

DZC3 (DUAL ZONE CONTROLLER 3) – LEDs (BOTTOM)

RED	SLUG OUTPUT	ON = SLUG OUTPUT IS ACTIVE - WHEN A SLUG RELEASE INPUT (GREEN) IS ON AND ZR1 OR ZR2 IS SET OFF FOR SLUG RELEASE IF RED LED IS ON AND GREEN LED IS OFF, DZC IS BAD (SHORT) IF RED LED IS OFF AND GREEN LED IS ON, DZC IS BAD (OPEN)
YELLOW	PHOTO EYE INPUT (M8 PIN 4)	ON = PHOTO EYE NOT BLOCKED (NO BOX) OFF = PHOTO EYE BLOCKED (BOX PRESENT)
GREEN	RELEASE INPUT (M8 PIN 2)	ON = RELEASE INPUT ON (=+V) OFF = RELEASE INPUT OFF (=0V)

DZC3 (DUAL ZONE CONTROLLER 3) – DIP SWITCHES (BOTTOM)

1	ZR2	REMOTE INPUT ZONE 2	ON = ZONE RELEASE IF M8(2) PIN 2 INPUT IS ON <DEFAULT> OFF = SLUG RELEASE IF M8(2) PIN 2 INPUT IS ON
2	LZ	LOCAL ZONE ACCUMULATION	ON = ZONE STOPS IF DOWNSTREAM PE IS BLOCKED (LATCHED) AND LOCAL PE IS BLOCKED (LATCHED) OFF = ZONE STOPS IF DOWNSTREAM PE IS BLOCKED <DEFAULT>
3	ZR1	REMOTE INPUT ZONE 1	ON = ZONE RELEASE IF M8(1) PIN 2 INPUT IS ON <DEFAULT> OFF = SLUG RELEASE IF M8(1) PIN 2 INPUT IS ON

DZC3 (DUAL ZONE CONTROLLER 3) – SWITCH INTERFACE MODULE (SIDE CHANNEL)

SWITCH	LA1	LOOK AHEAD ZONE 1	ON = UPSTREAM ZONE STARTS IF ZONE 1 IS ROLLING OFF = UPSTREAM ZONE STARTS IF ZONE 1 PE IS CLEAR
LED (BLUE)	STATUS		1 BLINK = 1 ZONE CONTROL 2 BLINKS = 2 ZONE CONTROL (AUTO SELECT IF PE2 CONNECTED) OFF = BAD DZC3 (OR BAD CONNECTION TO DZC3)
SWITCH	LA2	LOOK AHEAD ZONE 2	ON = UPSTREAM ZONE STARTS IF ZONE 2 IS ROLLING OFF = UPSTREAM ZONE STARTS IF ZONE 2 PE IS CLEAR

