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Notre référence (Our reference): OT 1761554 / ID 676143

DOSSIER DE SOUS TRAITANCE

OUTSOURCING REPORT

N° FR162911188

Date d'intervention (Calibration Date): 21/07/2016

Désignation (Designation): 3501A1260KG

Marque (Manufacturer): PCB N° de série (Serial number): 3680

Modèle (Model): 3501A1260KG Identification client (Customer ID): MET14/684

Détail de l'intervention (Detail of intervention)

Observations (remarks):/

Sous-traitant: TRESCAL GMBH (ESSLINGEN)

(Subcontractor)

Type d'intervention : Vérification

(Type of calibration)

Numéro de document :

6608038662

(Document number)

Ce document comprend (this document includes): 6 page(s) dont 5 annexes

Conforme (Pass)(*)

Date d'émission (Issue date) : 02/08/2016

Technicien

Laizier Paul

(*) Les résultats pris en compte sont ceux établis par le sous-traitant

(*) The results taken account are those established by the subcontractor

LA METROLOGIE AU SERVICE DE VOTRE PERFORMANCE

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Trescal GmbH

Kalibrierlaboratorium für elektrische, mechanische und dimensionelle Größen. Calibration laboratory for electrical, mechanical and dimensional measurand

Kalibrierschein

Calibration Certificate

Kalibrierscheinnummer

Number of Calibration Certificate

6608038662

Die Kalibrierung erfolgt durch den Vergleich

Nationalen Normale zurückgeführt sind, mit denen die physikalischen Einheiten in Übereinstimmung mit dem Internationalen

Für die Einhaltung einer angemessenen Frist zur Wiederholung der Kalibrierung ist der

mit Normalen oder Messung auf

Benutzer verantwortlich.

Normalmesseinrichtungen, die auf die

Einheitensystem (SI) dargestellt werden.

Dieser Kalibrierschein darf nur vollständig und unverändert weiterverbreitet werden.

Auszüge oder Änderungen bedürfen der

Dieser Kalibrierschein wurde elektronisch

erstellt und ist ohne Unterschrift und Stempel

The calibration is performed by comparison with standards or measurement on instruments that are traceable to National

measurement according to the International

Standards which realize the units of

The user is obliged to have the object

recalibrated at appropriate intervals.

System of Units (SI).

Genehmigung des ausstellenden Kalibrierlaboratoriums.

Auftraggeber

Customer

Trescal -THALES TAS- Toulouse

26 rue Champollion

F-31100 Toulouse Cedex

Auftragsnummer

Order No.

ES 83619

Gegenstand

Object

Accelerationsensor

Hersteller Manufacturer

PCB

Typ

Type

3501A1260KG

Serial number

Fabrikat/Seriennummer

3680

Nutzer-ID

User-ID

3680

Inventarnummer Stock number

Schlüsselnummer

Key number

008040415700

This calibration certificate may not be reproduced other than in full except with the

permission of the issuing laboratory. This calibration certificates is produced with and electronic system. This calibration certifacte without signature and seal are

valid.

gültig.

Location

Standort

Prüfauftragsnummer Test Order No.

6608038662

Datum der Kalibrierung

Date of calibration

21.07.2016

Seitenanzahl des Kalibrierscheins

Number of pages of the certificate

5

State of reception: The measured values were within the range of the specification

Statement: Equipment may be used without exception

Ausstellungsdatum Print Date

Sachbearbeiter Person in charge Leiter des Kalibrierlabor

Head of the calibration laboratory

21.07.2016

Dietz

Markovic

Trescal GmbH

Tel (0711) 553651-0

Limburgstraße 6 Fax (0711) 553651-51 D-73734 Esslingen

Barcode





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Sensor:	Manufacturer Serial-Nr.	PCB 3680	Тур	3501A1260KG	

1. Object

The calibration device is an Accelerationsensor.

2. Measurement procedure

The calibration is based on a compare between calibration device and the standard.

3. Equipment

The following equipment was used for the calibration:

Verwendete Normale	Hersteller	Тур	Serien/InvNr.	Kalibriert am	Kalibrierschein-Nr.
Standards used	Manufacturer	Туре	Serial/ Inv. No.	Calibration at	Calibration Cert. No.
Shock calibrator	Endevco	2925	AB92	28.01.2015	0113 D-K-15183- 01-00 2015-01
Acceleration standard	Endevco	2270	10355	19.01.2015	0111 D-K-15183- 01-00 2015-01
Amplifier	Spektra GmbH	SRS 35	200427	26.01.2015	WK Spektra GmbH 15-0150
Scope	National Instruments	NI 5114	-	28.01.2015	0113 D-K-15183- 01-00 2015-01

Used software

CS18 Schockkal

Version

1.2

4. Conditions

During the calibration the following conditions was actual:

Umgebungsbedingungen Temperatur 20,4 °C Rel. Feuchte 65 % Luftdruck 976 hPa

Environmental conditions Temperature Rel. Humidity Air Pressure

1. Position of the calibration device in the earth field:

Vertikal

2. Mounting of calibration device:

Screw adapter:

torque 2 Nm

Additive glue:

glue:

Other:



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Sensor: Manufacturer PC Serial-Nr. 36	.,,,	A1260KG
3. Technical details of the conne	cting cable:	
Manufacturer:		
Тур:		
Length:	m	
Capacity:	pF	
Connector:	Microdot	
4. Sensitivity was calculated at f (Gravitational acceleration g_r) Acceleration peak in g:		
Pulse duration $t_{l, 10\%}$:	0,513 ms	
5. Measured voltage:	- V	
6. Amplifier		
6.1. Charge amplifier of t	ne standard	
Channel of stands	ard:	1
Amplified factor:		16
6.2. Amplifier calibration	device	
Channel of calibra	tion device:	2
Amplified factor:		16
Current:		- mA
Bridge voltage:	10,002 V	
Eingangswiderstand:	2980	,5 Ω
Ausgangswiderstand:	3051	,04 Ω
8. Scope		
Channel from standard:		1
Channel from calibration	device:	2
	۸.	10 V
Measuring range channe	1:	10 0
Measuring range channe Measuring range channe		10 V



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Sensor:	Manufacturer Serial-Nr.	PCB 3680	Тур	3501A1260KG	

5. Results of measurement

The calibrated value is sensitivity. Following results were measured:

Sensitivity

Average value (from 5 values):

0,002634 mV/g

Standard deviation in %:

0,00131

Calibration	Shock amplitude	Sensitivity S	Pulse duration
Nr.	in g	in mV/g	in ms
1	819,1	0,002636	0,513
2	822,0	0,002628	0,514
3	825,3	0,002638	0,516
4	830,6	0,002622	0,512
5	829,3	0.002643	0.520



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Sensor:	Manufacturer Serial-Nr.	PCB 3680	Тур	3501A1260KG	

6. Uncertainty of measurement

The uncertainty of measurement is: 5,0 %.

The uncertainty of the used normals, is the standard deviation with (k=2) and P=95%.

7. Statement of conformity

The statement of conformity is in following to the DIN EN ISO 14253-1 according to Trescal-KUNO variant D.

8. Remarks