# ~ Multi-Axis Load Cell Calibration Summary~

Model Number:	260A11/FCS-DN	Customer:	
Serial Number:	16939	P.O. Number:	
Description: Ch	arge® 3-Component Force Sensor		
Manufacturer:	PCB Piezotronics, Inc.	Method:	Back to Back Comparison (Test Procedure AT501-3)

### Calibration Data

Temperature:	73	°F	 23	$^{\circ}C$	Humidity:	44	%

		X	Y	Z
Innut	(lbs.)	225	225	225
Input:	(N)	1001	1001	1001
Sensitivity:	(pC/lb)	33.98	34.14	15.61
Schsilivity.	(pC/N)	7.639	7.675	3.511
Linearity:	(% FS)	0.3	0.3	0.03
Capacitance:	(pF)	18.8	18.9	18.3

# Cross Talk Percentage

Cross Talk	%
X to Y	1.91
Y to X	1.58
X to Z	1.80
Y to Z	0.63
Z to X	0.41
Z to Y	1.22

# Condition of Unit

As Found:	In tolerance
As Left:	In tolerance

### Notes

- 1. Station #24 Sensivitity at 6744 lb is 17.22 pC/lb (30 kN is 3.87 pC/N)
- 2. This sensor is calbrated with a 081A70 beryllium copper mounting stud.
- 3. The sensor is preloaded to 5000 lbs. (22.24 kN) prior to calibration.
- 4. Calibration is N.I.S.T. Traceable thru Project # TA333
- 5. This certificate shall not be reproduced, except in full, without written approval from PCB Piezotronics, Inc.
- 6. Calibration is performed in compliance with ISO 9001, ISO 10012-1, ANSI/NCSL Z540-1-1994 and ISO 17025.
- 7. See Manufacturer's Specification Sheet for a detailed listing of performance specifications.
- 8. Measurement uncertainty (95% confidence level with a coverage factor of 2) is +/-1%.

Technician:	Fran Coleman 🔑	Date:	1/19/2018
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# **CALIBRATION CERTIFICATE**

Model: Serial #: 260A11/FCS-DN

Description:

16939 X - AXIS

Type:

Force Sensor

Charge

Capacitance:

18.8 pF

Date: 1/19/2018

By: Fran Coleman, Cal. Tech.

Station: 0-1,000 lb. Load Cell (Test Procedure AT501-3)

Sensitivity\*:

33.98 pC/LBF

7.639 pC/N

Temp: 73 deg F [23deg C]

Humidity: 44 %

Linearity\*:

0.3% FS

Cert #: 685693

Uncertainty\*\*:

+/- 1 %

- \* Zero based, least-squares straight line.
- \*\* Measurement uncertainty represented using a coverage factor of k=2 which provides a level of confidence of approximately 95 %.

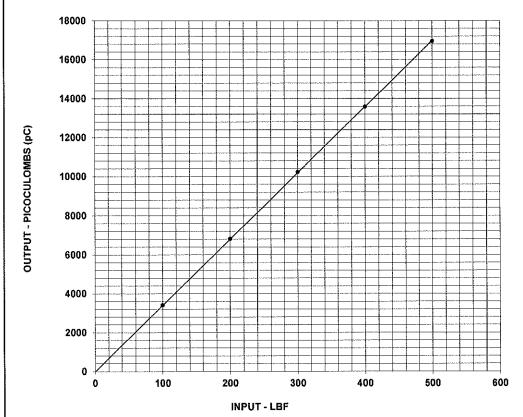
Condition of Unit:

As Found:

In tolerance

As Left:

In tolerance



#### **TEST DATA**

INPUT	OUTPUT
(LBF)	(pC)
100	3415
200	6822
300	10237
400	13589
500	16953

#### Notes:

- 2 The sensor is preloaded to 5000 lbs. prior to calibration. The preload is applied to fixtures that do not shunt forces through the mounting stud.
- 3 Calibration is traceable to NIST and is accredited to ISO 17025 and ANSI/NCSL Z540.3.
- 4 NIST traceability through PCB control # TA333.
- 5 This certificate may not be reproduced, except in full, without written approval from PCB Piezotronics, Inc.





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# **CALIBRATION CERTIFICATE**

Model:

260A11/FCS-DN

Serial #:

16939 Y - AXIS

Description:

Sensitivity\*:

Force Sensor

Type:

Charge

34.14 pC/LBF

7.675 pC/N

Capacitance:

18.9 pF

Date: 1/19/2018

By: Fran Coleman, Cal. Tech.

Station: 0-1,000 lb. Load Cell (Test Procedure AT501-3)

Temp: 73 deg F [23deg C]

Humidity: 44 %

Cert #: 685695

Linearity\*:

0.3% FS

Uncertainty\*\*:

+/- 1 %

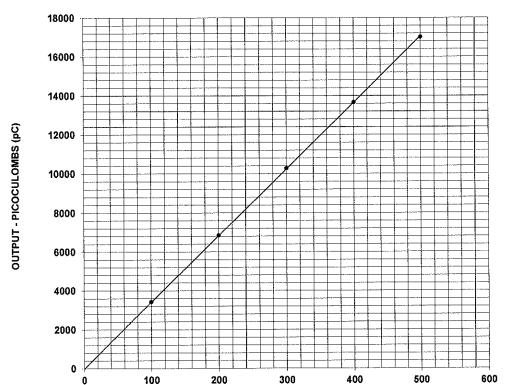
\* Zero based, least-squares straight line.

\*\* Measurement uncertainty represented using a coverage factor of k=2 which provides a level of confidence of approximately 95 %.

Condition of Unit:

As Found: As Left:

In tolerance In tolerance



#### **TEST DATA**

INPUT	OUTPUT
(LBF)	(pC)
100	3433
200	6860
300	10282
400	13671
500	17014
	,

### Notes:

- 1 Station # 24
- 2 The sensor is preloaded to 5000 lbs. prior to calibration. The preload is applied to fixtures that do not shunt forces through the mounting stud.
- 3 Calibration is traceable to NIST and is accredited to ISO 17025 and ANSI/NCSL Z540.3.
- 4 NIST traceability through PCB control # TA333.
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INPUT - LBF





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# **CALIBRATION CERTIFICATE**

Model:

260A11/FCS-DN

Serial #:

Sensitivity\*:

16939 Z - AXIS

Description:

Force Sensor

Type:

Charge 15.61 pC/LBF

Capacitance:

18.3 pF

Date: 1/19/2018

By: Fran Coleman, Cal. Tech. (L

Station: 0-1,000 lb. Load Cell (Test Procedure AT501-3)

Temp: 73 deg F [23deg C]

Humidity: 44 %

0.03% FS

3.511 pC/N

Cert #: 685697

Linearity\*: Uncertainty\*\*:

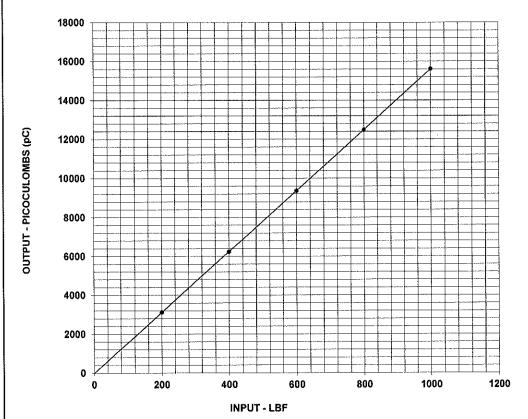
+/- 1 %

\* Zero based, least-squares straight line.

\*\* Measurement uncertainty represented using a coverage factor of k=2 which provides a level of confidence of approximately 95 %.

As Found: As Left:

In tolerance In tolerance



#### **TEST DATA**

INPUT	OUTPUT
(LBF)	(pC)
200	3123
400	6242
600	9365
800	12490
1000	15620

### Notes:

- 1 Station # 24 Sensitivity at 6744 lb is 17.22 pC/lb (30 kN is 3.87 pC/N)
- 2 The sensor is preloaded to 5000 lbs. prior to calibration. The preload is applied to fixtures that do not shunt forces through the mounting stud.
- 3 Calibration is traceable to NIST and is accredited to ISO 17025 and ANSI/NCSL Z540.3.
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