~ Multi-Axis Load Cell Calibration Summary~

Model Number:	260A11/FCS-DN	Customer: _	
Serial Number:	16935	P.O. Number:	to Addressed?
Description: Cha	arge® 3-Component Force Sensor		
Manufacturer:	PCB Piezotronics, Inc.	Method:	Back to Back Comparison (Test Procedure AT501-3)

Calibration Data

Temperature:	73	${}^{\mathrm{o}}\mathrm{F}$		23	°C	Humidity:	44	%
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		X	Y	Z
Innut	(lbs.)	225	225	225
Input:	(N)	1001	1001	1001
Consitivity	(pC/lb)	34.22	34.08	15.62
Sensitivity:	(pC/N)	7.693	7.662	3.511
Linearity:	(% FS)	0.2	0.1	0.2
Capacitance:	(pF)	18.3	18.7	18.5

Cross Talk Percentage

Cross Talk	%
X to Y	1.28
Y to X	0.76
X to Z	2.45
Y to Z	0.07
Z to X	0.25
Z to Y	0.61

Condition of Unit

As Found:	In tolerance	
As Left:	In tolerance	

Notes

- 1. Station #25 Sensivitity at 6744 lb is 17.11 pC/lb (30 kN is 3.85 pC/N)
- 2. This sensor is calbrated with a 081A70 beryllium copper mounting stud.
- 3. The sensor is preloaded to 5000 lbs. (22.24 kN) prior to calibration.
- 4. Calibration is N.I.S.T. Traceable thru Project # KE104
- 5. This certificate shall not be reproduced, except in full, without written approval from PCB Piezotronics, Inc.
- 6. Calibration is performed in compliance with ISO 9001, ISO 10012-1, ANSI/NCSL Z540-1-1994 and ISO 17025.
- 7. See Manufacturer's Specification Sheet for a detailed listing of performance specifications.
- 8. Measurement uncertainty (95% confidence level with a coverage factor of 2) is +/-1%.

Technician:	Ryan Roskwitalski	RR	Date:	1/19/2018
			_	





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CALIBRATION CERTIFICATE

Model:

260A11/FCS-DN

Serial #:

16935 X - Axis

Description:

Force Sensor

Туре: Sensitivity*:

Charge 34.22 pC/LBF

7.693 pC/N

Capacitance:

18.3 pF

Date: 1/19/2018

By: Ryan Roskwitalski, Cal. Tech. RR

Station: 0-1000 ib Load Cell (Test Procedure AT-501-3)

Temp: 73 deg F [23deg C]

Humidity: 44 %

Cert #: 685691

Linearity*: Uncertainty**: 0.2% FS

+/- 1 %

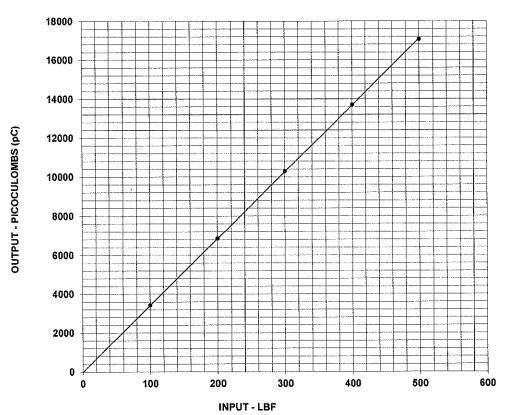
* Zero based, least-squares straight line.

** Measurement uncertainty represented using a coverage factor of k=2 which provides a level of confidence of approximately 95 %.

Condition of Unit:

As Found: As Left:

In tolerance In tolerance



TEST DATA

INPUT	OUTPUT
(LBF)	(pC)
100	3427
200	6861
300	10291
400	13709
500	17068

Notes:

- 1 Station# 25
- 2 The sensor is preloaded to 5000 lbs. prior to calibration. The preload is applied to fixtures that do not shunt forces through the mounting stud.
- 3 Calibration is traceable to NIST and is accredited to ISO 17025 and ANSI/NCSL Z540.3.
- 4 NIST traceability through PCB control # KE104.
- 5 This certificate may not be reproduced, except in full, without written approval from PCB Piezotronics, Inc.





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CALIBRATION CERTIFICATE

18.7 pF

Model:

260A11/FCS-DN

Serial #: 16935 Y - Axis

Type:

Sensitivity*:

Force Sensor

Description:

Charge

34.08 pC/LBF

7.662 pC/N

Capacitance:

Date: 1/19/2018

By: Ryan Roskwitalski, Cal. Tech. RL

Station: 0-1000 lb Load Cell (Test Procedure AT-501-3)

Temp: 73 deg F [23deg C]

Humidity: 44 %

Linearity*: Uncertainty**: 0.1% FS +/- 1 %

Cert #: 685690

* Zero based, least-squares straight line.

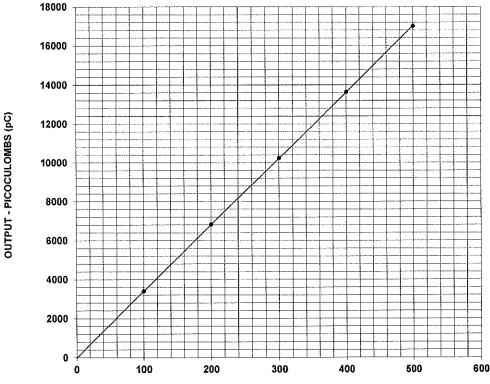
** Measurement uncertainty represented using a coverage factor of k=2 which provides a level of confidence of approximately 95 %.

Condition of Unit:

As Found: As Left:

In tolerance

In tolerance



TEST DATA

23.4753.477	OUTDUT
INPUT	OUTPUT
(LBF)	(pC)
100	3407
200	6826
300	10244
400	13646
500	17016

Notes:

- 1 Station# 25
- 2 The sensor is preloaded to 5000 lbs. prior to calibration. The preload is applied to fixtures that do not shunt forces through the mounting stud.
- 3 Calibration is traceable to NIST and is accredited to ISO 17025 and ANSI/NCSL Z540.3.
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INPUT - LBF





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CALIBRATION CERTIFICATE

Model:

260A11/FCS-DN

Serial #:

16935 Z - Axis

Description: Туре:

Force Sensor

Charge

18.5 pF

Capacitance:

Date: 1/19/2018

By: Ryan Roskwitalski, Cal. Tech. RR

Station: 0-1000 lb Load Cell (Test Procedure AT-501-3)

Temp: 73 deg F [23deg C]

Humidity: 44 %

Cert #: 685692

Sensitivity*:

15.62 pC/LBF

3.511 pC/N

Linearity*: Uncertainty**: 0.2% FS +/- 1 %

* Zero based, least-squares straight line.

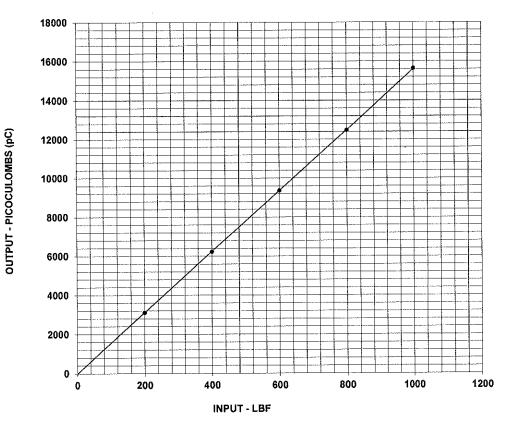
** Measurement uncertainty represented using a coverage factor of k=2 which provides a level of confidence of approximately 95 %.

As Found:

In tolerance

As Left:

In tolerance



TEST DATA

INPUT	OUTPUT
(LBF)	(pC)
200	3107
400	6229
600	9364
800	12481
1000	15643

Notes:

- 1 Station# 25 Sensitivity at 6744 lb is 17.11pC/lb (30 kN is 3.85pC/N)
- 2 The sensor is preloaded to 5000 lbs. prior to calibration. The preload is applied to fixtures that do not shunt forces through the mounting stud.
- 3 Calibration is traceable to NIST and is accredited to ISO 17025 and ANSI/NCSL Z540.3.
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