



SAFETY DATA SHEET

Issuing Date: 28-Feb-2012

Revision Date: 09-Dec-2014

Revision Number: 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product Code: AD2298-FD

Product Name: FAST DRY EPOXY CURING AGENT FOR
MIL-PRF-23377K TYPE I/II CLASS C2

Hentzen Coatings, Inc.
6937 West Mill Road, Milwaukee, WI 53218-1225

Company Phone Number: 1-414-353-4200
Emergency telephone number ChemTrec 1-800-424-9300

Recommended use of the chemical and restrictions on use

Industrial paint (Paint or Paint-Related), Restricted to
professional users

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Serious eye damage/eye irritation	Category 2
Specific target organ toxicity (single exposure)	Category 3
Flammable Liquids	Category 2

Label Elements

Emergency Overview

DANGER

Hazard Statements

Harmful if swallowed

Causes serious eye irritation

May cause respiratory irritation. May cause drowsiness or dizziness

Highly flammable liquid and vapor



Appearance Opaque

Physical state Liquid

Odor Solvent

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/Bond container and receiving equipment
Use explosion-proof electrical/ ventilating/ lighting/ equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Wear protective gloves/protective clothing/eye protection/face protection
Keep cool

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Call a POISON CENTER or doctor/physician if you feel unwell
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth
In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed
Store in accordance with local regulations

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

3. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known carcinogenic chemicals in this product

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Chemical Name	CAS No	Weight-%	ACGIH	OSHA
ACETONE	67-64-1	70% - 80%	STEL: 750 ppm TWA: 500 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³
BENZYL ALCOHOL	100-51-6	1% - 5%	N/A	N/A
TRIETHYLENETETRAMINE(TETA)	112-24-3	0% - 1%	N/A	N/A

4. FIRST AID MEASURES

First Aid Measures

General advice

Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.

Eye Contact

If symptoms persist, call a physician. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediately flush eyes with water for at least 15 minutes. Get medical attention. If easy to do, remove contact lenses. Keep eye wide open while rinsing.

Skin Contact	Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Inhalation	Remove to fresh air. If symptoms persist, call a physician. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors.
Ingestion	Drink plenty of water. Do NOT induce vomiting. Immediate medical attention is not required. Rinse mouth. Clean mouth with water and afterwards drink plenty of water. Never give anything by mouth to an unconscious person. Consult a physician if necessary.
Self-protection of the first aider	Remove all sources of ignition. Use personal protective equipment as required.
Most important symptoms and effects, both acute and delayed	
Most Important Symptoms and Effects	No information available.
Indication of any immediate medical attention and special treatment needed	
Notes to physician	Treat symptomatically. May cause sensitization of susceptible persons.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available.

Specific hazards arising from the chemical

Extremely flammable. Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact.

Explosion Data

Sensitivity to Mechanical Impact no data available.

Sensitivity to Static Discharge Yes.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Avoid breathing vapors or mists. Ventilate the area.

Environmental Precautions

Environmental Precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. Vapors are heavier than air, spread along floors and form explosive mixtures with air.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use explosion-proof electrical (ventilation and lighting) equipment. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use with local exhaust ventilation. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe vapor or mist. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. Use only non-sparking tools.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat, sparks and flame.

Incompatible Products None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH	OSHA	NIOSH IDLH
ACETONE 67-64-1	STEL: 750 ppm TWA: 500 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³

NIOSH IDLH: Immediately Dangerous to Life or Health

Exposure controls

Engineering Measures Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Use personal protective equipment as required.

Skin and Body Protection Chemical resistant apron.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid	Appearance	Opaque
Odor	Solvent.	Odor Threshold	No data available
pH	No data available	Flash Point	-4 °F / -20 °C
Decomposition temperature	No data available	Boiling Point	133 °F / 56 °C
Melting Point / Melting Range	No data available	Freezing Point	No data available
Vapor Pressure @20°C (kPa)	No data available	Partition coefficient:	No data available
Vapor Density	No data available	Density	No data available
Bulk density	No data available	Specific Gravity	0.85
Evaporation Rate	No data available	Water solubility	No data available
Dynamic viscosity	No data available	Weight per Gallon (lbs/gal):	7.12
		Flammability Limits in Air	
		Upper	9.09 %
		Lower	1.84 %

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	The product has not been tested
Inhalation	There is no data for this product.
Eye Contact	There is no data for this product.
Skin Contact	There is no data for this product.
Ingestion	There is no data for this product.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
ACETONE 67-64-1	N/A	N/A	50100 mg/m ³ (Rat) 8 h
BENZYL ALCOHOL 100-51-6	1230 mg/kg (Rat)	2 g/kg (Rabbit)	8.8 mg/L (Rat) 4 h
TRIETHYLENETETRAMINE(TETA) 112-24-3	2500 mg/kg (Rat)	550 mg/kg (Rabbit)	N/A

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
MUTAGENIC EFFECTS No information available.
Carcinogenicity This product contains one or more substances which are classified by IARC as carcinogenic to humans (Group I), probably carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Legend:

ACGIH (American Conference of Governmental Industrial Hygienists)
A2 - Suspected Human Carcinogen
A3 - Animal Carcinogen
IARC (International Agency for Research on Cancer)
Group 1 - Carcinogenic to Humans
Group 2B - Possibly Carcinogenic to Humans
Group 3 - Not Classifiable as to Carcinogenicity in Humans
NTP (National Toxicology Program)
Known - Known Carcinogen
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - Present

Reproductive Toxicity No information available.
Specific target organ systemic toxicity (single exposure) No information available.
Specific target organ systemic toxicity (repeated exposure) No information available.
Chronic Toxicity Avoid repeated exposure. Repeated contact may cause allergic reactions in very susceptible persons. May cause adverse effects on the bone marrow and blood-forming system. May cause adverse liver effects.
Target Organ Effects Central nervous system (CNS), Eyes, Respiratory system, Skin, Blood, Central Vascular System (CVS), Kidney, Liver, Lungs, Peripheral Nervous System (PNS).
Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 1538 mg/kg
ATEmix (dermal) 2500 mg/kg
ATEmix (inhalation-dust/mist) 31.5 mg/l
Oral LD50 33713 mg/kg (rat) Estimated
Dermal LD50 38847 mg/kg (rat) Estimated

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to daphnia and other aquatic invertebrates
ACETONE 67-64-1	N/A	4.74 - 6.33: 96 h Oncorhynchus mykiss mL/L LC50 6210 - 8120: 96 h Pimephales promelas mg/L LC50 static 8300: 96 h Lepomis macrochirus mg/L LC50	10294 - 17704: 48 h Daphnia magna mg/L EC50 Static 12600 - 12700: 48 h Daphnia magna mg/L EC50
BENZYL ALCOHOL 100-51-6	N/A	460: 96 h Pimephales promelas mg/L LC50 static 10: 96 h Lepomis macrochirus mg/L LC50 static	23: 48 h water flea mg/L EC50

TRIETHYLENETETRAMINE(TETA) 112-24-3	2.5: 72 h Desmodesmus subspicatus mg/L EC50 20: 72 h Pseudokirchneriella subcapitata mg/L EC50 3.7: 96 h Pseudokirchneriella subcapitata mg/L EC50	495: 96 h Pimephales promelas mg/L LC50 570: 96 h Poecilia reticulata mg/L LC50 semi-static	31.1: 48 h Daphnia magna mg/L EC50
--	---	---	---------------------------------------

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
ACETONE 67-64-1	-0.24
BENZYL ALCOHOL 100-51-6	1.1
TRIETHYLENETETRAMINE(TETA) 112-24-3	-1.4

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste treatment methods

This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

US EPA Waste Number

D001
U002

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
ACETONE 67-64-1	N/A	Included in waste stream: F039	N/A	U002

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
ACETONE 67-64-1	Ignitable

14. TRANSPORT INFORMATION

DOT

UN-No UN1263
Proper shipping name Paint
Hazard class 3
Packing Group II
Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28
Description UN1263, Paint, 3, II, RQ
Emergency Response Guide Number 128

TDG

UN-No UN1263

Proper shipping name	Paint
Hazard class	3
Packing Group	II
Description	UN1263, Paint, 3, II

MEX

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Description	UN1263, Paint, 3, II

ICAO

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Special Provisions	A3, A72
Description	UN1263, Paint, 3, II

ICAO

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Special Provisions	A3, A72
Description	UN1263, Paint, 3, II

IMDG/IMO

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
EmS-No	F-E, S-E
Special Provisions	163
Description	UN1263, Paint, 3, II

RID

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Classification Code	F1
Description	UN1263, Paint, 3, II

ADR/RID

UN-No	UN1263
Proper shipping name	Paint
Hazard class	3
Packing Group	II
Classification Code	F1
Tunnel restriction code	(D/E)
Special Provisions	163, 640C, 650
Description	UN1263, Paint, 3, II, (D/E)
ADR/RID-Labels	3

ADN

Proper shipping name	Paint
Hazard class	3
Packing Group	II
Classification Code	F1
Special Provisions	163, 640C, 650
Description	UN1263, Paint, 3, II
Limited Quantity (LQ)	5 L
Ventilation	VE01

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CAA (Clean Air Act)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ (reportable quantity)
ACETONE	5000 lb	N/A	RQ 5000 lb final RQ RQ 2270 kg final RQ

State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
ACETONE	X	X	X	N/A	X
TRIETHYLENETETRAMINE (TETA)	X	X	X	N/A	N/A

International Regulations

Mexico - Grade Serious risk, Grade 3

Chemical Name	Carcinogenic Status	Exposure Limits
ACETONE	N/A	Mexico: TWA 1000 ppm Mexico: TWA 2400 mg/m ³ Mexico: STEL 1260 ppm Mexico: STEL 3000 mg/m ³

16. OTHER INFORMATION

NFPA Health Hazard 2 Flammability 3 Instability 0 Physical and Chemical Hazards -

NFPA Rating



HMIS Health Hazard 2 * Flammability 3 Physical Hazard 0 Personal protection X

Chronic Hazard Star Legend

* Chronic Health Hazard

Issuing Date: 28-Feb-2012

Revision Date: 09-Dec-2014

Revision Note

No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

end