



SAFETY DATA SHEET

Issuing Date: 22-Dec-2011

Revision Date: 27-Sep-2016

Revision Number: 1.1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Code: 00812FEP-2

Product Name: ZINC RICH 3.50 VOC PRIMER PART A
A-A-59745, MIL-PRF-32550 TI (A) CLS

Hentzen Coatings, Inc.
6937 West Mill Road, Milwaukee, WI 53218-1225

Company Phone Number: 1-414-353-4200

Emergency telephone number ChemTrec 1-800-424-9300

Recommended use of the chemical and restrictions on use Industrial paint (Paint or Paint-Related), Restricted to professional users

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin Corrosion/Irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 2
Flammable Liquids	Category 2

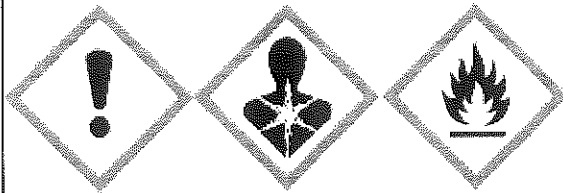
Label Elements

Emergency Overview

DANGER

Hazard Statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Suspected of causing cancer
Highly flammable liquid and vapor



Appearance Opaque

Physical state Liquid

Odor Solvent

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed

Ground/Bond container and receiving equipment
Use explosion-proof electrical/ ventilating/ lighting/ equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
If skin irritation or rash occurs: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool
Store in accordance with local regulations

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

- Very toxic to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

Contains a known or suspected carcinogen

This product contains substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990. See Section 15 for list of HAPS.

Chemical Name	CAS No	Weight-%	ACGIH	OSHA
ZINC DUST	7440-66-6	80% - 90%	N/A	N/A
BISPHENOL A/ EPICHLOROHYDRIN BASED EPOXY RESIN	25068-38-6	5% - 10%	N/A	N/A
BUTYL ACETATE	123-86-4	1% - 5%	STEL: 200 ppm TWA: 150 ppm	TWA: 150 ppm TWA: 710 mg/m ³
METHYL ISOBUTYL KETONE	108-10-1	0% - 1%	STEL: 75 ppm TWA: 20 ppm	TWA: 100 ppm TWA: 410 mg/m ³

4. FIRST AID MEASURES

First Aid Measures

General advice

Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.

Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician. Immediately flush eyes with water for at least 15 minutes. Get medical attention. If easy to do, remove contact lenses. Keep eye wide open while rinsing.

Skin Contact

Remove and wash contaminated clothing and gloves, including the inside, before re-use. If skin irritation persists, call a physician. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

Inhalation	If symptoms persist, call a physician. Remove to fresh air. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors.
Ingestion	Do NOT induce vomiting. Immediate medical attention is not required. Drink plenty of water. Rinse mouth. Clean mouth with water and afterwards drink plenty of water. Never give anything by mouth to an unconscious person. Consult a physician if necessary.
Self-protection of the first aider	Remove all sources of ignition. Use personal protective equipment as required.
Most important symptoms and effects, both acute and delayed	
Most Important Symptoms and Effects	No information available.
Indication of any immediate medical attention and special treatment needed	
Notes to physician	May cause sensitization of susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Flammable.

Explosion Data

Sensitivity to Mechanical Impact no data available.

Sensitivity to Static Discharge Yes.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists. Ventilate the area.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Vapors are heavier than air, spread along floors and form explosive mixtures with air.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use explosion-proof electrical (ventilation and lighting) equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use with local exhaust ventilation. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe vapor or mist. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Use only non-sparking tools.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep away from heat, sparks and flame. Keep containers tightly closed in a cool, well-ventilated place.

Incompatible Products

None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH	OSHA	NIOSH IDLH
METHYL PROPYL KETONE 107-87-9	STEL: 150 ppm	TWA: 200 ppm TWA: 700 mg/m ³	IDLH: 1500 ppm TWA: 150 ppm TWA: 530 mg/m ³
BUTYL ACETATE 123-86-4	STEL: 200 ppm TWA: 150 ppm	TWA: 150 ppm TWA: 710 mg/m ³	IDLH: 1700 ppm TWA: 150 ppm TWA: 710 mg/m ³ STEL: 200 ppm STEL: 950 mg/m ³
METHYL ISOBUTYL KETONE 108-10-1	STEL: 75 ppm TWA: 20 ppm	TWA: 100 ppm TWA: 410 mg/m ³	IDLH: 500 ppm TWA: 50 ppm TWA: 205 mg/m ³ STEL: 75 ppm STEL: 300 mg/m ³

NIOSH IDLH: Immediately Dangerous to Life or Health

Exposure controls

Engineering Measures

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection

Use personal protective equipment as required.

Skin and Body Protection

Chemical resistant apron.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures

Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid	Appearance	Opaque
Odor	Solvent.	Odor Threshold	No data available
pH	No data available	Flash Point	45 °F / 7 °C
Decomposition temperature	No data available	Boiling Point	213 °F / 101 °C
Melting Point / Melting Range	No data available	Freezing Point	No data available
Vapor Pressure @20°C (kPa)	No data available	Partition coefficient:	No data available
Vapor Density	No data available	Density	No data available
Bulk density	No data available	Specific Gravity	3.43351247485514
Evaporation Rate	No data available	Water solubility	No data available
Dynamic viscosity	No data available	Weight per Gallon (lbs/gal):	28.59
		Flammability Limits in Air	
		Upper	0.98 %
		Lower	0.17 %

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	The product has not been tested
Inhalation	There is no data for this product.
Eye Contact	There is no data for this product.
Skin Contact	There is no data for this product.
Ingestion	There is no data for this product.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
METHYL PROPYL KETONE 107-87-9	1600 mg/kg (Rat)	6480 mg/kg (Rat)	2000 ppm (Rat) 4 h
BUTYL ACETATE 123-86-4	10768 mg/kg (Rat)	17600 mg/kg (Rabbit)	390 ppm (Rat) 4 h
METHYL ISOBUTYL KETONE 108-10-1	2080 mg/kg (Rat)	3000 mg/kg (Rabbit)	8.2 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
MUTAGENIC EFFECTS No information available.
Carcinogenicity This product contains one or more substances which are classified by IARC as

carcinogenic to humans (Group I), probably carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
METHYL ISOBUTYL KETONE 108-10-1	A3	Group 2B	N/A	X

Legend:

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive Toxicity	No information available.
Specific target organ systemic toxicity (single exposure)	No information available.
Specific target organ systemic toxicity (repeated exposure)	No information available.
Chronic Toxicity	Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure.
Target Organ Effects	Central nervous system (CNS), Eyes, Respiratory system, Skin.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	31954 mg/kg
ATEmix (dermal)	59833 mg/kg
ATEmix (inhalation-dust/mist)	14019 mg/l
Oral LD50	31153 mg/kg (rat) Estimated
Dermal LD50	58140 mg/kg (rat) Estimated
Inhalation LC50	83596 mg/l (mist) (dust) mg/m ³ Estimated
Inhalation LC50	

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to daphnia and other aquatic invertebrates
METHYL PROPYL KETONE 107-87-9	N/A	1190 - 1290: 96 h Pimephales promelas mg/L LC50 flow-through	N/A
BUTYL ACETATE 123-86-4	674.7: 72 h Desmodesmus subspicatus mg/L EC50	100: 96 h Lepomis macrochirus mg/L LC50 static 17 - 19: 96 h Pimephales promelas mg/L LC50 flow-through	N/A
METHYL ISOBUTYL KETONE 108-10-1	400: 96 h Pseudokirchneriella subcapitata mg/L EC50	496 - 514: 96 h Pimephales promelas mg/L LC50 flow-through	170: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
BUTYL ACETATE 123-86-4	1.81
METHYL ISOBUTYL KETONE 108-10-1	1.19

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste treatment methods This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

US EPA Waste Number D001

Chemical Name	RCRA - Basis for Listing	RCRA - D Series Wastes
METHYL ISOBUTYL KETONE 108-10-1	Included in waste stream: F039	N/A

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
METHYL PROPYL KETONE 107-87-9	Toxic Ignitable
BUTYL ACETATE 123-86-4	Toxic

14. TRANSPORT INFORMATION

DOT

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28
Description UN1263, Paint, Marine Pollutant, 3, II, RQ
Emergency Response Guide Number 128

TDG

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, Marine Pollutant, 3, II

MEX

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Description UN1263, Paint, 3, II

ICAO

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions A3, A72
Description UN1263, Paint, 3, II

IATA

UN-No UN1263
Hazard class 3
Packing Group II

ERG Code	3L
Special Provisions	A3, A72, A192

IMDG/IMO

UN-No	UN1263
Hazard class	3
Packing Group	II
EmS-No	F-E, S-E
Special Provisions	163, 367

RID

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Classification Code	F1
Description	UN1263, Paint, Environmentally Hazardous, 3, II

ADR/RID

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Classification Code	F1
Tunnel restriction code	(D/E)
Special Provisions	163, 640C, 650, 367
Description	UN1263, Paint, Environmentally Hazardous, 3, II, (D/E)
ADR/RID-Labels	3

ADN

Proper shipping name	Paint
Hazard class	3
Packing Group	II
Classification Code	F1
Special Provisions	163, 640C, 650
Description	UN1263, Paint, Environmentally Hazardous, 3, II
Hazard Labels	3
Limited Quantity (LQ)	5 L
Ventilation	VE01

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CAA (Clean Air Act)

U.S. - CAA (Clean Air Act) - 1990 Hazardous Air Pollutants This product contains the following HAPs:

Chemical Name	CAS No	Hazardous air pollutants (HAPs) content
METHYL ISOBUTYL KETONE	108-10-1	Present

Clean Water Act

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42):

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
BUTYL ACETATE	5000 lb	N/A	N/A	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ (reportable quantity)
BUTYL ACETATE	5000 lb	N/A	RQ 5000 lb final RQ RQ 2270 kg final RQ
METHYL ISOBUTYL KETONE	5000 lb	N/A	RQ 5000 lb final RQ RQ 2270 kg final RQ

State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	CAS No	California Proposition 65
METHYL ISOBUTYL KETONE	108-10-1	Carcinogen Developmental

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
ZINC DUST	X	X	X	N/A	X
METHYL PROPYL KETONE	X	X	X	N/A	X
BUTYL ACETATE	X	X	X	N/A	X
METHYL ISOBUTYL KETONE	X	X	X	X	X

International Regulations

Mexico - Grade

Serious risk, Grade 3

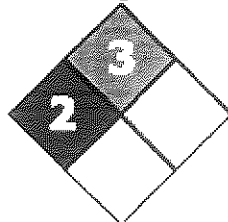
Chemical Name	Carcinogenic Status	Exposure Limits
METHYL PROPYL KETONE	N/A	Mexico: TWA 200 ppm

BUTYL ACETATE	N/A	Mexico: TWA 700 mg/m ³ Mexico: TWA 150 ppm Mexico: TWA 710 mg/m ³ Mexico: STEL 200 ppm Mexico: STEL 950 mg/m ³
METHYL ISOBUTYL KETONE	N/A	Mexico: TWA 50 ppm Mexico: TWA 205 mg/m ³ Mexico: STEL 75 ppm Mexico: STEL 307 mg/m ³

16. OTHER INFORMATION

NFPA Health Hazard 2 Flammability 3 Instability 0 Physical and Chemical Hazards -

NFPA Rating



HMIS Health Hazard 1 * Flammability 3 Physical Hazard 1 Personal protection X

Chronic Hazard Star Legend

* Chronic Health Hazard

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Revision Note

No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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