Trescal GmbH



Kalibrierlaboratorium für elektrische, mechanische und dimensionelle Größen Calibration laboratory for electrical, mechanical and dimensional measurand

Kalibrierschein Calibration Certificate

Kalibrierscheinnummer

Number of Calibration Certificate

6808000075

Auftraggeber

Customer

Trescal -THALES TAS- Toulouse

26 rue Champollion

Accelerationsensor

F-31100 Toulouse Cedex

Auftragsnummer

Order No.

ES 90779

Gegenstand Object

Hersteller

Manufacturer

Typ Туре 352B01

107263

107263

008027147900

PCB

Fabrikat/Seriennummer

Serial number

Nutzer-ID User-ID

Inventarnummer Stock number

Schlüsselnummer Key number

Standort Location

Prüfauftragsnummer Test Order No.

Datum der Kalibrierung

Date of calibration

09.01.2018

6808000075

Seitenanzahl des Kalibrierscheins

Number of pages of the certificate

mit Normalen oder Messung auf Normalmesseinrichtungen, die auf die Nationalen Normale zurückgeführt sind, mit denen die physikalischen Einheiten in Übereinstimmung mit dem Internationalen Einheitensystem (SI) dargestellt werden.

Die Kalibrierung erfolgt durch den Vergleich

Für die Einhaltung einer angemessenen Frist zur Wiederholung der Kalibrierung ist der

Benutzer verantwortlich.

Dieser Kalibrierschein darf nur vollständig und unverändert weiterverbreitet werden. Auszüge oder Änderungen bedürfen der Genehmigung des ausstellenden

Kalibrierlaboratoriums.

Dieser Kalibrierschein wurde elektronisch erstellt und ist ohne Unterschrift und Stempel

gültig.

The calibration is performed by comparison with standards or measurement on

instruments that are traceable to National Standards which realize the units of measurement according to the International

System of Units (SI).

The user is obliged to have the object recalibrated at appropriate intervals.

This calibration certificate may not be reproduced other than in full except with the permission of the issuing laboratory. This calibration certificates is produced with and electronic system. This calibration certifacte without signature and seal are

valid.

State of reception: The measured values were within the range of the specification

Statement: Equipment may be used without exception

Ausstellungsdatum

Print Date

Sachbearbeiter

Person in charge

Leiter des Kalibrierlabor

Head of the calibration laboratory

09.01.2018

Dietz

Markovic

D-73734 Esslingen

Trescal GmbH Tel (0711) 553651-0 Limburgstraße 6 Fax (0711) 553651-51

Barcode



6808000075						
Page - 2 -	calibration from 0	9.01.2018				
Sensor:	Manufacturer Serial-Nr.	PCB 107263	Тур	352B01		

1. Object

The calibration device is an Accelerationsensor.

2. Measurement procedure

The calibration is based on a compare between calibration device and the standard.

3. Equipment

The following equipment was used for the calibration:

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Verwendete Normale	Hersteller	Тур	Serien/InvNr.	Kalibriert am	Kalibrierschein-Nr.
Standards used	Manufacturer	Type	Serial/ Inv. No.	Calibration at	Calibration Cert. No.
Shock calibrator	Endevco	2925	AB92	23.02.2017	0698 D-K-15183- 01-00 2017-02
Acceleration standard	Endevco	2270	10355	21.02.2017	0697 D-K-15183- 01-00 2017-02
Amplifier	Spektra GmbH	SRS 35	200427	22.02.2017	WK Spektra GmbH 17-0356
Scope	National Instruments	NI 5114	-	23.02.2017	0698 D-K-15183- 01-00 2017-02

Used software

CS18 Schockkal

Version

1.2

4. Conditions

During the calibration the following conditions was actual:

Umgebungsbedingungen Temperatur 20,5 °C Rel. Feuchte 48 % Luftdruck Air Pressure 979 hPa

1. Position of the calibration device in the earth field:

Vertikal

2. Mounting of calibration device:

Screw adapter:

torque Nm

Additive glue:

glue: Loctite

Other:



		680800	00075		
Page - 3 -	calibration from 0	9.01.2018			
Sensor:	Manufacturer Serial-Nr.	PCB 107263	Тур	352B01	

3. Technical details of the connecting cable:

Manufacturer:

Typ:

Length:

m

Capacity:

pF

Connector:

Microdot

4. Sensitivity was calculated at following values (Gravitational acceleration $g_n = 9,80665 \text{ m/s}^2$)

Acceleration peak in g:

845,8

Pulse duration t_{l. 10%}:

0,505 ms

5. Measured voltage:

9,973 V

6. Amplifier

6.1. Charge amplifier of the standard

Channel of standard:

1

Amplified factor:

16

6.2. Amplifier calibration device

Channel of calibration device:

2

Amplified factor:

4

Current:

4 mA

8. Scope

Channel from standard:

1

Channel from calibration device:

2

Measuring range channel 1:

10 V

Measuring range channel 2:

10 V

Frequency of measure:

2,9 MHz



		680800	0075		
Page -4-	- calibration from 0	9.01.2018		AMBLAN, AMBRANIA	
Sensor:	Manufacturer Serial-Nr.	PCB 107263	Тур	352B01	A A A STANLEY

5. Results of measurement

The calibrated value is sensitivity. Following results were measured:

Sensitivity

Average value (from 5 values):

0,9459 mV/g

Standard deviation in %:

0,353

Calibration	Shock amplitude	Sensitivity S	Pulse duration
Nr.	in g	in mV/g	in ms
1	831,2	0,9465	0,505
2	840,7	0,9463	0,505
3	842,6	0,9458	0,506
4	843,9	0,9457	0,507
5	845,8	0,9454	0,507



6808000075						
Page - 5 -	calibration from 0	9.01.2018				
Sensor:	Manufacturer Serial-Nr.	PCB 107263	Тур	352B01		

6. Uncertainty of measurement

The uncertainty of measurement is: 5,0 %.

The uncertainty of the used normals, is the standard deviation with (k=2) and P=95%.

7. Statement of conformity

The statement of conformity is in following to the DIN EN ISO 14253-1 according to Trescal-KUNO variant D.

8. Remarks