

FIELD MAINTENANCE PRINT SET

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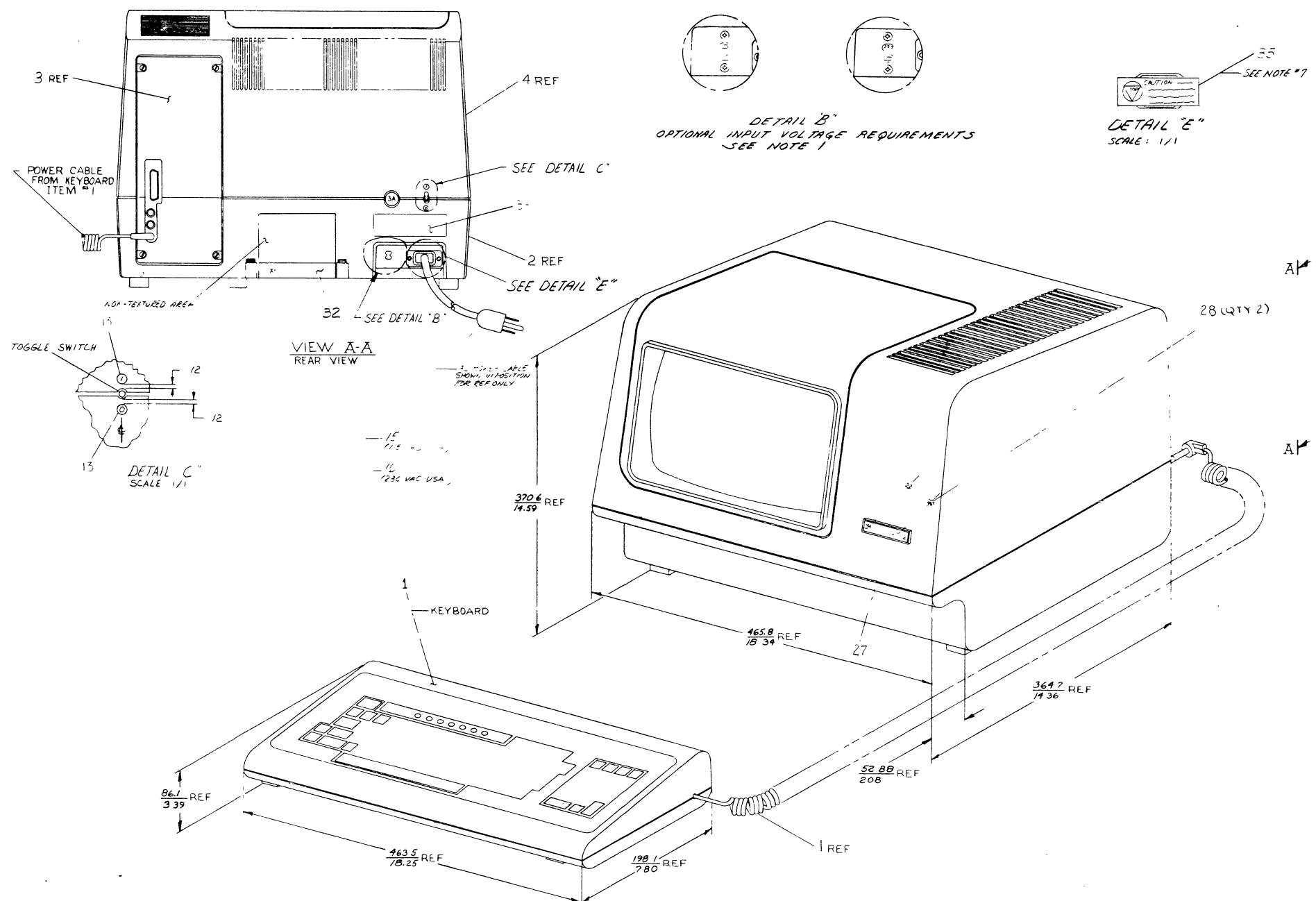
VT132 UNIT ASSY. (TC)
VT132 UNIT ASSY.
VT132 UNIT ASSY. (PL)
BASIC VIDEO BOARD
BASIC VIDEO BOARD (PL)
BASIC VIDEO BOARD (CS)
H7831 POWER SUPPLY BOARD
H7831 POWER SUPPLY BOARD (PL)
H7831 POWER SUPPLY BOARD (CS)
POWER SUPPLY ASSY.
KEYBOARD ASSY.
KEYBOARD ASSY. (PL)
KEYBOARD ASSY. (CS)
KEYBOARD/KEYCAP ASSY.
KEYBOARD/KEYCAP ASSY. (PL)
KEYCAP ARRANGEMENT (MAIN ARRAY & NUMERIC)
POWER CABLE ASSY.
CRT MONITOR (CS)
20 MA CURRENT LOOP OPTION
20 MA CURRENT LOOP
20 MA CURRENT LOOP (PL)
20 MA CURRENT LOOP (CS)
20 MA ADAPTER ASSY.
CABLE, INTERNAL
CABLE INTERFACE BCØ5F
ADVANCED VIDEO BOARD
ADVANCED VIDEO BOARD (PL)
ADVANCED VIDEO BOARD (CS)
SHIPPING LIST VT132

UNIT VARIATIONS COVERED BY THIS PRINT SET	
VT132-AA	
VT132-AB	
VT132-AC	
VT132-AD	
VT132-N	
VT132-NA	
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LEGEND		SERIAL LABEL INFORMATION (SEE NOTE 5)						
NUMBER	VARIATION	MODEL NUMBER	RE	P-ASE	-Z	AMPS (MAX.)	WATTS	OLTS
VT132-AA	EIA EDITING TERMINAL	VT132-AA			50/60	25/13	300	115 230
VT132-AB	EIA EDITING TERMINAL	VT132-AB			50/60	25/13	300	220 240 250 260 270 280 290 300

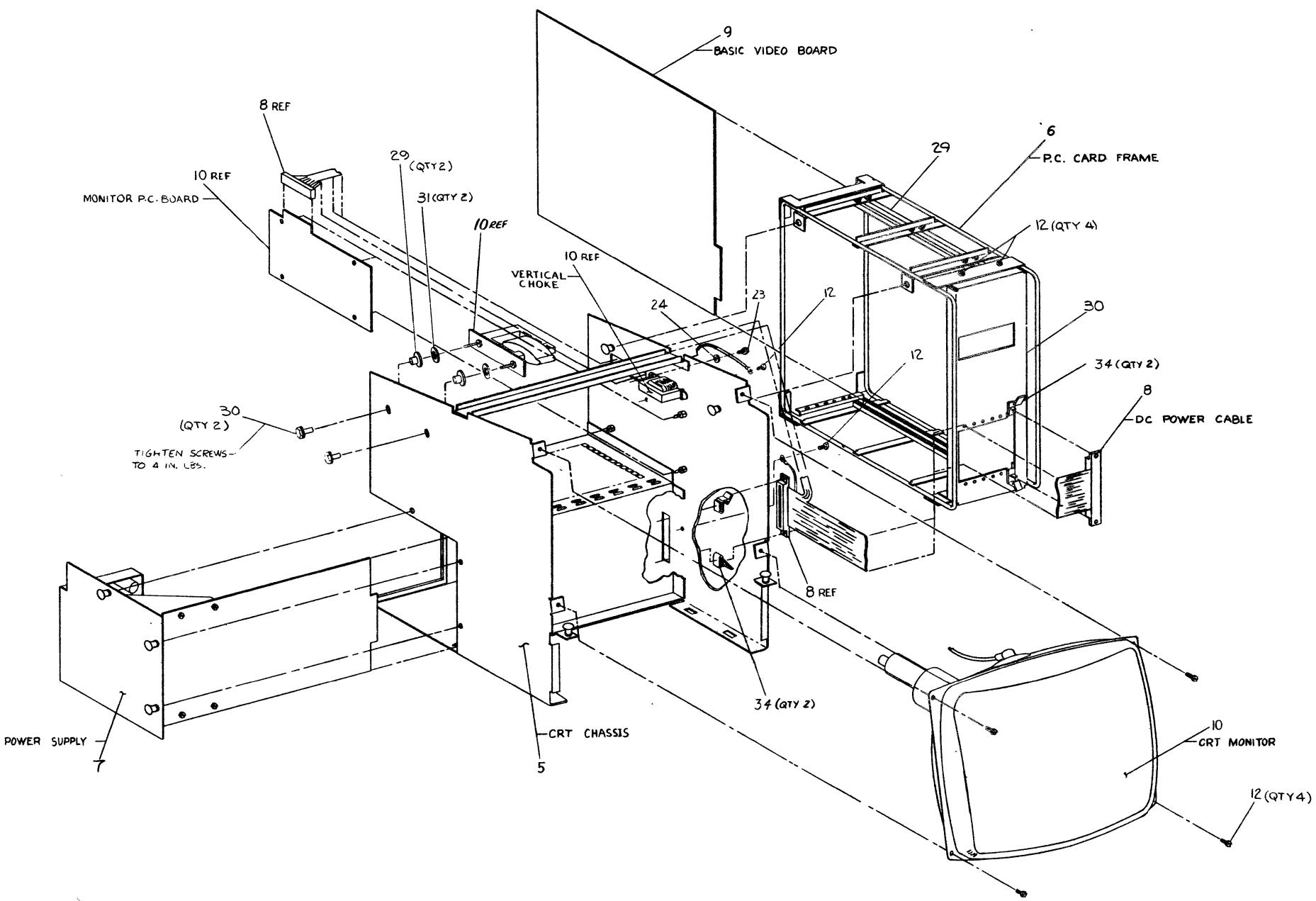
- NOTES:
- ALL VT132 UNIVERSAL TERMINALS ARE SHIPPED SET UP FOR 100-130 VAC, 60 Hz OPERATION. TERMINAL IS SWITCH SETTABLE FOR 220-240 VAC, 50/60 Hz OPERATION BY SLIDING ACTUATOR TO POSITION SHOWN IN DETAIL "B".
 - PACKAGING: WHEN SHIPPED, MATERIAL SHALL BE ADEQUATELY PROTECTED FROM HANDLING AND SHIPPING DAMAGE USING DIGITAL PACKAGING INSTRUCTION A-SP-5/00324-0-0
 - TERMINAL IS SUPPLIED WITHOUT INTERFACE CABLES. ORDER INTERFACE CABLES FOR OPTIONS VT100-AA THRU VT100-DL.
 - DRAWING OF THE CHASSIS IS FOR PICTORIAL REPRESENTATION ONLY. FOR DETAILED DRAWING SEE APP-CABLE DOCUMENT.
 - INFORMATION TO COMPLETE SERIAL NUMBER IS PROVIDED IN THE TABLE ABOVE.
 - ITEM 26 IS FOR SHIPPING USE ONLY.
 - ITEM 35 TO BE INSTALLED AFTER TEST.

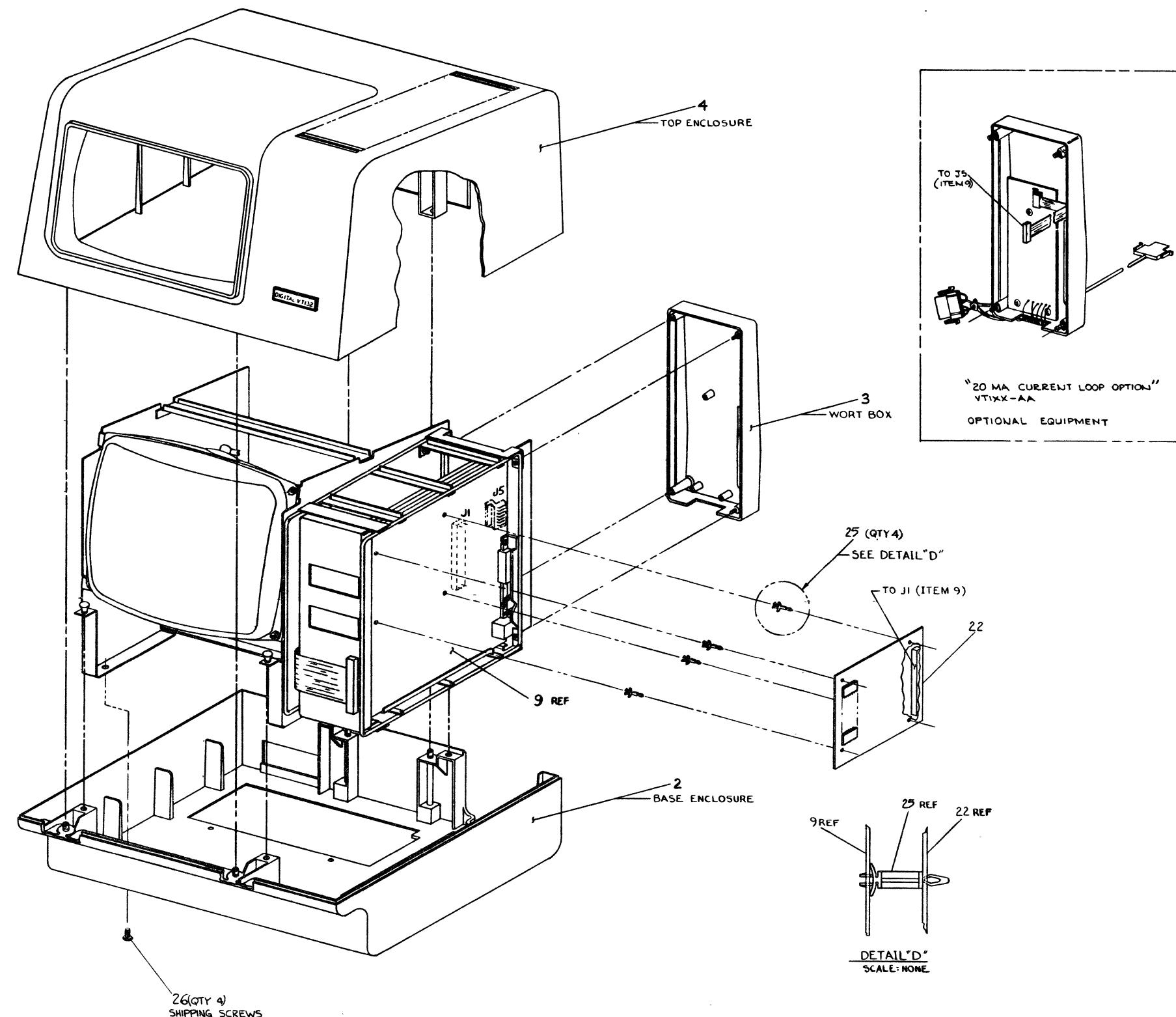


CAUTION: OFF SHEET PARTS LIST EXISTS. SEE K-PL-VT132-0-DBP

REV	CHANGE NO	ITEM		NOTE
		REF	REV	
A	J. DEMARINIS	1	A	
B	J. DEMARINIS	2	A	
C	J. DEMARINIS	3	A	
D	J. DEMARINIS	4	A	
E	J. DEMARINIS	5	A	
F	J. DEMARINIS	6	A	
G	J. DEMARINIS	7	A	
H	J. DEMARINIS	8	A	
I	J. DEMARINIS	9	A	
J	J. DEMARINIS	10	A	
K	J. DEMARINIS	11	A	
L	J. DEMARINIS	12	A	
M	J. DEMARINIS	13	A	
N	J. DEMARINIS	14	A	
O	J. DEMARINIS	15	A	
P	J. DEMARINIS	16	A	
Q	J. DEMARINIS	17	A	
R	J. DEMARINIS	18	A	
S	J. DEMARINIS	19	A	
T	J. DEMARINIS	20	A	
U	J. DEMARINIS	21	A	
V	J. DEMARINIS	22	A	
W	J. DEMARINIS	23	A	
X	J. DEMARINIS	24	A	
Y	J. DEMARINIS	25	A	
Z	J. DEMARINIS	26	A	

DESCRIPTION		DRAW. PART NO		ITEM NO	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES					
ANGLE OF 30°	CLAS. OF ACCURACY	NOMINAL DIMENSION RANGE INCHES			
1/8	1/32	OVER	UNDER	OVER	UNDER
		0.3	0.2	0.9	0.8
		1.04	1.08	1.91	1.95
		0.2	0.1	1.26	1.40
		1.04	1.08	1.91	1.95
		0.2	0.1	1.26	1.40
SURFACE FINISH		QUALITY IN			
CHECK ONE		MEDIUM			
ENG. Drawing		PREFERRED			
PROG. Drawing		MICROGRAPHIC			
NEXT HIGHER ABS.		DO NOT SCALE Dwg			
SEE PARTS LIST		REMOVE BURNS AND BREAK BURRS CORNERS			
FINISH		DO NOT SCALE Dwg			
E-00-VT132-0		FIRST USED ON		VT132	
SCALE 1/2		TITLE		VT132	
SHEET 1 OF 3		NUMBER		REV H	
DIST		CODE		REV H	





REFERENCE	DESCRIPTION	QUANTITY

LINE	ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QUANTITY PER VARIATION	
					AA	AB
1	1	D-UA-7014953-0-0	7014953-04	KEYBOARD ASSEMBLY VT132 EDITING	1	1
2	2	E-IA-7014950-0-0	7014950-00	SHEE ASSY ENCLOSURE	1	1
3	3	E-IA-7014958-0-0	7014958-00	WORD BOX ASSY	1	1
4	4	D-IA-7014974-0-0	7014974-01	ENCLOSURE, CRT TOP ASSY	1	1
5	5	E-IA-7014975-0-0	7014975-00	CHASSIS ASSY, CRT	1	1
6	6	D-AD-7014977-0-0	7014977-00	FRAME, P.C. CARD ASSY	1	1
7	7	D-AD-7014979-0-0	7014979-00	POWER SUPPLY ASSY	1	1
8	8	E-IA-7014978-0-0	7014978-00	POWER CABLE ASSY	1	1
9	9	D-UA-5413009-0-0	5413009-01	VT132 TERMINAL CONTROLLER	1	1
10	10		3016580-00	/REPLACED BY 70-16549-00	1	1
11	11		9010007-00	RING, RETAINING, EXTERNAL FOR 7/8	4	4
12	12		9005957-00	SCREW, HEX, SLOT, SENS. 6-32X .312L	6	6
13	13		3615680-00	LABEL, ADHESIVE BACK, SWITCH POSIT	1	1
14	14	A-PS-1700053-0-0	1700053-09	PWR CORD, TERM. .75IN, 16-3, 125V 10	1	-
15	15	A-PS-1700053-0-0	1700053-10	PWR CORD, TERM. .75IN, 16-3, 250V 6	-	1
16	16		7414213-00	*** THIS ITEM IS NOT USED ***	-	-
17	17		3613210-01	*** THIS ITEM IS NOT USED ***	-	-
18	18		3613210-02	*** THIS ITEM IS NOT USED ***	-	-
19	19		3613211-01	*** THIS ITEM IS NOT USED ***	-	-
20	20	A-SP-3700324-0-0	3700324-00	INSTN PKG DISPLAY VT100	1	1
21	21	E-UA-VT1XX-AA-0	VT1XX-AA	VT100 20MA CURRENT LOOP OPTION W	REF	REF
22	22	D-UA-5416037-0-0	5416097-02	VT132 ADVANCED VIDEO	1	1
23	23		8010112-00	SCREW, TAPPING, TYPE E, HEX, SLOT,	1	1
24	24		9006659-00	WASHER, FLAT, .375 O.D. X .156 I	1	1
25	25		9009313-01	SUPPORT, C.BD. FLAME RET., NATURAL	4	4
26	26		9010135-00	SCREW, FLAT, SLOT .8-32A .1/2	4	4
27	27	D-PS-1216404-0-0	1216404-00	LOGO, DIGITAL, MOLD FOR VT132	1	1
28	28		9009257-00	RING, RETAINING, REINFORCED, .35	2	2
29	29	E-IA-7423018-0-0	7423018-00	ISOLATION MOUNT	2	2
30	30	B-MD-7423006-0-0	7423006-00	SCREW, HEX WASHER HD. 4-40	2	2

REVISION HISTORY		IS BASIC PART NO: VT132		DRN:	ANGEL COLON	DATE: 19-MAR-79	D	I	G	I	T	A	L
ENG.	ECN NUMBER	REV	SECTION A OF A	TITLE		PARTS LIST							
				SECTION, VARIATION INDEX	CHK'D:	D. HEALY							
JD	VT132-MLO02	A		[A]	AA, AB								
JD	VT132-MLO03	C		[B]		DES.ENG.: R. PUCCI							
JD	VT132-MLO04	D		[C]									
				[D]		RESP.ENG.: R. PUCCI							
				[E]		MFG.ENG.: R. PUCCI							
				[F]		ASSEMBLY NUMBER: E-UA-VT132-U-0							
						TOP DOCUMENT NUMBER: #B-DD-VT132-0							
							K	PL	VT132-D-DBP			E	
									FILE NAME: Z0461E.PLS			EDIT # 3	

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AUTOMATED BY PRTLST.3P(44)

SHEET A2 OF AC

LINE ITEM DOCUMENT NUMBER

PART NUMBER

DESCRIPTION

QUANTITY PER VARIATION
AA AB

31	31	9008193-00	WASHER, NYLON, FLAT .312 X .812	2	2
32	32	3617544-00	LABEL,X-RAY RADIATION	1	1
33	33	3617674-01	LABEL,SERIAL & POWER W/WUL & CSA	1	1

D I G I T A L TITLE

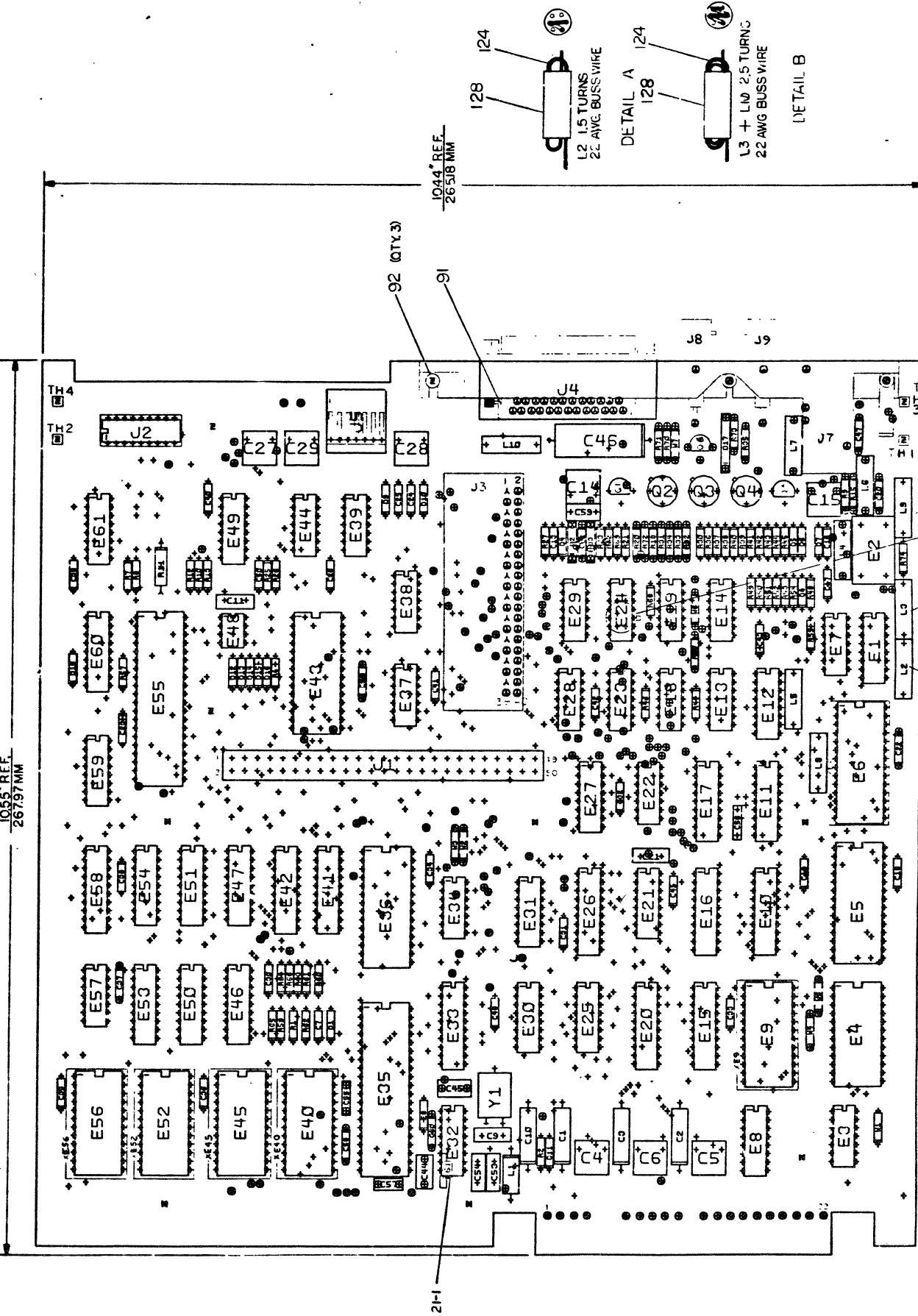
VT132

SECTION A OF A

SIZE CODE DOCUMENT NUMBER REV
K PL VT132-0-DBP E

REWORK INSTRUCTIONS

1. ADD A CAPACITOR C61 (10µFD 125V) FROM PIN 8 TO E52 PIN 9



ENTRIES! LEARN ITEM 8 CAN HE EITHER THE 14

AND NOTE 3 SEE ALSO:

SIGNATURES		DATE	digital		REVIEWER
DIN	CHEK'D.		TITLE	VII	
TECH. ENG. H. HUHN	PROJ. ENG. H. HUHN		REV.	VII	
PROD. C.	PROD. C.		SUBJECT	5413005-0-Q	
SCALE	SCALE		STL CODE		
SHT.	1 OF		NEXT REVIEW	B-100	
PRINTED FORM F-15					

LINE	ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	PARTS LIST				QTY PER VARIATION				REFERENCE DESIGNATOR
					03	04	05	99	03	04	05	99	
1	1	D-MD-5013008-0-0	5013008-00	VT100 BASIC VIDEO	1	1	1	1	1	1	1	1	
2	2		1000005-00	6.8 MMF 100V 5%200PPM MICA	1	1	1	1	1	1	1	1	C9
3	3		1000014-00	68.0 MMF 100V 5%200PPM MICA	1	1	1	1	1	1	1	1	C11
4	4		1000016-00	100.0 MMF 100V 5%200PPM MICA	2	2	2	2	2	2	2	2	C21,C54
5	5		1000076-00	.39 MFD 10V 10% S.TANT	1	1	1	1	1	1	1	1	C10
6	7		1017472-00	.10 MFD 35V 150-10% AL EL	3	3	3	3	3	3	3	3	C1, C2, C3
7	8		1010271-01	.22 MFD 50V 180-20% 25U CER	13	13	13	13	13	13	13	13	C4-C6,C14,C15,C27-C29,C44,C45, CONT C55,C56,C57
8	9		1012784-00	.047 MFD 50V 180-20% CER	25	25	25	25	25	25	25	25	C7,C8,C13,C18,C19,C22,C24,C25, CONT C30-C43,C48-C50
9	10		1013466-12	2200.0 MMF 50V 10% X7R CER	1	1	1	1	1	1	1	1	C26
10	11		1100114-00	D 661 OS\75PCB PIV- 25V SP	11	11	11	11	11	11	11	11	D4-D8,D11-D16
11	12		1105796-00	1N 4004 PIV-100 I= 1A D041 SP	2	2	2	2	2	2	2	2	D9,D10
12	13		1109502-03	1N 4742A VZ- 12.0 5% 1W	1	1	1	1	1	1	1	1	D3
13	14		1110994-00	1N 751A VZ- 5.1 5% .40W	1	1	1	1	1	1	1	1	D1
14	15		1114974-00	1N 4711A VZ- 11.0 5% 1W	1	1	1	1	1	1	1	1	D2
15	16		1215006-05	SKT,IC 24PIN DIP TIN SOLD	5	5	5	5	5	5	5	5	XE9,XE10,XE15,XE52,XE56
16	17		1211666-00	SKT,IC 18PIN DIP GOLD SOLD	1	1	1	1	1	1	1	1	J2
17	18		1214063-01	PCB,HEADER 50POS(2X20).150CC STR	1	1	1	1	1	1	1	1	J1
18	19		1214828-00	CONN, 25POS RCFT	1	1	1	1	1	1	1	1	J4
19	20		1214829-00	CARD ERDF 40PIN(2X20).125CC 90D	1	1	1	1	1	1	1	1	J3
20	21		1215048-01	PCB,HEADER 05PIN(1X7).098CC 90D	1	1	1	1	1	1	1	1	J5
21	22		1300005-07	R NETWORK 15-1.7K 5.0 % 16PIN	3	3	3	3	3	3	3	3	F8,F12,E59
22	23		1300219-00	68.0 .25 W 5.0 % CC	1	1	1	1	1	1	1	1	R40
23	24		1300229-00	100.0 .25 W 5.0 % CC	1	1	1	1	1	1	1	1	R34
24	25		1300250-00	150.0 .25 W 5.0 % CC	2	2	2	2	2	2	2	2	R51,R74
			CONT		-	-	-	-	-	-	-	-	R51,R65,R74
25	26		1300271-00	220.0 .25 W 5.0 % CC	1	1	1	1	1	1	1	1	R41
26	27		1300295-00	330.0 .25 W 5.0 % CC	3	3	3	3	3	3	3	3	R1,R16,R47
27	28		1300315-00	.470.0 .50 W 5.0 % CC	1	1	1	1	1	1	1	1	R11

REVISION HISTORY			BASIC PART NO: 5413009			DRN:			T. SHETRAWSKI			DATE: 30-MAR-78			D I G I T A L		
ENG	ECO NUMBER	REV	SECTION A OF A	SECTION.VARIATION INDEX	CHK'D:	DES.ENG:	RESP.ENG.:	MFG.ENG.:	TOP DOCUMENT NUMBER:	FILE NAME:	SIZE CODE:	TITLE	PARTS LIST	NUMBER	REV		
IRP	ML012	IR											VT100 BASIC VIDEO				
ICJ	5413009-ML013	S	[A]	03,04,05,99													
IRP	5413009-ML014	T	[B]														
IRP	5413009-ML015	U	[C]														
IRP	5413009-ML016	W	[D]											DOCUMENT NUMBER			
IDP	5413009-ML017	I	[E]														
IDP	5413009-ML018	Y	[F]											SIZE CODE:			
IJD	5413009-ML019	Z	[H]											NUMBER			
IRP	5413009-ML020	AA	[J]											REV			
INW	5413009-ML021	AB	[K]														
IRP	5413009-ML023	AC	[L]														
IRP	5413009-ML025	AD	[M]														
			[N]														

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LINE ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QTY PER VARIATION					REFERENCE DESIGNATOR
				03	04	05	99		
28	29	1300316-00	470.0 .25 W 5.0 %	CC	1	1	1	1	R21
29	30	1300365-00	1.0 K .25 W 5.0 %	CC	2	2	2	2	R36,R67
30	31	1300398-00	1.80 K .25 W 5.0 %	CC	1	1	1	1	R31
31	32	1300417-00	2.20 K .25 W 5.0 %	CC	5	5	5	5	R18,R20,R22,R23,R27
32	33	1300426-00	2.70 K .25 W 5.0 %	CC	1	1	1	1	R7
33	34	1300447-00	4.70 K .25 W 5.0 %	CC	1	1	1	1	R25
34	35	1300479-00	10.0 K .25 W 5.0 %	CC	1	1	1	1	R2,R6,R12,R26
35	36	1301317-00	10.0 .25 W 5.0 %	CC	1	1	1	1	R57
36	37	1301422-00	7.50 K .25 W 5.0 %	CC	8	8	8	8	R59-R66
37	38	1301424-00	680.0 .25 W 5.0 %	CC	1	1	1	1	R37
38	39	1301425-00	300.0 .25 W 5.0 %	CC	1	1	1	1	R50
39	40	1301175-00	1.10 K .25 W 5.0 %	CC	1	1	1	1	R30
40	42	1301874-00	5.60 K .25 W 5.0 %	CC	1	1	1	1	R9
41	43	1301972-00	270.0 .25 W 5.0 %	CC	1	1	1	1	R38
42	44	1302379-00	75.0 .25 W 5.0 %	CC	5	5	5	-	R35,R45,R52,R54,R68
		CONT			-	-	-	4	R35,R45,R52,R54.
43	45	1302391-00	20.0 K .25 W 5.0 %	CC	2	2	2	2	R43,R48
44	47	1303178-00	620.0 .25 W 5.0 %	CC	1	1	1	1	R49
45	48	1303187-00	820.0 K .25 W 5.0 %	CC	1	1	1	1	R8
46	49	1304833-00	1.96 K .25 W 1.0 %	RN55II-F10	1	1	1	1	R15
47	51	1313580-00	360.0 .25 W 5.0 %	CC	1	1	1	1	R39
48	52	1314673-00	36.0 .25 W 5.0 %	CC	1	1	1	1	R53
49	53	1501913-00	2N 2904A PNP 600MW SI 60 40 Y		3	3	3	3	Q2,Q3,Q4
50	54	1507409-00	DEC6534D PNP 310MW SI 40 50		1	1	1	1	Q1
51	55	1509524-00	2N 7904 NPN 310MW SI 40 10 M		1	1	1	1	Q5
52	56	1810694-06	XTAL 24.8832 MHZ		1	1	1	1	Y1
53	57	1814830-00	OSCILLATOR, XTAL 24.073 MHZ		1	1	1	1	E2
54	58	1909686-00	7404 INVERTER GATE-HEX 1I		1	1	1	1	E38
55	59	1909928-00	7416 INVERTER GATE-HFX 1I		2	2	2	2	E14,E18
56	60	1909929-00	7417 BUFFER GATE-HFX 1INP		1	1	1	1	E29
57	61	1910236-00	DEC 7426 NAND GATE-QUAD 2IN,0		1	1	1	1	E7
58	62	1910322-00	DEC 1488L DRIVER,LINE,QUAD,EI		1	1	1	1	E39
59	63	1912647-00	LS157 MUX 1 OF 2(QUAD)		1	1	1	1	E1
60	64	1912697-00	LS171 FF-D HFX W/CLEAR		2	2	2	2	E19,E61
61	65	1912799-00	LS00 NAND-GATE-QUAD 2IN,P		2	2	2	2	E23,E34
62	65	1912803-00	LS04 INVERTER GATE,HFX		1	1	1	1	E19
63	67	1912815-00	LS30 NAND GATE-SINGLE 8IN		1	1	1	1	E3
64	68	1912818-00	LS38 NAND BUFFER-QUAD 2IN		1	1	1	1	E28
65	69	1912821-00	LS74 FF D DUAL,EDGE TRIGG		2	2	2	2	E13,E22
66	70	1912842-00	LS138 DECODER-THREE INPUT,		1	1	1	1	E27
67	71	1912843-00	LS139 DECODER, 2 OF 4(DUAL		1	1	1	1	E31
68	72	1912851-00	LS193 COUNTER,SYNCHR,4BIT,		3	3	3	3	E21,E25,E30
69	73	1912863-00	LS273 FF-D OCTAL W/CLEAR		2	2	2	2	E16,E20
70	74	1913105-00	FB 8224C DRIVER/GEN CLOCK F		1	1	1	1	E32
71	75	1913109-00	8228 BUFFER-DATA BASE FUR		1	1	1	1	F36
72	76	1913130-00	DEC 1489A RECEIVER,LINE,QUAD,		2	2	2	2	E37,E44
73	77	1914084-00	74S299 SHIFT REG.,8BIT RIGH		1	1	1	1	F10
74	78	1914156-00	LM 393 VOLT.COMPARATOR DUAL		1	1	1	1	E48

! ! ! ! ! ! ! ! ! !	TITLE	! ! ! ! ! ! ! ! ! !	SIZE	CODE	DOCUMENT NUMBER	! REV !
D J G I T A L !	VT100 BASIC VIDEO	SECTION A OF A	K PL	5413009-0-BPP	AD	!

P A R T S L I S T

RTY PER VARIATION

03 01 05 79 REFERENCE DESIGNATOR

LINE ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QTY	V1	V2	V3	V4	REFERENCE
75	79	1914213-00	81LS97 BUFFER GATE-OCTAL 21	1	1	1	1	1	E15,E41,E42,E58
76	80	1914214-00	LS374 FF-D OCTAL EDGE TRIG	2	2	2	2	2	E26,E33
77	81	1914423-01	CUSTOM LSI-BIPOLAR LS	1	1	1	1	1	E6
78	82	1914424-01	CUSTOM LSI-BIPOLAR L	1	1	1	1	1	E5
79	83	2112-23-02	*** THIS ITEM IS NOT USED ***	-	-	-	-	-	
80	84	2113106-01	1K MOS RAM 250NS	2	2	2	2	2	E11,E17
81	85	2113107-01	P 8251A PUSART COMM. INTERFACE	1	1	1	1	1	E13
82	86	2113108-01	8080A-1 MICROPROCESSOR UNIT	1	1	1	1	1	E35
83	87	2113937-00	UART 125K BAUD	1	1	1	1	1	E55
84	88	2114212-00	P 2114-2 RAM,1024X4,STATIC	6	6	6	6	6	E16,E47,E50,E51,E53,E54
85	89	2114524-01	ROM 100X14BIT,ERASABLE,	1	1	1	1	1	E24
86	90	2301BE2-00	E2-03	1	1	1	1	1	E4
87	91	7424901-01	BRACKET,GROUNDING,EIA CONNECTOR	1	1	1	1	1	
88	92	9006732-00	EYELET,ROLLED 0.1210DX0.219	3	3	3	3	3	
89	93	9009185-00	JUMPER, WIRE, INSULATED, BLACK R	4	4	4	4	4	W1,W3,W4,W7
90	95	23061E2-00	E2-02	1	-	-	-	-	E56
91	96	23032E2-00	E2-02	1	-	-	-	-	E52
92	97	23033E2-00	E2-02	1	-	-	-	-	E45
93	98	23034E2-00	E2-02	1	-	-	-	-	E40
94	102	1001610-00	.01 MFD 50V +80-20% Z5U CER	4	4	4	4	4	C16,C17,C23,C51
95	103	1301320-00	1.20 K .25 W 5.0 % CC	1	1	1	1	1	R30
96	104	1301322-00	180.0 .25 W 5.0 % CC	1	1	1	1	1	R33
97	105	1301477-00	82.0 .25 W 5.0 % CC	1	1	1	1	1	R42
98	106	1300202-00	47.0 .25 W 5.0 % CC	1	1	1	1	1	R14
99	107	1303155-00	21.50 K .25 W 1.0 % RH55D-F10	1	1	1	1	1	R10
100	108	1309412-00	18.20 K .25 W 1.0 % RH55D-F10	1	1	1	1	1	R13
101	109	1609620-00	2 2 UH *RFCS2.2	1	1	1	1	1	L1
102	110	1002608-00	18.0 MMF 100V 55200PPM MICA	1	1	1	1	1	C53
103	112	1013466-05	56.0 MMF 50V 5% CER	1	1	1	1	1	C47
104	113	23180E2-00	E2-02	-	1	1	1	-	E56
105	114	23181E2-00	E2-02	-	1	1	1	-	E52
106	115	23182E2-00	E2-02	-	1	1	1	-	E45
107	116	23187E2-00	E2-02	-	1	1	1	-	E40
108	117	1215006-07	SKT,IC 28PIN DIP TIN SOLD	1	1	1	1	1	XE6
109	118	23094E2-00	E2-03,E2-04	-	1	1	1	-	E9
110	119	A-SP-3700553-0-0	PKG MODULE 5413009		REF	REF	REF	REF	
111	120	A-SP-3700128-0-0	INSTR PKG. BULK CARTON 99-06476-		REF	REF	REF	REF	
112	121	1300005-03	R NETWORK 13-10K 5.0 % 14'IN	1	1	1	1	1	F57
113	123	1000021-00	220.0 MMF 100V 5%200PPM MICA	1	1	1	1	1	C57
114	124	9107560-01	WIRE,BUSS 22AWG TIN BARE	A/R	A/R	A/R	A/R		
115	125	1013466-21	47.0 MMF 50V 5% CER	3	3	3	3	3	C61,C58,C60
116	126	1013466-19	47.0 MMF 50V 5% CER	1	1	1	1	1	C20
117	127	1618238-02	BEAD,FERRITE .1380DX.330LL	6	6	6	6	6	L4-L9
118	128	1618437-00	BEAD,FERRITE .23600X.371LG	3	3	3	3	3	L2,L3,L10
119	129	2118615-02	GEN.BAUL RATE,PKNSKA	1	1	1	1	1	F60

LINE ITEM DOCUMENT NUMBER

PART NUMBER

DESCRIPTION

QTY PER VARTATION

03 04 05 99 REFERENCE DESIGNATOR

120 NOTE: FOR INDIVIDUAL FIELD SERVICE/CUSTOMER SPARES SHIPMENTS USE PACKAGING INSTRUCTION, A-SF-3700553-0-0;
121 NOTE: FOR BULK INTERPLANT SHIPMENTS USE PACKAGING INSTRUCTION, A-SH-3700428-0-0 VARIATION -02
122 NOTE: L2 REQUIRES THE INSERTION OF 1.5 TURNS OF 22 AWG BUSS WIRE SEE DETAIL ON E-UA-5413009-0-0.
123 NOTE: L3 AND L10 REQUIRES THE INSERTION OF 2.5 TURNS OF 22 AWG BUSS WIRE
124 NOTE: SEE DETAIL ON E-UA-5413009-0-0.

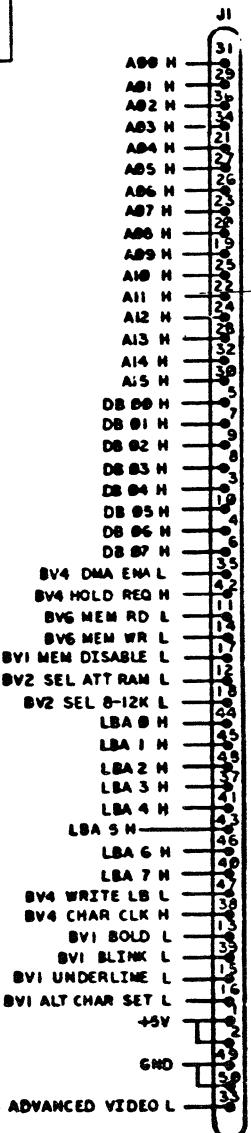
ANSWER

UT100 BASIC VIDEO

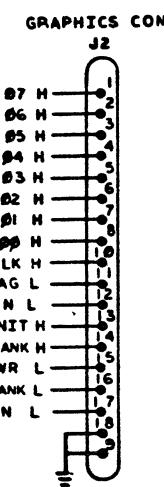
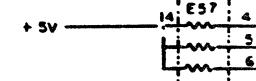
SECTION A OF

!SIZE!	CODE!	DOCUMENT NUMBER	! REV
!	!	!	
K	PL	5413009-0-DBP	AD

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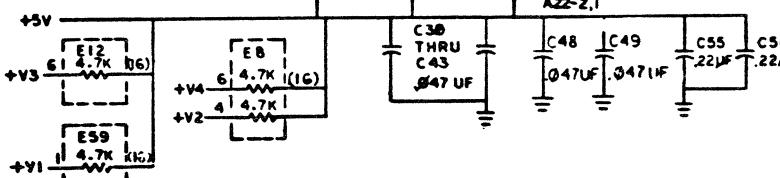
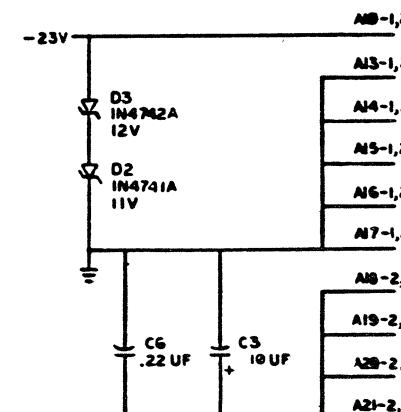
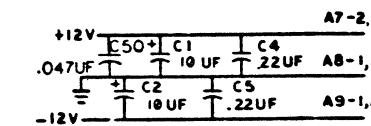
AVI ADVANCED VIDEO L



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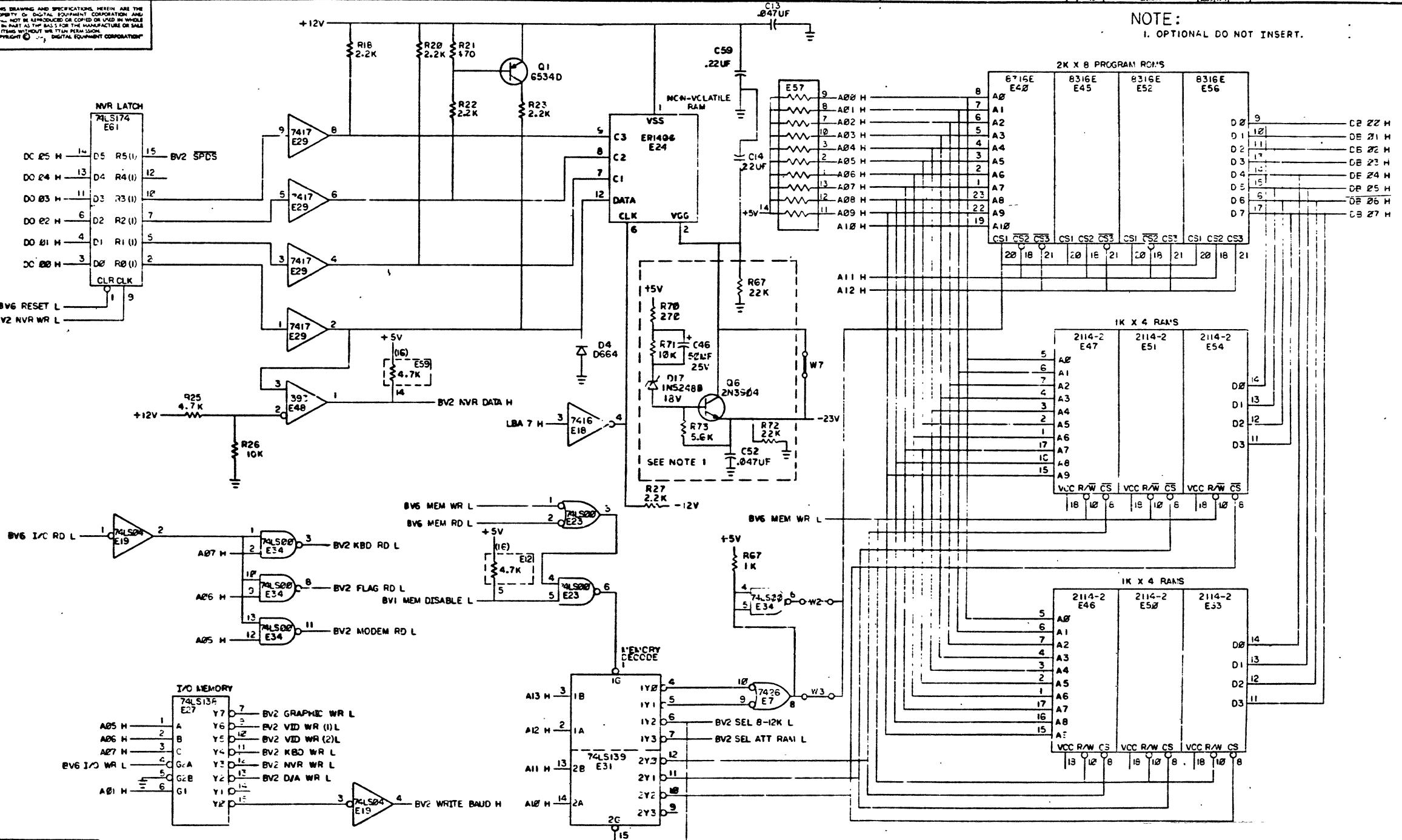
BV4 HORIZ DRIVE H A1-1,2
A2-1,2
DIRECT DRIVE VIDEO A3-2,1
BV4 VERT DRIV L A4-2,1

LBA 6 H — AII-1,2



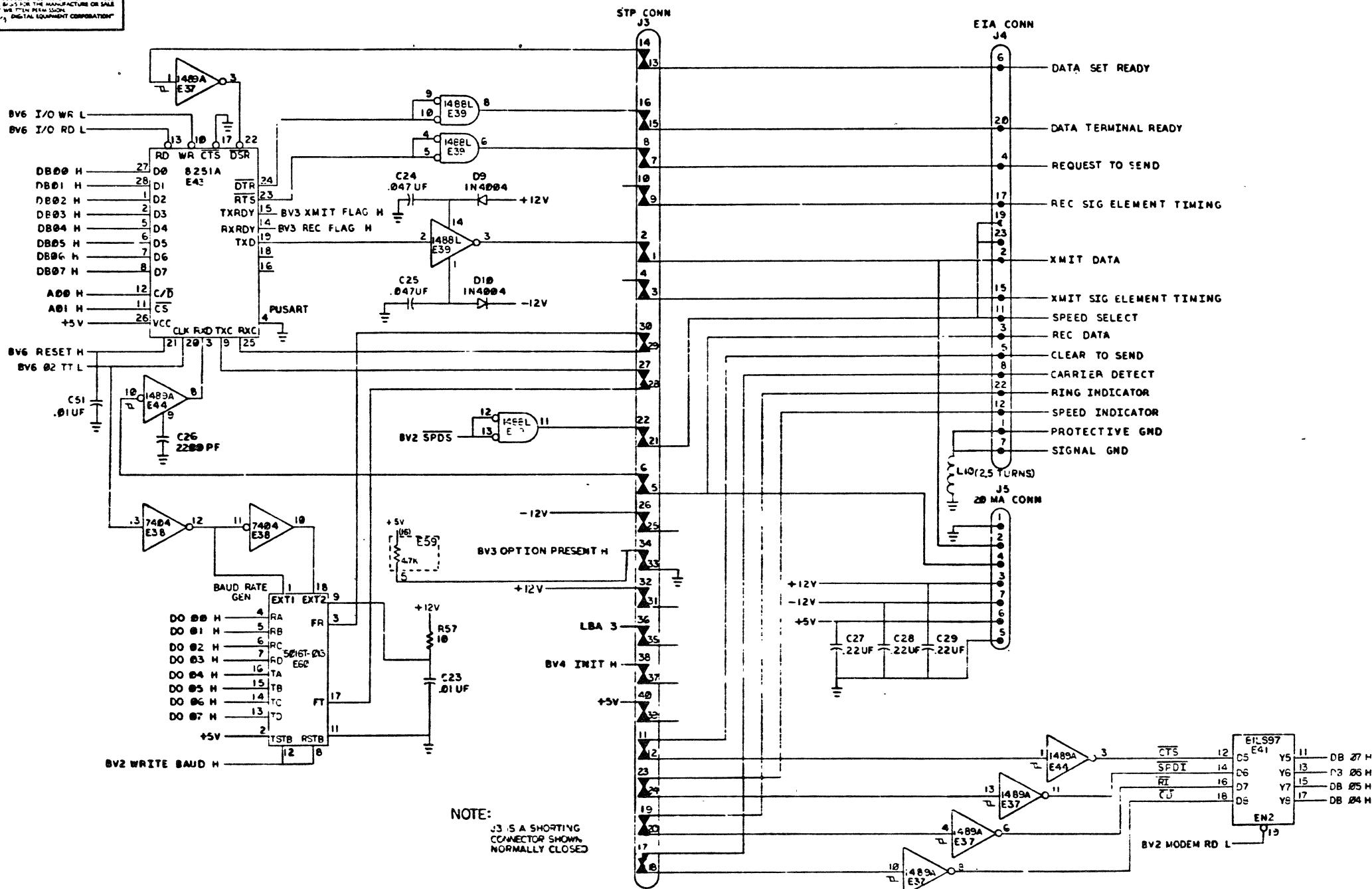
DRN:	2-2	FIRST USED ON	VT100	DISC
CHEK:	2-2	TITLE	VT100 BASIC VIDEO	
ENC:	2-2		(REV)	
PROBLEM:	2-2			
PROG:	2-2	SIZE	CODE	NUMBER
NEXT HIGH-ER ASSY				REV.
E-U4-5413009-0-C				
SCALE		D	CS	5413009-0-1AB
SHEET	1 OF 6	DST		

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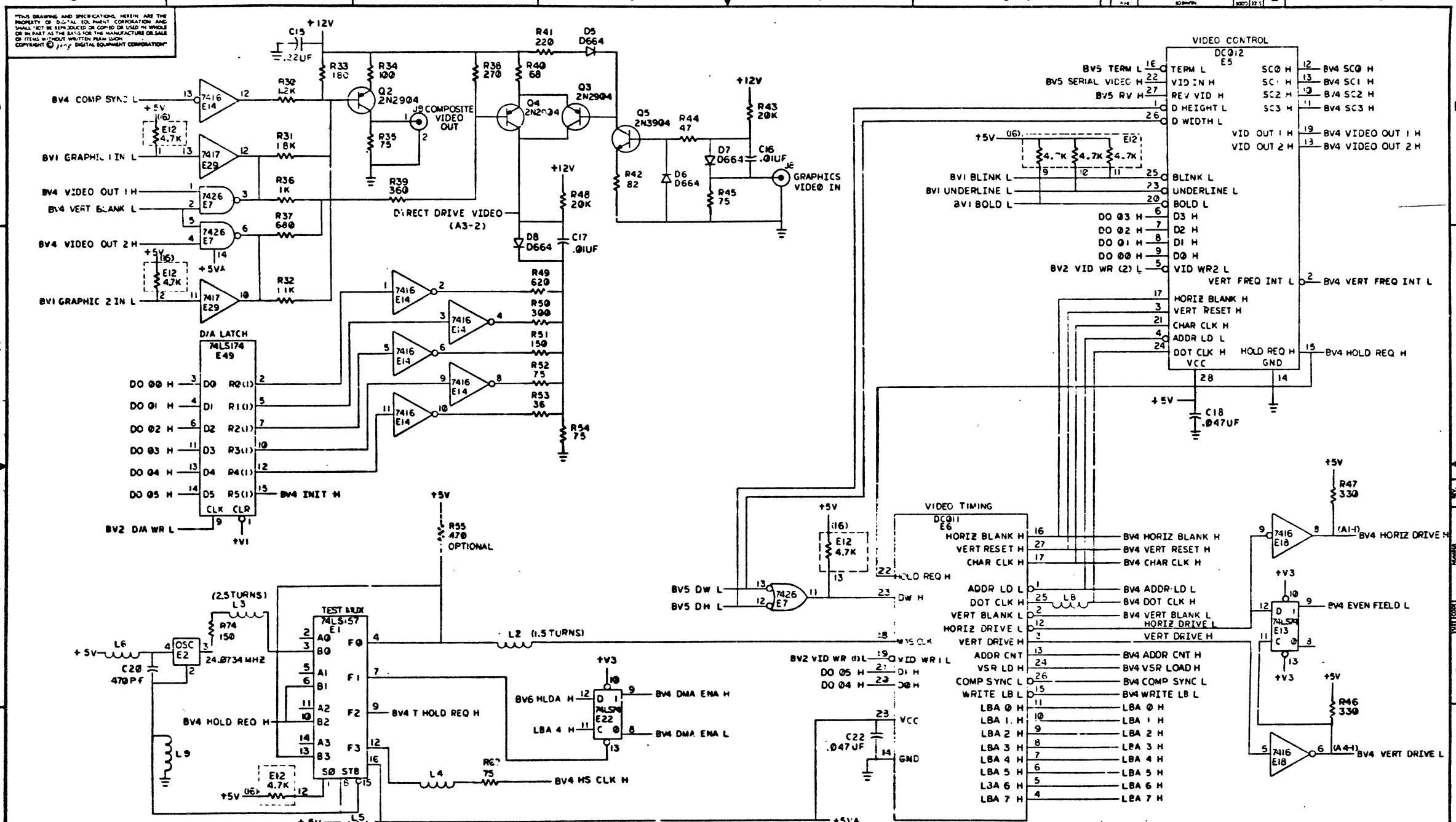
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CHE	CHANGE NO.	REV								(BV)	DCS	5413009-0-1	A B	
										SCALE	SHEET 2 OF 6	DIST.		

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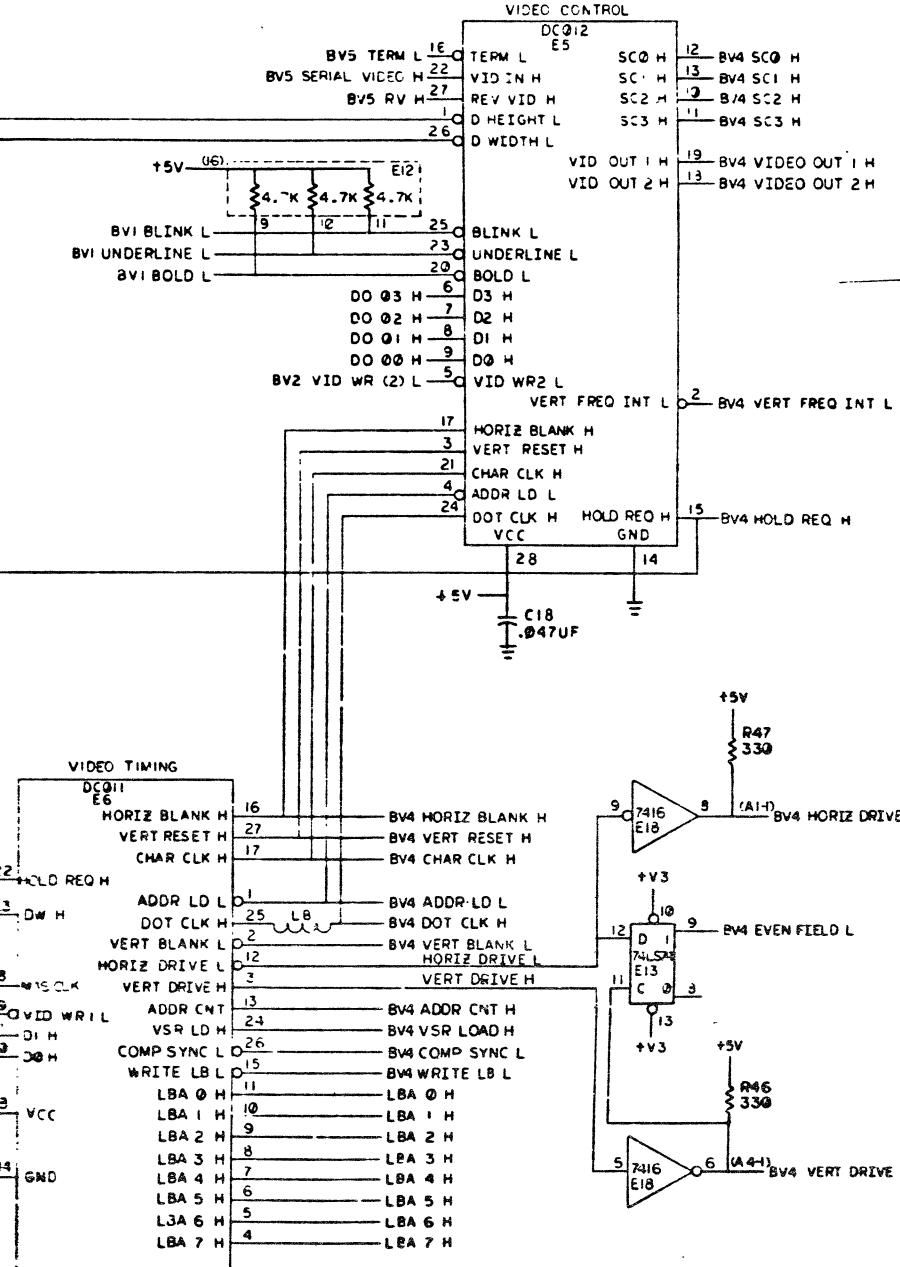
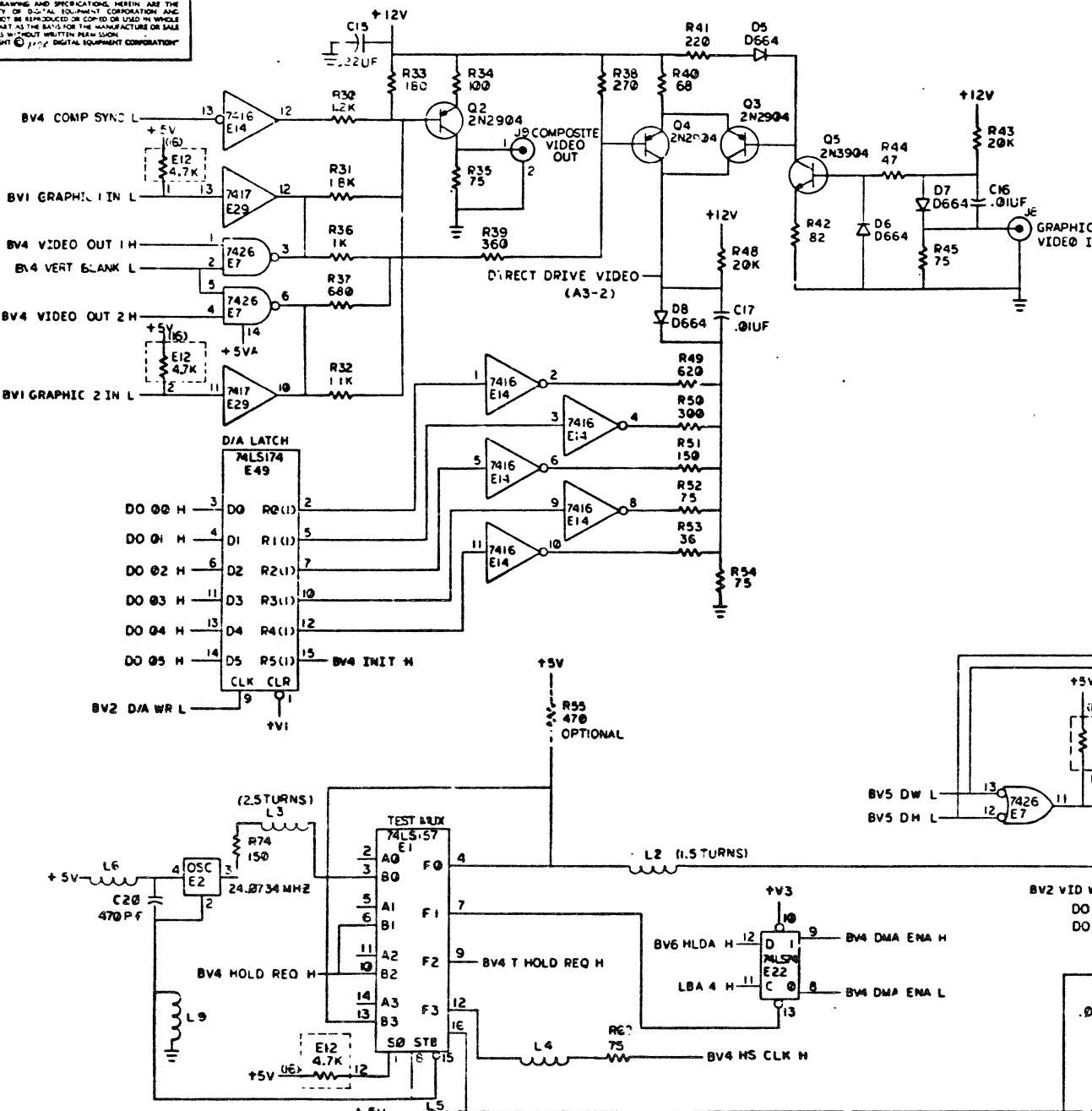


NOTE:
J3 IS A SHORTING
CONNECTOR SHOWN
NORMALLY CLOSED

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REVISION 05		
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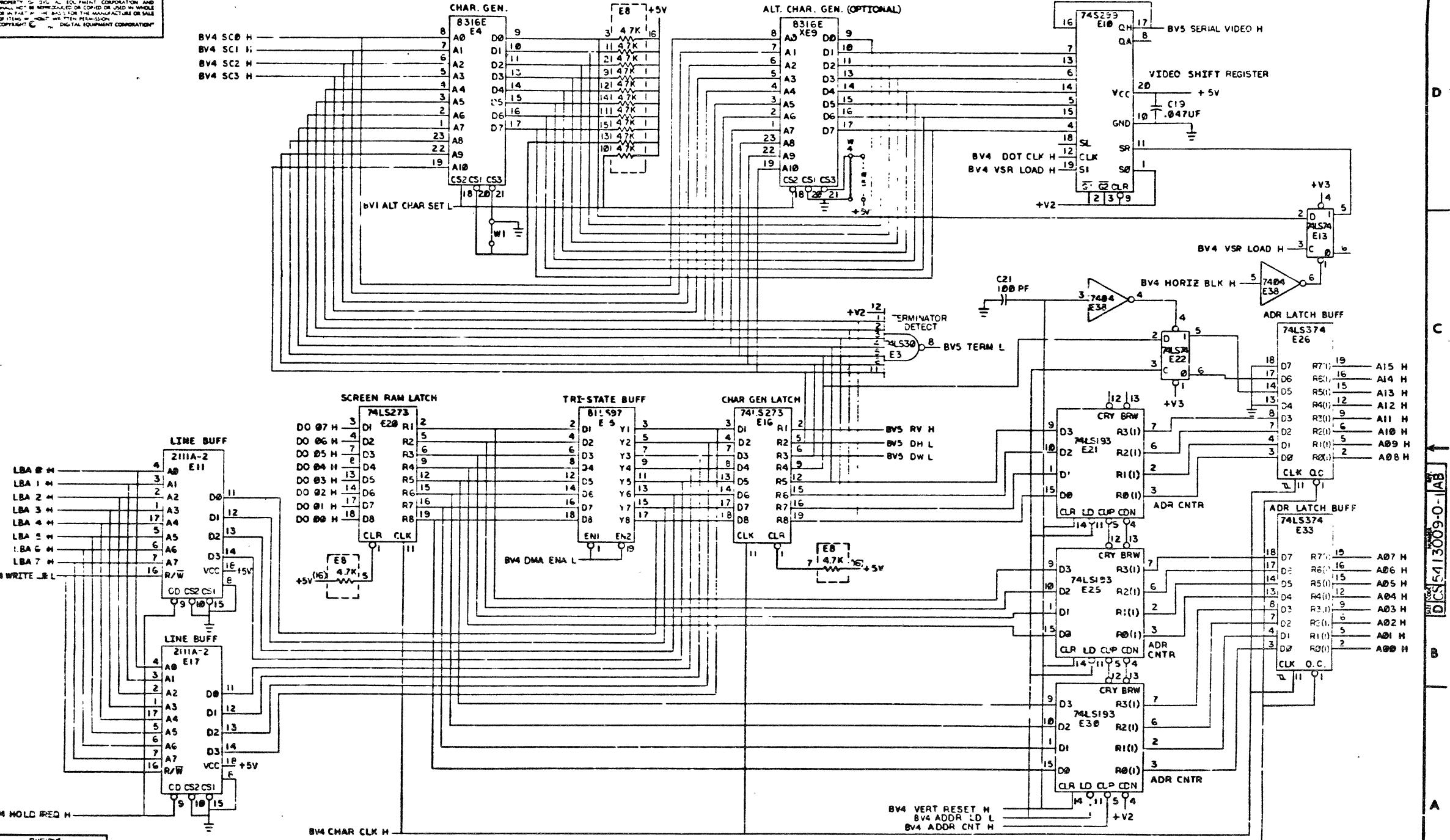
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SCALE: / / DIST: / /

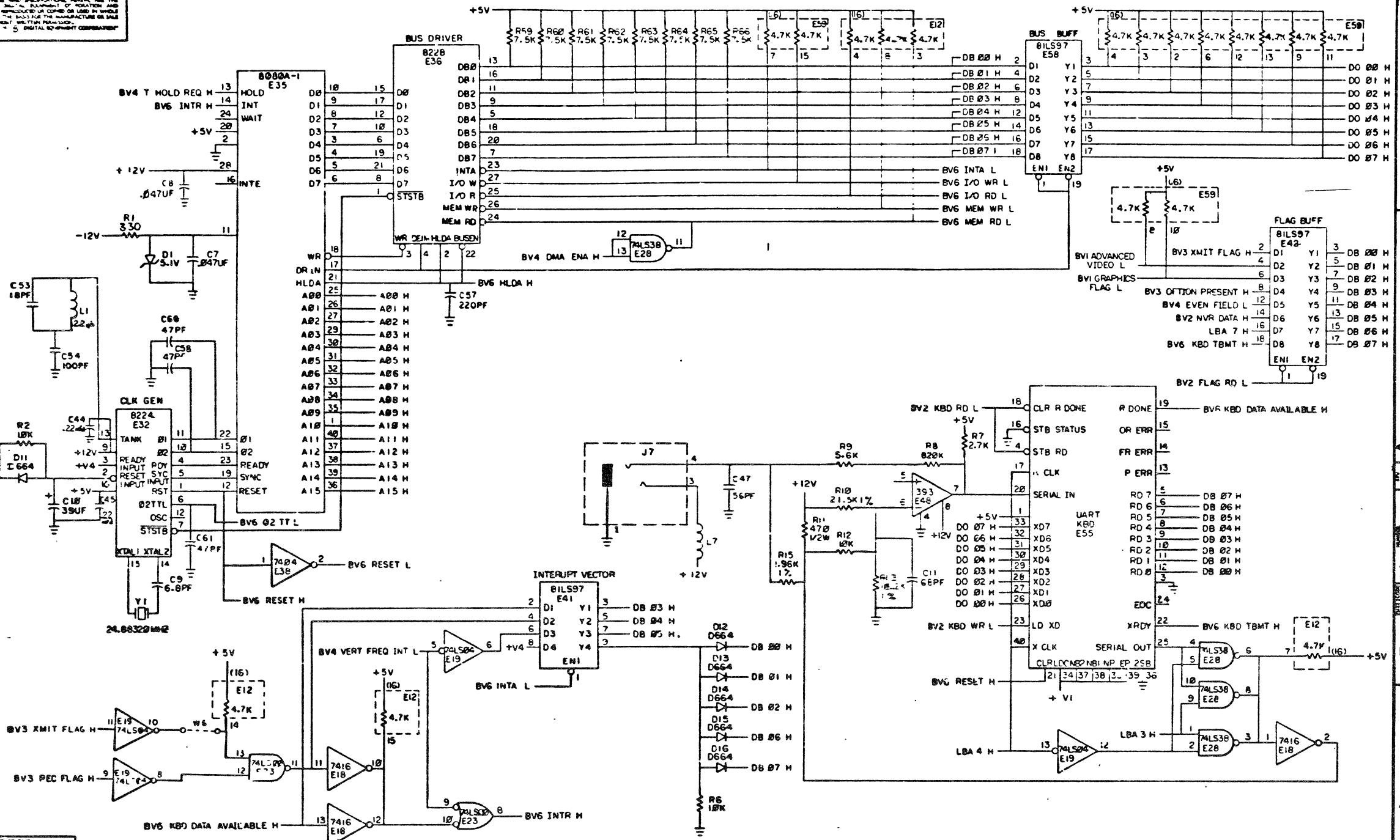
5413009-0-1 A/B

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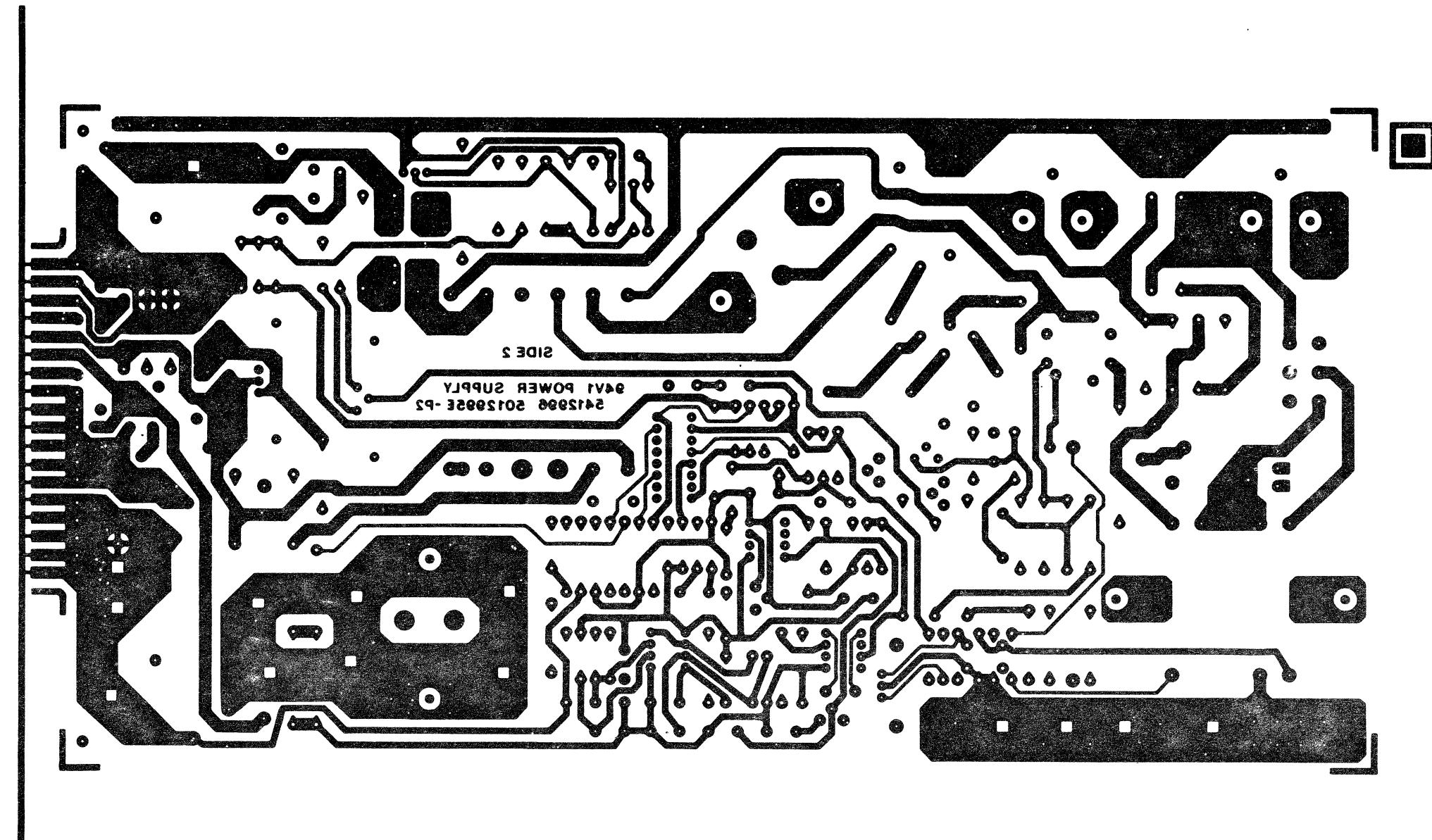
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REVISIONS

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TITLE
H7831 POWER SUPPLY

SCALE 2/1

SHEET 2 OF 3

DIST

SIZE CODE
D UA 5412996-0-0

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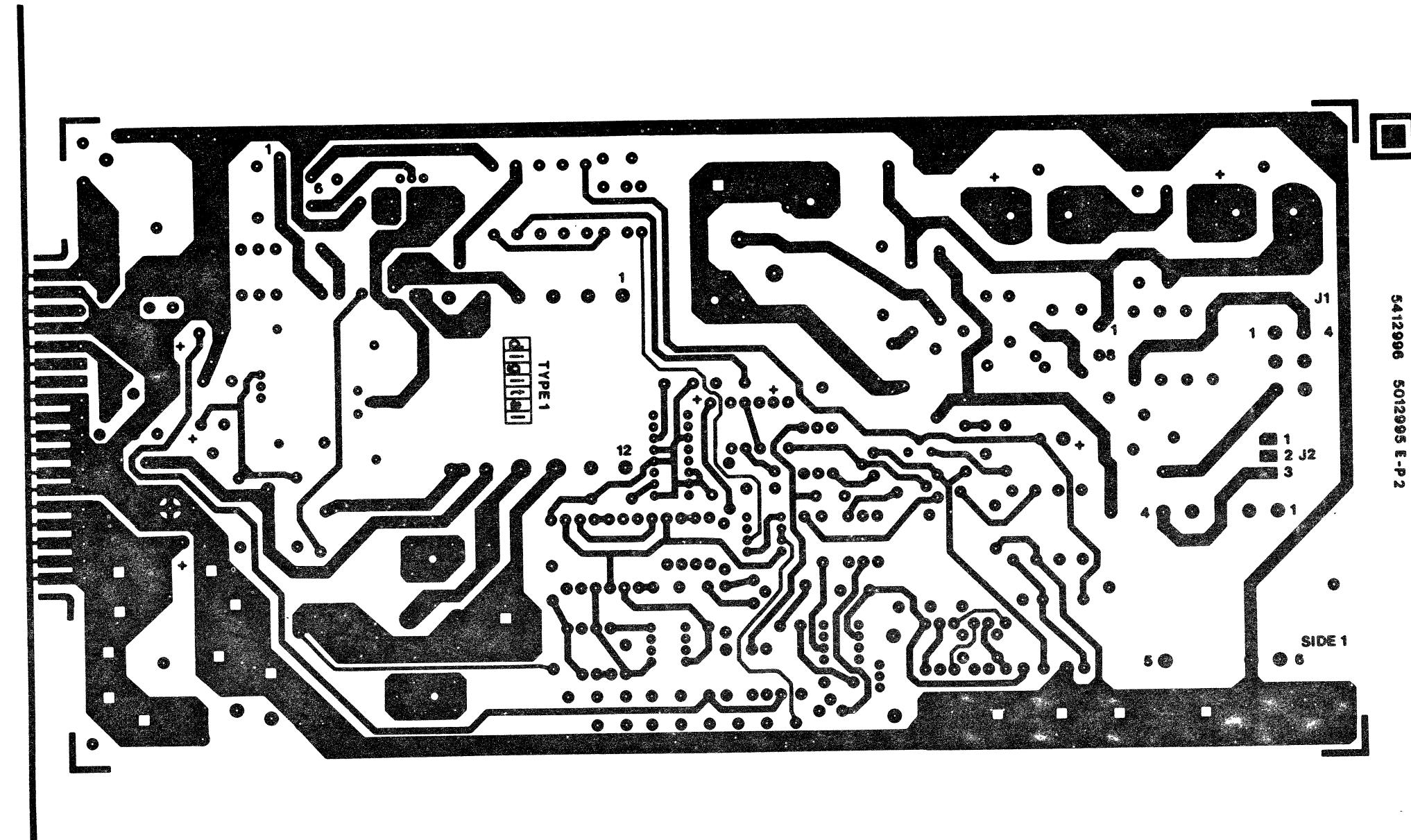
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DUA 5412996-0-0



U/L APPROVAL

5412996 5012995 E-P2

REVISIONS		
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DEC FORM NO 5112-137

TITLE H7831 POWER SUPPLY
SCALE 2/1 SHF 3 OF DIST.
SIZE CODE DUA NUMBER 5412996-0-0 REV. R

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1

LINE	ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QTY PER VARIATION	REFERENCE DESIGNATOR
					00	
1	1	E-MD-5012995-0-0	5012995-00	H7831 POWER SUPPLY	1	
2	2		1000009-00	33.0 MMF 100V 5X200PPM MICA	1	C2
3	3		1000016-00	100.0 MMF 100V 5X200PPM MICA	3	C5,C15,C16
4	4		1000039-00	.056 MFD 200V 10% MYLR	1	C1
5	5		1000042-00	1000.0 MMF 100V 5X200PPM MICA	5	C13,C24,C25,C28,C29
6	6		1000055-00	2200.0 MMF 250V 20% Y5S DISC	2	C3,C4
7	7		1001610-00	.01 MFD 50V +80-20% Z5U CER	5	C30,C35,C36,C37,C38
8	8		1004812-00	.15 MFD 20V 10% S.TANT	2	C34,C40
9	9		1005507-00	1 MFD 100V +50-10% AL EL	1	C22
10	10		1011847-01	.01 MFD 400V 10% POLYPROP	1	C6
11	11		1015202-02	.0033 MFD 1600V 10% POLYPROP	1	C19
12	12		1001776-00	1 MFD 35V 10% S.TANT	1	C17
13	13		1010274-00	.22 MFD 50V +80-20% Z5U CER	4	C8,C10,C11,C12
14	14		1012607-00	560 MFD 20V+100-10% AL EL	1	C24
15	15		1012607-04	270 MFD 40V+100-10% AL EL	1	C20
16	16		1012607-05	20 MFD 200V+100-10% AL EL	1	C18
17	17		1013466-11	.22 MFD 50V +80-20% Z5U CER	4	C21,C23,C27,C32
18	18		1014170-00	*** THIS ITEM IS NOT USED ***	-	
19	19		1014277-00	3800 MFD 6.3V +75-10% AL EL	1	C31
20	20		1014861-00	590 MFD 200V +50-10% AL EL	2	C9,C14
21	21		1014883-00	470 MFD 50V +75-10% AL EL	2	C33,C41
22	22		1100114-00	D 664 QS\75PCB PIV= 25V SP	5	D10,D13,D39,D40,D21
23	23		1105790-00	1N 40C4 PIV=400 I= 1A D041 SP	8	D32,D34,D24,D25,D42-D45
24	24		1105873-00	4M5-1A21 VZ= 5.1 1% .400W	1	D38
25	25		1109991-01	4M6.8A21 VZ= 6.8 1% .40W	1	D15
26	26		1112594-01	A115B PIV=200 I= 3A	1	D31
27	27		1112595-00	A114F PIV= 50 I= 1A	7	D1,D2,D3,D5,D12,D41,D20
28	28		1112595-01	A114B PIV=200 I= 1A	6	D4,D6,D7,D8,D11,D14
29	29		1112595-02	A114M PIV=600 I= 1A	2	D27,D28
30	30		1115529-00	UES2601 PIV=50V I=30A	1	D36

REVISION HISTORY			BASIC PART NO: 5412996			DRN: VIN PARECHANIAN DATE: 2-20-78			D I G I T A L		
ENG	ECO NUMBER	REV	SECTION A OF A						TITLE	PARTS LIST	
IJB	IPN003	I	E	SECTION.VARIATION INDEX	CHK'D:	KENT GLEEZEN	DATE: 7-JUL-80				
IJB	IPN004	I	F	[A] 00							
IJ	IPN005	I	H	[B]							
ICJ	5412996-ML006	I	J	[C]	DES.ENG:	BOB PEDERSEN	DATE: 7-JUN-78				
IRP	ML008	I	K	[D]							
IRP	ML009-5412996	I	L	[E]							
IGC	5412996-ML011	I	M	[F]	RESP.ENG.:	BOB PENDERSON	DATE: 7-JUN-78				
IGC	5412996-ML015	I	N	[H]							
IGC	5412996-ML016	I	P	[J]							
IDS	5412996-ML017	I	R	[K]	MFG.ENG.:	T. CORCIARI	DATE: 7-JUN-78	K	PL	5412996-0-DBP	T
IDS	5412996-ML018	I	S	[L]							
IDS	5412996-ML019	I	T	[M]	ASSEMBLY NUMBER:		TOP DOCUMENT NUMBER:			FILE NAME:	EDIT #
				[N]	IE-UA-5412996-0-0		B-DD-5412996-0-0		Z1085T.PLS		45

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STEELTA-UT-HS

RTX PER VARIATION

REFERENCE DESIGNATOR

31	31	1114602-00	UES1302 PIV=100V I= 4A	2	D29,D33
32	32	1115112-00	PIV=800V I=1A	2	D19,D30
33	33	1115182-00	1N 5626 PIV=600 I= 3A	4	D16,D17,D18,D37
34	34	1115224-00	VOLT.TRANS.SUPPRESS 12.1	1	D35
35	35	1215228-00	HEAT SINKS,TO-220 01.25X0.8?	1	
36	36	1212204-10	HEADER.156 3POS RT ANGLE	1	J2
37	38	1212297-05	MATE-N-LOK 06PIN(2X03).250CC HDR	1	J1
38	39	1211987-03	HEAT SINK,TO-3 1.750X01.7	1	
39	40	1213921-03	HEAT SINK,EXTRUSION 1.380X2.50	2	
40	41	1214789-00	INSERT,THREAD	4	
41	42	1210012-04	HEAT SINKS,	1	
42	43	1300219-00	68.0 .25 W 5.0 Z CC	2	R9,R12
43	44	1300249-00	150.0 .50 W 5.0 Z CC	1	R14
44	45	1300271-00	220.0 .25 W 5.0 Z CC	1	R6
45	46	1300289-00	270.0 2.0 W10.0 Z CC	1	R10
46	47	1300316-00	470.0 .25 W 5.0 Z CC	2	R13,R46
47	48	1300365-00	1.0 K .25 W 5.0 Z CC	3	R26,R35,R43
48	49	1300417-00	2.20 K .25 W 5.0 Z CC	1	R8
49	50	1300426-00	2.70 K .25 W 5.0 Z CC	1	R23
50	51	1300488-00	12.0 K .25 W 5.0 Z CC	1	R4
51	52	1300496-00	15.0 K .25 W 5.0 Z CC	1	R24
52	53	1300536-00	100.0 K 1.0 W10.0 Z CC	2	R19,R20
53	54	1301317-00	10.0 .25 W 5.0 Z CC	3	R7,R15,R25
54	55	1302091-00	330.0 K .25 W 5.0 Z CC	2	R30,R51
55	56	1302177-00	47.0 K .25 W 5.0 Z CC	1	R31
56	57	1302388-00	2.0 K .25 W 5.0 Z CC	1	R29
57	58	1310867-00	680.0 K .25 W 5.0 Z CC	1	R33
58	59	1303187-00	820.0 K .25 W 5.0 Z CC	1	R5
59	60	1304833-00	1.96 K .25 W 1.0 Z RN55D-F10	1	R3
60	61	1304854-00	5.11 K .25 W 1.0 Z RN55D-F10	4	R32,R41,R48,R49
61	62	1304852-00	1.62 K .25 W 1.0 Z RN55D-F10	1	R16
62	63	1304868-00	2.74 K .25 W 1.0 Z RN55D-F10	1	R2
63	64	1305108-00	1.47 K .25 W 1.0 Z RN55D-F10	1	R39
64	66	1309422-00	5.10 .50 W 5.0 Z CF	1	R34
65	67	1309595-00	1.0 M .25 W 5.0 Z CC	3	R36,R40,R42
66	68	1310188-00	300.0 10.0 W 5.0 Z WW	1	R28
67	69	1311338-00	82.0 3.0 W 5.0 Z WW	2	R21,R11
68	70	1305336-00	200.0 K .25 W 1.0 Z RN55D-F10	1	R17
69	71	1313014-00	.01 3.75 W 3.0 Z WW	3	R37,R44,R45
70	72	1317917-00	500.0 13.0 W 5.0 Z WW	1	R27
71	73	1313341-00	*** THIS ITEM IS NOT USED ***	-	
72	74	1314270-00	5.0 15.0 Z NTC THERM	2	R1,R50
73	75	1314350-00	1.0 2.0 W10.0 Z FUSE	2	R22,R47
74	76	1510705-00	XA 05 NPN 500MW SI 60 50 P	2	Q3,Q6
75	77	1510706-00	XA 55 PNP 500MW SI 60 50 P	2	Q4,Q5
76	78	1517910-00	2N 6547 NPN TO-3	1	Q7
77	79	1514271-00	D 44Q1 NPN 31W SI	3	Q1,Q2,Q8
78	80	1614272-00	PULSE XFMR,4 WOUND	1	T3

H2831 POWER SUPPLY

! SECTION A DE A

!SIZE!CODE! DOCUMENT NUMBER ! REV
| | | |

CHAPTER ELEVEN

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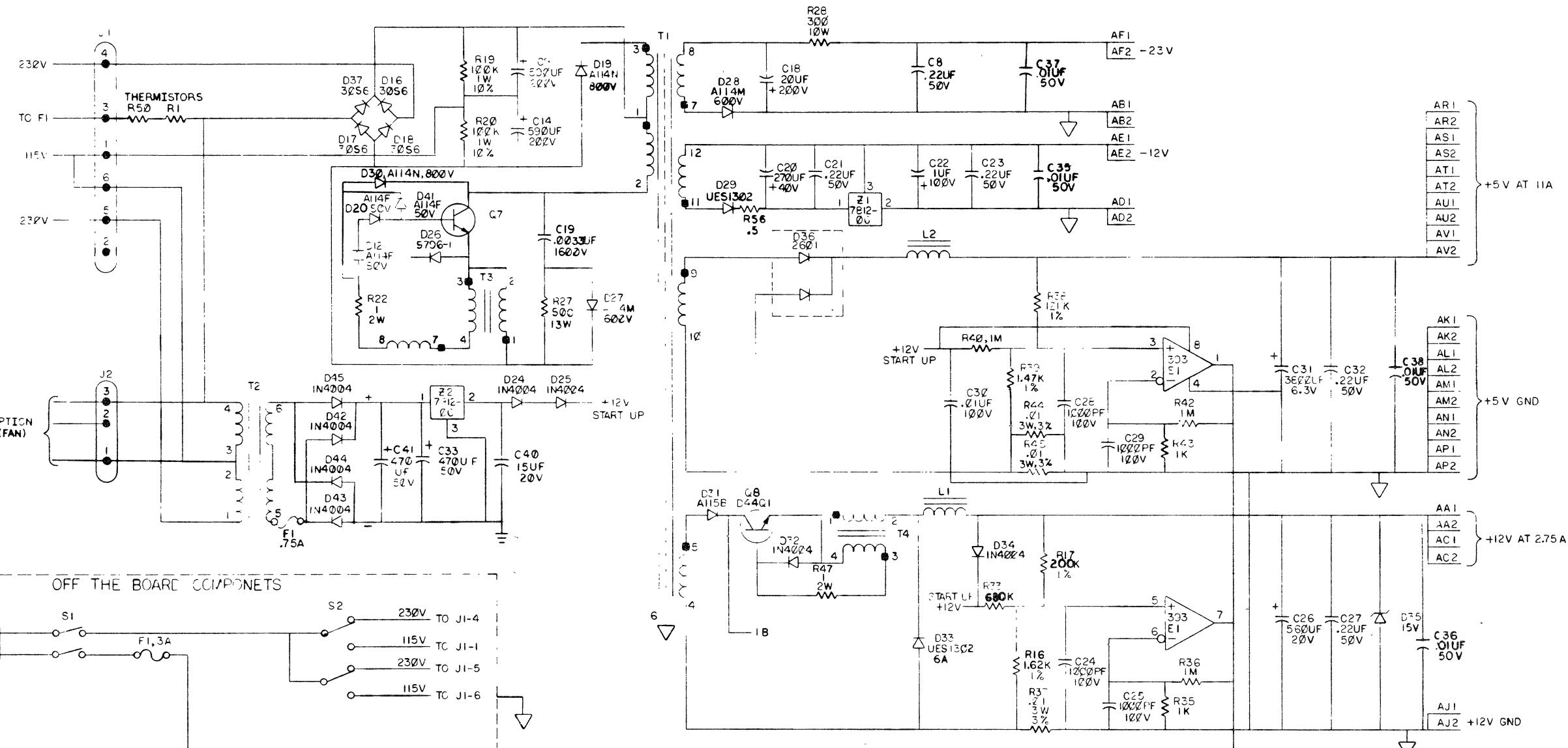
WILSON, RAYMOND

LINE ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QTY PER VARIATION	REFERENCE DESIGNATOR
				00	
79	81	1614273-00	PULSE XFMR, TRI-WOUND	1	T4
80	82	1615251-00	42.0 UH VARIABLE L 11A	1	L2
81	83	1615252-00	210.0 UH VARIABLE 2.75A	1	L1
82	84	1615253-00	XFMR P=AB S=25V	1	T2
83	85	1615668-01	XFMR P=240/480 S=120	1	T1
84	86	1910282-00	301AN OP AMP	1	E2
85	87	1911944-00	555CN TIMER, FUNCT. BLOCK	1	E4
86	88	1912048-06	DEC 7812 VOLT REG, FIX >12V	2	Z1, Z2
87	89	1914156-00	LM 393 VOLT. COMPARATOR DUAL	1	E1
88	90	1914250-00	3524 MODULATOR-REGULATING	1	E5
89	93	9006557-00	NUT, KEP 4-40X 1/4 AF	3	
90	97	9008172-00	WASHER, FLAT SST	4	
91	99	9006660-00	WASHER, FLAT SST	2	
92	100	9007793-01	SCREW, MACH PAN PHIL 6-	4	
93	101	9007801-00	WASHER, HELICAL SPLIT SST	4	
94	106	9009236-01	SCREW, TAP PAN PHIL THD CT 4-	4	
95	108	9009676-00	TERM, SOLDER BARRIER STR	1	
96	109	9009795-00	SCREW, SEMS PAN SLOT 10-	4	
97	110	9009798-00	SPACER, CLEAR HOLE RND CERAM .07	10	
98	112	1300197-00	.33.0 .25 W 5.0 % CC	1	R52
99	113	1302466-00	100.0 K .25 W 5.0 % CC	1	R53
100	114	1305253-00	121.0 K .25 W 1.0 % RN55D-F10	1	R38
101	115	1001765-00	.005 MFD 100V 20Z ZST DISC	1	C39
102	117	9006010-01	SCREW, MACH PAN PHIL 4-	3	
103	118	9009769-00	WASHER, RECTNGLR STEEL	1	
104	119	9006664-00	WASHER, FLAT SST	4	
105	120	9006563-00	NUT, KEP 8-32X 11/13AF	2	
106	121	1105796-01	5796-1PIV=400 I=1A D041	1	D26
107	122	1300285-00	270.0 .50 W 5.0 % CC	1	R55
108	123	1311867-00	.50 3.0 W 1.0 % WW	1	R56
109	124	9008264-00	MOUNT, CABLE TIE, ADHESIVE BACKE	1	
110	125	9007031-00	TIE, CABLE BUNDL. DIA 0- 3/4"=101	1	
111	126	9107278-09	TUBING, TEFLON .042ID	A/R	
112	127	1018960-00	6800.0 MMF 100V 1% MICA	1	C7
113	128	9107350-55	WIRE, 22AWG(07/30)IPVC 150V	A/R	
114	129	1312923-00	2.10 K .25 W 1.0 % RN55D-F10	1	R18
115	130	1210929-03	FUSE, SUR-MINI .750A. 125V. A	1	F1

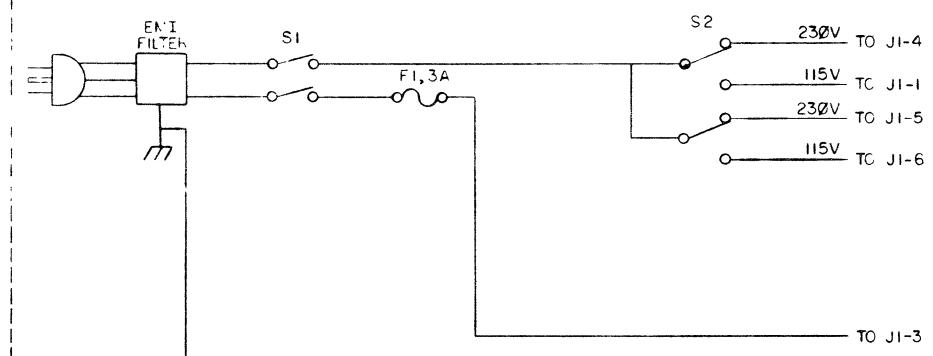
116 NOTE: SEE E-UA-5412996-0-0 FOR ADDITIONAL INSERTION INFORMATION

117 NOTE: USE 1313191-00 UNTIL EXISTING STOCK HAS BEEN DEPLETED THEN USE 131717-00.

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OFF THE BOARD COMPONENTS



NOTE

I UNLESS OTHERWISE INDICATE
ALL RESISTORS ARE 1/4W, 5%

NAME/PHONE	REVIEWED	CHNG NO.	REV.
CNK F-1 5412995 - PNO01 C <i>Chase J. RUITO</i>			
J. RUITO <i>J. RUITO (C)</i>			
F-2 5412995 - PNO02 D <i>Chase L. KING</i>			
L. KING R.F.D. 6 MILE 79			
F-3 5412995 - PNO03 F <i>Chase J. BUTTO</i>			
J. BUTTO RFD 16 79			
F-4 5412995 - PNO04 F <i>Chase J. BUTTO</i>			
J. BUTTO RFD 16 79			
F-5 5412995 - PNO05 J <i>Chase E. JAMES</i>			
E. JAMES RFD 16 79			
F-6 5412995 - ML006 J <i>Chase G CHRISTIANSEN</i>			
G CHRISTIANSEN RFD 16 79			
F-7 5412995 - ML007 K <i>Chase G CHRISTIANSEN</i>			
G CHRISTIANSEN RFD 16 79			
F-8 5412995 - ML010 L <i>Chase F. L. F. GUNN</i>			
F. L. F. GUNN RFD 16 79			
F-9 5412995 - ML011 M <i>Chase G. CHRISTIANSEN</i>			
G. CHRISTIANSEN RFD 16 79			
F-10 5412995 - ML014 N <i>Chase D. MOORE</i>			
D. MOORE RFD 16 79			
F-11 5412995 - ML016 R <i>Chase G CHRISTIANSEN</i>			
G CHRISTIANSEN RFD 16 79			
F-12 5412995 - ML017 S <i>Chase D. ST. SAUVEUR</i>			
D. ST. SAUVEUR RFD 16 79			
F-13 5412995 - ML018 T <i>Chase D. ST. SAUVEUR</i>			
D. ST. SAUVEUR RFD 16 79			
F-14 5412995 - ML019 U <i>Chase D. ST. SAUVEUR</i>			
D. ST. SAUVEUR RFD 16 79			

DRN. 1445	5-177	FIRST USED ON	H7831	2000000
CHK'D	8M18	TITLE	H7831	
EMD	L-1-21	POWER SUPPLY		
PROL. ENCL.	(2, 3)			
PROD. DATE	10/10/88			
NEXT HIGHER ASBY.				
B-DD -5412996-0		SIZE	CODE	NUMBER
SCALE +		D	CS	5412996-0-1
SHEET	1 OF 2	REV. U		
DST.				

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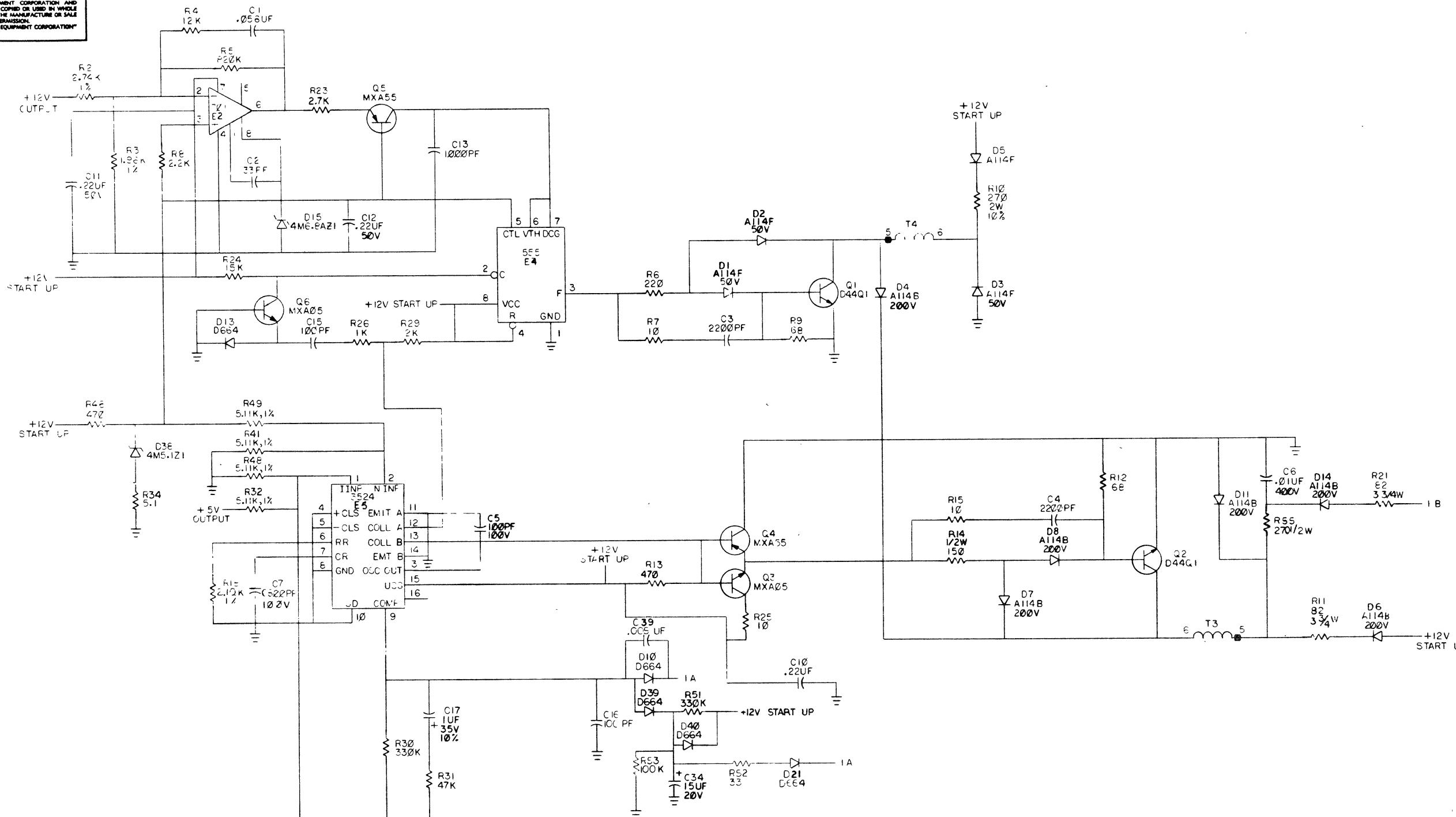
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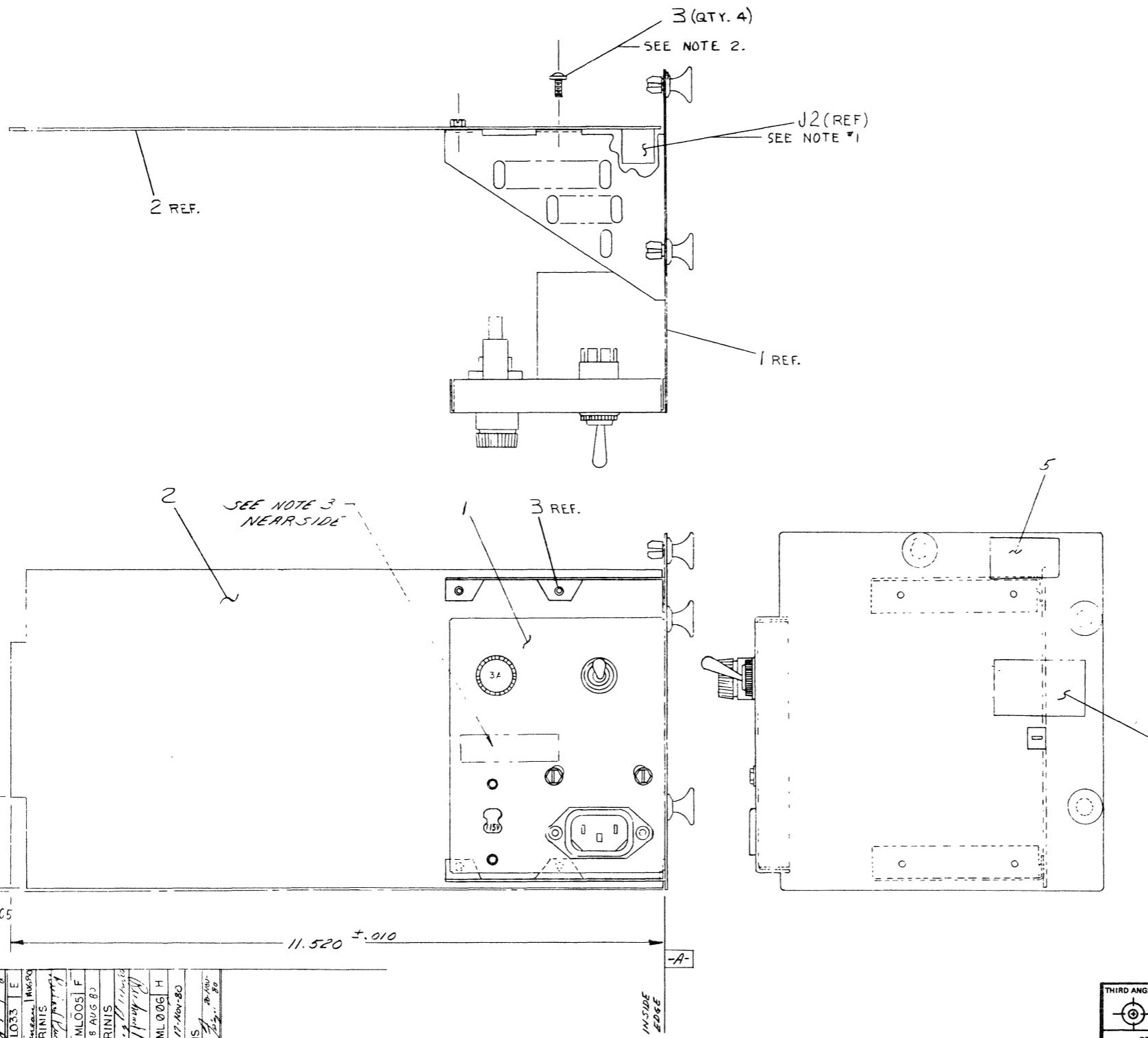
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CAUTION: OFF SHEET PARTS LIST EXIST.
REFER TO K-PL-7014979-0--DBP

			DESCRIPTION	DWG./PART NO.	ITEM NO.				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES									
QUANTITY & VARIATION	SURFACE QUALITY IN	ANGLES ±° 30'	CLASS OF ACCURACY (CHECK ONE)	NOMINAL DIMENSION RANGE INCHES					
		MEDIUM	±.008	OVER .0 TO .12	OVER .12 TO .48	OVER .48 TO .72	OVER .72 TO .40		
MICRONINCHES		PREFERRED	±.012	±.016	±.025	±.04	±.063	±.01	
				±.012	±.016	±.025	±.04	±.063	±.01
INJECTION		DRN. D. Baudens	9 Sept 77	FIRST USED ON	VT100	digital			
BURRS AND HARP CORNERS		CHK'D J Falin	20 Dec 77	TITLE	POWER				
SCALE DWG		ENG	20 Dec 77	SUPPLY ASSY.					
RTS LIST		PROJ. ENG	12 Dec 77						
++		PROD. ENG	5-0-74						
NEXT HIGHER ASSY.		E-UA - VT100-Φ-Φ		SIZE	CODE	NUMBER	REV.		
SHEET		SCALE 1/1		D	AD	7014979-0-0	H		
++		SHEET 1 OF 1		DIST.		1 M 1			
2									

REVISIONS	CHK	CHANGE NO	REV
	ST	7014970-ML001	A
	6/14/1991		
S. DOLMAN	<u>D. J. P.</u>		
REV 10/01/91	REV 10/01/91		
J. B. J., w/ 11/1991 70			
FF EJC IN			
E. J. Dual	1704877		
ZB V100 - PNC 24 C			
Y. Y. 24 J			
J. B. ITTO			
R. J. Dual		J. B. ITTO	
CB 7014970-ML000A	D		
J DEMARINIS			
PDB V100 - PNC 24 J			
PDB V100 - ML003 E			
Paul J. Demarinis, MUSO			
J DEMARINIS			
J. B. > 10/01/91			
10/10/1991 - ML005 F			
a Bubble (8 AUG 80)			
J DEMARINIS			
Bonnie L. J. Demarinis			
08-5-82 10/01/91			
CB 7014970-ML 006 H			
D. J. Demarinis	17-Nov-80		
J DEMARINIS			

1 SIGNATURES
DATE
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PRO. ENGR.
PRO. ENGR.
SHEET OF 3
NEXT HIGHER REV. B.D.5413404-0-0

1 EDITION REV.
PC BOARD DATA SHEET REV.
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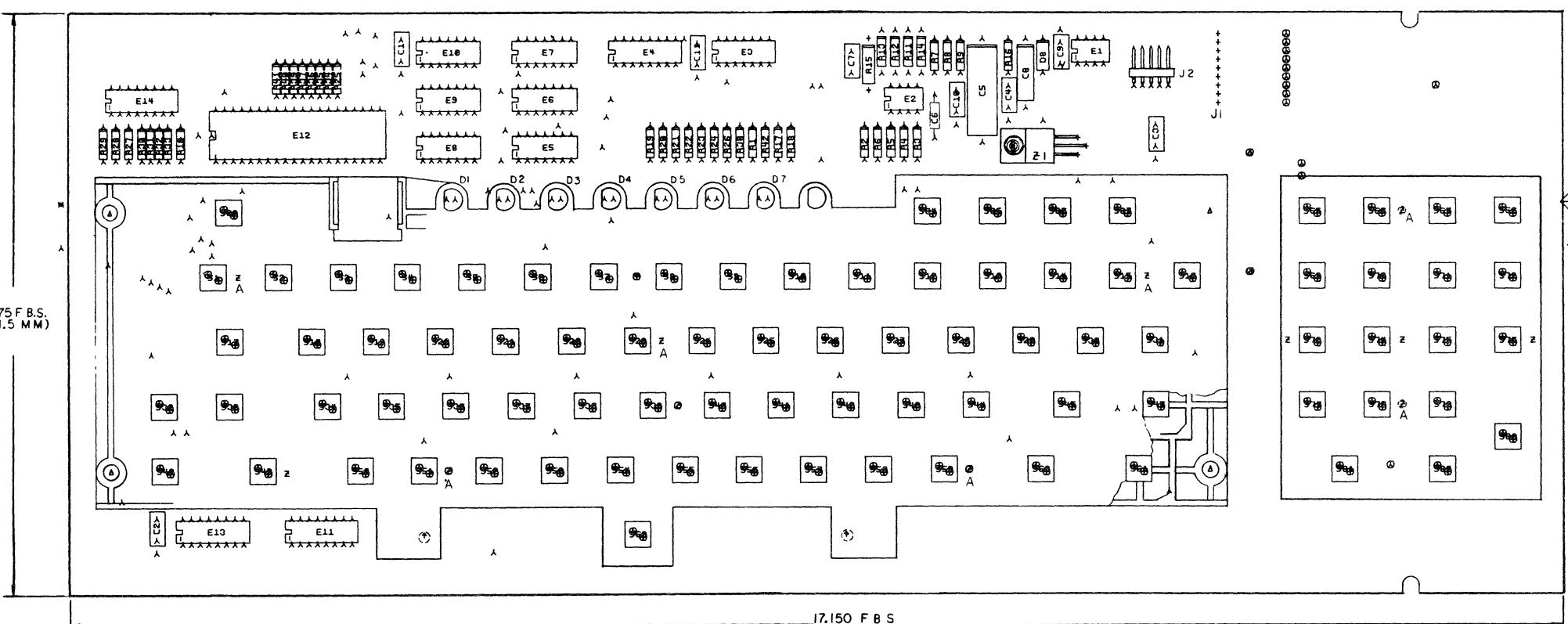
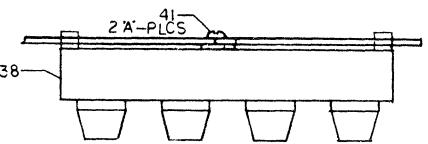
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1 NOTES:
1. SCREWS SECURING KEY AREA TO PLATE
FOR MFG PURPOSES ONLY. INSTALL SCREWS
AS REQUIRED OUT OF PLATE FOR REF. ONLY.
2. FLAT SIDE OF LED TO FACE THE FLAT SIDE
IN KEY ARRAY MOUNTING HOLE.

FLA5413404-0-0



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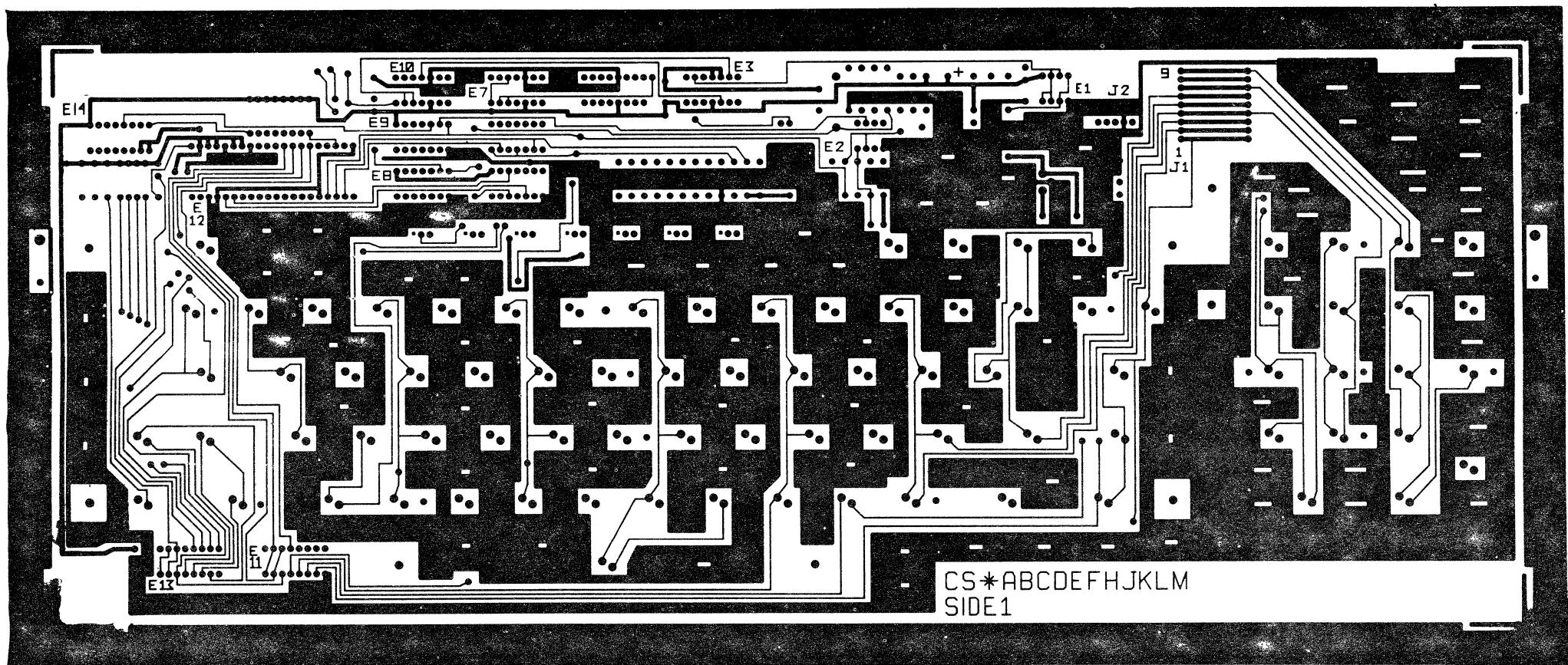
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C-122
1979

5413404
5013403C-PI L1



REVISIONS		
CHK	CHANGE NO	REV

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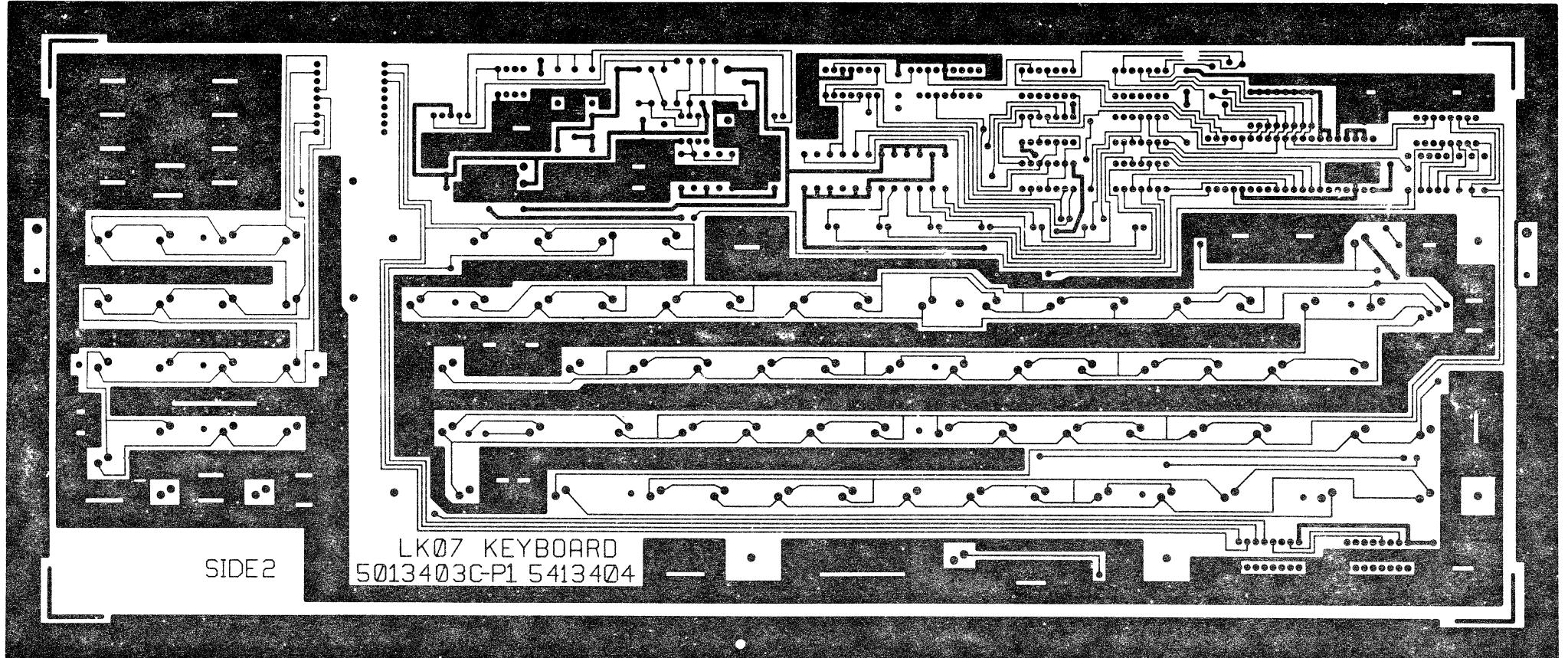
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REVISIONS		
CHK	CHANGE NO	REV

TITLE LK07 KEYBOARD
SIZE 008 E U/A 5413404-0
NUMBER E U/A 5413404-0
SCALE 2:1 SHEET 3 OF 3 DIST 1 REV D

LINE ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QTY PER VARIATION		REFERENCE DESIGNATOR
				00		
1	1	D-MD-5013403-0-0	5013403-00 DRILL & ETCH DRAWING	1		
2	2		1000014-00 68.0 MMF 100V 5X200PPM MICA	1		C7
3	3		1000075-00 25 MFD 25V +75-10% AL EL	1		C5
4	4		1001634-00 *** THIS ITEM IS NOT USED ***	-		
5	5		1005306-00 6.8MF D 35V 10% S.TANT	1		C8
6	6		1012784-00 .047 MFu 50V +80-20% CER	6		C1,C2,C4,C9-C11
7	7		1105275-00 D 672 TR= 15NS PIV= 60V SI	1		D8
8	8		1110324-01 LED 1MCD@10MA PIV=3 .750 MIN. LE	7		D1-D7
9	9		1215048-00 PCB,HEADER 05PIN(1X05).098CC 90D	1		J2
10	10		13003^9-00 390.0 .25 W 5.0 % CC	2		R16,R42
11	11		1300315-00 470.0 .50 W 5.0 % CC	1		R15
12	12		1300365-00 1.0 K .25 W 5.0 % CC	6		R10,R19,R21-R24
13	13		1300439-00 3.30 K .25 W 5.0 % CC	9		R26-R33,R38
14	14		1300479-00 10.0 K .25 W 5.0 % CC	11		R2,R3,R17,R25,R34-R37,R39-R41
15	15		1301401-00 750.0 .25 W 5.0 % CC	1		R1
16	16		1301425-00 300.0 .25 W 5.0 % CC	2		R18,R20
17	17		1301874-00 5.60 K .25 W 5.0 % CC	3		R5,R7,R9
18	18		1302391-00 20.0 K .25 W 5.0 % CC	2		R4,R6
19	19		1303155-00 21.50 K .25 W 1.0 % RN55D-F10	1		R12
20	20		1303187-00 820.0 K .25 W 5.0 % CC	1		R8
21	21		1303312-00 10.0 K .25 W 1.0 % RN55D-F10	1		R11
22	22		1304P33-00 1.96 K .25 W 1.0 % RN55D-F10	1		R14
23	23		1309412-00 18.22 K .25 W 1.0 % RN55D-F10	1		R13
24	24		1909686-00 7404 INVERTER GATE-HEX 1I	1		E9
25	25		1910406-00 75451 DRIVER,PERIPH,DUAL,	1		E1
26	26		1910741-00 7406 INVERTER GATE-HEX 1I	1		E8
27	27		1912536-01 7805 VOLT REG,FIX +5V	1		Z1
28	28		1912649-00 LS75 LATCH 4BIT,BISTABLE	1		E4
29	29		1912799-00 LS00 NAND-GATE-QUAD 2IN,P	1		E5
30	30		1912823-00 LS23 FF-IK DUAL W/CLEAR	1		E3

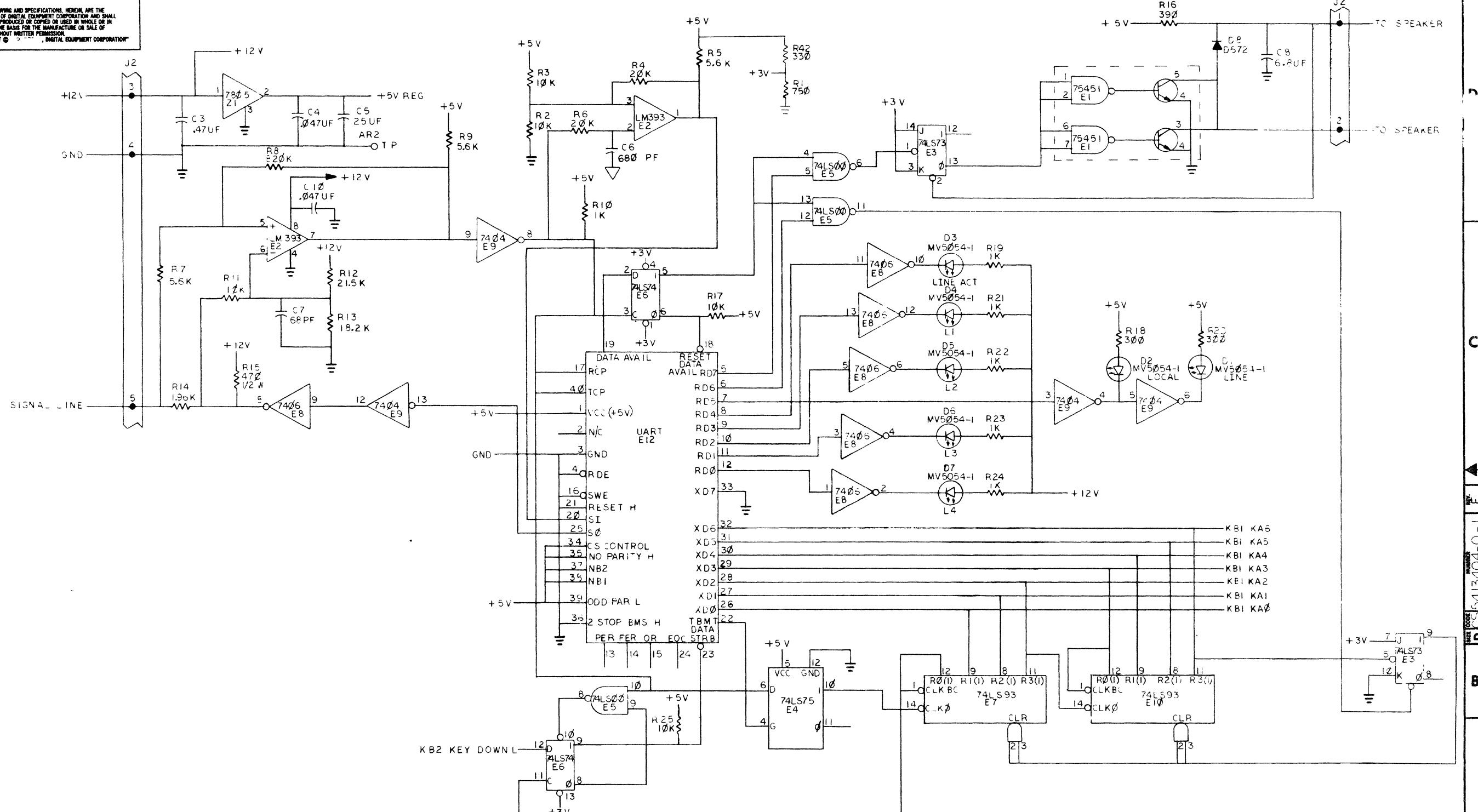
REVISION HISTORY			BASIC PART NO: 5413404	DRN:	T SHETRAWSKI	DATE: 23-JUL-79	D	I	G	I	T	A	L
ENG	ECO NUMBER	REV	SECTION A OF A				TITLE		PARTS LIST				
RP	5413404-ML001	B	SECTION.VARIATION INDEX	CHK'D:	T SHETRAWSKI	DATE: 23-JUL-79			UT100 FULL KEYBOARD				
J.D	5413404-PN002	C	[A] 00										
J.B	5413404-PN003	D	[B]										
ICJ	5413404-ML004	E	[C]	DES.ENG:	M MORGESTERN	DATE: 23-JUL-79							
ICJ	5413404-ML005	F	[D]										
RP	5413404-ML006	H	[E]						DOCUMENT NUMBER				
AC	5413404-ML007	I	[F]	RESP.ENG.:	M MORGESTERN	DATE: 23-JUL-79							
			[H]						SIZE!CODE! NUMBER				
			[J]										
			[K]	MFG.ENG.:	T CORCIARI	DATE: 23-JUL-79	K	PL	5413404-0-DBP			J	
			[L]										
			[M]	ASSEMBLY NUMBER:		TOP DOCUMENT NUMBER:			FILE NAME:			EDIT #	
			[N]	D-UA-5413404-0-0					Z0783J.PLS			13	

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LINE ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QTY PER VARIATION	REFERENCE DESIGNATOR
				00	
31	31	1912824-00	LS74 FF-D DUAL,EDGE TRIGG	1	E6
32	32	1912844-00	LS151 MUX 1 OF 8 & DATA	1	E14
33	33	1913949-00	LS93 COUNTER,DECADE,4BIT	2	E7,E10
34	34	1913950-00	LS156 DECODER,2 OF 4(DUAL)	2	E11,E13
35	35	1914156-00	LM 393 VOLT.COMPARATOR DUAL	1	E2
36	36	2114137-51	UART MOS N-CHANNEL	1	E12
37	37	7013910-00	KEYBOARD ARRAY ASSY	1	
38	38	7014561-00	18 KEY NUMERIC PAD ASSY	1	
39	39	9006020-01	SCREW,MACH PAN PHIL 6-	1	
40	40	900u185-00	NUT,KEP 6-32X 1/4 AF	1	
41	41	9010033-00	SCREW,TAP PAN PHIL THD CT 4-	7	
42	42	1012312-01	.47 MFD 50V +80-20% CER	1	C3
43	43 SEE NOTE	1000026-00	680.0 MMF 100V 5%200PPM MICA	1	C6

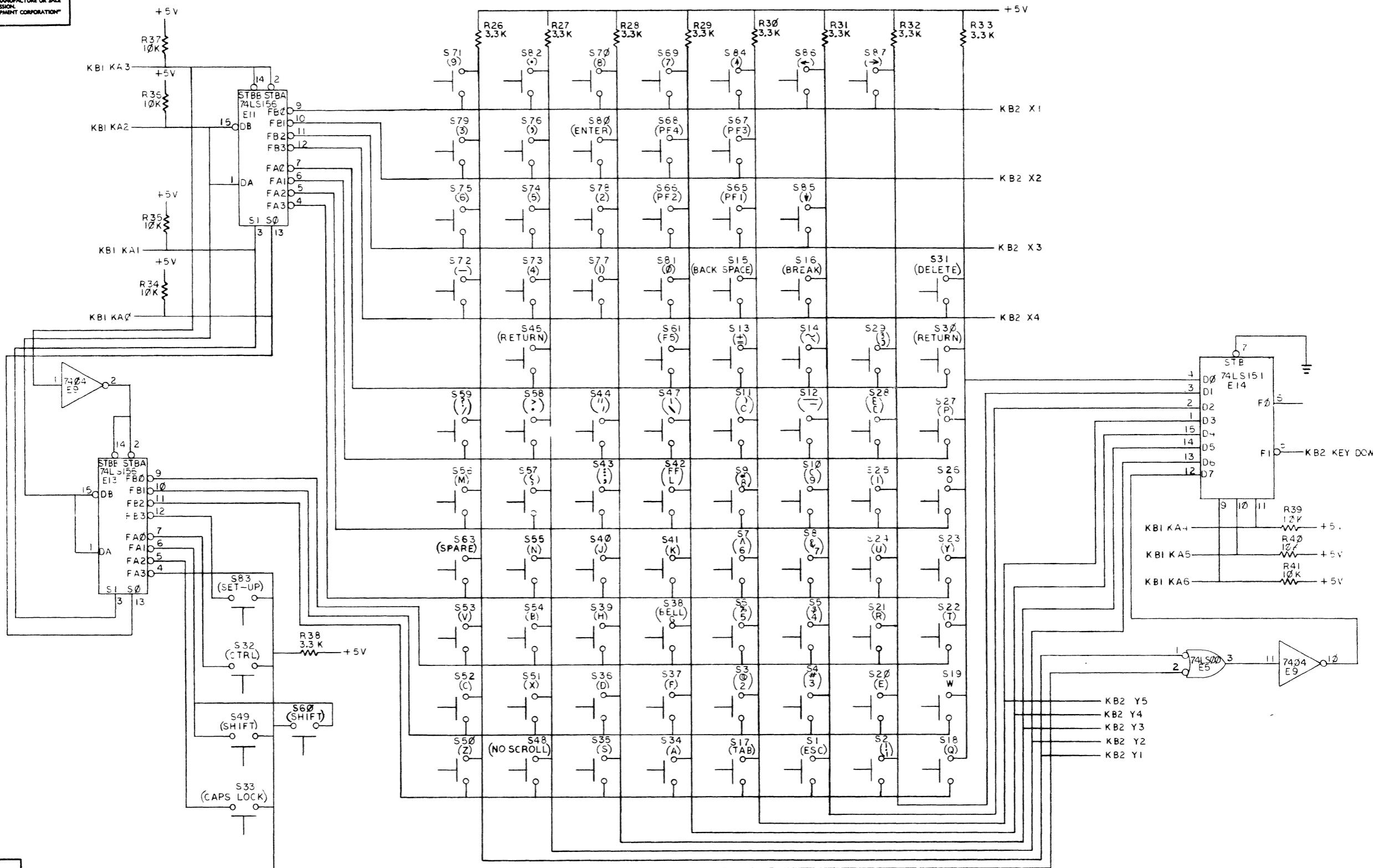
44 NOTE: 1013466-50 IS AN ALTERNATE PART NUMBER FOR 1000026-00

TITLE						SECTION A OF A		SIZE		CODE	DOCUMENT NUMBER	REV
D	I	G	I	T	A	L						
							VT100 FULL KEYBOARD			K	PL	5413404-0-DBP



DRN	R-1000	29 MAY 77	FIRST USED ON	VT100	digital
CHK'D	<i>[Signature]</i>	11-1-77	TITLE	VT100	
ENG'D	Engg. Dept.	12 MAY 78	FULL KEYBOARD		
PROJ. ENG.	Proj. Eng.	12 MAY 78			
PROD.	<i>[Signature]</i>	6/13/78	(K B I)		
NEXT HIGHER ASSY.					
D-DD-5413404-0-0			SIZE	CODE	NUMBER
SCALE			D	CS	5413404-0-1
SHEET	1	OF 3	DIST.		

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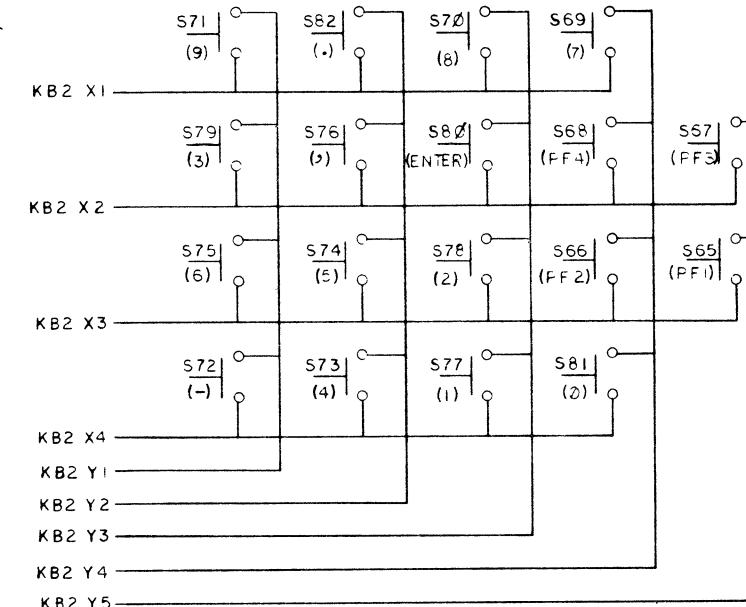


REVISIONS		
CHK	CHANGE NO.	REV

TITLE
VTIØØ FULL KEYBOARD

SIZE	CODE	NUMBER	RE
2)	D	CS 5413404-0-1	F

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D

D

C

C

B

B

B

B

A

A

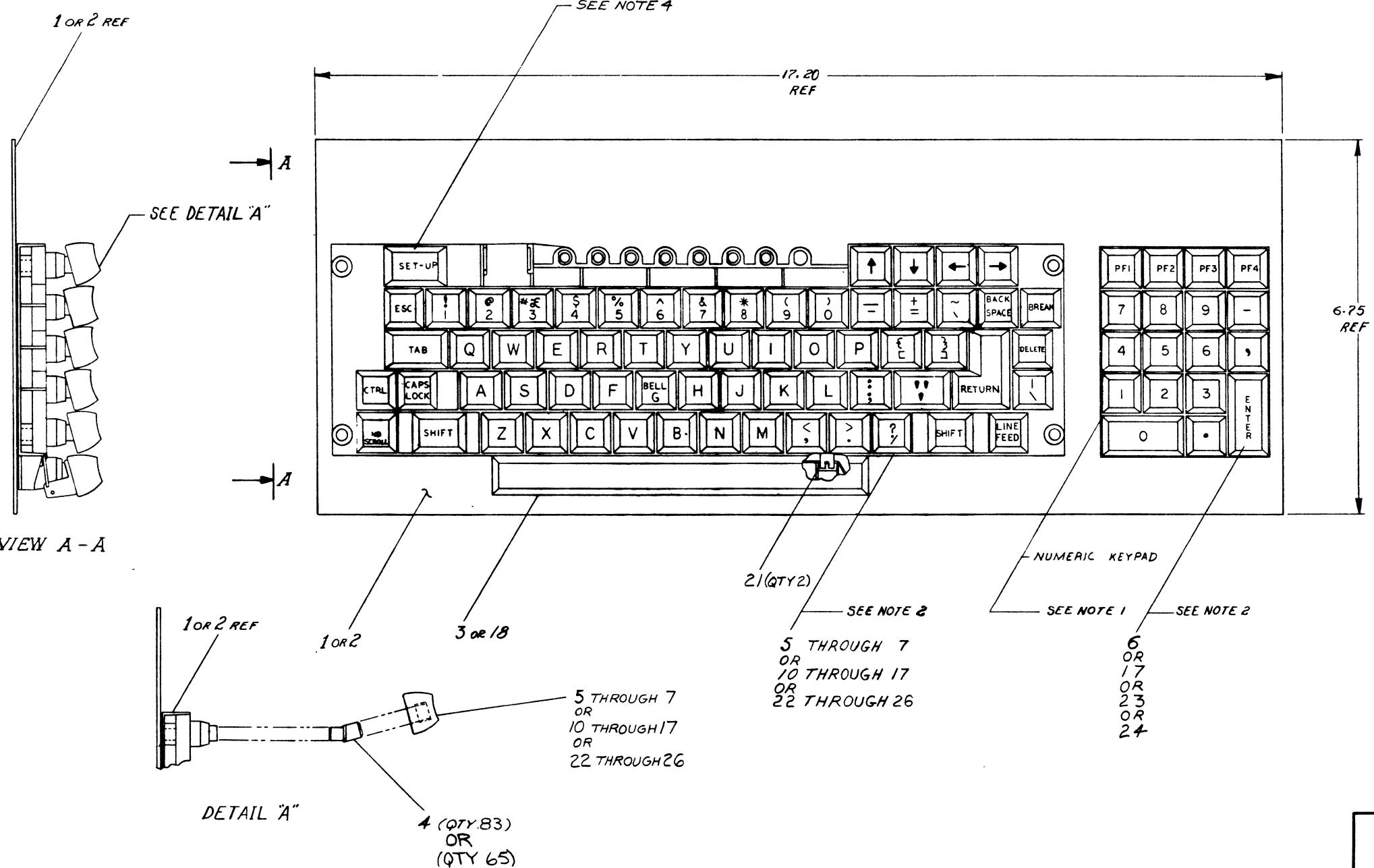
REVISIONS		
CHK	CHANGE NO.	REV.

TITLE: VT100 FULL KEYBOARD (KB3) SIZE CODE: DCS5413404-0-1 NUMBER: REV. F
SCALE: / / SHEET 3 OF 3 DIST.:

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NOTES:

1. THE NUMERIC KEY PAD IS NOT AVAILABLE ON THE E-U-A-5A13404-O VARIATION.
2. STANDARD VT100 BASIC KEYCAP SET (1214333-72, ITEM 5) AND NUMERIC PAD (1214333-91, ITEM 6) SHOWN. FOR KEYCAP ARRANGEMENTS REFER TO DEC DRAWING NUMBER D-AR-7015765-0-1.
3. FOR INDIVIDUAL FIELD SERVICE/CUSTOMER SPARES SHIPMENTS, USE PACKAGING INSTRUCTIONS A-SP-3700555-0-0; FOR BULK INTERPLANT SHIPMENTS, USE PACKAGING INSTRUCTIONS A-SP-3700439-0-0 VARIATION -00.
4. INSTALL PLUNGER BELOW THIS KEY ON HOBIS KEYCAP SET 1214333-KZ, 4-50, FOR KEYCAP ARRANGEMENTS REFER TO DEC DRAWING D-AR-7015765-0-1.



OFFSHEET PARTS LIST EXISTS
REFER TO K-PL-7015765-0-DBP

		DESCRIPTION	DWG./PART NO.	ITEM NO.
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
		ANGLES ±0° 30'	CLASS OF ACCURACY	NOMINAL DIMENSION RANGE INCHES
			OVER 0.25	OVER 1.5
			±.008	OVER 4.0
			±.004	OVER 12.0
			±.008	OVER 40.0
			±.012	OVER 80.0
		MICROWHICHES	PREFERRED	±.024 ±.04
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011
			±.012	±.016
			±.024	±.030
			±.008	±.011
			±.012	±.016
			±.026	±.030
			±.008	±.011

PARTS LIST

SHEET A1 OF A1

LINE ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QUANTITY PER VARIATION										
				00	01	02	03	04	05	06	07	08	09	
1	1	E-AD-5413404-0-0	5413404-00	VT100 FULL KEYBOARD	1	-	1	1	1	1	1	1	1	
2	2	E-AD-5413404-0-0	5413404-01	KEYBOARD ASSY (64 KEYS)	-	-	-	-	-	-	-	-	-	
3	3	C-AD-7015050-0-0	7015050-00	SPACE BAR ASSY	1	1	1	1	1	1	1	1	1	
4	4		1214332-00	SW ARRAY CAP ADAPTER	83	83	83	83	83	83	83	83	83	
5	5		1214333-72	KEYCAP SET, VT100	64PCS	1	1	1	1	1	1	1	1	1
6	6		1214333-91	KEYCAP SET, LA120/34 VT100	18PCS	1	-	-	-	-	-	-	-	-
7	7		1214333-00	KEYCAP SET, VT100-NA	82PCS	-	-	1	-	-	-	-	-	-
8	8		7420120-00	*** THIS ITEM IS NOT USED	***	-	-	-	-	-	-	-	-	-
9	9	D-AR-7015765-0-1		KEYBOARD/KEYCAP ASSY.		REF								
10	10		1214333-J0	KEYCAP SET, VT100-WA	82PCS				1					
11	11		1214333-W2	KEYCAP SET, VT132	82PCS				1					
12	12		1214333-CP	KEYCAP SET, VT100-WB	82PCS				1					
13	13		1214333-CB	KEYCAP SET, VT100-WB	82PCS				1					
14	14		1214333-BU	KEYCAP SET, VT100-WB	82PCS				1					
15	15		1214333-EY	KEYCAP SET, VT100-WB	82PCS				1					
16	16		1214333-2Y	KEYCAP SET, VT100	64PCS				1					
17	17		1214333-3W	KEYCAP SET, LA120/34 VT100	18PCS				1					
18	18	D-AD-7015050-0-0	2015050-01	SPACE BAR ASSY. GRAY										
19	19	A-SP-3700555-0-0	3700555-00	PKG KEYBOARD 7015765										
20	20	A-SP-3700439-0-0	3700439-00	INSTR PKG. BULK CARTON 99-06476-										
21	21	C-MD-7424160-0-0	7424160-00	SPACE BAR EQUALIZER CLIP										
22	22		1214333-WE	KEYCAP SET, VT102/131	64PCS	2	2	2	2	2	2	2	2	2
23	23		1214333-WD	KEYCAP SET, VT102	18PCS	-	-	-	-	-	-	-	-	-
24	24		1214333-WH	KEYCAP SET, VT131	18PCS	-	-	-	-	-	-	-	-	-
25	25		1214333-K2	*** THIS ITEM IS NOT USED	***	-	-	-	-	-	-	-	-	-
26	26		1217800-B6	*** THIS ITEM IS NOT USED	***	-	-	-	-	-	-	-	-	-

REVISION HISTORY		BASIC PART NO: 7015765	DRN:	ANGEL COLON	DATE:	3 APR 78	D	I	G	I	T	A	L
ENG!	ECO NUMBER	REV	SECTION A OF B	CHK'D:	D. HEPLY	DATE:	7 APR 78	TITLE PARTS LIST					
JD	7015765-ML005	F	[A] 00, 01, 02, 03, 04, 05, 06, 07, 08, 09, 10, 11	CHK'D:	D. HEPLY	DATE:	7 APR 78	KEYBOARD/KEYCAP ASSEMBLY					
JD	7015765-ML006	H	[B] 12, 13	DES. ENG.:	E. WEDEKING	DATE:	10 MAY 78	DOCUMENT NUMBER					
GB	7014653-ML006	J		RESP. ENG.:	G. DOUMANI	DATE:	17 MAY 7	SIZE	CODE	NUMBER	REV		
			[C]										
			[D]										
			[E]	MFG. ENG.:	K. HOFFMAN	DATE:	10 MAY 78	K	PL	7015765-0-DBP	J		
			[F]	ASSEMBLY NUMBER:	D-AD-7015765-0-0	TOP DOCUMENT NUMBER:	#B-00-7C15765-0	FILE NAME:	21933J.PLS	EDIT #	10		

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PARTS LIST

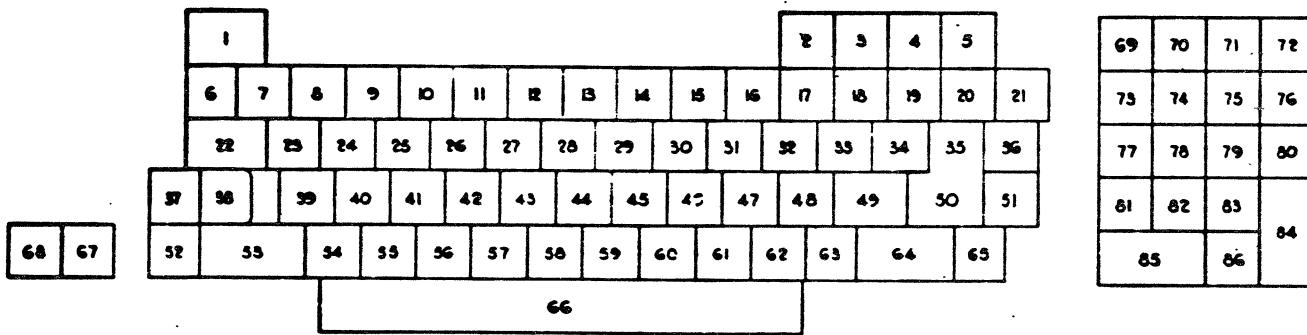
LINE ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QUANTITY PER VARIATION	
				12	13
1	1	E-AD-5413404-0-0	5413404-00	VT100 FULL KEYBOARD	1
2	2	E-AD-5413404-0-0	5413404-01	*** THIS ITEM IS NOT USED ***	-
3	3	C-AD-7015050-0-0	7015050-00	SPACE BAR ASSY	1
4	4		1214332-00	SW. ARRAY CAP ADAPTER	83
5	5		1214333-72	*** THIS ITEM IS NOT USED ***	83
6	6		1214333-91	*** THIS ITEM IS NOT USED ***	-
7	7		1214333-C0	*** THIS ITEM IS NOT USED ***	-
8	8	D-AR-7015765-0-1	7420120-00	*** THIS ITEM IS NOT USED ***	-
9	9			KEYBOARD/KEYCAP ASSY	REF REF
10	10		1214333-J0	*** THIS ITEM IS NOT USED ***	-
11	11		1214333-W2	*** THIS ITEM IS NOT USED ***	-
12	12		1214333-CP	*** THIS ITEM IS NOT USED ***	-
13	13		1214333-CB	*** THIS ITEM IS NOT USED ***	-
14	14		1214333-BU	*** THIS ITEM IS NOT USED ***	-
15	15		1214333-EY	*** THIS ITEM IS NOT USED ***	-
16	16		1214333-2Y	*** THIS ITEM IS NOT USED ***	-
17	17		1214333-3W	*** THIS ITEM IS NOT USED ***	-
18	18	D-AD-7015050-0-0	7015050-01	*** THIS ITEM IS NOT USED ***	-
19	19	A-SP-3700555-0-0	3700555-00	PKG KEYBOARD 7015765	1
20	20	A-SP-3700439-0-0	3700439-00	INSTR PKG. BULK CARTON 99-05476-	1
21	21	C-MD-7424160-0-0	7424160-00	SPACE BAR EQUALIZER CLIP	2
22	22		1214333-WE	*** THIS ITEM IS NOT USED ***	-
23	23		1214333-W0	*** THIS ITEM IS NOT USED ***	-
24	24		1214333-WH	*** THIS ITEM IS NOT USED ***	-
25	25		1214333-KZ	KEYCAP SET, VT100	19PCS
26	26		1217800-86	KEYCAP SET, VT102-WA	72PCS

REVISION HISTORY		BASIC PART NO: 7015765	DRN:	ANGEL COLON	DATE:	3 APR 78	D	I	G	I	T	A	L
ENG!	ECO NUMBER	REV	SECTION C OF B	CHK'D:	D. HEALY	DATE:	7 APR 78	TITLE		PARTS LIST			
JD	7015765-ML005	F	SECTION. VARIATION INDEX	[A] 00,01,02,03,04,05,				KEYBOARD/KEYCAP ASSEMBLY					
JD	7015765-ML006	H		06,07,08,09,10,11									
GB	7014653-ML006	J		[B] 12,13	DES.ENG.:	E. WEDEKING	DATE:	10 MAY 78					
				[C]	RESP.ENG.:	G. DOUMANI	DATE:	17 MAY 7	DOCUMENT NUMBER				
				[D]	MFG.ENG.:	K. HOFFMAN	DATE:	10 MAY 78	K	PL	7015765-0-DBP	J	
				[E]	ASSEMBLY NUMBER:		TOP DOCUMENT NUMBER:		FILE NAME:		EDIT #		
				[F]	D-AD-7015765-0-0	#B-DD-7015765-0	Z1933J.PLS						10

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NOTES:
 1. EXCEPT AS OTHERWISE NOTED,
 THE FOLLOWING TABLE(SHEET 2) LISTS VARIATION
 NUMBERS FOR 124335(KEYCAPS) INDICATING
 THE SPECIFIC KEYBOARD POSITION OF EACH
 AS USED ON VARIOUS MODELS.



KEYBOARD CAP POSITIONS
 (SEE NOTE 1 & TABLE, SHEET 2)

8	7	6	5	4	3	2	1
L. HNG							
A. P	4-72						
V1000 - PH026 D							
HARFEN	P. C. JAMES						
E. C. JAMES							
G. BOURQUE							
J. G. MARTINIS							
D. J. MURRAY							

DESCRIPTION		DRG. PART NO.		ITEM NO.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
APPROX. BY SW.	CLASS OF ACCURACY	SIZE	LOC.	Y TAKING INCHES
SURFACE QUALITY	CHCKD QMD	0	1/2	0.125
	MEDIUM	0.000	1.000	0.010
	PREFERRED	.012	.024	.004
MICROINCHES		.000		
DRAWN AS IS		CUT AS IS		
CHCKD 7/2		POLY 7/2		
ENG'D BY		COPIED BY		
PROFLE		END VIEW		
DO NOT SCALE DWG		KEAT HIGHER AMT.		
MATERIAL		D-AD-T03 55-0-0		
FINISH		SCALE NAME		
SHEET		NUMBER		
1		D-AD-T05765-0-1		
OF 2		REV. J		
DIST.		ML3		

KEYBD CAP-POSITION ARRANGEMENT

KEYCAP VARIATION (1214333-XX) POSITIONS (SEE NOTE 1, SHEET 1)

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127800-88

1217800-B9 -

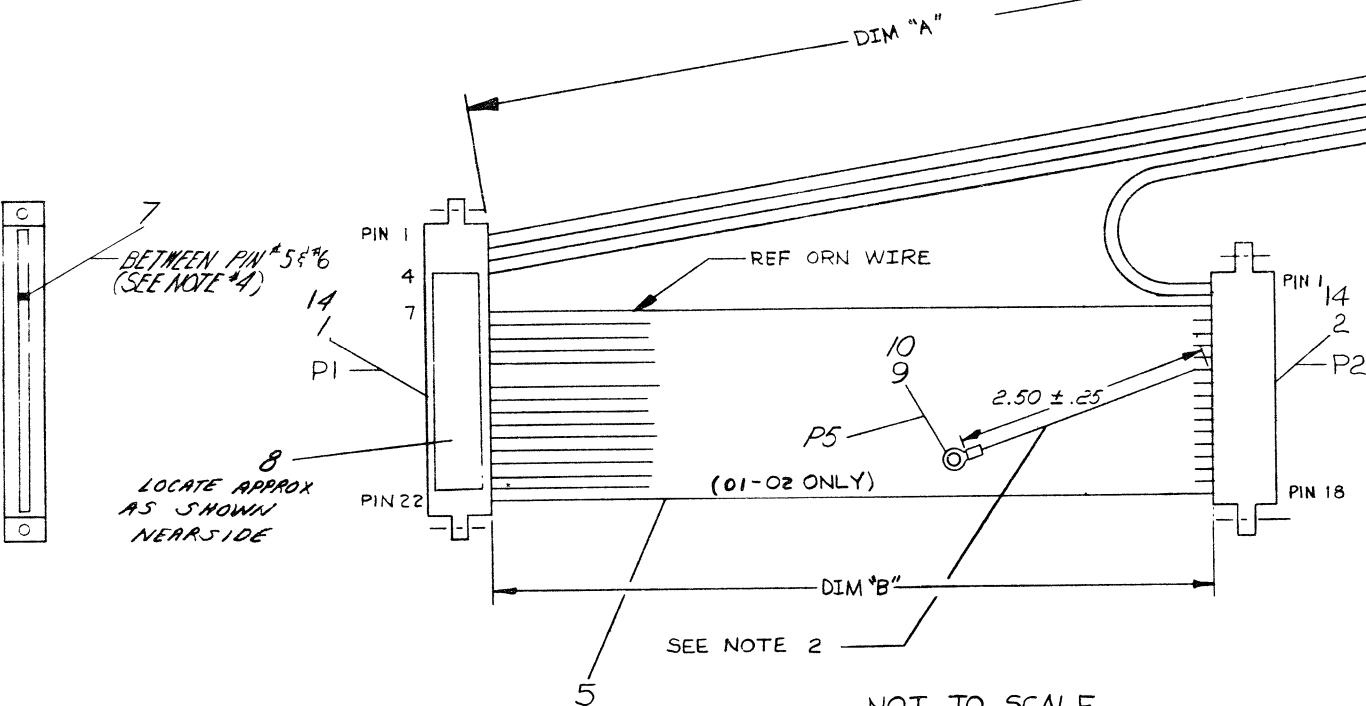
21772-55-

- 0 - 5925102

REVISIONS		
REV	CHANGE NO.	DATE

TITLE		KEYBD CAP-POSITION ARRANGEMENT		SIZE/CODE	NUMBER		REV.
				D AR	7015765 - 0 - 1		J
SCALE	- 1/4 IN.	SPACING	2	24	2	DATE	

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NOT TO SCALE

REVISIONS	CHANGE NO.	REV.
	7014978-M1.001	A
<i>Markham</i>	10-5-78	
	BIT 10	
	P-101000/P-101000	12-1-3-79
	F-1014978-PN002	B
	J. BITTO	C
	J. BITTO (3x)	C
	Rev. 10100-MLO30	C
	Rev. 10100-MLO30	C
	C. JAMES	D
	9-8-78	D
	2M10100-MLO12	D
	M. Hearn	E
	10-8-82	E
	G. BOURQUE	E
	G. BOURQUE	E
	7014978-M1.003	E
	Done Same t-may-82	
	G. BOURQUE	
	G. BOURQUE	
	Done Same 5 MAY 82	

OVER ALL CABLE LG.		
VARIATION	DIM A	DIM B
7014978-00	19.50 ± .50	12.50 ± .50
7014978-01	19.50 ± .50	12.50 ± .50
7014978-02	20.50 ± .50	14.50 ± .50
7014978-03	19.50 ± .50	12.50 ± .50

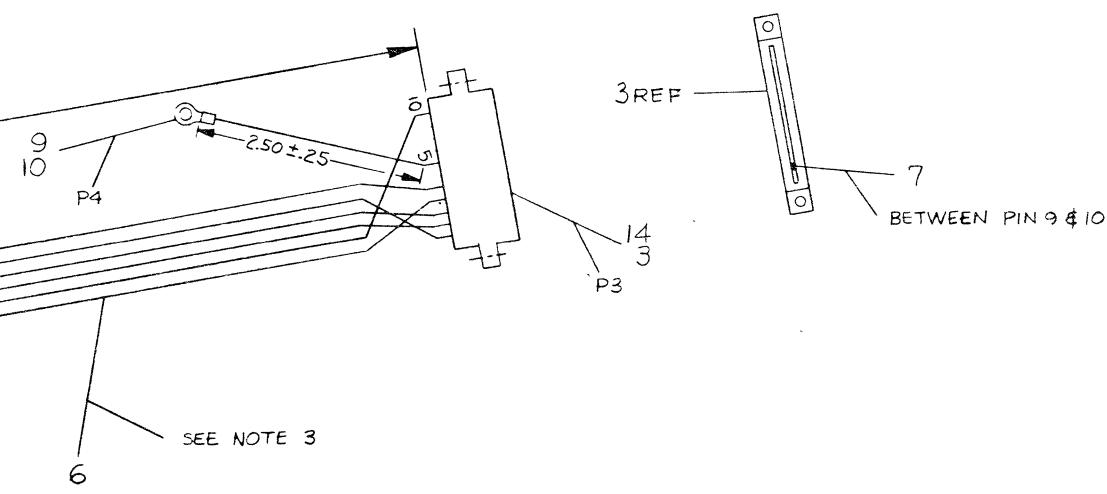
NOTES:

- IDENTIFICATION: DECAL USING 1/8" CHARACTER HEIGHT AS INDICATED BELOW TO HIGHEST LEVEL OF SUBASSEMBLY SPECIFIED ON PURCHASE ORDER AND LOCATE APPROX. AS SHOWN ON DRAWING.

 - A.) PART NUMBER
 - B.) REVISION
 - C.) VENDOR IDENTIFICATION
 - D.) DATE, CODE

- ON VARIATION (-01,-02 & -03) CUT BACK BLK.
WIRES FROM P2-8 TO PI-12 $2.5 \pm .25$ IN.
FROM BOTH ENDS.

- CUT BACK ORN & BLK WIRES OF
(ITEM #G) TO $12.5 \pm .25$ IN.
THE KEY PLUG IS ADDED BETWEEN PINS #5 & #6
OF PI FOR VARIATION -03 ONLY.



CAUTION: OFF SHEET PARTS LIST EXISTS
REFER TO K-PL-7014978-0-DBP.

				DESCRIPTION	DWG./PART NO.	ITEM NO.				
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						
QUANTITY & VARIATION	PROJECTION	MICROINCHES	SURFACE QUALITY IN (CHECK ONE)	ANGLES ±0° 30'	CLASS OF ACCURACY MEDIUM	NOMINAL DIMENSION RANGE INCHES				
				± .004	± .008	± .012	± .015	± .024	± .04	
				PREFERRED	± .012	± .016	± .025	± .04	± .063	-40.1
				DRN. B. Blodgett	DEC 7 /	FIRST USED ON	VT100	digital		
				CHK'D. J. Koenig	25 APR	TITLE	POWER CABLE ASSY			
				ENG. P. L. Johnson	04 MAY 78					
				PROJ. ENGR. P. L. Johnson	04 MAY 78					
				PROD. C. M. Johnson	5-10-78					
				NEXT HIGHER ASSY.						
				E-U-A	VT100	-Φ-Φ	SIZE	CODE	NUMBER	REV.
				SCALE	NONE		D	IA	7014978-0-0	E
				SHEET	1	OF 1	DIST.			
				ARTS LIST						

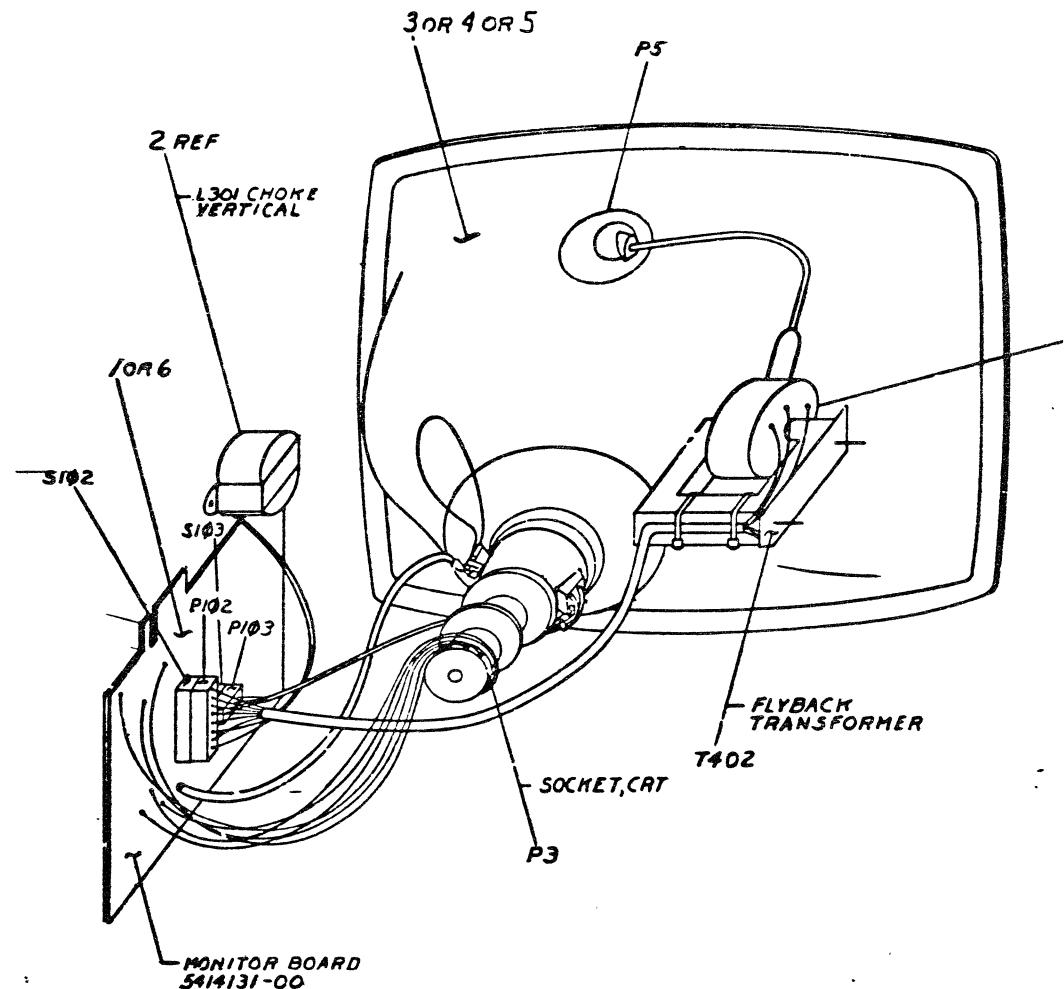
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EXPIRES @ 12/21/2018. BENDIX AUTOMOTIVE CORPORATION

2 D 7018349-0-0 C

1

LEGEND

NUMBER	VARIATION
7018349-00	WITHOUT Emitter FOLLOWER WITH STD P4 CRT
7018349-01	WITH Emitter FOLLOWER WITH STD P4 CRT
7018349-02	WITHOUT Emitter FOLLOWER WITH BONDED P40 CRT
7019349-03	WITHOUT Emitter FOLLOWER WITH BONDED P4 CRT
7018349-04	WITH Emitter FOLLOWER WITH BONDED P4 CRT
7018349-05	WITH Emitter FOLLOWER WITH BONDED P40 CRT



**CAUTION: OFF SHEET PARTS LIST EXISTS, SEE
K PL-7018349-0-DBP.**

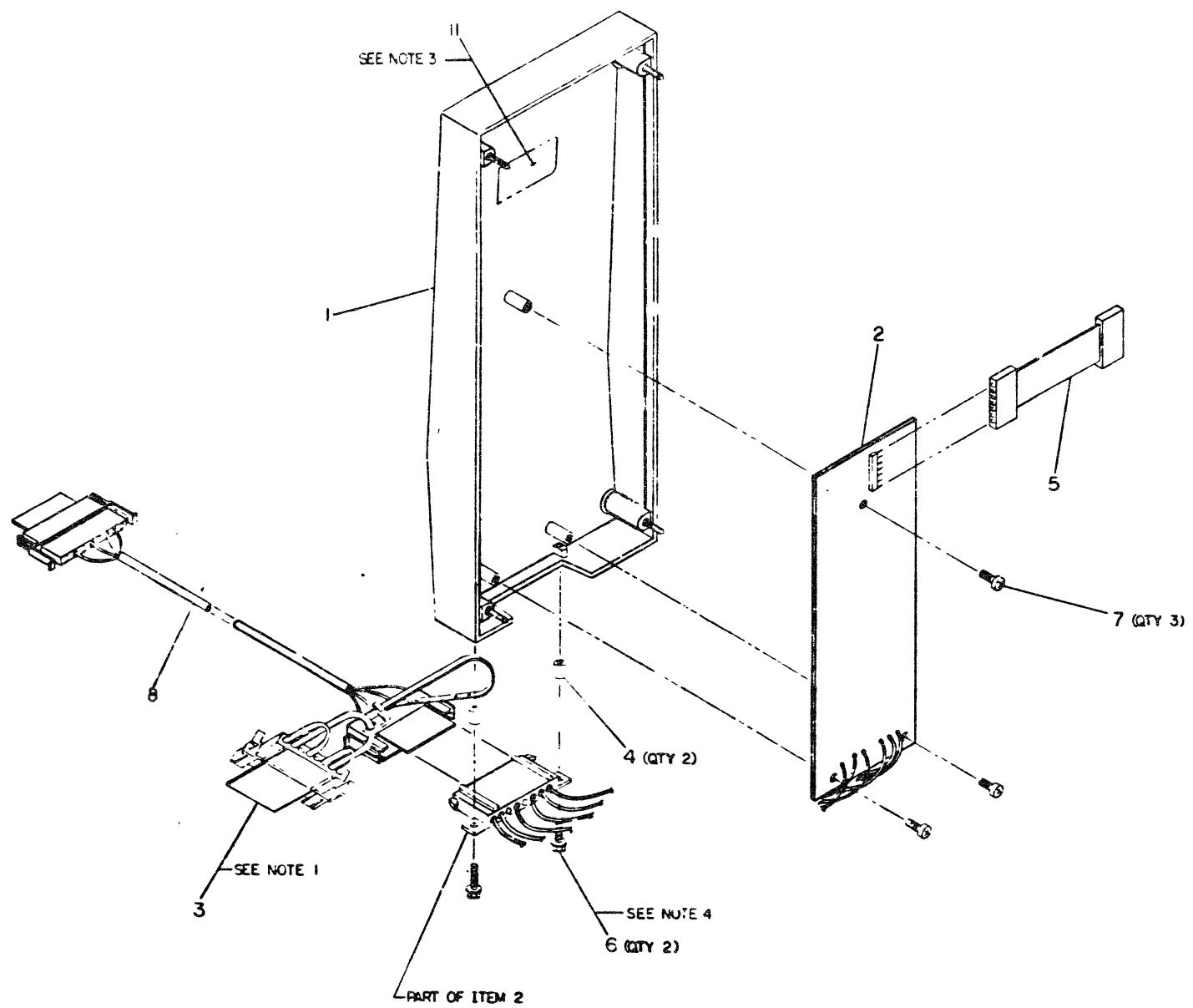
			DESCRIPTION	DRAWING PART NO.	ITEM NO.				
UNLESS OTHERWISE SPECIFIED DIMENS ARE IN INCHES									
QUANTITY & VARIATION	ANGLE(S) deg/min	SURFACE QUALITY(100)	CLASS OF ACCURACY	VAL C-14600 RANGE INCHES					
			CHECKED	OVER 0.5	0.5-1.2	1.2-2.0	2.0-3.0	3.0-4.0	
			MEDIUM	1.000	1.000	1.000	1.000	1.000	
			SUPER	1.000	1.000	1.000	1.000	1.000	
			ASYNCHRONOUS	PRESENTED	1.017	1.016	1.015	1.014	1.013
DIN 6175, Section 1 (1/20/63)			FIRST USED ON	VT 100	RELEASER				
CHK Q31, ENG P101, P102			TITLE						
PTOL ENG 1/10/63			MONITOR ASSY						
PROPS 1/10/63			CRT, DIRECT DRIVE						
NEXT HOMER ABY.			SIZE CODE	HUNDRED	REV.				
B 00 7018349-0			D	AD17018349-0-0	C				
SCALE NONE			DIST.						
1% SET 1 OF 1									

SEARCHED	INDEXED	SERIALIZED	FILED
ONE	ONE	ONE	ONE
INITIAL	INITIAL	INITIAL	INITIAL
A	A	A	A
EE TO 934 M. 0001			
G. A. ROQUE	G. A. ROQUE	G. A. ROQUE	G. A. ROQUE
7-2-75; 7-2-75; 7-2-75	7-2-75; 7-2-75; 7-2-75	7-2-75; 7-2-75; 7-2-75	7-2-75; 7-2-75; 7-2-75
7018349-MU0001	7018349-MU0001	7018349-MU0001	7018349-MU0001
FBI - LOS ANGELES			
A. JOHNS	A. JOHNS	A. JOHNS	A. JOHNS
7-2-75	7-2-75	7-2-75	7-2-75

印AD 7018349-0-0

NOTES:

1. INSERT CONN. (ITEM 3) INTO CONN. OF ITEM 2 FOR TESTING OPTION.
2. PACKAGING: WHEN SHIPPED, MATERIAL SHALL BE ADEQUATELY PROTECTED FROM HANDLING AND SHIPPING DAMAGE. SEE DIGITAL FAIRINGS INSTRUCTION.
A-SH-37C 0538-00
3. LOCATE APPROX. AS SHOWN ON DWG.
4. TORQUE (ITEM 6) TO 5.0 IN-LBS ± .5 IN-LBS
5. TORQUE (ITEM 7) TO 8.0 IN-LBS ± .5 IN-LBS.



CAUTION: OFF SHEET PARTS LIST EXISTS.
REFER TO K-PL-VTIXX-AA-DRP

			DESCRIPTION	DRG PART NO.	ITEM NO.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES					
ANGLES 45° 30°	ACCUANCY	WELDING CONDITIONS			
		WELD	SHRINKAGE	SWELL	SWELL
SURFACE QUALITY	INCHES ORDERED	1/8"	1/16"	1/8"	1/16"
		1/16"	1/32"	1/16"	1/32"
QUANTITY	MATERIAL	1000	1000	1000	1000
		1000	1000	1000	1000
SPECIFICATIONS				PUBLISHED	
C.R.H. - - -				F.S.T. USED	
C.H.D. - - -				S.C. - - -	
E.N.G. - - -				TITLE	
PROL. ENG. - - -				SMAW	
P.A.W. - - -				CURRENT USEP	
WALLET INFORMATION				REVISION	
DO NOT SCALE THIS				REV. E	
MATERIAL	STAINLESS STEEL	SIZE	CORR.	WELD	REV.
FINISH	SALE	SP	COAT	TYPE	DATE
SHEET				P.A.W. VTXA-AA-0	

8

C

6

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4

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COMPONENT SIDE VIEW



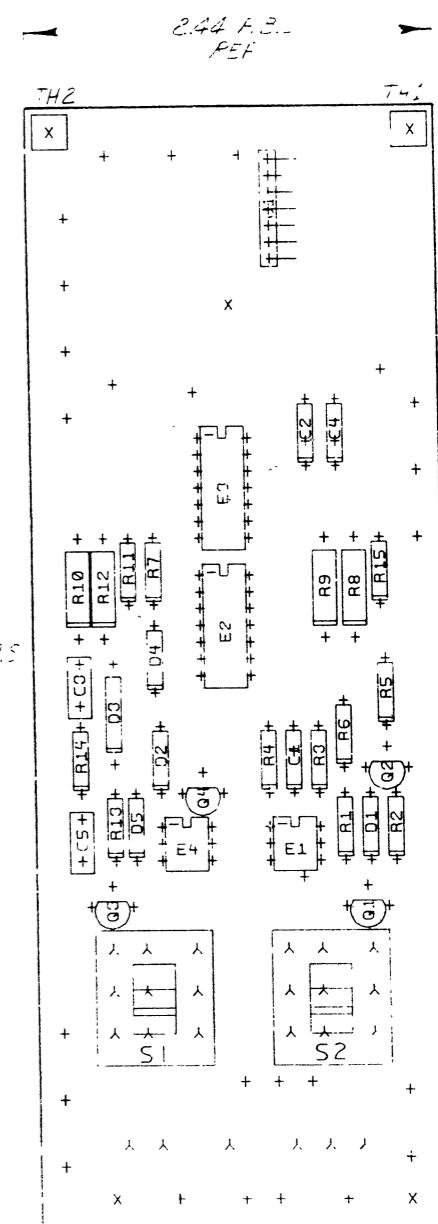
NOTES:

STEP E ↑ Y AXIS — STEP 0 TIMES
REPEAT → X AXIS 2.750 / 2.5 / 2.750

CHANGE NO	REV
S43206-PN001	C
REVISED & REDRAWN	92
J. DEMARINIS	4-78

ETCH REV. D	
SCALE	1
SHT.	1 OF 1
SIZE	CODE
SHT. 1 OF 1	D UA
NEXT HIGHER ASSY.	E-D.D. 5413206 - 0

SIGNATURES	DATE	digital
DRN.V.PARECHANIAN	11-77	
CHR'D.M.MORTENSEN	11-77	
MECH.ENG. M MOPTENSEN	4-78	TITLE
PROJ.ENG.N.FORRESTER	5-78	20 MA ADAPTER
PROD.R.PUCCI	6-78	
SCALE	1	SIZE CODE
SHT. 1 OF 1	D UA	NUMBER REV
NEXT HIGHER ASSY.	E-D.D. 5413206 - 0	5413206 - 0

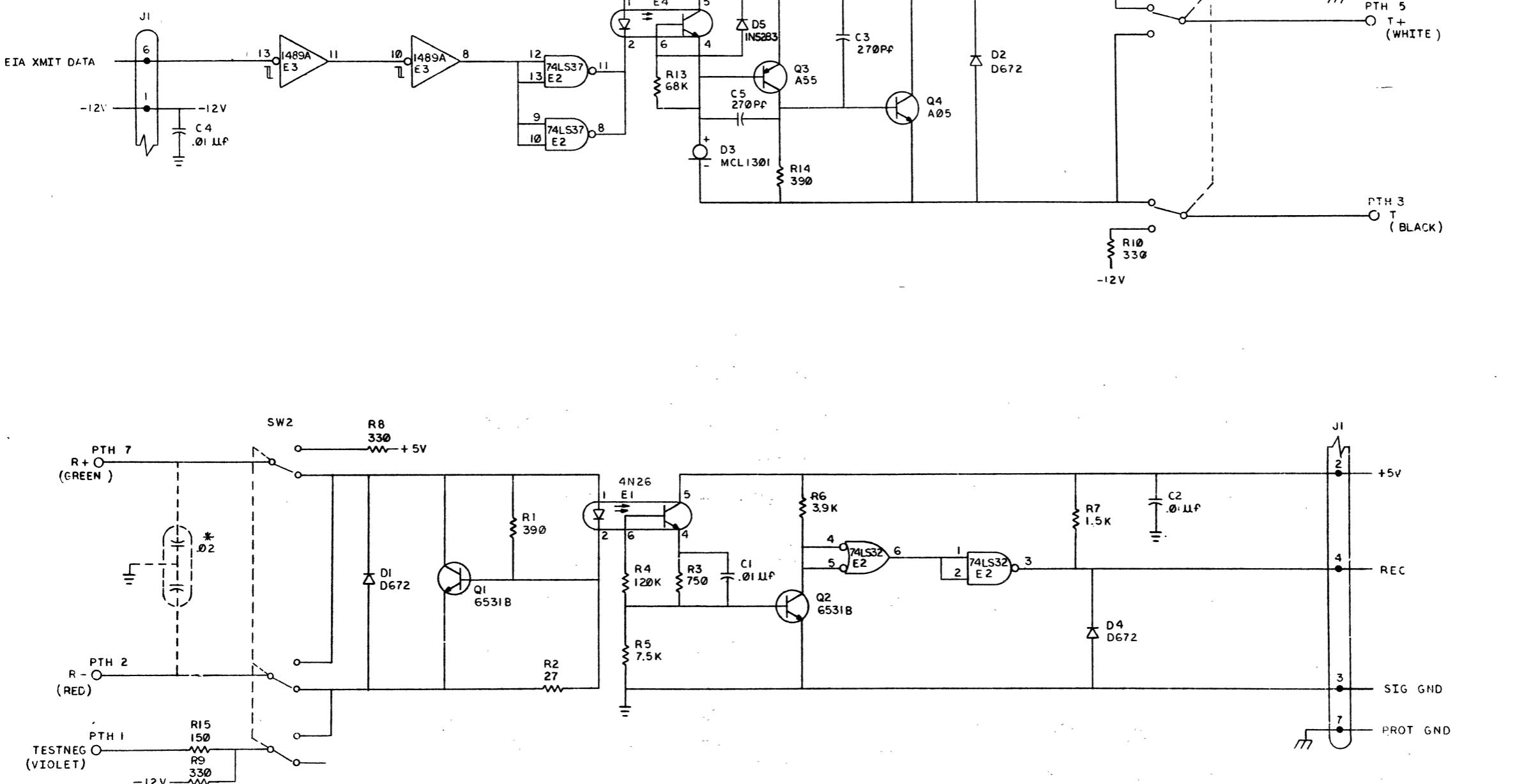


LINE	ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QTY PER VARIATION	REFERENCE DESIGNATOR
					00	
1	1	D-MD-5013205-0-0	5013205-00	ETCH BOARD FOR 5413206	1	
2	2		1000022-00	270.0 MMF 100V 5%200PPM MICA	2	C3,C5
3	3		1001610-00	.01 NFD 50V +80-20% 25U CER	3	C1,C2,C4
4	4		1105275-00	D 672 TR= 15NS PIV= 60V SI	3	D1,D2,D4
5	5		1105610-00	MCL1301 CL01MA FROM10-80V	1	D3
6	6		1215048-01	CUNN 7POS RT ANGLE	1	J1
7	7		1215089-00	SW,SLIDE 3P 1A DBLE THROW	2	S1,S2
8	8		1301522-00	.27.0 .25 W 5.0 %	CC	R2
9	9		1300250-00	150.0 .25 W 5.0 %	CC	R11,R15
10	10		1300296-00	330.0 .50 W 5.0 %	CC	R8,R9,R10,R12
11	11		1300309-00	390.0 .25 W 5.0 %	CC	R1,R14
12	12		1300391-00	1.50 K .25 W 5.0 %	CC	R7
13	13		1300444-00	3.90 K .25 W 5.0 %	CC	R6
14	14		1300539-00	120.0 K .25 W 5.0 %	CC	R4
15	15		1301327-00	68.0 K .25 W 5.0 %	CC	R13
16	16		1301401-00	750.0 .25 w 5.0 %	CC	R3
17	17		1301422-00	7.50 K .25 w 5.0 %	CC	R5
18	18		1509338-00	DEC6531B NPN 310mA SI 40 90 P	2	Q1,Q2
19	19		1510705-00	XA 05 NPN 500mA SI 60 50 P	1	Q4
20	20		1510706-00	XA 55 PNP 500mA SI 60 50 P	1	Q3
21	21		1916959-00	POTOTRANSISITOR	2	E1,E4
22	22		1912817-00	LS37 NAND GATE-QUAD 2IN,P	1	E2
23	23		1913130-00	DEC 1489A RECEIVER,LINE,QUAD,	1	E3
24	24		1113003-00	IN 5282 PIV=55 I=500M D035	1	D5

REVISION HISTORY		!BASIC PART NO: 5413206		!URN:		T. SHETRAWSKI	DATE: 30-MAR-78	! ! ! ! !		! ! ! ! !		
ENG!	ECO NUMBER	REV	SECTION A OF A	!SECTION, VARIATION INDEX		CHK'D:	T. SHETRAWSKI	DATE: 30-MAR-78	TITLE		PARTS LIST	
18	5413206-PN001	B	!SECTION, VARIATION INDEX	!C	[A] 00	CHK'D:	T. SHETRAWSKI	DATE: 30-MAR-78	20 MA ADAPTER			
					[B]	DES.ENG:	M. MURGENSTERN	DATE: 30-MAR-78				
					[C]	RESP.ENG.:	M. MURGENSTERN	DATE: 30-MAR-78			DOCUMENT NUMBER	
					[D]	MFG.ENG.:	T. CURCIARI	DATE: 30-MAR-78				
					[E]	ASSEMBLY NUMBER:			SIZE/CODE		NUMBER	
					[F]				! ! !		! REV	
					[G]				! ! !			
					[H]				! ! !			
					[I]				! ! !			
					[J]				! ! !			
					[K]				! ! !			
					[L]				! ! !			
					[M]				! ! !		FILE NAME:	
					[N]	ID-UA-5413206-0-0		IV[100	! ! !		13206C.PLS	

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NOTE

1. * OPTIONAL

REVISIONS		CHG NO.	REV.
S-43206 - PN001	C	S-43206 - PN001	C
G. DeMarinis	R	9/78-90	
J. DeMarinis	R	11/78-92	
C. ...	R	11/78-92	

DRN	20 MA ADAPTOR	FIRST USED ON	VT100	digital
CHK'D	6/1/78	TITLE	20 MA ADAPTOR	
ENG'D	6/1/78			
PROJ. ENG.	6/1/78			
PROD. Mgr.	6/1/78			
NEXT HIGHER ASSY.				
D-UA-5413206-0-0		SIZE	CODE	NUMBER
SCALE		D	CS	5413206-0-1
SHEET	/ OF /	DIST.		

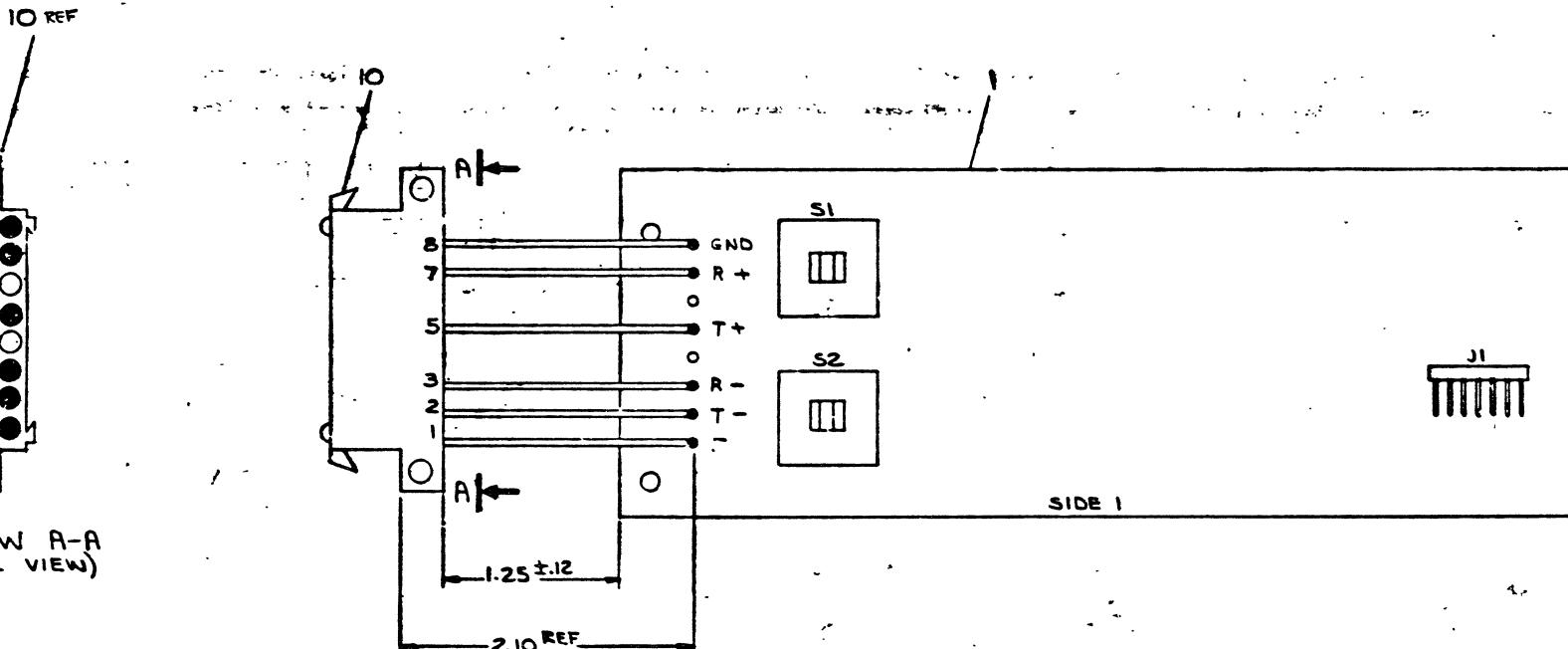
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WIRE TABLE

ITEM NO.	DESCRIPTION	FROM		TO		REMARKS
		AWG	COLOR	CONN	WITH	
10 22	YELLOW PIN 8			ITEM 1	GND	
	GREEN	7			R+	
	WHITE	5			T+	
	RED	3			R-	
	BLACK	2			T-	
10 22	VIOLET PIN 1			ITEM 1	-	

NOTES:

1. FOR INDIVIDUAL FIELD SERVICE, CUSTOMER SPARES SHIPMENTS USE PACKAGING INSTRUCTIONS A-SP-3700550-0-0. FOR BULK INTERPLANT SHIPMENTS USE PACKAGING INSTRUCTIONS A-SP-3700429-0-0, VARIATION -0-3.



CAUTION: OFF SHEET PARTS LIST EXISTS,
SEE K-PL-7015273-0-DBP.

CHARGE NO.		REV.
7015273-0A	001	A
7015273-0B	001	B
7015273-0C	001	C
7015273-0D	001	D
7015273-0E	001	E
7015273-0F	001	F
7015273-0G	001	G
7015273-0H	001	H
7015273-0I	001	I
7015273-0J	001	J
7015273-0K	001	K
7015273-0L	001	L
7015273-0M	001	M
7015273-0N	001	N
7015273-0O	001	O
7015273-0P	001	P
7015273-0Q	001	Q
7015273-0R	001	R
7015273-0S	001	S
7015273-0T	001	T
7015273-0U	001	U
7015273-0V	001	V
7015273-0W	001	W
7015273-0X	001	X
7015273-0Y	001	Y
7015273-0Z	001	Z

		DESCRIPTION		DWG. PART NO.		ITEM NO.
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
ANGLES IN DEGREES	CLASS OF ACCURACY	IN. - ALLEN DIMENSION RANGE INCHES		MM - ALLEN DIMENSION RANGE MILLIMETERS		
0° - 30°	NO CHECK	OVER	OVER	OVER	OVER	
	OK	.22	.23	.25	.28	40.0
	OK	.22	.23	.25	.28	40.0
	OK	.22	.23	.25	.28	40.0
	OK	.22	.23	.25	.28	40.0
QUANTITY & VARIATION		MEDIUM		MEDIUM		
		1.004		1.008		±.012
		1.012		1.016		±.014
		1.018		1.028		±.016
		1.020		1.030		±.018
MICRO INCHES		PREFERRED				
		1.012		1.016		
		1.018		1.028		
		1.020		1.030		
THIRD ANGLE PROJECTION		DRAWN BY _____		CHECKED BY _____		FIRST USED ON _____
		ENG. BY _____		PROF. BY _____		VT 100
REMOVE PURSES AND BREAK SHARP CORNERS		PROJ. ENG. BY _____		PPCD. BY _____		TITLE _____
DO NOT SCALE DWG.		NEXT HIGHER ASSY				20 MA
SEE PARTS LIST		MATERIAL _____		SIZE CODE _____		ADAPTER ASSY
FINISH _____		SCALE 2/1		NUMBER _____		
SHEET 1 OF 1 DIST _____		D		REV. B		

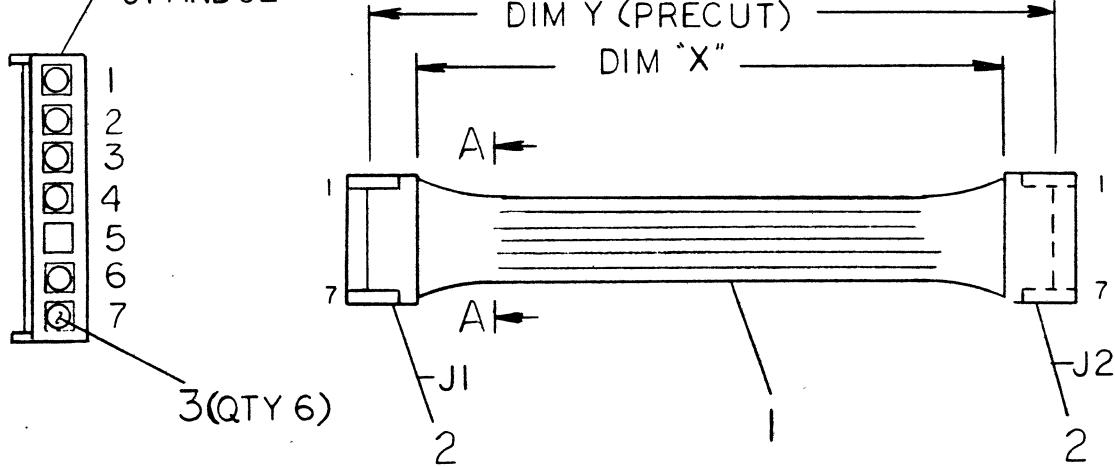
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WIRE TABLE

ITEM NUMBER	DESCRIPTION		FROM		TO	
	AWG	COLOR	CONNECTION	WITH	CONNECTION	WITH
1	24	BLK	J1-1	3	J2-1	3
			J1-2		J2-2	
			J1-3		J2-3	
			J1-4		J2-4	
			J1-6		J2-6	
	24	BLK	J1-7	3	J2-7	3

2 REF

JI AND J2



VIEW A-A
REAR VIEW
2 PLACES

LEGEND		
NUMBER	DIM 'X' VARIATION	DIM 'Y'(PRECUT) REF
7015506-0B	2.0 IN ±.25 IN.	2.75 IN.

12	CONTACT, PIN	1214979-00	3
2	HOUSING, 7 CONN	1215047-01	2
A/R	WIRE, 24AWG, STRD (BLK)	9107450-00	1
DESCRIPTION		DWG./PART NO.	ITEM NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

ANGLES ±0° 30'	CLASS OF ACCURACY (CHECK ONE)	NOMINAL DIMENSION RANGE INCHES					
		OVER 0 TO .02	OVER 0.2 TO 1.2	OVER 1.2 TO 4.0	OVER 4.0 TO 12.0	OVER 12.0 TO 40.0	OVER 40.0 TO 80.0
SURFACE QUALITY IN MICRONES	MEDIUM	±.004	±.008	±.012	±.016	±.024	±.04
	PREFERRED	±.012	±.016	±.026	±.04	±.062	±.1
QUANTITY & VARIATION							
THIRD ANGLE PROJECTION							
REMOVE BURRS AND BREAK SHARP CORNERS							
DO NOT SCALE DWG							
MATERIAL SEE PARTS LIST	E- UA-VTXX-AA	SIZE C	CODE IA	NUMBER 7015506-0-0	REV. A		
FINISH	SCALE NONE	SHEET 1	OF 1	DIST.			

DRN. *John May* 5/26/78 FIRST USED ON VT100 digital
CHK'D *P. O. Johnson* P. 3M 78

ENG. *M. Thompson* 1-23-78 PROJ. ENG. *M. Thompson* 1-23-78

PROD. *M. Main* 1-24-78 NEXT HIGHER ASSY.

MADE IN U.S.A. MATERIAL SEE PARTS LIST

SCALE NONE

SHEET 1 OF 1 DIST.

REVISIONS		CHANGE NO.	REV.
CHK	7015506-ML001	A	
2	Spanning 20 SEP 78		
C. JAMES			
Richard A. Puccia	1-1-79		

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LEGEND

NUMBER	DIM "X" VARIATION	DIM Y (PRECUT) REF
BC05F-15	15 FT. ± 3 IN.	15 FT. .75 IN. ± 3 IN.
BC05F-9	9 FT. ± 2 IN	9 FT. .75 IN. ± 2 IN.
BC05F-04	4 FT. ± 1 IN	4 FT. .75 IN. ± 1 IN
BC05F-25	25 FT. ± 3 IN	25 FT. .75 IN. ± 3 IN
BC05F-30	30 FT. ± 2 %	30 FT. .75 IN. ± 2 %
BC05F-45	45 FT. ± 2 %	45 FT. .75 IN. ± 2 %
BC05F-50	50 FT. ± 2 %	50 FT. .75 IN. ± 2 %
BC05F-90	90 FT. ± 2 %	90 FT. .75 IN. ± 2 %
BC05F-B0	200 FT. ± 2 %	200 FT. .75 IN. ± 2 %
BC05F-C0	300 FT. ± 2 %	300 FT. .75 IN. ± 2 %
BC05F-E0	500 FT. ± 2 %	500 FT. .75 IN. ± 2 %

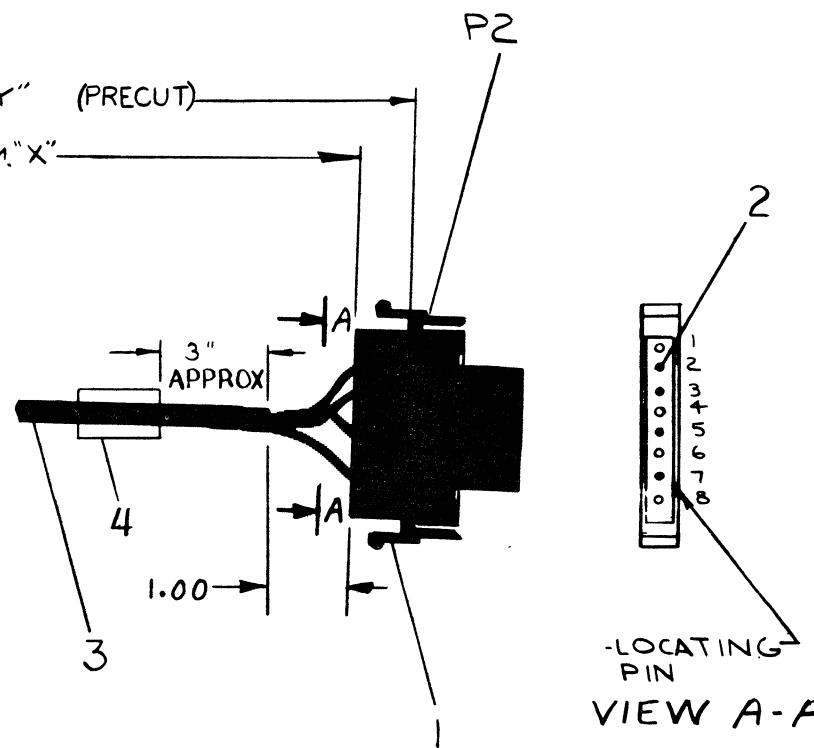
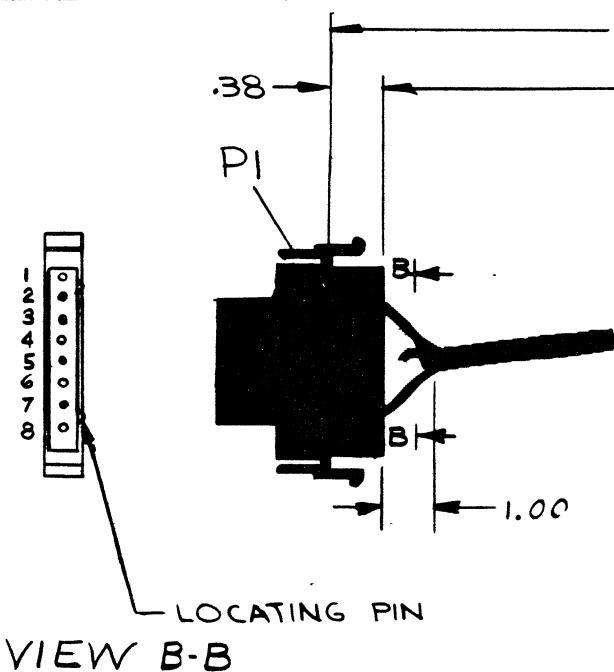
WIRE TABLE

ITEM NO	DESCRIPTION	FROM	TO
3 22	BLK	P1-2	P2-3
3 22	RED	P1-3	P2-2
3 22	WHT	P1-5	P2-7
3 22	GRN	P1-7	P2-5

NOTES:

- ASSEMBLE CABLE I.D. LABEL TO AREA AS SHOWN BELOW.

LEGEND CONT.		
NUMBER	DIM "X"	DIM "Y" REF
BC05F-E5	550 FT. ± 2 %	550 FT. .75 IN. ± 2 %
BC05F-L0	1000 FT. ± 2 %	1000 FT. .75 IN. ± 2 %



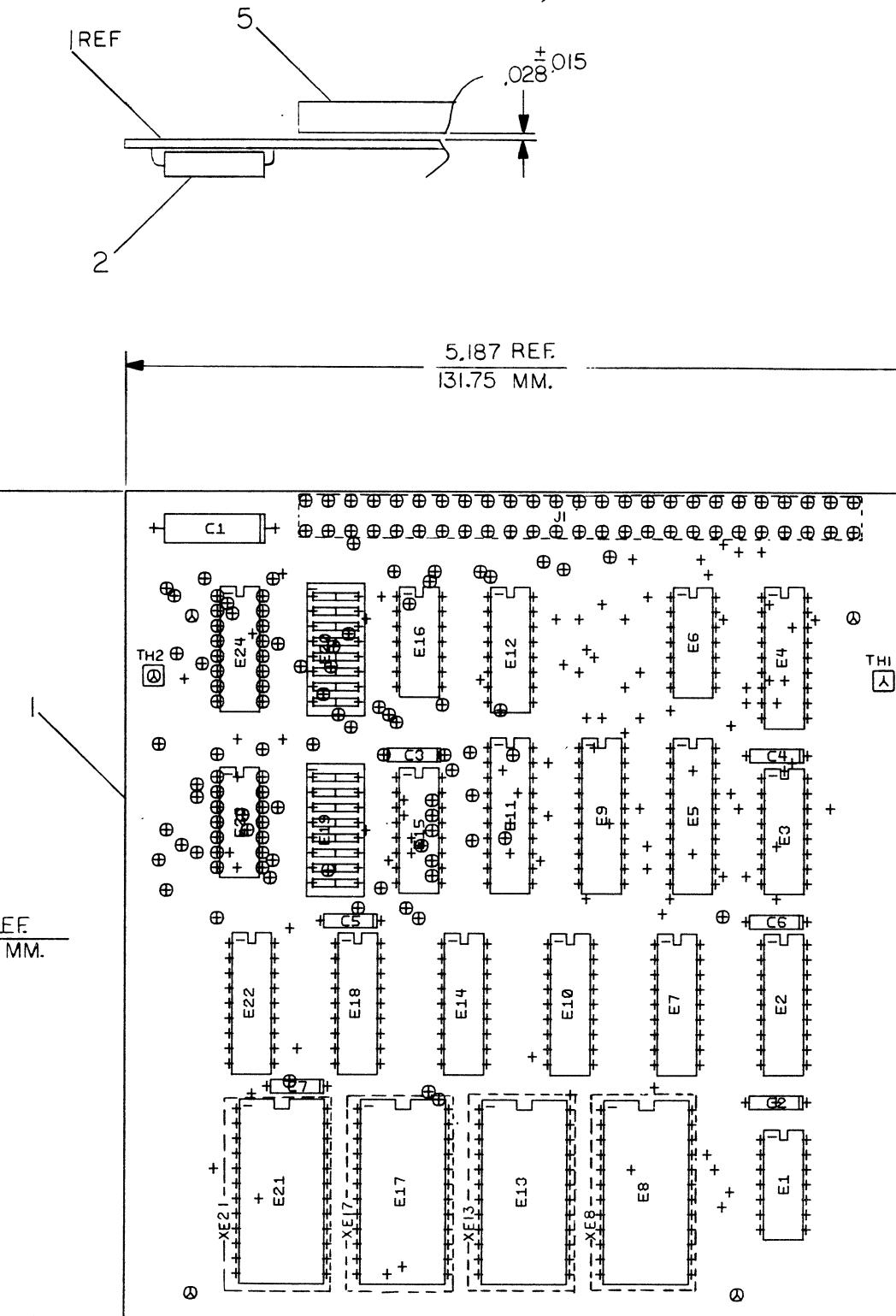
CAUTION: FOR OFF SHEET PARTS LIST
SEE K-PL-BC05F-Ø-Ø.

REVISIONS	CHANGE NO.	REV.
CHK	BC05F-00001	A
R. Fitch	11-8-71	
J. Bitto	7-17-75	
R. Fitch	7-18-75	
J. Bitto	7-22-JUN-76	C
R. Fitch	7-22-JUN-76	
J. Bitto	7-22-JUN-76	
R. Fitch	7-22-JUN-76	
Evan Hansen	19 MAY 81	D
J. DESUK	27 MAY 81	E
R. HARRINGTON	17 Dec-81	F

FIRST USED ON OPTION MODEL DFII		QTY.	DESCRIPTION	PART NO.	ITEM NO.
PARTS LIST					
UNLESS OTHERWISE SPECIFIED	DRN	DATE	digital EQUIPMENT CORPORATION		
UNLESS OTHERWISE SPECIFIED	CHK'D.	DATE	MAINTAIN MASSACHUSETTS		
DIMENSION IN INCHES	R. Milan	10/8/71			
TOLERANCES	ENG	DATE			
DECIMALS .005 ± .005	Robert Fitch	10-19-71			
FRACTIONS ± 1/64	PROJ. ENG.	DATE			
ANGLES ± 0°30'	Robert Fitch	10-19-71			
FINAL SURFACE QUALITY REMOVE BURRS AND BREAK SHARP CORNERS	PROD.	DATE			
MATERIAL	Paul Hogan	10-26-71			
FINISH	NEXT HIGHER ASSY				
TITLE					
CABLE INTERFACE					
BC05F					
SHEET 1 OF 1	SIZE CODE	NUMBER	REV.		
DIST. C	CUA	BC05F-Ø-Ø	E		

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COMPONENT SIDE VIEW



NOTES: JI CONN MOUNTED ON SIDE 2

CHK/CHANGE NO	REV
5413097MLOOS	F
REDRAWN BY	DATE
R.PUCCI	10-20-70
REvised Date:	1/14/71
STEP E → Y AXIS — STEP — TIMES 2ML 2	
REPEAT → X AXIS 5.250 STEP — TIMES	

ETCH REV C-P 3

SIGNATURES	DATE
DRN.	10-20-70
CHK'D.	10-20-70
MECH.ENG.	10-20-70
PROJ.ENG.	10-20-70
PROD.	10-20-70
SCALE 2/1	
SHT. 1 OF 1	
SIZE CODE	NUMBER
REV	

TITLE VT 100	
ADVANCED VIDEO	
NEXT HIGHER ASSY. B-DD-5413097 -0	REV F
W0#104159	1

LINE ITEM	DOCUMENT NUMBER	PART NUMBER	DESCRIPTION	QTY PER VARIATION				REFERENCE DESIGNATOR
				00	01	02	03	
1	1	D-MD-5013096-0-0	5013096-00 DRILL & ETCH DRAWING	1	1	1	1	
2	2		1005306-00 6.8MFID 35V 10% S.TANT	1	1	1	1	C1
3	3		1012784-00 .047 MFD 50V +80-20% CER	6	6	6	6	C2-C7
4	4		1215006-06 SOCKET 24PIN IC LOW PROFILE	4	4	4	4	XE8,XE13,XE17,XE21
5	5		1214060-01 HEADER.150 50POS	1	1	1	1	J1
6	6		1300005-03 R NETWORK 13-10K 5.0 % 14PIN	1	1	1	1	E1
7	7		1300005-07 R NETWORK 15-4.7K 5.0 % 16PIN	1	1	1	1	E15
8	8		1912801-00 LS02 NOR-GATE-QUAD ZIN	1	1	1	1	E6
9	9		1912803-00 74LS04 INVERTER GATE,HEX	1	1	1	1	E23
10	10		1912809-00 LS15 NAND GATE-TRIPLE 3IN	1	1	1	1	E16
11	11		1912842-00 LS138 DECODER-THREE INPUT,	1	1	1	1	E12
12	12		1912843-00 LS139 DECODER, 2 OF 4(DUAL	2	2	2	2	E3,E24
13	13		1912883-00 LS273 FF-D OCTAL W/CLEAR	1	1	1	1	E5
14	14		1914213-00 81LS97 BUFFER GATE-OCTAL 2I	2	2	2	2	E9,E11
15	15		2113106-01 1K MOS RAM 250NS	1	1	1	1	E4
16	16		2114212-00 P 2114-2 RAM,1024X4,STATIC	6	6	6	6	E2,E7,E10,E14,E18,E22
17	18		1211164-04 SW,DIP 1P 1A 8POS	2	2	2	2	E19,E20
18	19		23069E2-00 E2-02,E2-04	RO	-	1	-	E21
19	20		23099E2-00 E2-02		-	-	1	E21
20	21		23100E2-00 E2-02		-	-	1	E17
21	22		23093E2-00 E2-02,E2-04		-	-	-	E21
22	23	A-SP-3700554-0-0	3700554-00 PKG MODULE 5413097	REF	REF	REF	REF	
23	24	A-SP-3700438-0-0	3700438-05 PKG. BULK CARTON 9906476-29	REF	REF	REF	REF	

24 NOTE: FOR INDIVIDUAL FIELD SERVICE/CUSTOMER SPARES SHIPMENT USE PACKAGING INSTRUCTION A-SP-3700554-0-0.

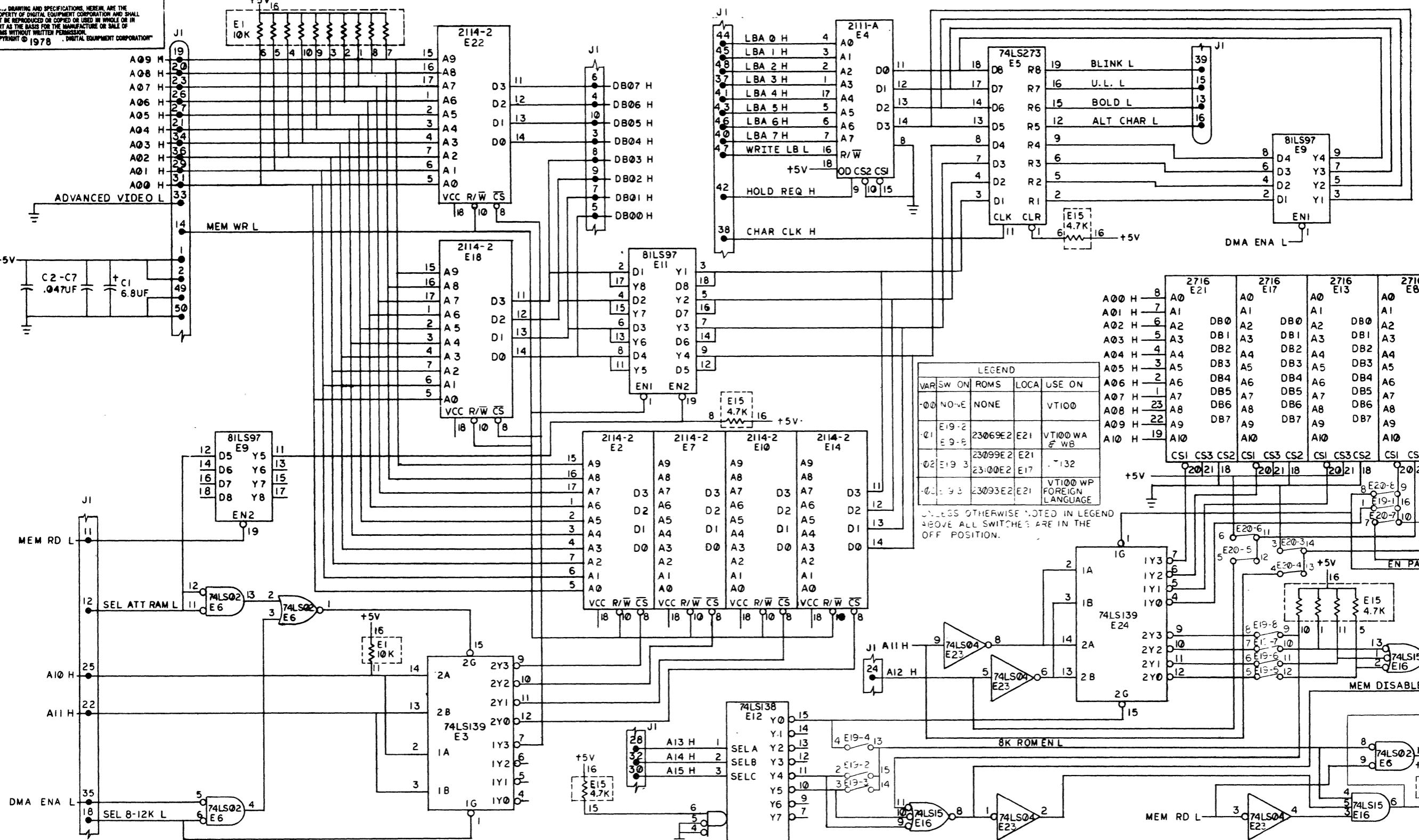
25 NOTE: FOR BULK INTERPLANT SHIPMENT USE PACKAGING INSTRUCTIONS A-SP-3700438-00.

REVISION HISTORY			BASIC PART NO: 5413097	DRN:	T. SHETRAWSKI	DATE: 10-MAR-78	D	I	G	I	T	A	L
ENG	ECO NUMBER	REV	SECTION A OF A				TITLE		PARTS LIST				
	INIT	A	SECTION.VARIATION INDEX	CHK'D:	T. SHETRAWSKI	DATE: 10-MAR-78							
	5413097-ML002	C	[A] 00,01,02,03						VT100 ADV VIDEO				
CJ	5413097-ML003	D	[B]										
CJ	5413097-ML004	E	[C]	DES.ENG:	D. PUCCI	DATE: 10-MAR-78							
DP	5413097-ML005	F	[D]										
RB	5413097-ML006	H	[E]						DOCUMENT NUMBER				
			[F]	RESP.ENG.:	D. PUCCI	DATE: 10-MAR-78							
			[H]										
			[J]										
			[K]	MFG.ENG.:	T. CORCIARI	DATE: 10-MAR-78	K	PL	5413097-0-DBP				
			[L]										
			[M]	ASSEMBLY NUMBER:		TOP DOCUMENT NUMBER:			FILE NAME:		EDIT #		
			[N]	D-UA-5413097-0-0		B-DD-5413097-0-0			Z1081H.PLS		9		

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D



DRN. 2-14-78	FIRST USED ON VT100
CHN. 5413097-V1.001	digital
R. PUCCI	TITLE
R. PUCCI	VT100
CPL 15413097-VL002	ADVANCED VIDEO
L. KING	REVISIONS
P. N. 5413097-MLO03	CHG. NO.
E. C. JAMES	REV.
5413097-ML004	5413097-ML004
8 JUN 1978	8 JUN 1978
EC. JAMES	EC. JAMES
08/11/78	08/11/78
5413097-MLO05	5413097-MLO05
R. PUCCI	R. PUCCI
Patent Pending	Patent Pending
5413097-V1.001	5413097-V1.001
5413097-VL002	5413097-VL002
5413097-VT100	5413097-VT100
5413097-VL003	5413097-VL003
5413097-VT100	5413097-VT100
5413097-VL004	5413097-VL004
5413097-VT100	5413097-VT100
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5413097-VL071	5413097-VL071
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5413097-VL072	5413097-VL072
5413097-VT100	5413097-VT100
5413097-VL073	5413097-VL073
5413097-VT100	5413097-VT100
5413097-VL074	5413

**DIGITAL EQUIPMENT CORPORATION
PARTS LIST**

MADE BY ANGEL COLON
DATE 4MAY79

CHECKED *O Keeley*
DATE 19 JUN 79

SECTION
1

ENG *Richard Pucci*
DATE 6-15-79

PROD *Richard Pucci*
DATE 1-2-81

ISSUED SECTION
1

NOTES:

ITEM NO.	DRAWING NO.	PART NO.	DESCRIPTION	QUANTITY / VARIATION								REF DESIGNATION
				VT132-AA	VT132-AB							
1	EK-VT132-UG-002	EK-VT132-UG	GUIDE, USERS VT132	1	1							
2		3616729-00	LABEL, SET-UP, VT132	1	1							
3		VT132-AA	TERM., VIDEO, W/115V PLUG	1	-							
4		VT132-AB	TERM., VIDEO, W/230V PLUG	-	1							

E.C.O. NO.
ML026

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TITLE

VT132 SHIPPING LIST

ASSY NO.

E-UA-VT132-0-0

SIZE

B

CODE

PL

NUMBER

VT132-0

REV.

B

SHEET 1 OF 1

INSERTION PARTS LIST DATA BASE REV