Trescal GmbH



Kalibrierlaboratorium für elektrische, mechanische und dimensionelle Größen Calibration laboratory for electrical, mechanical and dimensional measurand

Kalibrierschein Calibration Certificate

Kalibrierscheinnummer

Number of Calibration Certificate

6808000081

Die Kalibrierung erfolgt durch den Vergleich

Nationalen Normale zurückgeführt sind, mit denen die physikalischen Einheiten in

Übereinstimmung mit dem Internationalen

Einheitensystem (SI) dargestellt werden. Für die Einhaltung einer angemessenen Frist zur Wiederholung der Kalibrierung ist der

Dieser Kalibrierschein darf nur vollständig und unverändert weiterverbreitet werden.

Auszüge oder Änderungen bedürfen der

Dieser Kalibrierschein wurde elektronisch

erstellt und ist ohne Unterschrift und Stempel

The calibration is performed by comparison with standards or measurement on

instruments that are traceable to National

measurement according to the International

Standards which realize the units of

The user is obliged to have the object

recalibrated at appropriate intervals.

This calibration certificate may not be

and electronic system. This calibration

certifacte without signature and seal are

reproduced other than in full except with the permission of the issuing laboratory. This calibration certificates is produced with

Genehmigung des ausstellenden

mit Normalen oder Messung auf Normalmesseinrichtungen, die auf die

Benutzer verantwortlich.

Kalibrierlaboratoriums.

System of Units (SI).

gültig.

valid.

Auftraggeber

Customer

26 rue Champollion

F-31100 Toulouse Cedex

Auftragsnummer

Order No.

Gegenstand Object

Hersteller

Manufacturer

Typ Type

Fabrikat/Seriennummer

Serial number

Nutzer-ID User-ID

Inventarnummer Stock number

Schlüsselnummer Key number

Standort Location

Prüfauftragsnummer Test Order No.

Datum der Kalibrierung Date of calibration

Ausstellungsdatum

09.01.2018

Trescal GmbH

Tel (0711) 553651-0

Seitenanzahl des Kalibrierscheins Number of pages of the certificate

State of reception: The measured values were within the range of the specification Statement: Equipment may be used without exception

Print Date Person in charge

Dietz

Sachbearbeiter

Limburgstraße 6 Fax (0711) 553651-51

Trescal -THALES TAS- Toulouse

ES 90779

Accelerationsensor

PCB

352B01

123384

123384

008030213100

6808000081

09.01.2018

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Leiter des Kalibrierlabor

Head of the calibration laboratory

Markovic

D-73734 Esslingen

Barcode





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Sensor:	Manufacturer Serial-Nr.	PCB 123384	Тур	352B01	

1. Object

The calibration device is an Accelerationsensor.

2. Measurement procedure

The calibration is based on a compare between calibration device and the standard.

3. Equipment

The following equipment was used for the calibration:

Verwendete Normale	Hersteller	Тур	Serien/InvNr.	Kalibriert am	Kalibrierschein-Nr.
Standards used	Manufacturer	Туре	Serial/ Inv. No.	Calibration at	Calibration Cert. No.
Shock calibrator	Endevco	2925	AB92	23.02.2017	0698 D-K-15183- 01-00 2017-02
Acceleration standard	Endevco	2270	10355	21.02.2017	0697 D-K-15183- 01-00 2017-02
Amplifier	Spektra GmbH	SRS 35	200427	22.02.2017	WK Spektra GmbH 17-0356
Scope	National Instruments	NI 5114	-	23.02.2017	0698 D-K-15183- 01-00 2017-02

Used software

CS18 Schockkal

Version

1.2

4. Conditions

During the calibration the following conditions was actual:

Umgebungsbedingungen Temperatur 20,6 °C Rel. Feuchte 48 % Luftdruck 979 hPa Environmental conditions Temperature Rel. Humidity Air Pressure

1. Position of the calibration device in the earth field:

Vertikal

2. Mounting of calibration device:

Screw adapter:

torque Nm

Additive glue:

glue: Loctite

Other:



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Sensor:	Manufacturer	PCB	Тур	352B01			

Technical details of the connecting c

Manufacturer:

Typ:

Length:

m

Capacity:

pF

Connector:

Microdot

4. Sensitivity was calculated at following values (Gravitational acceleration $g_n = 9,80665 \text{ m/s}^2$)

Acceleration peak in g:

845,1

Pulse duration t_{I, 10%}:

0,509 ms

5. Measured voltage:

9,952 V

6. Amplifier

6.1. Charge amplifier of the standard

Channel of standard:

1

Amplified factor:

16

6.2. Amplifier calibration device

Channel of calibration device:

2

Amplified factor:

4

Current:

4 mA

8. Scope

Channel from standard:

1

Channel from calibration device:

2

Measuring range channel 1:

10 V

Measuring range channel 2:

10 V

Frequency of measure:

2,9 MHz



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Sensor:	Manufacturer Serial-Nr.	PCB 123384	Тур	352B01	

5. Results of measurement

The calibrated value is sensitivity. Following results were measured:

Sensitivity

Average value (from 5 values):

1,032 mV/g

Standard deviation in %:

0,389

Calibration	Shock amplitude	Sensitivity S	Pulse duration
Nr.	in g	in mV/g	in ms
1	831,8	1,032	0,509
2	837,3	1,032	0,516
3	834,2	1,032	0,522
4	845,1	1,032	0,515
5	844,5	1,032	0,518



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Sensor:	Manufacturer Serial-Nr.	PCB 123384	Тур	352B01	

6. Uncertainty of measurement

The uncertainty of measurement is: 5,0 %.

The uncertainty of the used normals, is the standard deviation with (k=2) and P=95%.

7. Statement of conformity

The statement of conformity is in following to the DIN EN ISO 14253-1 according to Trescal-KUNO variant D.

8. Remarks