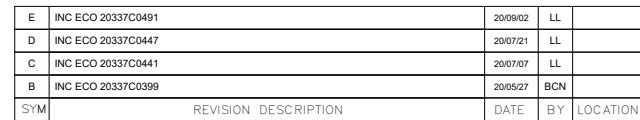
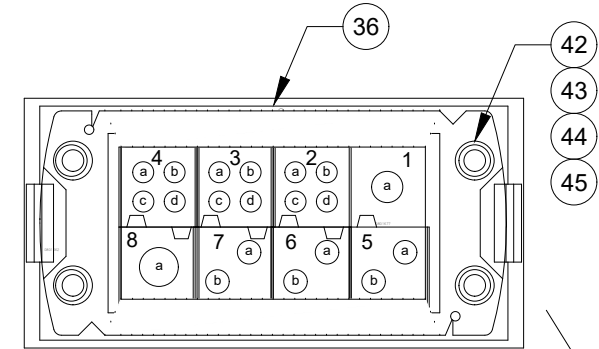


1. DRAWING PREPARED IAW Y14.100M, ENGINEERING DRAWING PRACTICES.
2. INSTALL ITEMS IAW MANUFACTURER'S INSTRUCTIONS.
3. COMPONENT PART OF ITEM 2 OF 62.0090.802-00 ASSEMBLY.
4. GFCI, OUTLET SHOULD BE ORIENTED TO HAVE THE GROUND PIN UP



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2700 ETERS BLVD. SUITE 200B  
DFW AIRPORT, TX 75261

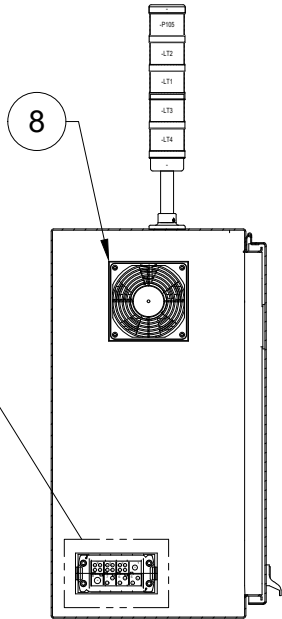
TITLE			
ENCLOSURE ASSY, VARIOSTACK, LH			
Filename: 62.0091.800-50.GZ____E.DWG			SHT 1 OF 6
SIZE	DRAWING NO.		REV
D	62.0091.800-50.GZ		E



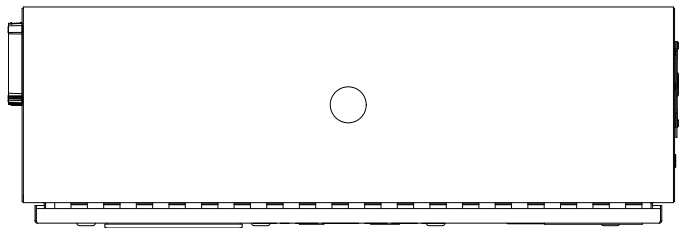
CABLE GLAND ASSY(VIEW AA)  
NOT TO SCALE

SLEEVE	HOLE	SLEEVE-ITEM	WIRE ID	WIRE-ITEM
1	a	40	W840	27
2	a	38	W845	49
	b		W846	28
	c		W847	29
	d		W848	30
3	a	38	MOTOR 1	19
	b		MOTOR 2	19
	c		MOTOR 3	19
	d		MOTOR 4	19
4	a	38	W818	22
	b		W820	23
	c		plug	47
	d		plug	47
5	a	37	W849	24
	b		W850	25
6	a	37	W841	33
	b		W857	34
7	a	37	W844	50
	b		plug	51
8	a	41	W861	18

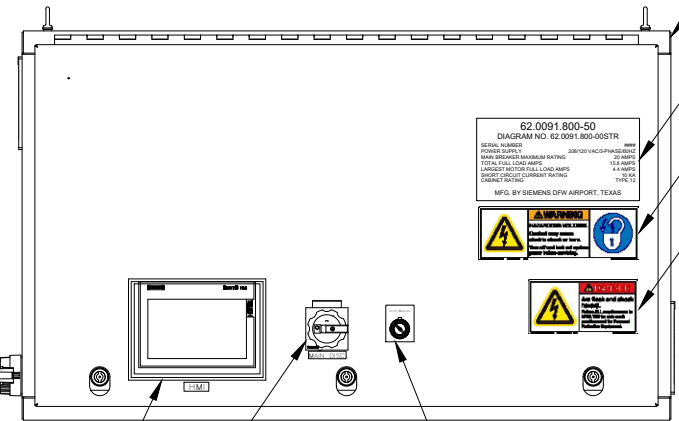
CABLE GLAND ASSY CHART



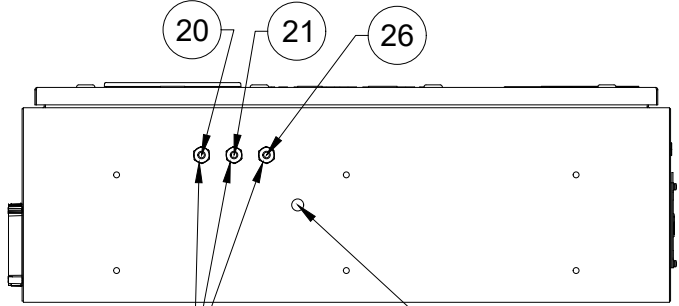
LEFT VIEW



TOP VIEW



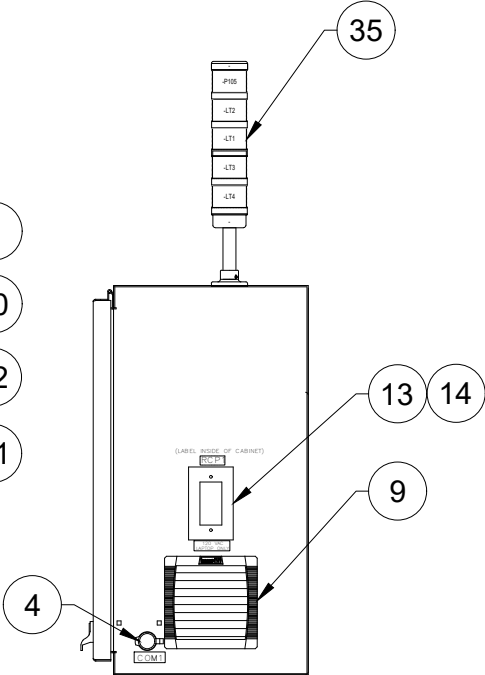
FRONT VIEW



BOTTOM VIEW

17 16 15  
3PL 3PL 3PL

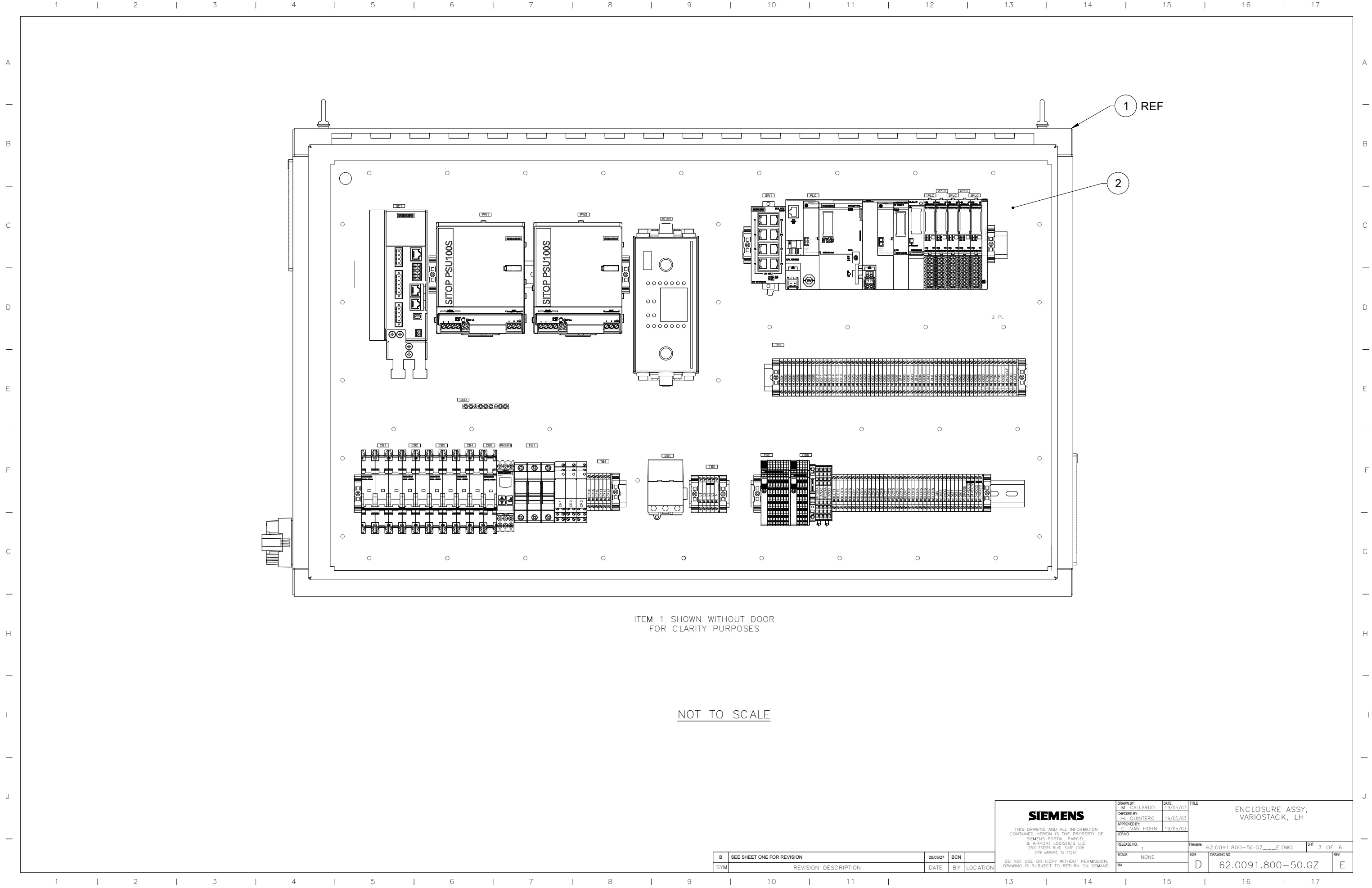
NOT TO SCALE



RIGHT VIEW

B	SEE SHEET ONE FOR REVISION	20/05/27	BCN	
SYM	REVISION DESCRIPTION	DATE	BY	LOCATION

<b>SIEMENS</b>		DRAWN BY: M. GALLARDO	DATE: 19/05/03	TITLE: ENCLOSURE ASSY, VARIOSTACK, LH
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APPROVED BY: C. VAN HORN		DATE: 19/05/03		
RELEASE NO. 1		SCALE: NONE	SIZE: D	REV: 2 OF 6
DRAWING NO. 62.0091.800-50.GZ				
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ITEM 1 SHOWN WITHOUT DOOR  
FOR CLARITY PURPOSES

NOT TO SCALE

B	SEE SHEET ONE FOR REVISION	20/05/27	BCN	
SYM	REVISION DESCRIPTION	DATE	BY	LOCATION

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		<small>CHECKED BY:</small> H. QUINTERO	<small>DATE:</small> 19/05/03		
		<small>APPROVED BY:</small> C. VAN HORN	<small>DATE:</small> 19/05/03	<small>Filename:</small> 62.0091.800-50.GZ...E.DWG	
		<small>JOB NO.</small>			
<small>RELEASE NO.</small> 1		<small>SCALE</small> NONE		<small>SIZE</small> D	<small>DRAWING NO.</small> 62.0091.800-50.GZ
<small>MA</small>					<small>REV</small> E
				<small>SHT</small> 3 OF 6	

[illegible]

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LABEL CHARTS FOR ITEMS 18-33, 49,50,52.

CONNECTOR	LABEL A	REF/DRAWING NUMBER	LABEL B	CONNECTOR	Vendor Cable Info O.D.(mm)
M8	A800:MCM1:RD1	W836 660.125020 (1ea)	M1	M8	Interroll S-1004033 / 5mm
M8	A800:MCM1:RD2	W837 660.125020 (1ea)	M2	M8	Interroll S-1004033 / 5mm
M8	A800:MCM1:RD3	W838 660.125020 (1ea)	M3	M8	Interroll S-1004033 / 5mm
M8	A800:MCM1:RD4	W839 660.125020 (1ea)	M4	M8	Interroll S-1004033 / 5mm
FlyLead	A800:PLC1	W820 AX156-0829-015	RIO1:X30	M8M	Siemens 6ES7194-2LH50-0AC0 5.0mm
FlyLead	A800:TB2 V24P,V0P	W818 AX156-0830-015	RIO1:X80	M8F	Siemens 6ES7194-2LH50-1AC0 5.2mm
RJ45	A800:SW1:P1	W854 ax156-0825-002	A800:PLC1,P2R	RJ45	L-COM TRD695SCR-BL-2 6mm
RJ45	A800:SW1:P2	W855 ax156-0825-010	A800:HMI2	RJ45	L-COM TRD695SCR-BL-10 6mm
RJ45	A800:SW1:P3	W856 ax156-0825-007	A800:COM1	RJ45	L-COM TRD695SCR-BL-7 6mm
RJ45	A800:SW1:P5	W858 AX156-0827-001	A800:MCM1	RJ45	L-COM XX 6mm
RJ45	A800:SC1,P1	W859 ax156-0825-007	A800:PLC1,P1R	RJ45	L-COM TRD695SCR-BL-7 6mm
<div><div></div><div></div><div></div><div></div><div></div></div> <div><div></div><div>Label A</div><div></div><div>Label B</div><div></div></div>					

CONNECTOR	LABEL A	REF/DRAWING NUMBER	LABEL B	CONNECTOR	Vendor Cable Info O.D.(mm)
FlyLead/	A800:SC1	W861 660.125009	M5	M17	Siemens 6FX80028QN081AC5 10.5mm
FlyLead	A800:TB2	W840 62.0090.813-00	A801:HMI1	FlyLead	LAPP 8.6mm
FlyLead	A800:TB1	W860 62.0090.812-00	A802	FlyLead	LAPP 11.5mm
FlyLead	A800:TB2:1LCR1-8	W842 660.125131	LCR1	M12	lfm E12168 / 6.5mm
FlyLead	A800:TB2:1LCT1-5	W843 660.125132	LTC1	M12	lfm EVC074 / 4.6mm
FlyLead	A800:TB2:2LCR1-8	W844 C-0000-2129	LCR2	M12	lfm E12166
FlyLead	A800:TB2:1LCT1-5	W845 C-0000-2130	LTC2	M12	lfm EVC071
FlyLead	A800:TB1	W846 62.0090.816-01	INTLCK1	M8	Phoenix 1521931 / 4.7mm
FlyLead	A800:TB1	W847 62.0090.816-02	INTLCK2	M8	Phoenix 1521931 / 4.7mm
FlyLead	A800:TB1	W848 62.0090.816-03	INTLCK3	M8	Phoenix 1521931/ 4.7mm
FlyLead	A800:TB1:0522; TB2:0VDC	W849 62.0090.809-01	SOL1	PLUG	7.0mm
FlyLead	A800:TB1:0523; TB2:0VDC	W850 62.0090.809-02	SOL2	PLUG	7.0mm
<div><div></div><div></div><div></div><div></div><div></div></div> <div><div></div><div>Label A</div><div></div><div>Label B</div><div></div></div>					

B	SEE SHEET ONE FOR REVISION	20/05/27	BCN	
SYM	REVISION DESCRIPTION	DATE	BY	LOCATION

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DRAWN BY: M. GALLARDO

CHECKED BY: H. QUINTERO

APPROVED BY: C. VAN HORN

RELEASE NO. A

SCALE NONE

MA

DATE 19/05/03

DATE 19/05/03

DATE 19/05/03

DATE 19/05/03

DATE 19/05/03

TITLE ENCLOSURE ASSY, VARIOSTACK, LH

Filename 62.0091.800-50.GZ...E.DWG

SIZE 5 OF 6

D 62.0091.800-50.GZ

REV E

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1. SUBSTITUTE SERIAL NUMBER FOR "####" CONTACT SIEMENS SCM FOR SPECIFIC SERIAL NUMBER REQUIREMENTS

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	CHECKED BY H. OLINTERO	19/05/03					
	APPROVED BY C. VAN HORN	19/05/03					
	JOB NO.						
	RELEASE NO. 1	Filename: 62.0091.800--50.GZ____E.DWG		SHEET 8	OF 6		
	SCALE NONE	DRAWING NO. 62.0091.800--50.GZ		REV			
MA	D	E					

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NOT TO SCALE