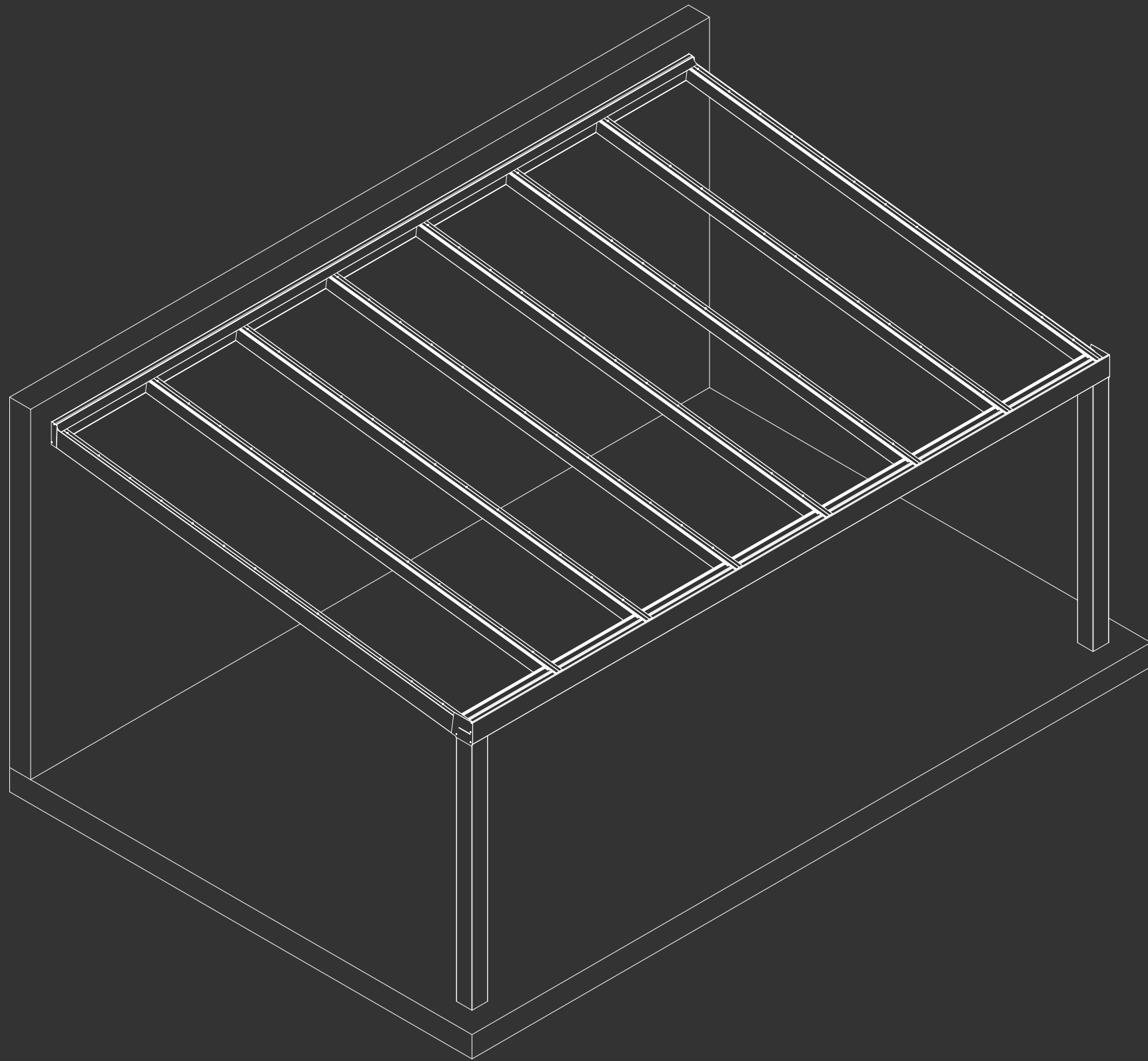
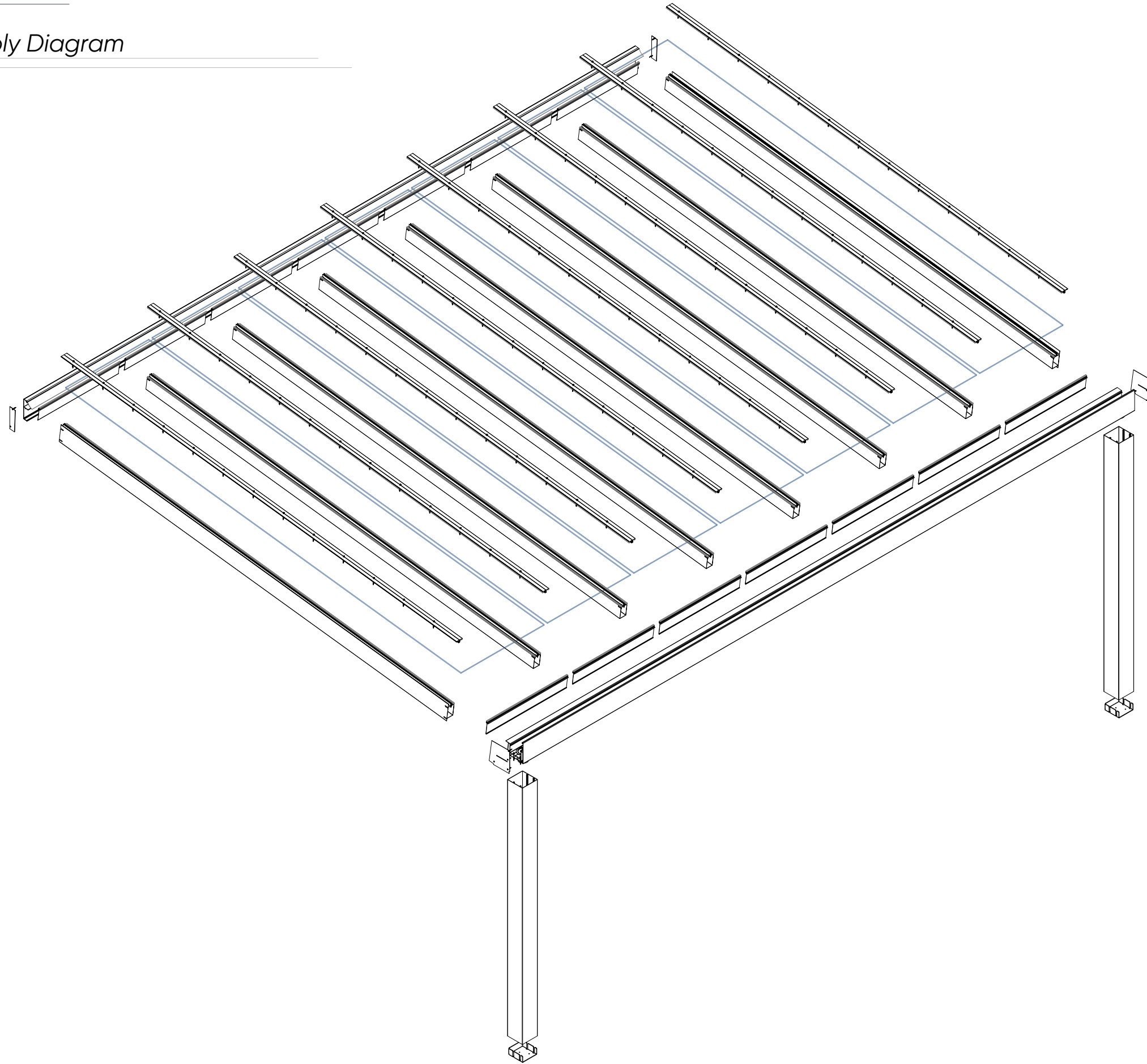


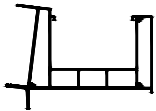



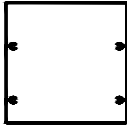




# Veranda Assembly Diagram

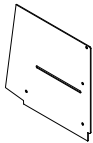

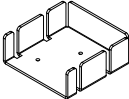
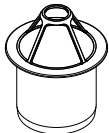
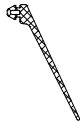

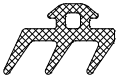


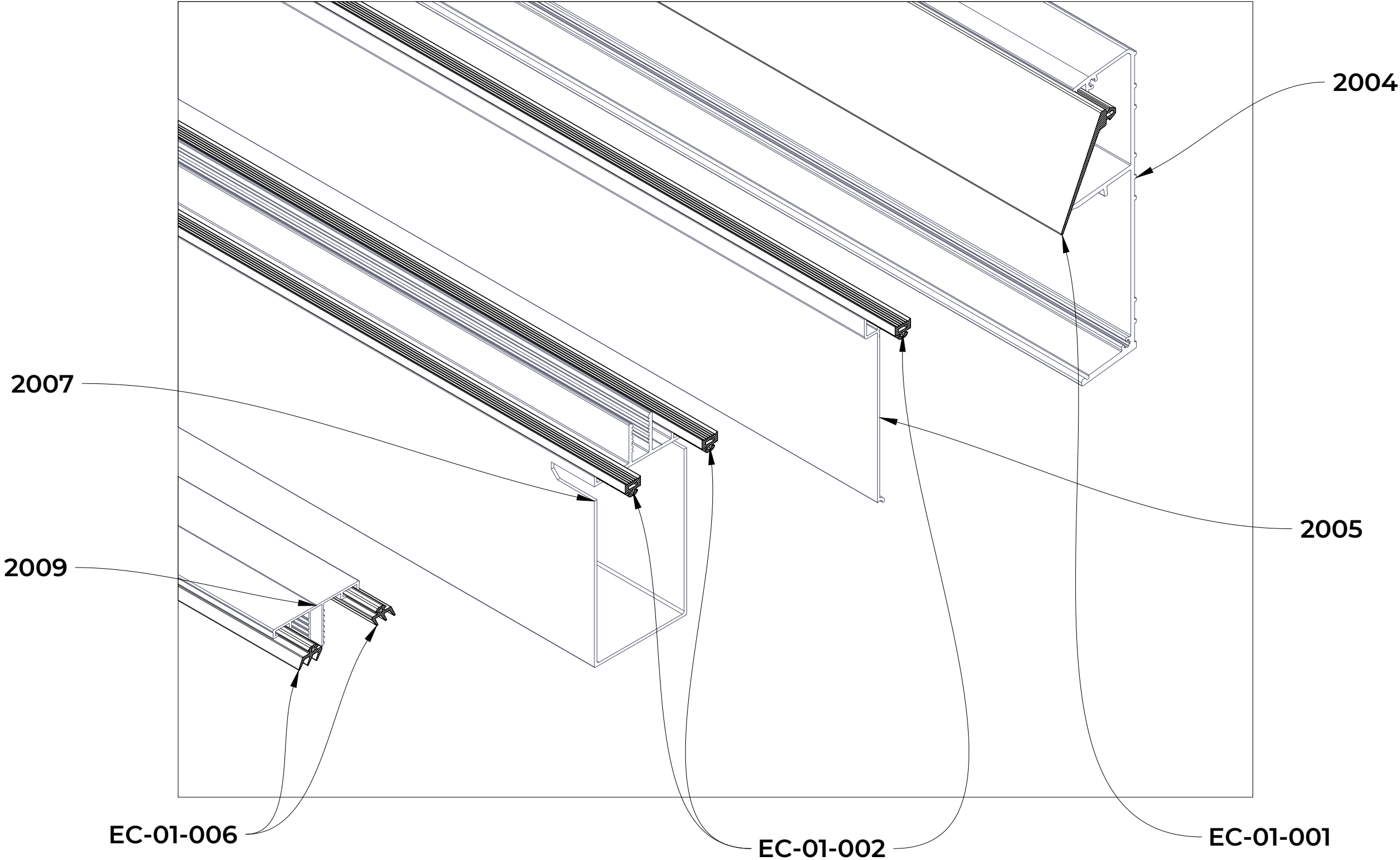


## Veranda Assembly Diagram

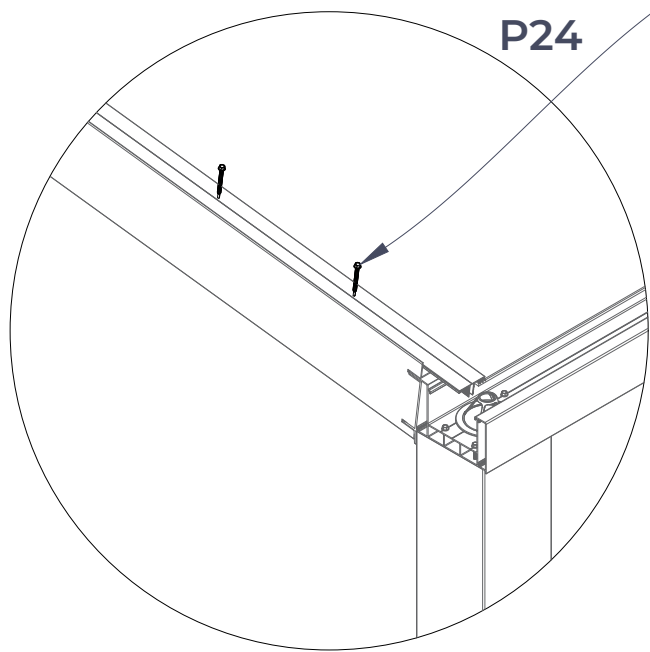
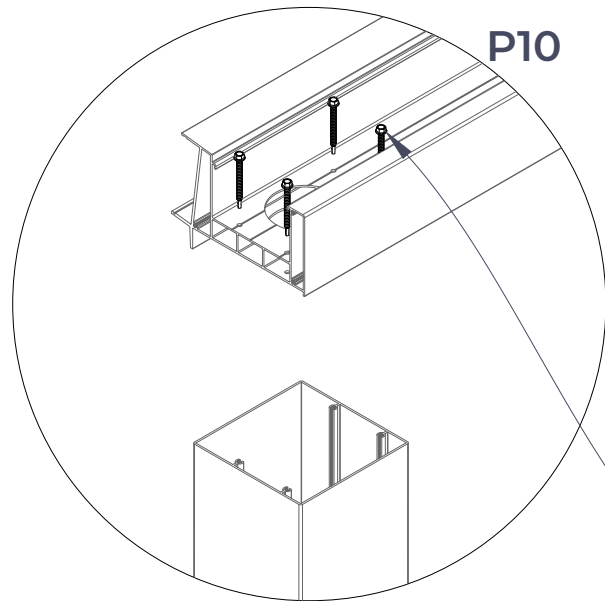
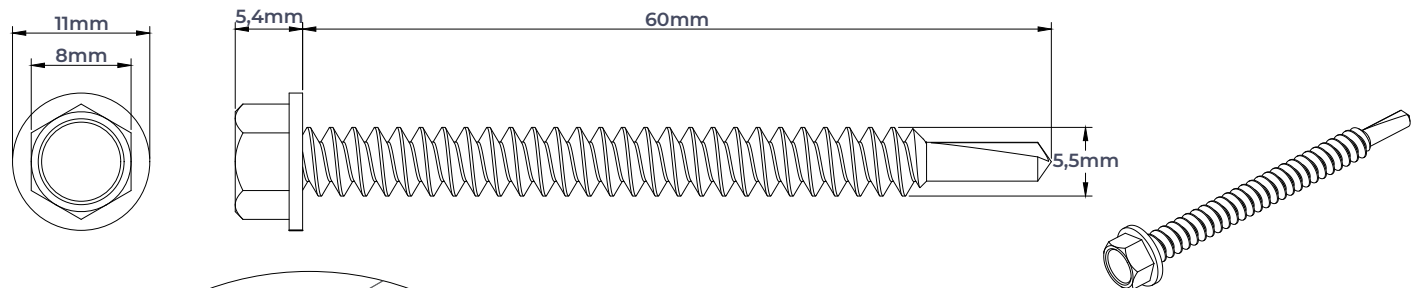


Product Code	Image	Product Description	Weight (kg/mt)
2001		Gutter Profile	5,490
2002		Gutter Cover Profile	1,285
2004		Wall Profile	2,280
2005		Gutter and Wall Cover Profile	0,600
2006		Pillar Profile	4,482
2007		Middle Carrier Profile	1,916
2008		Side Carrier Profile	2,096
2009		Carrier Clamping Profile	0,450
1051		L Profile	0,260

Product Code	Image	Product Description
L01-001		Gutter Profile Side Cover
L01-004		Wall Profile Side Cover
L01-004		Anchoring Brackets
P01-001		Water Filter
EC-01-001		Wall Profile Gasket
EC-01-002		7mm Press Gasket
EC-01-006		2mm Press Gasket

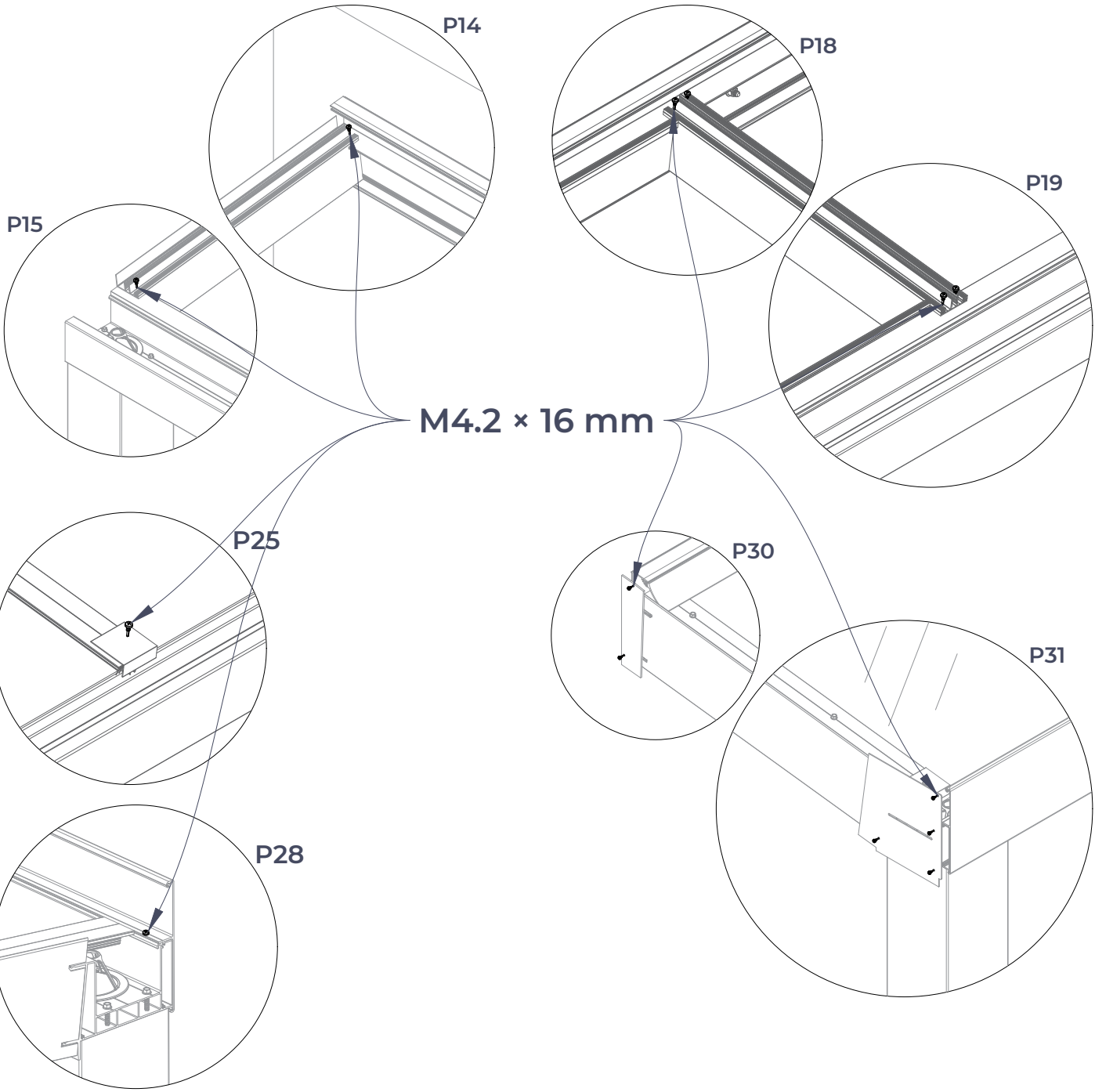
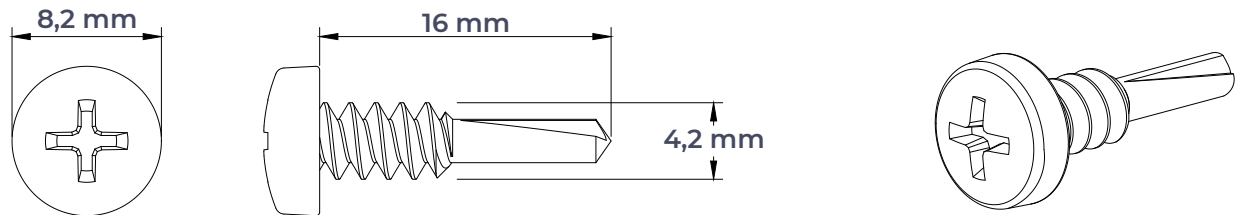


Hex Washer Head Self-Drilling Screw  
(M5.5 × 60 mm)



M5.5 × 60 mm

Phillips Pan Head Self-Drilling Screw  
(M4.2 × 16 mm)

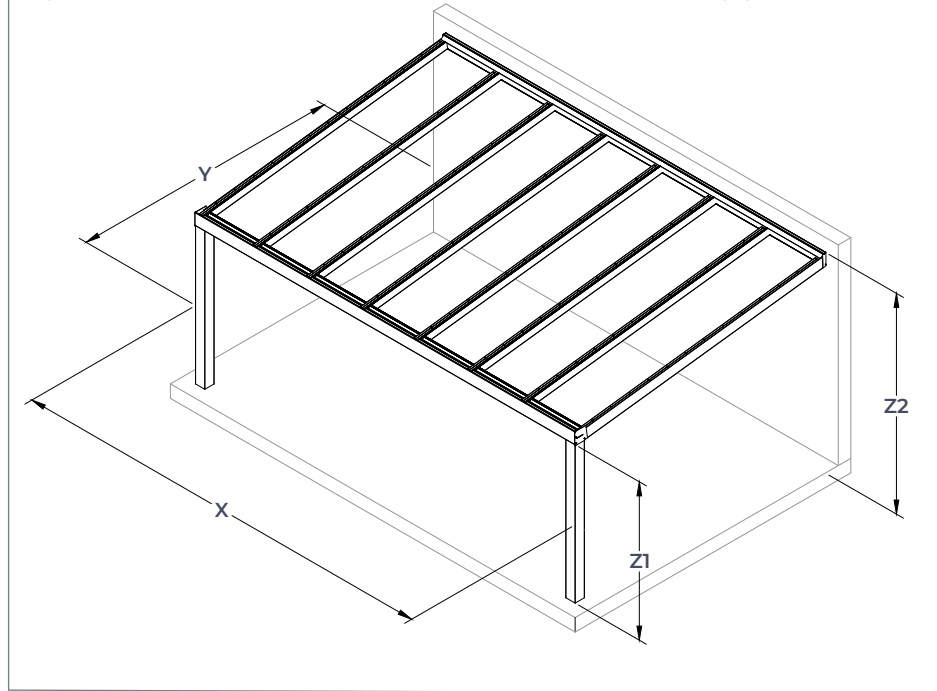


M4.2 × 16 mm

# Assembly Diagram

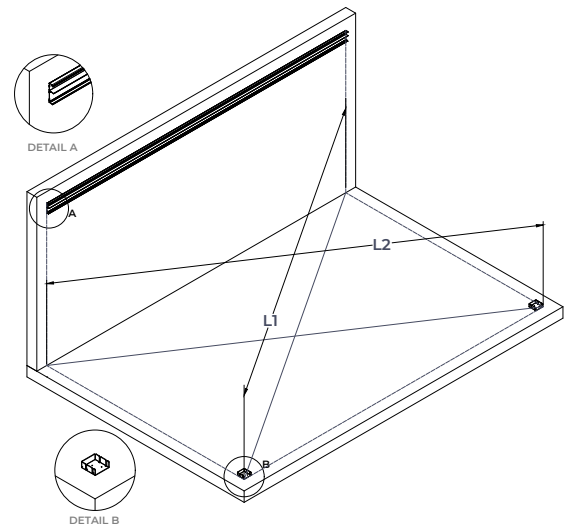
## STEP 1

To determine the correct profile lengths, as well as the required quantities and/or lengths of accessories, please refer to the "Veranda Calculation Application".

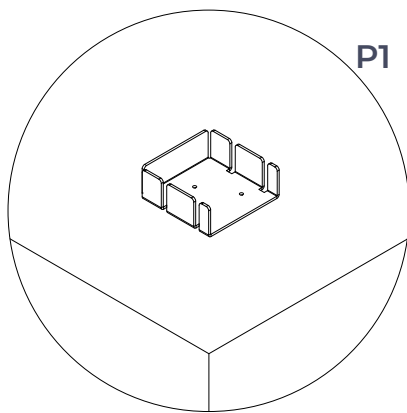


## STEP 2

Ensuring the system is perfectly square is critical. This requires the wall profile to be mounted at the precise height and be completely level. Once the anchoring fittings (or brackets) are set in the correct positions, you must verify that the L1 and L2 lengths are identical.

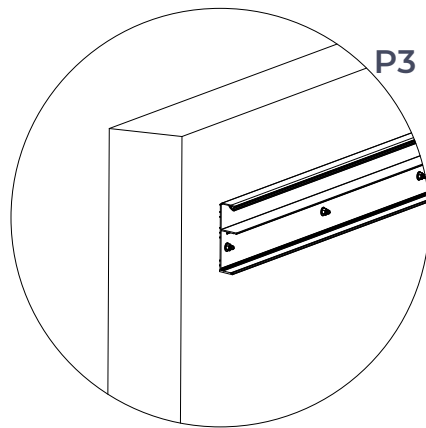
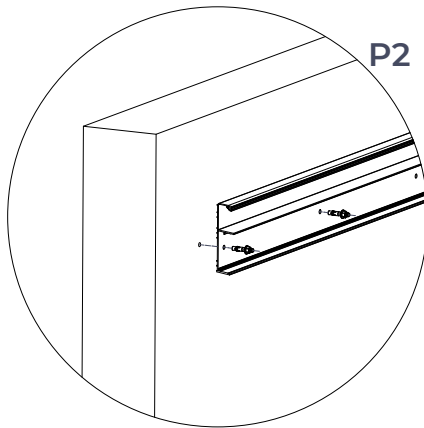
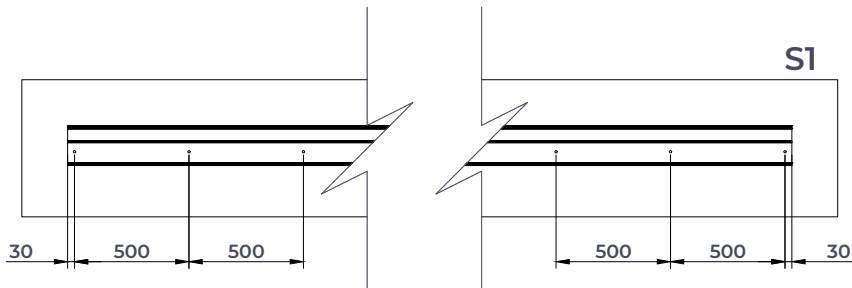


Ensure the anchoring fitting is positioned exactly as illustrated in the figure below. The open side must face outward.



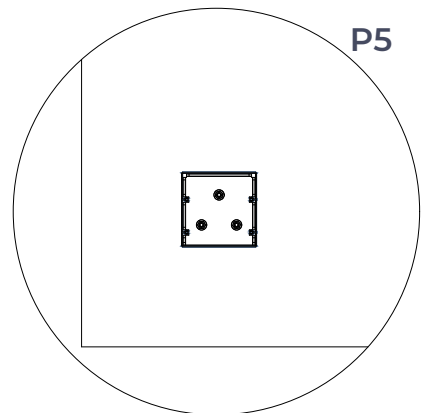
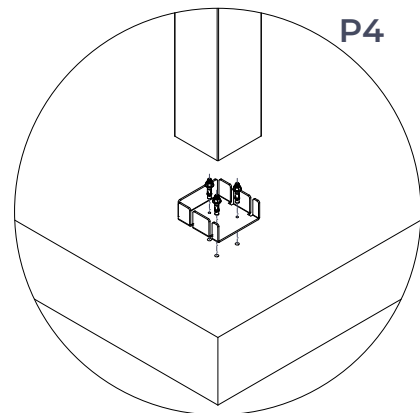
## STEP 3

- Align & Mark: Level the profile. Mark every 50 cm from within the inner channel.
- Drill: Use a 10mm drill bit to drill holes 1 cm deeper than the anchor's length.
- Clean: Completely clean all dust from inside the holes using a pump or brush.
- Seal (Recommended): Apply silicone sealant to the back of the profile for waterproofing.
- Set & Tighten: Align the profile, hammer in the M10 steel anchors, and firmly tighten the nuts.



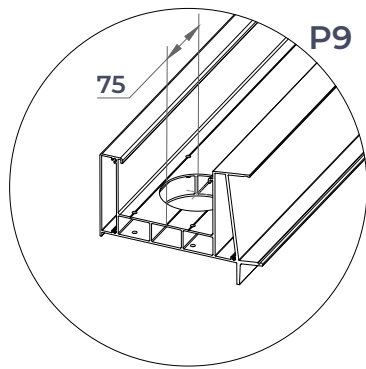
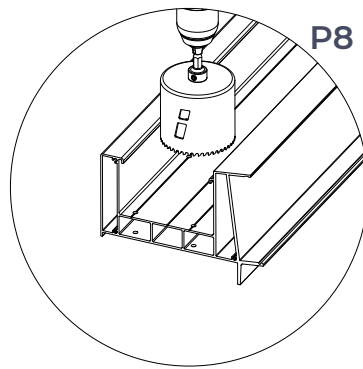
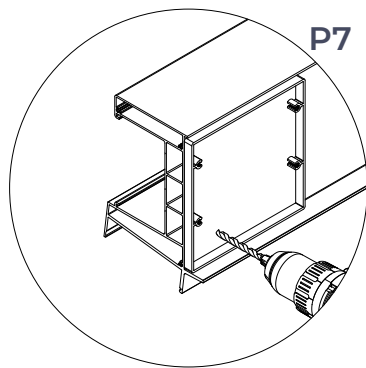
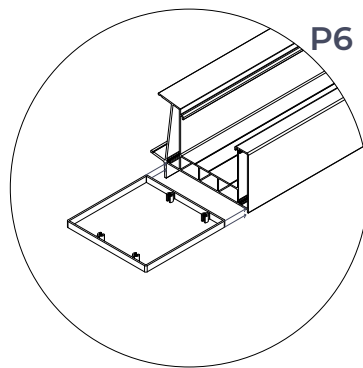
## STEP 4

Once you have determined the mounting location for the pillar's anchoring fitting, drill the holes for the anchors. Securely fasten the anchoring fitting to the ground. Finally, insert the pillar into its slot as illustrated in figure p5.



## STEP 5

Cut a small section from the pillar profile and use it as a drilling template to drill the holes, as shown in figure p7. Referencing the central screw channel (as shown in figure p9), measure 75 mm and drill a hole appropriately sized for the water filter. Repeat this procedure on both ends of the gutter profile.

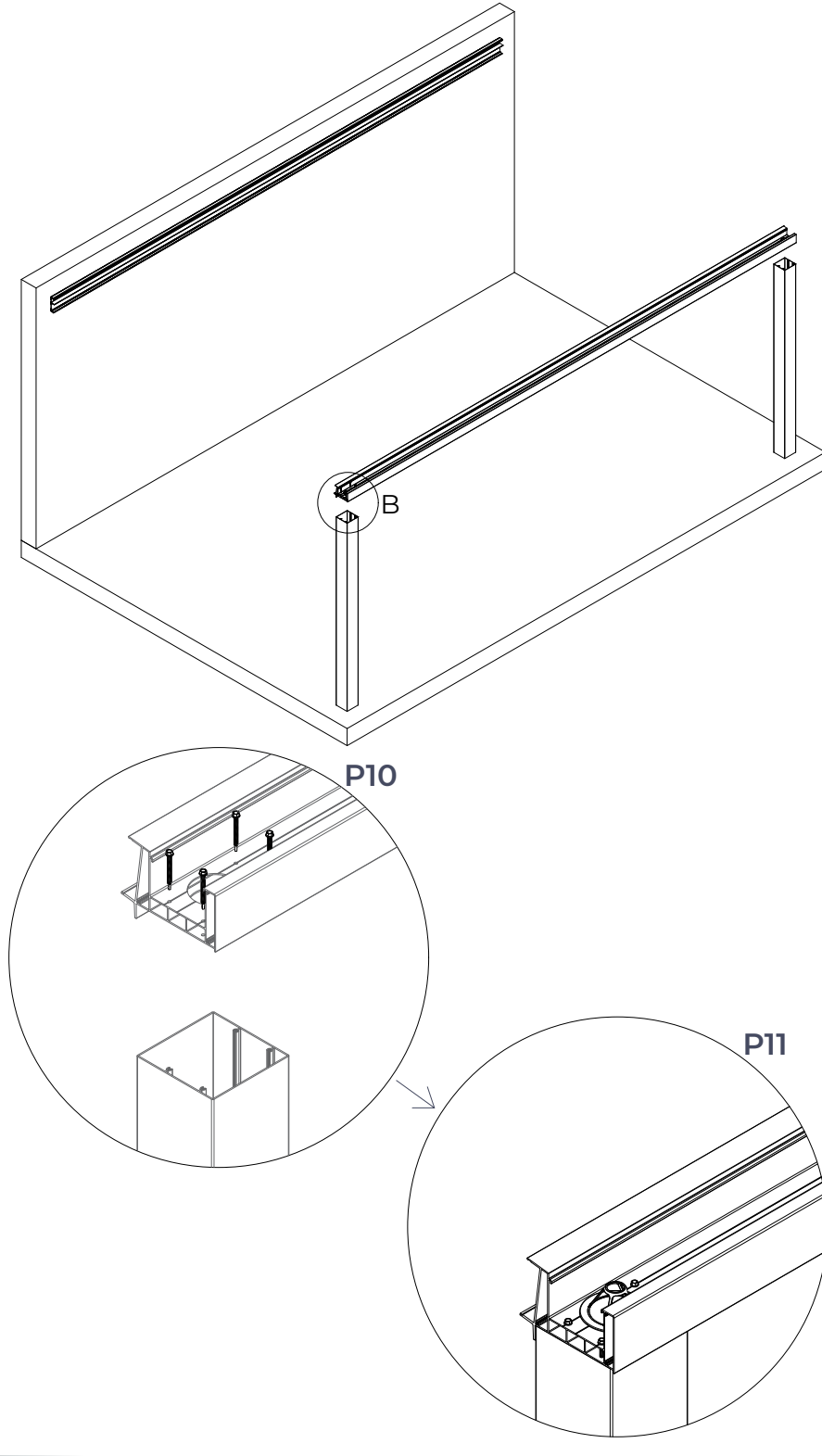




## Assembly Diagram

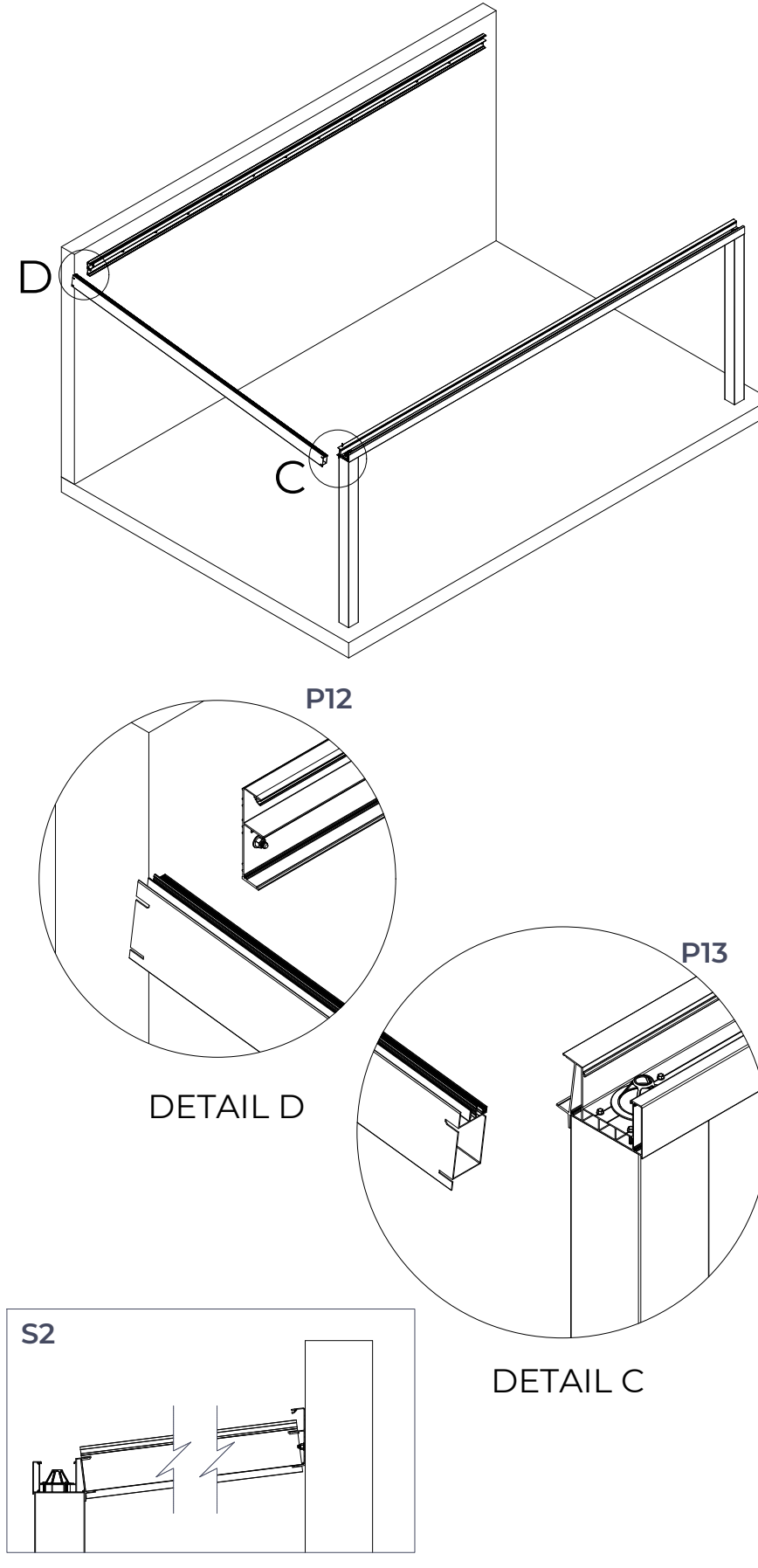
### STEP 6

For the gutter profile assembly, position it directly on top of the pillars. Next, fasten the screws through the (previously drilled / pre-drilled) holes. Finally, insert the filter fitting into its housing.



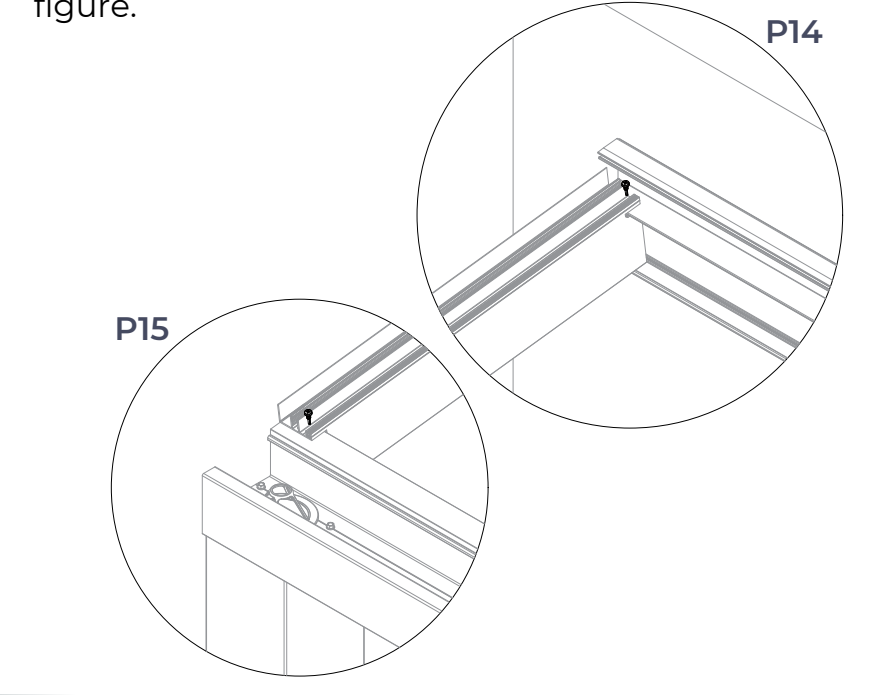
### STEP 7

2008 yan taşıyıcı profilinin montajı için. aşağıdaki şekildeki gibi doğru eğime getirdikten sonra kertme boşluklarından p12 ve p13 görsellerinde gösterildiği gibi yuvalarına yerleştiriniz.



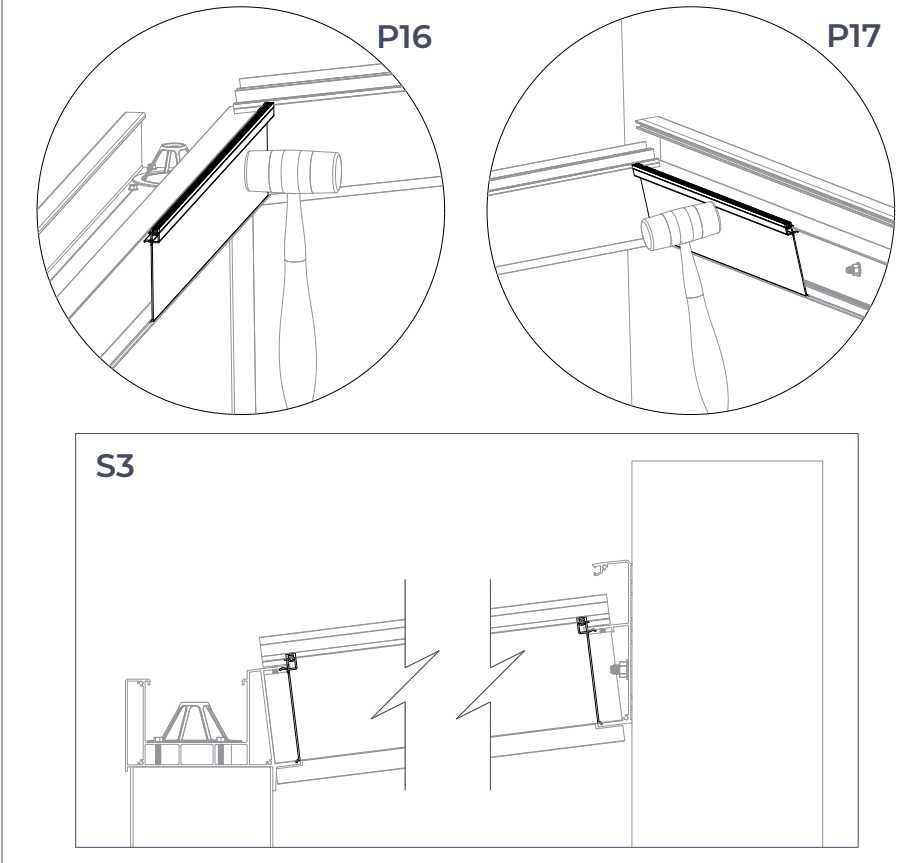
### STEP 8

After aligning the outer faces of the side carrier profiles so they are perfectly flush with the ends of both the gutter profile and the wall profile, fasten them with screws in the locations indicated in the figure.



### STEP 9

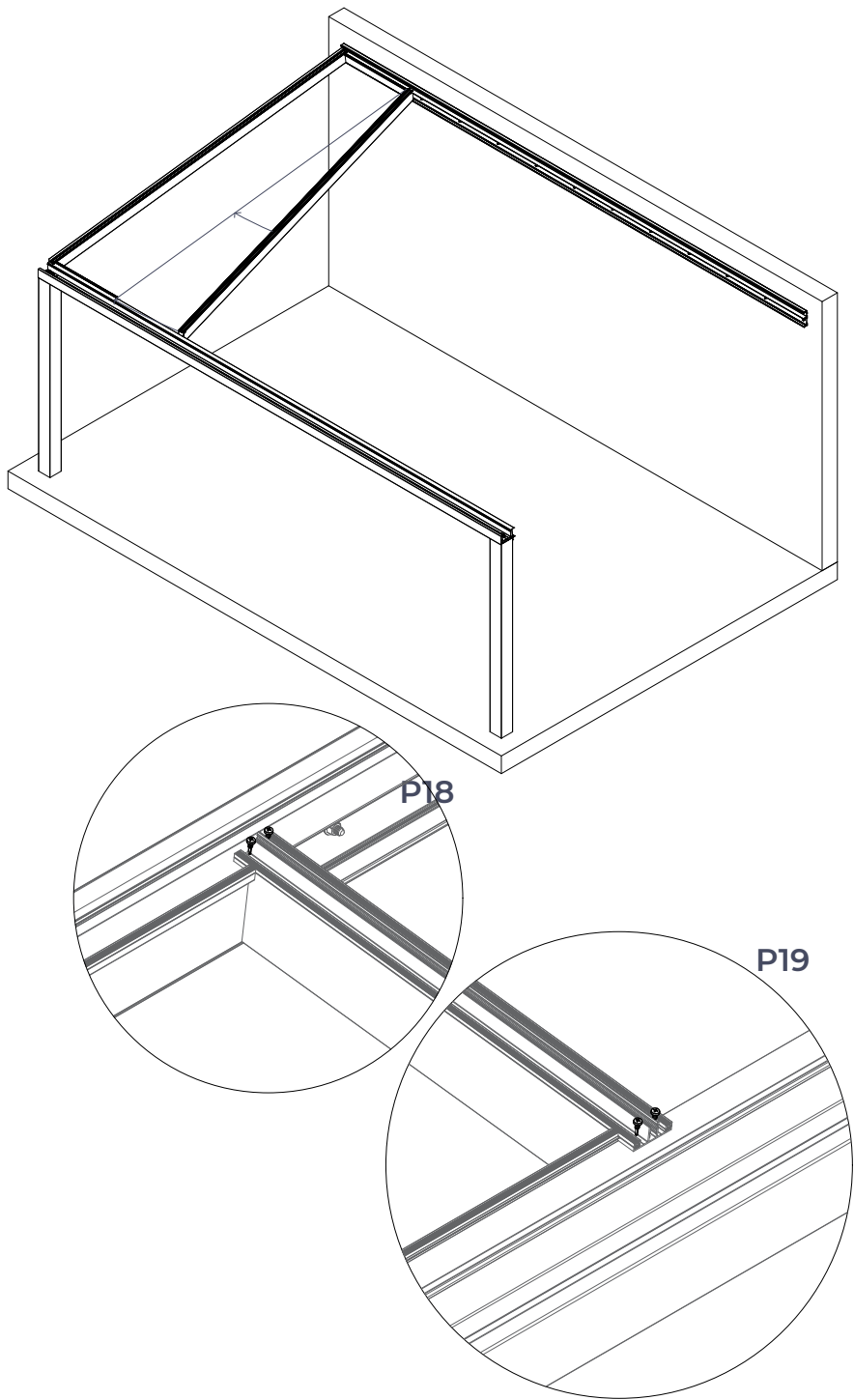
Align the 2005 (gutter and wall cover profile) flush with the side carrier profile, and then gently tap it into its housing using a (rubber) mallet.



Assembly Diagram

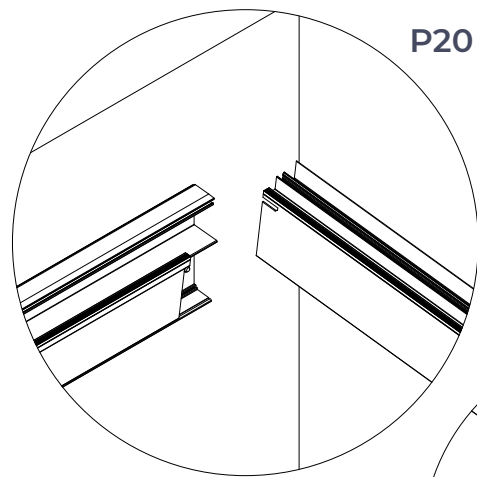
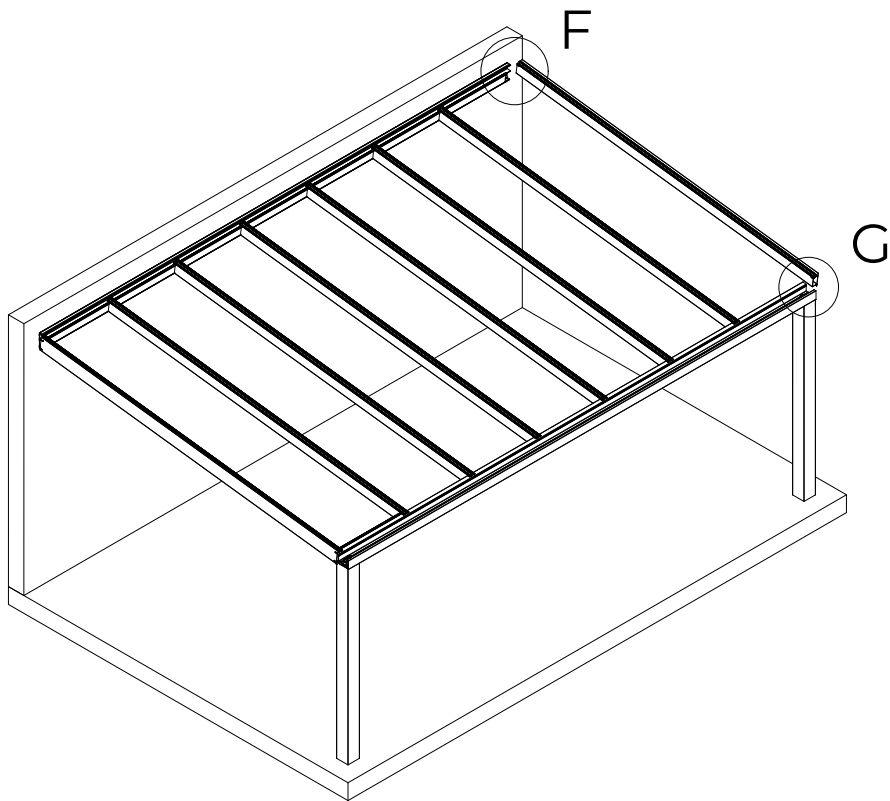
STEP 10

To install the 2007 Profile, begin by angling it slightly, as shown below. Position the profile so that the notched openings (or coped ends) align with and engage their designated slots. Afterward, just as with the 2008 profile, fasten it with screws in the locations where it aligns with the gutter and wall profiles.

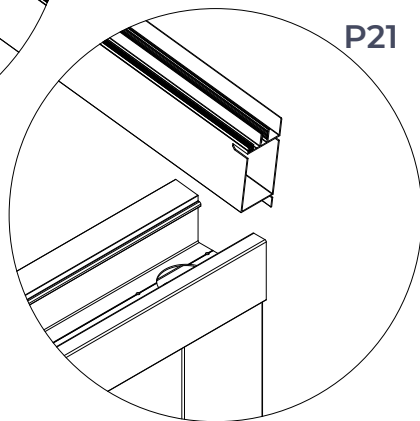


STEP 11

Install all remaining 2007 (middle carrier) profiles consecutively using the same method as the previous step. Once all middle carriers are in place, secure the final 2008 (side carrier) profile in the exact same manner.



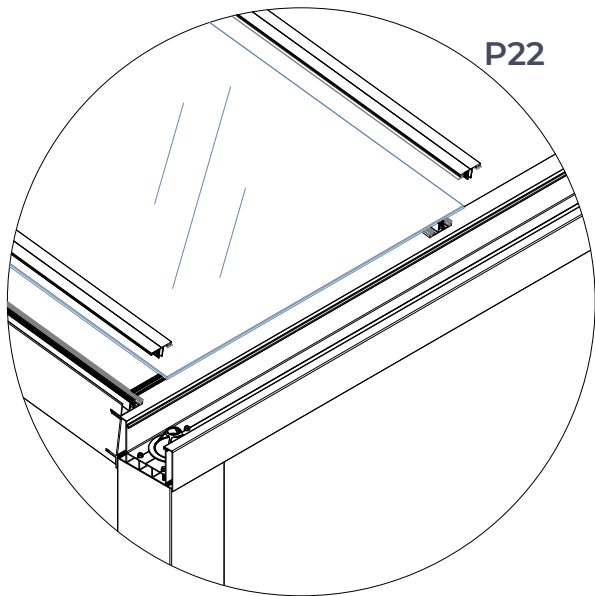
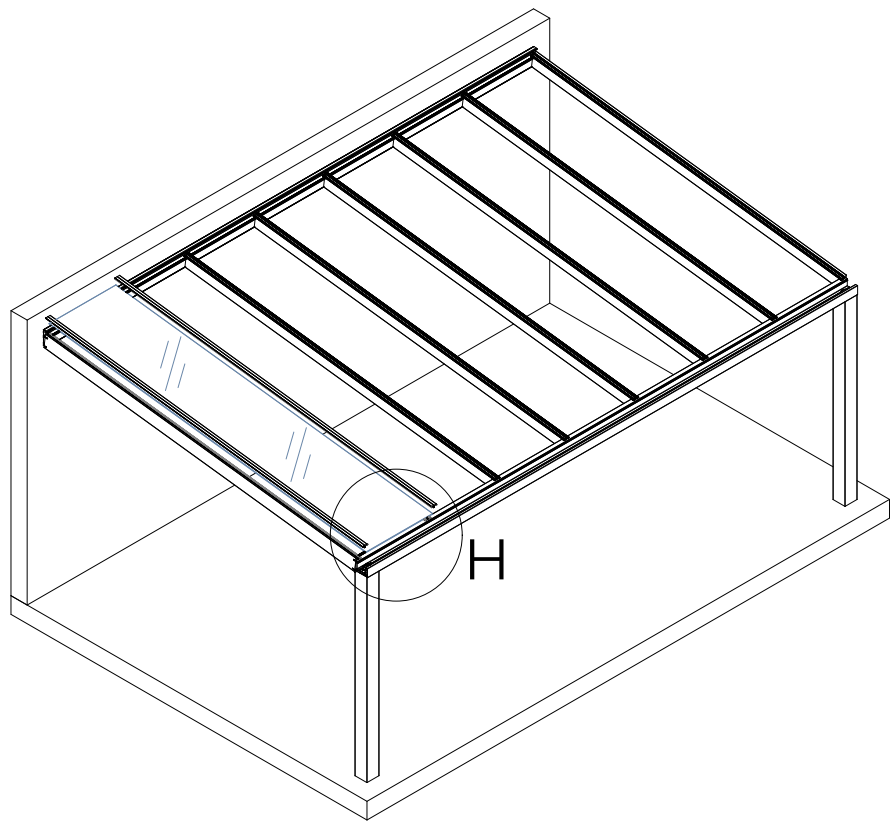
DETAIL F



DETAIL G

STEP 12

For glass installation, position the glass so it is equidistant between the two carrier profiles. Ensure that the excess portion (or overhang) of the glass is oriented towards the front of the system.



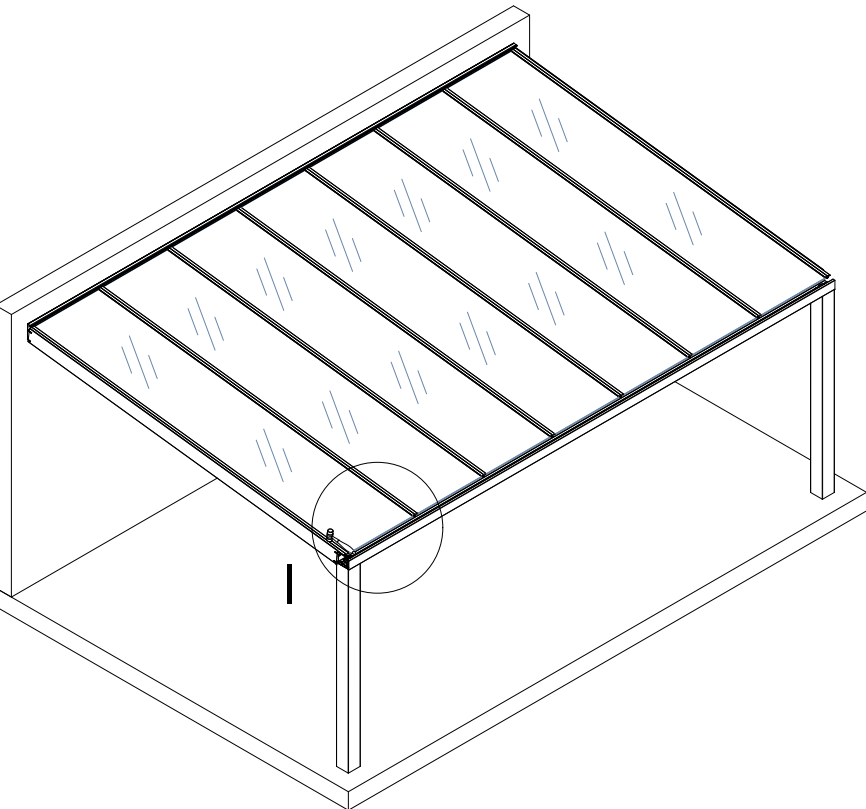
DETAY H



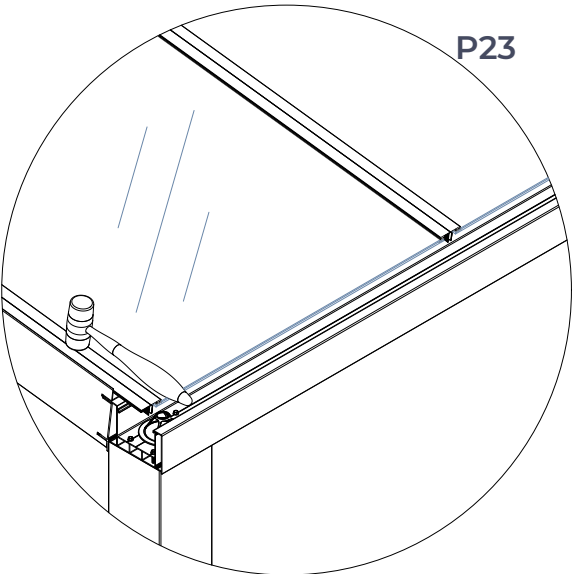
Assembly Diagram

STEP 13

After positioning all the glass, install the 2009 (carrier clamping) profile into its designated slots on the 2007 and 2008 profiles, gently tapping it into place with a (rubber) mallet.



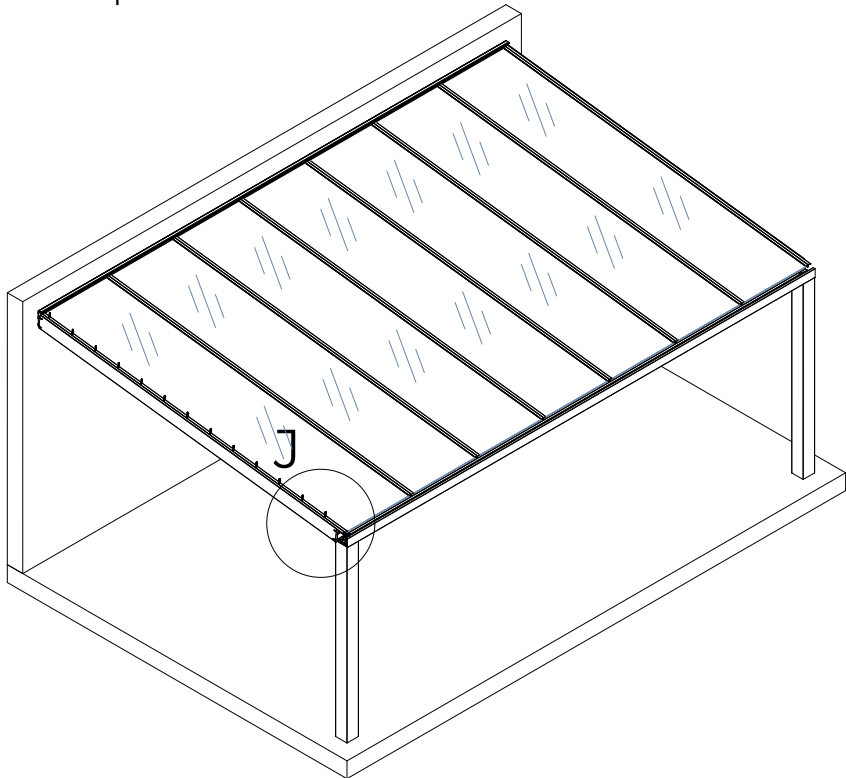
P23



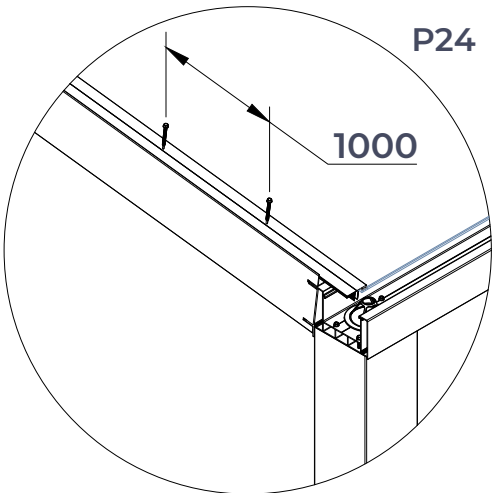
DETAIL I

STEP 14

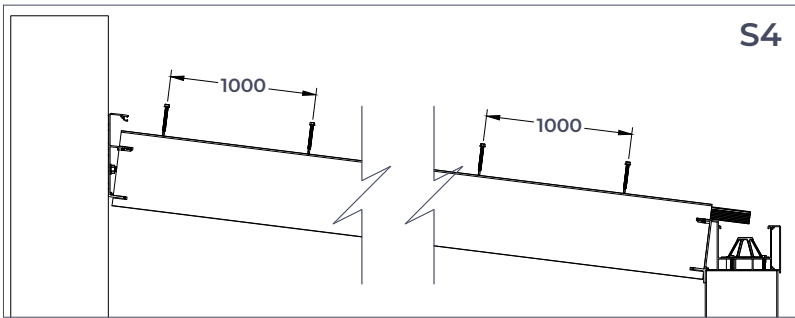
Once the carrier clamping profiles are set in position, use the screw guide lines located on them as a reference, and proceed to fasten screws at 300mm intervals. Repeat this same process for all carrier profiles.



P24

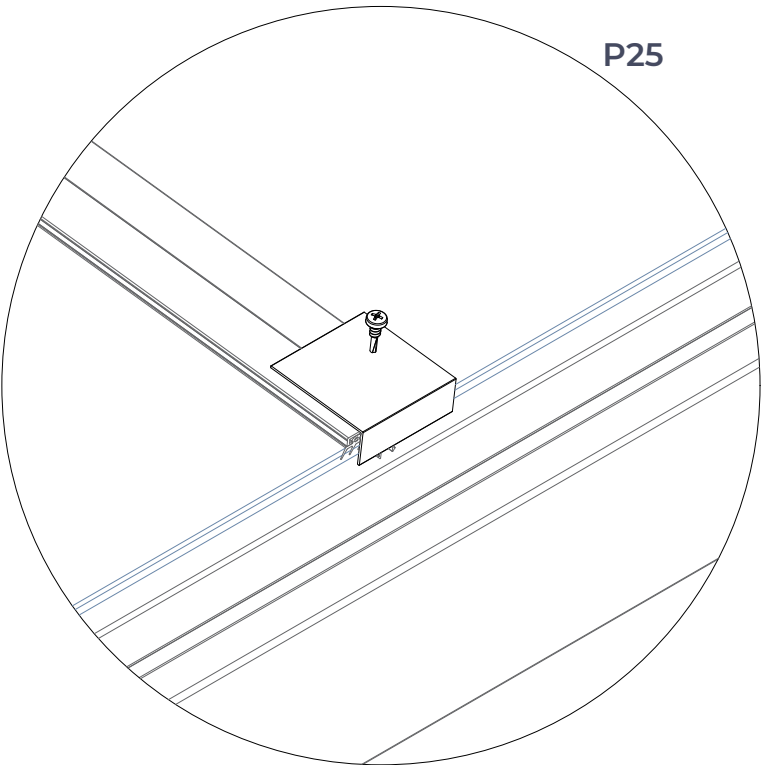


DETAIL J

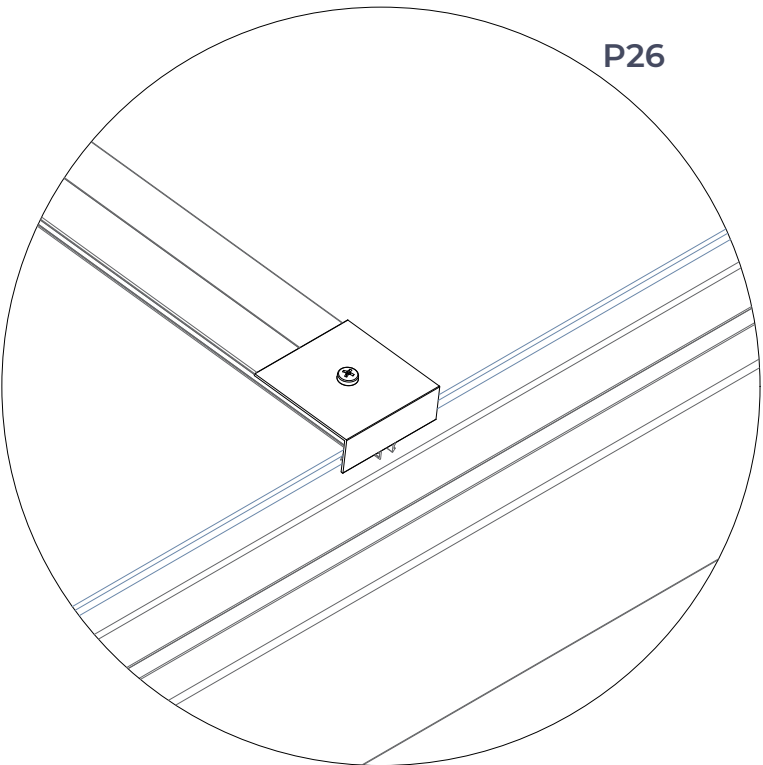


STEP 15

Secure the 1051 (L) profile to the gutter-side ends of all the carrier profiles, fastening them with screws as illustrated in the figure below.

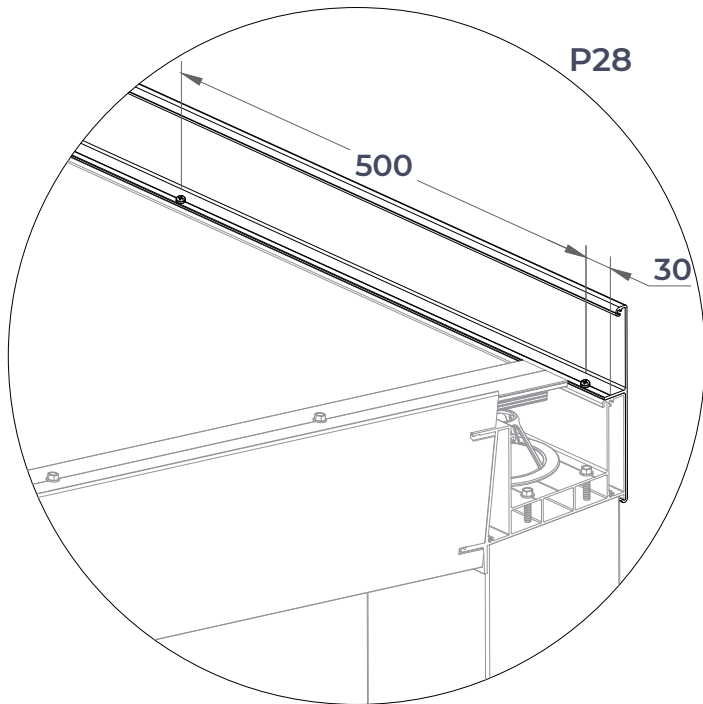
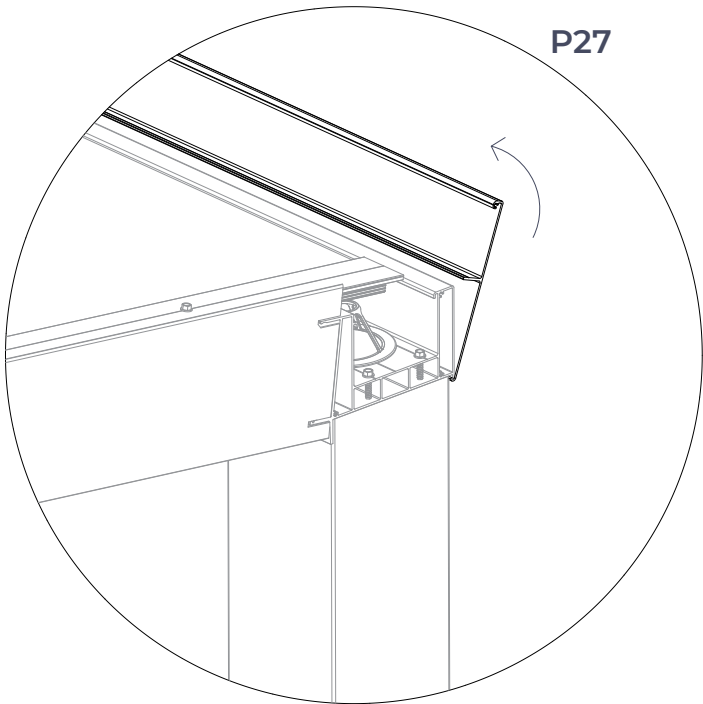


P26

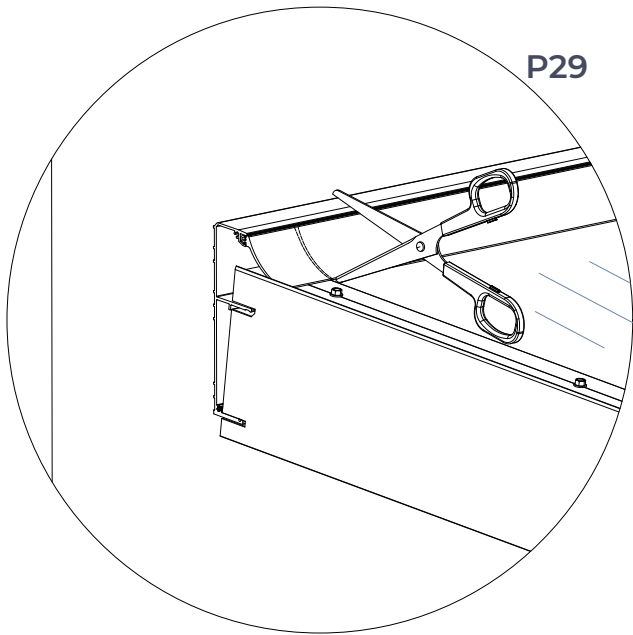


Assembly Diagram

**STEP 16**  
Position the 2002 (gutter cover) profile as shown in figure P25. Secure it by fastening screws at 500 mm intervals, using the screw reference line on the profile as a guide.



**STEP 17**  
Insert the wall profile gasket into its designated channel (or slot) on the wall profile, as illustrated in the figure. The gasket must be the same length as the profile. Cut away the sections of the gasket that will align with the glass, as shown. The purpose of this step is to ensure the gasket applies firm pressure against the glass.



**STEP 18**  
Finally, install the side end caps for the gutter and wall profiles, securing them with screws as illustrated in the figure.

