Conversion Factors

Mass and Density

 $\begin{array}{lll} 1 \text{ kg} & = 2.2046 \text{ lb} \\ 1 \text{ g/cm}^3 & = 10^3 \text{ kg/m}^3 \\ 1 \text{ g/cm}^3 & = 62.428 \text{ lb/ft}^3 \\ 1 \text{ lb} & = 0.4536 \text{ kg} \\ 1 \text{ lb/ft}^3 & = 0.016018 \text{ g/cm}^3 \\ 1 \text{ lb/ft}^3 & = 16.018 \text{ kg/m}^3 \end{array}$

Length

1 cm = 0.3937 in. 1 m = 3.2808 ft 1 in. = 2.54 cm 1 ft = 0.3048 m

Velocity

1 km/h = 0.62137 mile/h 1 mile/h = 1.6093 km/h

Volume

 $\begin{array}{lll} 1 \ cm^3 &= 0.061024 \ in.^3 \\ 1 \ m^3 &= 35.315 \ ft^3 \\ 1 \ L &= 10^{-3} \ m^3 \\ 1 \ L &= 0.0353 \ ft^3 \\ 1 \ in.^3 &= 16.387 \ cm^3 \\ 1 \ ft^3 &= 0.028317 \ m^3 \\ 1 \ gal &= 0.13368 \ ft^3 \\ 1 \ gal &= 3.7854 \times 10^{-3} \ m^3 \end{array}$

Force

1 N = 1 kg \cdot m/s² 1 N = 0.22481 lbf 1 lbf = 32.174 lb \cdot ft/s² 1 lbf = 4.4482 N

Pressure

1 Pa = 1 N/m^2 = $1.4504 \times 10^{-4} \text{ lbf/in.}^2$ 1 bar = 10^5 N/m^2 1 atm = 1.01325 bar1 lbf/in.² = 6894.8 Pa1 lbf/in.² = 144 lbf/ft^2 1 atm = 14.696 lbf/in.^2

Energy and Specific Energy

 $\begin{array}{lll} 1 \ J & = 1 \ N \cdot m = 0.73756 \ {\rm ft} \cdot {\rm lbf} \\ 1 \ kJ & = 737.56 \ {\rm ft} \cdot {\rm lbf} \\ 1 \ kJ & = 0.9478 \ {\rm Btu} \\ 1 \ kJ/kg & = 0.42992 \ {\rm Btu/lb} \\ 1 \ {\rm ft} \cdot {\rm lbf} & = 1.35582 \ {\rm J} \\ 1 \ {\rm Btu} & = 778.17 \ {\rm ft} \cdot {\rm lbf} \\ 1 \ {\rm Btu} & = 1.0551 \ {\rm kJ} \\ 1 \ {\rm Btu/lb} & = 2.326 \ {\rm kJ/kg} \\ 1 \ {\rm kcal} & = 4.1868 \ {\rm kJ} \end{array}$

Energy Transfer Rate

1 W = 1 J/s = 3.413 Btu/h 1 kW = 1.341 hp 1 Btu/h = 0.293 W 1 hp = 2545 Btu/h 1 hp = 550 ft · lbf/s 1 hp = 0.7457 kW

Specific Heat

 $\begin{array}{ll} 1 \text{ kJ/kg} \cdot \text{K} &= 0.238846 \text{ Btu/lb} \cdot {}^{\circ}\text{R} \\ 1 \text{ kcal/kg} \cdot \text{K} &= 1 \text{ Btu/lb} \cdot {}^{\circ}\text{R} \\ 1 \text{ Btu/lb} \cdot {}^{\circ}\text{R} &= 4.1868 \text{ kJ/kg} \cdot \text{K} \end{array}$

Others

1 ton of refrigeration = 200 Btu/min = 211 kJ/min 1 volt = 1 watt per ampere

Constants

Universal Gas Constant

 $\overline{R} = \begin{cases} 8.314 \text{ kJ/kmol} \cdot \text{K} \\ 1545 \text{ ft} \cdot \text{lbf/lbmol} \cdot {}^{\circ}\text{R} \\ 1.986 \text{ Btu/lbmol} \cdot {}^{\circ}\text{R} \end{cases}$

Standard Acceleration of Gravity

 $g = \begin{cases} 9.80665 \text{ m/s}^2 \\ 32.174 \text{ ft/s}^2 \end{cases}$

Standard Atmospheric Pressure

 $1 \text{ atm} = \begin{cases} 1.01325 \text{ bar} \\ 14.696 \text{ lbf/in.}^2 \\ 760 \text{ mm Hg} = 29.92 \text{ in. Hg} \end{cases}$

Temperature Relations

 $T(^{\circ}R) = 1.8 T(K)$ $T(^{\circ}C) = T(K) - 273.15$ $T(^{\circ}F) = T(^{\circ}R) - 459.67$