Experiments and Modeling of the Autoignition of Methyl Valerate at Low to Intermediate Temperatures and Elevated Pressures in a Rapid Compression Machine

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Abstract

Methyl valerate (C₆H₁₂O₂, methyl pentanoate) is a methyl ester and a relevant surrogate component for biodiesel. In this work, we present ignition delays of methyl valerate measured using a rapid compression machine at a range of engine-relevant temperature, pressure, and equivalence ratio conditions. The conditions we have studied include equivalence ratios (ϕ) from 0.25 to 2.0, temperatures between 680 K and 1050 K, and pressures of 15 bar and 30 bar. The ignition delay data demonstrate a negative temperature coefficient region in the temperature range of 720 K-800 K for both $\phi = 2.0$, 15 bar and $\phi = 1.0$, 30 bar, with two-stage ignition apparent over the narrower temperature ranges of 720 K-760 K for 15 bar and 740 K-760 K at 30 bar. In addition, the experimental ignition delay data are compared with simulations using an existing chemical kinetic model from the literature. The simulations with the literature model under-predict the data by factors between 2 and 10 over the entire range of the experimental data. In addition, a new chemical kinetic model is developed using the Reaction Mechanism Generator (RMG) software. The agreement between the experimental data and the RMG model is also not satisfactory. To help determine the possible reasons for the disagreement, a path analysis of both models is completed. It is found that improvements to both the reaction

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pathways and thermodynamic properties are required. Further directions for future improvement of the methyl valerate model are discussed.

Keywords: chemical kinetics, rapid compression machine, autoignition, methyl ester, methyl valerate, methyl pentanoate

1. Introduction

For transportation applications, biodiesel is an important constituent in improving environmental friendliness of fuels. This is due to its renewability when produced from sustainable agricultural crops and its ability to reduce emissions relative to petroleum-derived fuels [1]. Biodiesel typically consists of long-chain methyl ester molecules, with typical compositions of C₁₄ to C₂₀ [1]. Recognizing that the large molecular size of the methyl esters within biodiesel fuel makes creating and using detailed chemical kinetic models challenging [2], it is desired to study their combustion chemistry by studying simpler methyl ester molecules.

A recent review paper summarizes the work on methyl esters relevant to 11 biodiesel combustion [3]; the following summary focuses on ignition delay measurements, since these are the focus of this paper. Autoignition of methyl butanoate (MB, C₅H₁₀O₂) has been well-studied in both shock tube and rapid compression machine experiments [4-10]. The prevalence of MB data in the literature is largely due to the early identification of MB as a potential surrogate 16 fuel for biodiesel [11]. However, the experiments have shown that MB may not 17 be an appropriate surrogate for biodiesel, due to its lack of negative temperature coefficient (NTC) behavior, a requirement for a suitable biodiesel surrogate [3]. Methyl esters larger than MB, such as methyl valerate (MV, C₆H₁₂O₂, 20 methyl pentanoate), have also been studied as possible biodiesel surrogates. 21 Hadj-Ali et al. [9] used a rapid compression machine (RCM) to study the autoignition of several methyl esters including MV. Although MV exhibited twostage ignition in this study, little additional research has been done on its lowtemperature chemistry. Korobeinichev et al. [12] studied MV in premixed lam-

inar flames and extended a detailed high temperature chemical kinetic model to include MV and methyl hexanoate. Dmitriev et al. [13] added MV to nheptane/toluene fuel blends to determine the resulting intermediate species in premixed flames using a flat burner at 1 atm and an equivalence ratio of 1.75. The addition of MV helped reduce soot forming intermediates including benzene, cyclopentadienyl, acetylene, propargyl, and vinylacetylene [13]. Hayes 31 and Burgess [14] computationally examined the peroxy radical isomerization reactions for MV to better understand the low temperature reaction pathways. Finally, Diévart et al. [15] used diffusion flames in the counterflow configuration to determine extinction limits for a number of methyl esters, including MV, and validated a detailed kinetic model with the experimental data. 36 This work provides additional data for the autoignition of MV. Data is collected in a RCM under engine relevant conditions spanning from 15 bar to 30 bar, equivalence ratios (ϕ) from 0.25 to 2.0, and temperatures from 680 K to 1050 K.

The NTC region of MV is mapped out to provide additional information on the

2. Experimental Methods

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fidelity of using MV as a biodiesel surrogate.

The RCM used in this study is a single piston arrangement and is pneumatically driven and hydraulically stopped. The device has been described in detail previously [16] and will be described here briefly for reference. The end of compression (EOC) temperature and pressure (T_C and P_C respectively), are independently changed by varying the overall compression ratio, initial pressure (P_0), initial temperature (T_0), and specific heat ratio of the experiments. The piston in the reaction chamber is machined with a specially designed crevice to suppress the roll-up vortex effect and promote homogeneous conditions in the reactor during and after compression [17].

The primary diagnostic on the RCM is the in-cylinder pressure measured by a Kistler 6125C dynamic transducer that is compensated for thermal shock. The transducer is coupled to a Kistler 5010B charge amplifier. The voltage output

of the charge amplifier is recorded by a National Instruments 9125 analog input device connected to a cDAQ 9178 chassis. The voltage is sampled at a rate of either 50 kHz or 100 kHz by a LabView VI and processed by a Python package called UConnRCMPy [18]. Version 3.0.5 of UConnRCMPy [19], 3.6 of Python, 2.3.0 of Cantera [20], 1.13.0 of NumPy [21], 0.19.0 of SciPy [22], and 2.0.1 of Matplotlib [23] are used in the analysis in this paper.

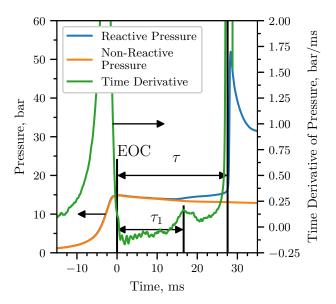


Figure 1: Definition of the ignition delays used in this work. The experiment in this figure is conducted for a $\phi=2.0$ mixture with Ar/(N₂ + Ar) = 0.5, $P_0=0.7806$ bar, $T_0=373$ K, $P_C=14.92$ bar, $T_C=720$ K, $\tau=(27.56\pm0.89)$ ms, and $\tau_1=(16.60\pm0.46)$ ms.

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The compression stroke of the RCM brings the fuel/oxidizer mixture to the EOC conditions, and for suitable thermodynamic states, the mixture will ignite after a delay period. The definitions of the ignition delays are shown in Fig. 1. The time of the EOC is defined as the maximum of the pressure trace prior to the start of ignition and the ignition delays are defined as the time from the EOC until local maxima in the first time derivative of the pressure. Each experimental condition is repeated at least five times to ensure repeatability of the data. As there is some random scatter present in the data, the standard deviation (σ) of

the ignition delays from the runs at a given condition is computed. Typically, σ is less than 10% of the mean values of the overall ignition delay (τ) and the first stage ignition delay (τ_1).

In addition to the reactive experiments, non-reactive experiments are conducted by replacing O_2 with N_2 to determine the influence of machine-specific behavior on the experimental conditions and permit the calculation of the EOC temperature via the isentropic relations between pressure and temperature [24]. The EOC temperature is calculated by the procedure described in Section 3.

The mixtures considered in this study are shown in Table 1. Four equivalence ratios of MV in "air" are considered. While O_2 is kept at 21% by mole in the oxidizer, the ratio of Ar: N_2 in the oxidizer is varied to adjust the temperatures reached at the EOC. Two P_C conditions are studied in this work, 15 bar and 30 bar, representing engine-relevant conditions. For the $\phi=2.0$ condition, only $P_C=15$ bar is considered because we could not achieve T_C values low enough that the ignition during the compression stroke can be prevented.

Table 1: Mixtures considered in this work

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	ϕ	Mole Fraction (purity)				$Ar/(N_2 + Ar)$
		MV (100%)	$O_2 (99.994\%)$	Ar (99.999%)	$N_2~(99.999\%)$	
88	0.25	0.0065	0.2087	0.7848	0.0000	1.0
	0.5	0.0130	0.2074	0.7796	0.0000	1.0
	1.0	0.0256	0.2047	0.7697	0.0000	1.0
	1.0	0.0256	0.2047	0.3849	0.3848	0.5
	2.0	0.0499	0.1996	0.0000	0.7505	0.0
90	2.0	0.0499	0.1996	0.3752	0.3753	0.5

Mixtures are prepared in stainless steel mixing tanks, 17 L and 15 L in size.

The proportions of reactants in the mixture are determined by specifying the

absolute mass of the fuel, the equivalence ratio, and the ratio of $Ar: N_2$ in

93 the oxidizer. Mixtures are made by first vacuuming the mixing tanks to an

ultimate pressure less than 5 Torr. Since MV is a liquid with a relatively small vapor pressure at room temperature and pressure, it is measured gravimetrically to within 0.01 g of the specified value. The fuel is injected into the mixing tank through a septum. Proportions of O₂, Ar, and N₂ are added manometrically at room temperature and the total pressure is measured by an Omega Engineering MMA100V10T2D0T4A6 type static pressure transducer. The same transducer is used to measure the pressure of the reactants prior to an experiment.

The RCM is equipped with heaters to control the initial temperature of the mixture. After filling in the components to the mixing tanks, the heaters are switched on and the system is allowed 1.5 h to come to steady state. The mixing tanks are also equipped with magnetic stir bars so the reactants are well mixed for the duration of the experiments.

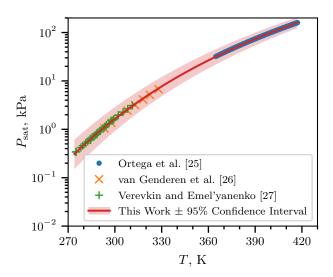


Figure 2: Saturated vapor pressure of MV as a function of temperature, plotted using the Antoine equation, Eq. (1), with A = 6.4030, B = 1528.69, and C = 52.881.

The initial temperature is chosen such that the saturated vapor pressure (P_{sat}) of the fuel at the initial temperature is at least twice the partial pressure

of the fuel in the mixing tank. The Antoine equation

$$\log_{10} P_{\text{sat}} = A - \frac{B}{T - C} \tag{1}$$

is used to model the saturated vapor pressure of MV as a function of temperature (T), where A, B, and C are substance-specific coefficients. Coefficients for 109 Eq. (1) are given in the literature by Ortega et al. [25], Camacho et al. [28], 110 and Stephenson et al. [29]. Unfortunately, the values of the coefficients are different among all three references. Therefore, coefficients for use in Eq. (1) 112 are determined in this work by least squares fitting of the data of Ortega et al. 113 [25], van Genderen et al. [26], and Verevkin and Emel'yanenko [27] using the 114 curve_fit() function of SciPy [22] version 0.19.0. Figure 2 shows that the 115 coefficients fitted with this procedure give good agreement with the experimental data; values for the coefficients computed in this work and in the literature works 117 are given in Table 2. The data and code used to calculate the coefficients are 118 provided in the Supplementary Material.

Table 2: Antoine Equation coefficients computed in this work and from the literature. The 2σ confidence interval is estimated by taking the square root of the diagonals of the covariance matrix returned from curve_fit()

A	B	C	T_{\min} , K	$T_{\rm max}$, K
6.4030	1528.69	52.881	274.9	417.18
0.0919	53.47	4.934	_	_
6.23175	1429.00	62.30	364.75	417.18
5.9644	1281.06	75.94	281	547
6.62646	1658.4	42.09	297	411
	6.4030 0.0919 6.23175 5.9644	6.4030 1528.69 0.0919 53.47 6.23175 1429.00 5.9644 1281.06	6.4030 1528.69 52.881 0.0919 53.47 4.934 6.23175 1429.00 62.30 5.9644 1281.06 75.94	6.4030 1528.69 52.881 274.9 0.0919 53.47 4.934 — 6.23175 1429.00 62.30 364.75 5.9644 1281.06 75.94 281

3. Computational Methods

3.1. RCM Modeling

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The Python 3.6 interface of Cantera [20] version 2.3.0 is used for all simulations in this work. Detailed descriptions of the use of Cantera for these

simulations can be found in the work of Weber and Sung [18] and Dames et al. [30]; a brief overview is given here. As mentioned in Section 2, non-127 reactive experiments are conducted to characterize the machine-specific effects on the experimental conditions in the RCM. This pressure trace is combined 129 with the reactive pressure trace and used to compute a volume trace by as-130 suming that the reactants undergo a reversible, adiabatic, constant composition 131 (i.e., isentropic) compression during the compression stroke and an isentropic 132 expansion after the EOC. The volume trace is applied to a simulation con-133 ducted in an IdealGasReactor in Cantera [20] using the CVODES solver from 134 the SUNDIALS suite [31]. The ignition delays from the simulations are de-135 fined in the same manner as in the experiments. The time derivative of the 136 pressure in the simulation is computed by second order Lagrange polynomials, 137 as discussed by Chapra and Canale [32]. The volume trace files, the corresponding pressure traces, and volume-trace.yaml files suitable for use with 139 UConnRCMPy v3.0.5 [19] are available on the web at https://combdiaglab. 140 engr.uconn.edu/database/rcm-database and on figshare at https://doi. 141 org/10.6084/m9.figshare.5213341. In addition, ChemKED-format [33] files 142 are available in the main ChemKED database repository at https://github. 143 com/pr-omethe-us/ChemKED-database. 144

To the best of our knowledge, there are three mechanisms for MV com-145 bustion available in the literature. The first two, by Korobeinichev et al. [12] 146 and Dmitriev et al. [13], were developed to simulate flames, and do not include the low-temperature chemistry necessary to simulate the conditions in these experiments. The third model was developed by Diévart et al. [15] and includes 149 low-temperature chemistry of MV, although it was only validated by comparison 150 with flame extinction limits. In converting this mechanism for use in Cantera, 151 we found that there were many species in the thermodynamic database with 152 multiple data entries. For most of these species the thermodynamic data is 153 identical. However, some species are not exact duplicates. For these species, it 154 is not clear from the thermodynamic database file which data set should be pre-155 ferred. Since Cantera (and CHEMKIN) choose the first instance of a duplicate species to be used, we retained the first entry for all duplicated species. The
detailed model of Diévart et al. [15] includes 1105 species and 7141 reactions,
and the Cantera formatted input file is available in the Supplementary Material.

160 3.2. Reaction Mechanism Generator

In addition to using a mechanism from the literature, we investigate the use 161 of an automatic mechanism generator, the open-source Reaction Mechanism Generator (RMG) [34] version 2.1.0. The Python version of RMG is used, 163 which requires Python 2.7, and version 2.1.0 of the RMG database is used. 164 The final RMG model contains 427 species and 13640 reactions. Note that the 165 number of species is much lower than the Diévart et al. [15] model because 166 the RMG model focuses on only one fuel (MV), but the number of reactions is substantially higher. The input file used to generate the model is available in the 168 Supplementary Material. In addition, the CHEMKIN and Cantera formatted 169 input files for the RMG model are available in the Supplementary Material. 170

4. Experimental Results

172 4.1. Ignition Delays

Figure 3 shows the ignition delay results measured in this study. Filled markers denote the overall ignition delay and hollow markers indicate the first-stage 174 ignition delay. Vertical error bars are drawn on the symbols to represent the 2σ 175 uncertainty in the ignition delay; for many of the experiments, the uncertainty 176 is approximately the same size as the data point, so the error bar is hidden. 177 Horizontal error bars are shown on the first and last points of each equivalence ratio indicating the estimated uncertainty in the EOC temperature of $\pm 1\%$ [35]. 179 Fig. 3a shows the results for a compressed pressure of 15 bar, while Fig. 3b shows 180 the results for a compressed pressure of 30 bar. Note that $\phi = 2.0$ results were 181 not collected for 30 bar, so there are no red triangle data points in Fig. 3b. A 182 summary of the ignition delay data is available as a comma-separated value file in the Supplementary Material. 184

It can be seen from Fig. 3 that the ignition delays for the $\phi=0.25$ and 0.5 mixtures do not show an NTC region of the ignition delay for both of the pressures studied in this work. However, the $\phi=1.0$ mixture shows an NTC region at $P_C=30$ bar between approximately 720 K and 800 K, with measured first-stage ignition delays at 733 K and 757 K. In addition, the $\phi=2.0$ mixture shows an NTC region of ignition delay at 15 bar from approximately 720 K to 780 K, with measured first-stage ignition delays between 720 K and 750 K.

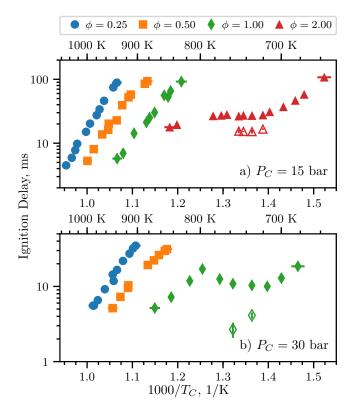


Figure 3: Ignition delays of MV as a function of inverse temperature for varying equivalence ratios. Filled points are the overall ignition delays and hollow points are the first stage ignition delays. a) $15 \, \mathrm{bar}$, b) $30 \, \mathrm{bar}$.

Hadj-Ali et al. [9] also observed two-stage ignition of MV in stoichiometric mixtures, stating that "[m]ethyl pentanoate... was more reactive [than methyl butanoate] with a limit below which autoignition no longer occurs observed at $T_c=670\,\mathrm{K}$ and $P_c=11.4\,\mathrm{bar}$. At this temperature, the autoignition occurred

in two stages with a clearly identified cool flame event." However, we do not find two stage ignition for the similar pressure of $P_C=15\,\mathrm{bar}$ in this study. We note that the stated temperature of the experiment from the work of Hadj-Ali et al. [9] (670 K) is much lower than the lowest temperature we considered in this work at 15 bar, $\phi=1.0$ (828 K). We did not conduct experiments at lower temperatures because the work of Mittal and Sung [17] showed that the temperature field in the RCM reaction chamber was uniform for approximately 100 ms after the EOC, and our measured ignition delay at 15 bar, $\phi=1.0$, and 828 K is 92.14 ms.

However, we note NTC behavior of the ignition delay and two-stage igni-207 tion at the higher pressure of 30 bar, and at higher temperatures than those 208 reported for two-stage ignition in the study of Hadj-Ali et al. [9]. The trend 209 of NTC behavior shifting to higher temperatures with increasing pressure can 210 be seen in other classes of fuels. Kukkadapu et al. [36] found a similar trend 211 in gasoline composed of iso-alkanes, n-alkanes, cyclo-alkanes, aromatics, and 212 olefins. Kukkadapu et al. [36] attributed the shift of the NTC region to the re-213 actions between the hydroperoxyalkyl radical (QOOH) and O₂ becoming more 214 dominant than the unimolecular decomposition of QOOH at higher pressures. 215 Similar trends could occur for the hydroperoxyalkyl radicals of MV. 216

To further understand the effect of the methyl ester functional group on the 217 NTC region of ignition delay, we compare with the alkane and alcohol with 218 5-carbon alkyl chains, n-pentane and n-pentanol. n-Pentane and MV have the same fuel mole percentage for stoichiometric mixtures in air (2.56%), while 220 n-pentanol has a fuel mole percentage of 2.72% for stoichiometric conditions. 221 Ribaucour et al. [37] and Bugler et al. [38] found the NTC region for n-pentane 222 to be between 760 K and 910 K at pressures near 10 atm. As we will compare 223 with our MV data at 30 bar, we note that increasing the pressure tends to shift 224 the NTC to higher temperatures, as mentioned previously [36]. Heufer et al. [39] found NTC behavior for n-pentanol in the range of 770 K to 900 K at 30 bar. In 226 this study, we find the NTC window for MV at 30 bar to be between 720 K and 227 800 K. Therefore, it appears that the methyl ester functional group causes the NTC range to occur at lower temperature as compared to alkanes and alcohols
with similar alkyl chain lengths. This result was also noted by Hadj-Ali et al.
[9] for methyl hexanoate as the fuel.

4.2. Pressure Traces

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Figure 4a shows the pressure traces for selected experiments at $\phi = 1.0, P_C =$ 233 30 bar. The three reactive pressure traces shown are at the low-temperature end 234 of the NTC (blue, 700 K), one case with two-stage ignition (orange, 733 K), and one case near the high-temperature limit of the NTC region (green, 774 K). Also 236 shown is the non-reactive pressure trace for the 700 K case (red). By comparing 237 the 700 K pressure trace with the non-reactive pressure trace, it can be seen 238 that there is substantial heat release prior to main ignition as measured by the 239 deviation of the reactive pressure trace from the non-reactive trace. However, there is only one peak in the time derivative of the pressure, so no first-stage ignition delay is defined for this case. It can also be seen in Fig. 4a that the 242 774 K case shows some heat release prior to ignition, although again there is 243 only one peak in the time derivative of the pressure. Furthermore, the heat 244 release at 774 K appears to be more gradual than at 700 K.

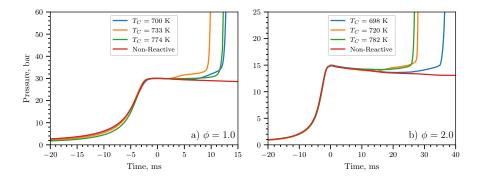


Figure 4: Selected pressure traces around the NTC region of ignition delay. a) $\phi=1.0,\ P_C=30\ {\rm bar},\ b)\ \phi=2.0,\ P_C=15\ {\rm bar}$

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A similar trend can be observed in Fig. 4b for $\phi = 2.0$ at $P_C = 15$ bar, where pressure traces at several points around the NTC region are plotted. As

in Fig. 4a, the three reactive pressure traces shown are at the low-temperature end of the NTC (blue, 698 K), one case with two-stage ignition (orange, 720 K), and one case near the high-temperature limit of the NTC region (green, 782 K). Also shown is the non-reactive pressure trace for the 698 K case (red). As for the $\phi = 1.0$ case, the pressure traces show significant heat release prior to the overall ignition, as judged by deviation from the non-reactive case.

5. Computational Results

Figure 5 compares experimentally measured overall ignition delays with ignition delays computed with the detailed model of Diévart et al. [15] (solid lines). Figure 5a shows results at $P_C = 15$ bar, while Fig. 5b shows results at $P_C = 30$ bar. Only some equivalence ratios are shown for each pressure condition; data and simulated results are not shown for cases where the reactive simulated temperature at the EOC deviated substantially from the non-reactive temperature due to heat release during the compression stroke. Furthermore, it is important to note that the model of Diévart et al. [15] was not validated for MV ignition delays, only for extinction strain rates.

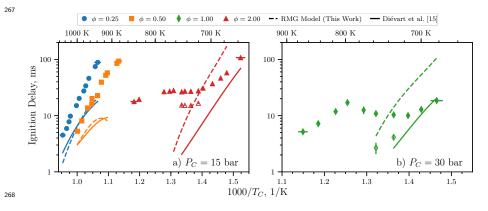


Figure 5: Comparison of experimental and simulated results. a) $15\,\mathrm{bar}$, b) $30\,\mathrm{bar}$

At 15 bar, the experimental ignition delays are under-predicted by the Diévart et al. [15] model for the three equivalence ratios shown. For the $\phi=0.25$ and 0.5

conditions, the model appears to be predicting an NTC region of the ignition 273 delays as the temperature decreases, although such a trend is not observed in the 274 data. However, at $\phi = 2.0$, the model does not predict the presence of an NTC 275 region, although one is present in the experiments. Nonetheless, the agreement 276 seems to be improving as the temperature is decreased. Comparing the Diévart 277 et al. [15] model to the stoichiometric data at 30 bar, we find a similar trend as 278 the $\phi = 2.0, P_C = 15$ bar data. The model does not predict the NTC region 279 found experimentally for the $\phi = 1.0$ experiments, but the agreement improves 280 as the temperature decreases. Interestingly, two-stage ignition is predicted for 28: all of the $\phi = 1.0$ and $\phi = 2.0$ data shown in Fig. 5. However, the first-stage 282 ignition delays are 0.1 ms to 0.5 ms less than the overall ignition delays, and are 283 not shown on Fig. 5 because they are nearly indistinguishable from the overall 284 ignition delay. While the model of Diévart et al. [15] over-predicts the first-stage ignition delay, it also over-predicts the first-stage pressure rise, thereby leading 286 to rapid overall ignition. 287

To elucidate the underlying reasons for the disagreement between the Diévart 288 et al. [15] model and the data, we constructed an additional model using RMG 289 (see Section 3.2). As can be seen in Fig. 5a, the agreement between the RMG 290 model (dashed lines) and the experimental data is similar to the Diévart et al. 291 [15] model for the 15 bar, $\phi = 0.25$ and 0.5 data. Moreover, the RMG model 292 predicts a similar NTC region as temperature is decreasing. For the 15 bar, 293 $\phi = 2.0$ data, the RMG model tends to over-predict the low-temperature ignition delays, and does not predict the NTC region found experimentally. As before, the trend at 30 bar, $\phi = 1.0$ is similar to the 15 bar, $\phi = 2.0$ data; the RMG 296 model over-predicts the low-temperature ignition delays and does not predict 297 the experimental NTC region. Finally, as in the Diévart et al. [15] model, two-298 stage ignition is predicted for all of the $\phi = 1.0$ and $\phi = 2.0$ data shown in 299 Fig. 5. However, the first-stage ignition delays are 0.1 ms to 0.5 ms less than the overall ignition delays, and are not shown on Fig. 5 because they are nearly 301 indistinguishable from the overall ignition delay. Again, the over-prediction of 302 the first-stage ignition delay and pressure rise requires further investigation and understanding of the complex low-temperature chemistry.

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It is clear that neither model is able to predict the ignition delays of MV 305 particularly well. In addition to the poor agreement shown in Fig. 5, the simulations for $P_C=15\,\mathrm{bar},\,\phi=1.0$ and $P_C=30\,\mathrm{bar},\,\phi=0.25,\,0.5$ and 2.0 showed 307 substantial heat release during the compression stroke (i.e., the simulations are 308 much too reactive), and so these conditions aren't compared in Fig. 5. We note 309 again that the model by Diévart et al. [15] was validated for MV combustion 310 only by comparison to flame extinction limits, so the disagreement is not wholly 311 surprising. 312

In general, there could be three likely sources of error in the models: missing 313 reaction pathways, incorrect values of the reaction rates, and incorrect values 314 for thermodynamic properties of the species. We have noted in Section 3.2 that the RMG model has many more reactions than the Diévart et al. [15] model and the algorithm used in RMG considers a substantial number of the possible pathways. This reduces the possibility of missing reaction pathways affecting 318 the model. Further detailed studies are required to ensure that the RMG model 319 includes all of the relevant reaction pathways, which are outside the scope of 320 this work.

The second source of error may be incorrect reaction rate parameters, either because the rates are specified incorrectly in the model or because the rates are not well estimated by the typical analogy based-rules. It should be noted that errors of this type may affect the model generated by RMG—if the rates are not estimated correctly, reactions that are important in reality may not be included in the model. Determining the accuracy of the reaction rates used in the RMG and Diévart et al. [15] models requires further detailed studies of the models, which are also outside the scope of this work. Another, related, source of error could be incorrect estimation of the pressure dependence of the reaction rates, which may be particularly important for the isomerization reactions prevalent in low-temperature chemistry.

The third source of error may lie in the estimation of the thermodynamic 333 properties of the species, particularly the fuel radicals. In the work of Diévart et al. [15], the program THERM [40] is used to estimate thermodynamic values using the group additivity method. In the RMG model constructed in this
work, RMG itself estimates the thermodynamic properties of the molecules also
using the group additivity method. Nonetheless, the two models have differing
predictions of the thermodynamic properties of the species in the model, particularly the fuel and its radicals. The values of the heats of formation of the
fuel and its H-atom abstraction radicals are shown in Table 3; the radicals are
labeled according to the convention shown in Fig. 6.

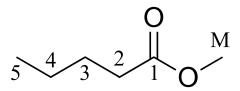


Figure 6: Structure of MV with carbon atoms labeled according to the convention used in
Table 3 and Table 4

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Table 3: Heats of formation of MV and its radicals, labeled according to the convention used in Fig. 6

Radical Site	Diévart et al. [15]		RMG Model (this work)	
Tadicai Site	[kJ/mol]	[kcal/mol]	[kJ/mol]	[kcal/mol]
MV	-470.98	-112.57	-472.53	-112.94
2	-297.16	-71.02	-273.63	-65.40
3	-277.03	-66.21	-273.63	-65.40
4	-277.03	-66.21	-278.61	-66.59
5	-265.94	-63.56	-267.53	-63.94
${\bf M}$	-270.51	-64.65	-270.12	-64.56

Table 3 shows that the heats of formation of the fuel and radicals 3, 4, 5, and M are quite similar between the two mechanisms. However, the heat of formation of the second radical, the one closest to the methyl ester group, has a significantly lower heat of formation in the model by Diévart et al. [15] than in the RMG model. Note that it is expected that the second radical will be somewhat more stable than the other radicals, due to the influence of the methyl ester group on the adjacent carbon atom.

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This difference in heats of formation affects the pathways that consume the 354 fuel. By conducting a reaction pathway analysis to determine which radicals 355 are formed from the breakdown of the fuel, we can analyze the proportion of 356 each radical formed as the fuel breaks down during the autoignition process. 357 The following analysis is conducted for a constant volume, adiabatic simulation with initial temperature and pressure of 700 K, 30 bar, and for the stoichiometric 350 equivalence ratio. The rates of production of the species have been integrated 360 until the time of 20% fuel consumption. The results of this analysis are shown 361 in Table 4 for the two models. The percentages shown in the Table 4 are the percent of the fuel consumed to form a particular fuel radical by all the reactions that can form that radical, and the radicals are labeled according to 364 the convention in Fig. 6. 365

Table 4: Percent of MV consumed to form fuel radical species with a hydrogen atom missing at the location indicated in the first column and Fig. 6

50.				
	Radical Site	Diévart et al. [15] [%]	RMG Model [%]	RMG switched [%]
368	2	29.2	12.5	11.0
	3	17.5	12.2	11.1
	4	17.5	50.6	56.6
	5	9.5	3.9	4.3
	\mathbf{M}	26.3	20.8	16.9

At the relatively low temperature and high pressure condition of this analysis, all of the fuel is consumed by H-atom abstractions to form the fuel radicals shown. It can be seen that the two models have quite different distributions of products from the first H-abstraction reactions. The model of [15] predicts that H-abstraction from the second carbon is the most prevalent, while the RMG model predicts that the radical on the fourth carbon in the chain will be primarily formed. This is in line with the heats of formation in Table 3, where

the most stable radical (i.e., the radical with the smallest heat of formation) is most likely to be formed in each model.

To further compare the models with each other, the NASA polynomials representing the thermodynamic properties of MV and the 5 fuel radicals from the model of Diévart et al. [15] and are used to replace the equivalent molecules in the RMG model. The results of a path analysis at the same condition as the other analysis is shown in Table 4 in the "RMG switched" column. This analysis shows that the radical on the fourth carbon atom is still the most prevalant, despite changing the heats of formation of the fuel and its radicals.

Taken together, these results show that the poor performance in a given model cannot be attributed to a single source. There is a strong interaction between the thermodynamics of the species and the kinetics of the reactions, requiring further detailed study of the methyl ester system to accurately predict the low temperature ignition delays of methyl valerate.

6. Conclusions

In this study, we have measured ignition delays for methyl valerate over a 391 wide range of engine-relevant pressures, temperatures, and equivalence ratios. 392 An NTC region of the ignition delay and two-stage ignition are recorded for pressures of 15 bar at $\phi = 2.0$ and 30 bar at $\phi = 1.0$. A detailed chemical 394 kinetic model available in the literature is unable to reproduce the experimental 305 results, so a new model is constructed using the Reaction Mechanism Generator 396 software. Although the new model contains many more reactions than the 397 literature model, it is still unable to predict the experimental ignition delays satisfactorily. Both models predict an NTC region of the ignition delay under 399 conditions where none is found in the experiments, and fail to predict the NTC 400 region of ignition delay that is present in the experiments. Possible reasons for 401 402 the discrepancy include missing reaction pathways, incorrect rate estimates, and incorrect thermodynamic property estimates. Comparative analysis of the two models failed to identify a single source of the error, and further detailed studies 404

are required to improve predictions of the ignition delay at these engine-relevant conditions.

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