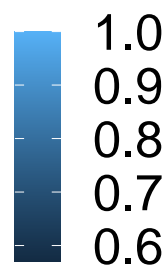


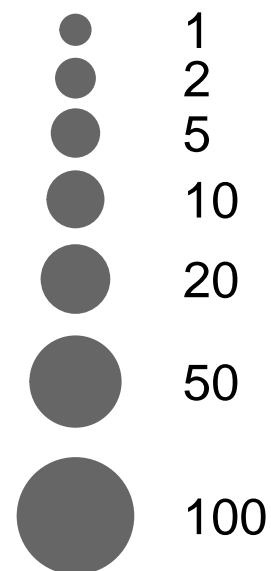
Protein cost [g protein/g product]

Substrate cost [g glucose/g product]

Norm. O₂ in



OE factor



450

400

350

300

200

250