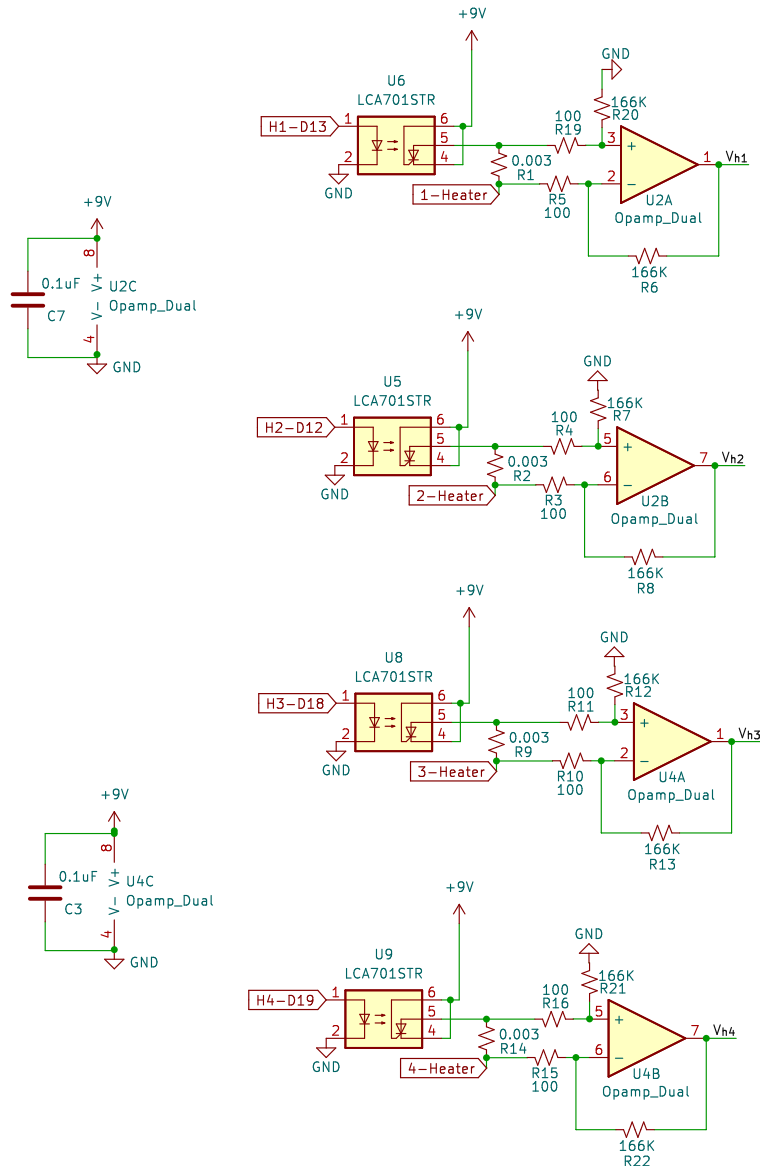


## Heater Current Sensing



Gain:

$$V_{sense} = I_{max} \times R_{sense}$$

$$3 \text{ mV} = 1 \text{ A} \times 0.003 \Omega$$

$$G_{needed} = V_{ACD\_max} / V_{sense}$$

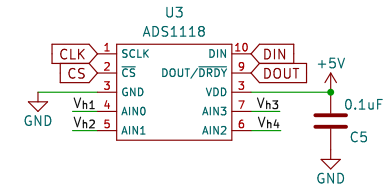
$$G_{needed} = 1666$$

Op-Amp Differential Amplifier

$$V_{out} = \frac{(R_1 + R_2) R_f}{R_1 R_2} V_2 - \frac{R_f}{R_1} V_1$$

$$\text{If } R_1 = R_2 \text{ and } R_1 = R_f: V_{out} = \frac{R_f}{R_1} (V_2 - V_1)$$

## Current Read-out



ADS1118:

16-bit ADC (Max Input Singal 5v)  
 $5 / (2^{16} - 1) = 7.6295 \times 10^{-5} \text{ V}_{smallest\_step}$   
 $V_{smallest\_step} / G = 7.6295 \times 10^{-5} / 1661 = 4.59 \times 10^{-8} \text{ V}$   
 $4.59 \times 10^{-8} = I_r \times 0.003$   
 $I_r \approx 0.015 \text{ mA}$