



16 Axis SERCOS interface Module Firmware v13.7 Release Note

Cat. No. 1756-M16SE

Introduction

This release note corresponds to revision 13.7 of the 16 Axis SERCOS interface™ Module. To use this firmware version, update your system as follows:

Update this software or firmware	Catalog Number:	Firmware/Software Version
Logix5550 Controller	1756-L1, -L1Mx	13
Logix5555 Controller	1756-L55Mx	13
Logix5563 Controller	1756-L63	13
RSLogix 5000™ Software	9324-RLD300ENE 9324-RLD600ENE 9324-RLD700NXENE	13

Enhancements:

The following enhancements have been made to the firmware:

- RSLinx RSWho browsing support for RA drives on the SERCOS interface link.
- Eliminated repetitive SERCOS interface ring scanning when module is not in a Logix processor's I/O configuration space.
- Support for RA drives with Auxiliary Axis capability.
- Support to direct a drive, at configuration, to ignore its Enable Input.
- Supports Continuous Torque Limit control in a drive.
- Supports the Kinetix6000™ Resistive Brake Module.
- Support Physical Test Mode to aid in troubleshooting issues with fiber optic media integrity. See publication *Fiber Optic Cable Installation and Handling Instructions* (2090-IN010A-EN-P) for more information on this topic.

Corrections

This revision includes the following corrections:

- “Duplicate Node” error reporting operational when error is reported by SERCOS drives Verify that all drives on the SERCOS interface link support this functionality. **(See the Attention statement in the Restriction Section for important information about selecting SERCOS interface device address.)** The error can be viewed when on-line with RSLogix 5000 by opening the module’s Module Properties page, SERCOS interface Info Tab, and repeatedly selecting Refresh button to capture the error.
- Corrected the anomaly with Real Time Axis Information support of “Accel. Feedback” attribute. The attribute was not recognized and caused the module to fail configuration.

Restrictions

ATTENTION



Each drive on the SERCOS ring must have a unique SERCOS address. If two axes have the same address on the same ring, both respond to commanded motion. This could lead to damage to the equipment or product and could result in personal injury.

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