BILL OF MATERIALS: CERA-1 CLAY EXTRUDER

	Lng 5mm	Style Socket Set Screw	Location Guide Follower	Source ~ Cost ea https://www.belmetric.com/3mm-c-563 581 1026 163	~ Cost 0.1	(
8 M3	8mm	Socket Button Head	Tube Holder	https://www.belmetric.com/3mm-c-563 581 584 603/s	0.05	(
4 M3	8mm	Socket Flat Head	Tube Holder	https://www.belmetric.com/3mm-c-563 581 583 609/s	0.06	0.
4 M3	12mm	Allen Socket Head	Auger housing - motor	https://www.belmetric.com/3mm-c-563 581 582 585/t	0.06	0.
2 M3	20mm	Allen Socket Head	Tube Holder	https://www.belmetric.com/3mm-c-563 581 582 585/b	0.07	0.
4 M3	30mm Machine So	Allen Socket Head	Auger housing - stage	https://www.belmetric.com/3mm-c-563 581 582 585/b	0.1	
Size	Lng	Style	Location	Source		
4 M4	5mm	Socket Flat Head	Tube Base	https://www.belmetric.com/4mm-c-563 581 583 610/s	0.1	
4 M4	12mm	Allen Socket Head	Plunger	https://www.belmetric.com/4mm-c-563_581_582_586/b	0.08	0.
8 M4	16mm	Allen Socket Head	End Mount	https://www.belmetric.com/4mm-c-563 581 582 586/b	0.09	0
2 M4	18mm	Allen Socket Head	End Mount - Stage	https://www.belmetric.com/4mm-c-563 581 582 586/b	0.12	0
LO M4	20mm	Allen Socket Head	Base Mount, Guide Mount		0.11	
2 M4	22mm	Allen Socket Head	End Mount - Stage	https://www.belmetric.com/4mm-c-563_581_582_586/t	0.18	0
		rews: Other				
Size	Lng	Style	Location	Source		
4 M5	16mm	Allen Socket Head	Nema 23 Worm Gearbox	https://www.belmetric.com/5mm-c-563 581 582 587/b	0.14	C
8 M6	20mm	Allen Socket Head	Base Mount, Guide Mount	https://www.belmetric.com/6mm-c-563 581 582 588/b	0.22	1
	Nuts: M3 8			Causes		
Size 8 M3	Hgt 1.8mm	Style	Location Stage, Guide Follower	Source	0.11	
8 M3	1.8mm 2.4mm	Square, Thin Hex	Tube Holder	https://www.belmetric.com/square-nut-thin-c-563 578 https://www.belmetric.com/coarse-thread-c-563 578 6:	0.11	0
20 M4	3.5mm	Square	End mount, Base mount	https://www.mcmaster.com/97258a102	0.03	
	5.511111	Square	End mount, base mount	nttps://www.memaster.com/s/25baroz	0.22	
3D Printe	d / Laser	Cut Components				
File Nar		Material	Location	Source (If applicable)		
1 auger_h		PETG or ABS, 100%		(approadic)	1.52	
1 auger_r		Steel	Auger	https://www.shapeways.com/product/XDJKCNMEJ/cera-	40	
1 auger_s		PETG or ABS, 100%			1.9	
1 bearing		PETG or ABS, 100%			0.02	(
		PETG or ABS, 100%			0.11	
		A PETG or ABS, 20% ir			1.4	
1 screwG	uide_mount	B. PETG or ABS, 20% in	Screw Guide		0.86	(
1 tube_ba	seMount.st	PETG or ABS, 100%	i Ram		4.96	4
1 tube_er	ndMount.stl	PETG or ABS, 100%	i Ram		1.58	1
1 tubeHol	derA.stl	PETG or ABS, 100%	i Ram		0.5	
1 tubeHol	derB.stl	PETG or ABS, 100%	i Ram		0.5	
1 wormG	ear_nut_cou		Ram	https://www.shapeways.com/product/TWY3GB4AK/cera	46	
		PETG or ABS, 100%	i Plunger		2.36	- 2
1 plunger	.STI					
1 gasket_	A.dxf	Nitrile Rubber	Auger	https://www.faucetdepot.com/prod/Lasco-02-1048E-Rul	1.54	1
1 gasket_ 1 gasket_ 2 tubeHol	A.dxf B.dxf der_grip.dx	Nitrile Rubber Nitrile Rubber f Nitrile Rubber onents / Hardware	Auger Auger Tube Holder	https://www.faucetdepot.com/prod/Lasso-02-1048E-Rul		1
1 gasket_ 1 gasket_ 2 tubeHol Mechan inless Steel	A.dxf B.dxf der_grip.dx ical Compo Ball Bearin OD	Nitrile Rubber Nitrile Rubber F Nitrile Rubber onents / Hardware S Height	Auger Auger Tube Holder Location	Source	1.54	
1 gasket_ 1 gasket_ 2 tubeHol Mechan inless Steel ID 1 16mm	A.dxf B.dxf Ider_grip.dx Ical Compo Ball Bearin OD 35mm	Nitrile Rubber Nitrile Rubber f Nitrile Rubber onents / Hardware ss Height 11mm	Auger Auger Tube Holder Location Tube Base Mount			6
1 gasket_ 1 gasket_ 2 tubeHol Mechan inless Steel ID 1 16mm 1 1/4in	A.dxf B.dxf der_grip.dx ical Competition Ball Bearin OD 35mm 3/4in	Nitrile Rubber Nitrile Rubber F Nitrile Rubber onents / Hardware S Height	Auger Auger Tube Holder Location	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal	1.54 6.69	6
1 gasket_ 1 gasket_ 2 tubeHol Mechan inless Steel ID 1 16mm	A.dxf B.dxf der_grip.dx ical Competition Ball Bearin OD 35mm 3/4in	Nitrile Rubber Nitrile Rubber f Nitrile Rubber onents / Hardware ss Height 11mm	Auger Auger Tube Holder Location Tube Base Mount	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal	1.54 6.69	1 6 18
1 gasket_ 1 gasket_ 2 tubeHol Mechan inless Steel ID 1 16mm 1 1/4in inless Steel	A.dxf B.dxf der_grip.dx ical Competent Ball Bearin OD 35mm 3/4in	Nitrile Rubber Nitrile Rubber f Nitrile Rubber onents / Hardware S Height 11mm 9/32in	Auger Auger Tube Holder Location Tube Base Mount Auger	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/4648k13	1.54 6.69	- 6 18
1 gasket_ 1 gasket_ 2 tubeHol Mechan inless Steel ID 1 16mm 1 1/4in inless Steel ID	A.dxf B.dxf Ider_grip.dx Ical Composition Ball Bearin OD 35mm 3/4in LWasher OD	Nitrile Rubber Nitrile Rubber f Nitrile Rubber ponents / Hardware Height 11mm 9/32in Height	Auger Auger Tube Holder Location Tube Base Mount Auger Location	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/4648k13 Source	6.69 18.14	6 18
1 gasket_1 gasket_2 tubeHol Mechan inless Steel ID 1 16mm 1 1/4in inless Steel ID 1 6.4mm 1 16mm	A.dxf B.dxf Ider_grip.dx Ical Composition Ball Bearin OD 35mm 3/4in IWasher OD 11mm 30mm	Nitrile Rubber Nitrile Rubber F Nitrile Rubber Senents / Hardware Sene	Auger Auger Tube Holder Location Tube Base Mount Auger Location Auger	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/4648k13 Source https://www.belmetric.com/small-outer-diameter-c-4_32	1.54 6.69 18.14	11
1 gasket_ 1 gasket_ 2 tubeHol Mechan inless Steel 10 1 16mm 1 1/4in inless Steel 10 1 6.4mm 1 16mm 1 16mm	A.dxf B.dxf der_grip.dx ical Compute Ball Bearin OD 35mm 3/4in Washer OD 11mm 30mm LT10 Trapez Lng	Nitrile Rubber Nitrile Rubber Nitrile Rubber Nitrile Rubber See Height 1.1mm 9/3/2in Height 1.6mm 3mm 4mm Pitch, lead	Auger Auger Tube Holder Location Tube Base Mount Auger Location Auger Tube Base Mount Location	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/4648k13 Source https://www.belmetric.com/small-outer-diameter-c-4_32 https://www.belmetric.com/standard-outer-diameter-c-4 Source	6.69 18.14 0.12 0.3	6 18
1 gasket_1 gasket_2 tubeHol Mechan mless Steel ID 1 16mm 1 1/4in mless Steel ID 6 .4mm 1 16mm nless Steel Size IT10	A.dxf B.dxf ider_grip.dx ical Compi Ball Bearin OD 35mm 3/4in LWasher OD 11mm 30mm 1T10 Trapez Lng 700mm	Nitrile Rubber Nitrile Rubber Nitrile Rubber Nitrile Rubber Nitrile Rubber Nitrile Rubber State Height 1.6mm 3mm oldal Lead Screw Pitch, lead 2mm, 2mm	Auger Auger Tube Holder Location Tube Base Mount Auger Location Auger Tube Base Mount	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/s4648k13 Source https://www.belmetric.com/small-outer-diameter-c-4_32 https://www.belmetric.com/standard-outer-diameter-c-4	1.54 6.69 18.14	11
1 gasket_1 gasket_2 tubeHol Mechan nless Steel 1 1 1/4in 1 1 6.4mm 1 1 16mm 1 16mm 1 15mm 1	A.dxf B.dxf ider_grip.dx ical Compi Ball Bearin OD 35mm 3/4in LWasher OD 11mm 30mm 1T10 Trapez Lng 700mm	Nitrile Rubber Nitrile Rubber Nitrile Rubber Nitrile Rubber S Height 1.6mm 3mm 3mm Pitch, lead 2mm, 2mm 4 Screw Nut	Auger Auger Auger Tube Holder Location Tube Base Mount Auger Location Auger Tube Base Mount Location Ram	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/sd48k13 Source https://www.belmetric.com/small-outer-diameter-c-4_32 https://www.belmetric.com/standard-outer-diameter-c-4 Source https://www.aliexpress.com/item/32583087650.html	6.69 18.14 0.12 0.3	6 18
1 gasket_ 1 gasket_ 2 tubeHol Mechan nless Steel ID 1 16mm 1 1/4in nless Steel ID 1 6.4mm 1 16mm nless Steel Size 1 T10	A.dxf B.dxf ider_grip.dx ical Compi Ball Bearin OD 35mm 3/4in LWasher OD 11mm 30mm 1T10 Trapez Lng 700mm	Nitrile Rubber Nitril	Auger Auger Auger Tube Holder Location Tube Base Mount Auger Location Auger Tube Base Mount Location Ram Location	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/4648k13 Source https://www.belmetric.com/small-outer-diameter-c-4_32 https://www.belmetric.com/standard-outer-diameter-c-4 Source https://www.aliexpress.com/item/32583087650.html Source	0.669 18.14 0.12 0.3	6 18
1 gasket_1 gasket_2 tubeHol Mechan nless Steel 1D 1 16mm 1 1/4in nless Steel 1D 1 6.4mm 1 16mm nless Steel 5 T10 Tag 5 T10 Tag 5 Size 2 T10	A.dxf B.dxf der_grip.dx ical Computation OD 35mm 3/4in Washer OD 11mm 30mm IT10 Trapez Lng 700mm pezoidal Lea	Nitrile Rubber Nitrile Rubber Nitrile Rubber Nitrile Rubber S Height 1.6mm 3mm 3mm Pitch, lead 2mm, 2mm 4 Screw Nut	Auger Auger Auger Tube Holder Location Tube Base Mount Auger Location Auger Tube Base Mount Location Ram	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/sd48k13 Source https://www.belmetric.com/small-outer-diameter-c-4_32 https://www.belmetric.com/standard-outer-diameter-c-4 Source https://www.aliexpress.com/item/32583087650.html	6.69 18.14 0.12 0.3	(
1 gasket_1 gasket_2 tubeHol Mechan nless Steel ID 1 16mm 1 1/4in nless Steel ID 1 6.4mm 1 16mm 2 1 16mm 2 1 16mm 5 Size 2 T10 minum Squ	A.dxf B.dxf der_grip.dx ical Computed learning of the computed learning le	Nitrile Rubber Nitrile Rubber Nitrile Rubber Nitrile Rubber SE Height 1.6mm 9/32in Height 1.6mm 3mm 2mm 2mm, 2mm 2mm, 2mm	Auger Auger Auger Tube Holder Location Tube Base Mount Auger Location Auger Tube Base Mount Location Ram Location Ram, Plunger	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/s648k13 Source https://www.belmetric.com/small-outer-diameter-c-4_32 https://www.belmetric.com/standard-outer-diameter-c-4 Source https://www.aliexpress.com/item/32583087650.html Source https://www.aliexpress.com/item/4000007745245.htmli	0.669 18.14 0.12 0.3	(
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1 gasket_1 gasket_2 tubeHol Mechan nless Steel ID 1 16mm 1 1/4in nless Steel ID 1 6.4mm 1 16mm nless Steel Size 2 T10 ninum Squ Size 1 Ti0 Size 1 Ti1	A.dxf B.dxf B.dxf ical Compriber Ball Bearin OD 35mm 3/4in Washer OD 11mm 30mm T10 Trapez Lng 700mm pezoidal Lea wall 1/16 in	Nitrile Rubber Nitrile Rubber Nitrile Rubber Nitrile Rubber SE Height 1.6mm 9/32in Height 1.6mm 3mm 2mm 2mm, 2mm 2mm, 2mm	Auger Auger Auger Tube Holder Location Tube Base Mount Auger Location Auger Tube Base Mount Location Ram Location Ram, Plunger	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/s648k13 Source https://www.belmetric.com/small-outer-diameter-c-4_32 https://www.belmetric.com/standard-outer-diameter-c-4 Source https://www.aliexpress.com/item/32583087650.html Source https://www.aliexpress.com/item/4000007745245.htmli	1.54 6.69 18.14 0.12 0.3 40	(
1 gasket_ 1 gasket_ 2 tubeHol Mechan inless Steel 1 In	A.dxf B.dxf B.dxf der_grip.dx ical Comp. Ball Bearin OD 35mm 3/4in lWasher OD 11mm 30mm T10 Trapez Lng 700mm vezoidal Lea wall	Nitrile Rubber SE Height 1.1mm 9/3/2in Height 1.6mm 3mm 2mm doilal Lead Screw Pitch, lead 2mm, 2mm d Screw Nut Pitch, lead 2mm, 2mm	Auger Auger Tube Holder Location Tube Base Mount Auger Tube Base Mount Location Ram Location Ram, Plunger Location	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/sd48k13 Source https://www.belmetric.com/small-outer-diameter-c-4_3; https://www.belmetric.com/standard-outer-diameter-c-4_3; https://www.belmetric.com/standard-outer-diameter-c-4_3; https://www.aliexpress.com/item/32583087650.html Source https://www.aliexpress.com/item/4000007745245.html; Source	1.54 6.69 18.14 0.12 0.3 40	6 18
1 gasket_1 gasket_2 tubeHol 1 Mechan Inless Steel 1 1 16mm 1 1/4in Inless Steel 1 16 6.4mm 1 16mm 1 170 Fig 2 1710 Size 2 1710 Size 2 1710 Size 1 11in Inless 17 Motor Inless 17 Motor Inless 17 Motor Inless 17 Motor Inless 1 Inless Size	A.dxf B.dxf dder_grip.dx dical Compp. Ball Bearin OD 35mm 3/4in LWasher OD 11mm 30mm LT10 Trapez Lng 700mm pezoidal Lea uare Tubing Wall 1/16 in or Coupling Size 8	Nitrile Rubber Nitrile Rubber Nitrile Rubber Nitrile Rubber See	Auger Auger Tube Holder Location Tube Base Mount Auger Location Auger Tube Base Mount Location Ram Location Ram, Plunger Location Screw Guide Location	Source https://bearingsdirect.com/ball-bearings/metric-sizes-bal https://www.mcmaster.com/sall-bearings/metric-sizes-bal https://www.mcmaster.com/sall-outer-diameter-c-4_3- https://www.belmetric.com/standard-outer-diameter-c-4_3- https://www.belmetric.com/standard-outer-diameter-c-4_3- bttps://www.belmetric.com/standard-outer-diameter-c-4_3- https://www.allexpress.com/standard-outer-diameter-c-4_3- https://www.allexpress.com/standard-outer-diameter-c-4_3- https://www.allexpress.com/standard-outer-diameter-c-4_3- https://www.allexpress.com/standard-outer-diameter-c-4_3- https://www.allexpress.com/standard-outer-diameter-c-4_3- https://www.allexpress.com/standard-outer-diameter-c-4_3- https://www.homedepot.com/standard-outer-diameter-c-4_3- https://www.homedepot.com/standard-outer-diameter-c-4_3- https://www.homedepot.com/standard-outer-diameter-c-4_3- https://www.homedepot.com/standard-outer-diameter-c-4_3- https://www.homedepot.com/standard-outer-diameter-c-4_3- https://www.allexpress.com/standard-outer-diameter-c-4_3- https://www.allexpress.co	1.54 6.69 18.14 0.12 0.3 40	6 18
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