

Maintenance Job Planning/Estimating Worksheet					
Planner: X		WO#: X		Date: 09/27/2021	
Job Contact: X		Location: AOx Spiral Infeed		Asset ID#:	
Job Description: Install Keyswitch Device					
Job Scope					
Job Plan Seq.	Task Description	Task Duration	Number of Resources Required	Total Estimated Labour Hours	Reference Pictures
10	Fabricate and install stand for keyswitch. Keyswitch should stand at height of 2'. See reference picture for assembly utilizing Unistrut.	0.50	1	0.50	
20	Install keyswitch stand within 10' of spiral. Use two concrete screws to fasten to ground.	0.50	1	0.50	
30	Install keyswitch onto stand.	0.25	1	0.25	
40	Run two conductor cable into nearby remote IO panel for spiral. Panel will be found attached to frame of v-belt infeed. For example, spiral 26350's IO box is found attached here as IBX26340.	0.25	1	0.25	
50	LOTO Cabinet associated with IBX box (for example, CP26 to de-energize IBX26340) to ensure 0 energy atmosphere. IBX boxes will typically contain 120V for Siemens PSUs.	0.25	1	0.25	

