One (up at a Time

The simple comfort of a cup of coffee brings stability to the daily routine of individuals the world over. Through convenience and consistency, single-cup coffee brewers simplify a cup's creation, bringing personal brewing to forefront of coffee consumption.

"Real Estate" Rick



"My coffee, me, and the freeway makes three."

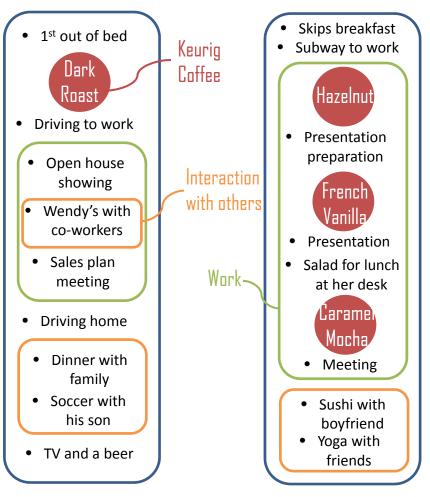
"Coffee Lovin" Liz



"A fresh cup, right when I need it, gets me through my day."



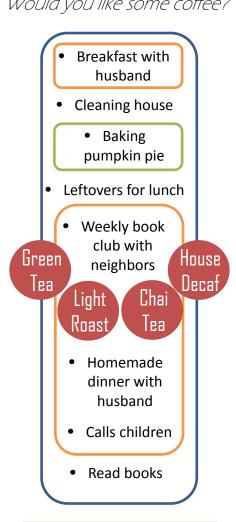
"Make yourself at home. Would you like some coffee?"



Low startup time
Safety for children

Personalization of each cup
No office conflict
Low environmental quilt

Reliability

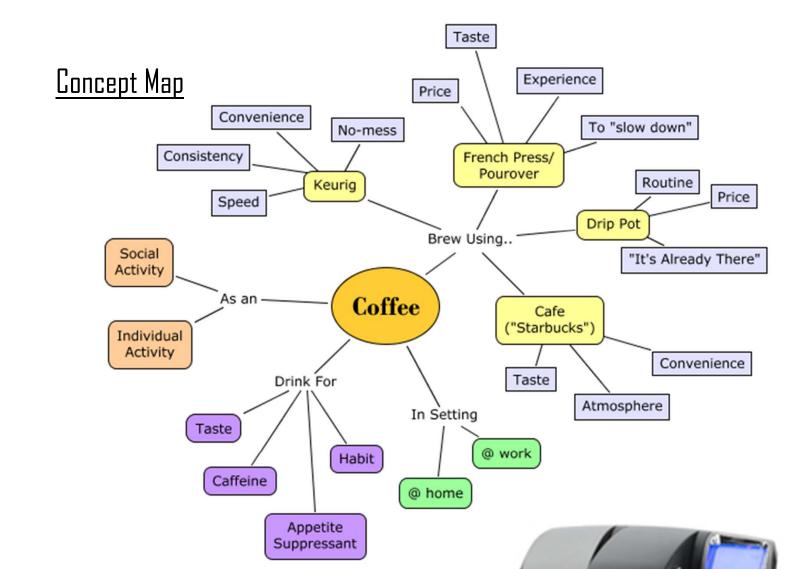


Beverage variety Welcoming Atmosphere

Fresh Taste

Simple operation

Icoming Atmosphere



Lifetime and Rate of Use of Coffee Brewers



- Average use: 7 10 brews/week
- Brewers last 5 9 years depending on rate of use



- Usage drops 30% in warm summer months
- Keurig does not offer a repair program

Consistency