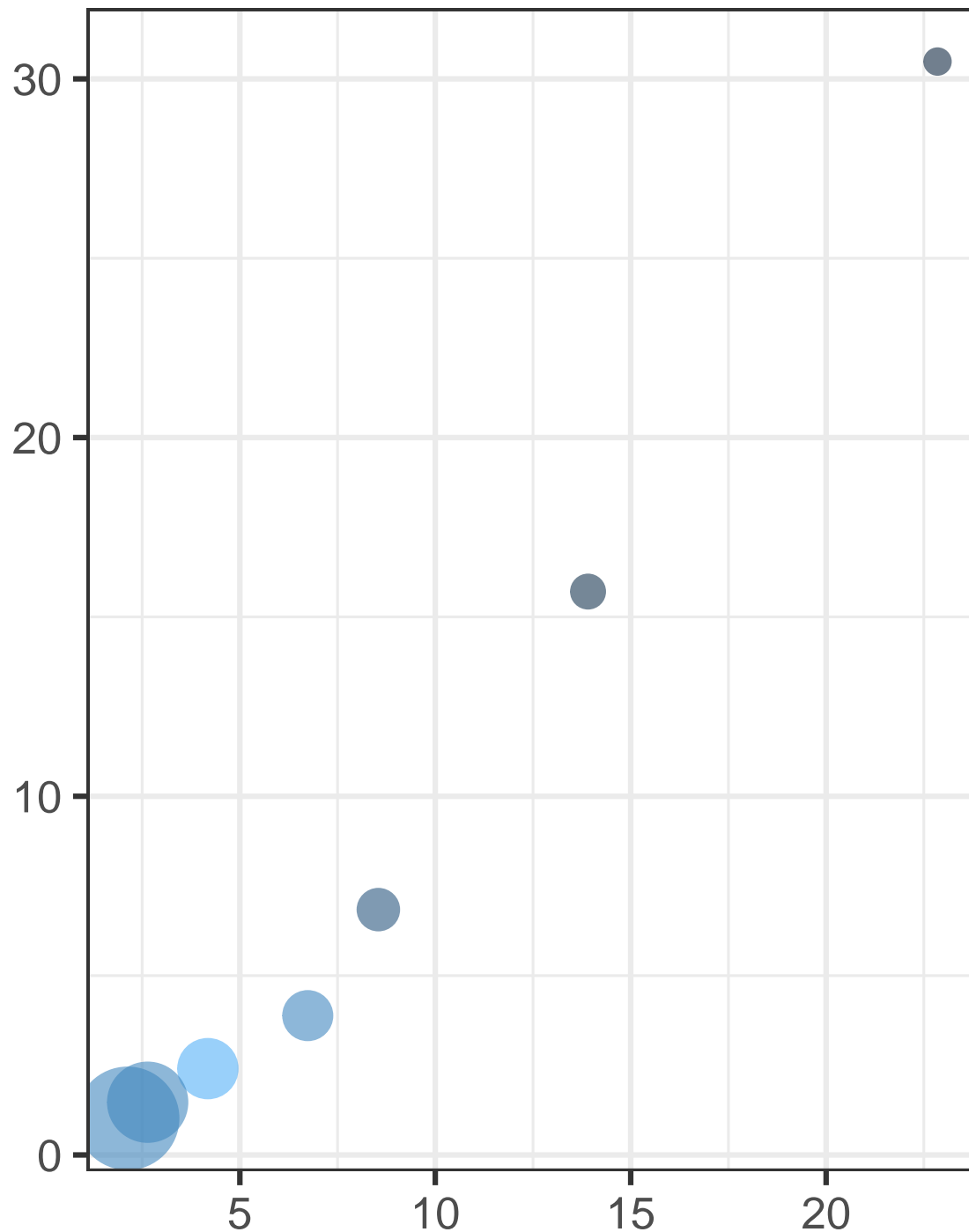
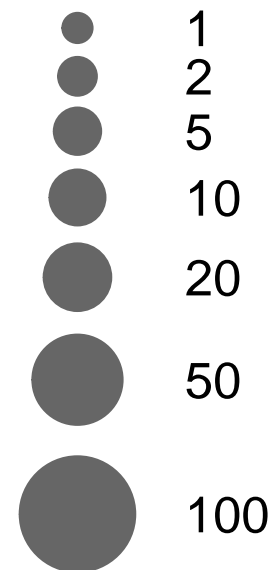


Protein cost [g protein/g product]



Substrate cost [g glucose/g product]

OE factor



Norm. O2 in

