## Keurig B70 ECO Brewer

Brewing coffee in less impactful ways without the user noticing the difference.

### Strategies:

- Lightweight: Shape optimize
- Fit product system to need: Size to fit, remove barriers to desirable behavior
- Prevent Leakage: Decrease effort

Original: 67.22 B70 ECO: 13.3

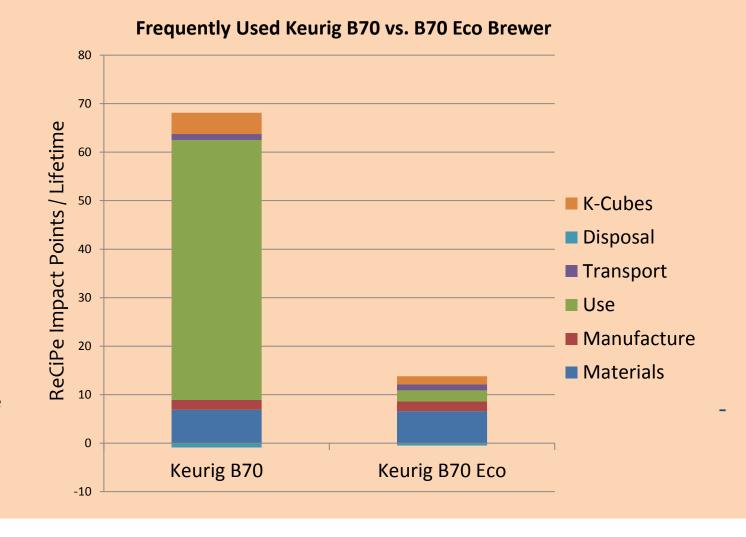
Factor of Improvement: 4x

### Impacts Addressed:

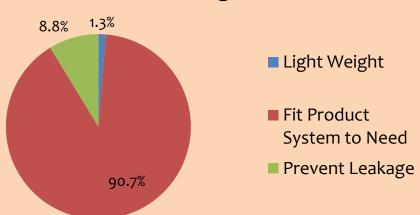
- The machine is only on when in use
- Water is only heated at point of delivery.
- · Vampire power eliminated
- Interface is simplified, reducing electronics

### Assumptions:

- 1460 brews per lifetime
- Drinking Temperature = 60°C,
  Brewing Temperature = 93°C,
  Room Temperature 20°C
- Diluted concentrated coffee will have taste comparable to standard brews



# Impact Reduction Distribution for Different Strategies Used



- Heating only 60% the water per cup quarters the energy per brew
   By having the machine automatically turn
- By having the machine automatically tur itself off it saves 0.4 kWh per day

### Evidence:

- Popular kitchen appliances are "black boxes"
- High end machines are purchased by frequent users or used in small office environments<sup>1</sup>

### Concerns:

- Users will associate lack of screen interface with inferior quality
- Coffee will have inferior taste

#### Limitations:

Lack of knowledge of coffee brewing and its effect on taste

### Sources:

1. Conversations with Ian Tinkler, VP of Engineering, Keurig

Ben Smith Boris Taratutin

Alison Shin Hanne Bergers