

L1 Deterministic Inventory - EOQ

- A decision theoretic problem abt. stocking a particular product. The decision maker observes the level of stock available & decides whether to order more. Inventory \rightarrow is the level of stock. Inventory problem is about when & how much to order. It's trade-off b/w carrying cost & ordering cost. \xrightarrow{DD} EOQ

- Items bought from vendors

(i) cost of product

(ii) ordering cost per order (fixed)

(iii) carrying cost per holding the items.

(iv) shortage cost (backorder costs)

- For now, consider deterministic multi-period inventory models \rightarrow annual demand & various costs listed are known with certainty.

- Impt. decision is how much to order? $\rightarrow Q$

- Cost of the prod. (C Rs/unit) \rightarrow no role

- Order cost (C_o Rs/order)

- Carrying / Holding cost (C_c Rs/unit/ya)

$$\hookrightarrow C_c = iG \quad (\text{interest rate} - \%/\text{ya})$$

- Shortage cost (C_s Rs/unit/ya) \rightarrow backorders

indicating any

unfulfilled demand will be met subsequently.

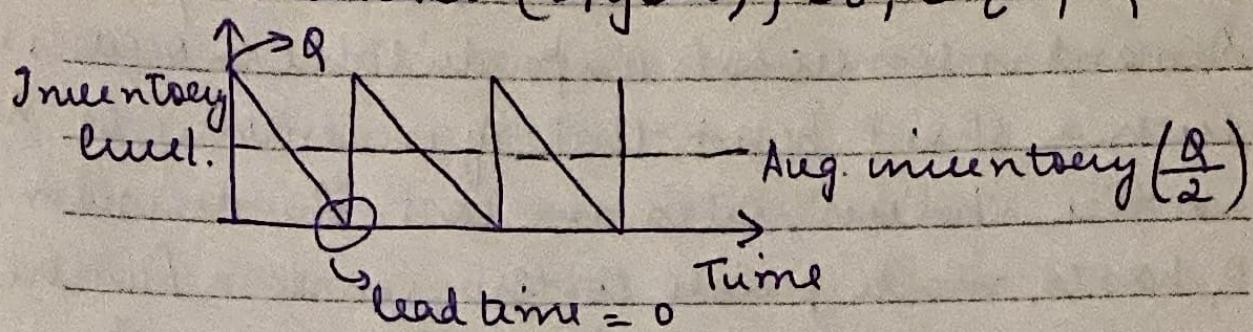
\rightarrow loss of customer goodwill.

\rightarrow cost of losing customer

\rightarrow loss of profit associated with prod.

- Economic order quantity

Annual demand (D/year); C_0, C_C, Q



$$\text{- No. of orders/yr.} = D/Q$$

$$\text{Annual order cost} = DC_0/Q$$

$$\text{Avg. inventory in sys.} = Q/2$$

$$\text{Annual } " C_C = QC_C/2$$

$$T = \frac{DC_0}{Q} + \frac{QC_C}{2}$$

$$Q^* = \sqrt{2DC_0/C_C}$$

$$TC^* = \sqrt{2DC_0C_C}$$

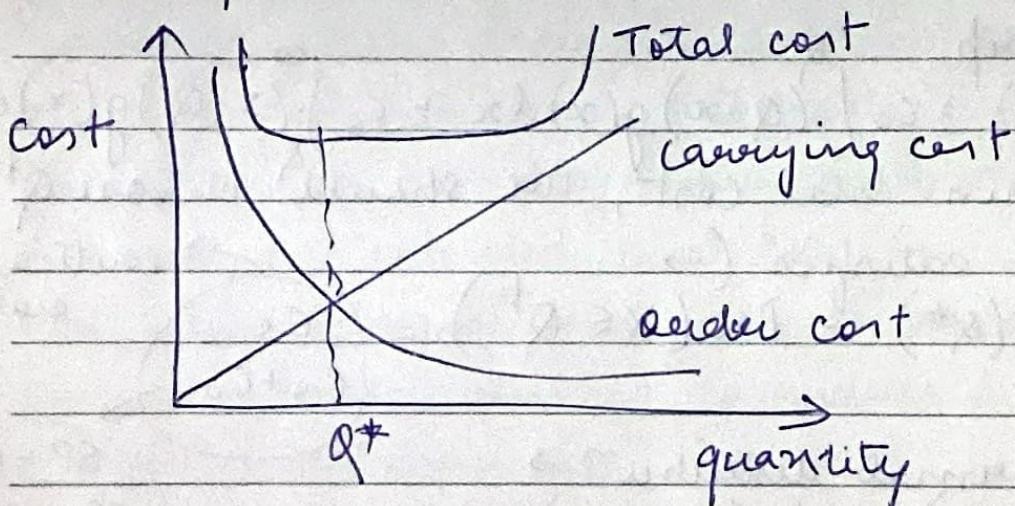
$$\text{Ex. } D = 10000/\text{yr}, C_0 = \$300/\text{order}, C_C = \$4/\text{unit/yr.}$$

$$Q^* = 1224.75 \quad TC^* = 4898.98$$

\hookrightarrow EOQ

\hookrightarrow doesn't include cost item.

$$N = D/Q = 10000/1224.75 = 8.17 \text{ orders/yr.}$$



L2 Probabilistic Inventory (Newsvendor Prob.)

- Consider a retailer who sells diwali lights. Demand is somewhat unpredictable & occurs in such a short burst that if inventory is not in the shelves, sales are lost. The decision of Q has to made prior to the season. Further, cost of unsold inventory is too high. The unsold items are sold at a steep discount.
- A newspaper vendor faces the same problem.
- 2 essential info. \rightarrow anticipated demand, cost of producing too much or too little.
- Assump^m \rightarrow products are separable, planning is done for single period, demand is random, deliveries are made before the demand occurs, cost of shortage or excess are linear.
- X demand, $G(x) \rightarrow$ cdf, $g(x) \rightarrow$ pdf, μ, σ , C_0 (left over items) (salvage), C_s (shortage cost)

Q

TC exp.

$$Y(Q) = C_0 \int_0^Q (Q-x) g(x) dx + C_s \int_Q^\infty (x-Q) g(x) dx$$

To min. total cost, we should choose Q^* that satisfies (\rightarrow)

$$G(Q^*) = \text{Pr}(X \leq Q^*) = \frac{C_s}{C_s + C_0} \quad \begin{matrix} \text{critical} \\ \text{ratio} \end{matrix}$$

if Normal distribution \rightarrow

$$G(Q^*) = \phi\left(\frac{Q^* - \mu}{\sigma}\right) = \frac{C_s}{C_s + C_0}$$

$$\phi(z) = \frac{C_s}{C_s + C_0} \rightarrow | Q^* = \mu + z\sigma \boxed{\text{SP-Cost}} \quad \boxed{\text{SP-Sale Value}}$$

- In uncertainty, the app. producⁿ or order quantity depends on both, the distribuⁿ of demand & the relative costs of overproducing under producing.
- If demand is normally distributed, then increasing the variability of demand will increase the producⁿ quantity if the critical ratio is greater than 0.5.

L3/4 → Deterministic Dynamic Inventory (Bellman Eqⁿ)

- EOQ model is a model of deterministic demand scenario where decision is taken once. The news vendor problem is stochastic but still time horizon is 1 day. Now we have deterministic demand, but extended time horizon. This req. periodic monitoring the inventory at various times whether to order & how much
- ↳ DP (Bellman Eqⁿ)

- $t = 1, 2 \dots T$, D_t (demand) but known.
- At each beginning, the org. decides whether & how much to order. The orders are delivered instantaneously. Lead Time = 0.

HQ

- When products are ordered, there is a fixed ordering cost and variable product cost. At the end, cost of holding inventory gets added.
- There is ltd. storage capacity & ltd. ordering capacity
 $t = 1, 2 \dots T$, $s_t \rightarrow$ inventory lvl. at time t.
 a_t (a^n set) \rightarrow order quantity
 $f_t(s_t)$ \rightarrow total cost of meeting the demand at stage t, when state is s_t .
 $c(s_t, a_t)$ \rightarrow immediate cost of ordering a_t , inventory when the state is s_t
- State update -
 $s_{t+1} = \text{Max}(s_t + a_t - D_t, 0)$
- Bellman eqⁿ,
 $f_t(s_t) = \min_{a_t} (c(s_t, a_t) + f_{t+1}(s_{t+1}))$
- Solve it by the process of backward induction.