

FARO90



Ethanol Blending in Gasoline - Perú

June, 2023

Ethanol Blending in Latin America

There are important fuel quality and environmental impact of vehicle emission challanges in the Region.

- The use of ethanol improves gasoline quality and creates flexibility in gasoline production.
- Ethanol use is a cost-effective way to increase gasoline octane and to replace more expensive gasoline components.
- Ethanol contributes to transport decarbonization and air quality improvement.
- There are opportunities across Latin America to increase the ethanol blend level and implement new policies on the use of gasoline-ethanol blends.

Sixteen countries with potential and additional use of ethanol were studied: 1) gasoline market profiles; 2) Optimization of gasoline blends with ethanol and 3) Environmental impact of gasolines blended with ethanol.



Ethanol Blending in Gasoline - Perú





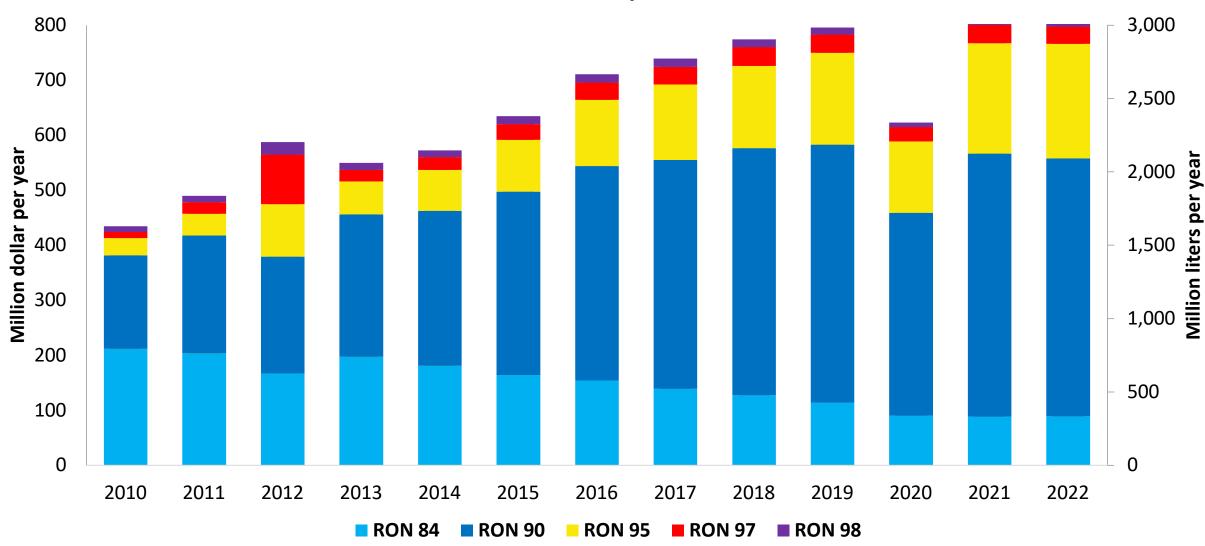
In 2022, Perú gasoline consumption surpassed 800 million gallons (3,000 millons liters). Starting in 2023, RON84 and RON 90 gasoline are commercialized as Regular gasoline (RON 91) with a 70% market participation. RON 95, RON 97 and RON 98 gasolines are now marketed as Premium gasoline (RON 96) with a 30% market share.

Blends with 7.8% v/v are allowed. Peru produces ethanol from sugarcane; however, its destination is mainly the EU market. Ethanol imports from the United States and to a lesser degree from Brazil are used for the national blend.

Gasoline Demand in Perú



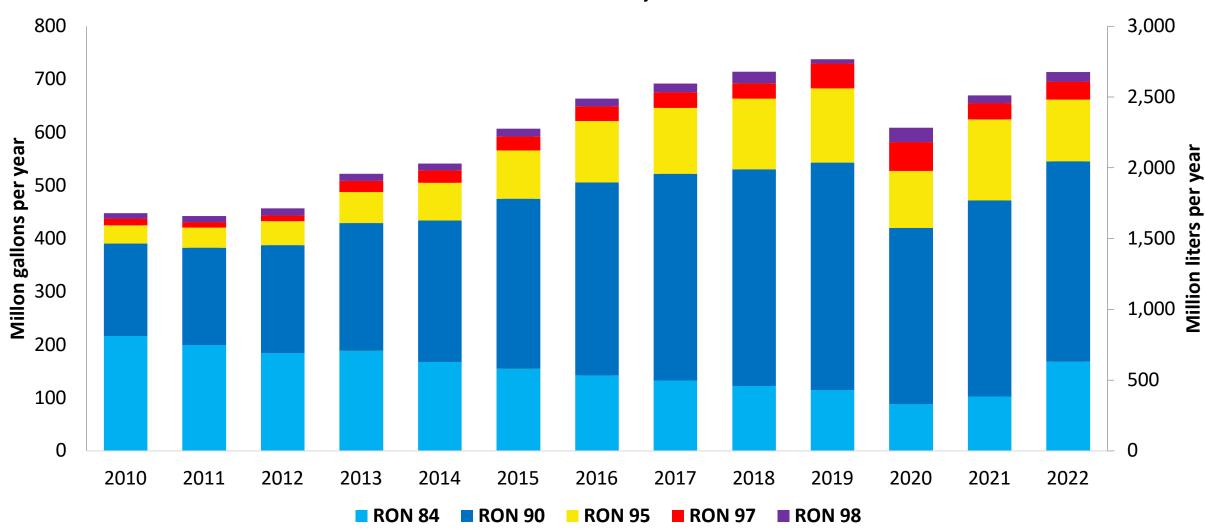




Gasoline Production in Perú



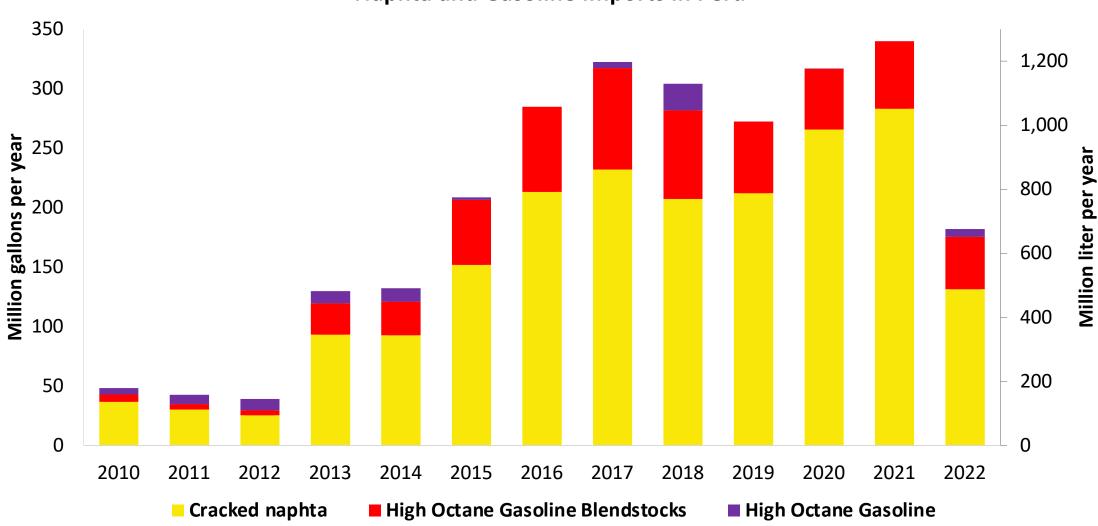




Gasoline Imports in Perú



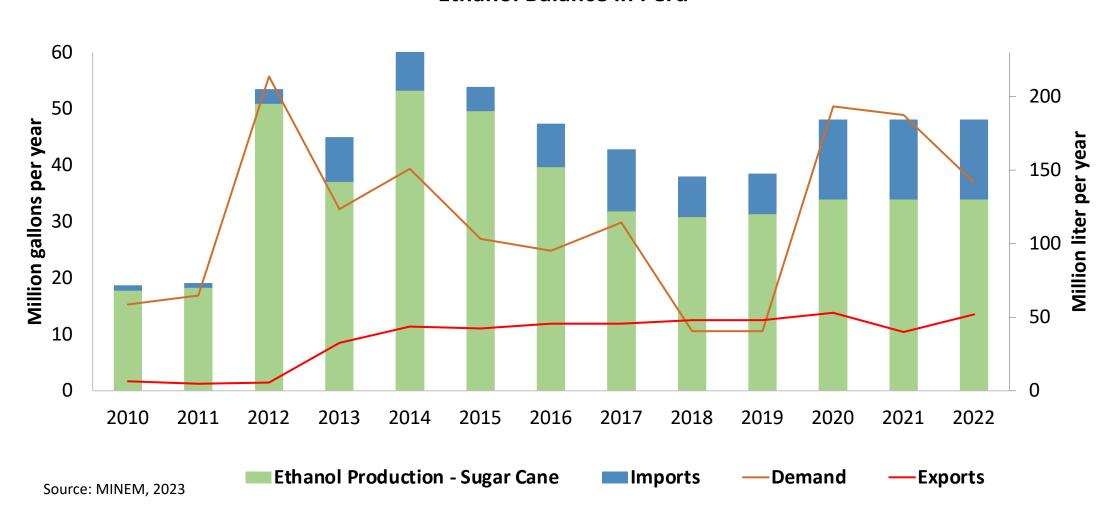




Ethanol Balance in Perú



Ethanol Balance in Perú



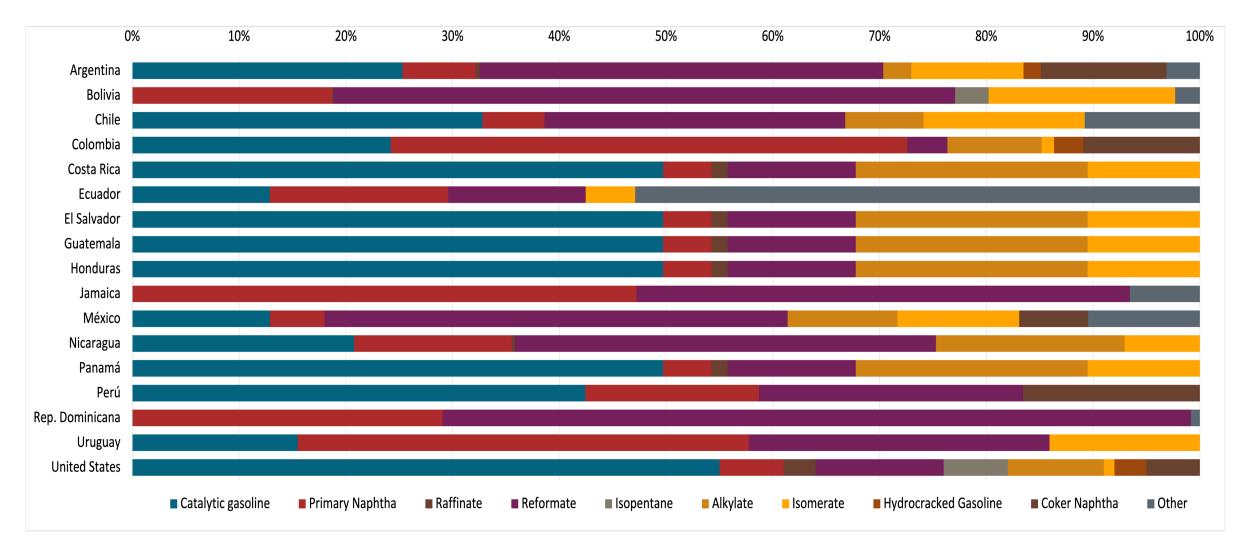


Gasoline Quality in Perú

Name	Ministerial Resolution N° 469-2021-MINEM/DM					EN 228:2012 + A1:2017 (Euro 6 enabling)				
Implementation Date	2021					2017				
Applicability	Whole contry	Whole contry	Whole contry	Whole contry	All countries					
Selected Grade	Gasolina Regular	Gasolina Premium	Gasohol Regular	Gasohol Premium	RON 95 E5	RON 95 E10	RON 98 E5	RON 98 E10		
Benzene Content	< 2% v/v	< 2% v/v	< 2% v/v	< 2% v/v	< 1 %v/v	< 1 %v/v	< 1 %v/v	< 1 %v/v		
Aromatics	< 45% v/v	< 45% v/v	< 45% v/v	< 45% v/v	< 35 %v/v	< 35 %v/v	< 35 %v/v	< 35 %v/v		
Olefins	< 25% v/v	< 25% v/v	< 25% v/v	< 25% v/v	< 18 %v/v	< 18 %v/v	< 18 %v/v	< 18 %v/v		
Lead Content	< 0,013 g/l	< 0,013 g/l	< 0,013 g/l	< 0,013 g/l	< 5 mg/l	< 5 mg/l	< 5 mg/l	< 5 mg/l		
Manganese	< 0,25 mg/l	< 0,25 mg/l	< 0,25 mg/l	< 0,25 mg/l	< 2,0 mg/l	< 2,0 mg/l	< 2,0 mg/l	< 2,0 mg/l		
RON	> 90	> 95	> 91	> 96	> 95	> 95	> 98	> 98		
MON	-	-	-	-	> 85	> 88	> 85	> 88		
AKI										
Sulfur Content	< 50 mg/kg	< 50 mg/kg	< 50 mg/kg	< 50 mg/kg	< 10 mg/kg	< 10 mg/kg	< 10 mg/kg	< 10 mg/kg		
Oxygen Content	Reportar	Reportar	< 3,45 %m/m	< 3,45 %m/m	<2,7 % m/m	<3,7 % m/m	<2,7 % m/m	<3,7 % m/m		
Ethanol (EtOH)			< 7,8 %v/v	< 7,8 %v/v	<5 %v/v	<10 %v/v	<5 %v/v	<10 %v/v		
RVP 37.8°C (Summer)	< 76 kPa	< 76 kPa	< 76 kPa	< 76 kPa	<> 60 - 70 kPa *Depends on the country, RVP is regulated in the EU Fuel Quality Directive					
RVP 37.8 °C(Winter)										
RVP 37.8°C (Transition)										
MTBE					-	-	-	-		
Ehters 5 or more C Atoms	-	-	-	-	Based on oxygen content	<22 %v/v	Based on oxygen content	<22 %v/v		

Gasoline Component Blending in Latin America

Gasoline is a blend of a base gasoline and other components. This blending is usually done at blending terminals as only 30% of the world's finished gasoline is distributed directly from refineries. Each component provides different properties to the final blend, for example, isomerates, alkylates and butanes increase the octane. The components commonly used in Latin America are:



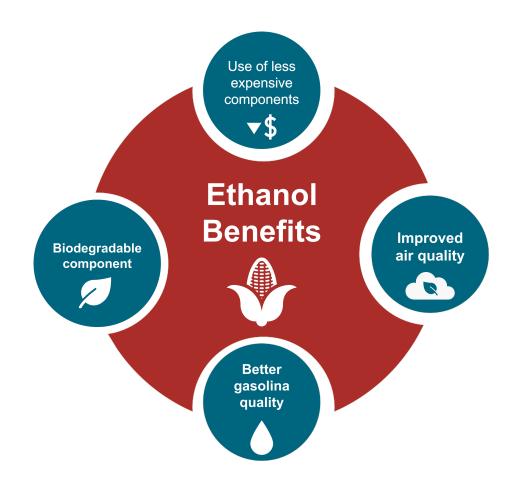
Gasoline Blending Optimization

In some parts of the world, ethanol is added to gasoline as a blending component. The advantages of ethanol include that it is a renewable fuel made of biomass; that it is an octane booster that helps to dilute sulfur; and that it allows the fulfillment of environmental objectives. To determine the optimal components to be blended with ethanol, a **blending model** was used. This model selects the components to add in the gasoline/ethanol blend based on:

- Components prices,
- Properties each component affects,
- Quality parameters by country, and
- Component availability by country.

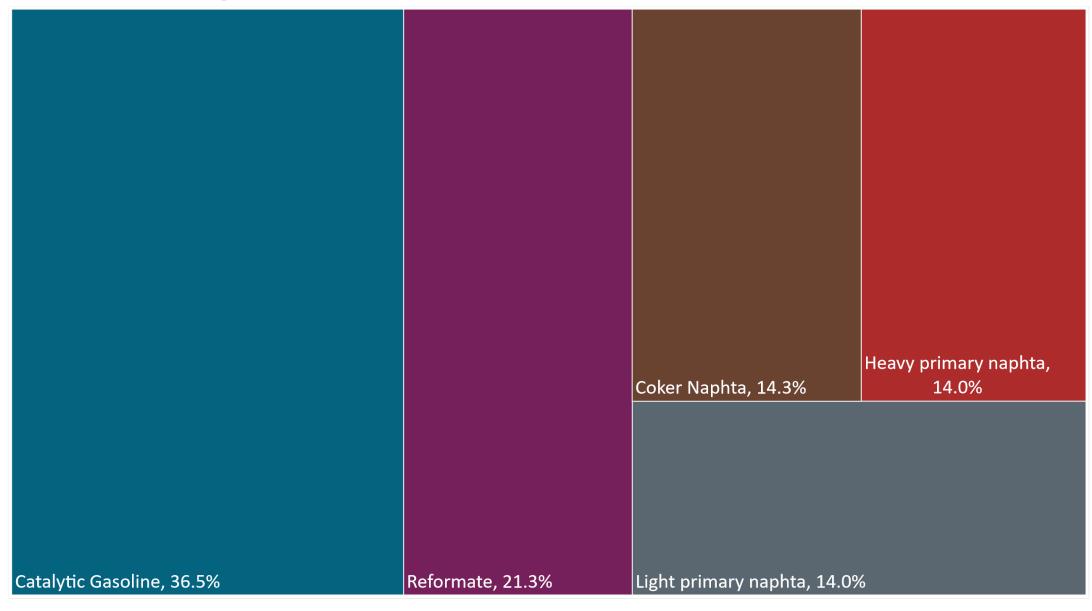
Through iterations, the model obtains the %v/v of the components to be blended with 10%, 15%, 20%, 25% and 30% of ethanol, in such a way that the final blend complies with the required properties of a finished gasoline by country.

The blending model uses gasoline component spot average prices January 2022 – February 2023 and provides fuel prices that do not include country distribution costs, local taxes and subsidies and import or gas station margins.



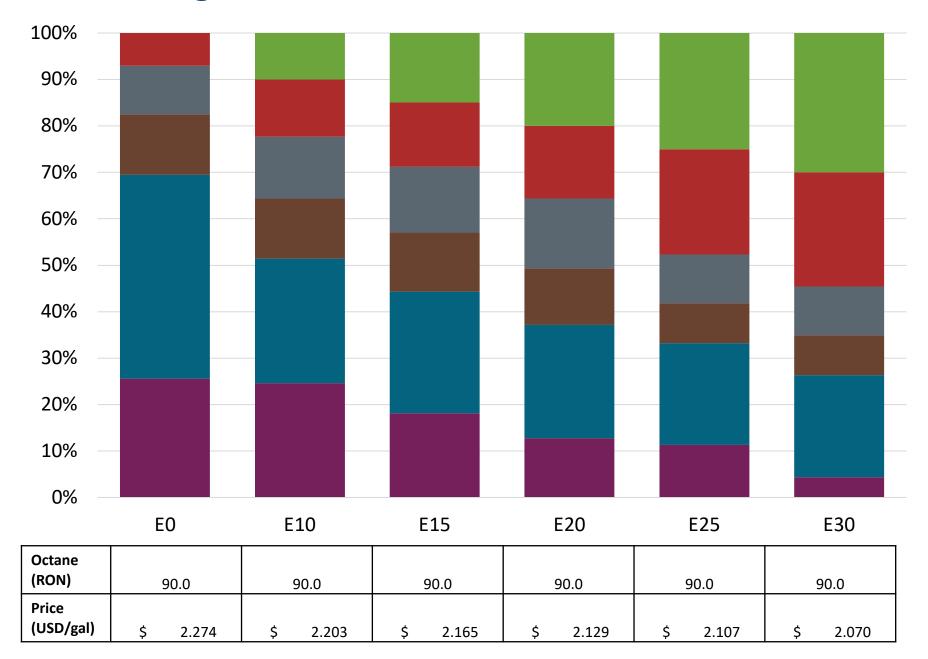
Available Blending Components





Perú – Regular – Constant Octane

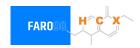


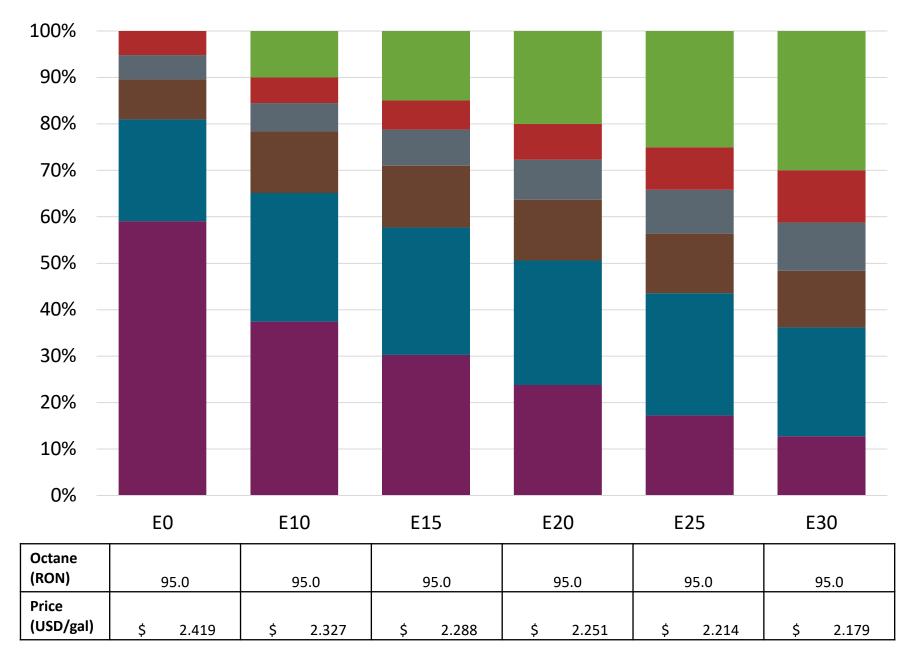


Ethanol
Reformate
Catalytic Gasoline
Coker Naphtha
Light Primary Naphtha
Heavy Primary Naphtha

Prices are average Jan 22 – Feb 23. They do not include local distribution costs, import or gas station margins, taxes and subsidies.

Perú – Premium – Constant Octane



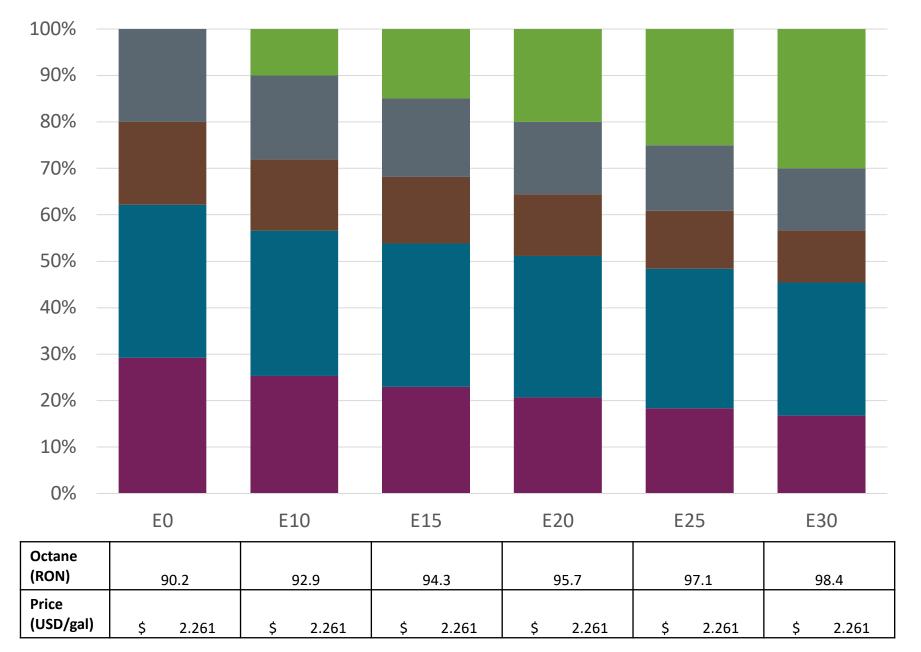


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Perú – Regular – Octane Increment



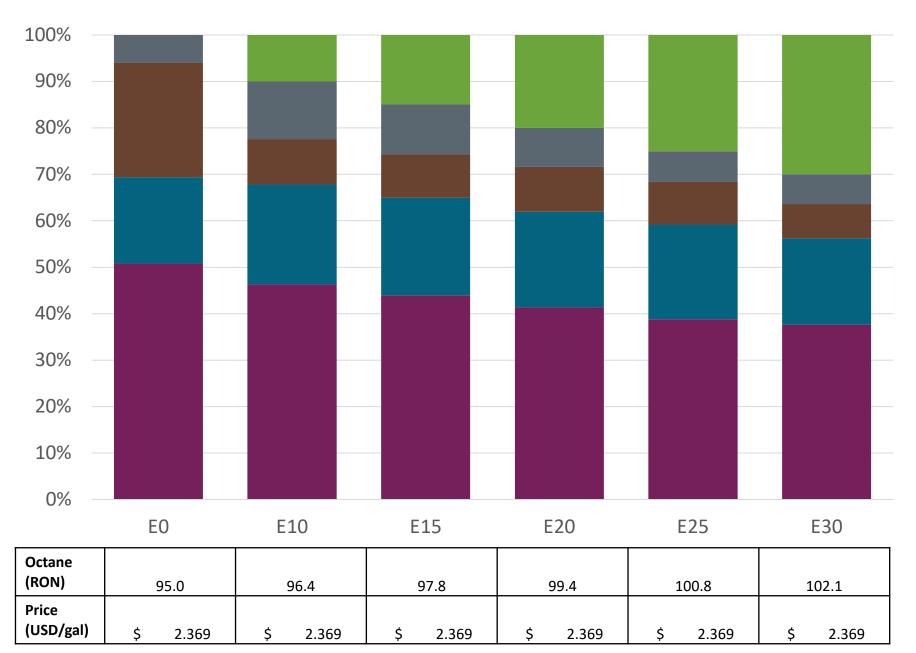


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Perú – Premium – Octane Increment





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Vehicle Emission Impact for Ethanol Gasoline Blending

The model used in this analysis takes as a reference the <u>International</u> Vehicle Emissions Model (IVE).

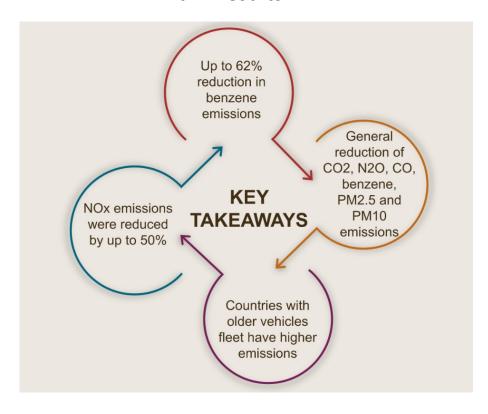
The model uses the Base Emission Rates from IVE model, as well as its Adjustment Factors based on:

- Vehicle technology (cars, trucks, buses, motorcycles),
- Vehicle fleet average age,
- Average traveled distance per vehicle by country, as well as
- Geographical and climatic conditions (altitude, humidity, temperature).

Emissions of criteria pollutants, toxic pollutants, and greenhouse gases (GHG) were calculated and calibrated with emission inventories, using real gasoline quality data. The reduction rates for gasoline/ethanol blends were obtained from various sources (IPCC, US Grains, among others).

Emission estimations for different pollutants for gasoline and gasoline/ethanol blends (10%, 15%, 20%, 25% and 30% ethanol) were determined using the IVE Model. A comparison between the results and the European (Euro 6) requirements is made. Results are also compared with real emissions of the United States vehicle fleet*.

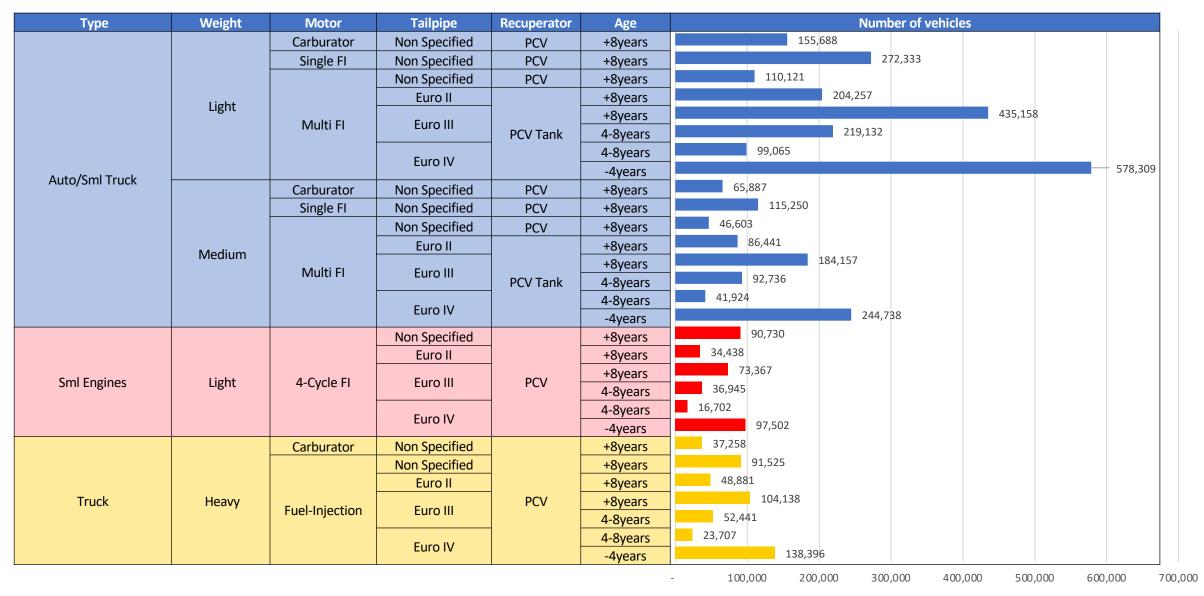
Main Results



^{*}Source: Bureau of transportation statistics.

Perú – Gasoline Vehicle Fleet





Vehicle Fleet: **3,797,829** Average Age: **14.9** years

Perú – Gasoline Vehicle Fleet Emissions



Emissions	E0 g/km	E10 g/km	E15 g/km	E20 g/km	E25 g/km	E30 g/km	E10 - E0	E20 - E0	E30 - E0	Euro 6	TIER USA
со	31.80	25.76	23.17	20.52	18.46	16.03	-19%	-35%	-50%	1	3.5
VOC	3.20	2.82	2.67	2.53	2.43	2.28	-12%	-21%	-29%	95	255
VOCevap	0.45	0.45	0.46	0.47	0.48	0.48	0%	4%	7%	0.1	0.273
NOx	1.37	0.96	0.90	0.85	0.80	0.74	-30%	-38%	-46%	0.06	0.203
SOx	0.01	0.01	0.01	0.01	0.01	0.00	-15%	-28%	-41%		
NH3	0.06	0.06	0.06	0.06	0.06	0.07	-2%	0%	1%		
Butadiene	0.01	0.01	0.01	0.01	0.01	0.01	-12%	-20%	-28%		
Acetaldehyde	0.01	0.02	0.04	0.05	0.06	0.07	68%	249%	372%		
Formaldehyde	0.05	0.06	0.07	0.07	0.08	0.08	13%	39%	68%		
Benzene	0.18	0.16	0.16	0.16	0.15	0.15	-9%	-11%	-18%		
CO2	272.47	258.84	253.64	251.07	248.67	244.08	-5%	-8%	-10%		
N2O	0.01	0.01	0.01	0.01	0.01	0.01	-1%	2%	4%		
CH4	0.70	0.70	0.71	0.72	0.73	0.75	0%	4%	7%		
PM 2.5	0.02	0.02	0.01	0.01	0.01	0.01	-22%	-43%	-65%		
PM10	0.02	0.02	0.02	0.01	0.01	0.01	-22%	-43%	-65%	0.005	0.007
тнс	0.95	0.95	0.98	1.01	1.03	1.05	0%	6%	11%		