Autoignition of Methyl Valerate at Low to Intermediate Temperatures and Elevated Pressures in a Rapid Compression Machine

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Abstract

Methyl valerate (C₆H₁₂O₂, methyl pentanoate) is a methyl ester and a relevant surrogate component for biodiesel. In this work, we present ignition delays of methyl valerate measured using a rapid compression machine at a range of engine-relevant temperature, pressure, and equivalence ratio conditions. The conditions we have studied include equivalence ratios from 0.25 to 2.0, temperatures between 680 K and 1050 K, and pressures of 15 bar and 30 bar. The ignition delay data demonstrate a negative temperature coefficient region in the temperature range of 720 K-800 K for both $\phi = 2.0$, 15 bar and $\phi = 1.0$, 30 bar, with two-stage ignition apparent over the narrower temperature ranges of 720 K-760 K for the lower pressure and 740 K-760 K at the higher pressure. In addition, the experimental ignition delay data are compared with simulations using an existing chemical kinetic model from the literature. The simulations with the literature model under-predict the data by factors between 2 and 10 over the entire range of the experimental data. To help determine the possible reasons for the discrepancy between simulations and experiments, a new chemical kinetic model is developed using the Reaction Mechanism Generator (RMG) software. The agreement between the experimental data and the RMG model is improved but still not satisfactory. Directions for future improvement of the methyl valerate model are discussed.

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1. Introduction

For transportation applications, biodiesel is an important constituent in improving environmental friendliness of fuels, due to its renewability when produced from sustainable agricultural crops and its ability to reduce emissions relative to conventionally fueled engines [1]. A recent review paper summarizes the work on methyl esters relevant to biodiesel combustion [2]. Autoignition of methyl butanoate (MB, $C_5H_{10}O_2$) has been well-studied in both shock tube and rapid compression machine experiments, and readers are referred to the review of [2] for further details. The prevalence of MB data in the literature is largely due to the early identification of MB as a potential surrogate fuel for biodiesel [3]. However, the experiments have shown that MB may not be 11 an appropriate surrogate for biodiesel, due to its lack of negative temperature 12 coefficient (NTC) behavior, a requirement for a suitable biodiesel surrogate [2]. 13 Larger methyl esters such as methyl valerate (MV, C₆H₁₂O₂, methyl pentanoate) have also been studied as possible biodiesel surrogates. [4] used a rapid compression machine (RCM) to study the autoignition of several methyl esters 16 including MV. Although MV exhibited two-stage ignition in this study, little 17 additional research has been done on its oxidation. [5] studied MV in premixed 18 laminar flames and extended a detailed high temperature chemical kinetic model to include MV and methyl hexanoate. [6] added MV to n-heptane/toluene fuel blends to determine the resulting intermediate species in premixed flames us-21 ing a flat burner at 1 atm and an equivalence ratio of 1.75. The addition of 22 MV helped reduce soot forming intermediates including benzene, cyclopentadienyl, acetylene, propargyl, and vinylacetylene [6]. [7] computationally examined the peroxy radical isomerization reactions for MV to better understand the low temperature reaction pathways. Finally, [8] used diffusion flames in the counter-26 flow configuration to determine extinction limits for a number of methyl esters,

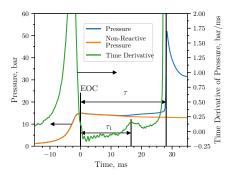
- including MV, and validated a detailed kinetic model with the experimental data.
- This work provides additional data for the autoignition of MV. Data is col-
- lected in a RCM under engine relevant conditions spanning from 15 bar to 30 bar,
- equivalence ratios from 0.25 to 2.0, and temperatures from 682 K to 1048 K. The
- NTC region of MV is mapped out to provide additional information on the fi-
- delity of using MV as a biodiesel surrogate.

35 2. Experimental Methods

The RCM used in this study is a single piston arrangement and is pneumatically driven and hydraulically stopped. The device has been described in 37 detail previously [9] and will be described here briefly for reference. The end 38 of compression (EOC) temperature and pressure (T_C and P_C respectively), are independently changed by varying the overall compression ratio, initial pressure (P_0) , and initial temperature (T_0) of the experiments. The primary diagnostic on the RCM is the in-cylinder pressure. The pressure data is processed by a Python package called UConnRCMPy [10], which calculates P_C , T_C , and the ignition delay(s). The definitions of the ignition delays are shown in Fig. 1. The time of the EOC is defined as the maximum of the pressure trace prior to the start of ignition and the ignition delays are defined as the time from the EOC until local maxima in the first time derivative of the pressure. Each experimental condition is repeated at least five times to ensure repeatability of the data. As there is some random scatter present in the data, the standard deviation (σ) of the ignition delays from the runs at a given condition is computed. In all cases, σ is less than 10 % of the mean value of the overall ignition delay.

In addition to the reactive experiments, non-reactive experiments are conducted to determine the influence of machine-specific behavior on the experimental conditions and permit the calculation of the EOC temperature via the isentropic relations between pressure and temperature [11]. The EOC temperature is a label to the calculation of the conditions are considered as a condition of the EOC temperature is a label to the calculation of the EOC temperature [11].

ature is calculated by the procedure described in Section 3.



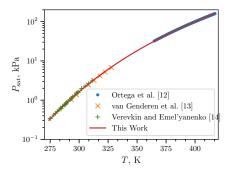


Figure 1: Definition of the ignition delays used in this work. The experiment in this figure was conducted for a $\phi=2.0$ mixture with ${\rm Ar/(N_2+AR)}=0.5,\ P_0=0.7694$ bar, $T_0=373$ K, $P_C=14.94$ bar, $T_C=723$ K, $\tau=(27.44\pm0.99)$ ms, $\tau_1=(16.57\pm0.48)$ ms.

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Figure 2: Saturated vapor pressure of MV as a function of temperature, plotted using the Antoine equation, Eq. (1), with A=6.4030, B=1528.69, and C=52.881.

The RCM is equipped with heaters to control the initial temperature of the mixture. After filling in the components to the mixing tanks, the heaters are switched on and the system is allowed 1.5 h to come to steady state. The mixing tanks are also equipped with magnetic stir bars so the reactants are well mixed for the duration of the experiments.

The initial temperature is chosen such that the saturated vapor pressure $(P_{\rm sat})$ of the fuel at the initial temperature is at least twice the partial pressure of the fuel in the mixing tank. The Antoine equation

$$\log_{10} P_{\text{sat}} = A - \frac{B}{T - C} \tag{1}$$

is used to model the saturated vapor pressure of MV as a function of temperature, where A, B, and C are substance-specific coefficients. The coefficients in Eq. (1) are determined by least squares fitting of the data of [12], [13], and [14] using the curve_fit() function of SciPy [15] version 0.18.1. Figure 2 shows that the coefficients fit with this procedure give good agreement with the experimental data.

The mixtures considered in this study are shown in Table 1. Mixtures are

prepared in stainless steel mixing tanks. The proportions of reactants in the mixture are determined by specifying the absolute mass of the fuel, the equivalence ratio (ϕ) , and the ratio of Ar: N₂ in the oxidizer. Since MV is a liquid with a relatively small vapor pressure at room temperature, it is injected into the mixing tank through a septum. Proportions of O₂, Ar, and N₂ are added manometrically at room temperature.

Table 1: Mixtures considered in this work

ϕ	Mole Fraction (purity)				$Ar/(N_2 + Ar)$
	MV (100%)	$O_2~(99.994\%)$	Ar (99.999%)	$N_2~(99.999\%)$	
0.25	0.0065	0.2087	0.7848	0.0000	1.0
0.5	0.0130	0.2074	0.7798	0.0000	1.0
1.0	0.0256	0.2047	0.7697	0.0000	1.0
1.0	0.0256	0.2047	0.3849	0.3848	0.5
2.0	0.0499	0.1996	0.0000	0.7505	0.0
2.0	0.0499	0.1996	0.3752	0.3753	0.5

3. Computational Methods

76 3.1. RCM Modeling

The Python 3.5 interface of Cantera [16] version 2.2.1 is used for all simulations in this work. Detailed descriptions of the use of Cantera for these
simulations can be found in the work of [17] and [18]; a brief overview is given
here. As mentioned in Section 2, non-reactive experiments are conducted to
characterize the machine-specific effects on the experimental conditions in the
RCM. This pressure trace is used to compute a volume trace by assuming that
the reactants undergo a reversible, adiabatic, constant composition (i.e., isentropic) compression during the compression stroke and an isentropic expansion
after the EOC. The volume trace is applied to a simulation conducted in an

86 IdealGasReactor in Cantera [16] using the CVODES solver from the SUNDI-

ALS suite [19]. The ignition delay from the simulations is defined in the same

manner as in the experiments. The time derivative of the pressure in the sim-

ulations is computed by second order Lagrange polynomials, as discussed by

o [20].

To the best of our knowledge, there are three mechanisms for MV combustion available in the literature. The first two, by [5] and [6], were developed to simulate flames, and do not include the low-temperature chemistry necessary to simulate the conditions in these experiments. The third model was developed by [8] and includes low-temperature chemistry of MV, although it was only validated by comparison with flame extinction limits. The detailed [8] model includes 1103 species and 7557 reactions.

98 3.2. Reaction Mechanism Generator

In addition to using a mechanism from the literature, we investigate the use of an automatic mechanism generator, the open-source Reaction Mechanism Generator (RMG) [21] version 1.0.4. The Python version of RMG is used, which requires Python 2.7, and version 1.10.0 of the RMG database is used. The final RMG model contains 483 species and 19990 reactions. Note that the number of species is much lower than the [8] model because the RMG model focuses on only one fuel (MV), but the number of reactions is substantially higher.

¹⁰⁶ 4. Experimental Results

Figure 3 shows the ignition delay results measured in this study. Filled markers denote the overall ignition delay and hollow markers indicate the first-stage ignition delay. Vertical error bars are drawn on the symbols to represent the uncertainty in the ignition delay; for many of the experiments, the uncertainty is approximately the same size as the data point, so the error bar is hidden. Horizontal error bars are shown on the first and last points of each equivalence ratio indicating the estimated uncertainty in the EOC temperature of $\pm 1\%$ [22]. Fig. 3a shows the results for a compressed pressure of 15 bar, while Fig. 3b shows
the results for a compressed pressure of 30 bar. Note that $\phi = 2.0$ results were
not collected for 30 bar, so there are no red data points in Fig. 3b.

It can be seen from Fig. 3 that the ignition delays for the $\phi=0.25$ and 0.5 mixtures do not show an NTC region of the ignition delay for both of the pressures studied in this work. However, the $\phi=1.0$ mixture shows an NTC region at $P_C=30$ bar between approximately 720 K and 800 K, with measured first-stage ignition delays at 734 K and 757 K. In addition, the $\phi=2.0$ mixture shows an NTC region of ignition delay at 15 bar from approximately 720 K to 775 K, with measured first-stage ignition delays between 720 K and 750 K.

Figure 4 shows the pressure traces for selected experiments at $\phi = 1.0$, $P_C =$ 124 30 bar. The three reactive pressure traces shown are at the low-temperature end 125 of the NTC (blue, 700 K), one case with two-stage ignition (orange, 734 K), and one case near the high-temperature limit of the NTC region (green, 775 K). Also 127 shown is the non-reactive pressure trace for the 700 K case (red). By comparing 128 the 700 K pressure trace with the non-reactive pressure trace, it can be seen 129 that there is substantial heat release prior to main ignition as measured by the 130 deviation of the reactive pressure trace from the non-reactive trace. However, 131 there is only one peak in the time derivative of the pressure, so no first-stage 132 ignition delay is defined for this case. It can also be seen in Fig. 4 that the 775 K 133 case shows some heat release prior to ignition, although again there is only one 134 peak in the time derivative of the pressure. Furthermore, the heat release at 775 K appears to be more gradual than at the lowest temperature.

5. Computational Results

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Figure 5 compares experimentally measured overall ignition delays with ignition delays computed with the detailed model of [8] for the $\phi = 1.0$ experiments. Results for the other equivalence ratios are similar to these results, so are not shown here. It is important to note that the model of [8] was not validated for MV ignition delays, only for extinction strain rates. At 15 bar, the model

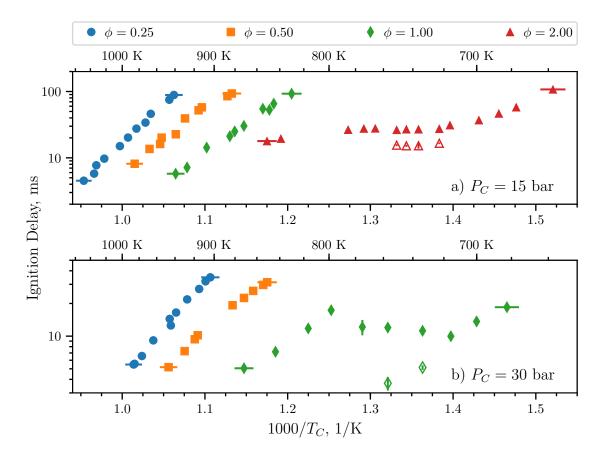
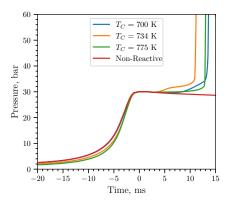


Figure 3: Ignition delays of MV as a function of inverse temperature. Filled points are the overall ignition delays and hollow points are the first stage ignition delays. a) 15 bar. b) 30 bar

tends to under-predict the ignition delay and predicts an NTC region that is not present in the experiments. At 30 bar, the model predicts the low-temperature ignition delays well, but does not predict the NTC region found experimentally. To understand the underlying reasons for the disagreement between the [8] model and the data, we constructed an additional model using RMG (see Section 3.2). As can be seen in Fig. 5, the agreement between the RMG model and the experimental data is similar to the [8] model for the 30 bar data. At 15 bar, the RMG model predicts a somewhat longer ignition delay than the model of [8], but still predicts an NTC region where none is present in the experimental



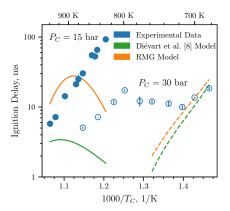


Figure 4: Selected pressure traces around the NTC region of ignition delay for $\phi=1.0$

Figure 5: Comparison of experimental and simulated results for $\phi = 1.0$

data.

In general, there could be three likely sources of error in the models: missing reaction pathways, incorrect values of the reaction rates, and incorrect values for thermodynamic properties of the species. We have noted in Section 3.2 that the RMG model has many more reactions than the [8] model and the algorithm used in RMG considers a substantial number of the possible pathways. This reduces the possibility of missing reaction pathways affecting the model. Further detailed studies are required to ensure that the RMG model includes all of the relevant reaction pathways.

The second source of error may be incorrect reaction rate parameters, either because the rates are specified incorrectly in the model (e.g., typos) or because the rates are not well estimated by the typical analogy based-rules. It should be noted that errors of this type may affect the model generated by RMG—if the rates are not estimated correctly, reactions that are important in reality may not be included in the model. Determining the accuracy of the reaction rates used in the RMG and [8] models requires further detailed studies of the models. Another related source of error could be incorrect estimation of the pressure dependence of the reaction rates, which may be particularly important for the isomerization reactions prevalent in low-temperature chemistry.

The third source of error may lie in the estimation of the thermodynamic 171 properties of the species, particularly their heats of formation. We have begun to 172 analyze the possibility of this source of error by conducting a reaction pathway 173 analysis to determine which radicals are formed from the breakdown of the fuel. 174 The following analysis is conducted for a constant volume simulation at 700 K, 175 30 bar, where the rates of production of the species have been integrated until 176 the time of 20% fuel consumption. The results of this analysis are shown in 177 Fig. 6 and Table 2 for the two models. The percentages shown in the Table 2 178 are the percent of the fuel destroyed to form a particular fuel radical by all the 179 reactions that can form that radical. 180

At the relatively low temperature and high pressure condition of this analy-181 sis, all of the fuel is destroyed by H-atom abstractions to form the fuel radicals 182 shown. It can be seen that the two models have quite different distributions of products from the first H-abstraction reactions. The model of [8] predicts that 184 H-abstraction from the second carbon is the most prevalent, followed closely by 185 abstraction from the methyl group. This is in line with the bond energies of the 186 C-H bonds for those carbon atoms; we expect that the presence of the oxy-187 gen atoms will cause hydrogen abstraction at the nearby carbons to be favored. 188 However, the RMG model predicts that radicals in the middle of the carbon 189 chain will be primarily formed. The cause of this discrepancy is under investi-190 gation, but it may be caused by the estimation of thermodynamic properties of 191 the radicals.

6. Conclusions

In this study, we have measured ignition delays for methyl valerate over a wide range of engine-relevant pressures, temperatures, and equivalence ratios. An NTC region of the ignition delay and two-stage ignition were recorded for pressures of 15 bar at $\phi = 2.0$ and 30 bar at $\phi = 1.0$. A detailed chemical kinetic model available in the literature was unable to reproduce the experimental results, so a new model was constructed using the Reaction Mechanism Gen-

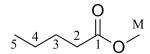


Table 2: Percent of MV destroyed to form fuel radical species with a hydrogen atom missing at the location indicated in the first column

Figure 6: Structure of MV with carbon atoms labeled according to the convention used in Table 2

Radical Site	[8] [%]	RMG Model [%]
2	29.3	7.4
3	17.5	36.0
4	17.5	41.1
5	9.4	3.7
M	26.3	11.8

erator software. Although the new model contains many more reactions than
the literature model, it is still unable to predict the experimental ignition delays satisfactorily. Possible reasons for the discrepancy include missing reaction
pathways, incorrect rate estimates, and incorrect thermodynamic property estimates. Future work will include investigation of the discrepancies between models and experiments to further understand the autoignition kinetics of methyl
valerate.

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