

## **K** Series

#### **Linear Actuators**

Exlar K Series actuators offer advanced roller screw technology in varying performance levels and allow the use of third-party motors.

### A Universal Design for Ultimate Flexibility

The K Series actuator provides an ideal replacement for pneumatic and hydraulic cylinders in linear motion control applications. Unlike most suppliers who employ ballscrews, Exlar K Series linear actuators utilize a planetary roller screw, assuring long life and high resistance to shock. This feature makes Exlar actuators far superior to alternative methods for applying all-electric linear actuation in industrial and military applications.

K Series actuators are offered in 60, 75 and 90 mm frame sizes with dimensions and form-factor consistent with ISO Metric pneumatic cylinder specifications. This allows convenient substitution of Exlar actuators for existing pneumatic and hydraulic actuators.

Operating Conditions and Usage				
Efficiency:				
Motor Inline	%	80		
Motor Parallel	%	80		
Ambient Conditions:				
Standard Ambient Temperature	°C	0 to 65		
Extended Ambient Temperature*	°C	-30 to 65		
Storage Temperature	°C	-40 to 85		
IP Rating		IP65S		

<sup>\*</sup>Consult Exlar for extended temperature operation.

# Two Performance Grades to Meet Your Exact Application Needs and Budget

K Series actuators from Exlar provide a truly universal solution for linear motion rod style actuator applications. Two grades of planetary roller screws for dynamic applications are offered. These choices allow you to realize the travel life required for the application while meeting budget constraints.

**KX Series** actuators provides high performance planetary roller screw performance that is far superior to any other available rotary-to-linear conversion technologies. The KX Series is the ideal choice for demanding applications in industrial automation, mobile equipment, military, process control, or many other applications where millions of inches of travel under load is expected.

**KM Series** actuators employ a lower cost planetary roller screw design suited for applications that do not require the long life offered in the KX Series. This option still provides twice the life of similarly sized ball screw actuators along with the efficiency and shock resistance associated with roller screws.

Technical Characteristics				
Frame Sizes in (mm)	2.3 (60), 2.9 (75), 3.5 in (90)			
Screw Leads in (mm)	0.19 (5), 0.4 (10)			
Standard Stroke Lengths 0.7 to 48 in (20 to 1219 mm)				
Force Range	up to 3,500 lbf (15 kN)			
Maximum Speed	up to 32.8 in/sec (833 mm/s)			

		KM60	KX60	KM75	KX75	KM90	KX90
Nominal Backlash	mm	0.20	0.10	0.20	0.10	0.20	0.10
	(in)	(0.008)	(0.004)	(0.008)	(0.004)	(0.008)	(0.004)
Lead Accuracy	µm/1000 mm	G9: 200					
	(in/ft)	(0.0024)	(0.0024)	(0.0024)	(0.0024)	(0.0024)	(0.0024)

### The Exlar Advantage

### **Universal Mounting Options**

The K Series offers a wide variety of fixed and adjustable mounting accessories consistent with NFPA inch and ISO Metric pneumatic cylinder standards. The mounting options include:

- Front Flange
- Adjustable Side Trunnions
- Rear Flange
- Rear Clevis (parallel and inline motor)
- Foot Mount
- End Angles
- Rear Eye

### **Standard Actuator Construction**

The standard K Series actuator design includes an anodized aluminum housing offering a high level of corrosion resistance in many environments. The standard main rod is plated steel with a stainless steel rod end insert, providing excellent wear characteristics.

### **Sealed Body Design**

The standard body design of the K Series provides an IP54S sealed housing. IP65S sealing is standard when an inline or parallel motor mount is specified. This feature allows the actuator to be used in applications where water spray is present.

#### **Motor Mounting Options**

The K Series allows for complete flexibility in the type and style of motor to drive the actuator. Types of motors compatible with K Series actuators include DC motor, stepper, and servo motors. The K Series can be ordered as a base unit without motor mounting, allowing you to manufacture your own mount.

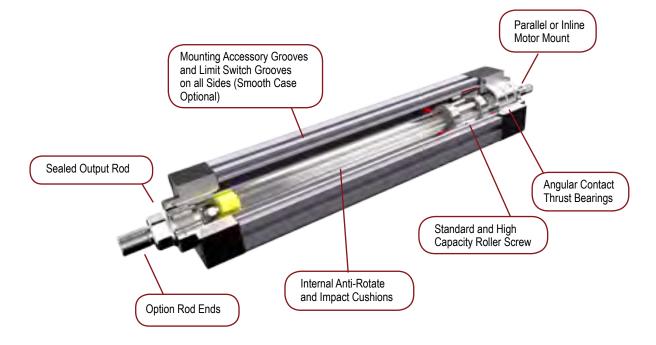
For convenience these actuators are available with preconfigured motor mounts. Exlar maintains a large library of motor mounting dimension information for most manufacturers' servos and stepper motors.

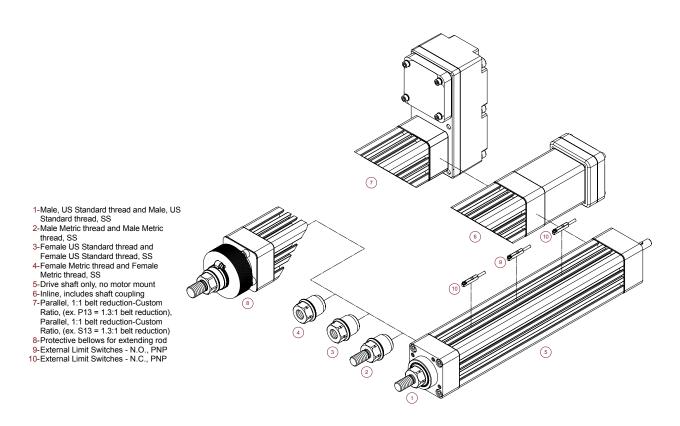


The inline mount places the motor on the input end of the actuator and allows the most compact form factor. In addition, Exlar offers a clevis mount attached to the rear of the inlinemounted motor for rear mounting.

The parallel motor mounts (side mount) utilize a belt drive system to transmit the motor torque to the actuator input shaft. Belt reductions of 1:1 and 2:1 are offered, allowing you to conveniently match the speed and output force to properly apply your K Series actuator to your specific application.

## **Product Features**





## **Industries and Applications**

Hydraulic cylinder replacement Ball screw replacement Pneumatic cylinder replacement

#### **Automotive**

Dispensing
Automated assembly
Clamping

### **Food Processing**

Packaging machinery
Pick and place systems

#### Machining

Automated flexible fixturing Machine tool

Parts clamping

Automatic tool changers

#### **Entertainment / Simulation**

Motion simulators Ride automation

### **Medical Equipment**

Volumetric pumps

### **Plastics**

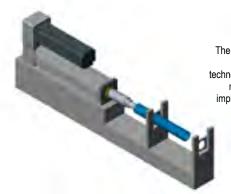
Cut-offs
Die cutters
Molding
Formers

#### **Material Handling**

Indexing stages
Product sorting
Material cutting
Open / close doors
Web guidance
Wire winding
Pressing

#### Test

Test stands



The smooth and accurate motion of Exlar's actuators combined with today's servo technology make multiple degree of freedom motion simulation applications easier to implement, cleaner and more efficient than hydraulic solutions.



#### **DEFINITIONS:**

**Maximum Force:** Calculated Cubic Mean Load for the application should not exceed this value. (Values are derived from the design capacity of the FT Series actuator and should not be exceeded or relied upon for continuous operation.)

Life at Maximum Force: Estimated life that can be expected from the actuator when running at Maximum Force for intermittent periods of time. (Theoretical calculation based on the Dynamic Load Rating of the actuator and using the Maximum Force rating as the Cubic Mean Load.)

**C**<sub>a</sub> **(Dynamic Load Rating):** A design constant used when calculating the estimated travel life of the roller screw.

**Maximum Input Torque:** The torque required at the screw to produce the Maximum Force rating. Exceeding this value can cause permanent damage to the actuator.

**Maximum Rated RPM:** The maximum allowable rotational screw speed determined by either screw length limitations or the rotational speed limit of the roller screw nut.

**Maximum Linear Speed:** The linear speed achieved by the actuator when Maximum Rated RPM is applied to the roller screw input shaft.

## **Mechanical Specifications**

## K60

Models		P	¢χ	K	(M
		05	10	05	10
Screw Lead	in	0.1969	0.3937	0.1969	0.3937
Screw Lead	mm	5	10	5	10
Maximum Farae3	lbf	1350	675	1350	675
Maximum Force <sup>3</sup>	kN	6.0	3.0	6.0	3.0
Life at Maximum Force <sup>1</sup>	in x 10 <sup>6</sup>	1.6	18.2	0.4	4.5
Life at Maximum Force	km	41.7	461.4	10.4	115.3
0 (0 ) 1 1 1 1 1 1	lbf	2738	2421	1725	1525
C <sub>a</sub> (Dynamic Load Rating)	kN	12.2	10.8	7.7	6.8
Maximum Input Torque <sup>2</sup>	lbf-in	53	53	53	53
waximum input forque-	Nm	6	6	6	6
Max Rated RPM @ Input Shaft	RPM	5000	5000	5000	5000
Maximum Linear Speed @ Maximum	in/sec	16.4	32.8	16.4	32.8
Rated RPM	mm/sec	417	833	417	833

<sup>1.</sup> See page 147 for life calculation information.

## Weights kg (lbs)

Base Actuator Weight	lb	1.7	
(Zero Stroke)	kg	3.7	
Actuator Weight Adder	lb	0.008	
(Per mm of Stroke)	kg	0.017	
Adder for Inline (excluding motor)	0.42 (0.9	93)	
Adder for Parallel Drive (excluding motor)	0.73 (1.6)		
Adder for Front Flange	0.42 (0.93)		
Adder for Rear Flange	2.16 (4.79)		
Adder for Rear Clevis	0.44 (0.98)		
Adder for Rear Eye	0.30 (0.67)		
Adder for Front/Rear Angle Mounts	0.24 (0.54)		
Adder for Two Trunnions	0.37 (0.82)		
Adder for Two Foot Mounts	0.45 (1)		

## K60 Inertias kg-m2 (lbf-in-sec2)

	5 mm Lead	Add per 25 mm, 5 mm Lead
Base Unit - Input Drive Shaft Only	1.480 x 10 <sup>-5</sup> (1.31 x 10 <sup>-4</sup> )	1.022 x 10 <sup>-6</sup> (9.045 x 10 <sup>-6</sup> )
Inline Unit - w/Motor Coupling	2.702 x 10 <sup>-5</sup> (2.39 x 10 <sup>-4</sup> )	1.022 x 10 <sup>-6</sup> (9.045 x 10 <sup>-6</sup> )
	10 mm Lead	Add per 25 mm, 10 mm Lead
Base Unit - Input Drive Shaft Only	1.616 x 10 <sup>-5</sup> (1.43 x 10 <sup>-4</sup> )	1.173 x 10 <sup>-6</sup> (1.038 x 10 <sup>-5</sup> )
Inline Unit - w/Motor Coupling	2.837 x 10 <sup>-5</sup> (2.51 x 10 <sup>-4</sup> )	1.173 x 10 <sup>-6</sup> (1.038 x 10 <sup>-5</sup> )
Parallel Drive Inertias (P10 Option)		
	5 mm Lead	Add per 25 mm, 5 mm Lead
1:1 Reduction Parallel Belt Drive (66 mm)	4.339 x 10 <sup>-5</sup> (3.84 x 10 <sup>-4</sup> )	1.022 x 10 <sup>-6</sup> (9.045 x 10 <sup>-6</sup> )
1:1 Reduction Parallel Belt Drive (86 mm)	7.378 x 10 <sup>-5</sup> (6.53 x 10 <sup>-4</sup> )	1.022 x 10 <sup>-6</sup> (9.045 x 10 <sup>-6</sup> )
1:1 Reduction Parallel Belt Drive (96 mm)	8.564 x 10 <sup>-5</sup> (7.58 x 10 <sup>-4</sup> )	1.022 x 10 <sup>-6</sup> (9.045 x 10 <sup>-6</sup> )
2:1 Reduction Parallel Belt Drive (96 mm)	7.095 x 10 <sup>-5</sup> (6.28 x 10 <sup>-4</sup> )	2.555 x 10 <sup>-7</sup> (2.261 x 1 <sup>-6</sup> )
	10 mm Lead	Add per 25 mm, 10 mm Lead
1:1 Reduction Parallel Belt Drive (66 mm)	4.474 x 10 <sup>-5</sup> (3.96 x 10 <sup>-4</sup> )	1.173 x 10 <sup>-6</sup> (1.038 x 10 <sup>-5</sup> )
1:1 Reduction Parallel Belt Drive (86 mm)	7.514 x 10 <sup>-5</sup> (6.65 x 10 <sup>-4</sup> )	1.173 x 10 <sup>-6</sup> (1.038 x 10 <sup>-5</sup> )
1:1 Reduction Parallel Belt Drive (96 mm)	8.704 x 10 <sup>-5</sup> (7.70 x 10 <sup>-4</sup> )	1.173 x 10 <sup>-6</sup> (1.038 x 10 <sup>-5</sup> )
2:1 Reduction Parallel Belt Drive (96 mm)	1.966 x 10 <sup>-5</sup> (1.74 x 10 <sup>-4</sup> )	2.931 x 10 <sup>-7</sup> (2.595 x 10 <sup>-6</sup> )
Parallel Drive Inertias (Smooth Mot	or Shaft Option)	
	5 mm Lead	Add per 25 mm, 5 mm Lead
1:1 Reduction Parallel Belt Drive (66 mm)	6.015 x 10 <sup>-5</sup> (5.32 x 10 <sup>-4</sup> )	1.022 x 10 <sup>-6</sup> (9.045 x 10 <sup>-6</sup> )
1:1 Reduction Parallel Belt Drive (86 mm)	1.103 x 10 <sup>-4</sup> (9.76 x 10 <sup>-4</sup> )	1.022 x 10 <sup>-6</sup> (9.045 x 10 <sup>-6</sup> )
1:1 Reduction Parallel Belt Drive (96 mm)	2.176 x 10 <sup>-4</sup> (1.93 x 10 <sup>-3</sup> )	1.022 x 10 <sup>-6</sup> (9.045 x 10 <sup>-6</sup> )
2:1 Reduction Parallel Belt Drive (96 mm)	8.768 x 10 <sup>-5</sup> (7.76 x 10 <sup>-4</sup> )	2.555 x 10 <sup>-7</sup> (2.261 x 10 <sup>-6</sup> )
	10 mm Lead	Add per 25 mm, 10 mm Lead
1:1 Reduction Parallel Belt Drive (66 mm)	6.150 x 10 <sup>-5</sup> (5.44 x 10 <sup>-4</sup> )	1.173 x 10 <sup>-6</sup> (1.038 x 10 <sup>-6</sup> )
1:1 Reduction Parallel Belt Drive (86 mm)	1.117 x 10 <sup>-4</sup> (9.88 x 10 <sup>-4</sup> )	1.173 x 10 <sup>-6</sup> (1.038 x 10 <sup>-6</sup> )
1:1 Reduction Parallel Belt Drive (96 mm)	2.190 x 10 <sup>-4</sup> (1.94 x 10 <sup>-3</sup> )	1.173 x 10 <sup>-6</sup> (1.038 x 10 <sup>-6</sup> )
2:1 Reduction Parallel Belt Drive (96 mm)	8.802 x 10 <sup>-5</sup> (7.79 x 10 <sup>-4</sup> )	2.931 x 10 <sup>-7</sup> (2.595 x 10 <sup>-6</sup> )

\*See definitions on page 143

<sup>2.</sup> Input torque should be limited such that Max Force is not exceeded. For a parallel belt ratio, the input torque ratings must be divided by the belt ratio for allowable motor torque. The output force ratings remain the same.

Maximum allowable actuator—generated force that can be applied routinely. Exceeding this force may result in permanent damage to the actuator. For maximum allowable externally-applied axial forces, consult factory. For high force, short stroke applications, consult factory.

### K75

Models		ŀ	¢χ	K	M
		05	10	05	10
Screw Lead	in	0.1969	0.3937	0.1969	0.3937
Sciew Lead	mm	5	10	5	10
Maximum Force <sup>3</sup>	lbf	2500	1250	2500	1250
Maximum Forces	kN	11.1	5.6	11.1	5.6
Life at Maximum Force <sup>1</sup>	in x 10 <sup>6</sup>	2.4	22.6	0.6	5.6
Life at Maximum Force	km	60.7	573.3	15.2	143.5
C. (Dynamia Land Pating)	lbf	5746	4820	3620	3036
C <sub>a</sub> (Dynamic Load Rating)	kN	25.6	21.4	16.1	13.5
Manianum laurut Tananum?	lbf-in	98	98	98	98
Maximum Input Torque <sup>2</sup>	Nm	11	11	11	11
Max Rated RPM @ Input Shaft	RPM	4000	4000	4000	4000
Maximum Linear Speed @ Maximum	in/sec	13.1	26.2	13.1	26.2
Rated RPM	mm/sec	333	666	333	666

- 1. See page 147 for life calculation information.
  2. Input torque should be limited such that Max Force is not exceeded. For a parallel belt ratio, the input torque ratings must be divided by the belt ratio for allowable motor torque. The output force ratings remain the same.
- 3. Maximum allowable actuator—generated force that can be applied routinely. Exceeding this force may result in permanent damage to the actuator. For maximum allowable externally-applied axial forces, consult factory. For high force, short stroke applications, consult factory.

### Weights kg (lbs)

Base Actuator Weight	ID	3.00	
(Zero Stroke)	kg	6.75	
Actuator Weight Adder	lb	0.0107	
(Per mm of Stroke)	kg	0.0235	
Adder for Inline (excluding motor)	1.12 (2.	46)	
Adder for Parallel Drive (excluding motor)	1.84 (4.06)		
Adder for Front Flange	0.87 (1.91)		
Adder for Rear Flange	1.13 (2.	1.13 (2.49)	
Adder for Rear Clevis	0.84 (1.	0.84 (1.85)	
Adder for Rear Eye	0.84 (1.85)		
Adder for Front/Rear Angle Mounts	0.62 (1.37)		
Adder for Two Trunnions	0.71 (1.56)		
Adder for Two Foot Mounts	1.12 (2.47)		

### K75 Inertias kg-m2 (lbf-in-sec2)

Base Unit - Input Drive Shaft Only   9.26 x 10-6 (8.20 x 10-4)   3.13 x 10-6 (2.77 x 10-5)     Inline Unit - w/Motor Coupling   1.25 x 10-4 (1.11 x 10-3)   3.13 x 10-6 (2.77 x 10-5)     To mm Lead   Add per 25 mm, 10 mm Lead     Base Unit - Input Drive Shaft Only   9.48 x 10-6 (8.39 x 10-4)   3.32 x 10-6 (2.94 x 10-6)     Inline Unit - w/Motor Coupling   1.44 x 10-4 (1.28 x 10-3)   3.32 x 10-6 (2.94 x 10-6)     Parallel Drive Inertias (P10 Option)     To mm Lead   Add per 25 mm, 5 mm Lead     1.1 Reduction Parallel Belt Drive (86 mm)   2.29 x 10-4 (2.03 x 10-3)   3.13 x 10-6 (2.77 x 10-6)     1.1 Reduction Parallel Belt Drive (130 mm)   5.96 x 10-4 (5.28 x 10-3)   3.13 x 10-6 (2.77 x 10-6)     1.1 Reduction Parallel Belt Drive (130 mm)   5.96 x 10-4 (5.28 x 10-3)   3.13 x 10-6 (2.77 x 10-6)     1.1 Reduction Parallel Belt Drive (130 mm)   2.82 x 10-4 (2.05 x 10-3)   3.23 x 10-6 (2.94 x 10-6)     1.1 Reduction Parallel Belt Drive (86 mm)   2.31 x 10-4 (2.05 x 10-3)   3.32 x 10-6 (2.94 x 10-6)     1.1 Reduction Parallel Belt Drive (130 mm)   5.98 x 10-4 (5.30 x 10-3)   3.32 x 10-6 (2.94 x 10-6)     1.1 Reduction Parallel Belt Drive (130 mm)   5.98 x 10-4 (5.30 x 10-3)   3.32 x 10-6 (2.94 x 10-6)     1.1 Reduction Parallel Belt Drive (130 mm)   5.98 x 10-4 (5.30 x 10-3)   3.32 x 10-6 (2.94 x 10-6)     Parallel Drive Inertias (Smooth Motor Shaft Option)     Parallel Drive Inertias (Smooth Motor Shaft Option)   4.25 x 10-4 (3.76 x 10-3)   3.13 x 10-6 (2.77 x 10-6)     1.1 Reduction Parallel Belt Drive (86 mm)   4.25 x 10-4 (3.76 x 10-3)   3.13 x 10-6 (2.77 x 10-6)     1.1 Reduction Parallel Belt Drive (130 mm)   7.33 x 10-6 (6.48 x 10-3)   3.13 x 10-6 (2.77 x 10-6)     1.1 Reduction Parallel Belt Drive (86 mm)   4.25 x 10-4 (3.76 x 10-3)   3.13 x 10-6 (2.77 x 10-6)     1.1 Reduction Parallel Belt Drive (86 mm)   7.35 x 10-4 (6.50 x 10-3)   3.32 x 10-6 (2.94 x 10-6)     1.1 Reduction Parallel Belt Drive (86 mm)   7.35 x 10-4 (6.50 x 10-3)   3.32 x 10-6 (2.94 x 10-6)     1.1 Reduction Parallel Belt Drive (86 mm)   7		5 mm Lead	Add per 25 mm, 5 mm Lead
10 mm Lead   Add per 25 mm, 10 mm Lead   3.32 x 10 <sup>4</sup> (2.94 x 10 <sup>4</sup> )   3.32 x 10 <sup>5</sup> (2.94 x 10 <sup>5</sup> )   Inline Unit - Input Drive Shaft Only   9.48 x 10 <sup>5</sup> (8.39 x 10 <sup>-4</sup> )   3.32 x 10 <sup>5</sup> (2.94 x 10 <sup>5</sup> )   Parallel Drive Inertias (P10 Option)	Base Unit - Input Drive Shaft Only	9.26 x 10 <sup>-5</sup> (8.20 x 10 <sup>-4</sup> )	3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )
Base Unit - Input Drive Shaft Only  9.48 x 10 <sup>s</sup> (8.39 x 10 <sup>4</sup> )  1.44 x 10 <sup>4</sup> (1.28 x 10 <sup>3</sup> )  3.32 x 10 <sup>s</sup> (2.94 x 10 <sup>5</sup> )  Parallel Drive Inertias (P10 Option)  5 mm Lead  Add per 25 mm, 5 mm Lead  1:1 Reduction Parallel Belt Drive (86 mm)  2.29 x 10 <sup>4</sup> (2.03 x 10 <sup>3</sup> )  3.13 x 10 <sup>s</sup> (2.77 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (130 mm)  5.96 x 10 <sup>4</sup> (5.28 x 10 <sup>3</sup> )  3.13 x 10 <sup>s</sup> (2.77 x 10 <sup>5</sup> )  2:1 Reduction Parallel Belt Drive (130 mm)  2.82 x 10 <sup>4</sup> (2.50 x 10 <sup>3</sup> )  7.83 x 10 <sup>7</sup> (6.93 x 10 <sup>6</sup> )  1:1 Reduction Parallel Belt Drive (86 mm)  2.31 x 10 <sup>4</sup> (2.25 x 10 <sup>3</sup> )  3.32 x 10 <sup>s</sup> (2.94 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (96 mm)  3.21 x 10 <sup>4</sup> (2.84 x 10 <sup>3</sup> )  3.32 x 10 <sup>s</sup> (2.94 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (96 mm)  2.31 x 10 <sup>4</sup> (5.30 x 10 <sup>3</sup> )  3.32 x 10 <sup>s</sup> (2.94 x 10 <sup>5</sup> )  2:1 Reduction Parallel Belt Drive (130 mm)  5.98 x 10 <sup>4</sup> (5.30 x 10 <sup>3</sup> )  3.32 x 10 <sup>s</sup> (2.94 x 10 <sup>5</sup> )  2:1 Reduction Parallel Belt Drive (130 mm)  2.83 x 10 <sup>4</sup> (2.51 x 10 <sup>3</sup> )  8.30 x 10 <sup>7</sup> (7.36 x 10 <sup>5</sup> )  Parallel Drive Inertias (Smooth Motor Shaft Option)  Fam Lead  1:1 Reduction Parallel Belt Drive (96 mm)  4.25 x 10 <sup>4</sup> (3.76 x 10 <sup>3</sup> )  3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (130 mm)  3.32 x 10 <sup>4</sup> (2.51 x 10 <sup>3</sup> )  3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (130 mm)  7.33 x 10 <sup>4</sup> (6.48 x 10 <sup>3</sup> )  3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (130 mm)  7.33 x 10 <sup>4</sup> (6.48 x 10 <sup>3</sup> )  7.83 x 10 <sup>7</sup> (6.93 x 10 <sup>5</sup> )  2:1 Reduction Parallel Belt Drive (130 mm)  7.33 x 10 <sup>4</sup> (6.48 x 10 <sup>3</sup> )  3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  3.13 x 10 <sup>6</sup> (2.97 x 10 <sup>5</sup> )  3.14 Reduction Parallel Belt Drive (86 mm)  7.83 x 10 <sup>7</sup> (6.93 x 10 <sup>5</sup> )  3.15 Reduction Parallel Belt Drive (96 mm)  4.25 x 10 <sup>4</sup> (3.76 x 10 <sup>3</sup> )  3.13 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )	Inline Unit - w/Motor Coupling	1.25 x 10 <sup>-4</sup> (1.11 x 10 <sup>-3</sup> )	3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )
Inline Unit - w/Motor Coupling   1.44 x 10 <sup>4</sup> (1.28 x 10 <sup>3</sup> )   3.32 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )		10 mm Lead	Add per 25 mm, 10 mm Lead
Sam Lead   Add per 25 mm, 5 mm Lead   Add per 25 mm, 5 mm Lead	Base Unit - Input Drive Shaft Only	9.48 x 10 <sup>-5</sup> (8.39 x 10 <sup>-4</sup> )	3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )
1:1 Reduction Parallel Belt Drive (86 mm)         2.29 x 10 <sup>-4</sup> (2.03 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )           1:1 Reduction Parallel Belt Drive (96 mm)         3.19 x 10 <sup>-4</sup> (2.82 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )           1:1 Reduction Parallel Belt Drive (130 mm)         5.96 x 10 <sup>-4</sup> (5.28 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )           2:1 Reduction Parallel Belt Drive (130 mm)         2.82 x 10 <sup>-4</sup> (2.50 x 10 <sup>-3</sup> )         7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )           10 mm Lead         Add per 25 mm, 10 mm Lead           1:1 Reduction Parallel Belt Drive (86 mm)         2.31 x 10 <sup>-4</sup> (2.05 x 10 <sup>-3</sup> )         3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )           1:1 Reduction Parallel Belt Drive (96 mm)         3.21 x 10 <sup>-4</sup> (2.84 x 10 <sup>-3</sup> )         3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )           1:1 Reduction Parallel Belt Drive (130 mm)         5.98 x 10 <sup>-4</sup> (5.30 x 10 <sup>-3</sup> )         3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )           2:1 Reduction Parallel Belt Drive (130 mm)         2.83 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )         8.30 x 10 <sup>-7</sup> (7.36 x 10 <sup>-6</sup> )           Parallel Drive Inertias (Smooth Motor Shaft Option)           5 mm Lead         Add per 25 mm, 5 mm Lead           1:1 Reduction Parallel Belt Drive (86 mm)         2.84 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )           1:1 Reduction Parallel Belt Drive (96 mm)         4.25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )           1:1 Reduction Paralle	Inline Unit - w/Motor Coupling	1.44 x 10 <sup>-4</sup> (1.28 x 10 <sup>-3</sup> )	3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )
1:1 Reduction Parallel Belt Drive (86 mm) 2.29 x 10 <sup>4</sup> (2.03 x 10 <sup>3</sup> ) 3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (96 mm) 3.19 x 10 <sup>4</sup> (2.82 x 10 <sup>3</sup> ) 3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 5.96 x 10 <sup>4</sup> (5.28 x 10 <sup>3</sup> ) 3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  2:1 Reduction Parallel Belt Drive (130 mm) 2.82 x 10 <sup>4</sup> (2.50 x 10 <sup>3</sup> ) 7.83 x 10 <sup>7</sup> (6.93 x 10 <sup>6</sup> )  10 mm Lead Add per 25 mm, 10 mm Lead  1:1 Reduction Parallel Belt Drive (86 mm) 2.31 x 10 <sup>4</sup> (2.05 x 10 <sup>3</sup> ) 3.32 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (96 mm) 3.21 x 10 <sup>4</sup> (2.84 x 10 <sup>3</sup> ) 3.32 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 5.98 x 10 <sup>4</sup> (5.30 x 10 <sup>3</sup> ) 3.32 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )  2:1 Reduction Parallel Belt Drive (130 mm) 2.83 x 10 <sup>4</sup> (2.51 x 10 <sup>3</sup> ) 8.30 x 10 <sup>7</sup> (7.36 x 10 <sup>6</sup> )  Parallel Drive Inertias (Smooth Motor Shaft Option)  5 mm Lead Add per 25 mm, 5 mm Lead  1:1 Reduction Parallel Belt Drive (86 mm) 4.25 x 10 <sup>4</sup> (3.76 x 10 <sup>3</sup> ) 3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 7.33 x 10 <sup>4</sup> (6.48 x 10 <sup>3</sup> ) 3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 7.33 x 10 <sup>4</sup> (6.48 x 10 <sup>3</sup> ) 7.83 x 10 <sup>7</sup> (6.93 x 10 <sup>6</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 7.33 x 10 <sup>4</sup> (6.48 x 10 <sup>3</sup> ) 7.83 x 10 <sup>7</sup> (6.93 x 10 <sup>6</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 7.33 x 10 <sup>4</sup> (2.94 x 10 <sup>3</sup> ) 7.83 x 10 <sup>6</sup> (2.97 x 10 <sup>5</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 7.33 x 10 <sup>4</sup> (2.94 x 10 <sup>3</sup> ) 7.83 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )	Parallel Drive Inertias (P10 Option)		
1:1 Reduction Parallel Belt Drive (96 mm) 1:1 Reduction Parallel Belt Drive (130 mm) 1:1 Reduction Parallel Belt Drive (130 mm) 1:2 Reduction Parallel Belt Drive (130 mm) 1:3 Reduction Parallel Belt Drive (130 mm) 1:4 Reduction Parallel Belt Drive (130 mm) 1:5 96 x 10-4 (2.50 x 10-3) 1:6 x 3 x 10-6 (2.77 x 10-6) 1:7 Reduction Parallel Belt Drive (130 mm) 1:8 Reduction Parallel Belt Drive (86 mm) 1:1 Reduction Parallel Belt Drive (96 mm) 1:1 Reduction Parallel Belt Drive (130 mm) 2:2 Reduction Parallel Belt Drive (130 mm) 2:4 x 10-4 (2.51 x 10-3) 3:3 x 10-6 (2.94 x 10-6) 2:4 x 10-6 (2.94 x 10-6) 3:1 Reduction Parallel Belt Drive (86 mm) 3:1 Reduction Parallel Belt Drive (130 mm) 3:1 x 10-6 (2.77 x 10-6) 3:1 Reduction Parallel Belt Drive (130 mm) 3:1 x 10-6 (2.77 x 10-6) 3:1 Reduction Parallel Belt Drive (130 mm) 3:1 x 10-6 (2.77 x 10-6) 3:1 Reduction Parallel Belt Drive (130 mm) 3:2 x 10-4 (2.94 x 10-3) 3:3 x 10-6 (2.77 x 10-6) 3:1 Reduction Parallel Belt Drive (130 mm) 3:3 x 10-6 (2.94 x 10-3) 3:3 x 10-6 (2.94 x 10-6) 3:1 Reduction Parallel Belt Drive (130 mm) 3:3 x 10-6 (2.94 x 10-6) 3:3		5 mm Lead	Add per 25 mm, 5 mm Lead
1:1 Reduction Parallel Belt Drive (130 mm) 5.96 x 10 <sup>-4</sup> (5.28 x 10 <sup>-3</sup> ) 3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )  2:1 Reduction Parallel Belt Drive (130 mm) 2.82 x 10 <sup>-4</sup> (2.50 x 10 <sup>-3</sup> ) 7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )  10 mm Lead Add per 25 mm, 10 mm Lead  1:1 Reduction Parallel Belt Drive (86 mm) 2.31 x 10 <sup>-4</sup> (2.05 x 10 <sup>-3</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (96 mm) 3.21 x 10 <sup>-4</sup> (2.84 x 10 <sup>-3</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 5.98 x 10 <sup>-4</sup> (5.30 x 10 <sup>-3</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )  2:1 Reduction Parallel Belt Drive (130 mm) 2.83 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> ) 8.30 x 10 <sup>-7</sup> (7.36 x 10 <sup>-6</sup> )  Parallel Drive Inertias (Smooth Motor Shaft Option)  5 mm Lead Add per 25 mm, 5 mm Lead  1:1 Reduction Parallel Belt Drive (86 mm) 2.84 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> ) 3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (96 mm) 4.25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> ) 3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 7.33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> ) 3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )  2:1 Reduction Parallel Belt Drive (130 mm) 7.33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> ) 7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 3.32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> ) 7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (130 mm) 3.32 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	1:1 Reduction Parallel Belt Drive (86 mm)	2.29 x 10 <sup>-4</sup> (2.03 x 10 <sup>-3</sup> )	3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )
2:1 Reduction Parallel Belt Drive (130 mm)  2.82 x 10 <sup>-4</sup> (2.50 x 10 <sup>-3</sup> )  7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )  10 mm Lead  Add per 25 mm, 10 mm Lead  1:1 Reduction Parallel Belt Drive (86 mm)  3.21 x 10 <sup>-4</sup> (2.05 x 10 <sup>-3</sup> )  3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (96 mm)  3.21 x 10 <sup>-4</sup> (2.84 x 10 <sup>-3</sup> )  3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (130 mm)  5.98 x 10 <sup>-4</sup> (5.30 x 10 <sup>-3</sup> )  3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )  2:1 Reduction Parallel Belt Drive (130 mm)  2.83 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )  8.30 x 10 <sup>-7</sup> (7.36 x 10 <sup>-6</sup> )  Parallel Drive Inertias (Smooth Motor Shaft Option)  5 mm Lead  1:1 Reduction Parallel Belt Drive (86 mm)  2.84 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )  3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (96 mm)  4.25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> )  3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (130 mm)  7.33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> )  3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )  3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (130 mm)  7.33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> )  7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )  1:1 Reduction Parallel Belt Drive (86 mm)  2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )  3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )  3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )  1:1 Reduction Parallel Belt Drive (96 mm)  4.27 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )  3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	1:1 Reduction Parallel Belt Drive (96 mm)	3.19 x 10 <sup>-4</sup> (2.82 x 10 <sup>-3</sup> )	3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )
1:1 Reduction Parallel Belt Drive (86 mm) 1:1 Reduction Parallel Belt Drive (96 mm) 1:1 Reduction Parallel Belt Drive (96 mm) 1:1 Reduction Parallel Belt Drive (96 mm) 1:1 Reduction Parallel Belt Drive (130 mm) 2:83 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> ) 2:83 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )  Parallel Drive Inertias (Smooth Motor Shaft Option)  5 mm Lead 1:1 Reduction Parallel Belt Drive (86 mm) 2.84 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> ) 3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> ) 1:1 Reduction Parallel Belt Drive (96 mm) 4.25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> ) 3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> ) 1:1 Reduction Parallel Belt Drive (130 mm) 3.32 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> ) 3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> ) 2:1 Reduction Parallel Belt Drive (130 mm) 3.32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> ) 7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )  10 mm Lead Add per 25 mm, 10 mm Lead 1:1 Reduction Parallel Belt Drive (86 mm) 4.27 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	1:1 Reduction Parallel Belt Drive (130 mm)	5.96 x 10 <sup>-4</sup> (5.28 x 10 <sup>-3</sup> )	3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )
1:1 Reduction Parallel Belt Drive (86 mm)  1:1 Reduction Parallel Belt Drive (96 mm)  1:1 Reduction Parallel Belt Drive (96 mm)  1:1 Reduction Parallel Belt Drive (130 mm)  1:1 Reduction Parallel Belt Drive (130 mm)  2:8 x 10 <sup>-4</sup> (2.84 x 10 <sup>-3</sup> )  3:32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )  3:32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )  3:1 Reduction Parallel Belt Drive (130 mm)  2:8 x 10 <sup>-4</sup> (5.30 x 10 <sup>-3</sup> )  3:32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )  3:32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )  3:1 Reduction Parallel Belt Drive (130 mm)  5 mm Lead  Add per 25 mm, 5 mm Lead  1:1 Reduction Parallel Belt Drive (86 mm)  4:25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> )  3:13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )  1:1 Reduction Parallel Belt Drive (130 mm)  7:33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> )  3:13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )  3:1 Reduction Parallel Belt Drive (130 mm)  7:33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> )  3:13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )  3:1 Reduction Parallel Belt Drive (130 mm)  3:32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> )  7:83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )  10 mm Lead  Add per 25 mm, 10 mm Lead  1:1 Reduction Parallel Belt Drive (86 mm)  2:86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )  3:32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )  3:32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	2:1 Reduction Parallel Belt Drive (130 mm)	2.82 x 10 <sup>-4</sup> (2.50 x 10 <sup>-3</sup> )	7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )
1:1 Reduction Parallel Belt Drive (96 mm)       3.21 x 10 <sup>4</sup> (2.84 x 10 <sup>3</sup> )       3.32 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )         1:1 Reduction Parallel Belt Drive (130 mm)       5.98 x 10 <sup>4</sup> (5.30 x 10 <sup>-3</sup> )       3.32 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )         2:1 Reduction Parallel Belt Drive (130 mm)       2.83 x 10 <sup>4</sup> (2.51 x 10 <sup>-3</sup> )       8.30 x 10 <sup>-7</sup> (7.36 x 10 <sup>-6</sup> )         Parallel Drive Inertias (Smooth Motor Shaft Option)         5 mm Lead         1:1 Reduction Parallel Belt Drive (86 mm)       2.84 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )       3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )         1:1 Reduction Parallel Belt Drive (96 mm)       4.25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> )       3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )         1:1 Reduction Parallel Belt Drive (130 mm)       7.33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> )       3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )         2:1 Reduction Parallel Belt Drive (130 mm)       3.32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> )       7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )         10 mm Lead         Add per 25 mm, 10 mm Lead         1:1 Reduction Parallel Belt Drive (86 mm)       2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )         1:1 Reduction Parallel Belt Drive (96 mm)       4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )		10 mm Lead	Add per 25 mm, 10 mm Lead
1:1 Reduction Parallel Belt Drive (130 mm)       5.98 x 10 <sup>4</sup> (5.30 x 10 <sup>3</sup> )       3.32 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )         2:1 Reduction Parallel Belt Drive (130 mm)       2.83 x 10 <sup>4</sup> (2.51 x 10 <sup>-3</sup> )       8.30 x 10 <sup>-7</sup> (7.36 x 10 <sup>-6</sup> )         Parallel Drive Inertias (Smooth Motor Shaft Option)         5 mm Lead       Add per 25 mm, 5 mm Lead         1:1 Reduction Parallel Belt Drive (86 mm)       2.84 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )       3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )         1:1 Reduction Parallel Belt Drive (96 mm)       4.25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> )       3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )         1:1 Reduction Parallel Belt Drive (130 mm)       7.33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> )       3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )         2:1 Reduction Parallel Belt Drive (130 mm)       3.32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> )       7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )         4 Drive (86 mm)       2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )         1:1 Reduction Parallel Belt Drive (86 mm)       4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	1:1 Reduction Parallel Belt Drive (86 mm)	2.31 x 10 <sup>-4</sup> (2.05 x 10 <sup>-3</sup> )	3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )
2:1 Reduction Parallel Belt Drive (130 mm)       2.83 x 10 <sup>4</sup> (2.51 x 10 <sup>3</sup> )       8.30 x 10 <sup>7</sup> (7.36 x 10 <sup>6</sup> )         Parallel Drive Inertias (Smooth Motor Shaft Option)         5 mm Lead       Add per 25 mm, 5 mm Lead         1:1 Reduction Parallel Belt Drive (86 mm)       2.84 x 10 <sup>4</sup> (2.51 x 10 <sup>3</sup> )       3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> 1:1 Reduction Parallel Belt Drive (96 mm)       4.25 x 10 <sup>4</sup> (3.76 x 10 <sup>3</sup> )       3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )         1:1 Reduction Parallel Belt Drive (130 mm)       7.33 x 10 <sup>4</sup> (6.48 x 10 <sup>3</sup> )       3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )         2:1 Reduction Parallel Belt Drive (130 mm)       3.32 x 10 <sup>4</sup> (2.94 x 10 <sup>3</sup> )       7.83 x 10 <sup>7</sup> (6.93 x 10 <sup>6</sup> )         1:1 Reduction Parallel Belt Drive (86 mm)       2.86 x 10 <sup>4</sup> (2.53 x 10 <sup>3</sup> )       3.32 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )         1:1 Reduction Parallel Belt Drive (96 mm)       4.27 x 10 <sup>4</sup> (3.78 x 10 <sup>3</sup> )       3.32 x 10 <sup>6</sup> (2.94 x 10 <sup>5</sup> )	1:1 Reduction Parallel Belt Drive (96 mm)	3.21 x 10 <sup>-4</sup> (2.84 x 10 <sup>-3</sup> )	3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )
Parallel Drive Inertias (Smooth Motor Shaft Option)           5 mm Lead         Add per 25 mm, 5 mm Lead           1:1 Reduction Parallel Belt Drive (86 mm)         2.84 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )           1:1 Reduction Parallel Belt Drive (96 mm)         4.25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )           1:1 Reduction Parallel Belt Drive (130 mm)         7.33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )           2:1 Reduction Parallel Belt Drive (130 mm)         3.32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> )         7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )           1:1 Reduction Parallel Belt Drive (86 mm)         2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )         3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )           1:1 Reduction Parallel Belt Drive (96 mm)         4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )         3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )	1:1 Reduction Parallel Belt Drive (130 mm)	5.98 x 10 <sup>-4</sup> (5.30 x 10 <sup>-3</sup> )	3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )
5 mm Lead         Add per 25 mm, 5 mm Lead           1:1 Reduction Parallel Belt Drive (86 mm)         2.84 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> 1:1 Reduction Parallel Belt Drive (96 mm)         4.25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )           1:1 Reduction Parallel Belt Drive (130 mm)         7.33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> )         3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )           2:1 Reduction Parallel Belt Drive (130 mm)         3.32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> )         7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )           4:1 Reduction Parallel Belt Drive (86 mm)         2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )         3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )           1:1 Reduction Parallel Belt Drive (96 mm)         4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )         3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-6</sup> )	2:1 Reduction Parallel Belt Drive (130 mm)	2.83 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )	8.30 x 10 <sup>-7</sup> (7.36 x 10 <sup>-6</sup> )
1:1 Reduction Parallel Belt Drive (86 mm)       2.84 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )       3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> 1:1 Reduction Parallel Belt Drive (96 mm)       4.25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> )       3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )         1:1 Reduction Parallel Belt Drive (130 mm)       7.33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> )       3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )         2:1 Reduction Parallel Belt Drive (130 mm)       3.32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> )       7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )         10 mm Lead       Add per 25 mm, 10 mm Lead         1:1 Reduction Parallel Belt Drive (86 mm)       2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )         1:1 Reduction Parallel Belt Drive (96 mm)       4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	Parallel Drive Inertias (Smooth Mot	or Shaft Option)	
1:1 Reduction Parallel Belt Drive (96 mm)       4.25 x 10 <sup>4</sup> (3.76 x 10 <sup>3</sup> )       3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )         1:1 Reduction Parallel Belt Drive (130 mm)       7.33 x 10 <sup>4</sup> (6.48 x 10 <sup>-3</sup> )       3.13 x 10 <sup>6</sup> (2.77 x 10 <sup>5</sup> )         2:1 Reduction Parallel Belt Drive (130 mm)       3.32 x 10 <sup>4</sup> (2.94 x 10 <sup>-3</sup> )       7.83 x 10 <sup>7</sup> (6.93 x 10 <sup>-6</sup> )         10 mm Lead       Add per 25 mm, 10 mm Lead         1:1 Reduction Parallel Belt Drive (86 mm)       2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )         1:1 Reduction Parallel Belt Drive (96 mm)       4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )		5 mm Lead	Add per 25 mm, 5 mm Lead
1:1 Reduction Parallel Belt Drive (130 mm)       7.33 x 10 <sup>4</sup> (6.48 x 10 <sup>-3</sup> )       3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-6</sup> )         2:1 Reduction Parallel Belt Drive (130 mm)       3.32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> )       7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )         10 mm Lead       Add per 25 mm, 10 mm Lead         1:1 Reduction Parallel Belt Drive (86 mm)       2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )         1:1 Reduction Parallel Belt Drive (96 mm)       4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	1:1 Reduction Parallel Belt Drive (86 mm)	2.84 x 10 <sup>-4</sup> (2.51 x 10 <sup>-3</sup> )	3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup>
2:1 Reduction Parallel Belt Drive (130 mm)       3.32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> )       7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )         10 mm Lead       Add per 25 mm, 10 mm Lead         1:1 Reduction Parallel Belt Drive (86 mm)       2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )         1:1 Reduction Parallel Belt Drive (96 mm)       4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	1:1 Reduction Parallel Belt Drive (96 mm)	4.25 x 10 <sup>-4</sup> (3.76 x 10 <sup>-3</sup> )	3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )
10 mm Lead         Add per 25 mm, 10 mm Lead           1:1 Reduction Parallel Belt Drive (86 mm)         2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )         3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )           1:1 Reduction Parallel Belt Drive (96 mm)         4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )         3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	1:1 Reduction Parallel Belt Drive (130 mm)	7.33 x 10 <sup>-4</sup> (6.48 x 10 <sup>-3</sup> )	3.13 x 10 <sup>-6</sup> (2.77 x 10 <sup>-5</sup> )
1:1 Reduction Parallel Belt Drive (86 mm)       2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )         1:1 Reduction Parallel Belt Drive (96 mm)       4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )       3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	2:1 Reduction Parallel Belt Drive (130 mm)	3.32 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> )	7.83 x 10 <sup>-7</sup> (6.93 x 10 <sup>-6</sup> )
1:1 Reduction Parallel Belt Drive (96 mm) 4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )		10 mm Lead	Add per 25 mm, 10 mm Lead
	1:1 Reduction Parallel Belt Drive (86 mm)	2.86 x 10 <sup>-4</sup> (2.53 x 10 <sup>-3</sup> )	3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )
1:1 Reduction Parallel Belt Drive (130 mm) 7.35 x 10 <sup>-4</sup> (6.50 x 10 <sup>-3</sup> ) 3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )	1:1 Reduction Parallel Belt Drive (96 mm)	4.27 x 10 <sup>-4</sup> (3.78 x 10 <sup>-3</sup> )	3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )
	1:1 Reduction Parallel Belt Drive (130 mm)	7.35 x 10 <sup>-4</sup> (6.50 x 10 <sup>-3</sup> )	3.32 x 10 <sup>-6</sup> (2.94 x 10 <sup>-5</sup> )
2:1 Reduction Parallel Belt Drive (130 mm) 3.33 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> ) 8.30 x 10 <sup>-7</sup> (7.35 x 10 <sup>-6</sup> )	2:1 Reduction Parallel Belt Drive (130 mm)	3.33 x 10 <sup>-4</sup> (2.94 x 10 <sup>-3</sup> )	8.30 x 10 <sup>-7</sup> (7.35 x 10 <sup>-6</sup> )

<sup>\*</sup>See definitions on page 143

# K Series Linear Actuators

### **K90**

Models		K	M	H	(X
		05	10	05	10
Screw Lead	in	0.1969	0.3937	0.1969	0.3937
Sciew Lead	mm	5	10	5	10
Maximum Force <sup>3</sup>	lbf	3500	1750	3500	1750
waximum Forces	kN	15.6	7.8	15.6	7.8
Life at Maximum Force <sup>1</sup>	in x 10 <sup>6</sup>	1.8	22.6	7.1	90.4
Life at Maximum Force	km	44.9	573.8	179.6	2295
0.45	lbf	7275	6750	11548	10715
C <sub>a</sub> (Dynamic Load Rating)	kN	32.4	30.0	51.4	47.7
Manipular India Transport	lbf-in	137	137	137	137
Maximum Input Torque <sup>2</sup>	Nm	16	16	16	16
Max Rated RPM @ Input Shaft	RPM	3000	3000	3000	3000
Maximum Linear Speed @ Maximum	in/sec	9.8	19.7	9.8	19.7
Rated RPM	mm/sec	250	500	250	500

<sup>1.</sup> See page 147 for life calculation information.

## Weights kg (lbs)

Base Actuator Weight	lb	5.42	
(Zero Stroke)	kg	11.96	
Actuator Weight Adder	lb	0.016	
(Per mm of Stroke)	kg	0.0366	
Adder for Inline (excluding motor)	1.51 (3.3	55)	
Adder for Parallel Drive (excluding motor)	60)		
Adder for Front Flange	1.54 (3.40)		
Adder for Rear Flange	2.86 (6.31)		
Adder for Rear Clevis	1.45 (3.21)		
Adder for Rear Eye	1.13 (2.49)		
Adder for Front/Rear Angle Mounts	0.00 ()		
Adder for Two Trunnions	0.80 (1.768)		
Adder for Two Foot Mounts	1.71 (3.78)		

## K90 Inertias kg-m2 (lbf-in-sec2)

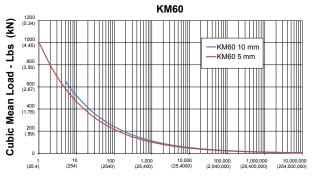
	5 mm Lead	Add per 25 mm, 5 mm Lead
Base Unit - Input Drive Shaft Only	2.97 x 10 <sup>-4</sup> (2.63 x 10 <sup>-3</sup> )	1.11 x 10 <sup>-5</sup> (9.80 x 10 <sup>-5</sup> )
Inline Unit - w/Motor Coupling	3.84 x 10 <sup>-4</sup> (3.40 x 10 <sup>-3</sup> )	1.11 x 10 <sup>-5</sup> (9.80 x 10 <sup>-5</sup> )
	10 mm Lead	Add per 25 mm, 10 mm Lead
Base Unit - Input Drive Shaft Only	3.00 x 10 <sup>-4</sup> (2.66 x 10 <sup>-3</sup> )	1.13 x 10 <sup>-5</sup> (1.00 x 10 <sup>-4</sup> )
Inline Unit - w/Motor Coupling	3.87 x 10 <sup>-4</sup> (3.43 x 10 <sup>-3</sup> )	1.13 x 10 <sup>-5</sup> (1.00 x 10 <sup>-4</sup> )
Parallel Drive Inertias (P10 Option)		
	5 mm Lead	Add per 25 mm, 5 mm Lead
1:1 Reduction Parallel Belt Drive (96 mm)	5.12 x 10 <sup>-4</sup> (4.53 x 10 <sup>-3</sup> )	1.11 x 10 <sup>-5</sup> (9.80 x 10 <sup>-5</sup> )
1:1 Reduction Parallel Belt Drive (130 mm)	7.98 x 10 <sup>-4</sup> (7.07 x 10 <sup>-3</sup> )	1.11 x 10 <sup>-5</sup> (9.80 x 10 <sup>-5</sup> )
2:1 Reduction Parallel Belt Drive (130 mm)	3.41 x 10 <sup>-4</sup> (3.02 x 10 <sup>-3</sup> )	2.77 x 10 <sup>-6</sup> (2.45 x 10 <sup>-5</sup> )
	10 mm Lead	Add per 25 mm, 10 mm Lead
1:1 Reduction Parallel Belt Drive (96 mm)	5.15 x 10 <sup>-4</sup> (4.56 x 10 <sup>-3</sup> )	1.13 x 10 <sup>-5</sup> (1.00 x 10 <sup>-4</sup> )
1:1 Reduction Parallel Belt Drive (130 mm)	8.02 x 10 <sup>-4</sup> (7.10 x 10 <sup>-3</sup> )	1.13 x 10 <sup>-5</sup> (1.00 x 10 <sup>-4</sup> )
2:1 Reduction Parallel Belt Drive (130 mm)	3.42 x 10 <sup>-4</sup> (3.03 x 10 <sup>-3</sup> )	2.82 x 10 <sup>-6</sup> (2.50 x 10 <sup>-5</sup> )
Parallel Drive Inertias (Smooth Moto	or Shaft Option)	
	5 mm Lead	Add per 25 mm, 5 mm Lead
1:1 Reduction Parallel Belt Drive (96 mm)	6.18 x 10 <sup>-4</sup> (5.47 x 10 <sup>-3</sup> )	1.11 x 10 <sup>-5</sup> (9.80 x 10 <sup>-5</sup> )
1:1 Reduction Parallel Belt Drive (130 mm)	9.35 x 10 <sup>-4</sup> (8.27 x 10 <sup>-3</sup> )	1.11 x 10 <sup>-5</sup> (9.80 x 10 <sup>-5</sup> )
2:1 Reduction Parallel Belt Drive (130 mm)	3.91 x 10 <sup>-4</sup> (3.46 x 10 <sup>-3</sup> )	2.77 x 10 <sup>-6</sup> (2.45 x 10 <sup>-5</sup> )
	10 mm Lead	Add per 25 mm, 10 mm Lead
1:1 Reduction Parallel Belt Drive (96 mm)	6.21 x 10 <sup>-4</sup> (5.50 x 10 <sup>-3</sup> )	1.13 x 10 <sup>-5</sup> (1.00 x 10 <sup>-4</sup> )
1:1 Reduction Parallel Belt Drive (130 mm)	9.38 x 10 <sup>-4</sup> (8.30 x 10 <sup>-3</sup> )	1.13 x 10 <sup>-5</sup> (1.00 x 10 <sup>-4</sup> )
2:1 Reduction Parallel Belt Drive (130 mm)	3.92 x 10 <sup>-4</sup> (3.47 x 10 <sup>-3</sup> )	2.82 x 10 <sup>-6</sup> (2.50 x 10 <sup>-5</sup> )

\*See definitions on page 143

<sup>2.</sup> Input torque should be limited such that Max Force is not exceeded. For a parallel belt ratio, the input torque ratings must be divided by the belt ratio for allowable motor torque. The output force ratings remain the same.

<sup>3.</sup> Maximum allowable actuator-generated force that can be applied routinely. Exceeding this force may result in permanent damage to the actuator. For maximum allowable externally-applied axial forces, consult factory. For high force, short stroke applications, consult factory.

### **Estimated Service Life**

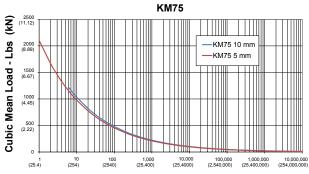


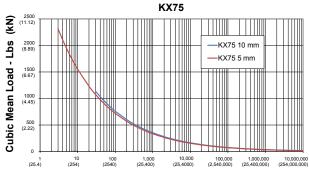
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Travel Life - Millions of Inches (mm)

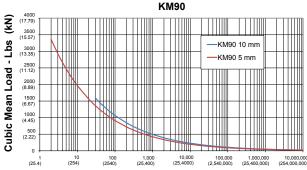
Travel Life - Millions of Inches (mm)

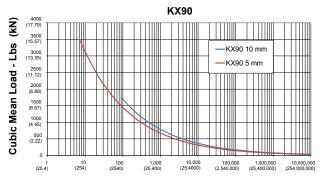




Travel Life - Millions of Inches (mm)

Travel Life - Millions of Inches (mm)





Travel Life - Millions of Inches (mm)

Travel Life - Millions of Inches (mm)

Service Life Estimate Assumptions:

- Sufficient quality and quantity of lubrication is maintained throughout service life (please refer to engineering reference on page 212 for lubrication interval estimates.)
- Bearing and screw temperature between 20° C and 40° C
- · No mechanical hard stops (external or internal) or impact loads
- No external side loads
- Does not apply to short stroke, high frequency applications such as fatigue testing or short stroke, high force applications such as pressing. (For information on calculating estimating life for unique applications please refer to the engineering reference on page 212.

The  $\rm L_{10}$  expected life of a roller screw linear actuator is expressed as the linear travel distance that 90% of properly maintained roller screws manufactured are expected to meet or exceed. This is not a guarantee and these charts should be used for estimation purposes only.

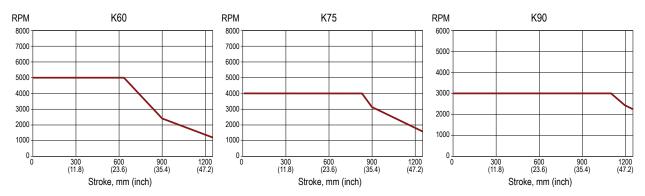
The underlying formula that defines this value is: Travel life in millions of inches, where:

 $\begin{array}{ll} C_{_{a}} = \text{Dynamic load rating (lbf)} \\ F_{_{cml}} = \text{Cubic mean applied load (lbf)} \\ \ell = \text{Roller screw lead (inches)} \end{array} \quad L_{_{10}} = \left( \begin{array}{c} C_{_{a}} \\ F_{_{cml}} \end{array} \right)^{\!3} \times \ell$ 

For additional details on calculating estimated service life, please refer to the Engineering Reference, page 212.

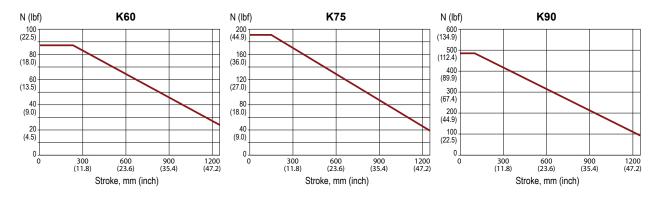
### **Data Curves**

### **Critical Speed vs Stroke Length:**

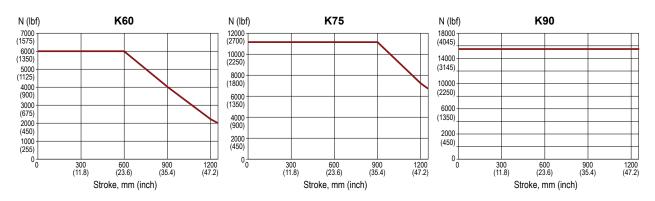


Actuator Rated Speed speed at which we have tested and rated the actuator

### **Maximum Side Load:**



### Rated Force vs Stroke:



<sup>\*</sup> With longer stroke length actuators, the rated speed of the actuator is determined by the critical speed

## **Options**

### PB = Protective Bellows

This option provides an accordion style protective bellows to protect the main actuator rod from damage due to abrasives or other contaminants in the environment in which the actuator must survive. The standard material of this bellows is S2 Neoprene Coated Nylon, Sewn Construction. This standard bellows is rated for environmental temperatures of -40 to 250 degrees F. Longer strokes may require the main rod of the actuator to be extended beyond standard length. Not available with extended tie rod mounting option. Please contact your local sales representative.

### L1 ... L6 = Adjustable External Travel **Switches**

This option allows up to 3 external switches to be included. These switches provide travel indication to the controller and are adjustable.

### K Series Accessories

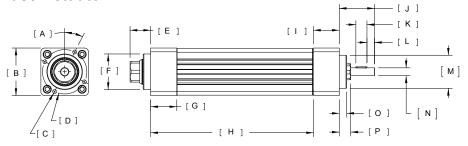
K60	K75	K90	Mounting Attachments (including proper number of standard T nuts and screws)
KSRF-60-XX	KSRF-75-XX	KSRF-90-XX	Rear Flange Attachment (see drawings and table on next page)
KSFF-60	KSFF-75	KSFF-90	Front Flange Attachment
KSEA-60	KSEA-75	KSEA-90	End Angles, Stainless Steel Std (includes 2)*
KSEP-60	KSEP-75	KSEP-90	End Angles, Parallel, Stainless Steel Std (includes 2)
KSFM-60	KSFM-75	KSFM-90	Foot Mounts (includes 2)
KSST-60	KSST-75	KSST-90	Side Trunnions (includes 2)
KSRC-60	KSRC-75	KSRC-90	Rear Clevis (includes pins)
KSRE-60	KSRE-75	KSRE-90	Rear Eye
KSMT-60	KSMT-75	KSMT-90	Metric Side Trunnion
KSMC-60	KSMC-75	KSMC-90	Metric Rear Clevis (includes pins)
KSME-60	KSME-75	KSME-90	Metric Rear Eye
K60	K75	K90	Rod End Attachments
SRM050	SRM075	SRM075	Front Spherical Rod Eye, fits "M" and "W" Rod only
REI050	RE075	RE075	Front Rod Eye, fits "M" and "W" Rod only
RCI050	RC075	RC075	Front Rod Clevis, fits "M" and "W" Rod only
K60	K75	K90	Clevis Pins
KSRP-60	KSRP-75	KSRP-90	Clevis Pin for Front and Rear Clevis, Rod Eyes and Rod Clevis
KSMP-60	KSMP-75	KSMP-90	Metric Clevis Pin for Rear Metric Clevis, Metric Rod Eyes and Rod Clevis
	Limit Switche	s (if required in add	dition to L1, L2, L3 option in actuator model)
Option	Quantity	Part Number	Description
L1	1	43403	Normally Open PNP Limit Switch (10-30 VDC, 1m, 3 wire embedded cable)
L2	2	43404	Normally Closed PNP Limit Switch (10-30 VDC, 1m, 3 wire embedded cable)
L3	1 2	43403 43404	Normally Open PNP Limit Switch (10-30 VDC, 1m, 3 wire embedded cable) Normally Closed PNP Limit Switch (10-30 VDC, 1m, 3 wire embedded cable)
L4	1	67634	Normally Open NPN Limit Switch (10-30 VDC, 1m, 3 wire embedded cable)
L5	2	67635	Normally Closed NPN Limit Switch (10-30 VDC, 1m, 3 wire embedded cable)
L6	1 2	67634 67635	Normally Open NPN Limit Switch (10-30 VDC, 1m, 3 wire embedded cable) Normally Closed NPN Limit Switch (10-30 VDC, 1m, 3 wire embedded cable)

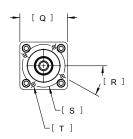
Consult your local sales representative to discuss maximum stroke length allowable with your final configuration.

Some accessories are available in stainless steel. Consult Exlar for availability and lead time. This option restricts max. load to 6.0 KN (1350 lbf) for K60, 8.9 KN (2000 lbf) for K75 and 9.3 KN (2100 lbf) for K90.

## **Dimensions**

### **Base Actuator**



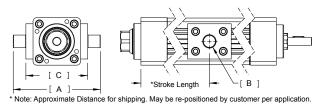


		KCO	V75	Koo
		K60	K75	K90
Α		27°	28°	22.5°
В	in	□ 2.362	□ 2.953	□ 3.543
	mm	60.00	75.00	90.00
С	in	N/A	N/A	N/A
C	mm	Ø M6X1.0↓16.00	Ø M8X1.25↓16.00	Ø M10X1.5↓20.00
D	in	Ø 2.205 BC	Ø 2.677 BC	Ø 3.071 BC
_	mm	56.00	68.00	78.00
Е	in	1.025	1.300	1.611
_	mm	26.04	33.03	40.91
_	in	Ø 1.77 +0.000/-0.001	Ø 2.05 +0.000/-0.001	Ø 2.44 +0.000/-0.001
F	mm	Ø 45.00 +0.00/-0.03	Ø 52.00 +0.00/-0.03	Ø 62.00 +0.00/-0.03
_	in	1.299	1.457	1.693
G	mm	33.00	37.00	43.00
Н*	in	4.185	5.256	6.179
п"	mm	106.30	133.49	156.97
	in	1.280	1.594	1.831
'	mm	32.50	40.50	46.50
J	in	1.752	2.041	2.251
J	mm	44.50	51.85	57.17

Е	in	1.025	1.300	1.611				
_	mm	26.04	33.03	40.91				
_	in	Ø 1.77 +0.000/-0.001	Ø 2.05 +0.000/-0.001	Ø 2.44 +0.000/-0.001				
F	mm	Ø 45.00 +0.00/-0.03	Ø 52.00 +0.00/-0.03	Ø 62.00 +0.00/-0.03				
G	in	1.299	1.457	1.693				
G	mm	33.00	37.00	43.00				
H*	in	4.185	5.256	6.179				
-	mm	106.30	133.49	156.97				
1	in	1.280	1.594	1.831				
ı	mm	32.50	40.50	46.50				
J	in	1.752	2.041	2.251				
J	mm	44.50	51.85	57.17				
*Add	*Add stroke length to dimension							

		K60	K75	K90
16	in	0.551	0.760	0.787
K	mm	14.00	19.31	20.00
	in	0.374	0.591	0.728
L	mm	9.50	15.00	18.50
М	in	Ø 1.646 +0.000/-0.002	Ø 2.045 +0.000/-0.002	Ø 2.440 +0.000/-0.002
IVI	mm	41.81 +0.00/-0.05	Ø 51.94 +0.00/-0.05	Ø 62.00 +0.00/-0.05
N	in	Ø 0.394 +0.000/-0.001	Ø 0.472 +0.000/-0.001	Ø 0.629 +0.000/-0.001
N	mm	10.00 +0.00/-0.03	Ø 12.00 +0.00/-0.03	Ø 16.00 +0.00/-0.03
0	in	0.374	0.472	0.472
U	mm	9.50	12.00	12.00
Р	in	0.571	0.691	0.681
•	mm	14.50	17.54	17.29
Q	in	□ 2.362	□ 2.953	□ 3.543
Q	mm	60.00	75.00	90.00
R		29°	28°	22.5°
s	in	Ø 2.126 BC	Ø 2.677 BC	Ø 3.071 BC
3	mm	54.00	68.00	78.00
_	in	N/A	N/A	N/A
Т	mm	Ø M6X1.0↓16.00	Ø M8X1.25↓21.50	Ø M10X1.5↓20.00

### **Trunnion Mount**

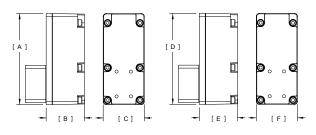


Version	Α	øΒ	С
KSST-60	4.928 in	1.000 +/001 in	78.05 in
KSMT-60	106.88 mm	16.0003 mm/07 mm	3.073 mm
KSST-75	5.913 in	.999 + .000/002 in	99.40 in
KSMT-75	150.20 mm	19.97 +.00 mm/05 mm	3.913 mm
KSST-90	6.504 in	.999 + .000/002 in	114.40 in
KSMT-90	114.40 mm	19.97 +.00 mm/05 mm	4.504 mm

Mounting Accessories Ordered Separately

Pre-sale drawings and models are representative and are subject to change. Certified drawings and models are available for a fee. Consult your local Exlar representative for details.

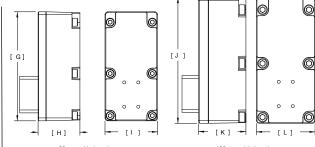
### **Parallel Mount (PXX or SXX)**



	DIM	K60	K75	K90
in	5.748	Χ		
mm	146.00	X		
in	2.414	X		
mm	61.31	Χ		
in	2.598	X		
mm	66.00	V		

86 mm wide housing

		DIM	K60	K75	K90
Α	in	5.748	Х		
А	mm	146.00	X		
ь	in	2.414	X		
В	mm	61.31	Χ		
С	in	2.598	Χ		
C	mm	66.00	Χ		
_	in	7.028	Χ	Х	
D	mm	178.50	Х	Х	
Е	in	2.696	Χ	Х	
_	mm	68.49	Χ	Х	
F	in	3.386	Χ	Х	
	mm	86.00	Х	Х	



		DIM	K60	K75	K90
G	in	8.110	Х	Х	Χ
G	mm	206.00	Х	Х	Х
н	in	3.058	Χ	X	Х
-	mm	77.66	Χ	X	Х
	in	3.780	Х	Х	Χ
	mm	96.00	Х	X	Х
J	in	10.827		X	Χ
J	mm	275.00		Х	Х
К	in	3.616		X	Х
Γ.	mm	91.84		Х	Χ
	in	5.118		Х	Х
_	mm	130.00		Х	Х

### **Parallel Mount Housing Width and** Rear Flange/Clevis **Mount Options**

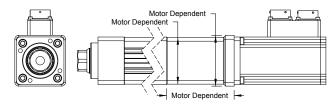
66 mm wide housing

When selecting a parallel mount for your K Series actuator, the table at right indicates what size drive housing will be mounted to your actuator. If your application also requires a rear flange, rear clevis or rear eye, please select the appropriate attachment based on the size of the drive housing.

Actuator Frame Size	Mounted Motor Frame Size <sup>1</sup>	Belt Reduction Ratio <sup>2</sup>	Parallel Drive Housing Width <sup>3</sup>	Optional Rear Flange	Optional Rear Clevis	Optional Rear Eye
	60 mm, N23 1:1 66 mm KSRF-60-66					
K60	60 mm, N23	2:1	96 mm	KSRF-60-86	KSRC-60 (English/ KSMC-60 (Metric)	KSRE-60 (English)/ KSME-60 (Metric)
	60 mm, N34	1:1 or 2:1	96 mm	KSRF-60-96	rieme ee (meane)	riome of (mount)
	60 mm, N23	1:1	86 mm	KSRF-75-86		KSRE-75 (English)/ KSME-75 (Metric)
	90 mm, N34	1:1	96 mm	KSRF-75-96	KSRC-75 (English)/	
K75	75 mm, N34	2:1	130 mm	KSRF-75-130	KSMC-75 (Metric)	
	115 mm	1:1	130 mm	KSRF-75-130		
	60 or 90 mm	1:1	96 mm	KSRF-90-96		KSRE-90 (English)/ KSME-90 (Metric)
K90	60 mm, N23	1:1 or 2:1	96 mm	KSRF-90-96	KSRC-90 (English/	
	90 mm, N34	1:1 or 2:1	130 mm	KSRF-90-130	KSMC-90 (Metric)	
	115 mm	1:1	130 mm	KSRF-90-130		

- <sup>1</sup> Motor sizes above are based on Exlar's product offering. Other manufacturers' motors of comparable size may also be mounted.
- <sup>2</sup>Consult Exlar for special belt reduction ratios.
- <sup>3</sup>See drawings for parallel drive housing dimensions.

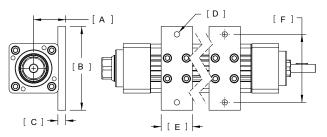
## **Inline Integrated Coupling**



ISC keyed motor shaft recommended for inline mount

# K Series Linear Actuators

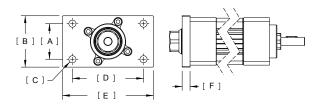
### **Foot Mount**



Mounting position shown for dimensions only.
Feet may be positioned on any side, at any distance.

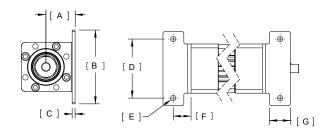
		KSFM-60	KSFM-75	KSFM-90
Α	in	1.536	1.969	2.502
A	mm	39.03	50.00	63.55
В	in	4.0	4.921	5.669
Ь	mm	101.6	125.00	144.00
С	in	0.375	0.512	0.750
C	mm	9.53	13.00	19.05
D	in	Ø 0.260	Ø 0.354	Ø 0.433
"	mm	6.60	9.00	11.00
Е	in	1.50	1.969	1.750
_ =	mm	38.10	50.00	44.45
F	in	3.250	3.937	4.724
	mm	82.55	100.00	120.0

## **Front Flange**



		KSFF-60	KSFF-75	KSFF-90
Α	in	1.772	1.969	2.480
A	mm	45.00	50.00	63.00
В	in	2.559	3.150	3.780
В	mm	65.00	80.00	96.00
С	in	Ø 0.354	Ø 0.354	Ø 0.480
C	mm	9.00	9.00	12.20
D	in	3.543	3.937	4.961
ט	mm	90.00	100.00	126.00
Е	in	4.528	5.118	6.496
	mm	115.00	130.00	165.00
F	in	0.394	0.591	0.750
Г	mm	10.00	15.00	19.05

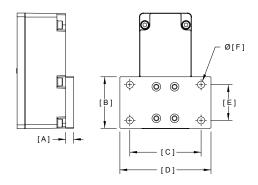
## **End Angles**



K60 Maximum Allowable Actuator Force = 1350 lbs K75 Maximum Allowable Actuator Force = 2000 lbs K90 Maximum Allowable Actuator Force = 1350 lbs

	Inline	KSEA-60	KSEA-75	KSEA-90
	Parallel	KSEP-60	KSEP-75	KSEP-90
Α	in	1.400	1.968	2.219
A	mm	35.55	50.00	56.35
В	in	3.543	2.953	3.543
ь	mm	90.00	75.00	90.00
С	in	0.140	0.250	0.250
C	mm	3.56	6.35	6.35
D	in	2.835	1.969	2.480
U	mm	72.00	50.00	63.00
Е	in	Ø 0.260	Ø 0.354	Ø 0.472
_	mm	6.60	9.00	12.00
F	in	0.856	1.083	1.319
Г	mm	21.74	27.50	33.50
G	in	1.001	1.575	1.969
G	mm	25.44	40.00	50.00

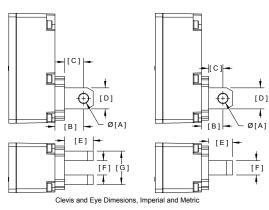
## **Rear Flange**



Option	Α	В	С	D	E	F
KSRF-60-66	0.394 in	2.559 in	3.543 in	4.528 in	1.772 in	0.354 in
	10.00 mm	65.00 mm	90.00 mm	115.00 mm	45.00 mm	9.00 mm
KSRF-60-86	86 0.472 in 2.950 in 12.00 mm 75.00 mm		3.937 in 100.00 mm	4.724 in 120.00 mm	1.969 in 50.00 mm	0.354 in 9.00 mm
KSRF-60-96	0.750 in	3.780 in	4.961 in	6.496 in	2.480 in	0.480 in
	19.05 mm	96.00 mm	126.00 mm	165.00 mm	63.00 mm	12.2 mm
KSRF-75-86	0.590 in	3.150 in	3.937 in	5.118 in	1.969 in	0.354 in
	15.00 mm	80.00 mm	100.00 mm	130.00 mm	50.00 mm	9.00 mm
KSRF-75-96	0.750 in	3.780 in	4.961 in	6.496 in	2.480 in	0.480 in
	19.05 mm	96.00 mm	126.00 mm	165.00 mm	63.00 mm	12.20 mm
KSRF-75-130	0.750 in	4.370 in	5.906 in	7.323 in	2.953 in	0.561 in
	19.05 mm	111.00 mm	150.00 mm	186.00 mm	75.00 mm	14.25 mm
KSRF-90-96	0.750 in	3.780 in	4.961 in	6.496 in	2.480 in	0.480 in
	19.05 mm	96.00 mm	126.00 mm	165.00 mm	63.00 mm	12.20 mm
KSRF-90-130	0.750 in	4.370 in	5.906 in	7.323 in	2.953 in	0.561 in
	19.05 mm	111.00 mm	150.00 mm	186.00 mm	75.00 mm	14.25 mm

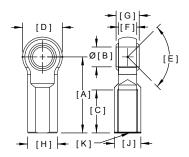
## **Rear Clevis**

## **Rear Eye**



Option	Α	В	С	D	Е	F	G
Inch Clevis (KSRC-60)	0.500 in +0.004/+0.002	1.500 in	1.000 in	1.100 in	1.500 in	0.750 in +0.020/-0.000	1.750 in +0.000/-0.029
Metric Clevis (KSMC-60)	12 mm +0.04/-0.0	25.00 mm	16.00 mm	24.00 mm	28.00 mm	28.00 mm +0.52/-0.00	52.00 +0.00/-0.74 mm
Inch Eye (KSRE-60)	0.500 in +0.004/+0.002	1.125 in	0.750 in	1.100 in	1.250 in	0.750 in +0.008/-0.024	NA
Metric Eye (KSME-60)	12 mm +0.04/-0.0	25.00 mm	16.00 mm	24.00 mm	28.00 mm	28.00 mm +0.20/-0.60	NA
Inch Clevis (KSRC-75)	0.751 in +0.001/+0.000	2.000 in	1.375 in	1.250 in	2.000 in	1.251 in +0.005/-0.001	2.500 in
Metric Clevis (KSMC-75)	16 mm +0.04 mm/-0.0	36.00 mm	20.00 mm	30.00 mm	40.00 mm	40.00 +0.41/-0.00 mm	70.00 mm
Inch Eye (KSRE-75)	0.751 in +0.001/+0.000	2.000 in	1.375 in	1.250 in	2.000 in	1.250 in +0.000/-0.005	NA
Metric Eye (KSME-75)	16 mm +0.04 mm/-0.0	36.00 mm	20.00 mm	30.00 mm	34.00 mm	39.80 -0.20/-0.60 mm	NA
Inch Clevis (KSRC-90)	0.750 in +0.001/+0.000	2.000 in	1.375 in	1.450 in	2.100 in	1.251 in +0.005/-0.001	3.544 in
Metric Clevis (KSMC-90)	16 mm +0.04 mm/-0.0	36.00 mm	20.00 mm	36.00 mm	37.00 mm	50.00 +0.41/-0.00 mm	90.00 mm
Inch Eye (KSRE-90)	0.750 in +0.001/+0.000	2.000 in	1.375 in	1.450 in	2.100 in	1.250 in +0.000/-0.005	NA
Metric Eye (KSME-90)	16 mm +0.04 mm/-0.0	36.00 mm	20.00 mm	36.00 mm	37.00 mm	50.00 -0.20/-0.60 mm	NA

## **Spherical Rod Eye**

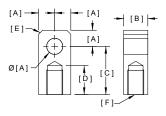


	K60 (SRM050)	K75 (SRM075)	K90 (SRM075)	
Α	2.125 in (54.0 mm)	2.875 in (73.03 mm)	2.875 in (73.03 mm)	
ØВ	0.500 in (12.7 mm)	0.750 in (19.05 mm)	0.750 in (19.05 mm)	
С	1.156 in (29.4 mm)	1.625 in (41.28 mm)	1.625 in (41.28 mm)	
D	1.312 in (33.3 mm)	1.75 in (44.5 mm)	1.75 in (44.5 mm)	
E	6°	14°	14°	
F	0.500 in (12.7 mm)	0.688 in (17.46 mm)	0.688 in (17.46 mm)	
G	0.625 in (15.9 mm)	0.875 in (22.23 mm)	0.875 in (22.23 mm)	
Н	0.875 in (22.2 mm)	1.125 in (28.58 mm)	1.125 in (28.58 mm)	
J	0.750 in (19.1 mm)	1.000 in (25.40 mm)	1.000 in (25.40 mm)	
K	1/2-20	3/4-16	3/4-16	

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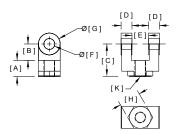
# K Series Linear Actuators

## **Rod Eye**



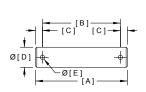
	K60 (REI050)	K75 (RE075)	K90 (RE075)	
ØA	0.50 in (12.7 mm)	0.750 in (19.05 mm)	0.750 in (19.05 mm)	
В	0.75 in (19.05 mm)	1.250 in (31.75 mm)	1.250 in (31.75 mm)	
С	1.50 in (38.1 mm)	2.375 in (60.33 mm)	2.375 in (60.33 mm)	
D	0.75 in (19.05 mm)	1.125 in (28.58 mm)	1.125 in (28.58 mm)	
E	0.375 in (9.53 mm)	3/4-16	3/4-16	
F	1/2-20	NA	NA	

### **Rod Clevis**



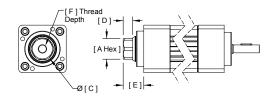
	K60 (RCI050)	K75 (RC075)	K90 (RC075)	
Α	0.750 in (19.05 mm)	1.125 in (28.58 mm)	1.125 in (28.58 mm)	
В	0.750 in (19.05 mm)	1.250 in (31.75 mm)	1.250 in (31.75 mm)	
С	1.500 in (38.1 mm)	1.750 in (44.45 mm)	1.750 in (44.45 mm)	
D	0.500 in (12.7 mm)	0.625 in (15.88 mm)	0.625 in (15.88 mm)	
E	0.765 in (19.43 mm)	1.265 in (32.13 mm)	1.265 in (32.13 mm)	
ØF	0.500 in (12.7 mm)	0.750 in (19.05 mm)	0.750 in (19.05 mm)	
ØG	1.000 in (25.4 mm)	1.500 in (38.10 mm)	1.500 in (38.10 mm)	
Н	1.000 in (25.4 mm)	1.250 in (31.75 mm)	1.250 in (31.75 mm)	
ØΙ	N/A	N/A	N/A	
K	1/2-20	3/4-16	3/4-16	

## **Clevis Pin**

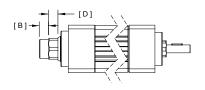


	K60		K	75	K90		
	KSMP-60	CP 050	KSMP-75	KSRP-75	KSMP-90	KSRP-90	
Α	2.56 in (65 mm)	2.28 in (57.9 mm)	3.35 in (85.0 mm)	3.09 in (78.5 mm)	4.13 in (105.0 mm)	4.13 in (105.0 mm)	
В	2.19 in (55.50 mm)	1.94 in (49.28 mm)	2.99 in (76.0 mm)	2.74 in (69.5 mm)	3.78 in (96.0 mm)	3.78 in (96 mm)	
С	0.19 in (4.75 mm)	0.17 in (4.32 mm)	0.18 in (4.5 mm)	0.18 in (4.5 mm)	0.18 in (4.5 mm)	0.18 in (4.5 mm)	
ØD	0.47 in (12 mm)	0.50 in (12.7 mm)	0.630 in +0.000/-0.002 (16 mm +0.00/-0.04)	0.750 in +0.000/-0.002 (19.05 mm +0.00/-0.04)	0.630 in +0.000/-0.002 (16 mm +0.00/-0.04)	0.750 in +0.000/-0.002 (19.05 mm +0.00/-0.04)	
ØE	0.12 in (3 mm)	0.095 in (2.41 mm)	0.14 in (3.56 mm)	0.14 in (3.56 mm)	0.14 in (3.56 mm)	0.14 in (3.56 mm)	

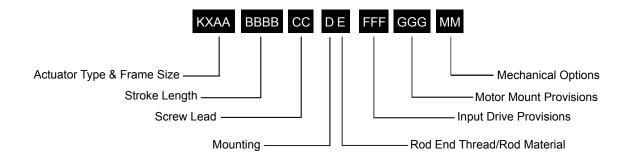
### **Rod Ends**







	Thread	A Hex	В	ø C Rod	D	E	F			
	K60									
M/W	U.S. Male 1/2-20 UNF-2A	1.02 in (28.00 mm)	0.875 in (22.2 mm)	1.249 in (31.74 mm)	0.472 in (12.00 mm)	1.025 in (26.04 mm)	N/A			
F/V	U.S. Female 1/2-20 UNF-2B	1.02 in (28.00 mm)	N/A	1.249 in (31.74 mm)	0.472 in (12.0 mm)	1.025 in (26.04 mm)	0.75 in (19.0 mm)			
A/R	Metric Male M12 x 1.25 6g	1.02 in (28.00 mm)	0.945 in (24 mm)	1.249 in (31.74 mm)	0.472 in (12.0 mm)	1.025 in (26.04 mm)	N/A			
B/L	Metric Female M12 x 1.25 6H	1.02 in (28.00 mm)	N/A	1.249 in (31.74 mm)	0.472 in (12.0 mm)	1.025 in (26.04 mm)	0.70 in (17.80 mm)			
	K75									
M/W	U.S. Male 3/4-16 UNF-2A	1.18 in (30.00 mm)	1.125 in (28.58 mm)	1.500 in (38.10 mm)	0.551 in (14.00 mm)	1.300 in (33.03 mm)	N/A			
F/V	U.S. Female 3/4-16 UNF-2B	1.18 in (30.00 mm)	N/A	1.500 in (38.10 mm)	0.551 in (14.0 mm)	1.300 in (33.03 mm)	1.13 in (28.58 mm)			
A/R	Metric Male M16 x 1.50 6g	1.18 in (30.00 mm)	1.125 in (32.00 mm)	1.500 in (38.10 mm)	0.551 in (14.0 mm)	1.300 in (33.03 mm)	N/A			
B/L	Metric Female M16 x 1.50 6H	1.18 in (30.00 mm)	N/A	1.500 in (38.10 mm)	0.551 in (14.0 mm)	1.300 in (33.03 mm)	1.30 in (33.00 mm)			
			K	90						
M/W	U.S. Male 3/4-16 UNF-2A	1.34 in (34.00 mm)	1.50 in (38.10 mm)	1.750 in (44.45 mm)	0.629 in (16.00 mm)	1.611 in (40.91 mm)	N/A			
F/V	U.S. Female 3/4-16 UNF-2B	1.34 in (34.00 mm)	N/A	1.750 in (44.45 mm)	0.629 in (16.00 mm)	1.611 in (40.91 mm)	1.25 in (31.75 mm)			
A/R	Metric Male M20 x 1.5 6g	1.34 in (34.00 mm)	1.417 in (36.00 mm)	1.750 in (44.45 mm)	0.629 in (16.00 mm)	1.611 in (40.91 mm)	N/A			
B/L	Metric Female M20 x 1.5 6H	1.34 in (34.00 mm)	N/A	1.750 in (44.45 mm)	0.629 in (16.00 mm)	1.611 in (40.91 mm)	1.50 in (38.10 mm)			



#### **Commonly Ordered Options Shown in BOLD**

#### **Actuator Series**

KX = High Capacity Roller Screw

KM = Standard Capacity Roller Screw

#### AA = Actuator Frame Size

60 = 60 mm (2.375 inch)

75 = 75 mm (2.95 inch)

90 = 90 mm (3.54 inch)

#### BBBB = Stroke Length (mm)

0020-1225 mm (25 mm increments)

0075 = 75 mm

0150 = 150 mm

0300 = 300 mm

#### CC = Lead (linear motion per screw revolution)

05 = 5 mm (0.2 inch) roller screw only10 = 10 mm (0.4 inch) roller screw only

### **D** = Mounting Options

N = None, Base Unit

#### E = Rod Options

M = Male, US Standard thread

#### A = Male Metric thread

F = Female US Standard thread

B = Female Metric thread

W = Male, US Standard thread, SS 1

R = Male Metric thread, SS 1

V = Female US Standard thread, SS 1

L = Female Metric thread, SS 1

#### **FFF = Input Drive Provisions**

NMT = Drive shaft only, no motor mount ISC = Inline, includes shaft coupling

Keyed Motor Shaft Options

P10 = Parallel, 1:1 belt reduction

P20 = Parallel, 2:1 belt reduction

Smooth Motor Shaft Options

S10 = Parallel, 1:1 belt reduction

S20 = Parallel, 2:1 belt reduction

#### GGG = Motor Mount Provisions 3

See page 206 for Motor Mount Code.

#### MM = Mechanical Options 4

PB = Protective bellows for extending rod

#### Limit Switches <sup>2</sup>

L1 = One N.O., PNP

L2 = Two N.C., PNP

L3 = One N.O. PNP & two N.C., PNP

L4 = One N.O., NPN

L5 = Two N.C., NPN

L6 = One N.O., NPN & two N.C., NPN

\*See Page 149 for Limit Switch details.

# For options or specials not listed above or for

extended temperature operation, please contact Exlar

#### NOTES:

- 1. SS rod end on plated SS rod.
- 2. Not available with SE option.
- 3. For oversized motors, contact your local sales representative.
- 4. For extended temperature operation consult factory for model number.