# Multi-model Maintenance Scheduling Christian Brunbjerg Jespersen

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### Introduction

Operation

## Research Questions

- 1. How to implement a scheduling system that can coordinate in real-time 2.
- 3.Can you coordinate metaheuristics based on different mathematical models in real-time

# Solution Method Orchestrator Communication Type Channels Tac Stra SharedSolution Atomic Pointer Swap In Sup Metaheurics Mutex lock $O_1$ $O_3$ $O_2$ Channels SchedulingEnvironment

## Case Study: Total Energies

The proposed system has been developed in collaboration with Total Energies to help optimize there maintenace scheduling operations.

#### Results

- Improved Efficiency: Achieved a 15% reduction in total costs across the supply chain.
- Stakeholder Satisfaction: Increased satisfaction scores among all actors by 20%.
- Collaborative Strategies: Developed joint policies that benefit all parties.

#### Future Work

- Extend the approach to international supply chains.
- Incorporate real-time data analytics for dynamic decision-making.
- Explore applications in other sectors like healthcare and transportation.

### Conclusion

## Methodology

## 1 Strategic

Meta variables:	
$s \in S$	(1
$ au \in [0, \infty]$	(2
Minimize:	
$\sum \sum strategic\_value_{wp}( au) \cdot lpha_{wp}( au)$	
$w \in W(\tau) \ p \in P(\tau)$	
$+\sum_{P(\cdot)}\sum_{pr(\cdot)} strategic\_penalty \cdot \epsilon_{pr}( au)$	
$+\sum_{p \in P(\tau)} \sum_{w1 \in W(\tau)} \sum_{w2 \in W(\tau)} clustering\_value_{w1,w2} \cdot \alpha_{w1p}(\tau) \cdot \alpha_{w2p}(\tau)$	(3
Subject to:	
$\sum_{w \in W(\tau)} work\_order\_work_{wr} \cdot \alpha_{wp}(\tau) \leq resource_{pr}(\tau, \beta(\tau)) + \epsilon_{pr}(\tau)  \forall p \in P(\tau)  \forall r \in R(\tau)$	(4
$\sum_{w \in W(\tau)} \alpha_{wp}(\tau) = 1  \forall p \in P(\tau)$	(5
$w \in W( au)$	•
$\alpha_{wp}(\tau) = 0  \forall (w, p) \in exclude(\tau)$	(6
$\alpha_{wp}(\tau) = 1  \forall (w, p) \in include(\tau)$	(7
$\alpha_{wp}(\tau) \in \{0,1\}  \forall w \in W(\tau)  \forall p \in P(\tau)$	(8
$\epsilon_{pr}(\tau) \in \mathbb{R}^+  \forall p \in P(\tau)  \forall r \in R(\tau)$	(9

#### 2 Tactical

Meta variables:	
s = S	(10)
lpha( au)	(11)
$ au \in [0, \infty]$	(12)
Minimize:	
$\sum_{o \in O(\tau, \alpha(\tau))} \sum_{d \in D(\tau)} tactical\_value_{do}(\tau) \cdot \beta_{do}(\tau) + \sum_{r \in R(\tau)} \sum_{d \in D(\tau)} tactical\_penalty \cdot \mu_{rd}(\tau)$	(13)
Subject to:	
$\sum_{\tau \in C(r, \tau(\tau))} work_o(\tau) \cdot \beta_{do}(\tau) \leq tactical\_resource_{dr}(\tau) + \mu_{rd}(\tau) \forall d \in D(\tau)  \forall r \in R(\tau)$	(14)
$o \in O( au, lpha( au)) \ latest\_finish_o( au)$	
$\sum_{o} \sigma_{do}( au) = duration_o( au)  \forall o \in O( au, lpha( au))$	(15)
$d=earliest\_start_o( au)$	
$\sum \sigma_{d^*o}(\tau) = duration_o(\tau) \cdot \eta_{do}(\tau)  \forall o \in O(\tau, \alpha(\tau))  \forall d \in D(\tau)$	(16)
$d^* \in D_{duration_O( au)}( au)$	
$\sum \eta_{do}(\tau) = 1,  \forall d \in D(\tau)$	
$o \in O(\tau, \alpha(\tau))$	
$\sum_{o} d \cdot \sigma_{do1}(\tau) + \Delta_o(\tau) = \sum_{o} d \cdot \sigma_{do2}(\tau)  \forall (o1, o2) \in finish\_start_{o1, o2}$	(17)
$d \in D(\tau) \qquad \qquad d \in D(\tau)$	(10)
$\sum_{d \in D(\tau)} d \cdot \sigma_{do1}(\tau) = \sum_{d \in D(\tau)} d \cdot \sigma_{do2}(\tau)  \forall (o1, o2) \in start\_start_{o1, o2}$	(18)
$\beta_{do}(\tau) \leq number_o(\tau) \cdot operating\_time_o  \forall d \in D(\tau)  \forall o \in O(\tau, \alpha(\tau))$	(19)
$\beta_{do}(\tau) \in \mathbb{R} \qquad \forall d \in D(\tau)  \forall o \in O(\tau, \alpha(\tau))$	(20)
$\mu_{rd}(\tau) \in \mathbb{R} \qquad \forall r \in R(\tau)  \forall d \in D(\tau)$	(21)
$\sigma_{do}(\tau) \in \{0, 1\}$ $\forall d \in D(\tau) \ \forall o \in O(\tau, \alpha(\tau))$	(22)
$ \eta_{do}(\tau) \in \{0, 1\} \qquad \forall d \in D(\tau)  \forall o \in O(\tau, \alpha(\tau)) $	(23)
$\Delta_o(\tau) \in \{0,1\}  \forall o \in O(\tau, \alpha(\tau))$	(24)

#### 3 Supervisor

Meta variables:	
$z \in Z$	(25)
lpha( au)	(26)
heta( au)	(27)
$ au \in [0, \infty]$	(2
Maximize:	
$\sum supervisor\_value_{at}(\tau, \lambda_t(\tau), \Lambda_t(\tau)) \cdot \gamma_{at}(\tau)$	(29)
$a \in A(\tau, \alpha(\tau)) \ t \in T(\tau)$	
Subject to:	
$\sum_{a} \rho_a(\tau) = work_o(\tau)  \forall o \in O(\tau, \alpha(\tau))$	(30)
$a \in A_o( au, lpha( au))$	(0.1)
$\sum \gamma_{at}(\tau) = \phi_o(\tau) \cdot number_o(\tau)  \forall o \in O(\tau, \alpha(\tau))$	(31)
$t \in T(\tau) \ a \in A_o(\tau, \alpha(\tau))$	
$\sum \phi_o(\tau) =  O_w(\tau, \alpha(\tau))   \forall w \in W(\tau, \alpha(\tau))$	(32)
$o \in O_{w}(\overline{\tau}, \alpha(\tau))$	
$\sum \gamma_{at}(\tau) \le 1  \forall o \in O(\tau, \alpha(\tau))  \forall t \in T(\tau)$	(33)
$a \in A_o(\tau, \alpha(\tau))$	
$\gamma_{at}(\tau) \leq feasible_{at}(\theta(\tau))  \forall o \in O(\tau, \alpha(\tau))  \forall t \in T(\tau)$	(34)
$\gamma_{at}(\tau) \in \{0,1\}  \forall o \in O(\tau, \alpha(\tau))  \forall t \in T(\tau)$	(35)
$\rho_a(\tau) \in [lower\_activity\_work_a(\tau), work_a(\tau)]  \forall a \in A(\tau, \alpha(\tau))$	(36)

## 4 Operational

Meta variables:	(37) (38) (39)	
$t \in T(\tau)$ $\alpha(\tau)$ $\gamma(\tau)$ $\tau \in [0, \infty]$		
		(40)
		Maximize:
	$\sum$ $\delta_{ak}( au)$	(41)
$a \in A(\tau, \gamma_t(\tau)) \ k \in K(\gamma(\tau))$		
Subject to:		
$\sum_{k \in K(\gamma(\tau))} \delta_{ak}(\tau) \cdot \pi_{ak}(\tau) = activity\_work_a(\tau, \rho(\tau)) \cdot \theta  (\tau) \forall a \in A(\tau, \gamma_t(\tau))$	(42)	
$\lambda_{a21}(\tau) \ge \Lambda_{a1last(a1)}(\tau) + preparation_{a1,a2}  \forall a1 \in A(\tau, \gamma_t(\tau))  \forall a2 \in A(\tau, \gamma_t(\tau))$	(43)	
$\lambda_{ak}(\tau) \ge \Lambda_{ak-1}(\tau) - constraint\_limit \cdot (2 - \pi_{ak}(\tau) + \pi_{ak-1}(\tau))$		
$\forall a \in A(\tau, \gamma_t(\tau))  \forall k \in K(\gamma(\tau))$	(44)	
$\delta_{ak}(\tau) = \Lambda_{ak}(\tau) - \lambda_{ak}(\tau)  \forall a \in A(\tau, \gamma_t(\tau))  \forall k \in K(\gamma(\tau))$	(45)	
$\lambda_{ak}(\tau) \ge event_{ie} + duration_{ie} - constraint\_limit \cdot (1 - \omega_{akie}(\tau))$		
$\forall a \in A(\tau, \gamma_t(\tau))  \forall k \in K(\gamma(\tau))  \forall i \in I(\tau)  \forall e \in E(\tau)$	(46)	
$\Lambda_{ak}(\tau) \leq event_{ie} + constraint\_limit \cdot \omega_{akie}(\tau)$		
$\forall a \in A(\tau, \gamma_t(\tau))  \forall k \in K(\gamma(\tau))  \forall i \in I(\tau)  \forall e \in E(\tau)$	(47)	
$\lambda_{a1}(\tau) \ge time\_window\_start_a(\beta(\tau))  \forall a \in A(\tau, \gamma_t(\tau))$	(48)	
$\Lambda_{alast(a)}(\tau) \leq time\_window\_finish_a(\beta(\tau))  \forall a \in A(\tau, \gamma_t(\tau))$	(49)	
$\pi_{ak}(\tau) \in \{0,1\}  \forall a \in A(\tau, \gamma_t(\tau))  \forall k \in K(\gamma(\tau))$	(50)	
$\lambda_{ak}(\tau) \in [availability\_start(\tau), availability\_finish(\tau)]$		
$\forall a \in A(\tau, \gamma_t(\tau))  \forall k \in K(\gamma(\tau))$	(51)	
$\Lambda_{ak}(\tau) \in [availability\_start(\tau), availability\_finish(\tau)]$		
$\forall a \in A(\tau, \gamma_t(\tau))  \forall k \in K(\gamma(\tau))$	(52)	
$\delta_{ak}(\tau) \in [0, work_{a\_to\_o(a)}(\tau)]  \forall a \in A(\tau, \gamma_t(\tau))  \forall k \in K(\gamma(\tau))$	(53)	
$\omega_{akie}(\tau) \in \{0,1\}  \forall a \in A(\tau, \gamma_t(\tau))  \forall k \in K(\gamma(\tau))  \forall i \in I(\tau)  \forall e \in E(\tau)$	(54)	
$\theta_a(\tau) \in \{0,1\}  \forall a \in A(\tau, \gamma_t(\tau))$	(55)	

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