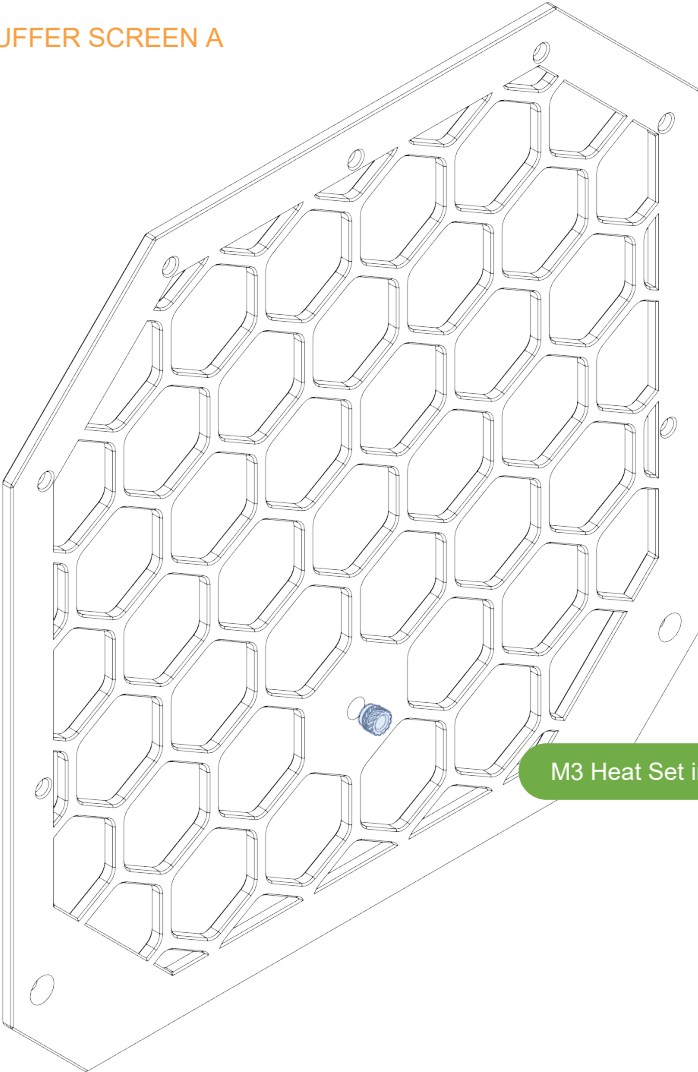
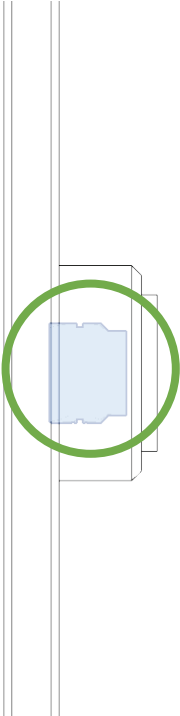


BUFFER SCREEN A



M3 Heat Set insert



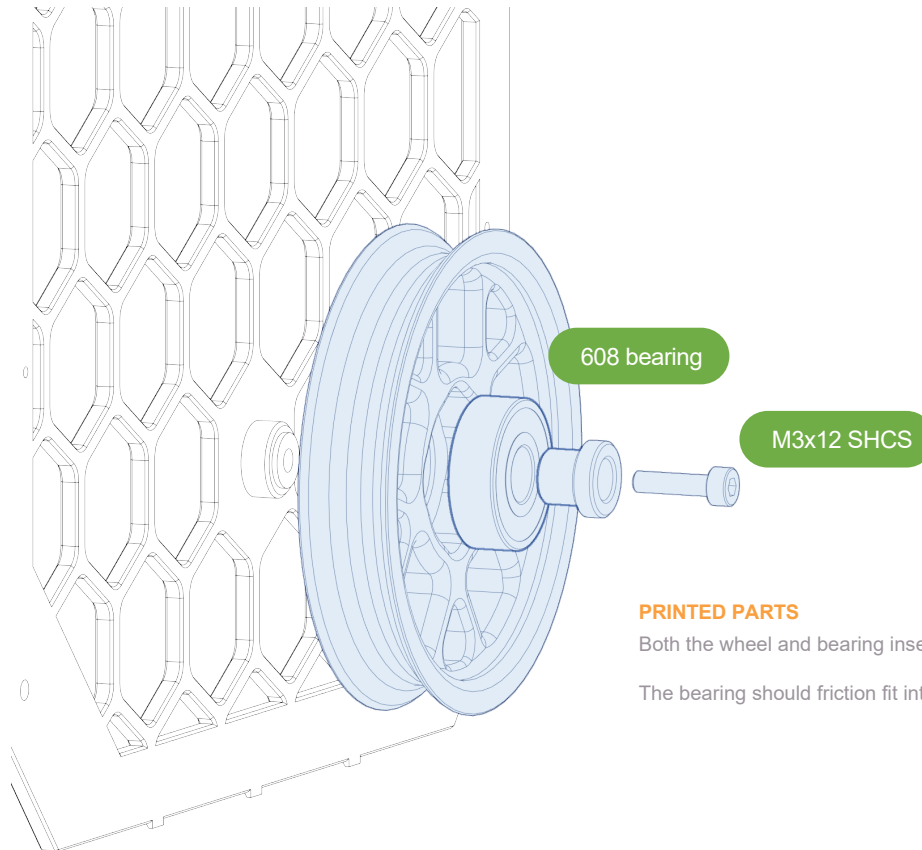
ENSURE HEAT SET IS FULLY SEATED

This doesn't need to be precise but the heat set should not be flush with the surface

BUFFER WHEEL ASSEMBLY

WHEEL BEHAVIOUR

The wheel should spin fairly freely, it doesn't exactly have to be a fidget spinner but make sure there isn't much resistance. If your wheel isn't turning well check to make sure your heat set is inserted straight by putting a bolt in without the wheel to see if its relatively straight.

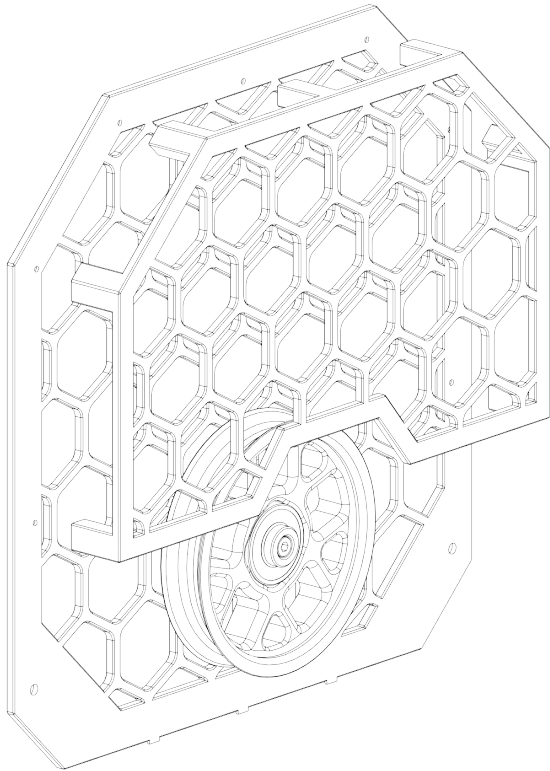


PRINTED PARTS

Both the wheel and bearing insert are printed

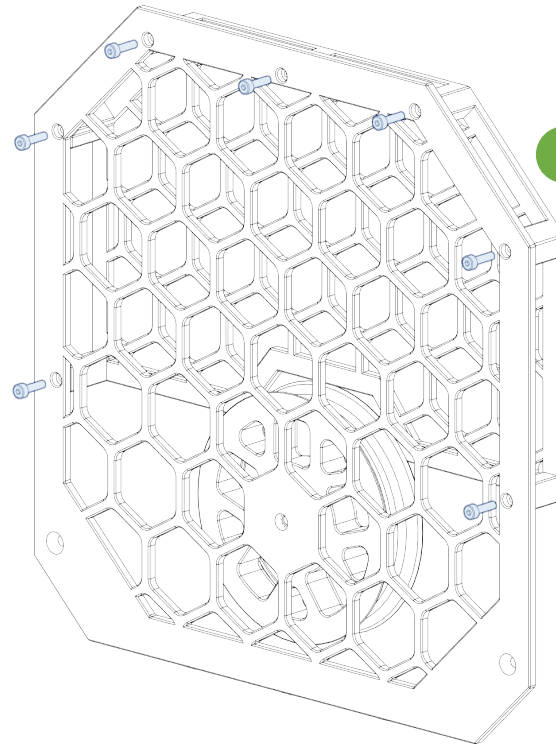
The bearing should friction fit into the wheel and the bearing insert should not have much play

BUFFER SCREEN



DONT OVER TIGHTEN

Don't over tighten the M2 bolts, they are screwing into plastic and are not load bearing. Just make sure theyre mostly flush with the surface



M2x8 self tapping