



**For Bulk Liquid Storage**



# ***Assembly Manual***



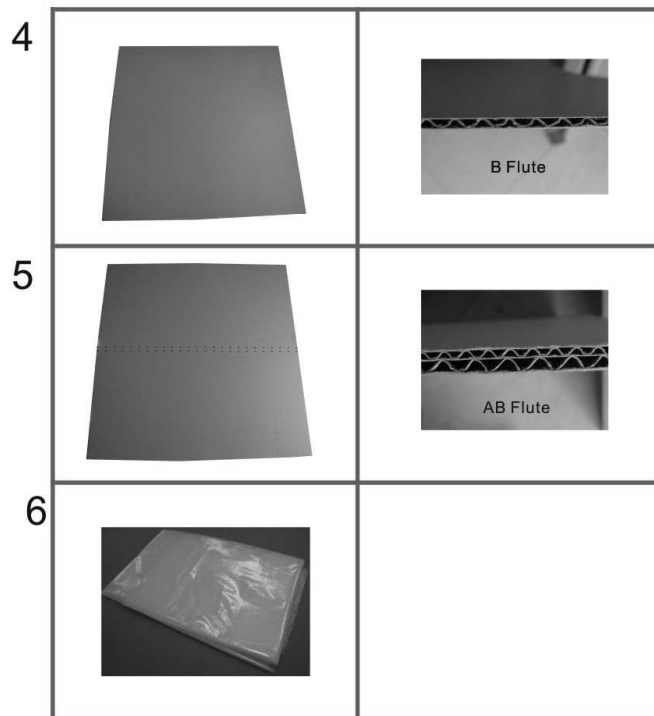
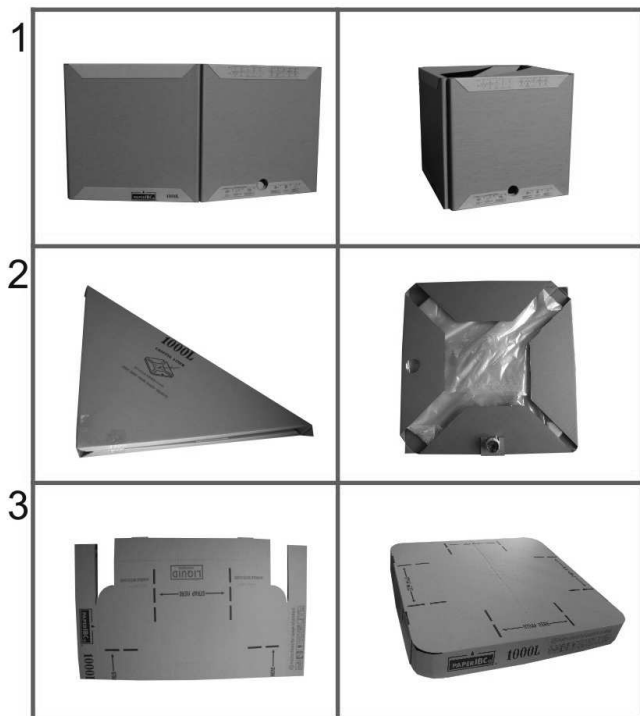
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# PaperIBC Components

A set of PaperIBC consists of:

- |                                     |                                    |
|-------------------------------------|------------------------------------|
| 1. BOX                              | 4. BOTTOM CORRUGATED PAD (B Flute) |
| 2. CASSETTE LINER                   | 5. INNER CORRUGATED PAD (AB Flute) |
| 3. SELF - LOCK SINGLEWALL TOP COVER | 6. OUTER PE LINER                  |



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# PaperIBC Assembly

## Step 1

- 1) Place the bottom corrugated pad on the pallet and then the box.
- 2) Square the box and ensure it is on the same footprint as the pallet at all times.
- 3) Fold the inner corrugated pad along the scored line, place it in the bottom of the box fully unfolded.



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# PaperIBC Assembly

## Step 2

- 1) Open the cassette package and remove the protective covering.  
Remove the locking ring located at the inlet fitment and put aside for later use.
- 2) Quick coupling assembly with hose(optional). This is just only one of the method before connecting to your filling station.
- 3) Fold the cassette package with the connected hose and place it in the bottom of the box fully [unfolded].

CAUTION: Before folding the cassette package, please ensure all exposed metal parts on the quick coupling are properly wrapped and secured with protective covering [eg:cloth] to prevent from cutting the PE liner.



Locking ring



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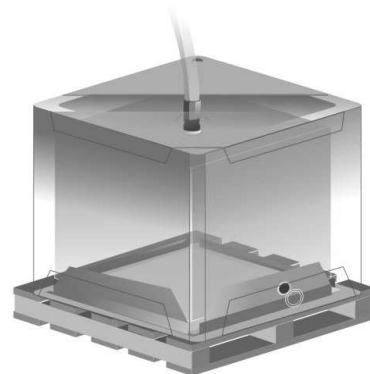


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# PaperIBC Assembly

## Step 3

- 1) With your finger, reach out to the dispensing fitment and lightly pull it out.
- 2) Insert the locking ring into the discharge port and begin tightening the locking ring. Connect the cassette package to the filling station. The package is now ready for filling.



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# PaperIBC Assembly

## Step 4

- 1) Cover the box with outer PE liner bag.
- 2) Assemble the top cover and cover the box with it.
- 3) Strapped the box 4-way with the pallet.



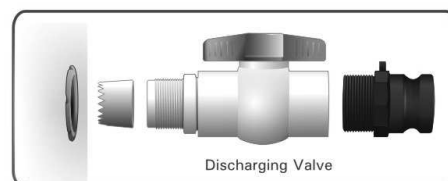
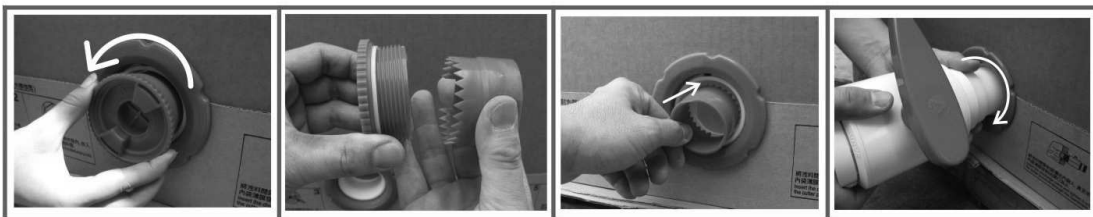
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# PaperIBC Dispensing

- 1) Unscrew the dispensing cap from the dispensing fitment.
- 2) Separate the cutter from the cap.
- 3) With the cutter facing the liner, reinsert it and thread 2" ball valve into the dispensing fitment. Ensure that the valve is at off position before threading.
- 4) Turn the valve on.



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# PaperIBC Accessories and Tools

## Accessories and Tools(Optional)

1. Ball valve

2.Squaring tool & Fill bridge

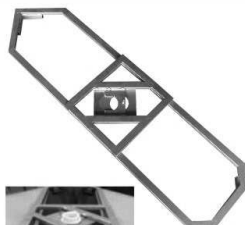
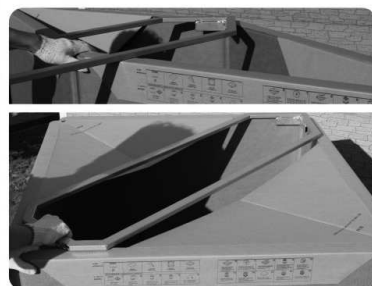
3.Quick coupling and black adaptor

4.Locking ring tool

1



2



3



4



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