MAIN ENGINE PERFORMANCE ANALYSIS REPORT



MV AURIGA LEADER (7UEC60LSII)

This item shown with mark is suggested this time. $\begin{tabular}{ll} \end{tabular}$

今回提案したアイテムです

Vessel Name	AURIGA LEADER	Engine Type	MITSUBISHI 7UEC60LS II	Analysis Date	1-Apr-20						
Owner	NYK SHIPMANAGEMENT PTE LTD	Engine No.	3959	Reporter	J-ENG						
	73,996.0	-	30-Mar-20								
otal Running Hours		Peformance Data		Ref.No	-						
		1-1. EN	GINE OPERAT	ING POINTS							
			er to attached								
		<u>(IXEI</u>	ei to attached	ille i ig. i j							
		igned propeller charac	teristic curve,and there is	normal condition.							
運航点[は問題ありません										
Operati	ng point is a trend to	ward torque-rich condi	tion.Please pay attention	to this condition.							
重 運航点力	バトルクリッチ気味です	。ご注意ください									
		1_2 [E CUDVE							
1-2. PERFORMANCE CURVE											
			er to attached								
		(Ref	er to attached								
		(Ref	er to attached	file Fig.2)							
		(Ref	er to attached	file Fig.2)							
		(Ref	er to attached	file Fig.2)							
エンジン When c	パラメーターは陸上運 omparing the shop te	(Ref on the performance cu 転と比べて問題ありませ est result, the difference	rves at the Shop test rece まん	file Fig.2)							
エンジン When c	パラメーターは陸上運	(Ref on the performance cu 転と比べて問題ありませ est result, the difference	rves at the Shop test rece まん	file Fig.2)							
When c 陸上運転	パラメーターは陸上運 omparing the shop te ェデータと違うデータは	(Ref on the performance cur 転と比べて問題ありませ est result, the difference に以下の通りです	rves at the Shop test receive to	file Fig.2) ord which are in normal condition .							
✓ エンジン _ When o	パラメーターは陸上運 omparing the shop te まデータと違うデータは Load indicator(LI) is	(Ref on the performance cur 転と比べて問題ありませ est result, the difference 以下の通りです	rves at the Shop test rece まん	file Fig.2) ord which are in normal condition . Pmax is High.							
When c 陸上運転	パラメーターは陸上運 omparing the shop te ェデータと違うデータは	(Ref on the performance cur 転と比べて問題ありませ est result, the difference 以下の通りです	rves at the Shop test receive to	file Fig.2) ord which are in normal condition .							
When c 陸上運転	パラメーターは陸上運 omparing the shop te まデータと違うデータは Load indicator(LI) is ロードインジケーター((Ref on the performance cur 転と比べて問題ありませ est result, the differenc 以下の通りです High.	rves at the Shop test receive is as follows	file Fig.2) ord which are in normal condition . Pmax is High. Pmax. が高い							
エンジン When c 陸上運転	パラメーターは陸上運 omparing the shop te まデータと違うデータは Load indicator(LI) is	(Ref on the performance cur 転と比べて問題ありませ est result, the difference に以下の通りです (山)が高い S) is low.	rves at the Shop test receive to	file Fig.2) ord which are in normal condition . Pmax is High.							
When c 陸上運転	パラメーターは陸上運 omparing the shop te まデータと違うデータは Load indicator(LI) is ロードインジケーター(Scav.air pressure(P	(Ref on the performance cur 転と比べて問題ありませ est result, the difference に以下の通りです (山)が高い S) is low.	rves at the Shop test receive is as follows	file Fig.2) ord which are in normal condition . Pmax is High. Pmax. が高い Pmax is low.							
When c 陸上運転	パラメーターは陸上運 omparing the shop te まデータと違うデータは Load indicator(LI) is ロードインジケーター(Scav.air pressure(P	(Ref on the performance cur 転と比べて問題ありませ est result, the differenc 以下の通りです High. (LI)が高い S) is low.	rves at the Shop test receive is as follows	file Fig.2) ord which are in normal condition . Pmax is High. Pmax. が高い Pmax is low.	igh.						

1-3. OUR RECOMMENDATION

☑ Especial no recommendation 特に問題ありません

Pc is low. Pcが低い

U We would like to advise you the following items for performance improvement 性能改善のために下記項目をアドバイスします

MAIN ENGINE PERFORMANCE ANALYSIS REPORT



Version 3.0.0 (20131028

MV AURIGA LEADER (7UEC60LSII)

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今回提案したアイテムです

Check of Fuel injection timing 燃料噴射タイミング不良(進・遅角)	・Inspection of sliding surfaces of fuel cam and roller, and confirmation of their lubricating condition ・Overhaul, cleaning, and inspection of FO pump (each valve) and FO valve driving device ・FO pump setting adjustment and timing inspection ・Inspection of oil leakage from fuel oil pipe joint part ・燃料カム,ローラの摺動面の点検,潤滑状況確認 ・燃料カム,ローラの摺動面の点検,潤滑状況確認 ・燃料ポンプ(各弁)、燃料弁駆動装置解放,清掃及び点検 ・燃料ポンプセッティング調整、及び、タイミング点検 ・燃料油管継手部からの漏れ点検								
Judging from the data, we recommend to	Keep	fuel injection timing by :	Present	deg.					
Excessive FO injection amount 燃料噴射量過多	・FO pump settin ・燃料ポンプ, 駆動	ispection of FO pump driving device g adjustment and timing injection 動装置の解放, 点検 ティング調整,及び,タイミング確認							
Torque rich operation トルクリッチ運転	 Cleaning of hull 	torque rich judging diagram & avoiding opera 図の確認. 警告範囲での運転回避	tion in alarm range						
Check & Cleaning of Turbo charger (include turbine blade top clearance) 過給機性能不良	*Turbine side cle *Turbine side ove *Cleaning of air s *Inspection of air *Cleaning of exau *Confirmation of *プロア側開放清	suction filter differential pressure st gas inlet grid exhaust gas economizer contamination 掃 (植物性固体性状) 青掃 タ淳清掃 タダ産圧点検 リッド清掃							
Check & Cleaning of air cooler エアクーラー冷却機能不良	Air side washingWashing of cooliConfirmation of	ng pipe inside cooling sea water inlet pressure water separator clogging と と た 上力値確認							
Check of air cooler(over cooling) エアクーラー不良(過冷)	·Confirmation of	cooling sea water inlet pressure value side differential pressure :力値確認							
Check & Maintenance of Fuel injection valve 燃料噴射状況不良	•Cleaning and co •Inspection of co •噴射テスト実施 •噴射ノズルの清	(Do maintence if atomization is not good.) rrection of fuel injection nozzle ntact surfaces of fuel valve body and nozzle (噴霧状況が悪けれ整備を実施) 掃及び修正 ズルの当り面の点検	÷						
Check & Maintenance of pressure gauge 圧力計表示不良	•Inspection of pro •Replacement of •圧力計のライン(•圧力計の交換								
Slackness of fuel oil regulation linkage 燃料調整リンケージのガタ	・陸上運転記録と	each joint part wear and sticking of pin, bus 比較し、LI値とFOPumpラック値の関係に誤 ッシュ,レバー軸受,カム・ローラ部の磨耗,固が	差が認められる。	n roller					

1-4.J-ENG Comments./J-ENG コメント

Engine performancde curve shows in normal condition.

Cylinder oil feed rate is 0.70g/PSh at MCR condition // Cylinder lub oil feed rate is in recommended range.

The judgement of main engine performance

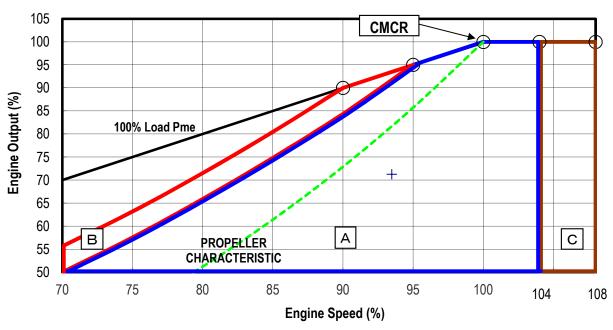
SHIP NAME		RIGA LEAD	ER	KW 14315			JUDGE	GOOD	NORMAL	CAUTION
ENGINE TYPE	7UEC	60LS II	#3959	min-1	105		MARK	0	0	×
Judgement for i	main engine	condition				•				
Mark on graph		\Diamond	Δ	×	*	0	+		•	•
Date	17-Aug-19	22-Sep-19	11-Oct-19	11-Nov-19	06-Dec-19	09-Jan-20	30-Mar-20	-	_	-
Load	71.6	71.1	70.8	71.3	68.8	64.9	71.2	-	-	-
Te1	0	0	0	0	0	0	0	-	_	_
Te2	0	0	0	×	0	0	0	-	_	_
Tc	0	0	0	0	0	0	0	_	_	_
Ps(Mpa)	×	0	0	0	0	0	0	-	_	_
Pm(Mpa)	0	0	0	0	0	0	0	_	_	_
Pc(Mpa)	0	0	0	0	0	0	0	_	_	_
Rc or LI	0	0	0	0	0	0	0	_	_	_
Nb	0	0	0	0	0	0	0	_	_	_
Ne	0	0	0	0	0	0	0	_	_	_
Te1-Te2	0	0	0	×	0	0	0	_	_	_
A.C.	0	0	0	0	0	0	0	_	_	_
Result of calcul							udgement:	Output-Rc		1
Output(PS)-Rc	13937.6	13835.5	13779.3	13877.6	13393.9	12639.4	13863.2	-	-	-
Output(KW)-Rc	10251.1	10176.0	10134.7	10207.0	9851.2	9296.3	10196.4		-	-
Output(PS)-Nb	11685.1	12568.1	11626.5	12092.2	11856.7	12552.4	12486.9		-	-
Output(KW)-Nb	8594.4	9243.9	8551.3	8893.8	8720.6	9232.3	9184.1		-	-
Output(PS)-Be	14006.4	13871.5	13060.6	13831.7	13807.0	15086.6	14114.9	-	-	-
Output(KW)-Be	10301.7	10202.5	9606.1	10173.2	10155.1	11096.2	10381.5	-	-	-
									ı	1
Rev. margin	5.28%	5.11%	4.83%	5.33%	6.69%	7.78%	4.68%	-	-	-
Feed rate(qP1)	0.70	0.72	0.70	0.70	0.71	0.78	0.70	-	-	-
Feed rate(qA)	0.87	0.91	0.89	0.88	0.91	1.04	0.87	-	-	-
Running hour	701135	706366	70989	71447	71954	74280	73996	-	-	-
	0000	0000	0000	0000	0000	0000	0000		I	I
Rev. margin	GOOD	GOOD	GOOD	GOOD	GOOD	GOOD	GOOD	-	-	-
Cyl. oil consump.	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	-	-	-

Te1,Te2 & Tc were converted into shop trial situation.

The final judgement is referred to the comment.

SHIP NAME	AURIGA LEADER	KW	14315
ENGINE TYPE	7UEC 60LS II #3959	min-1	105

Engine Operating Range



A : Service range for normal service

Recommendable operating point of the engine for service should be lie in Range A.

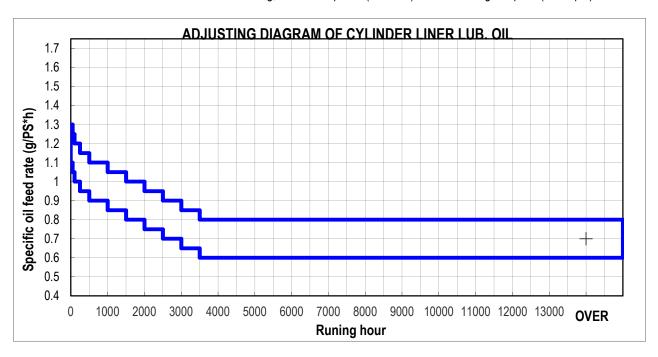
B: Alarm range for service

The engine condition should be always monitored. If it is expected that the operating point enters into Range B, the suitable measures such as cleaning and repainting of ship's hull shall be performed as soon as possible. When the operating point enters this range unwillingly, the operation should be limitted toless than 1 hour in every 12 hours.

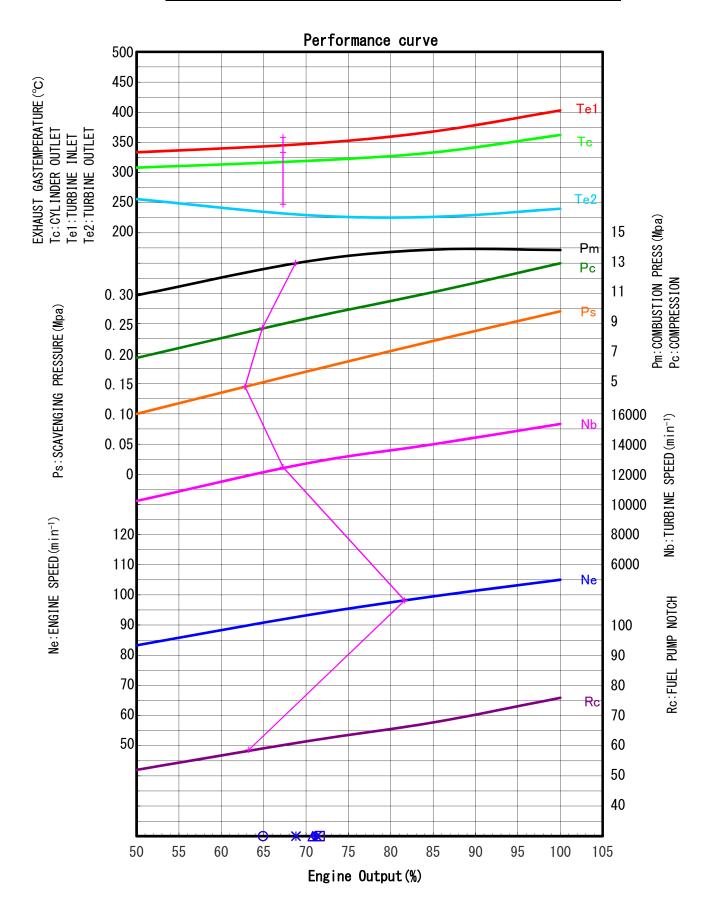
C: Allowable range only at sea traial

Service range with overspeed of 104 to 108% CMCR speed, only permissible during sea trials to demonstrate the CMCR.

CMCR: Contracted Maximum Continuous Rating, i.e. nominal power (100%PS) at nominal engine speed (100%rpm).



SHIP NAME	AURIGA LEADER	KW	14315
ENGINE TYPE	7UEC 60LS II #3959	min ⁻¹	105



MAIN ENGINE LOG <u>7UEC60LS II</u>

KOBE DIESEL CO., LTD.

Ę	Ship na	me A	URIGA	LEADER			kW×min ⁻¹	14315 KW	X 105 min(-1)		Date			30-Mar-2	20		
	Owner			NYK LINE			Engine No.UE-3595			Reporter C/E							
ŀ	Total R	unning F	lours	73,996			Nationality PANAMA				Port		At sea				
	Remark			O 50 cst in us	se. WF-4 ;WD-					83, Displac	ement = 23	400 MT , S	haft Power	- 11460 KV	V @ 98.16 Rp		
	Date			09-Jan-20 30-Mar-20				*		1	8.7	12.3	8.5	12.7			
	T.R.H			72480	73996			P.C	mp	2	8.7	12.5	8.7	12.8			
	Speed			19	19.4			- '	P.Max		8.5	12.4	8.7	12.8			
		Revolution (rpm)		98	98.16			-	1 .iviax	4	8.7	12.6	8.8	13.1			
		emp. (°C		35	32				1	5	8.7	12.7	8.7	13.0		POWER CAL	CIII ATTON
		er Temp.	(°C)	24	16			7		6	8.7	12.7	8.6	13.1		LCV Trial	42250
		Notch / Lo		9.8/6.3	98/6.4			-		7	8.8	12.9	8.7	13.2		Sg- Trial	0.8655
	Governo		aa iiiai	6.3	6.4			_	(Mpa)							Fuel Rack	58. 0
^``		IIIGOX		0.0	0.1			-	(Wpu)					<u> </u>	ļ	ruer Kacr	50.0
	% Pressure (MI	T/C LO		0.168	0.17					9						Krc(from graph)	108
	7• \	LO		0.204	0.207			-		Mean	8.7	12.6	8.7	13.0		S. Gr-15	0. 9382
		FW		0.204	0.207			*		1	361	82	49	352		FM Temp	69
		Fuel Oil		0.61	0.51			 Exhaust	Gas	2	351	81	49	347		S. Gr at F	0.90337
		SW		180	0.149			Temp. /		3	363	82	49	348		LCV in us	41850
		SCAV.AI	R	0.146	0.145			Cvlinder	Outlet	4	374	82	49	369		RPM	98. 00
		Exh. V.0						Temp. /	Outlet							FO - M ³	
-				0.37/061	0.38/0.59				Outlet	5	375	82	49	373			51. 36
		Inlet Tem	•	105	69					6	369	82	49	370		MT	46.4
L	Visc	cosity (Act	tual)	13	13.3			Tempt.		7	365	82	49	368		S. G. ENG. 1	0.9034
			1	55.0	59.0					8						Power (kW	10942.5
			2	56.0	60.0					9						% POWER	76.4
- H	F.O Pur	mp	3	56.0	58.0				Inlet	Mean	364.5	82.0	49.0	361.0		FO Temp 1	69
Į.	Rack		4	56.0	58.0			T/C		1	397			385		Sp Fo Cor	176.7
			5	56.0	58.0			Exh.		2	394			387		CYL OIL F	EED RATE
			6	55.0	58.0			Temp.(°C)	Outlet	1	287			274		CLO L/day S. Gr-15	312
			7	55.0	59.0					2	284			276			0. 936
			8						A/Cooler	1	139			134		FM Temp	45
			9					Scaven ging	Inlet	2	145			141		Sg @ FM	0.9165
*			Mean	55.6	58.6			Air	A/Cooler	1	39			40		CLO Kg/da	285.9
	Turbo		1	12450	12380			Temp.	Outlet	2	41			42		feed rate	
(Charger Rev.(min-		2	12460	12550			(°C)	Scav. Air	1	46			50		eed Rate A	
Ľ			Mean	12455	12465			T/C DI	Trunk	2	45			50		At P1 poi	0.71
I	FW TEM	IP (°C)	In Out	68 82	71 84			T/C Blow Inlet Tem		2	35 35			32 32			
ŀ	P.C.LO	TEMP	In	43	34				r Manome		120			120/120			
ď	(°C)	· LIVIF	Out	49	48				r Manomete		40		 	1			
ŀ	T/C LO	TEMP	In	43	34			IHP		(pu)							
	(°C)		Out	58	56			Fuel	Gravity		0.9765			0.9382			
	C.W. TE	MD	In	33	33				Sulfur		0.49			0.431			
		ir cooler	Out	42	42					(50 C)	129			31			
L				42	42			01 # 0 :	Viscosity(50 0					31			
		.W. Temp	(T)	ΛE	42	+			eak Oil (l		19.44	<u> </u>]				
		Thrust Temp(℃) Exh.V.D.O Temp(℃) Cons. F.O Mt / Day		45	43			Last Bu	t Chemica	a 1	70	EBRUG	GE	KAWAS	SAKI		
				49.6	46.4			_	System (Oil ·	CDX 30	בבטונטטי	<u></u>	CDX 30	NUI/I		
ı		L.O	Mt / Day						Cyl.Oil:		<u> </u>	70	TOTAL	TALUSIA I	\$ 40		
ı			I / Day	50	50	+					YLTECH	70	TOTAL	I ALUSIA I	_0 40		
		Cyl. Oil	I / Day	336	312			Cylinder		Handle	-						
		Exh. V.C	Oil I/Day	NA	NA			adjustm ent			All	Units 1, 2	2, 3, 4, 5,,	6 & 7 : 1	1.125		