Experiments and Modeling of the Autoignition of Methyl Pentanoate at Low to Intermediate Temperatures and Elevated Pressures in a Rapid Compression Machine

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Abstract

Methyl valerate (C₆H₁₂O₂, methyl pentanoate) is a methyl ester and a relevant surrogate component for biodiesel. In this work, we present ignition delays of methyl valerate measured using a rapid compression machine at a range of engine-relevant temperature, pressure, and equivalence ratio conditions. The conditions we have studied include equivalence ratios (ϕ) from 0.25 to 2.0, temperatures between 680 K and 1050 K, and pressures of 15 bar and 30 bar. The ignition delay data demonstrate a negative temperature coefficient region in the temperature range of 720 K-800 K for both $\phi = 2.0$, 15 bar and $\phi = 1.0$, 30 bar, with two-stage ignition apparent over the narrower temperature ranges of 720 K-760 K for 15 bar and 740 K-760 K at 30 bar. In addition, the experimental ignition delay data are compared with simulations using an existing chemical kinetic model from the literature. The simulations with the literature model under-predict the data by factors between 2 and 10 over the entire range of the experimental data. In addition, a new chemical kinetic model is developed using the Reaction Mechanism Generator (RMG) software. The agreement between the experimental data and the RMG model is also not satisfactory. To help determine the possible reasons for the disagreement, a path analysis of both models is completed. It is found that improvements to both the reaction

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pathways and thermodynamic properties are required. Further directions for future improvement of the methyl valerate model are discussed.

Keywords: chemical kinetics, rapid compression machine, autoignition, methyl ester, methyl valerate, methyl pentanoate

1. Introduction

molecules.

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For transportation applications, biodiesel is an important constituent in improving environmental friendliness of fuels. This is due to its renewability when produced from sustainable agricultural crops and its ability to reduce emissions relative to petroleum-derived fuels [1]. Biodiesel typically consists of long-chain methyl ester molecules, with typical compositions of C₁₄ to C₂₀ [1]. Recognizing that the large molecular size of the methyl esters within biodiesel fuel makes creating and using detailed chemical kinetic models challenging [2], it is desired to study their combustion chemistry by studying simpler methyl ester

A recent review paper summarizes the work on methyl esters relevant to biodiesel combustion [3]; the following summary focuses on ignition delay measurements, since these are the focus of this paper. Autoignition of methyl butanoate (MB, C₅H₁₀O₂) has been well-studied in both shock tube and rapid compression machine experiments [4–10]. The prevalence of MB data in the literature is largely due to the early identification of MB as a potential surrogate fuel for biodiesel [11]. However, the literature experiments have shown that MB may not be an appropriate surrogate for biodiesel, due to its lack of negative temperature coefficient (NTC) behavior, a requirement for a suitable biodiesel surrogate [3].

Methyl esters larger than MB, such as methyl valerate (MV, $C_6H_{12}O_2$, methyl pentanoate), have also been studied as possible biodiesel surrogates. Hadj-Ali et al. [9] used a rapid compression machine (RCM) to study the autoignition of several methyl esters including MV. Although MV exhibited two-stage ignition in this study, little additional research has been done on its low-

temperature chemistry. Korobeinichev et al. [12] studied MV in premixed laminar flames and extended a detailed high temperature chemical kinetic model 27 to include MV and methyl hexanoate. Dmitriev et al. [13] added MV to nheptane/toluene fuel blends to determine the resulting intermediate species in premixed flames using a flat burner at 1 atm and an equivalence ratio of 1.75. The addition of MV helped reduce soot forming intermediates including ben-31 zene, cyclopentadienyl, acetylene, propargyl, and vinylacetylene [13]. Hayes and Burgess [14] computationally examined the peroxy radical isomerization reactions for MV to better understand the low temperature reaction pathways. Finally, Diévart et al. [15] used diffusion flames in the counterflow configuration to determine extinction limits for a number of methyl esters, including MV, and validated a detailed kinetic model with the experimental data. This work provides additional data for the autoignition of MV. Data is collected in a RCM under engine relevant conditions spanning from 15 bar to 30 bar, equivalence ratios (ϕ) from 0.25 to 2.0, and temperatures from 680 K to 1050 K.

The NTC region of MV is mapped out to provide additional information on the

fidelity of using MV as a biodiesel surrogate and insights into the autoignition

44 2. Experimental Methods

chemistry of large methyl esters.

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The RCM used in this study is a single piston arrangement and is pneumatically driven and hydraulically stopped. The device has been described in detail previously [16] and will be described here briefly for reference. The end of compression (EOC) temperature and pressure (T_C and P_C respectively), are independently changed by varying the overall compression ratio, initial pressure (P_0), initial temperature (T_0), and specific heat ratio of the experiments. The piston in the reaction chamber is machined with a specially designed crevice to suppress the roll-up vortex effect and promote homogeneous conditions in the reactor during and after compression [17].

The primary diagnostic on the RCM is the in-cylinder pressure measured by

a Kistler 6125C dynamic transducer that is compensated for thermal shock. The transducer is coupled to a Kistler 5010B charge amplifier. The voltage output of the charge amplifier is recorded by a National Instruments 9125 analog input device connected to a cDAQ 9178 chassis. The voltage is sampled at a rate of either 50 kHz or 100 kHz by a LabView VI and processed by a Python package called UConnRCMPy [18]. Version 3.0.5 of UConnRCMPy [19], 3.6 of Python, 2.3.0 of Cantera [20], 1.13.0 of NumPy [21], 0.19.0 of SciPy [22], and 2.0.1 of Matplotlib [23] are used in the analysis in this paper.

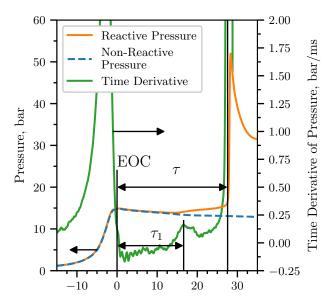


Figure 1: Definition of the ignition delays used in this work. The experiment in this figure is conducted for a $\phi=2.0$ mixture with Ar/(N₂ + Ar) = 0.5, $P_0=0.7806$ bar, $T_0=373$ K, $P_C=14.92$ bar, $T_C=720$ K, $\tau=(27.56\pm0.89)$ ms, and $\tau_1=(16.60\pm0.46)$ ms. The non-reacting pressure traces by replacing O₂ with N₂ is also shown for reference.

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The compression stroke of the RCM brings the fuel/oxidizer mixture to the EOC conditions, and for suitable thermodynamic states, the mixture will ignite after a delay period. The definitions of the ignition delays are shown in Fig. 1.
The time of the EOC is defined as the maximum of the pressure trace prior to the start of ignition and the ignition delays are defined as the time from the EOC

until local maxima in the first time derivative of the pressure. Each experimental condition is repeated at least five times to ensure repeatability of the data. As there is some random scatter present in the data, the standard deviation (σ) of the ignition delays from the runs at a given condition is computed. Typically, σ is less than 10% of the mean values of the overall ignition delay (τ) and the first stage ignition delay (τ_1) .

In addition to the reactive experiments, non-reactive experiments are conducted by replacing O₂ with N₂ to determine the influence of machine-specific behavior on the experimental conditions (see Fig. 1) and permit the calculation of the EOC temperature via the isentropic relations between pressure and temperature [24]. The EOC temperature is calculated by the procedure described in Section 3.

The mixtures considered in this study are shown in Table 1. Four equivalence ratios of MV in "air" are considered. While O_2 is kept at 21% by mole in the oxidizer, the ratio of Ar: N_2 in the oxidizer is varied to adjust the temperatures reached at the EOC. Two P_C conditions are studied in this work, 15 bar and 30 bar, representing engine-relevant conditions. For the $\phi=2.0$ condition, only $P_C=15$ bar is considered because we could not achieve T_C values low enough that the ignition during the compression stroke can be prevented.

Table 1: Mixtures considered in this work

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90 $Ar/(N_2 + Ar)$ ϕ Mole Fraction (purity) MV (100%) $O_2 (99.994\%)$ Ar (99.999%) N_2 (99.999%) 0.250.00650.20870.78480.0000 1.0 0.50.0130 0.20740.77960.00001.0 1.0 0.0256 0.20470.76970.0000 1.0 0.3849 1.0 0.02560.20470.38480.52.0 0.0499 0.19960.00000.75050.0 0.37522.0 0.0499 0.19960.37530.592

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Mixtures are prepared in stainless steel mixing tanks, 17 L and 15 L in size. 93 The proportions of reactants in the mixture are determined by specifying the absolute mass of the fuel, the equivalence ratio, and the ratio of Ar: N₂ in the oxidizer. Mixtures are made by first vacuuming the mixing tanks to an ultimate pressure less than 5 Torr. Since MV is a liquid with a relatively small 97 vapor pressure at room temperature and pressure, it is measured gravimetrically 98 to within 0.01 g of the specified value. The fuel is injected into the mixing tank through a septum. Proportions of O₂, Ar, and N₂ are added manometrically at room temperature and the total pressure is measured by an Omega Engineering 101 MMA100V10T2D0T4A6 type static pressure transducer. The same transducer 102 is used to measure the pressure of the reactant mixture prior to an experiment. 103 The RCM is equipped with heaters to control the initial temperature of the 104 mixture. After filling in the components to the mixing tanks, the heaters are switched on and the system is allowed 1.5 h to come to steady state. The mixing 106 tanks are also equipped with magnetic stir bars so the reactants are well mixed 107 for the duration of the experiments. Previous work has shown this procedure 108 to completely vaporize the fuel and prevent fuel cracking during the heating 109 process [25–27]. 110

The initial temperature is chosen such that the saturated vapor pressure $(P_{\rm sat})$ of the fuel at the initial temperature is at least twice the partial pressure of the fuel in the mixing tank. The Antoine equation

$$\log_{10} P_{\text{sat}} = A - \frac{B}{T - C} \tag{1}$$

is used to model the saturated vapor pressure of MV as a function of temperature (T), where A, B, and C are substance-specific coefficients, given in units of K and kPa. Coefficients for Eq. (1) are given in the literature by Ortega et al. [28], Camacho et al. [29], and Stephenson et al. [30]. Unfortunately, the values of the coefficients are different among all three references. Therefore, coefficients for use in Eq. (1) are determined in this work by least squares fitting of the data of Ortega et al. [28], van Genderen et al. [31], and Verevkin and Emel'yanenko [32] using the curve_fit() function of SciPy [22] version 0.19.0. Figure 2

shows that the coefficients fitted with this procedure give good agreement with the experimental data; values for the coefficients computed in this work and reported in the literature works are given in Table 2. The data and code used to calculate the coefficients are provided in the Supplementary Material.

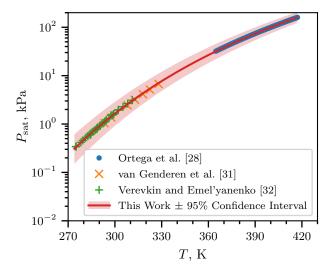


Figure 2: Saturated vapor pressure of MV as a function of temperature, plotted using the Antoine equation, Eq. (1), with A=6.4030, B=1528.69, and C=52.881.

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Table 2: Antoine Equation coefficients computed in this work and obtained from the literature, in units of K and kPa. The 2σ confidence interval is estimated by taking the square root of the diagonals of the covariance matrix returned from curve_fit()

	A	B	C	T_{\min} , K	$T_{\rm max}$, K
This Work	6.4030	1528.69	52.881	274.9	417.18
2σ Confidence Interval	0.0919	53.47	4.934	_	_
Ortega et al. [28]	6.23175	1429.00	62.30	364.75	417.18
Camacho et al. [29]	5.9644	1281.06	75.94	281	547
Stephenson et al. [30]	6.62646	1658.4	42.09	297	411

3. Computational Methods

3.1. RCM Modeling

The Python 3.6 interface of Cantera [20] version 2.3.0 is used for all sim-129 ulations in this work. Detailed descriptions of the use of Cantera for these 130 simulations can be found in the work of Weber and Sung [18] and Dames 131 et al. [33]; a brief overview is given here. As mentioned in Section 2, non-132 reactive experiments are conducted to characterize the machine-specific effects 133 on the experimental conditions in the RCM. This pressure trace is combined 134 with the reactive pressure trace and used to compute a volume trace by as-135 suming that the reactants undergo a reversible, adiabatic, constant composition 136 (i.e., isentropic) compression during the compression stroke and an isentropic 137 expansion after the EOC. The volume trace is applied to a simulation con-138 ducted in an IdealGasReactor in Cantera [20] using the CVODES solver from 139 the SUNDIALS suite [34]. The ignition delays from the simulations are de-140 fined in the same manner as in the experiments. The time derivative of the 141 pressure in the simulation is computed by second order Lagrange polynomials, as discussed by Chapra and Canale [35]. The volume trace files, the corre-143 sponding pressure traces, and volume-trace.yaml files suitable for use with 144 UConnRCMPy v3.0.5 [19] are available on the web at https://combdiaglab. 145 engr.uconn.edu/database/rcm-database and on figshare at https://doi. org/10.6084/m9.figshare.5213341. In addition, ChemKED-format [36] files 147 are available in the main ChemKED database repository at https://github. 148 com/pr-omethe-us/ChemKED-database. 149 To the best of our knowledge, there are three mechanisms for MV combus-150

To the best of our knowledge, there are three mechanisms for MV combustion available in the literature. The first two, by Korobeinichev et al. [12] and
Dmitriev et al. [13], were developed to simulate flames, and do not include the
low-temperature chemistry necessary to simulate the conditions in the current
RCM experiments. The third model was developed by Diévart et al. [15] and
includes low-temperature chemistry of MV, although it was only validated by
comparison with flame extinction limits. In converting this mechanism for use in

Cantera, we found that there were many species in the thermodynamic database with multiple data entries. For most of these species the thermodynamic data is identical. However, some species are not exact duplicates. For these species, it is not clear from the thermodynamic database file which data set should be preferred. Since Cantera (and CHEMKIN) choose the first instance of a duplicate species to be used, we retained the first entry for all duplicated species. The detailed model of Diévart et al. [15] includes 1105 species and 7141 reactions, and the Cantera formatted input file is available in the Supplementary Material.

3.2. Reaction Mechanism Generator

In addition to using a mechanism from the literature, we investigate the use 166 of an automatic mechanism generator, the open-source Reaction Mechanism Generator (RMG) [37] version 2.1.0. The Python version of RMG is used, 168 which requires Python 2.7, and version 2.1.0 of the RMG database is used. 169 The final RMG model contains 427 species and 13640 reactions. Note that the 170 number of species is much lower than the Diévart et al. [15] model because 171 the RMG model focuses on only one fuel (MV), but the number of reactions is 172 substantially higher. The input file used to generate the model is available in the 173 Supplementary Material. In addition, the CHEMKIN and Cantera formatted 174 input files for the RMG-generated model are available in the Supplementary 175 Material.

4. Experimental Results

78 4.1. Ignition Delays

Figure 3 shows the ignition delay results measured in this study. Filled markers denote the overall ignition delay and hollow markers indicate the first-stage ignition delay. Vertical error bars are drawn on the symbols to represent the 2σ uncertainty in the ignition delay; for many of the experiments, the uncertainty is approximately the same size as the data point, so the error bar is hidden. Horizontal error bars are shown on the first and last points of each equivalence

ratio indicating the estimated uncertainty in the EOC temperature of $\pm 1\%$ [38]. 185 Fig. 3a shows the results for a compressed pressure of 15 bar, while Fig. 3b shows 186 the results for a compressed pressure of 30 bar. Note that $\phi = 2.0$ results were not collected for 30 bar, so there are no red triangle data points in Fig. 3b. A 188 summary of the ignition delay data is available as a comma-separated value 189 file in the Supplementary Material, including the mixture conditions for each 190 experiment, the initial conditions, the compressed conditions, and the ignition 191 delays and their associated errors. 192

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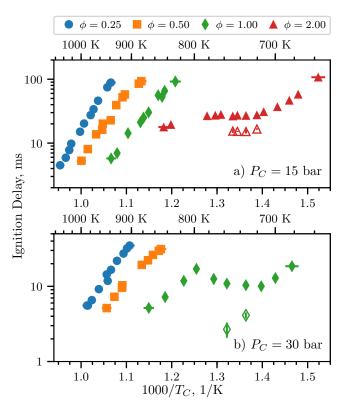


Figure 3: Ignition delays of MV as a function of inverse temperature for varying equivalence ratios. Filled points are the overall ignition delays and hollow points are the first stage ignition delays. a) 15 bar, b) 30 bar.

It can be seen from Fig. 3 that the ignition delays for the $\phi=0.25$ and 0.5 mixtures do not show an NTC region of the ignition delay for both of the pressures studied in this work. However, the $\phi = 1.0$ mixture shows an NTC region at $P_C=30$ bar between approximately 720 K and 800 K, with measured first-stage ignition delays at 733 K and 757 K. In addition, the $\phi=2.0$ mixture shows an NTC region of ignition delay at 15 bar from approximately 720 K to 780 K, with measured first-stage ignition delays between 720 K and 750 K.

Hadj-Ali et al. [9] also observed two-stage ignition of MV in stoichiometric 202 mixtures, stating that "[m]ethyl pentanoate... was more reactive [than methyl 203 butanoate with a limit below which autoignition no longer occurs observed at $T_c = 670 \,\mathrm{K}$ and $P_c = 11.4 \,\mathrm{bar}$. At this temperature, the autoignition occurred in two stages with a clearly identified cool flame event." However, we do not find two-stage ignition for the similar pressure of $P_C = 15 \,\mathrm{bar}$ in this study. 207 We note that the stated temperature of the experiment from the work of Hadj-208 Ali et al. [9] (670 K) is much lower than the lowest temperature we considered 209 in this work at 15 bar, $\phi = 1.0$ (828 K). We did not conduct experiments at lower temperatures because the work of Mittal and Sung [17] showed that the 211 temperature field in the RCM reaction chamber was uniform for approximately 212 100 ms after the EOC, and our measured ignition delay at 15 bar, $\phi = 1.0$, and 213 828 K is 92.14 ms. 214

However, we find NTC behavior of the overall ignition delay and two-stage 215 ignition at the higher pressure of 30 bar, and at higher temperatures than those 216 reported for two-stage ignition in the study of Hadj-Ali et al. [9]. The trend 217 of NTC behavior shifting to higher temperatures with increasing pressure can 218 be seen in other classes of fuels. Kukkadapu et al. [39] found a similar trend in gasoline composed of iso-alkanes, n-alkanes, cyclo-alkanes, aromatics, and 220 olefins. Kukkadapu et al. [39] attributed the shift of the NTC region to the 221 reactions between the hydroperoxyalkyl radical (QOOH) and O₂ becoming more 222 dominant than the unimolecular decomposition of QOOH at higher pressures. 223 Similar trends could occur for the hydroperoxyalkyl radicals of MV. 224

To further understand the effect of the methyl ester functional group on the NTC region of ignition delay, we compare with the alkane and alcohol with 5-carbon alkyl chains, n-pentane and n-pentanol. n-Pentane and MV have the same fuel mole percentage for stoichiometric mixtures in air (2.56%), while

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n-pentanol has a fuel mole percentage of 2.72% for stoichiometric conditions. Ribaucour et al. [40] and Bugler et al. [41] found the NTC region for n-pentane 230 to be between 760 K and 910 K at pressures near 10 atm. As we will compare with our MV data at 30 bar, we note that increasing the pressure tends to shift 232 the NTC to higher temperatures, as mentioned previously [39]. Heufer et al. [42] 233 found NTC behavior for n-pentanol in the range of 770 K to 900 K at 30 bar. In 234 this study, we find the NTC window for MV at 30 bar to be between 720 K and 235 800 K. Therefore, it appears that the methyl ester functional group causes the NTC range to occur at lower temperature as compared to alkanes and alcohols 237 with similar alkyl chain lengths. This result was also noted by Hadj-Ali et al. 238 [9] for methyl hexanoate as the fuel. 239

240 4.2. Pressure Traces

Figure 4a shows the pressure traces for selected experiments at $\phi = 1.0$, $P_C =$ 241 30 bar. The three reactive pressure traces shown are at the low-temperature end 242 of the NTC (blue, 700 K), one case with two-stage ignition (orange, 733 K), and 243 one case near the high-temperature limit of the NTC region (green, 774 K). Also shown is the non-reactive pressure trace for the 700 K case (red). By comparing 245 the 700 K pressure trace with the non-reactive pressure trace, it can be seen 246 that there is substantial heat release prior to main ignition as measured by the 247 deviation of the reactive pressure trace from the non-reactive trace. However, there is only one peak in the time derivative of the pressure, so no first-stage ignition delay is defined for this case. It can also be seen in Fig. 4a that the 250 774 K case shows some heat release prior to ignition, although again there is 251 only one peak in the time derivative of the pressure. Furthermore, the heat 252 release at 774 K appears to be more gradual than at 700 K.

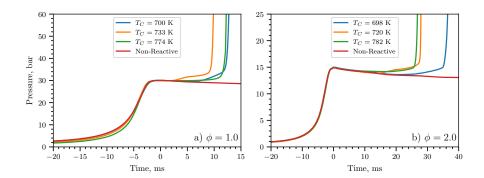


Figure 4: Selected pressure traces around the NTC region of ignition delay. a) $\phi=1.0$, $P_C=30\,\mathrm{bar}$, b) $\phi=2.0$, $P_C=15\,\mathrm{bar}$. The corresponding non-reactive pressure traces are also included for reference.

A similar trend can be observed in Fig. 4b for $\phi = 2.0$ at $P_C = 15$ bar, where pressure traces at several points around the NTC region are plotted. As in Fig. 4a, the three reactive pressure traces shown are at the low-temperature end of the NTC (blue, 698 K), one case with two-stage ignition (orange, 720 K), and one case near the high-temperature limit of the NTC region (green, 782 K). Also shown is the non-reactive pressure trace for the 698 K case (red). As for the $\phi = 1.0$ case, the pressure traces show significant heat release prior to the overall ignition, as judged by deviation from the non-reactive case.

5. Computational Results

Figure 5 compares experimentally measured overall ignition delays with ignition delays computed with the detailed model of Diévart et al. [15] (solid lines). Figure 5a shows results at $P_C = 15$ bar, while Fig. 5b shows results at $P_C = 30$ bar. Only some equivalence ratios are shown for each pressure condition; data and simulated results are not shown for cases where the reactive simulated temperature at the EOC deviated substantially from the non-reactive temperature due to heat release during the compression stroke. Furthermore, it is important to note that the model of Diévart et al. [15] was not validated for MV ignition delays, only for extinction strain rates.

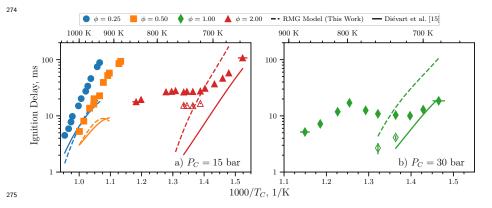


Figure 5: Comparison of experimental (τ and τ_1) and simulated (τ) ignition delays computed using the procedure described in Section 3.1. a) 15 bar, b) 30 bar.

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At 15 bar, the experimental overall ignition delays are under-predicted by the Diévart et al. [15] model for the three equivalence ratios shown. For the $\phi = 0.25$ and 0.5 conditions, the model appears to be predicting an NTC region of the overall ignition delays as the temperature decreases, as judged by the increasing curvature of the simulations, although such a trend is not observed apparent in the figure. However, at $\phi = 2.0$, the model does not predict the presence of an NTC region, although one is present in the experiments. Nonetheless, the agreement seems to be improving as the temperature is decreased. Comparing the Diévart et al. [15] model to the stoichiometric data at 30 bar, we find a similar trend as the $\phi = 2.0$, $P_C = 15$ bar data. The model does not predict the NTC region found experimentally for the $\phi = 1.0, P_C = 30 \,\mathrm{bar}$ experiments, but the agreement improves as the temperature decreases. Interestingly, twostage ignition is predicted for all of the $\phi = 1.0$ and $\phi = 2.0$ data shown in Fig. 5. However, the first-stage ignition delays are 0.1 ms to 0.5 ms less than the overall ignition delays, and are not shown on Fig. 5 because they are nearly indistinguishable from the overall ignition delay.

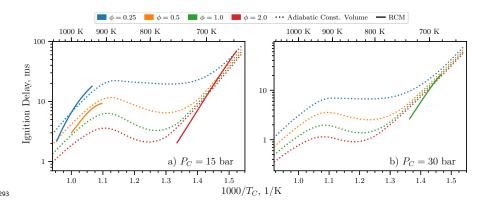


Figure 6: Comparison of simulated ignition delays computed in an adiabatic, constant volume system (dotted lines) and computed using the procedure described in Section 3.1 (solid lines).
a) 15 bar, b) 30 bar.

To further understand the model of Diévart et al. [15], we have conducted adiabatic, constant volume simulations (called CONV simulations), as these simulations are not linked to a particular experiment by the volume trace and can be conducted over a wide range of temperatures. In the CONV simulations, overall ignition delay is defined as an increase in the temperature of 400 K over the initial temperature. Figure 6 compares the CONV simulations to the RCM simulations shown in Fig. 5. From Fig. 6, it can be seen that the curvature in the RCM simulations at $P_C = 15 \, \text{bar}$, $\phi = 0.25 \, \text{and} \, 0.5$ is related to the NTC region of the overall ignition delay, while the lack of curvature in the $P_C = 15 \, \text{bar}$, $\phi = 2.0 \, \text{and}$ the $P_C = 30 \, \text{bar}$, $\phi = 1.0 \, \text{simulations}$ is because those lie on the low-temperature side of the predicted NTC. It is clear from Fig. 6 that the model of Diévart et al. [15] predicts the NTC to occur at too high a temperature relative to the experiments.

To elucidate the underlying reasons for the disagreement between the Diévart et al. [15] model and the data, we conduct simulations with an additional model constructed using RMG (see Section 3.2). As can be seen in Fig. 5a, the agreement between the RMG model (dashed lines) and the experimental data is similar to the Diévart et al. [15] model for the $P_C = 15 \,\mathrm{bar}$, $\phi = 0.25 \,\mathrm{and}\ 0.5 \,\mathrm{data}$. Moreover, the RMG model predicts a similar NTC region as temperature

is decreasing. For the $P_C=15\,\mathrm{bar},\ \phi=2.0$ data, the RMG model tends to over-predict the low-temperature overall ignition delays (i.e., those to the right 315 of the experimental NTC region on the Arrhenius plot), and does not predict the NTC region found experimentally. As before, the trend at $P_C = 30 \, \mathrm{bar}$, $\phi = 1.0 \, \mathrm{mm}$ 317 is similar to the $P_C = 15$ bar, $\phi = 2.0$ data; the RMG model over-predicts the 318 low-temperature overall ignition delays and does not predict the experimental 319 NTC region. Finally, as in the Diévart et al. [15] model, two-stage ignition is 320 predicted for all of the $\phi = 1.0$ and $\phi = 2.0$ data shown in Fig. 5. However, 32: the first-stage ignition delays are 0.1 ms to 0.5 ms less than the overall ignition 322 delays, and are not shown on Fig. 5 because they are nearly indistinguishable 323 from the overall ignition delay. 324

It is clear that neither model is able to predict the ignition delays of MV particularly well. In addition to the poor agreement shown in Fig. 5, the simulations for $P_C = 15$ bar, $\phi = 1.0$ and $P_C = 30$ bar, $\phi = 0.25$, 0.5 and 2.0 showed substantial heat release during the compression stroke (i.e., the simulations are much too reactive), and so these conditions are not compared in Fig. 5. We note again that the model by Diévart et al. [15] was validated for MV combustion only by comparison to flame extinction limits, so the disagreement is not wholly surprising.

In general, there could be three likely sources of error in the models: missing 333 reaction pathways, incorrect values of the reaction rates, and incorrect values 334 for thermodynamic properties of the species. We have noted in Section 3.2 that the RMG model has many more reactions than the Diévart et al. [15] model 336 and the algorithm used in RMG considers a substantial number of the possible 337 pathways. This reduces the possibility of missing reaction pathways affecting 338 the model. Further detailed studies are required to ensure that the RMG model 339 includes all of the relevant reaction pathways, which are outside the scope of this work. 341

The second source of error may be incorrect reaction rate parameters, either because the rates are specified incorrectly in the model or because the rates are not well estimated by the typical analogy based-rules. It should be noted that

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errors of this type may affect the model generated by RMG—if the rates are not estimated correctly, reactions that are important in reality may not be included in the model. Determining the accuracy of the reaction rates used in the RMG and Diévart et al. [15] models requires further detailed studies of the models, which are also outside the scope of this work. Another, related, source of error could be incorrect estimation of the pressure dependence of the reaction rates, which may be particularly important for the isomerization reactions prevalent in low-temperature chemistry.

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The third source of error may lie in the estimation of the thermodynamic properties of the species, particularly the fuel radicals. In the work of Diévart et al. [15], the program THERM [43] was used to estimate thermodynamic values using the group additivity method. In the RMG model constructed in this work, RMG itself estimates the thermodynamic properties of the molecules also using the group additivity method. Nonetheless, the two models have differing predictions of the thermodynamic properties of the species in the model, particularly the fuel and its radicals. The values of the heats of formation of the fuel and its H-atom abstraction radicals are shown in Table 3; the radicals are labeled according to the convention shown in Fig. 7.

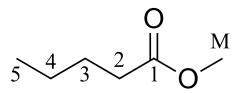


Figure 7: Structure of MV with carbon atoms labeled according to the convention used in

Table 3 and Table 4

Table 3: Heats of formation of MV and its radicals, labeled according to the convention used in Fig. 7

Radical Site	Diévart et al. [15]		RMG Model (this work)		
	[kJ/mol]	[kcal/mol]	[kJ/mol]	[kcal/mol]	
MV	-470.98	-112.57	-472.53	-112.94	
2	-297.16	-71.02	-273.63	-65.40	
3	-277.03	-66.21	-273.63	-65.40	
4	-277.03	-66.21	-278.61	-66.59	
5	-265.94	-63.56	-267.53	-63.94	
M	-270.51	-64.65	-270.12	-64.56	

Table 3 shows that the heats of formation of the fuel and radicals 3, 4, 5, and M are quite similar between the two mechanisms. However, the heat of formation of the second radical, the one closest to the methyl ester group, has a significantly lower heat of formation in the model by Diévart et al. [15] than in the RMG model. Note that it is expected that the second radical will be somewhat more stable than the other radicals, due to the influence of the methyl ester group on the adjacent carbon atom.

This difference in heats of formation affects the pathways that consume the fuel. By conducting a reaction pathway analysis to determine which radicals are formed from the breakdown of the fuel, we can analyze the proportion of each radical formed as the fuel breaks down during the autoignition process. The following analysis is conducted for a constant volume, adiabatic simulation with initial temperature and pressure of 700 K and 30 bar, respectively, and for the stoichiometric equivalence ratio. The rates of production of the species have been integrated until the time of 20 % fuel consumption. The results of this analysis are shown in Table 4 for the two models. The percentages shown in Table 4 are the percent of the fuel consumed to form a particular fuel radical by all the reactions that can form that radical, and the radicals are labeled according to the convention in Fig. 7.

Table 4: Percent of MV consumed to form fuel radical species with a hydrogen atom missing at the location indicated in the first column and Fig. 7

387				
	Radical Site	Diévart et al. [15] $[\%]$	RMG Model [%]	RMG switched [%]
388	2	29.2	12.5	11.0
	3	17.5	12.2	11.1
	4	17.5	50.6	56.6
	5	9.5	3.9	4.3
	M	26.3	20.8	16.9

At the relatively low temperature and high pressure condition of this analysis, all of the fuel is consumed by H-atom abstractions to form the fuel radicals shown. It can be seen that the two models have quite different distributions of products from the first H-abstraction reactions. The model of Diévart et al. [15] predicts that H-abstraction from the second carbon is the most prevalent, while the RMG model predicts that the radical on the fourth carbon in the chain will be primarily formed. This is in line with the heats of formation in Table 3, where the most stable radical (i.e., the radical with the smallest heat of formation) is most likely to be formed in each model.

To further compare the models with each other, the NASA polynomials representing the thermodynamic properties of MV and the 5 fuel radicals from the model of Diévart et al. [15] are used to replace the equivalent molecules in the RMG model. The results of a path analysis at the same condition as the other analysis is shown in Table 4 in the "RMG switched" column. The results of the analysis of the "RMG switched" model show that the radical on the fourth carbon is still the most prevalent, despite the heats of formation for the fuel radicals in the "RMG switched" model being identical to the Diévart et al. [15] model. This suggests that the reaction pathways have a substantial impact on the simulation, in addition to the influence of the thermochemistry, as discussed previously. Moreover, since the thermochemistry of the species in a reaction controls the reverse reaction rate of a reaction, the RMG algorithm may miss important pathways due to improperly estimated thermochemistry.

Taken together, these results show that the poor performance in a given

model cannot be attributed to a single source. Separating the influence of thermochemistry and kinetics requires further detailed study of the methyl valerate system specifically, and methyl ester systems more generally. Although such detailed work has begun, for example, with the work of Hayes and Burgess [14], further work is required to accurately predict the low temperature ignition delays of methyl valerate.

418 6. Conclusions

In this study, we have measured ignition delays for methyl valerate over a 419 wide range of engine-relevant pressures, temperatures, and equivalence ratios. An NTC region of the overall ignition delay and two-stage ignition are recorded 421 for pressures of 15 bar at $\phi = 2.0$ and 30 bar at $\phi = 1.0$. A detailed chemical 422 kinetic model available in the literature is unable to reproduce the experimental 423 results, so a new model is constructed using the Reaction Mechanism Generator 424 software. Although the new model contains many more reactions than the literature model, it is still unable to predict the experimental ignition delays 426 satisfactorily. Both models predict an NTC region of the overall ignition delay 427 under conditions where none is found in the experiments, and fail to predict 428 the NTC region of overall ignition delay that is present in the experiments. Possible reasons for the discrepancy include missing reaction pathways, incorrect 430 rate estimates, and incorrect thermodynamic property estimates. Comparative 431 analysis of the two models failed to identify a single source of the error, and 432 further detailed studies are required to improve predictions of the ignition delay 433 at these engine-relevant conditions.

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