# ~ Multi-Axis Load Cell Calibration Summary~

Model Number:	260A11/FCS-DN	Customer:	
Serial Number:	16938	P.O. Number:	
Description: Ch	arge® 3-Component Force Sensor		Back to Back Comparison
Manufacturer:	PCB Piezotronics. Inc.	Method:	(Test Procedure AT501-3)

## Calibration Data

Temperature:	73	°F	=	23	°C	Humidity:	44	%

		X	Y	Z
Input:	(lbs.) (N)	225 1 <b>00</b> 1	225 1001	225 1001
Sensitivity:	(pC/lb) (pC/N)	33.93 7 <b>.62</b> 7	34.16 <b>7.680</b>	15.63 <b>3.515</b>
Linearity:	(% FS)	0.2	0.08	0.2
Capacitance:	(pF)	18.8	18.8	18.7

# Cross Talk Percentage

Cross Talk	%
X to Y	1.76
Y to X	1.32
X to Z	1.83
Y to Z	1.14
Z to X	0.29
Z to Y	0.25

# Condition of Unit

As Found:	In tolerance	
As Left:	In tolerance	

## Notes

- 1. Station #25 Sensivitity at 6744 lb is 17.06 pC/lb (30 kN is 3.84 pC/N)
- 2. This sensor is calbrated with a 081A70 beryllium copper mounting stud.
- 3. The sensor is preloaded to 5000 lbs. (22.24 kN) prior to calibration.
- 4. Calibration is N.I.S.T. Traceable thru Project # KE104
- 5. This certificate shall not be reproduced, except in full, without written approval from PCB Piezotronics, Inc.
- 6. Calibration is performed in compliance with ISO 9001, ISO 10012-1, ANSI/NCSL Z540-1-1994 and ISO 17025.
- 7. See Manufacturer's Specification Sheet for a detailed listing of performance specifications.
- 8. Measurement uncertainty (95% confidence level with a coverage factor of 2) is +/-1%.

Technician:	Ryan Roskwitalski	<u>RR</u>	Date:	1/19/2018
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# **CALIBRATION CERTIFICATE**

Model:

260A11/FCS-DN

Serial #: Description: 16938 X - Axis Force Sensor

Type:

Charge

Capacitance:

18.8 pF

Date: 1/19/2018

By: Ryan Roskwitalski, Cal. Tech. RR

Station: 0-1000 lb Load Cell (Test Procedure AT-501-3)

Temp: 73 deg F [23deg C]

Humidity: 44 %

Cert #: 685705

Sensitivity\*: Linearity\*:

Uncertainty\*\*:

33.93 pC/LBF 7.627 pC/N

0.2% FS

+/- 1 %

\* Zero based, least-squares straight line.

\*\* Measurement uncertainty represented using a coverage factor of k=2 which provides a level of confidence of approximately 95 %.

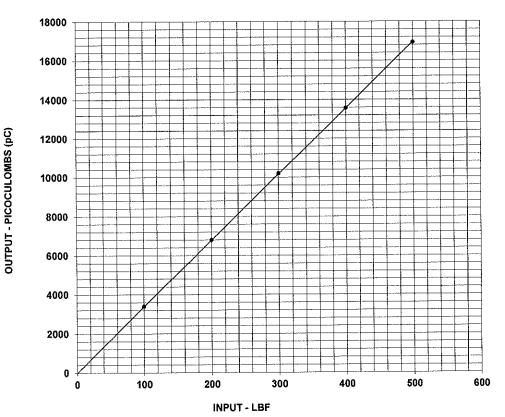
**Condition of Unit:** 

As Found:

In tolerance

As Left:

In tolerance



## **TEST DATA**

INPUT (LBF)	OUTPUT (pC)
100	3397
200	6803
300	10203
400	13576
500	16936
	<u> </u>

## Notes:

- 1 Station# 25
- 2 The sensor is preloaded to 5000 lbs. prior to calibration. The preload is applied to fixtures that do not shunt forces through the mounting stud.
- 3 Calibration is traceable to NIST and is accredited to ISO 17025 and ANSI/NCSL Z540.3.
- 4 NIST traceability through PCB control # KE104.
- 5 This certificate may not be reproduced, except in full, without written approval from PCB Piezotronics, Inc.





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# **CALIBRATION CERTIFICATE**

Model:

260A11/FCS-DN

Serial #:

16938 Y - Axis

Description: Туре:

Force Sensor

Charge 34.16 pC/LBF Capacitance:

18.8 pF

Date: 1/19/2018

By: Ryan Roskwitalski, Cal. Tech. Kr.

Station: 0-1000 lb Load Cell (Test Procedure AT-501-3)

Temp: 73 deg F [23deg C]

Humidity: 44 %

Cert #: 685703

Linearity\*:

Sensitivity\*:

0.08% FS

7.680 pC/N

Uncertainty\*\*:

+/- 1 %

\* Zero based, least-squares straight line.

\*\* Measurement uncertainty represented using a coverage factor of k=2 which provides a level of confidence of approximately 95 %.

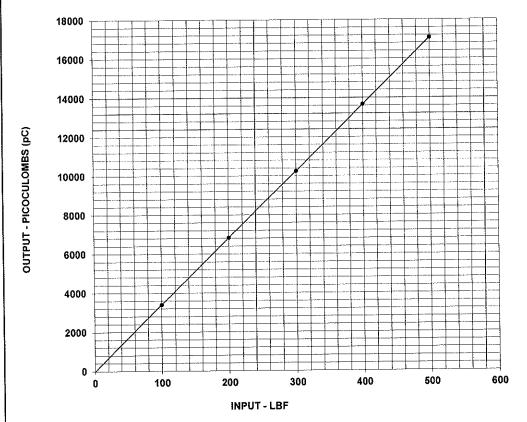
Condition of Unit:

As Found:

In tolerance

As Left:

In tolerance



## **TEST DATA**

BIDLIT	OUTPUT
INPUT	
(LBF)	(pC)
100	3403
200	6833
300	10249
400	13671
500	17076
banner	

## Notes:

- 2 The sensor is preloaded to 5000 lbs. prior to calibration. The preload is applied to fixtures that do not shunt forces through the mounting stud.
- 3 Calibration is traceable to NIST and is accredited to ISO 17025 and ANSI/NCSL Z540.3.
- 4 NIST traceability through PCB control # KE104.
- 5 This certificate may not be reproduced, except in full, without written approval from PCB Piezotronics, Inc.





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# **CALIBRATION CERTIFICATE**

Model:

260A11/FCS-DN

Serial #:

16938 Z - Axis

15.63 pC/LBF 3.515 pC/N

Description: Type:

Charge

Force Sensor Capacitance:

18.7 pF

Date: 1/19/2018

By: Ryan Roskwitalski, Cal. Tech. &R

Station: 0-1000 lb Load Cell (Test Procedure AT-501-3)

Temp: 73 deg F [23deg C]

Humidity: 44 %

Linearity\*:

Sensitivity\*:

0.2% FS

Cert #: 685704

Uncertainty\*\*:

+/- 1 %

\* Zero based, least-squares straight line.

\*\* Measurement uncertainty represented using a coverage factor of k=2 which provides a level of confidence of approximately 95 %.

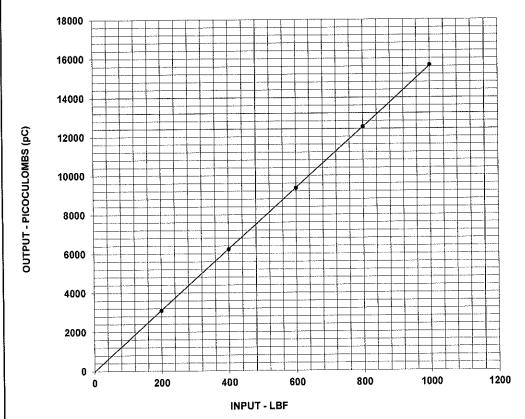
Condition of Unit:

As Found:

In tolerance

As Left:

In tolerance



## **TEST DATA**

INPUT	OUTPUT
(LBF)	(pC)
200	3101
400	6227
600	9361
800	12511
1000	15658

## Notes:

1 Station# 25 Sensitivity at 6744 lb is 17.06 pC/lb (30 kN is 3.84pC/N)

- 2 The sensor is preloaded to 5000 lbs. prior to calibration. The preload is applied to fixtures that do not shunt forces through the mounting stud.
- 3 Calibration is traceable to NIST and is accredited to ISO 17025 and ANSI/NCSL Z540.3.
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