Address	Symbol Comment [TIM]	Address	Symbol Comment [TIM]
TIM000	ID_PART ARRIVAL DELAY	TIM109	T_REORIENT DONE ONE SHOT LENGTH
TIM001	ID_PUSH IN PART ONE SHOT LENGTH	TIM110	T_LENGTH OF BUZZER ANNOUNCEMENT STATE
TIM002	ID_PUSHER GETTING OUT ONE SHOT LENGTH	TIM111	T_LENGTH OF LED TESTING STATE
TIM003	ID_TIME TO CLAMP	TIM112	T_TIME TO UNCLAMP MAIN CLAMPS
TIM004	ID_TIME TO UNCLAMP		
TIM005	ID_WAIT TO OPEN FRONT GATE UPON RESET	TIM113	T_TIME TO PUSH OUT
		TIM114	T_LENGTH OF EXIT GATE OPEN
TIM006	ID_WAIT FOR PUSH AND ELEVATE CYLINDERS TO RETRACT BEFORE SYSTEM RESET	TIM115	T_DELAY UNTIL SEQ START
		TIM116	T_WIDTH OF SEQ START PULSE
TIM007	ID_PUSH OUT TIMING	TIM117	T_RESEAT PULL IN AND RETRACT TIMING
TIM008	ID_LENGTH OF SYSTEM RESET ONESHOT		
TIM009	ID_LENGTH UNTIL SYSTEM RESET, WHICH CLOSES TRAP DOOR	TIM118	T_PULL IN TIME FROM PULLING IN
		TIM119	T_PULL IN TIME FROM RESEAT
TIM010	ID_TIME FOR JURASSIC GATE TO OPEN	TIM200	F_SEQUENCE OVER TIME
TIM100	T_PULL IN TIMING ONESHOT	TIM201	F_PART 1 TIME
		TIM202	F_PART 2 TIME
TIM101	T_NEW PART AT GATE ONESHOT	TIM203	F_PART 3 TIME
		TIM204	F_PART 4 TIME
TIM102	T_NEW PART AT GATE ONESHOT DELAY	TIM205	F_PART 5 TIME
		TIM206	F_PART 6 TIME
TIM103	T_COLLISION AVOIDANCE DELAY FOR STATION 2 AND 3 COMPLETION	TIM207	F_PART 7 TIME
		TIM208	F_PART 8 TIME
		TIM209	F_PART 9 TIME
TIM104	T_INITIAL PULL IN AND RETRACT TIMING	TIM210	F_PART 10 TIME
		TIM211	F_PART 11 TIME
TIM105	T_TIME IT TAKES TO CLAMP	TIM212	F_PART 12 TIME
		TIM213	F_WB_PART 13 TIME
TIM106	T_LENGTH OF FORWARD ROTATE	TIM301	F_FEED 1 EXTENSION TIME
TIM107	T_TIME TO UNCLAMP ALL THREE	TIM302	F_FEED 2 EXTENSION TIME
TIM108	T_TIME TO ROTATE BACKWARDS		