# Trescal GmbH



Kalibrierlaboratorium für elektrische, mechanische und dimensionelle Größen Calibration laboratory for electrical, mechanical and dimensional measurand

Kalibrierschein

Calibration Certificate

Kalibrierscheinnummer

Number of Calibration Certificate

6808007309

Die Kalibrierung erfolgt durch den Vergleich

Nationalen Normale zurückgeführt sind, mit denen die physikalischen Einheiten in

Übereinstimmung mit dem Internationalen Einheitensystem (SI) dargestellt werden.

Dieser Kalibrierschein darf nur vollständig und unverändert weiterverbreitet werden.

Auszüge oder Änderungen bedürfen der

Dieser Kalibrierschein wurde elektronisch

erstellt und ist ohne Unterschrift und Stempel

The calibration is performed by comparison with standards or measurement on instruments that are traceable to National

measurement according to the International

Standards which realize the units of

The user is obliged to have the object

recalibrated at appropriate intervals.

This calibration certificate may not be reproduced other than in full except with the

permission of the issuing laboratory. This calibration certificates is produced with

and electronic system. This calibration

certifacte without signature and seal are

Genehmigung des ausstellenden

Für die Einhaltung einer angemessenen Frist zur Wiederholung der Kalibrierung ist der

mit Normalen oder Messung auf

Benutzer verantwortlich.

Kalibrierlaboratoriums.

System of Units (SI).

gültig.

valid.

Normalmesseinrichtungen, die auf die

Auftraggeber

Customer

Trescal -Thales TAS- Toulouse

26 rue Champollion

F-31100 Toulouse Cedex

Auftragsnummer

Order No.

ES 92279

Gegenstand

Object

Accelerationsensor

Manufacturer

**PCB** 

Hersteller

Typ Type

350D02

Fabrikat/Seriennummer

Serial number

56763

Nutzer-ID

User-ID

56763

Inventarnummer

Stock number

Schlüsselnummer

Key number

008047444100

Standort

Location

Prüfauftragsnummer

Test Order No.

6808007309

Datum der Kalibrierung

Date of calibration

15.02.2018

Seitenanzahl des Kalibrierscheins

Number of pages of the certificate

5

State of reception: The measured values were within the range of the specification

Statement: Equipment may be used without exception

Ausstellungsdatum

Print Date

Barcode

Sachbearbeiter

Person in charge

Leiter des Kalibrierlabor

Head of the calibration laboratory

15.02.2018

Dietz

Markovic

D-73734 Esslingen

Trescal GmbH

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008047444100

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Sensor:	Manufacturer Serial-Nr.	PCB 56763	Тур	350D02	

### 1. Object

The calibration device is an Accelerationsensor.

## 2. Measurement procedure

The calibration is based on a compare between calibration device and the standard.

### 3. Equipment

The following equipment was used for the calibration:

Verwendete Normale	Hersteller	Тур	Serien/InvNr.	Kalibriert am	Kalibrierschein-Nr.
Standards used	Manufacturer	Туре	Serial/ Inv. No.	Calibration at	Calibration Cert. No.
Shock calibrator	Endevco	2925	AB92	23.02.2017	0698 D-K-15183- 01-00 2017-02
Acceleration standard	Endevco	2270	10355	21.02.2017	0697 D-K-15183- 01-00 2017-02
Amplifier	Spektra GmbH	SRS 35	200427	22.02.2017	WK Spektra GmbH 17-0356
Scope	National Instruments	NI 5114	-	23.02.2017	0698 D-K-15183- 01-00 2017-02

Used software

CS18 Schockkal

Version

1.2

#### 4. Conditions

During the calibration the following conditions was actual:

Umgebungsbedingungen Temperatur 20,4 °C Rel. Feuchte 38 % Luftdruck 976 hPa
Environmental conditions Temperature Rel. Humidity Air Pressure

1. Position of the calibration device in the earth field:

Vertikal

2. Mounting of calibration device:

Screw adapter:

torque 2 Nm

Additive glue:

glue:

Other:



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Sensor:	Manufacturer Serial-Nr.	PCB 56763	Тур	350D02	

Manufacturer:

Typ:

Length:

m

Capacity:

рF

Connector:

**Microdot** 

4. Sensitivity was calculated at following values (Gravitational acceleration  $g_n = 9,80665 \text{ m/s}^2$ )

Acceleration peak in g.

791

Pulse duration t<sub>l, 10%</sub>:

0,485 ms

5. Measured voltage:

11,102 V

6. Amplifier

6.1. Charge amplifier of the standard

Channel of standard:

1

Amplified factor:

16

6.2. Amplifier calibration device

Channel of calibration device:

2

Amplified factor:

32

Current:

4 mA

8. Scope

Channel from standard: 1

Channel from calibration device: 2

Measuring range channel 1: 10 V

Measuring range channel 2: 10 V

Frequency of measure: 2,9 MHz



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### 5. Results of measurement

The calibrated value is sensitivity. Following results were measured:

# Sensitivity

Average value (from 5 values):

0,0988 mV/g

Standard deviation in %:

0,118

V			
Calibration	Shock amplitude	Sensitivity S	Pulse duration
Nr.	in g	in mV/g	in ms
1	777,9	0,1013	0,485
2	782,9	0,0974	0,488
3	789,6	0,0997	0,493
4	789,3	0,0971	0,487
5	791,0	0,0984	0,492



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#### 6. Uncertainty of measurement

The uncertainty of measurement is: 5,0 %.

The uncertainty of the used normals, is the standard deviation with (k=2) and P=95%.

## 7. Statement of conformity

The statement of conformity is in following to the DIN EN ISO 14253-1 according to Trescal-KUNO variant D.

#### 8. Remarks