

\$7.50

Polyvend, Inc.

Glass Front Service Manual



Series 4000, 5000, 6000 & Mid-Size Service Manual



Polyvend Inc.

Series 4000, 5000, 6000 & Mid-Size Service Manual

RECORD OF REVISION OR CHANGES

In order to assure the availability of the most up-to-date accurate information, Polyvend Inc. periodically issues service bulletins and supplements describing equipment and manual changes. Use the chart provided below to record any changes that affect this manual or the equipment.

SERVICE BULLETIN NO.	PAGE NO.	DESCRIPTION	DATE INC.
Model #	PV 6640		

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Second Printing
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Models 4000, 5000 & 6000

Polyvend Automatic Snack Merchandiser

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WARRANTY

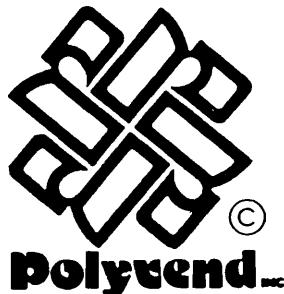
LIMITED

Polyvend, Inc. Warrants this equipment, to the Original Purchaser only, for a period of twelve months from date of shipment, to be free from significant defects in material or workmanship. Purchased components which are part of this equipment are warranted to the extent such parts are warranted to Polyvend, except for filter cartridges, starters, light bulbs and fuses, which will be warranted for two months from date of shipment.

Should any part prove defective within the warranted period, Polyvend, Inc. will repair or replace (at its option) the defective component, but will not provide the labor, removal or reinstallation costs associated with such parts. All returned products or parts must be shipped freight prepaid to Polyvend, and Polyvend will then prepay the shipping cost of the returned goods. Polyvend reserves the right to refuse any collect shipment. Any part returned under terms of this warranty must be accompanied by a Polyvend Parts Return Form identifying the model, serial number and a brief description of the defect or failure.

This warranty applies only if the equipment is serviced and maintained in strict accordance with the instructions given in the Polyvend Service Manual, and that no unauthorized repair or disassembly has been done. Any defect caused by improper source of power supply, abuse of product, accident, alteration, vandalism, mineral build-up or improper cleaning or service techniques will not be covered by warranty.

Polyvend service or repair to items not in warranty will be subject to service charge. For warranty or service information call or write Polyvend Service Department.



700 SOUTH GERMAN LANE, CONWAY, ARKANSAS 72032 (501) 327-1301

A-559

POLYVEND MODELS

Automatic Snack Merchandiser

Service Manual

GENERAL

The Polyvend 4000, 5000, & 6000 machine has been developed specifically for the display merchandising market. Each of the dispensing units may be activated by push button selection of a letter (A to E) and a number (0 to 9) after sufficient credit has been established in the coin mechanism.

Two types of module dispensers (wedge and tray) are supplied for optimum production selection. Dispensers are readily removable from the front for replacement or repair.

SPECIFICATIONS

OVERALL DIMENSIONS:

	FULL SIZE	MID SIZE	
Height	72"	66½"	(without legs)
Width	37"	31½"	
Depth	28½"	28½"	
Weight	(approx.) 600 lbs.	520 lbs.	

ELECTRICAL:

Primary	110 VAC
Secondary	10/24 VAC
Current (primary)	2 AMP

CAPACITY:	EACH
Wedge Dispensers	12 pieces

Helix Dispensers-3/4" pitch	22 pieces	(crackers & candy)
1 1/8" pitch	16 pieces	(crackers & candy)
1 3/8" pitch	12 pieces	(crackers & candy)
1 5/8" pitch	10 pieces	(crackers & candy)
1 1/8" pitch	14 pieces	(chips & pastry)
1 5/8" pitch	10 pieces	(chips & pastry)
2" pitch	8 pieces	(chips & pastry)

Note: Polyvend, Inc. is not responsible for faulty or overloaded circuits within the facility where Polyvend machines are installed. The exact load imposed by the machine is stated above. The sum of all devices connected in to a particular circuit will determine the total line load.

**FOR SERVICE CALL POLYVEND, INC.
1-800-643-8250 OR 501-327-1301**

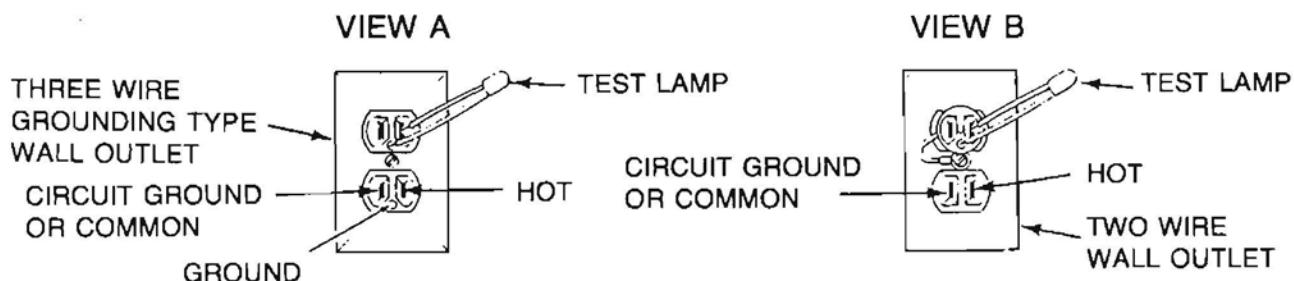


INSTALLATION INSTRUCTIONS

In order to comply with electrical safety regulations and Underwriter's Laboratories requirements, all electrical equipment must be properly polarized and grounded. The Polyvend machine is wired so that it is properly polarized in accordance with the electrical code. If the wall outlet is wired and grounded properly, then the vendor will connect properly.

Shown in view A and B are two properly grounded and polarized wall outlets. One is a three wire grounded type wall outlet (see View A), and one is a two wire wall outlet (see View B) with an adapter in place. To make a polarity check, use a 115 volt neon test lamp as shown, or a volt ohm meter. The hot side of the circuit should always be counterclockwise from the ground terminal, (which should be at the bottom).

Should the polarity at the wall outlet show any way other than that shown below, the outlet should be rewired.

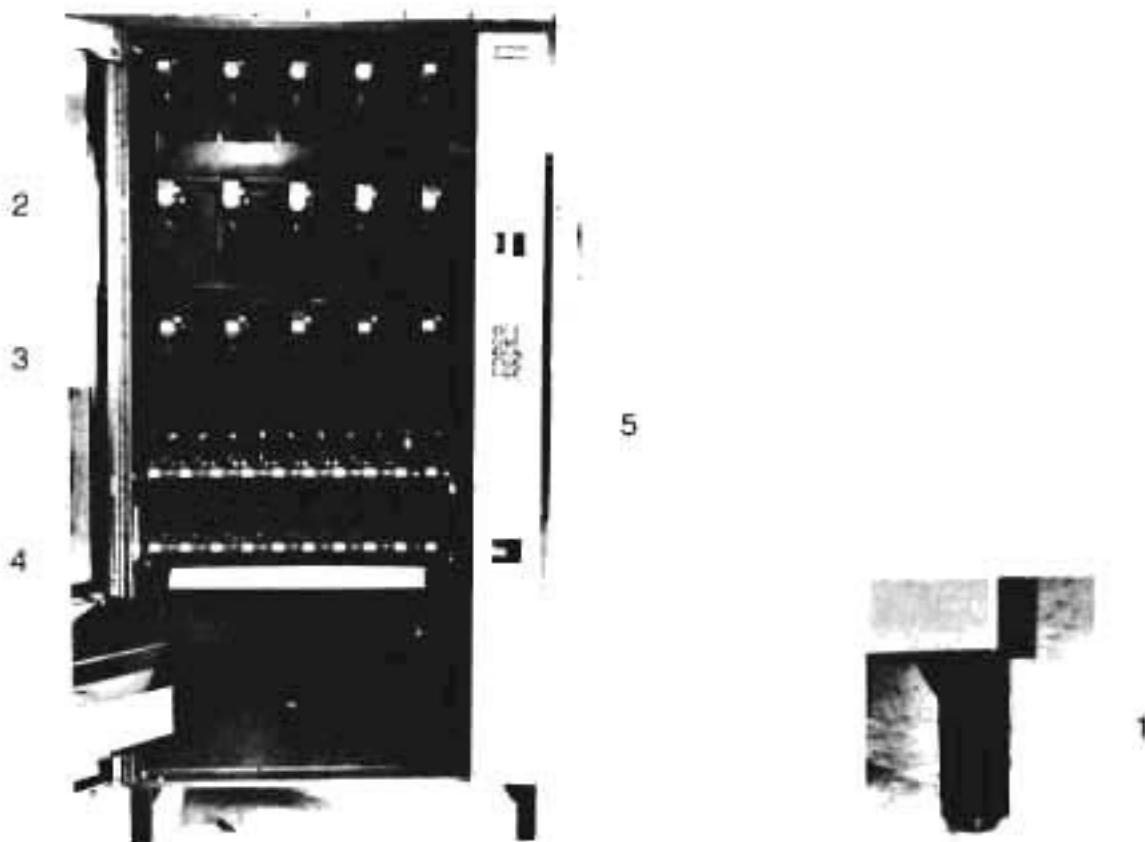


UNPACKING & INSTALLATION

- Remove shipping material from around machine by cutting the shrink wrap at the top. Cut downward keeping the knife over a cardboard corner post.
- Inspect for damage resulting from improper handling and, if evident, file claim immediately with the carrier.
- Remove the machine with an appliance mover or hand truck. Tip the machine backward onto the appliance mover or hand truck. Then remove the lower shipping skid.
- Place machine into position and adjust leveling legs (See No. 1) so it is level and all legs touch the floor.
- Locate small envelope inside delivery compartment and remove keys.
- Open service door (See No. 2) and remove all internal packing material.

UNPACKING & INSTALLATION Cont.

- Remove the coin changer from the top of machine, (if not already installed in machine).
- Remove envelope with price decals from product delivery compartment. Place decals on their respective dispenser locations.
 - a. Wedge dispensers (with plastic number tab): Place the price decal just above the number in the outline provided. (See No. 3)
 - b. Helix tray: Place the price decal on the front of tray, just to the right of the number. (See No. 4)
 - c. Gum & Mint option (if used): Place price decal on front cowling as shown. (See No. 5)



UNPACKING & INSTALLATION Cont.

- Save extra fuses, etc. found in the envelopes as spare parts for later use.
- Install coin equipment in the slide out drawer, (if not already installed). (24 volt only)-see Caution note at bottom of page.
- The main power cord is taped to rear of the machine. Plug the 3-pin grounded plug into a properly grounded 115V 60 HZ outlet only. (See Installation instructions on page 2)
- Set coin equipment to the desired price levels in accordance with the coin mechanism instruction sheet or the instructions provided in the "Electrical Service" portion of this manual.
- Check operation of the service door and lock.
- Check operation of machine by inserting coins.
- Ensure that all wedge dispensing chains are running free inside their guides and stop in the proper locations.
- Ensure that all helix dispensers run in their channels and stop at the proper locations for product dispensing.
- Load the machine with product. (See "Product Loading")
- Check that all wedge module arms "click" home. (See page 7)
- Check that the helix trays latch.
- Electrical panel sliding drawer must be completely closed before closing and locking the product loading door.

If additional service manuals are required, send request to:

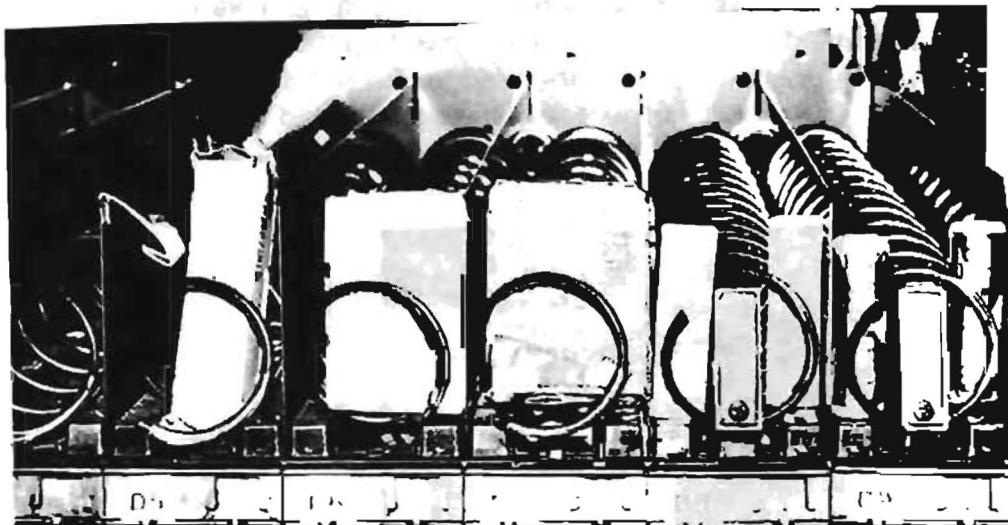
Polyvend, Inc.
700 South German Lane
Conway, Arkansas 72032
A/C (501) 327-1301

Caution: Coin equipment provided in this machine is for 24 volt operation only, which is provided by a 24 volt step-down transformer in the electrical panel. If coin equipment service should be required, do not test with 110 volt circuitry.

PRODUCT LOADING INSTRUCTIONS

1. Chips/Pastry
2. Candy

See Samples



PRODUCT LOADING INSTRUCTIONS

All product loading in the 4000, 5000, & 6000 Series is accomplished from the front. Using one of the keys provided, open the door to the product loading compartment.

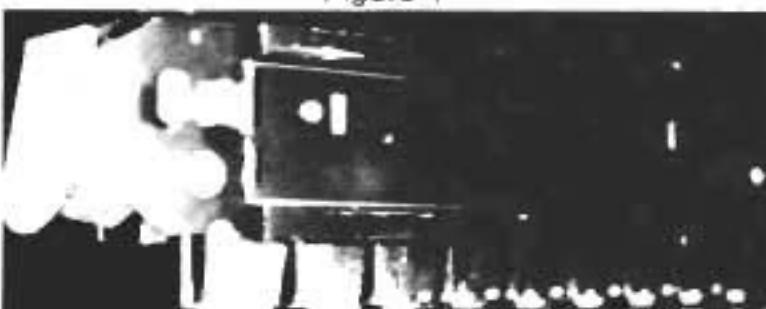
There are three different types of dispensers:

- (1) Wedge-primarily for bagged product
- (2) Helix-for bagged or boxed items
- (3) Gum and Mint Dispenser

(1) WEDGE DISPENSER

To load, release the latch on each dispenser as shown in FIGURE 1 and pull forward until the slide hits the stop.

Figure 1



Each bag is inserted into a wedge assembly as shown in FIGURE 2. This can be done many ways; however, there is a best way which consists of inserting the bag into the wedge at an angle and sliding the bag until centered in the wedge. Do not attempt to load last position on each chain. Release product by pressing lever up behind bag.

Figure 2



WARNING: DO NOT ATTEMPT TO PULL PRODUCT FROM THE BAG DISPENSER AT ANY TIME. SUCH ACTION WILL EITHER JAM THE MECHANISM OR PULL THE WEDGE ASSEMBLIES APART

(2) HELIX DISPENSER

If needed for narrow products use spacer rail.

FOR ADDITIONAL RAILS ORDER:

P/N 18244-01 for models 2000 series.

P/N 18244-02 for models 4000, 5000, & 6000 series.

PRESS ON SPACER RAIL

INSTALL AS SHOWN (Reversible to adjust spacing)

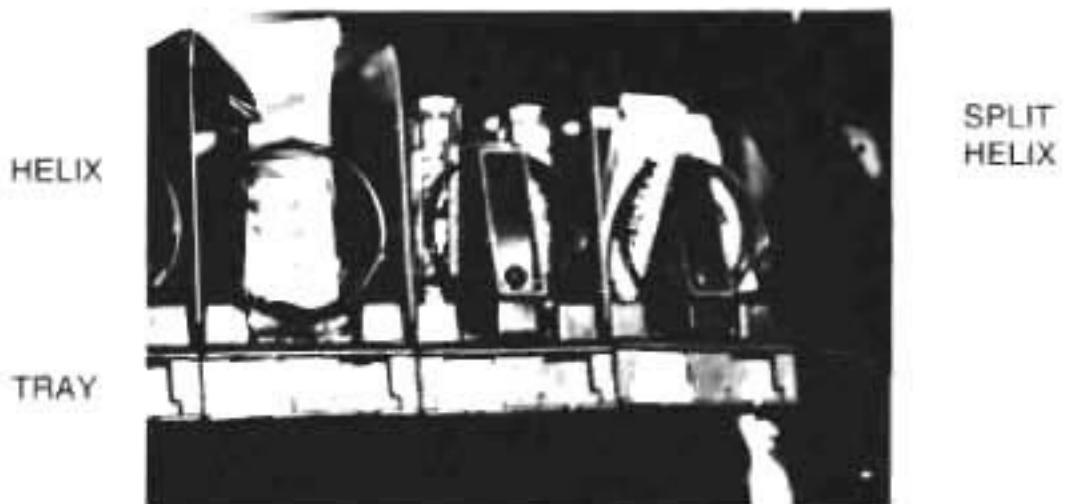


Figure 3

TALL PRODUCT SHOULD REST
ON TRAY **NOT** ON HELIX

HELIX TRAY DISPENSERS

There are several helix pitches. To assure proper operation and maximum capacity, the product size should closely match the opening between the winding of the helix. The product should fit between the windings of the helix so as NOT to be tight but should fill most of the opening.

The helix sizes listed below may be used:

- 3/4" Helix (Thinnest Candy Bar)
- 1 1/8" Helix (Thin Candy Bar)
- 1 3/8" Helix (Medium Candy Bar)
- 1 5/8" Helix (Large Candy Bar)
- Split Helix Available
- 2" Helix (Chip & Pastry)
- 1 5/8" Helix (Medium Chip or Pastry)
- 1 1/8" Helix (Large Cookies)

To load, release the white plastic stop on bottom right of tray. Lift the front edge of the helix tray while pulling forward on the tray. Pull the tray out until it hits stop. Then let it tilt down into the loading position.

At this point, check that each helix is in its proper position. The figure shows proper and improperly positioned helices.

Starting at front of the tray, insert product between each winding of the helix so that the name of the product is displayed frontward. Be sure to place product all the way to the bottom of the tray and tilt free end at top backwards. Fill from front to back and be sure not to miss any positions. After filling, lift front of tray and push tray back in all the way until the latch is engaged. Check that latch is fully engaged by pulling forward on tray and ensuring that the tray does not advance beyond latch.

Figure 6



Candy Helix in
Detent Position

Figure 7



Chip (Large) Helix
in Detent Position

NOTICE

Special loading instructions for box type product or thick flat bottom candy.

Candy Tray Only!!

Certain candies and cigarettes have flat or semi-flat bottoms which are thick and wide. Polyvend has designed into our helix the flexibility to be 100% sure of the vending of this type of product. By moving the position of the helix and thus the kicker, it ensures the best dispensing for boxed products. You simply unlock the helix by twisting the helix counterclockwise and continuing the rotation 90 degrees, and relock the helix by twisting clockwise 10 to 15 degrees. The helix should be in the position as shown below.

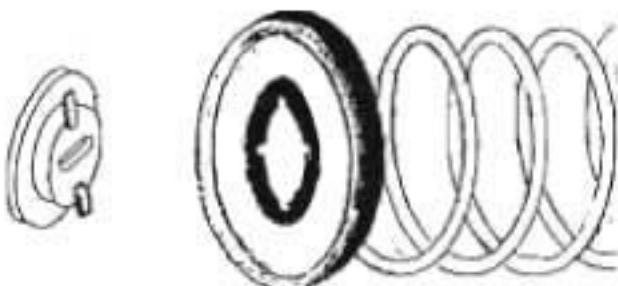
Figure 4



SPLIT
HELIX

Kicker 90 degrees from normal for thick or box type product.

Kicker at bottom normal



As you can see, the coupling has two locking pins and the hub has four slots. Unlock by twisting left and lock by twisting right.

Figure 5

HELIX DISPENSERS

Visual observation of the helix trays and the assembly drawing will aid in the removal of these assemblies. However, notice of the following instructions will further reduce handling.

HELIX REMOVAL

An individual helix can be removed for cleaning, repair, or replacement with a different pitch while the tray is either in or out of the machine by grasping the helix and twisting 1/4 turn counterclockwise. Then pull forward.

HELIX TRAY REMOVAL

Lift the white cam on the right side of the helix tray to clear latch and pull forward until contacting the stop that allows the tray to tilt down for loading. Lift the front of the tray and lift the same white cam while pulling forward. To clear the machine, grasp the tray at front and back, lift it out to place on a work surface.

To replace, reverse the operation. Grasp the tray, engage the rear rollers in the track and slide the tray high to clear the stop and push into the loading position. Load product, lift, and push into the latched position.

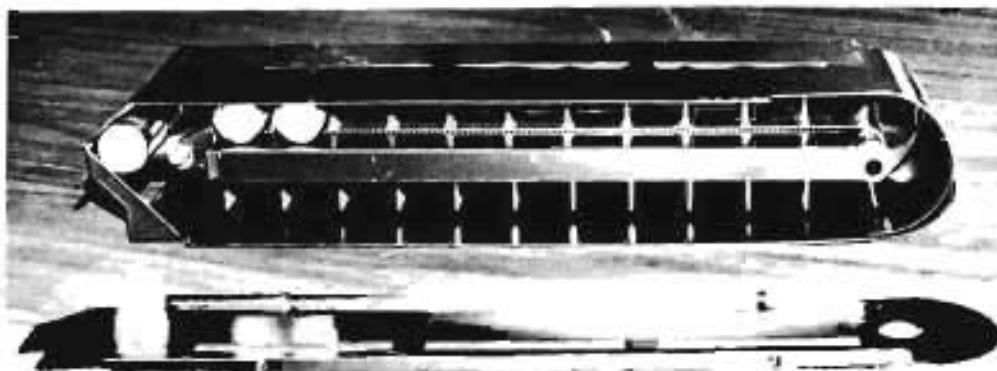
(3) GUM & MINT DISPENSER (OPTIONAL)

This five select gum, mint or tube candy dispenser is available in kit form or can be installed at the factory at the time your machine is built. Each module will hold twenty-four (24) items up to one inch in diameter, and five inches in length. All machines are prewired from the factory (see figure 10). The unused harness plugs to the motor harness installed on the kit. See installation instructions on next page.

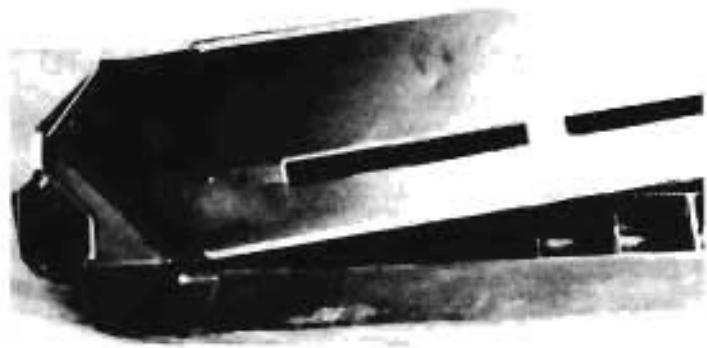
Loading Instructions

1. Lift and pull module forward, clear of tracks.
2. Remove side plate and load product. (See below)
3. Re-install side plate and reverse procedure #1.
4. Re-program machine.

Loading Position

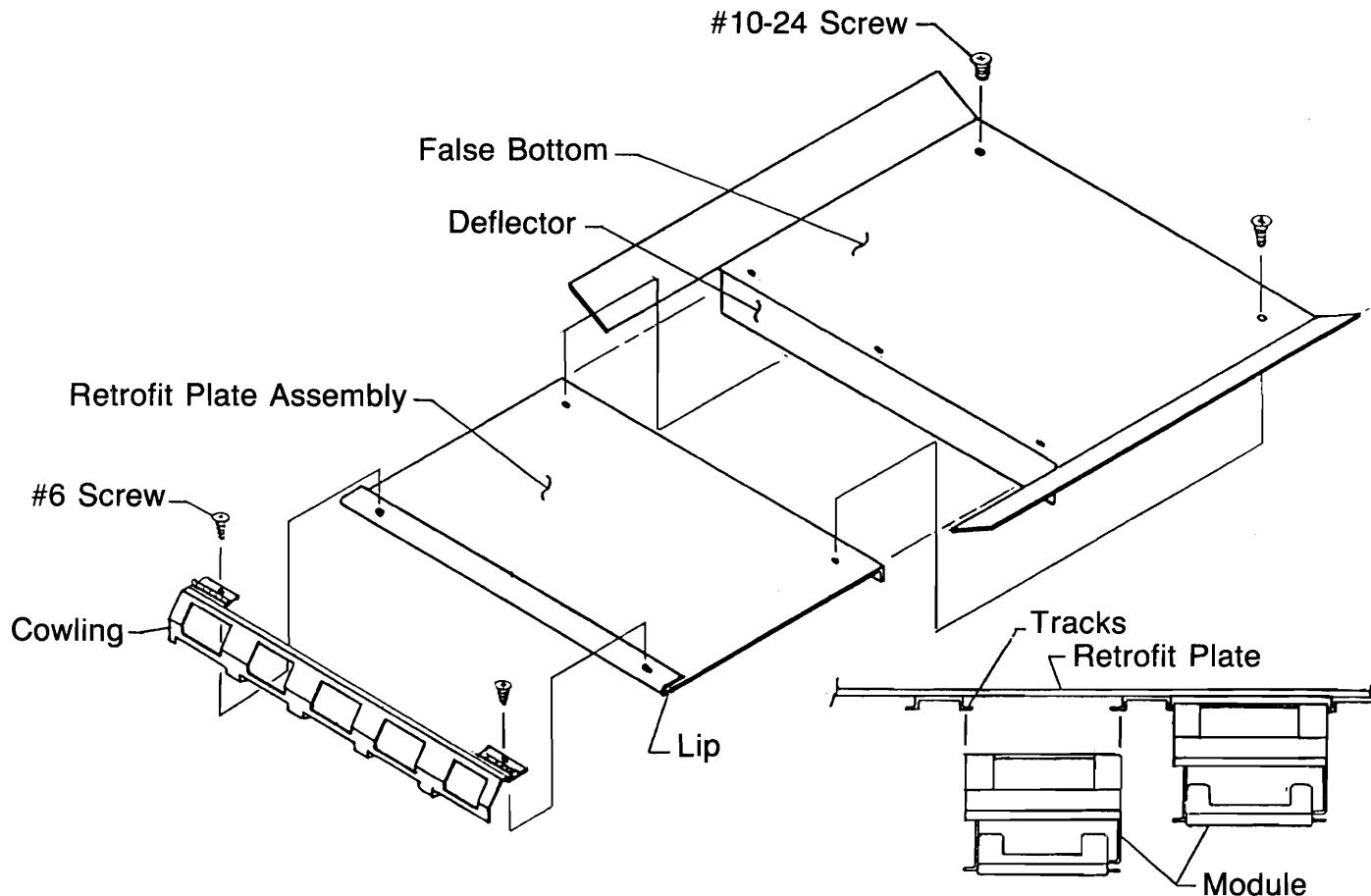


Snap cover in position with leading edge of cover under bracket as shown.



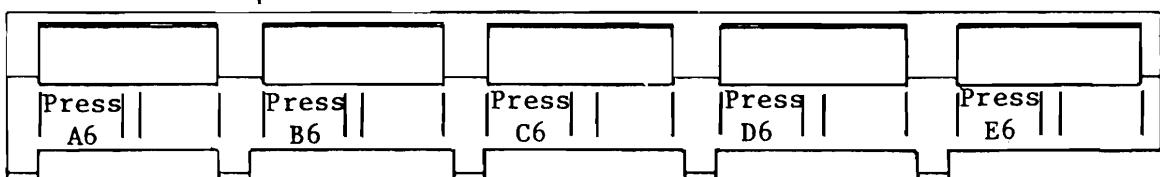
GUM & MINT INSTALLATION INSTRUCTIONS

1. Remove deflector from front of false bottom and discard screws and deflector.
2. Attach retrofit plate assembly by sliding plate under false bottom so that lip engages front edge of false bottom (use 2 large screws provided), and connect harness to mating plug near power box.
3. Attach hinged cowling. (Use 2 small screws provided.)
4. Tilt cowling up and slide modules into tracks on retrofit plate as illustrated. Lift up on front of module during last few inches of travel to allow front stop block to fall into notch in track.



5. ATTACH SELECTION NUMBER DECALS TO COWLING FRONT AS FOLLOWS:

Model: Tom's Super 35



Model: PV4000 & 5000 Series

Press A5	Press A6	Press A7	Press A8	Press A9
-------------	-------------	-------------	-------------	-------------

Model: Tom's Spindle & Helix Combo

Push A6	Push A7	Push A8	Push B6	Push B7
------------	------------	------------	------------	------------

PRICE SETTING INSTRUCTIONS

1. Open the service door and pull out the sliding drawer to obtain access to the controller board. Locate the controller board directly above the coin mechanism.
2. Push MODE switch (top switch on the controller board) and release. (See controller picture to the right.)
3. Make any selection by pressing a letter and a number. The current price will be displayed. To increase price in nickle increments; press "9". To decrease price; press "4". When desired price is reached, release the button. If more selections are to be set at the same price press "5". (The beeper will turn on and off repeatably during this mode.) Now press each selection to be set at this price. (First the "letter", then the "number".) Pressing "0" will return you to the service mode. Repeat step 3 until all selection prices have been set. The Vendor can be returned to the Sales Mode by pressing the Mode Switch again or it will automatically return to the sales mode 25 seconds after the operation has been made. **DO NOT** forget to label the end of the cover bar with the appropriate price sticker.

4. To free vend or test vend:

Press Mode Switch to place the Controller in the Service Mode, then:

- To run all selections, press "8". Each selection will run in turn showing first the selection number then the price of that selection in turn starting with "E" and the highest number in each row*.
- To run 1 horizontal row (eg. "A"), press "7", then press row letter. Each selection in that row will run in turn starting with the highest number*.
- To run individual selections, press "6" then the selection letter and number.

NOTE: To STOP a function such as vending all selections press and hold "0" until the operation stops.

*In this mode, "0" is considered to be the highest number.



COIN COLLECTION

The coin bank is located in the bottom right hand side of machine and is accessible when the front door is opened. An optional lock and key are available to provide additional security. To open, tilt the top of the bank to the left until it can be removed. Lift and remove coin bank, empty the coins and replace by reversing the procedure. (Figure 8)



Figure 8

SLIDE OUT CONTROL PANEL (ELECTRICAL)

All electrical components in this compartment are low voltage. (See Figure 9) The 115v transformer, light ballast, fuses are located in a power box attached to the right rear brace in the back of the storage area. (See Figure 10 for high voltage electrical box.)



Figure 9

CONTROL PANEL REMOVAL (Slide Out Drawer)

With service door open, pull "slide out" drawer to the stop. Reach up from below the "Display Bottom" to the rear of the drawer and disconnect the two harness connections. Now release the stop spring (enter top of drawer) and pull drawer to full open. Remove (4) screws from slide in center of drawer. Two must be removed through the large hole in center slide section. Be careful **NOT** to allow drawer to fall when removing these screws, then lift and remove from guides. Reverse this procedure to reinstall.

REAR ACCESS PANEL

A large access panel is provided on the rear of the machine. Its only purpose is to permit access to the wiring in the rear of the machine. To remove it, locate the keys provided in the spare parts bag, insert them into the locks and unlock them. Pull top away from cabinet then lift the bottom of the door away from the cabinet and remove. Handle carefully to prevent dropping and damage.

NOTE: Rear access panel is for convenience only. **ALL SERVICE CAN BE HANDLED FROM FRONT OF MACHINE.**

STORAGE COMPARTMENT

The storage compartment is shown below the product display area and is accessed by opening the front door. Leave room for the delivery compartment when using the storage area.

GUM & MINT HARNESS

110 VOLT FUSE

LAMP STARTER

HIGH VOLTAGE
ELECTRICAL BOX

COIN BOX

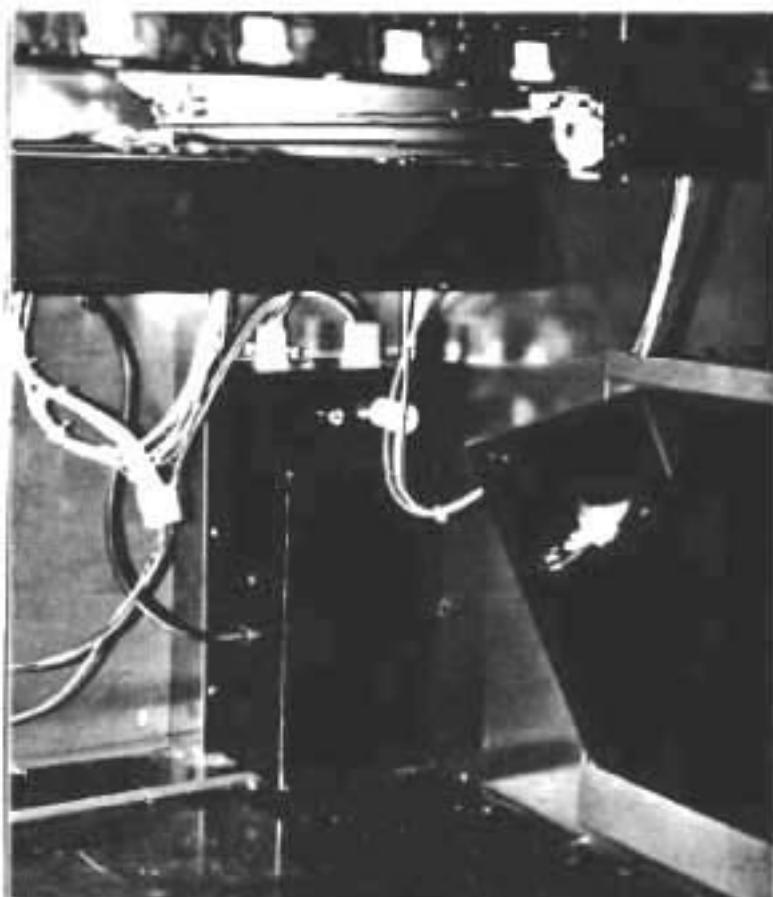


Figure 10



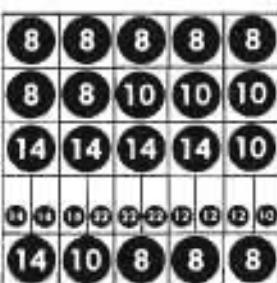
Polyvend®

Capacity/Configuration Chart

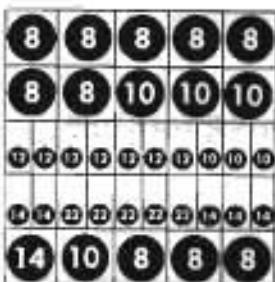
5000 SERIES



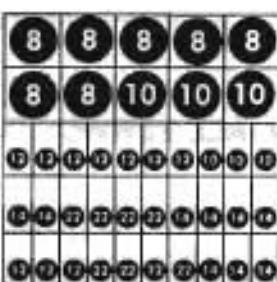
PV5525
CAPACITY 246*



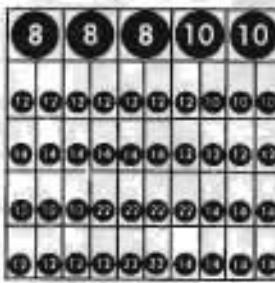
PV5530
CAPACITY 354*



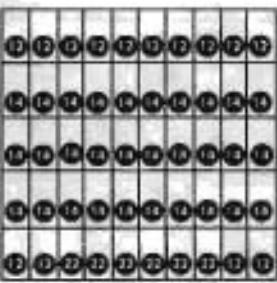
PV5535
CAPACITY 428*



PV5540
CAPACITY 538*



PV5545
CAPACITY 598*



PV5550
CAPACITY 720

MODEL PV2210



PV2210
CAPACITY 109

Product Size Capability

Snack Helix	Product Thickness	Candy Helix	Product Thickness
11 Count	1"	17 Count	5/8"
8 Count	1 1/2"	12 Count	1"
6 Count	1 1/8"	10 Count	1 1/4"

6000 SERIES



PV6630
CAPACITY 290*



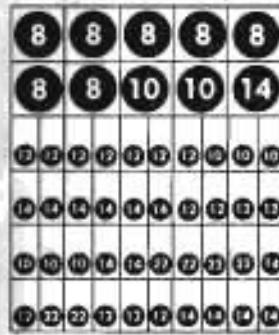
PV6635
CAPACITY 390*



PV6640
CAPACITY 475*



PV6645
CAPACITY 586*



PV6650
CAPACITY 644

Product Size Capability

Snack Helix	Product Thickness	Candy Helix	Product Thickness
14 Count	1"	22 Count	5/8"
10 Count	1 1/2"	14 Count	1"
8 Count	1 1/8"	12 Count	1 1/4"
		10 Count	1 1/2"

● = Helix delivery system

*Optional gum and mint adds 5 selections and 120 items to capacities shown.

**Polyvend**

Capacity/Configuration Chart

4000M SERIES

PV4416M CAPACITY 194*	PV4426M CAPACITY 216*	PV4424M CAPACITY 306*
PV4428M CAPACITY 370*	PV4432M CAPACITY 448*	

6000M SERIES

PV6624M CAPACITY 232*	PV6628M CAPACITY 304*

5000M SERIES

PV5520M CAPACITY 196*	PV5524M CAPACITY 279*	PV5528M CAPACITY 338*
PV5532M CAPACITY 436*	PV5536M CAPACITY 482*	PV5540M CAPACITY 578*

PV6640M CAPACITY 520*	PV6644M CAPACITY 564*

Product Size Capability

Snack Helix	Product Thickness	Candy Helix	Product Thickness
14 Count	1"	22 Count	¾"
10 Count	1½"	14 Count	1"
8 Count	1¾"	12 Count	1¼"
		10 Count	1½"

● = Helix delivery system

*Optional gum and mint adds 4 selections and 96 items to capacities shown.

ELECTRICAL SERVICE

CONFIGURATION

Configuration will occur during power-up and will test for motor presence using the under-current test only.

On power-up the display will show the number of motors that are in working order. All motors which meet the under-current limit will be included in the configuration. Any motor which was configured but is not found will have its fail flag set.

During normal vending a motor's fail flag will be set if:

- a) the under-current test fails (motor draws less than 35ma).
- b) the over current test fails (motor draws more than 444ma at any time after 250 ms have elasped since motor start).
- c) the motor meets the current limits but fails to home within 8 seconds or fails to leave "home" within 1 second of motor start.

On entering Service Mode those motors which have a failed flag set will be displayed as discussed in the Service Mode section. If a service vend is attempted on a failed motor the fail flag will reset regardless of the outcome. If the vend fails due to an under-current test the corresponding motor missing flag will be set.

The motor missing flag will be reset whenever a vend (normal or service) successfully passed the under-current test.

OPERATING MOTORS

The system will operate in one of two modes: Sales or Service. On power-up (after completing configuration); the machine is in Sales Mode. Service Mode may be selected by pressing the MODE switch mounted on the control board. The system will return to Sales Mode if the MODE switch is pressed again or after 25 seconds of no Service Mode activity.

SALES MODE

In Sales Mode the controller will control the dispensing of products according to customer credit and selection inputs. The controller will communicate with the coin mechanism and as credit is entered it will be displayed. If the coin mechanism indicates that an exact change situation exists the controller will illuminate the "exact change ONLY" LED.

When the customer makes a selection on the key panel, row A to E and (within 5 seconds) column 0 to 9, the accumulated credit will be compared to the price set for this product and if the credit is equal to or exceeds the set price that selection will be vended and selection price will be deducted from the credit value and the change returned.

The vend will be considered unsuccessful if the motor exhibits under or over current operation or fails to home within 8 seconds. The vend will not be attempted if the motor has already been detected as failed or if the selection made is invalid (not configured). In any such case, credit will not be deducted and the "Alternate Selection" message will be flashed at a 1 Hz rate for 10 seconds or until a new selection is made.

If there is insufficient credit for the selection made the "Selection Price" message will be flashed at a 1 Hz rate for 10 seconds or until enough credit is added and the product reselected, or a lower price selection entered. Correct selection price will be displayed during this time. The original selection will have been cancelled.

If power fails during a vend, the selected motor will not be reenergized when power returns and its fail flag will be set. All credit will have been lost.

SERVICE/PROGRAM MODE

This mode will be entered by depressing the "MODE BUTTON", located on the controller. The numeric keys of the alphanumeric keypanel will then allow the operator to program and interrogate the controller.

On depressing the MODE switch the display will sequence through (for 1.5 seconds each); the alphanumeric selection codes of any motors which the controller believes to have failed. Pressing and holding "0" button will abort this sequence display. If the controller has not received a credit command from the coin mechanism within the previous 24 hours of continuous powered operation, "CHANGE" is displayed.

A selection menu of program modes will now be available to the operator. Control of these program modes is by use of the numeric keys whose functions are listed below:

- Key 0: Cancel Multi-Set Price mode.
- Key 1: Cancel Multi-Set Price mode.
- Key 2: Display Configuration.
- Key 3: Remove missing motor from configuration.
- Key 4: Decrease Price.
- Key 5: Enter Multi-Set Price mode.
- Key 6: Service Vend by individual selection.
- Key 7: Service Vend by machine row.
- Key 8: Service Vend whole machine configuration.
- Key 9: Increase Price.

The operator will now be capable of displaying the price of any product by entering its alphanumeric selection code. The operator will be allowed 5 seconds to complete entering a selection code—else it will be cancelled.

To exit from the SERVICE/PROGRAM mode the operator may press the MODE switch a second time or allow a period of inactivity in excess of 25 seconds to elapse. Either way the machine will revert to the SALES mode of operation.

The following paragraphs explain each KEY function listed above in more detail.

KEY 0

This key will be used to cancel from the Multi-Set Price mode. This key will also be used to terminate the execution of the Service Vend by machine row or Service Vend by whole machine configuration modes.

KEY 1

This key will allow you to cancel Multi-Set Price mode.

KEY 2

This key will be used to check motors (configuration test). Then displays the number found for 1.5 seconds.

KEY 3

Press and hold button until several "beeps" are heard. This will remove any motor(s) that were previously configured but have since been removed and are no longer wanted in the existing machine configuration.

KEY 4

This key will be used to decrease the price of a product. If on entering the program mode the operator wishes to alter the price of a product he will first select the product by means of its alphanumeric selection code. The current price of that product will then be displayed. To decrease the price (in base coin units) he must press KEY 4. If pressed for more than 0.5 seconds, the price will be decreased at a 0.25 second rate until the key is released. If the minimum price is reached (250 x base coin unit), the price will roll over to 0 and continue to be decreased. Releasing this key will return the operator to the selection menu of program modes condition. (Warning: If price has a letter to the left (i.e. C.45), the letter represents a high price, (in this case \$12.45). A = \$10.00 B = \$11.00 C = \$12.00.)

KEY 5

This key will be used to set the same price for many selections. The desired price is first set by using Keys 4 and 9 (see appropriate sections) for a particular product. To set this price for many products Key 5 will then be depressed (beeping notes this mode) followed by the alphanumeric selection codes for the desired products. On completion of this operation, pressing Key 0 will return the operator to the selection menu of program modes condition. Inactivity for over 25 seconds will return to the SALES mode.

KEY 6

This key will be used to service vend a particular selection. Depressing Key 6 followed by the alphanumeric selection code will result in the controller attempting to vend that product. During the vend cycle the display will indicate the selection price. If the vend is unsuccessful or the motor is not included in the configuration the horn will beep 3 times and the display will show the failed selection code for 1.5 seconds, otherwise it will blank. The operation will be returned to the selection menu of program modes condition.

KEY 7

This key will be used to service vend a row of products in the machine. Depressing Key 7 followed by the alpha selection code identifying the row will result in the controller attempting to vend each configured product in the row selected. During the vend cycle for each product, the display will indicate the price of that vend. If any vends are unsuccessful, on completion of the row or prior use of the 0 KEY the horn will beep 3 times and the display will sequence once through the failed selections, displaying each for 1.5 seconds. If no failures, the display will blank. The operation will be returned to the selection menu of program modes condition.

KEY 8

This key will be used to service vend every selection in the machine. Depressing Key 8 will result in the controller attempting to vend each configured product in the machine. During the vend cycle for each product, the display will indicate the price of that vend. If any vends are unsuccessful, on completion of all row's; prior use of the 0 Key, the horn will beep 3 times and the display will sequence through the failed selections, displaying each for 1.5 seconds. If no failures, the displays will blank.

KEY 9

This key will be used to increase the price of a product. If on entering the program mode the operator wishes to alter the price of a product he will first select the product by means of its alphanumeric selection code. The current price of that product will then be displayed. To increase the price (in base coin units), he will press Key 9, if held depressed for more than 0.5 seconds, the price will be increased at a 0.25 second rate until the key is released. The price will roll over from 0 to maximum price ($250 \times$ base coin value) and continue to be increased. Once released control will return the operation to the selection menu of program modes condition. A price of 0 will not be considered as a valid price.

TROUBLESHOOTING CHARTS

CAUTION		
BEFORE CHANGING, DISCONNECTING OR CONNECTING ANY ELECTRICAL COMPONENTS, REMOVE THE FUSE OR UNPLUG THE MACHINE FROM THE WALL		
SYMPTOM	PROBABLE CAUSE	CORRECTIVE ACTION
1. All coins deposited are rejected	Machine not level Defective coin mech Display blank, no power Defective controller assembly	Level cabinet Replace Check fuse, transformer, and power at wall outlet Replace
2. Selection motor fails to turn on	Insufficient credit established Defective motor assembly Defective controller	Check to see that selection price is same as deposited amount. Note message on display. Test vend bad motor. Replace if defective. Replace
3. All selection motors do not run (Test or free vend)	Defective controller assembly Connection broken	Replace Trace wire harness—See Note (1) for color code
4. Selection motor does not complete cycle	Defective full cycle switch or defective motor Defective components on motor PC board assembly Defective controller assembly	Replace motor ass'y Replace motor ass'y Replace
5. Selection motor continuously cycles	Defective full cycle switch Defective controller assembly	Replace motor ass'y Replace controller motor assembly
6. Two motors run simultaneously. See Note (1) on next page.	Defective controller assembly Defective motor Defective motor in gum and mint motor circuit Shorted harness or connector	Replace Replace Locate and replace defective motor Replace or repair

7. Incorrect change dispensed	Defective coin mechanism Defective controller	Replace Replace
-------------------------------	--	--------------------

NOTE (1): The motors in the machine are arranged in a 5 x 10 matrix. This means that all motors have a wire common to all other motors in that row. Example: all motors in the "A" row have the white wire with black stripe in common. Likewise, all the motors in a column have a wire in common. Example: all motors in column 2 have a red wire in common.

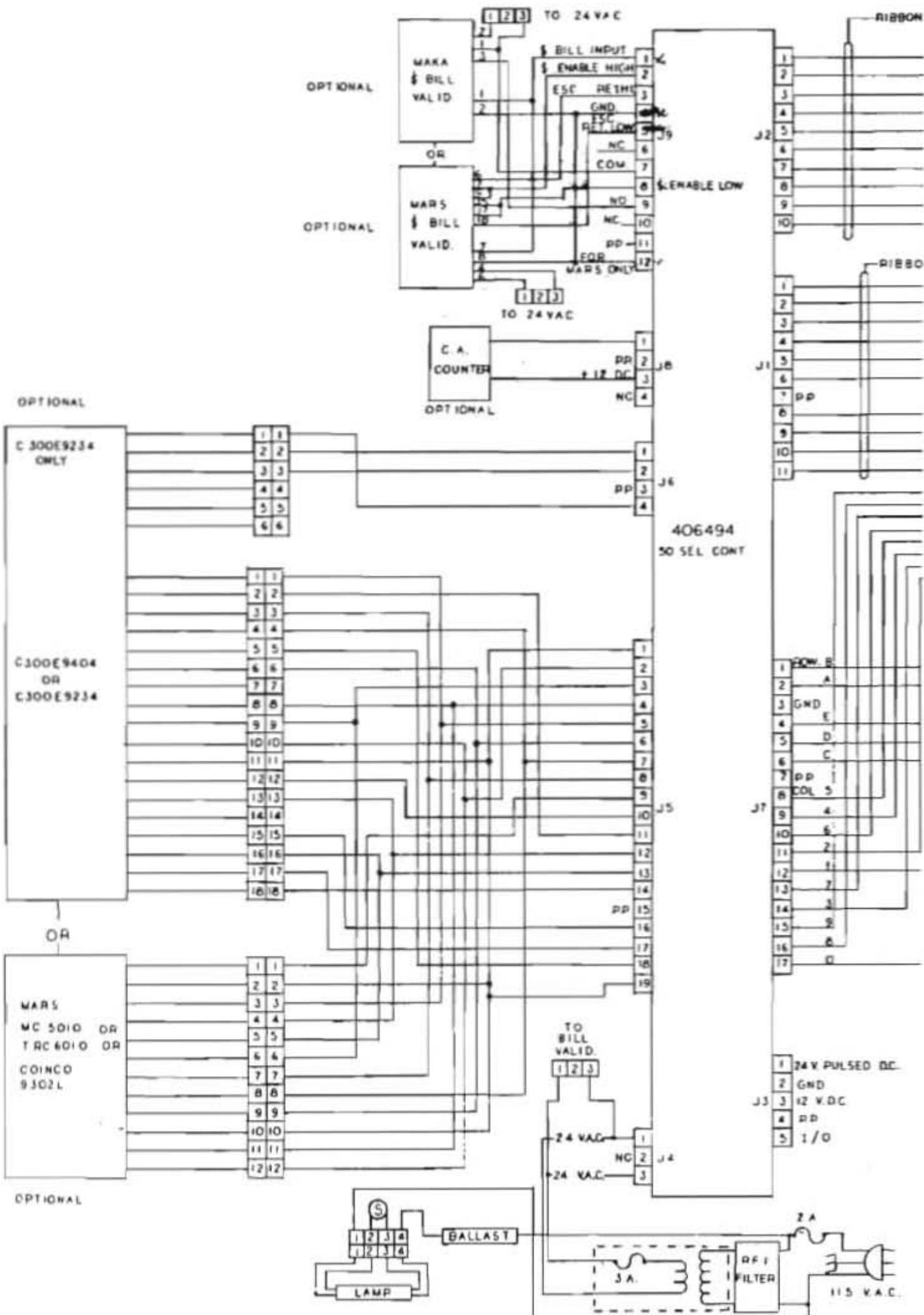
The following is the wire color guide for the motor matrix:

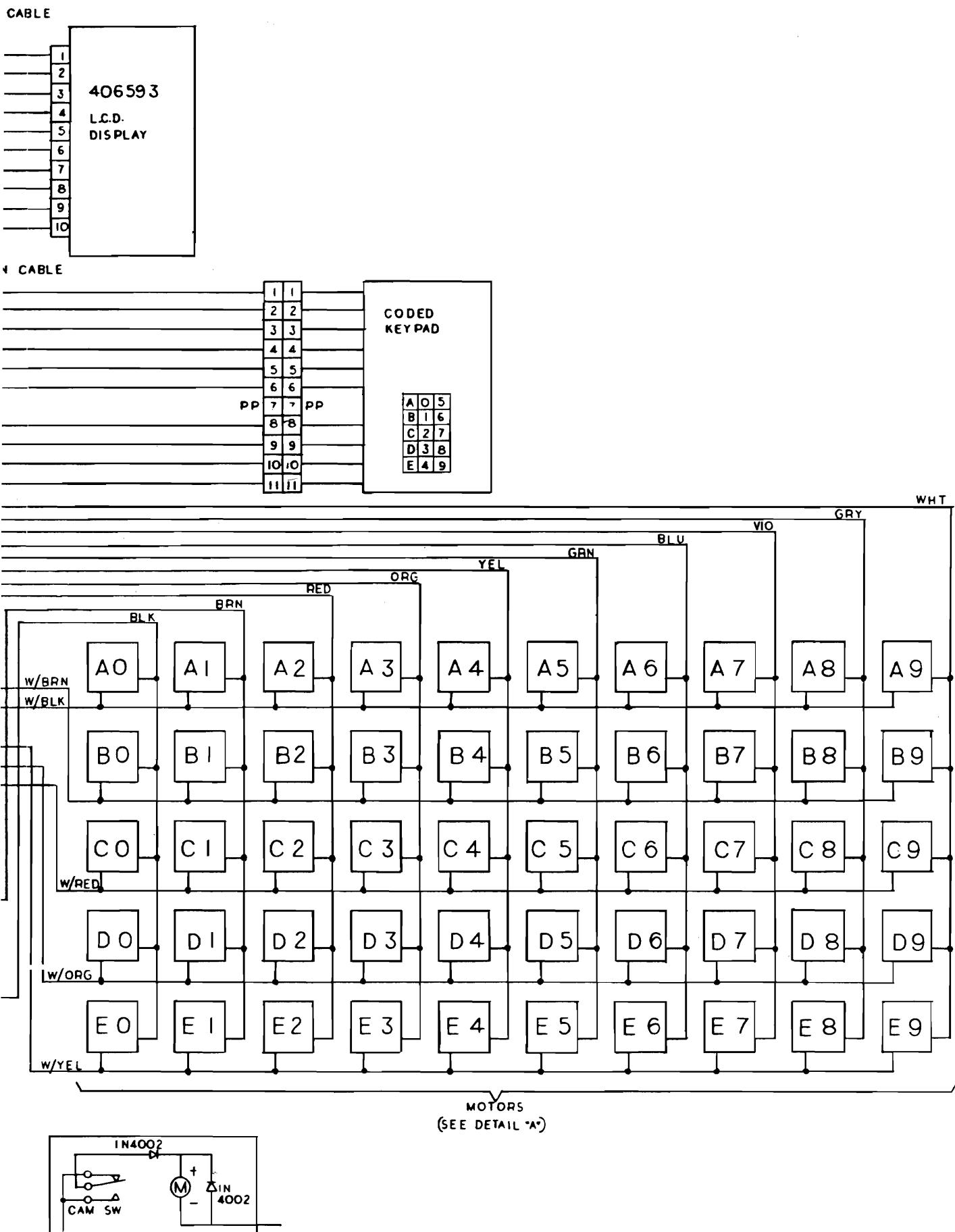
	<u>Wire Color</u>
Row "A"	White/Black
Row "B"	White/Brown
Row "C"	White/Red
Row "D"	White/Orange
Row "E"	White/Yellow

(Tray harnesses use only the White/Black since they can be used in any row.)

Column "0"	Black
Column "1"	Brown
Column "2"	Red
Column "3"	Orange
Column "4"	Yellow
Column "5"	Green
Column "6"	Blue
Column "7"	Violet
Column "8"	Gray
Column "9"	White

SYMPTOM	PROBABLE CAUSE	CORRECTIVE ACTION
Selection no. shown when service mode entered controller.	Motor Disconnected Defective motor Motor jammed	Reconnect motor Replace motor Free jammed motor
"Change" message when service mode entered	No customers last 24 hours No coin mechanisms communications	No action required Replace coin mech. Replace controller





DETAIL "A"
(50 PL'C'S)

DOMESTIC (COINCO CONTROLLER) SCHEMATIC
E.D.C.
3-4-88

WEDGE MODULE

FIGURE 12 illustrates the wedge chain dispenser used in the machine. It consists of:

- 1) Motor Assembly
- 2) Module Arm
- 3) Rack Module & Slide Assembly

When a product selection is made, an electric signal from the selector switch starts the motor, and the controller will supply power until the switch signals that the vend is complete. This advances the dispensing chain one step. As the leading chain segment moves around the front sprocket, the hook of the following segment acts as a lever to activate the white slide and lifter of the front segment, forcing the spring loaded cylinders upward (SEE FIG. 12). This upward movement releases the wedged grip maintained on the merchandise bag, and the bag drops to the delivery compartment, completing the vend.

In a previous section on loading, a warning was given about pulling products out of the dispenser. If a forceful pull in a downward direction is used, it will cause the metal cylinders to seat against the plastic dispenser chain segment. The product cannot be released and the module may hang in cycle which causes the machine to be inoperative. A good indication of someone pulling on the bags is chain parts found lying loose in the machine. Even if less force is used, tolerances will be changed, causing eventual failure of the dispensing chain.

The correct way to remove product is actually easier, and consists of pushing up on the white-colored release lever immediately behind the product. This causes the product to fall into your hand without harming the dispenser.

There is a particular type of bag made of glassine material that cannot be vended with Polyvend wedge chain. This is a coated material that covers the metal cylinders with wax causing the bags to fall out freely.

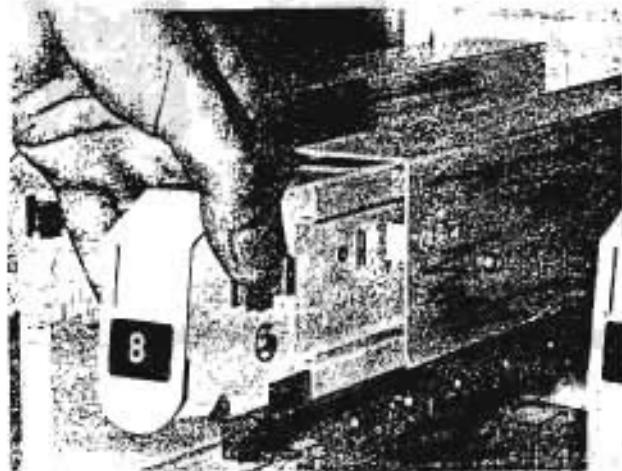
DISPENSERS



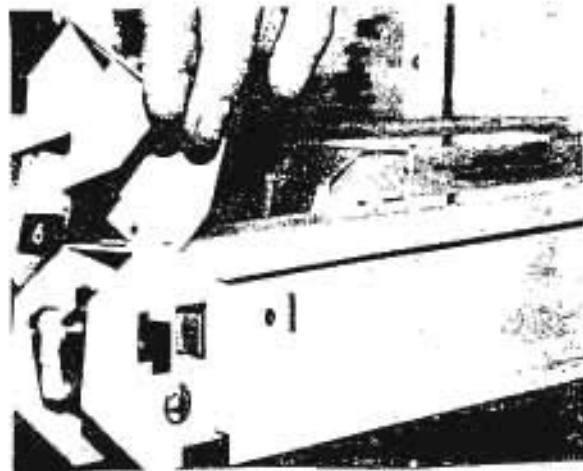
Figure 12

Occasionally, dispensing chains must be replaced or repaired. These chains are timed on installation and must be removed with care. Figures 13-16 show the sequence of operations to accomplish this task.

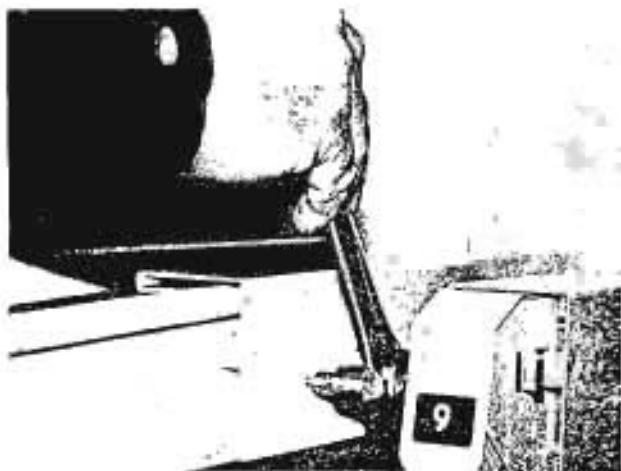
- Release the latch on the dispenser and pull slide number and price out to its stop. (Fig. 13)



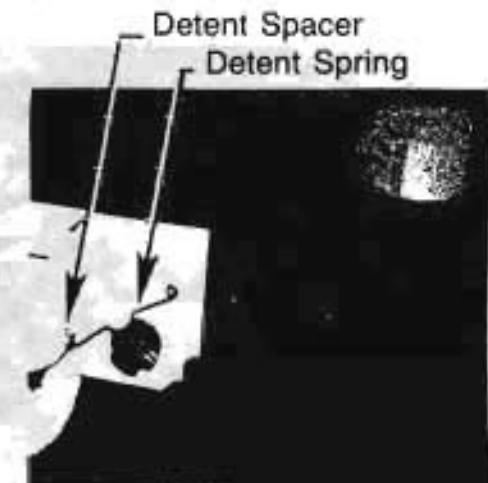
- Remove the dispenser number and price cover. (Fig. 14)



- Remove the screw from the side of the dispenser (Fig. 15) which serves as the stop and pull slide from the machine.



- Release the detent spring by pushing the flat end down and pulling it out from under the detent spacer. (Fig. 16)



- Still holding slide vertical, lift bottom of chain outward and away from the slide. Push upward. The chain should easily slide free. (Fig. 17)



Figure 17

WEDGE ASSEMBLY REPAIR (Figure 18)

To repair the assembly and replace damaged components, remove the chain and snap out the damaged link.

This link is made up of the basic chain housing segment (Black), a cylinder lifter (White), a slide (White), two cylindrical wedge components and a compression spring. (Fig. 18)

To disassemble, hold the link between both hands and push the cylinder lifter stub shafts outward with both thumb nails. It will pop out (retain with fingers) and may be removed. Next, the slide may be removed. Take care the compression spring isn't lost as the slide is removed. Now, the spring will fall free and the cylindrical wedge components will follow when the link is inverted. When reassembling the lifter, be sure the "flat" edge is against the cylindrical wedge and not against the slide.

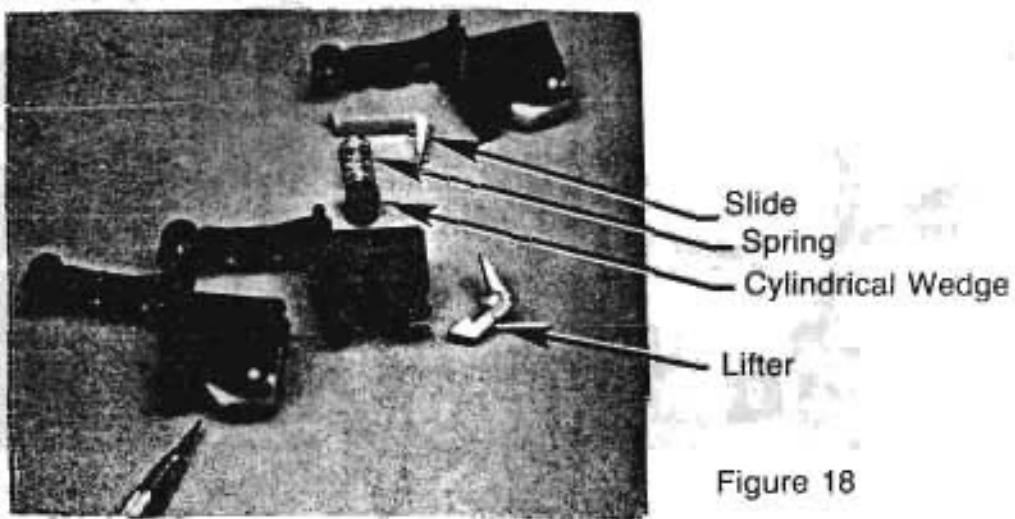
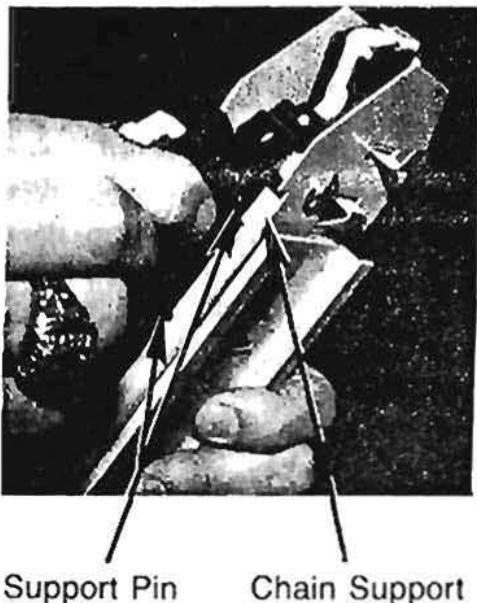


Figure 18

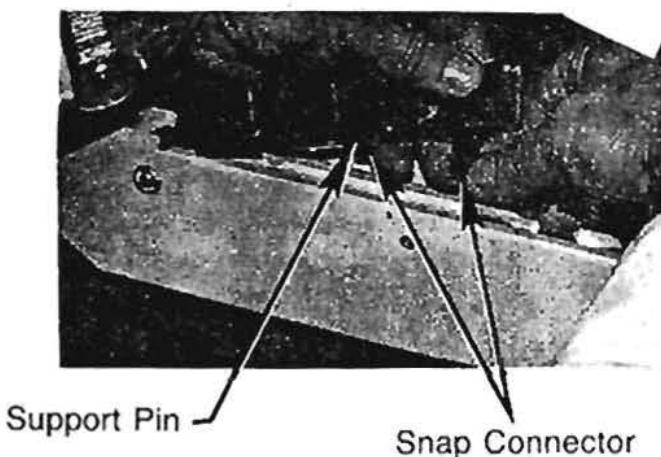
All that remains is to reassemble using replacement parts as necessary. When the link has been repaired, snap it back on the chain.

Figure 19



- Point front end of slide up and grasp the chain with thumb and fingers. Pull the chain support pin up and over the chain support slide while rotating the chain backward to normal rotation. Repeat until eight (8) pins are on top of the slide, which will allow enough slack to unhook the chain. (Fig. 19)

Figure 20



- Unhook chain by grasping one link near the support pin and the next link near the snap connector — then gently twist the chain until it snaps loose. (Fig. 20)

Figure 21

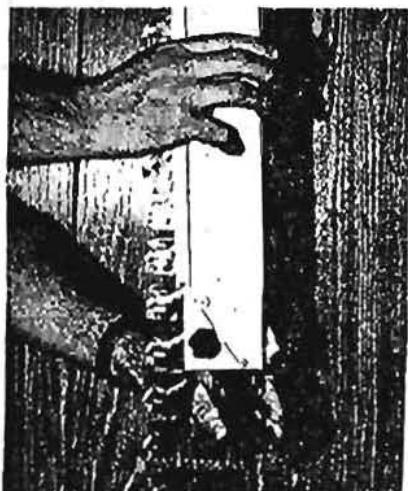


Figure 21

- Hold slide vertical with the front end up, and the chain will fall free of the inner portion of the slide. (Fig. 21)

- To replace chain, lay dispenser on its top and insert the chain end through the front of the module. (The snap connector end must be inserted from the front as shown or chain rotation will be wrong). Continue pushing the chain through the dispenser until equal lengths of chain are sticking out each end. (Fig. 22)

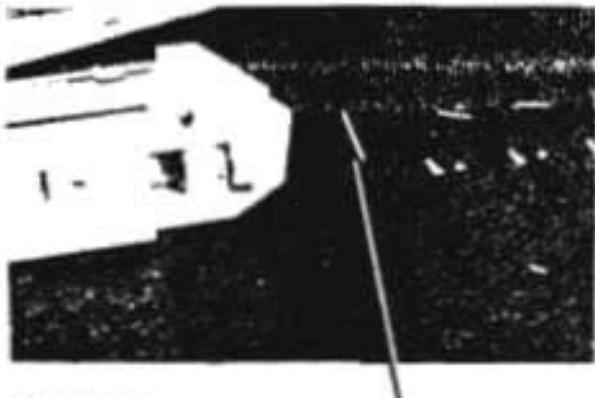


Figure 22

Snap Connector

- To time the chain, re-engage the detent spring by turning the sprocket to the detent position and pushing the detent spring end under the detent spacer. Align a support pin with the back edge of the module. (During the next step, be careful NOT to move the chain forward or backward as this would misalign the support pin and therefore, chain timing would be wrong.) (Fig. 23)

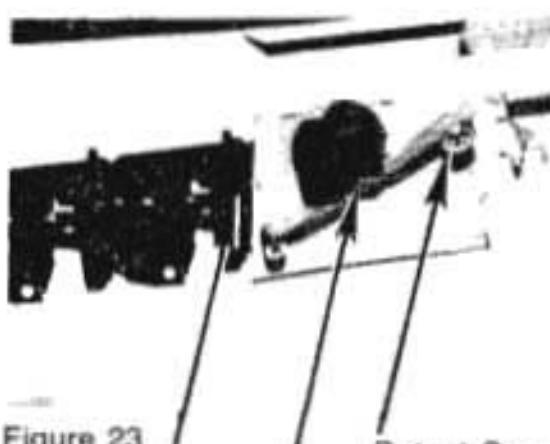


Figure 23

Support Pin

Detent Spacer
Sprocket Detent

- Grasp both ends of the chain and pull it over the bottom of the module. Push the white color slide out of the way and push the snap connector onto the support pin. (Fig. 24)

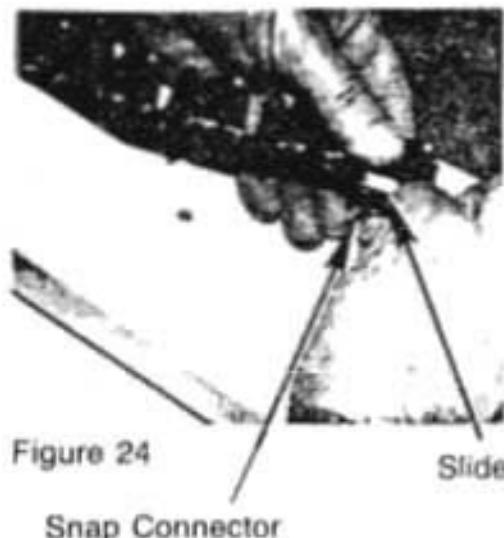


Figure 24

Snap Connector

- To place the chain guide pins in the chain support slide, grasp the chain with one hand and rotate it in the direction of **normal** rotation, while holding the detent sprocket in with one thumb. (Fig. 25)

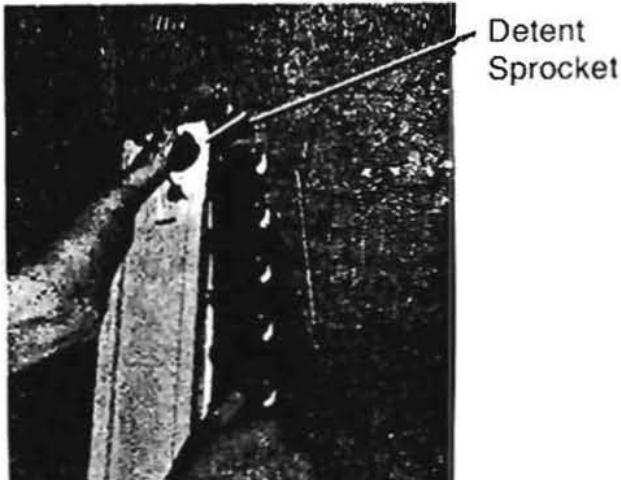


Figure 25

- Continue pulling the chain until three complete revolutions have been made. With the detent spring in the detent position, the leading chain segment will be in the position shown if the timing is correct. (Fig. 26)

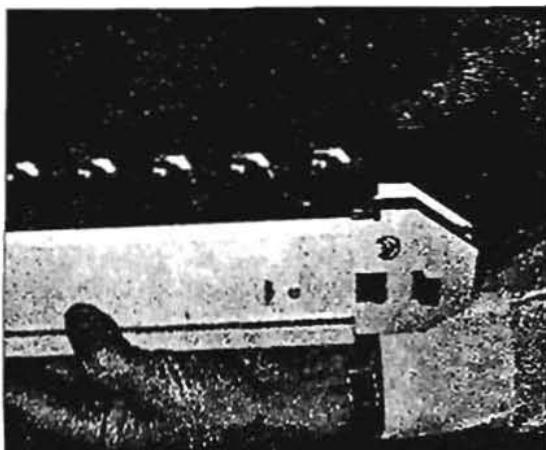


Figure 26

CLEANING INSTRUCTIONS

Painted Surfaces:

All painted surfaces can be cleaned with a clean cloth and any common brand of household detergent. Do not use harsh abrasive materials on the painted surfaces that would mar the paint.

Glass Items:

The glass product loading door and the push plexiglass delivery door may be cleaned with any commercial window cleaner.

POLYVEND SHIPPING POLICY

The following information is being given to you to assist you in the safe delivery of your merchandise and in expediting of freight damage claims.

Our terms of sale are F.O.B. our factory; the responsibility for damage in transit is the carrier's whether it be visible or concealed damage. We have taken every precaution to insure safe arrival of this equipment, but our responsibility ceases when the shipment is turned over to the carrier.

The acceptance of this shipment by the carrier is an acknowledgement that the equipment was delivered to them in good condition and properly packed. The carrier who delivers this merchandise to your door is responsible for its safe delivery.

PROCEDURE FOR VISIBLE DAMAGE

1. IT IS VERY IMPORTANT TO INSPECT ALL FREIGHT DELIVERIES, WHETHER MACHINES OR PARTS, IMMEDIATELY. If there is any visible damage you have the right to refuse the merchandise or to accept the damaged shipment. If you accept it, make certain that you have the deliveryman note on the freight bill the nature and extent of damage.
2. After you determine extent and cost of damage, notify the delivering carrier's office by phone, and confirm with a written notice within 15 days requesting an inspection of the damaged merchandise. Keep a copy of the inspection request for claim purposes. Do not destroy the packing material until shipment is inspected and claim is settled.
3. When inspector arrives, ask for claim form. In filing a claim, you may make a cash settlement with the carrier for the full invoice price of the merchandise or contact Polyvend, Inc., telephone (501) 327-1301, and make arrangements to have merchandise returned for repair, and file claim for repair charges. Do not return merchandise without authorization from Polyvend, Inc., Traffic Manager. Ask carrier to return "DEADHEAD". Do not claim more than cash price of machine plus freight.

POLYVEND SHIPPING POLICY — Cont.

PROCEDURE FOR CONCEALED DAMAGE

1. If there is no visible damage, YOU MUST OPEN THE SHIPMENT WITHIN 15 DAYS AND INSPECT FOR CONCEALED DAMAGE. If there is concealed damage, notify the delivering carrier by phone immediately asking for an inspection, confirm in writing and keep a copy of the request for claim purposes. If you fail to notify the carrier within 15 days of delivery, by telephone and in writing, the freight company is no longer liable for the damage and will probably refuse your claim. Do not destroy packing material until shipment is inspected and claim is settled.
2. After inspection by carrier, file claim for damages at once. (See Item 4). On concealed damage, unless it can be proven that the carrier is responsible for the damage, they will probably want to settle on a compromise basis. Therefore, the faster you inspect your delivery and notify the carrier, the better the chances are for full settlement. If the claim is disallowed, check on the possibility of a compromise.

PROCEDURES FOR SHORTAGES

1. If the shipment delivered to you is not in accordance with the quantity of cartons as shown on your receipt, do not accept it until such shortages are noted on the Freight Bill or Bill of Lading and signed by the truck driver. Failure to do this releases the carrier from any responsibility.
2. If the item that is short is not delivered within a reasonable time, then file a claim with the delivering carrier for the invoice or cash price of the item that was not delivered.

Claims for loss or damage will not be deducted from your invoice while awaiting adjustment of such claims.

For further information or any other problems regarding deliveries of Polyvend merchandise, contact our Traffic Manager, Gene Huss, at (501) 327-1301.

Of course, we at Polyvend stand behind all of our equipment, and there is a 12-month warranty on all major components. All we ask is that you label the part with a Polyvend Return Goods Tag and return it to us, freight prepaid, along with a Polyvend Parts Return Form that gives us the model, serial number and

POLYVEND INCORPORATED—RETURN GOODS TAG		
PLEASE PRINT Customer	02970	
Address _____		
City _____	State _____	Zip _____
Code _____		
REFERENCE TWO ABOVE NUMBER ON REVERSE SIDE CORRESPONDENCE		
RETURN GOODS TO Polyvend, Inc., P.O. Box 1166, German Lane, Conway, AR 72032		
Part No. _____	Desc. _____	Defect: _____
Serial No. _____	Remarks _____	
INSTRUCTIONS USE A SEPARATE TAG FOR EACH TYPE PART		
COMPLETE, DETACH & MAIL THIS CARD TO ADDRESS PRINTED ON REVERSE SIDE		
DISPOSITION (check one)		
<input type="checkbox"/> CREDIT OUR ACCOUNT / INV. NO. _____		
<input type="checkbox"/> REPAIR → RETURN · OUR P.O. NO. _____		
<input type="checkbox"/> REPLACE OUR P.O. NO. _____		
DATE RETURNED _____		

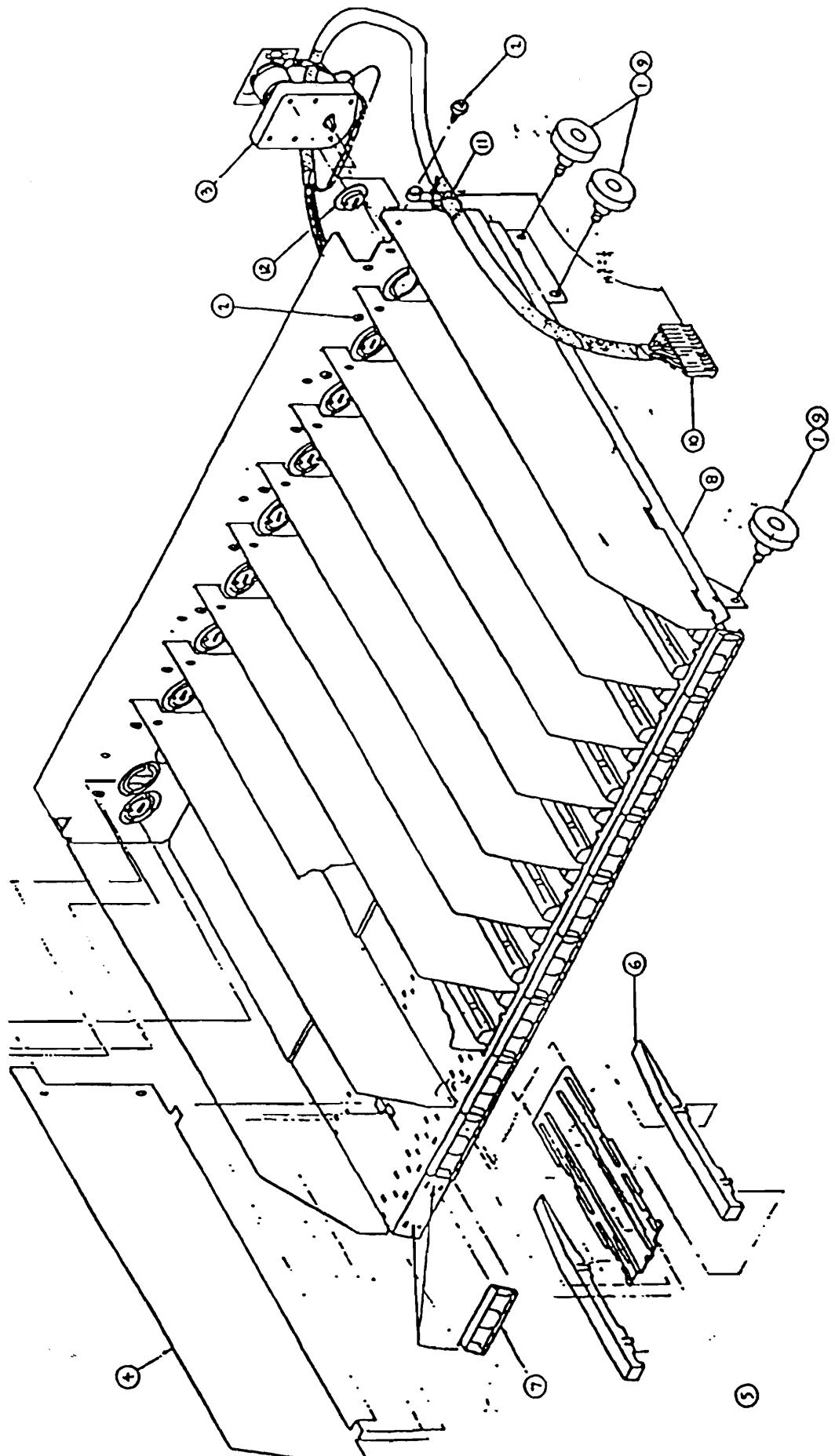
Return Goods Tag

a brief description of why
the part is being returned.

We'll promptly repair or replace the component and then ship it back to you prepaid.

Parts Return Form





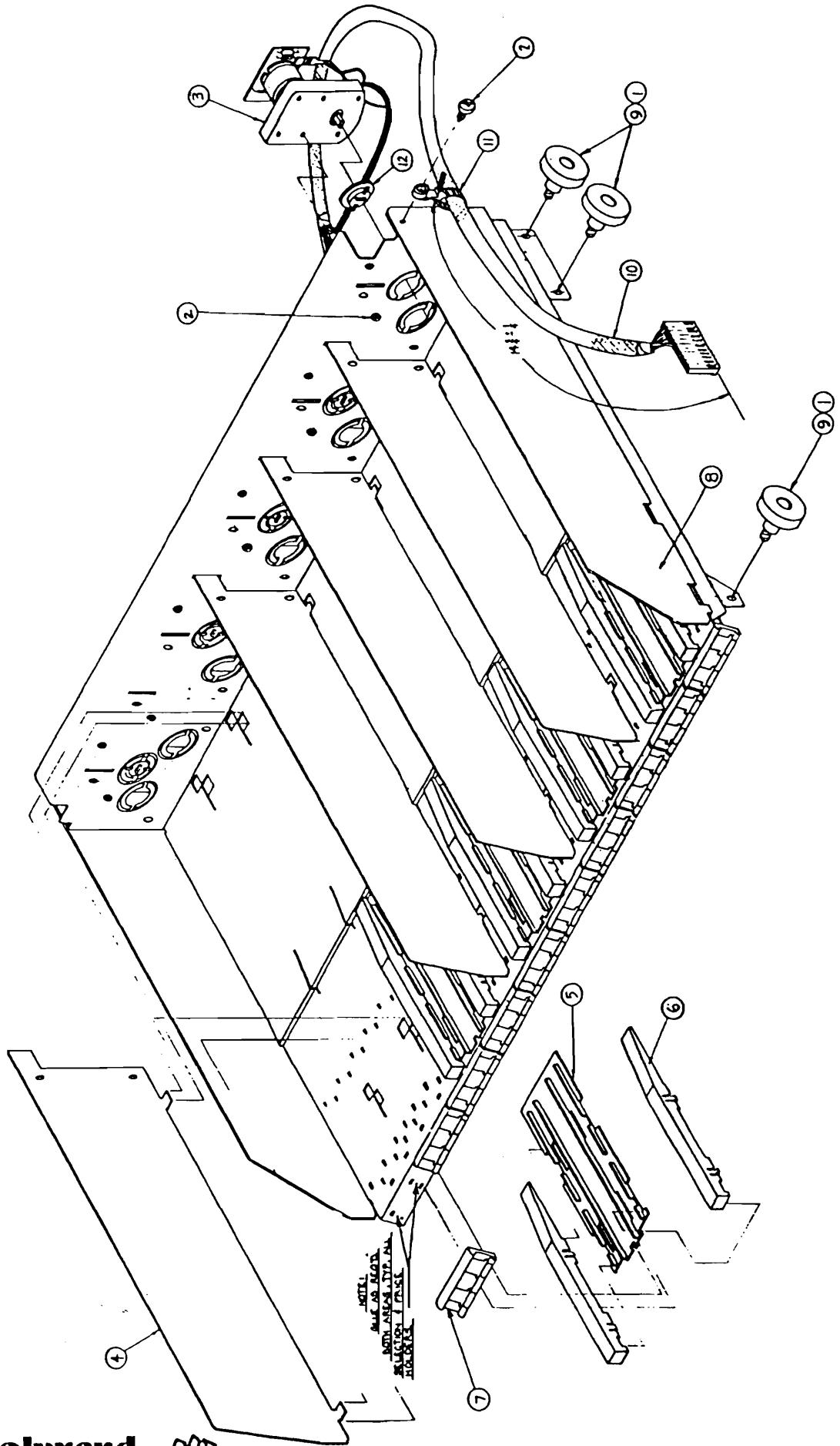
Polyrend inc.
CONWAY, ARKANSAS

CANDY TRAY ASSEMBLIES FULL SIZE MACHINES

ITEM	PART NO.	DESCRIPTION	18818-10M QTY.	18818-10C QTY.
1	18821	Nut-Hex 1/4-20, Center Lock	6	6
2	ST-2614-BLK	Screw - #8-18 x 1/2	21	21
3	17595-3DC	Motor - DC (360 Degree Cam)	10	
	18162-3CC	Motor - DC Coinco 360		10
4	17843-BLK	Tray Divider	9	9
5	17853	Tray Filler Bottom	10	10
6	17854	Helix Tray Rail	20	20
7	17858	Sel/Price Holder	10	10
8	18820-BLK	Tray-Weld Ass'y	1	1
9	17403	Roller-Tray	6	6
10	18389	Harness-Sliding Tray	1	1
11	80569	Tie - Harness	1	1
12	17537	Coupling - Plastic Hub	10	10
	13856	Loctite 422 (As Req'd)		

CANDY TRAY ASSEMBLIES MID SIZE MACHINES

ITEM	PART NO.	DESCRIPTION	18486-8M QTY.	18486-8C QTY.
1	18821	Nut-Hex 1/4-20, Center Lock	6	6
2	ST-2614-BLK	Screw - #8-18 x 1/2	17	17
3	18162-3CC	Motor - DC Coinco 360	10	10
4	17843-BLK	Tray Divider	7	7
5	17853	Tray Filler Bottom	8	8
6	17854	Helix Tray Rail	16	16
7	17858	Sel/Price Holder	8	8
8	18483-BLK	Tray-Weld Ass'y	1	1
9	17403	Roller-Tray	6	6
10	18484	Harness-Sliding Tray	1	1
11	80569	Tie - Harness	1	1
12	17537	Coupling - Plastic Hub	8	8
	13856	Loctite 422 (As Req'd)		



PASTRY TRAY ASSEMBLIES

FULL SIZE MACHINES

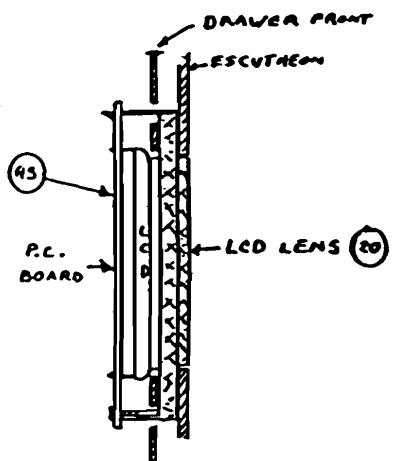
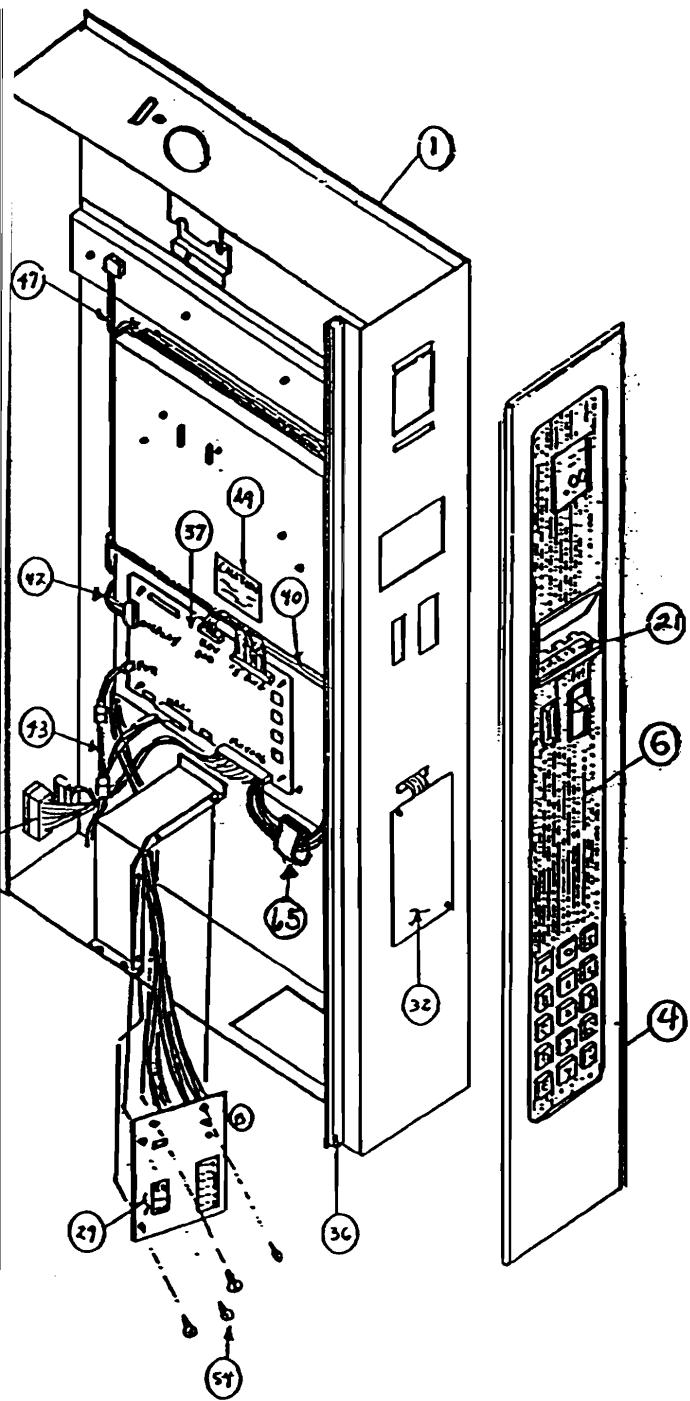
ITEM	PART NO.	DESCRIPTION	18818-5M QTY.	18818-5C QTY.
1	18821	Nut-Hex 1/4-20, Center Lock	6	6
2	ST-2614-BLK	Screw - #8-18 x 1/2	11	11
3	17595-3DC	Motor - DC (360 Degree Cam)	5	
	18162-3CC	Motor - DC Coinco 360		5
4	17843-BLK	Tray Divider	4	4
5	17853	Tray Filler Bottom	5	5
6	17854	Helix Tray Rail	10	10
7	17858	Sel/Price Holder	5	5
8	18820-BLK	Tray-Weld Ass'y	1	1
9	17403	Roller-Tray	6	6
11	80569	Tie - Harness	1	1
12	17537	Coupling - Plastic Hub	5	5
	13856	Loctite 422 (As Req'd)		

PASTRY TRAY ASSEMBLIES

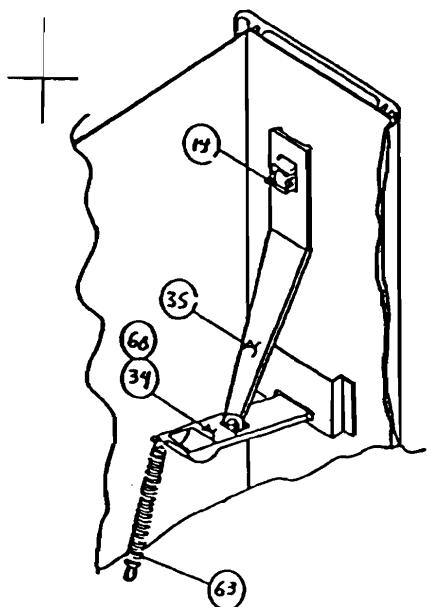
MID SIZE MACHINES

ITEM	PART NO.	DESCRIPTION	18486-4M QTY.	18486-4C QTY.
1	18821	Nut-Hex 1/4-20, Center Lock	6	6
2	ST-2614-BLK	Screw - #8-18 x 1/2	9	9
3	18162-3CC	Motor - DC Coinco 360	5	5
4	17843-BLK	Tray Divider	3	3
5	17853	Tray Filler Bottom	4	4
6	17854	Helix Tray Rail	8	8
7	17858	Sel/Price Holder	4	4
8	18483-BLK	Tray-Weld Ass'y	1	1
9	17403	Roller-Tray	6	6
11	80569	Tie - Harness	1	1
12	17537	Coupling - Plastic Hub	4	4



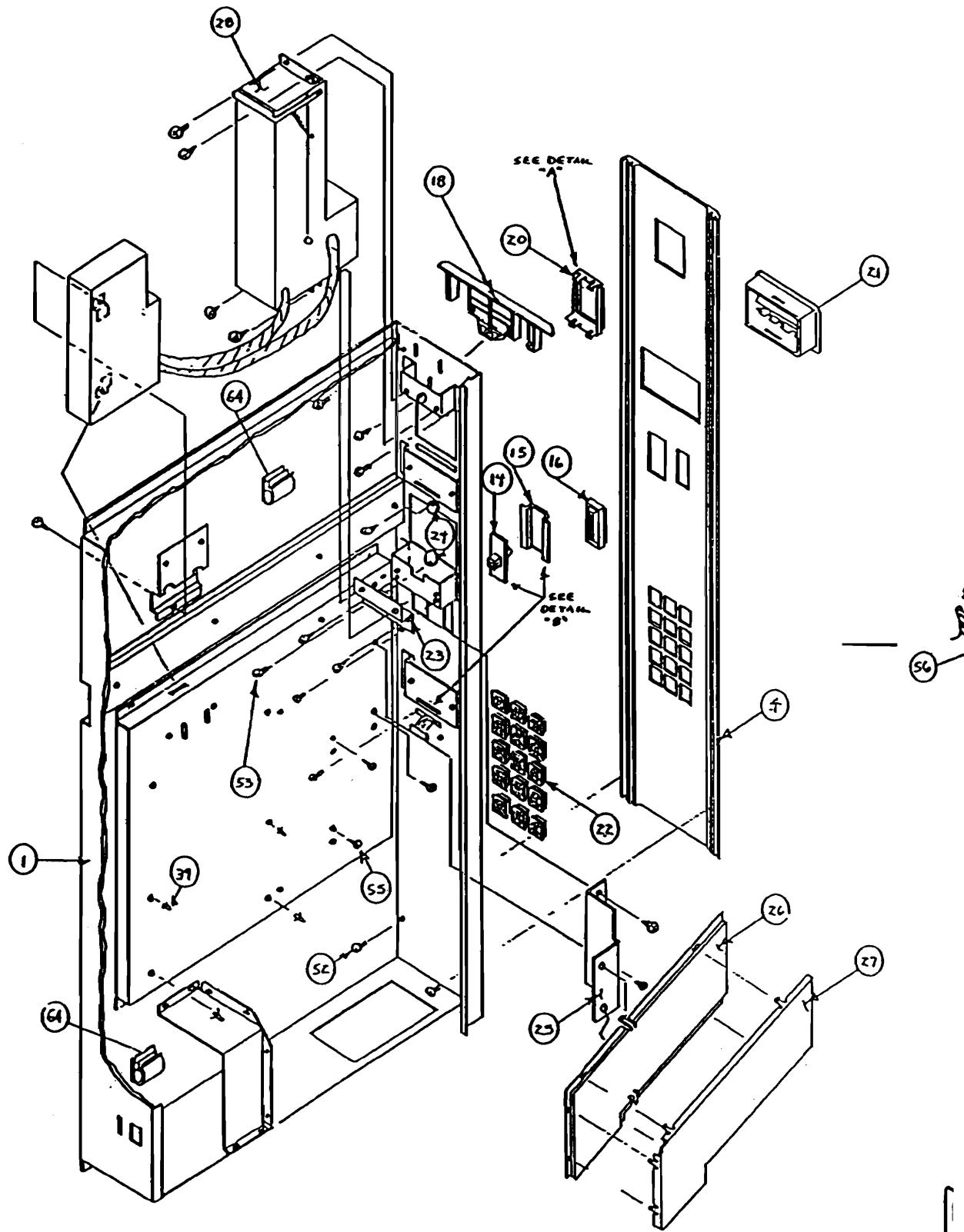


DETAIL "A"



DETAIL

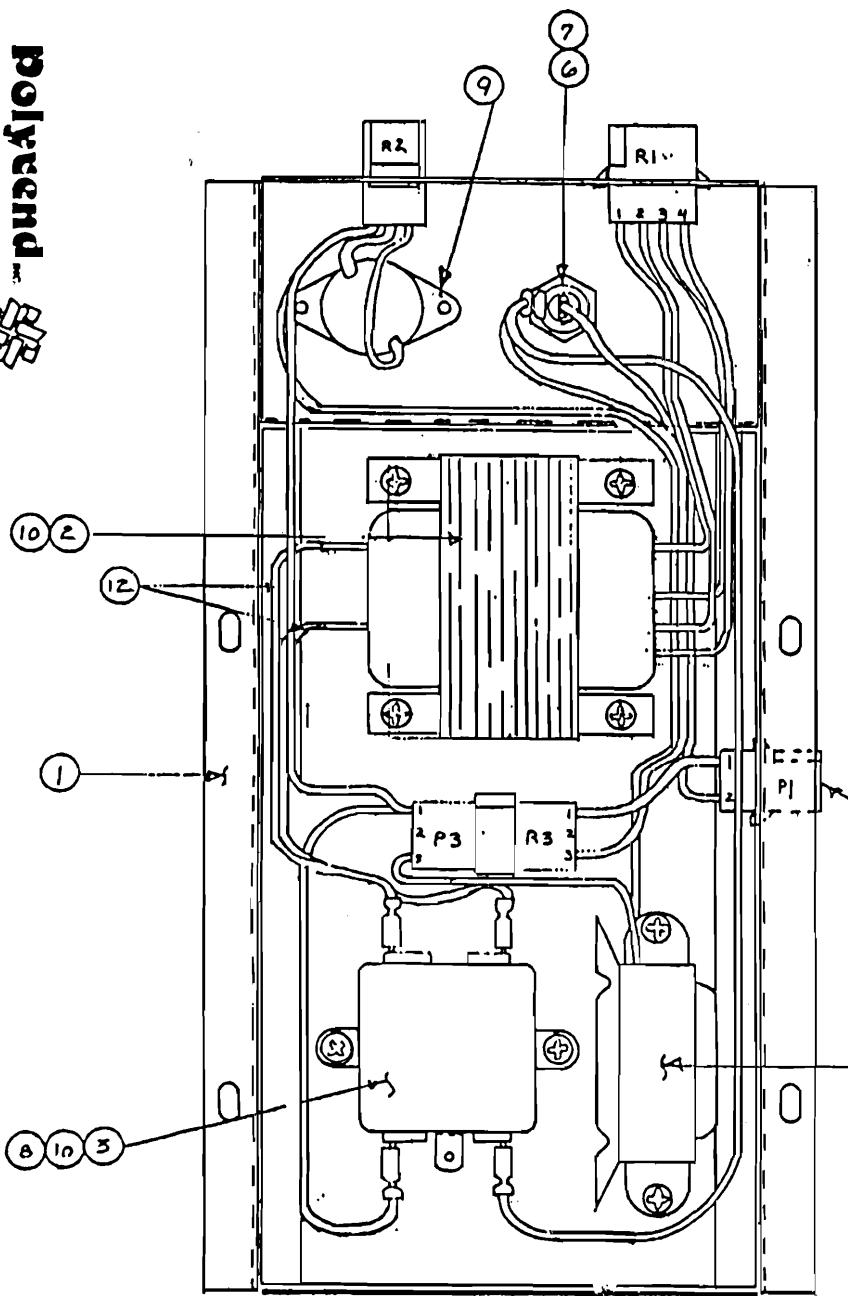
ALTERNATE
USED IN LIEU OF
(1): (1) ON MODELS w/o
VALIDATOR.



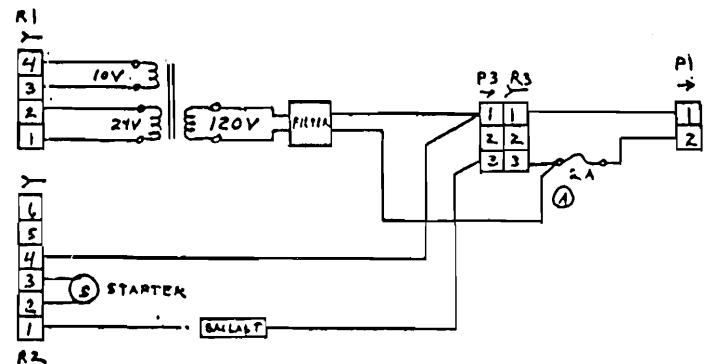
Polycent... CONWAY, ARKANSAS

SLIDING DRAWER PART NO. ---			18041-CVC	18041-CNC	18041-TVC	18041-TNC	18041-WTV	18041-WTO
ITEM	PART NO.	DESCRIPTION	QTY	QTY	QTY	QTY	QTY	QTY
1	17922-SGB	DRAWER W/A SLIDING	1	1	1	1	1	1
4	17958-BLK	ESCUTCHEON-MID DRAWER						
4	17959-GTD	ESCUTCHEON-MID DRAWER						
4	17959-GTO	ESCUTCHEON-MID DRAWER	1	1	1	1		
6	18069	DECAL - ESCUTCHEON				1		
6	18069-BWH	DECAL - ESCUTCHEON	1					
6	18069-BWD	DECAL - ESCUTCHEON		1				
6	18069-CWD	DECAL - ESCUTCHEON						
6	18069-RWH	DECAL - ESCUTCHEON			1			
6	18069-TWD	DECAL - ESCUTCHEON						1
6	18069-TWV	DECAL - ESCUTCHEON					1	
- 14	17904	SCAVENGE SLIDE	1	1	1	1	1	1
- 15	17901	HOLDER SCAVENGE SLIDE	1	1	1	1	1	1
16	17948	INSERT COIN -US	1	1	1	1	1	1
18	17916-BLK	CAP - MID-ESCUTCHEON	1	1				
18	17916-GT	CAP - MID-ESCUTCHEON			1	1	1	1
- 20	17310	LENS - READOUT	1	1	1	1	1	1
- 21	18039-BLK	INSERT - VALIDATOR	1		1		1	
- 22	18274-A>E	BUTTON-SELECTION	(SET) 1					
23	17771-BLK	BRACKET-VALIDATOR MTG.	1		1		1	
24	18144-BLK	RETAINER-VAL. INSERT	2		2		2	
25	18063-BLK	BRACKET-COIN CHUTE	1	1	1	1	1	1
26	17804	REAR - COIN CHUTE	1	1	1	1	1	1
27	17803	COVER - COIN CHUTE	1	1	1	1	1	1
28	18034	VALIDATOR - MAKAN 24V	1		1		1	
29	18027-CA	BRACKET ASS'Y - JONES	1	1	1	1	1	1
32	17878-CA	KEY PAD - CA	1	1	1	1	1	1
34	17798-BLK	PLATE - SCAVENGE	1	1	1	1	1	1
35	17800	LINK - SCAVENGE	1	1	1	1	1	1
36	810-00	STRIP-NEOPRENE (2.8ft)	1	1	1	1	1	1
37	17656	CONTROLLER - CA	1	1	1	1	1	1
39	11808	SUPPORT - CIRCUIT BD	4	4	4	4	4	4
40	17654-CA	CABLE-KEY PAD EXT.	1	1	1	1	1	1
42	17907	CABLE DISPLAY	1	1	1	1	1	1
43	17928	HARNESS - POWER	1	1	1	1	1	1
- 45	17700	GRAPHICS READOUT-LCD						
- 45	17937	DISPLAY CA - LCD	1	1	1	1	1	1
47	17977-CA	HARNESS CA - MAKAN	1		1		1	
49	17390	DECAL - CAUTION	1	1	1	1	1	1
52	13140	SCREW #10 PAN	7	6	7	6	7	6
53	1298-BLK	SCREW #8 PAN	11	5	11	5	11	5
54	1868-BLK	SCREW #8 PAN	5	5	5	5	5	5
55	11894	SCREW #8	3	3	3	3	3	3
56	17902	HARNESS-INTERCONNECT	1	1	1	1	1	1
57	18145-BLK	FILLER-VALIDATOR				1		
63	611	EXTENSION SPRING	1	1	1	1	1	1
64	8538-02	CLAMP-HARNESS	2	1	2	1	2	1
65	8538-01	CLAMP-HARNESS	1	1	1	1	1	1

Polycon
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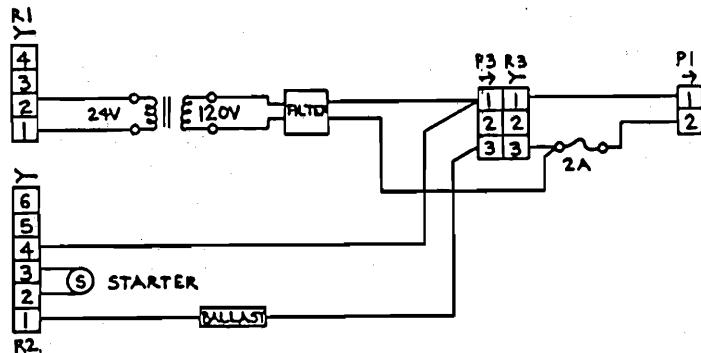
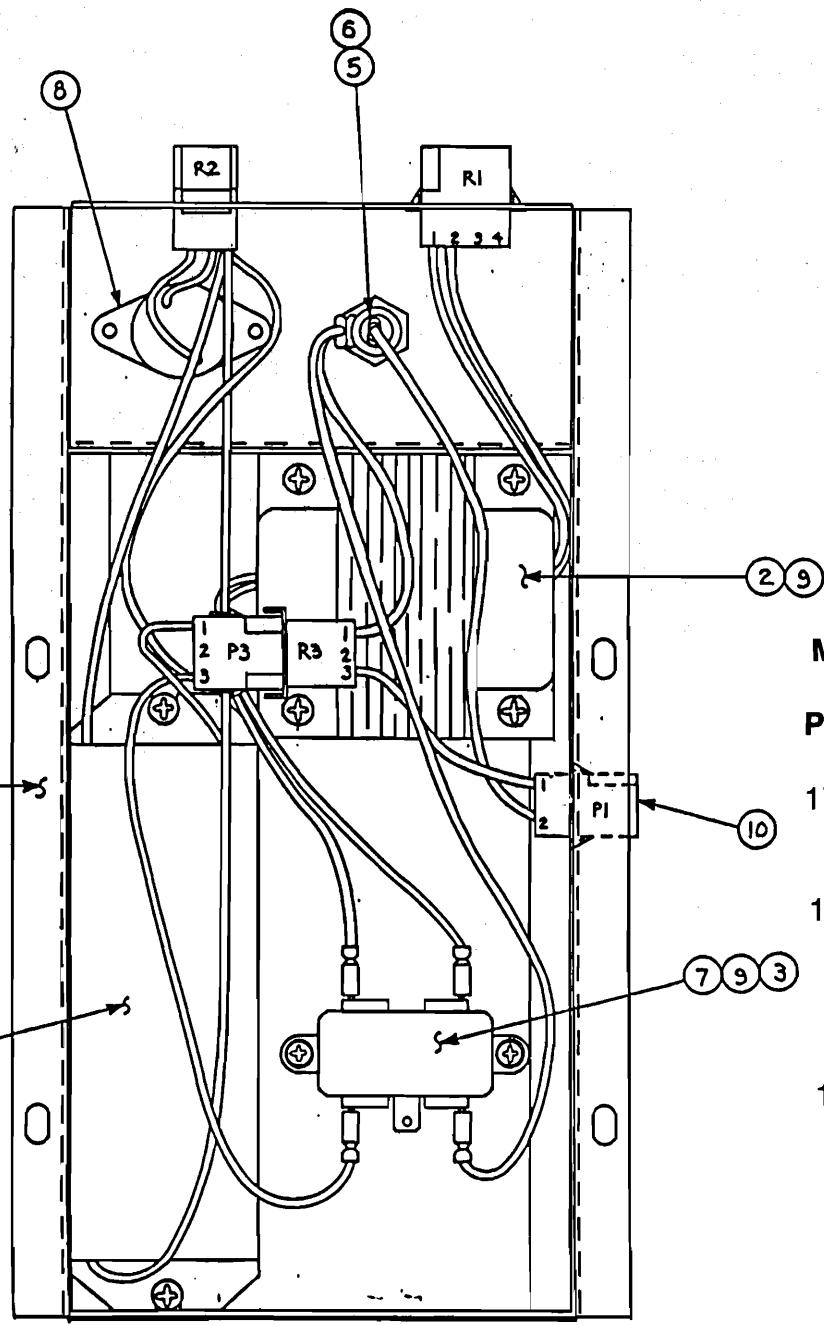



POWER BOX ASSEMBLY



**FULL SIZE
18013
PART NO.**

PART NO.	DESCRIPTION	QTY
17987-BLK	Power Box W/A	1
17729	Transformer - 24V - 1	1
17913	RFI Filter	1
17915-120	Ballast Assy, 120V	1
2091	Fuse Holder	1
2086-1	Fuse 2.0 Amp	1
266	Washer #8 Internal T	1
2050-21	Screw 6-32 x 3/8	2
1298-BLK	Screw	8
17914	Harness - Fuse	1



POWER BOX ASSEMBLY

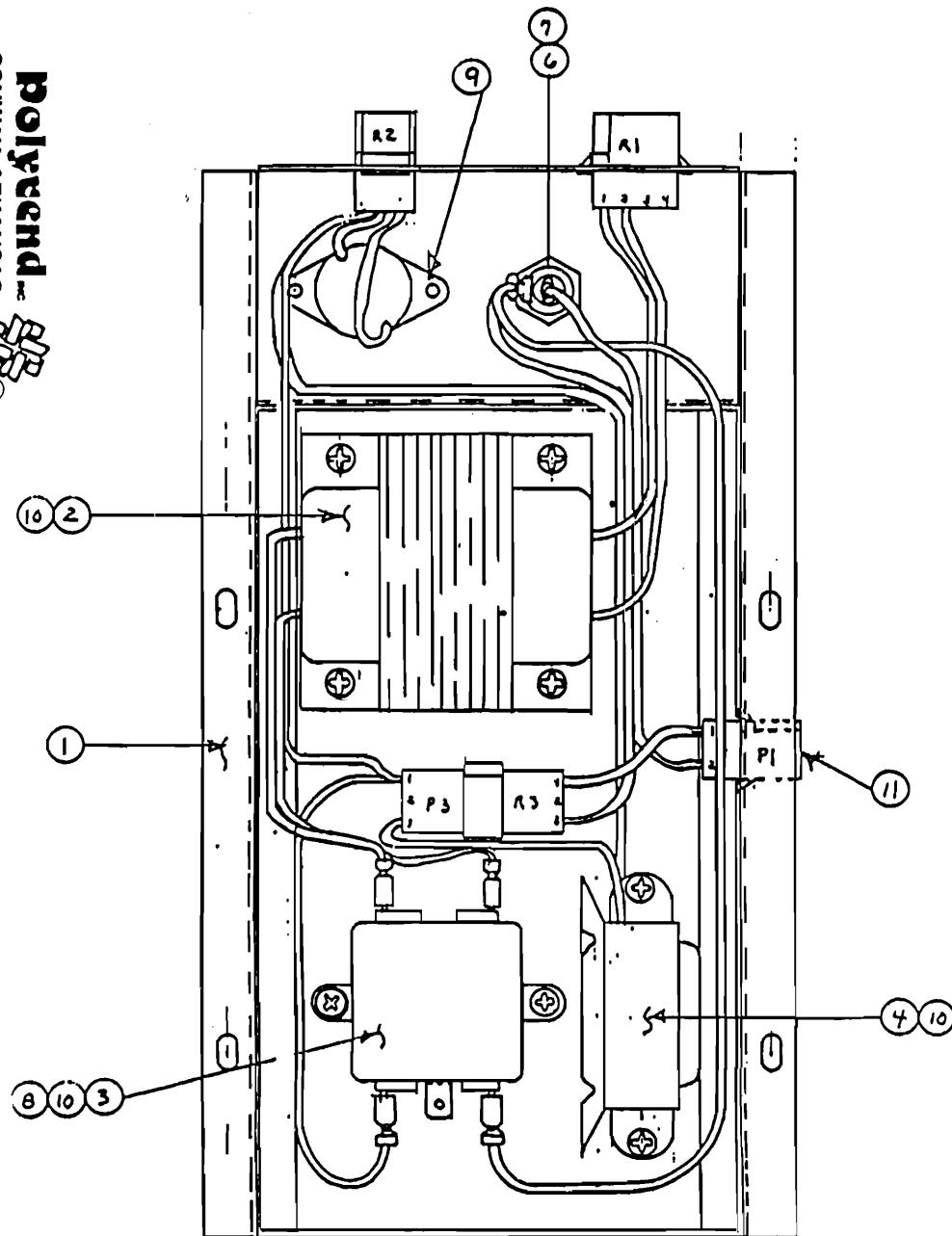
**MID SIZE
18868
PART NO.**

17987-BLK
17941
17913
18870-120
2091
2086-1
266
2050-21
1298-BLK
17914

DESCRIPTION

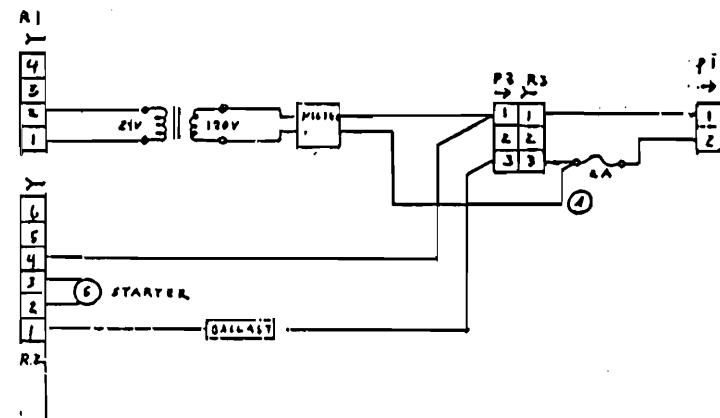
Power Box W/A
Transformer - 24V - 1
RFI Filter
Ballast Assy, 120V
Fuse Holder
Fuse 2.0 Amp
Washer #8 Internal T
Screw 6-32 x 3/8
Screw
Harness - Fuse

QTY
1
1
1
1
1
1
1
1
2
8
1



**FULL SIZE
18011
PART NO.**

17987-BLK
17941
17913
17915-120
2091
2086-1
266
2050-21
1298-BLK
17914



POWER BOX ASSEMBLY

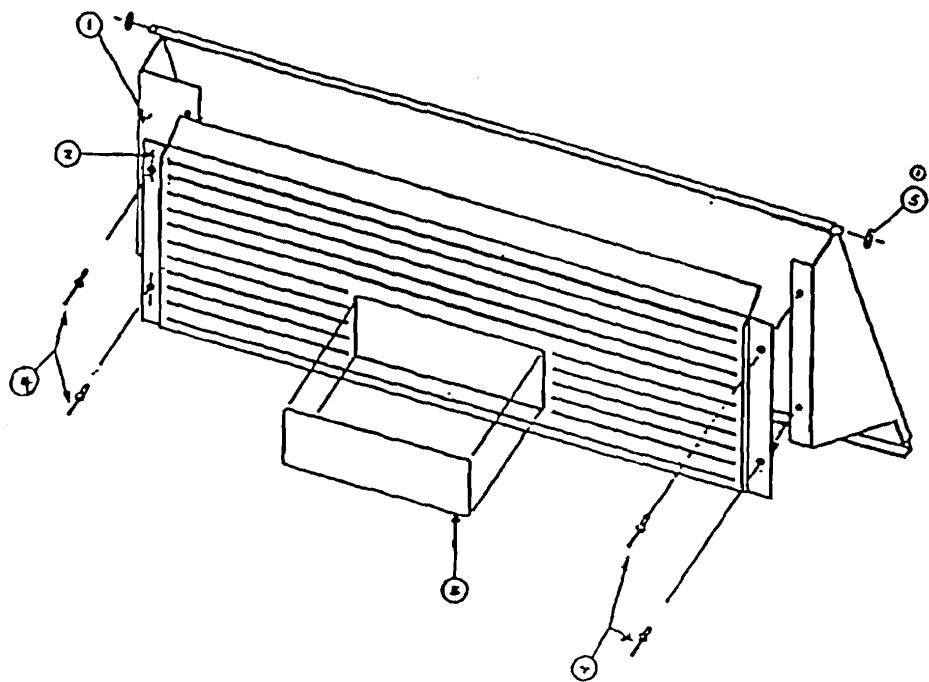
DESCRIPTION

QTY

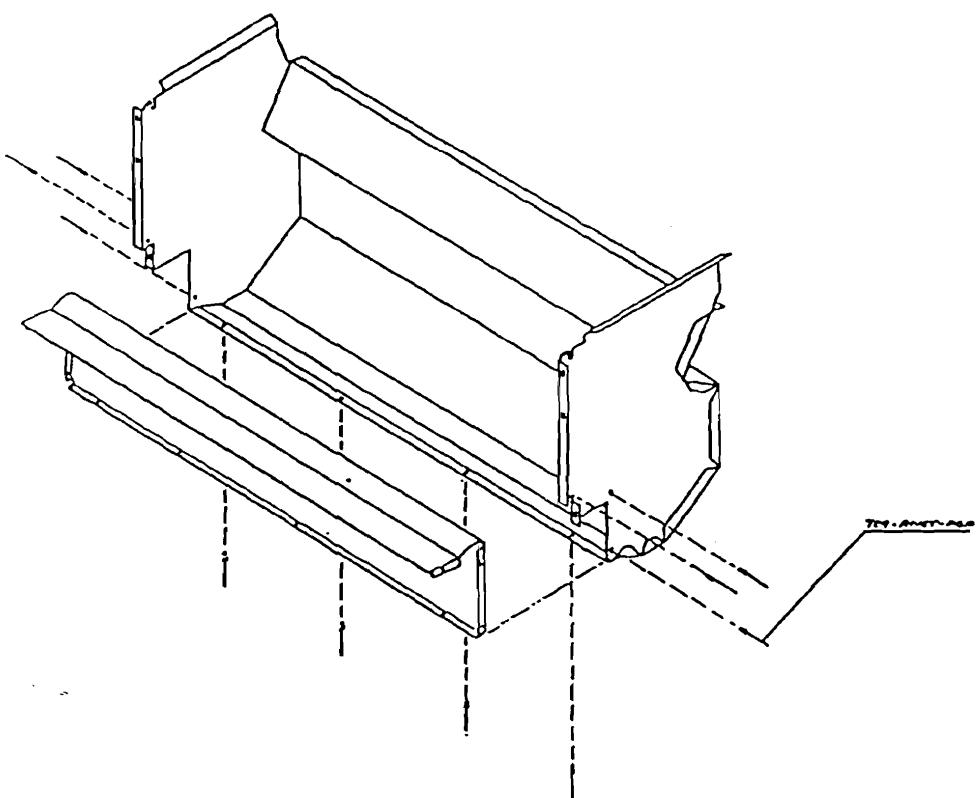
1
1
1
1
1
1
1
1
2
8
1

Power Box W/A
Transformer - 24V - 1
RFI Filter
Ballast Assy, 120V
Fuse Holder
Fuse 2.0 Amp
Washer #8 Internal T
Screw 6-32 x 3/8
Screw
Harness - Fuse

DELIVERY DOOR ASSEMBLY



DELIVERY COMPARTMENT



DELIVERY DOOR ASSEMBLIES

Full Size Machine

Item	Description	"Push"		"Press Here"		"Press Here"	
		Blk/Blk	Qty	Blk/Blk	Qty	Brn/Blk	Qty
—	Door Assembly-Delivery		18042		18042-Blk		18042-DB
1	Door W/A - Del Rear	18031-Blk	1	18031-Blk	1	18031-Blk	1
2	Door Del - Front	17931-Blk	1	17931-Blk	1	17931-DB	1
3	Decal	18037	1	18093-Blk	1	18093	1
4	Rivets	729	4	729	4	729	4

DELIVERY COMPARTMENT ASSEMBLIES

Full Size Machine

1 18687

DELIVERY DOOR ASSEMBLIES

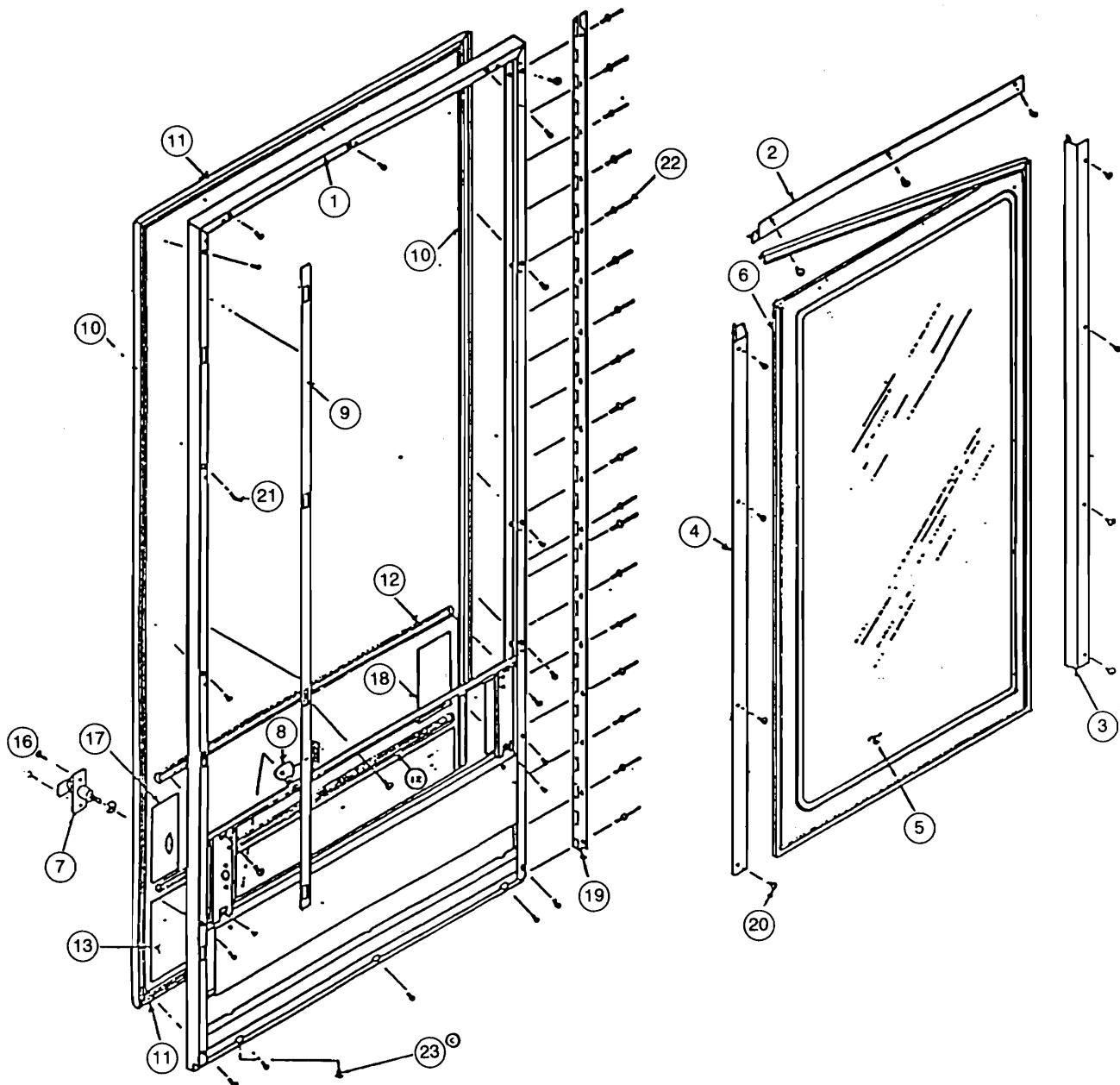
Mid Size Machine

Item	Description	"Push"		"Press Here"		"Press Here"	
		Blk/Blk	Qty	Blk/Blk	Qty	Brn/Blk	Qty
—	Door Assembly-Delivery		18516		18516-Blk		18516-DB
1	Door W/A - Del Rear	18031-Blk	1	18031-Blk	1	18031-Blk	1
2	Door Del - Front	18512-Blk	1	18512-Blk	1	18512-DB	1
3	Decal	18037	1	18093-Blk	1	18093	1
4	Rivets	729	4	729	4	729	4

DELIVERY COMPARTMENT ASSEMBLIES

Mid Size Machine

1 18492



For use with P.P. 49, 50 & 51

FULL SIZE SERVICE DOOR ASSEMBLIES

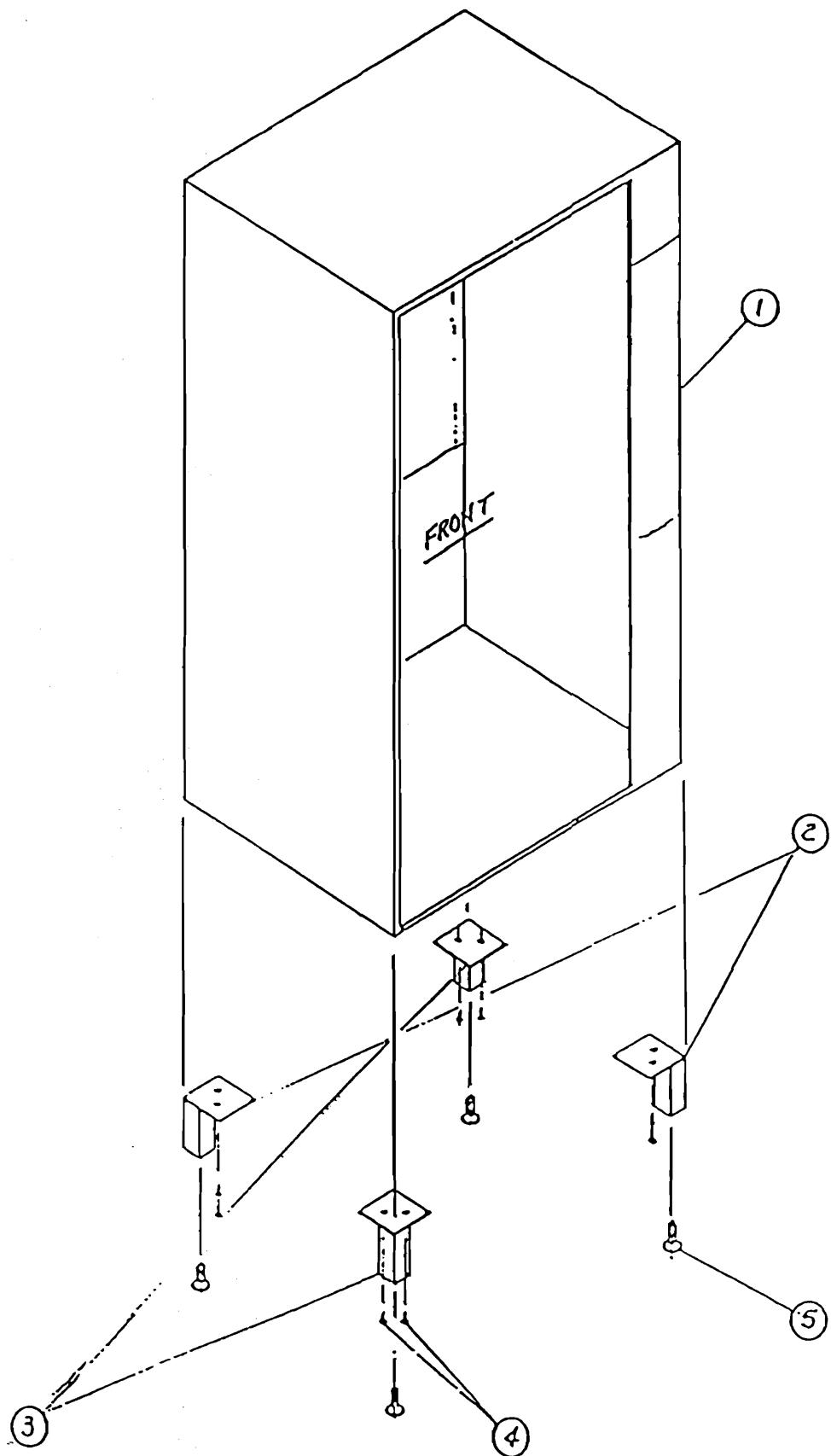
Item	Description	Part No.	Qty	Part No.	Qty.	Part No.	Qty.	Part No.	Qty.
—	Door Assembly-Service	18040-DB		18040-RED		18040-TRA		18040-SGB (CONTEMP)	
1	Door W/A-Service	17924-DB	1	17924-RED	1	17924-DB	1	17924-SGB	1
2	Holder-Glass-Top	17934-BLK	1	17934-BLK	1	17934-BLK	1	17934-BLK	1
3	Holder-Glass-LH	17954-BLK	1	17954-BLK	1	17954-BLK	1	17954-BLK	1
4	Holder-Glass-RH	17954-BLK	1	17954-BLK	1	17954-BLK	1	17954-BLK	1
5	Glass-Service Door	18222	1	18221	1	18222	1	18221	1
6	Gasket-Service Door	17970	12	17970	12	17970	12	17970	12
7	Lock Asy-Srvc Door	14325-BLK	1	14325-BLK	1	14325-BLK	1	14325-BLK	1
8	Cam-Lock, Service	17457-BLK	1	17457-BLK	1	17457-BLK	1	17457-BLK	1
9	Bar W/A-Locking	18001-BLK	1	18001-BLK	1	18001-BLK	1	18001-BLK	1
10	Trim-LS & RS Door	17956-DB	2	17955-BLK	2	17956-GT	2	17956-GT	2
11	Trim - Door-Top & BTM	17957-DB	2	17957-BLK	2	17957-GT	2	17957-GT	2
12	Trim-Del Comp. Mid	17967-DB	2	17967-BLK	2	17967-GT	2	17967-GT	2
13	Panel-Clear, Lower	18102	1			9100-06	1		
13	Panel-Walnut, Service							18288	1
13	Panel Blk. Lower SD								
16	Screw #10-24	746	2	746	2	746	2	746	2
17	Panel-Decor R.H.	17932-DB	1	17932-BLK	1	17932-DB	1	17932-BLK	1
18	Panel-Decor L.H.	17933-DB	1	17933-BLK	1	17933-DB	1	17933-BLK	1
19	Hinge-Service Door	18774-DB	1	18774-RED	1	18774-DB	1	18774-SGB	1
20	Screw	1868-BLK	11	1868-BLK	11	1868-BLK	11	1868-BLK	11
21	Screw	18033	22	18033	19	18033	22	18033	22
22	Rivet	729	18	729	18	729	18	729	18
23	Retaining Plug	18442	1	18442	1	18442	1	18442	1
24	Trim-Service Door Hinge	18873-DB	1	18873-RED	1	18873-DB	1	18873-SGB	1

MID SIZE SERVICE DOOR ASSEMBLIES WITH LONG GLASS

Item	Description	Part No.	Qty	Part No.	Qty.	Part No.	Qty.	Part No.	Qty.
—	Door Assembly-Service	18759-DB		18759-RED		18759-TRA		18759-SGB (CONTEMP)	
1	Door W/A-Service	18721-DB	1	18721-RED	1	18721-DB	1	18721-SGB	1
2	Holder-Glass-Top	18499-BLK	1	18499-BLK	1	18499-BLK	1	18499-BLK	1
3	Holder-Glass-LH	17954-BLK	1	17954-BLK	1	17954-BLK	1	17954-BLK	1
4	Holder-Glass-RH	17954-BLK	1	17954-BLK	1	17954-BLK	1	17954-BLK	1
5	Glass-Service Door	18760	1	18761	1	18760	1	18761	1
6	Gasket-Service Door	17970	12	17970	12	17970	12	17970	12
7	Lock Asy-Srvc Door	14325-BLK	1	14325-BLK	1	14325-BLK	1	14325-BLK	1
8	Cam-Lock, Service	17457-BLK	1	17457-BLK	1	17457-BLK	1	17457-BLK	1
9	Bar W/A-Locking	18001-BLK	1	18001-BLK	1	18001-BLK	1	18001-BLK	1
10	Trim-LS & RS Door	17956-GT	2	17955-BLK	2	17956-GT	2	17956-GT	2
11	Trim - Door-Top & BTM	18501-GT	2	18501-BLK	2	18501-GT	2	18501-GT	2
12	Trim-Del Comp. Mid	18502-GT	2	18502-BLK	2	17967-GT	2	18502-GT	2
13	Panel-Clear, Lower	18778-01	1					18778-01	1
13	Panel-Walnut Service				9100-08			1	
16	Screw #10-24	746	2	746	2	746	2	746	2
17	Panel-Decor R.H.	17932-DB	1	17932-BLK	1	17932-DB	1	17932-BLK	1
18	Panel-Decor L.H.	17933-DB	1	17933-BLK	1	17933-DB	1	17933-BLK	1
19	Hinge-Service Door	18774-DB	1	18774-RED	1	18774-DB	1	18774-SGB	1
20	Screw	1868-BLK	11	1868-BLK	11	1868-BLK	11	1868-BLK	11
21	Screw	18033	22	18033	19	18033	19	18033	22
22	Rivet	729	18	729	18	729	18	729	18
23	Retaining Plug	18442	1	18442	1	18442	1	18442	1
24	Trim-Serv Door Hinge	18873-DB	1	18873-RED	1	18873-DB	1	18873-SGB	1

MID SIZE SERVICE DOOR ASSEMBLIES WITH SHORT GLASS

Item	Description	Part No.	Qty	Part No.	Qty.	Part No.	Qty.	Part No.	Qty.
—	Door Assembly-Service	18510-DB		18510-RED		18510-TRA		18510-SGB (CONTEMP)	
1	Door W/A - Service	18508-DB	1	18508-RED	1	18508-DB	1	18508-SGB	1
2	Holder-Glass-Top	18499-BLK	1	18499-BLK	1	18499-BLK	1	18499-BLK	1
3	Glass Holder-Side LH	18504-BLK	1	18504-LBK	1	18504-LBK	1	18504-LBK	1
4	Glass Holder-Side RS	18504-RBK	1	18504-RBK	1	18504-RBK	1	18504-RBK	1
5	Glass-Service Door	18500	1	18762		18500	1	18500	1
6	Gasket-Service Door	17970	12	17970	12	17970	12	17970	12
7	Lock Asy-Srvc Door	14325-BLK	1	14325-BLK	1	14325-BLK	1	14325-BLK	1
8	Cam-Lock, Service	17457-BLK	1	17457-BLK	1	17457-BLK	1	17457-BLK	1
9	Bar W/A-Locking	18509-BLK	1	18509-BLK	1	18509-BLK	1	18509-BLK	1
10	Trim-LS & RS Door	17956-GT	2	17955-BLK	2	17956-GT	2	17956-GT	2
11	Trim - Door-Top & BTM	18501-GT	2	18501-BLK	2	18501-GT	2	18501-GT	2
12	Trim-Del Comp. Mid	18502-GT	2	18502-BLK	2	18502-GT	2	18502-GT	2
13	Panel-Clear, Lower	18778-00	1					18878-00	1
13	Panel-Walnut, Service				9100-07		1		
16	Screw #10-24	746	2	746	2	746	2	746	2
17	Panel-Decor R.H.	17932-DB	1	17932-BLK	1	17932-DB	1	17932-BLK	1
18	Panel-Decor L.H.	17933-DB	1	17933-BLK	1	17933-DB	1	17933-BLK	1
19	Hinge-Service Door	18774-DB	1	18774-RED	1	18774-DB	1	18774-SGB	1
20	Screw	1868-BLK	11	1868-BLK	11	1868-BLK	11	1868-BLK	11
21	Screw	18033	22	18033	19	18033	22	18033	19
22	Rivet	729	18	729	18	729	18	729	18
23	Retaining Plug	18442	1	18442	1	18442	1	18442	1
24	Trim-Serv Door Hinge	18873-DB	1	18873-RED	1	18873-DB	1	18873-SGB	1



CABINET SHELL ASSEMBLY FULL SIZE

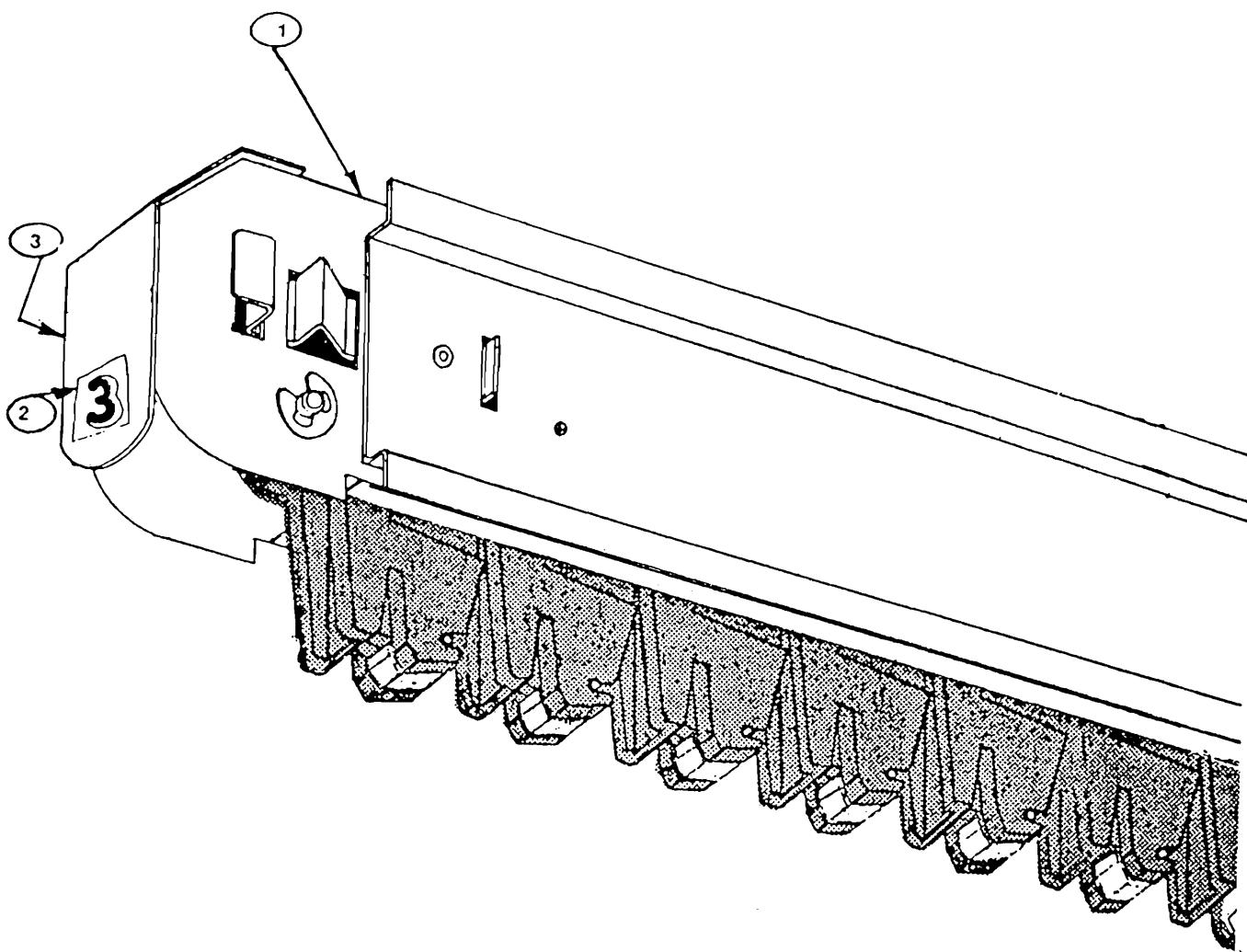
SPECIFY COLOR

1 Cabinet	18862-DB	Dark Brown
	18862-WB	Wittenb' Brown
	18862-RED	Red
	18862-SGB	Semi-Gloss Black
2 Leg & Plate	18747	R.H. Black
3 Leg & Plate	18747	L.H. Black
4 Screw 1/4-20	318	
5 Leg Equalizer	12766	

CABINET SHELL ASSEMBLY MID SIZE

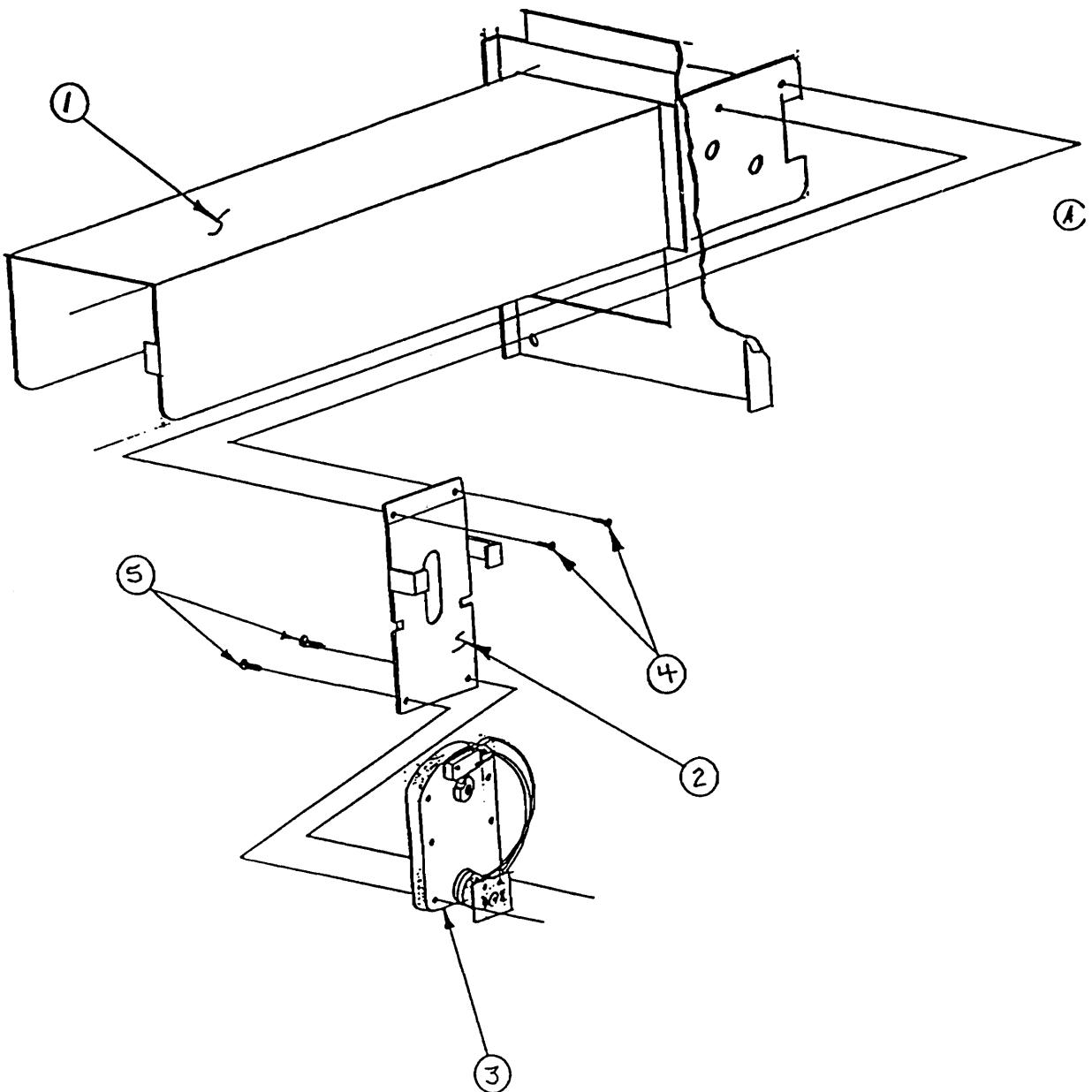
Specify Color

1 Cabinet	18497-DB	Dark Brown (Long Glass)
	18497-DBS	Dark Brown (Short Glass)
	18497-WB	Wittenb' Brown
	18497-RED	Red (Long Glass)
	18497-RDS	Red (Short Glass)
	18497-SGB	Semi-Gloss Black
2 Leg & Plate	18747	R.H. Black
3 Leg & Plate	18747	L.H. Black
4 Screw 1/4-20	318	
5 Leg Equalizer	12766	



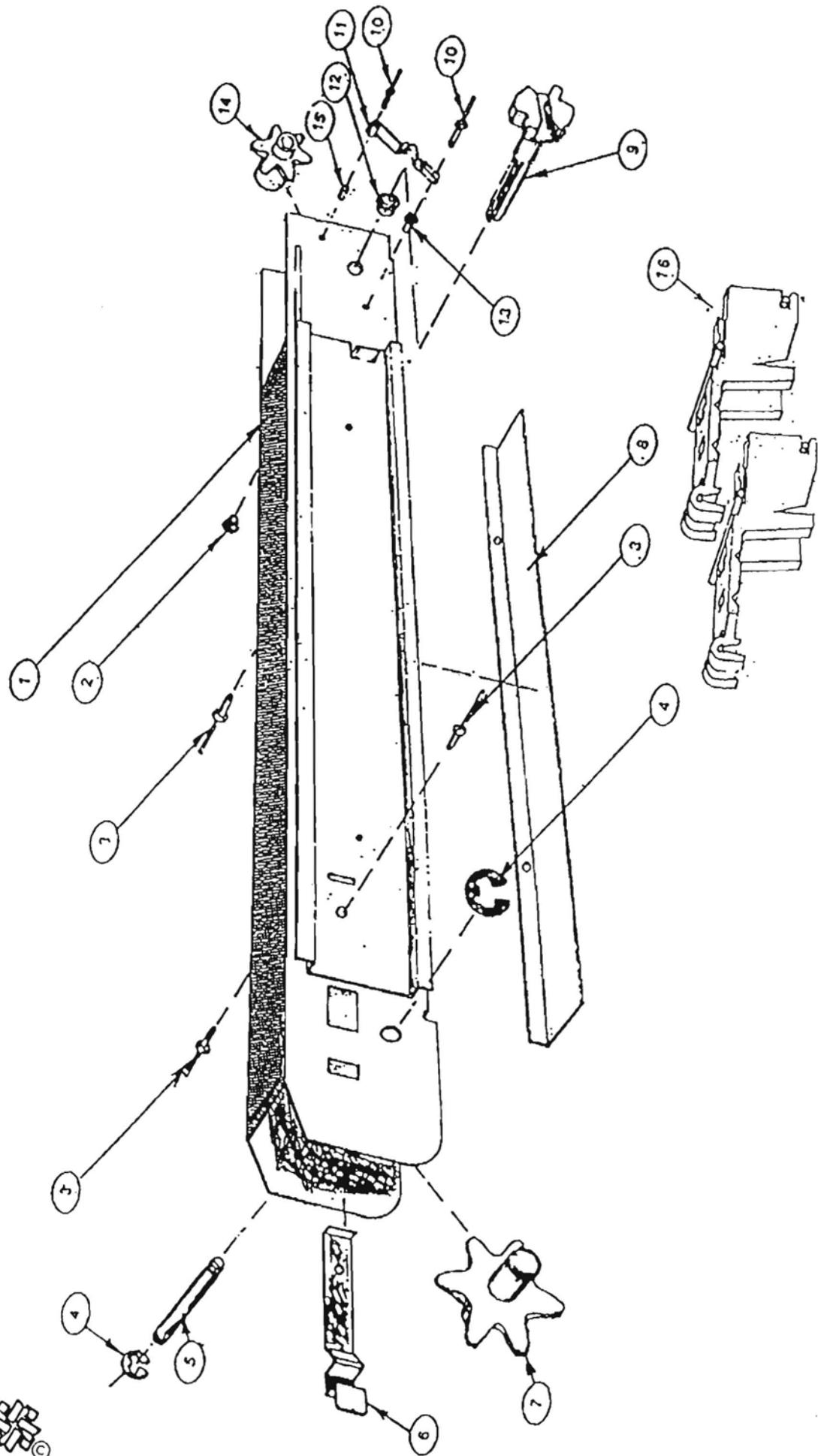
RACK MODULE ASSEMBLY

ITEM	PART NO.	NOMENCLATURE
1	10484-01	Rack Module Assembly
2	18068	Decals - Selection Number (Complete set numbers 1 thru 20)
3	12287-01	Tab and Stripper Assembly - Plastic



MODULE ARM COMPLETE 17777-BLK

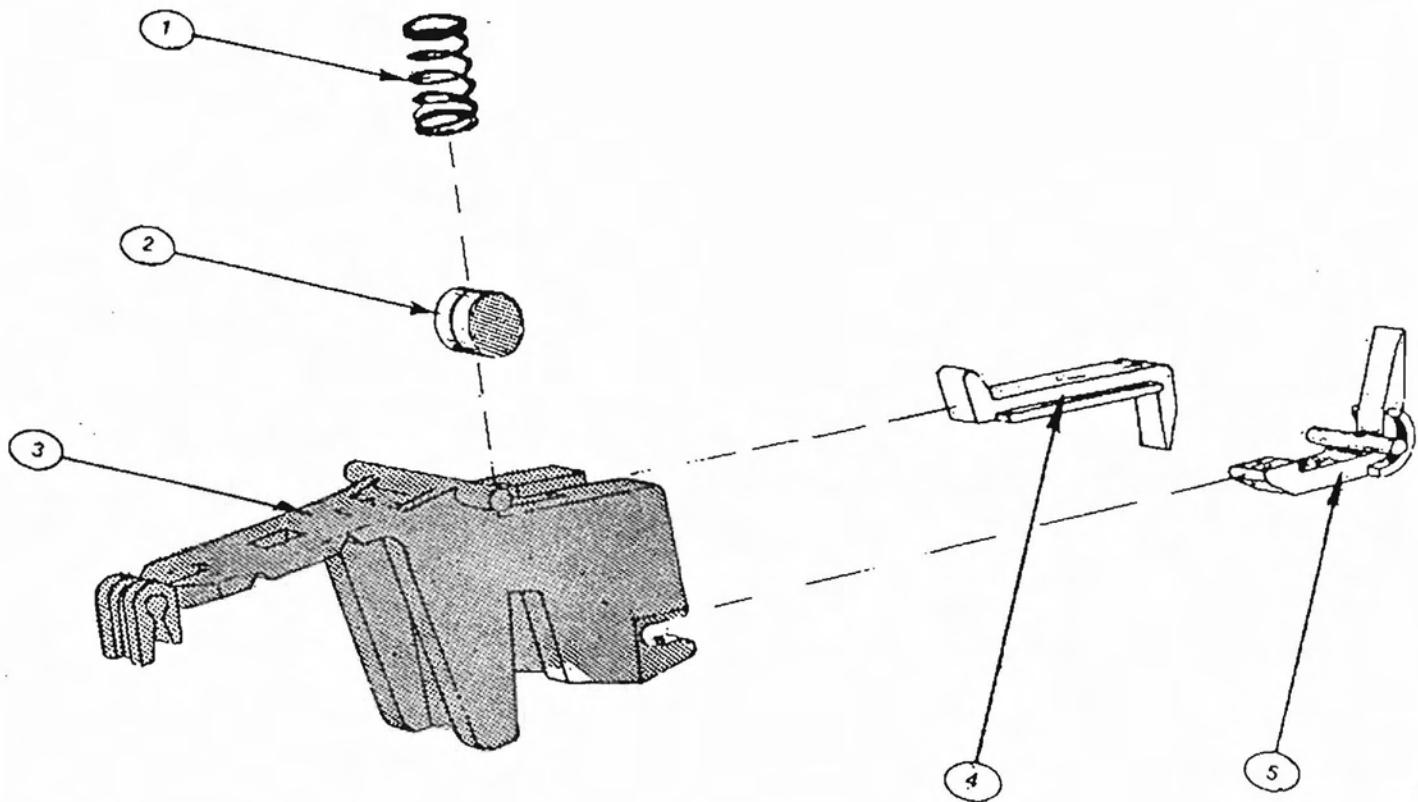
ITEM	PART NO.	NOMENCLATURE
1	10483-BLK	Module Arm
2	1298	Screw #8-18 x 3/8"
3	17595-1DC	Motor Assembly - Complete D.C. (180° cam)
4	1868	Screw - #8-32 x 1/4 Type (4 ea.) B Pan Hd Ph Recess ZPYD
5	17658-BLK	Plate, Mounting



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CONWAY, ARKANSAS

RACK MODULE - B-10484

ITEM	PART NO.	NOMENCLATURE
1	10495-01	Slide & Module Assembly
2	730	Bushing
3	729	"Pop" Rivet SD-42-BS
4	2559	"E" Ring, Tru Arc
5	2558	Front Sprocket Shaft
6	1744	Spring Lock
7	2565	Sprocket - Front
8	1774	Chain Guide
9	1741	Sprocket Shaft - Rear
10	1642	"Pop" Rivet SD-45-BS
11	1743	Spring, Rear Sprocket, Detent
12	1178	Bearing Bushing
13	1745	Spacer - Detent, Spring "T"
14	2563	Sprocket - Rear
15	1869	Spacer - Detent, Spring "Plain"
16	10487	Chain Assy., Complete - Wedge



CHAIN SEGMENT ASSEMBLY A-10416

ITEM	PART NO.	NOMENCLATURE
------	----------	--------------

1	A-1720	Spring Compression
2	A-1754	Wedge, Cylindrical (2 req)
3	D-1723	Chain Housing Segment
4	C-1717	Slide
5	C-1719	Lifter, Cylinder



Polyvend®

12⁰⁰

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Telex 536237 USA

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