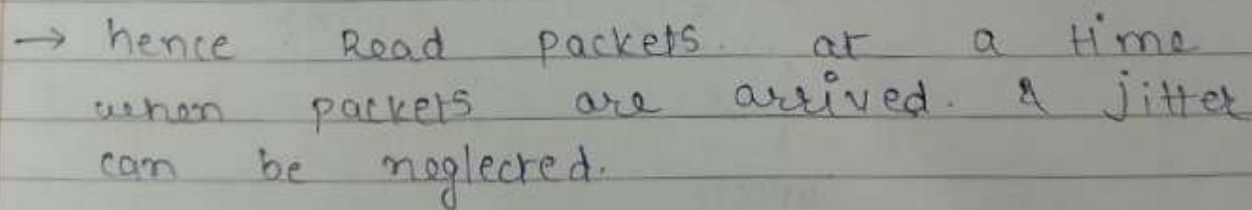


(*) For voice application quality of exp. (QoE) is also important along with quality of Service (QoS)

* De-jitter


$$t_i^o = t_i^i + d_{\max}$$

\downarrow \downarrow

reading time for any packet max. packet delay.

But now this will increase delay because not all packets has d_{max} delay.