

FARO90



# Ethanol Blending in Gasoline - Guatemala

#### **Ethanol Blending in Latin America**

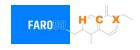
There are important fuel quality and environmental impact of vehicle emission challanges in the Region.

- The use of ethanol improves gasoline quality and creates flexibility in gasoline production.
- Ethanol use is a cost-effective way to increase gasoline octane and to replace more expensive gasoline components.
- Ethanol contributes to transport decarbonization and air quality improvement.
- There are opportunities across Latin America to increase the ethanol blend level and implement new policies on the use of gasoline-ethanol blends.

Sixteen countries with potential and additional use of ethanol were studied: 1) gasoline market profiles; 2) Optimization of gasoline blends with ethanol and 3) Environmental impact of gasolines blended with ethanol.



#### **Ethanol Blending in Gasoline - Guatemala**



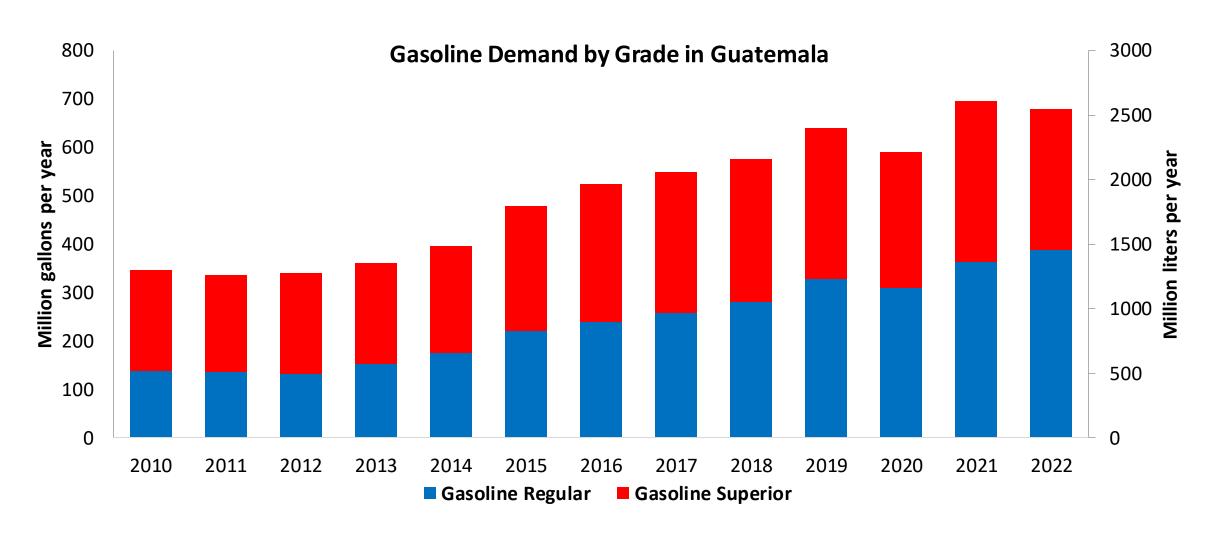


In 2022, gasoline consumption was 670 million galons (2,550 million liters). Gasoline is supplied only by imports, mainly from United States. There are two grades of gasoline: (RON 91 - AKI 85) and Superior (RON 95 - AKI 89). 60% of gasoline is gasoline Regular.

Guatemala allows for blends up to 10% v/v but no ethanol is blended in the country. It has local ethanol advanced ethanol production that is exported to Europe. Guatemala is the main ethanol productor in Central America. A E10 mandate for 2024 is currently under approval.

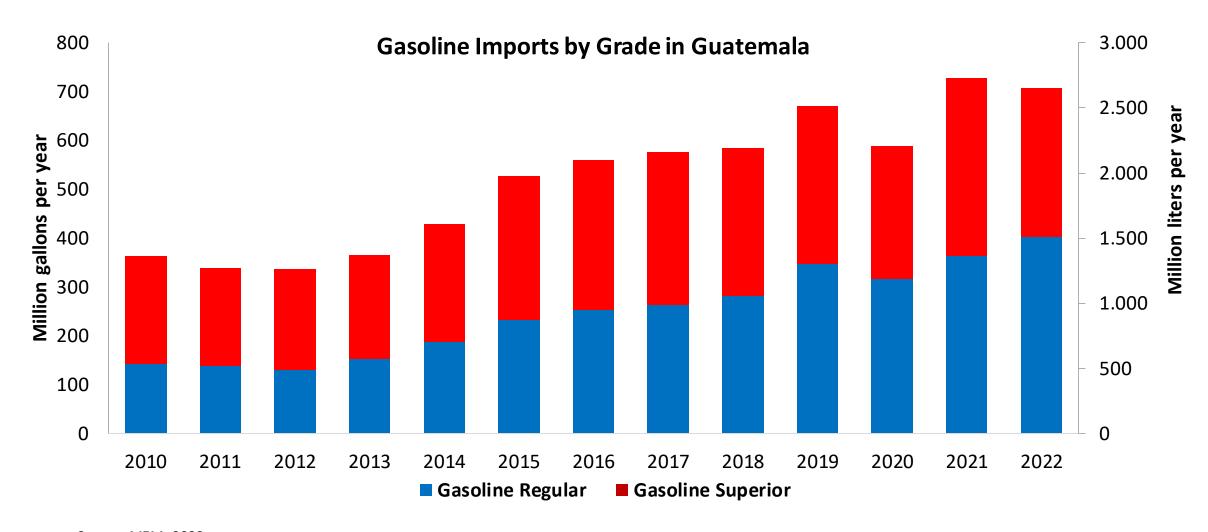
#### **Gasoline Demand in Guatemala**





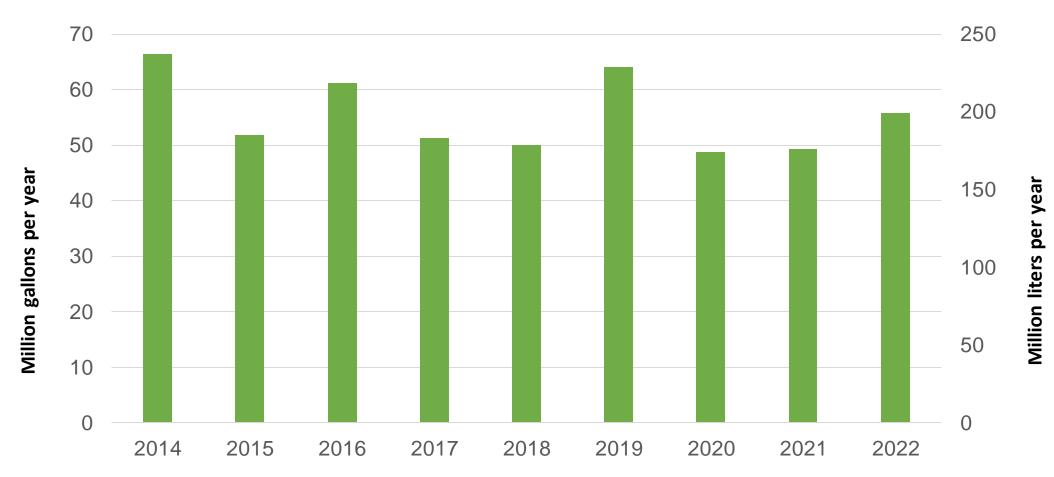
#### **Gasoline Imports in Guatemala**





# **Ethanol Exports from Guatemala**





Source: Asociación de productores de

etanol de Guatemala

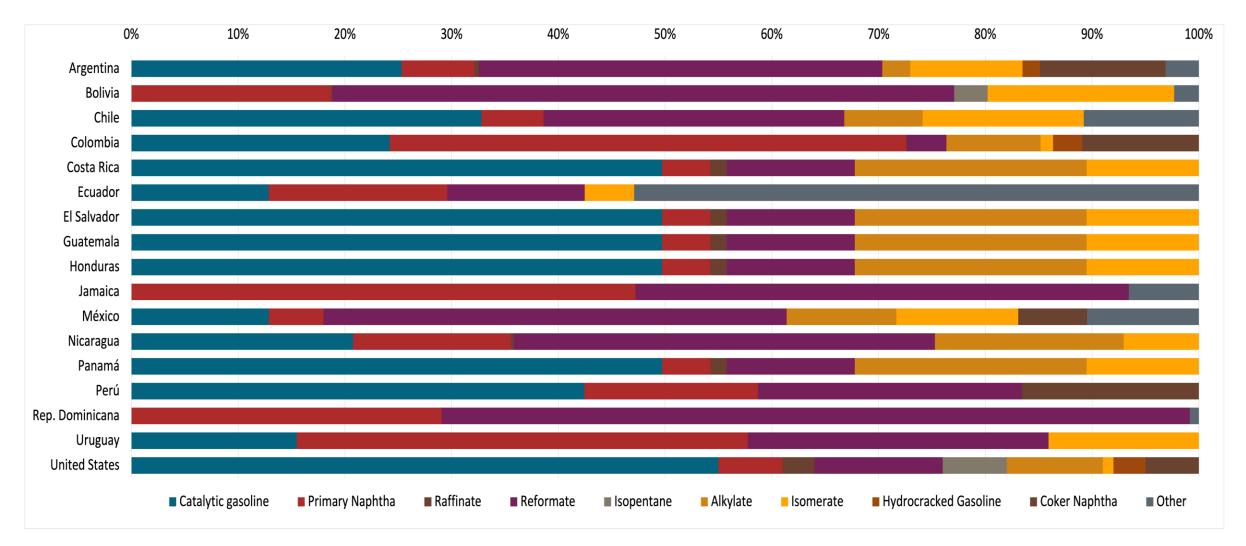


# **Gasoline Quality in Guatemala**

Name	Ministerial Accor	EN 228:2012 + A1:2017 (Euro 6 enabling)							
Implementation Date	2	2017							
Applicability	Whole country	Whole country	All countries						
Selected Grade	Gasoline Regular	Gasoline Superior	RON 95 E5	RON 95 E10	RON 98 E5	RON 98 E10			
Benzene Content	< 2,5% v/v	< 2,5% v/v	< 1 %v/v	< 1 %v/v	< 1 %v/v	< 1 %v/v			
Aromatics	- / < 50% v/v	- / < 50% v/v	< 35 %v/v	< 35 %v/v	< 35 %v/v	< 35 %v/v			
Olefins	-/<30% v/v	- / < 30% v/v	< 18 %v/v	< 18 %v/v	< 18 %v/v	< 18 %v/v			
Lead Content	< 0,013 g/l	< 0,013 g/l	< 5 mg/l	< 5 mg/l	< 5 mg/l	< 5 mg/l			
Manganese	< 2,5 mg/l	< 2,5 mg/l	< 2,0 mg/l	< 2,0 mg/l	< 2,0 mg/l	< 2,0 mg/l			
RON	> 91	> 95	> 95	> 95	> 98	> 98			
MON	-	-	> 85	> 88	> 85	> 88			
AKI									
Sulfur Content	< 500 mg/kg	< 500 mg/kg	< 10 mg/kg	< 10 mg/kg	< 10 mg/kg	< 10 mg/kg			
Oxygen Content	-	-	<2,7 % m/m	<3,7 % m/m	<2,7 % m/m	<3,7 % m/m			
Ethanol (EtOH)	< 10 %v/v	< 10 %v/v	<5 %v/v	<10 %v/v	<5 %v/v	<10 %v/v			
RVP 37.8°C (Summer)	< 69 kPa	< 69 kPa		<> 60 - 70 kPa *Depends on the country, RVP is regulated in the EU Fuel Quality Directive					
RVP 37.8 °C(Winter)									
RVP 37.8°C (Transition)									
MTBE	10% v/v	10% v/v	-	-	-	-			
Ehters 5 or more C Atoms	-	-	Based on oxygen content	<22 %v/v	Based on oxygen content	<22 %v/v			

#### Gasoline Component Blending in Latin America

Gasoline is a blend of a base gasoline and other components. This blending is usually done at blending terminals as only 30% of the world's finished gasoline is distributed directly from refineries. Each component provides different properties to the final blend, for example, isomerates, alkylates and butanes increase the octane. The components commonly used in Latin America are:



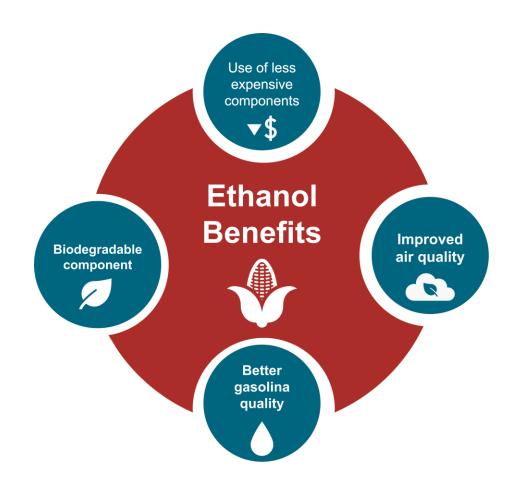
#### **Gasoline Blending Optimization**

In some parts of the world, ethanol is added to gasoline as a blending component. The advantages of ethanol include that it is a renewable fuel made of biomass; that it is an octane booster that helps to dilute sulfur; and that it allows the fulfillment of environmental objectives. To determine the optimal components to be blended with ethanol, a **blending model** was used. This model selects the components to add in the gasoline/ethanol blend based on:

- Components prices,
- Properties each component affects,
- Quality parameters by country, and
- Component availability by country.

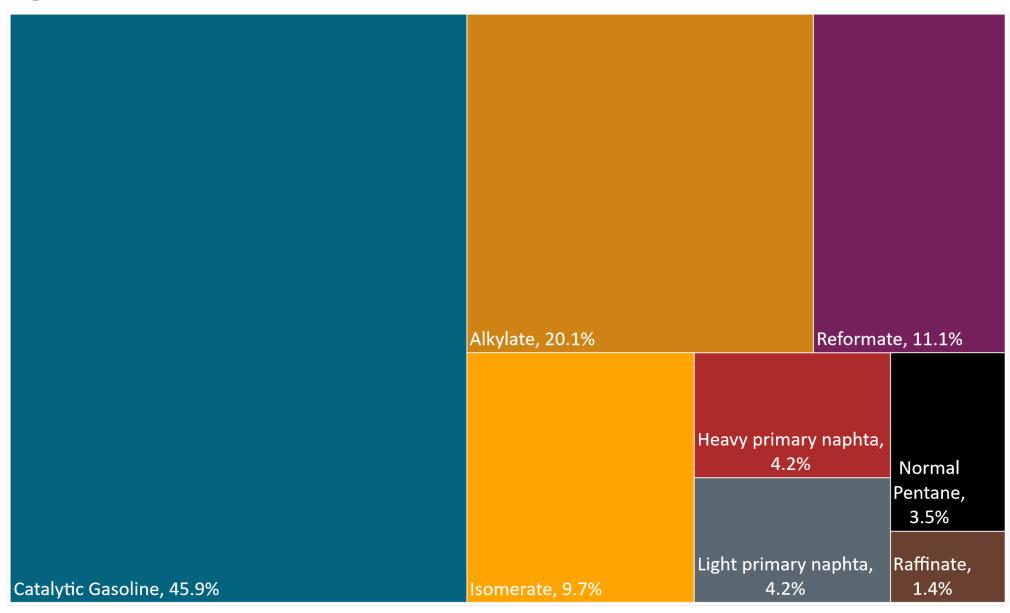
Through iterations, the model obtains the %v/v of the components to be blended with 10%, 15%, 20%, 25% and 30% of ethanol, in such a way that the final blend complies with the required properties of a finished gasoline by country.

The blending model uses gasoline component spot average prices January 2022 – February 2023 and provides fuel prices that do not include country distribution costs, local taxes and subsidies and import or gas station margins.



## **Blending Components- Guatemala**

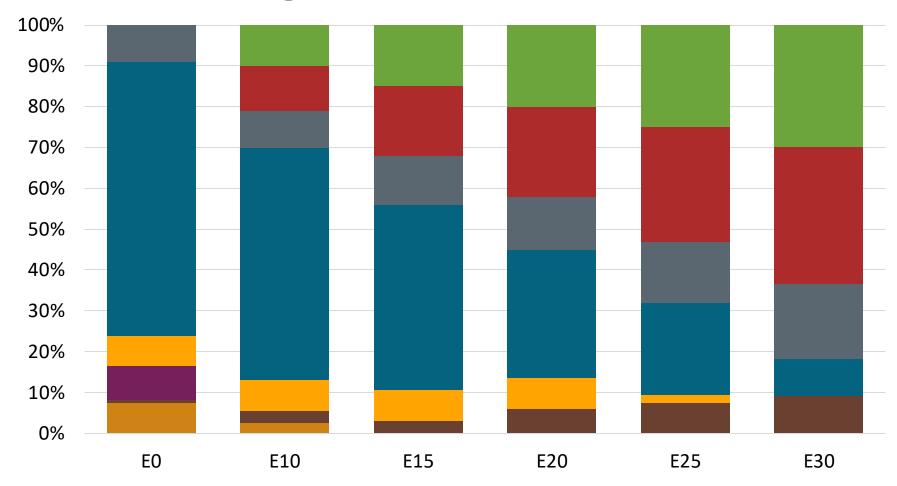




Source: Faro90

# **Guatemala – Regular – Constant Octane**



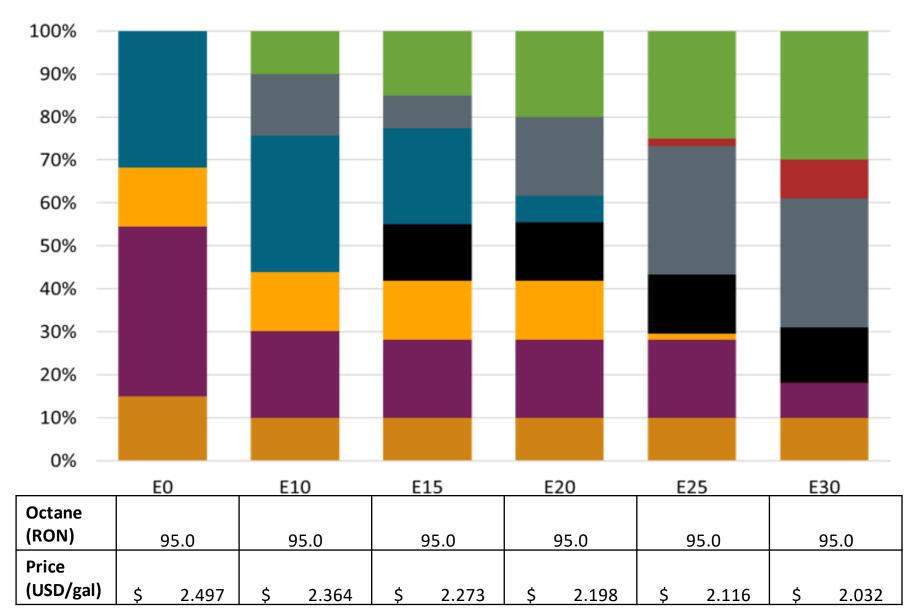


Ethanol
Alkylate
Raffinate
Reformate
Isomerate
Catalytic Gasoline
Light Primary Naphtha
Heavy Primary Naphtha

Octane (RON)	91.0		91.0		91.0		91.0		91.2		91.3	
Price (USD/gal)	\$ 2.331	\$	2.189	\$	2.127	\$	2.067	\$	2.009	\$	1.945	

#### **Guatemala – Premium – Constant Octane**

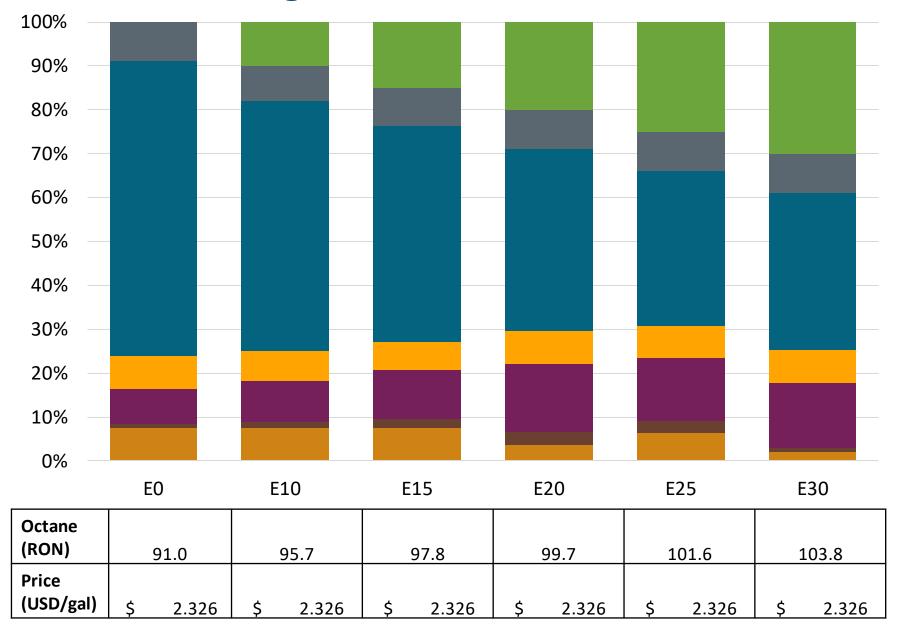




Ethanol
Alkylate
Raffinate
Reformate
Isomerate
Normal pentane
Catalytic Gasoline
Light Primary Naphtha
Heavy Primary Naphtha



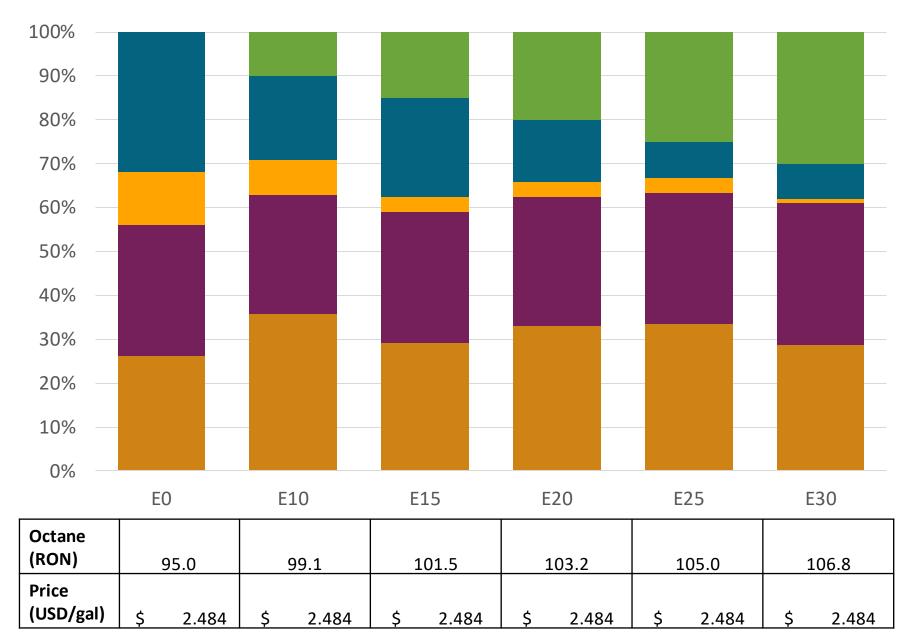
#### **Guatemala – Regular – Octane Increment**



Ethanol
Alkylate
Raffinate
Reformate
Isomerate
Catalytic Gasoline
Light Primary Naphtha

#### **Guatemala – Premium – Octane Increment**





Ethanol
Alkylate
Reformate
Isomerate
Catalytic Gasoline

## Vehicle Emission Impact for Ethanol Gasoline Blending

The model used in this analysis takes as a reference the **International Vehicle Emissions Model (IVE).** 

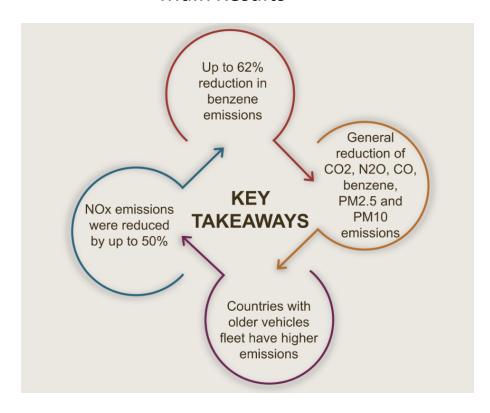
The model uses the Base Emission Rates from IVE model, as well as its Adjustment Factors based on:

- Vehicle technology (cars, trucks, buses, motorcycles),
- Vehicle fleet average age,
- Average traveled distance per vehicle by country, as well as
- Geographical and climatic conditions (altitude, humidity, temperature).

Emissions of criteria pollutants, toxic pollutants, and greenhouse gases (GHG) were calculated and calibrated with emission inventories, using real gasoline quality data. The reduction rates for gasoline/ethanol blends were obtained from various sources (IPCC, US Grains, among others).

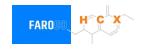
Emission estimations for different pollutants for gasoline and gasoline/ethanol blends (10%, 15%, 20%, 25% and 30% ethanol) were determined using the IVE Model. A comparison between the results and the European (Euro 6) requirements is made. Results are also compared with real emissions of the United States vehicle fleet\*.

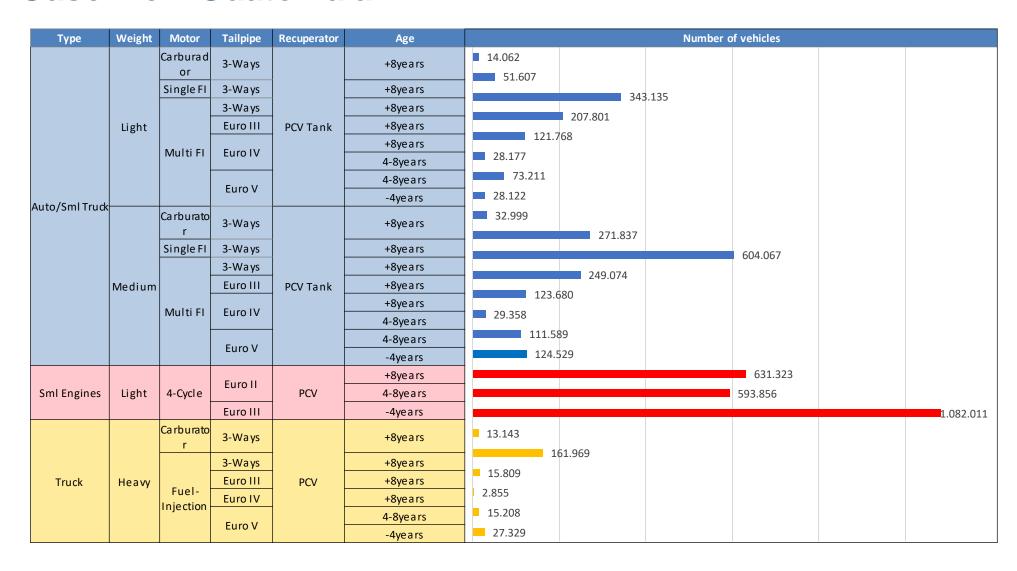
#### Main Results



<sup>\*</sup>Source: Bureau of transportation statistics.

#### **Gasoline VGuatemala**

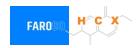




Vehcle Fleet: **4,958,519** Average Age: **12 years** 

Source: SAT

#### **Guatemala – Gasoline Vehicle Emissions**



Emissions	E0 g/km	E10 g/km	E15 g/km	E20 g/km	E25 g/km	E30 g/km	E10 - E0	E20 - E0	E30 - E0	Euro 6	TIER USA
СО	10.53	9.28	8.80	8.34	7.99	7.53	-12%	-21%	-29%	1	3.5
VOC	0.95	0.88	0.86	0.84	0.83	0.81	-7%	-11%	-15%	95	255
VOCevap	0.57	0.57	0.58	0.60	0.61	0.62	0%	4%	7%	0.1	0.273
NOx	0.61	0.43	0.40	0.38	0.36	0.33	-30%	-38%	-46%	0.06	0.203
SOx	0.01	0.00	0.00	0.00	0.00	0.00	-15%	-28%	-41%		
NH3	0.06	0.05	0.05	0.06	0.06	0.06	-2%	0%	1%		
Butadiene	0.01	0.01	0.01	0.01	0.01	0.01	-6%	-9%	-11%		
Acetaldehyde	0.02	0.03	0.04	0.06	0.07	0.08	68%	249%	372%		
Formaldehyde	0.06	0.06	0.07	0.08	0.09	0.09	13%	39%	68%		
Benzene	0.04	0.04	0.04	0.04	0.04	0.03	-9%	-11%	-18%		
CO2	241.54	229.47	224.85	222.57	220.40	216.33	-5%	-8%	-10%		
N2O	0.01	0.01	0.01	0.01	0.01	0.01	-1%	2%	4%		
CH4	0.22	0.22	0.22	0.23	0.23	0.23	0%	4%	7%		
PM 2.5	0.02	0.01	0.01	0.01	0.01	0.01	-22%	-43%	-65%		
PM10	0.03	0.02	0.02	0.01	0.01	0.01	-22%	-43%	-65%	0.005	0.007
тнс	0.34	0.36	0.38	0.41	0.43	0.45	4%	19%	31%		