

# HOBART®

## SpoolRunner™ 100

For use with Handler® 190 and Handler® 210MVP



250766  
July 2011



**New!**

### Includes:

- 10-ft. (3 m) cable lead
- Rugged plastic carrying case
- Extra contact tips
- Extra nozzle

#300796

**G**reat for aluminum MIG welding to eliminate feeding problems associated with soft aluminum wire. Quick and easy to install on the Handler 190 and 210MVP.

MIG weld 16 ga.–3/16 in. (1.6–4.8 mm) aluminum with the Handler 190 and 18 ga.–1/4 in. (1.2–6.3 mm) with the 210MVP. Also for use with mild and stainless steel wires. Rated 150 amps at 60% duty cycle.

### Applications:

- Aluminum Fabrication/Repair
- Trailer Fabrication/Repair
- Auto and Marine Repair
- Sign Manufacturing

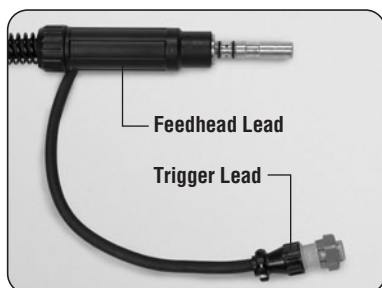
Hobart SpoolRunner 100 Spool Gun is warranted for 1 year (90 days for industrial use).



## Features and Benefits

Easily accessible drive rolls.

Threaded nozzle and contact tips.



Feedhead Lead

Trigger Lead

Screw-style drive roll tension adjustment.

Internal adjustment for spool hub tension.

Enclosed compartment keeps 4 inch (102 mm) rolls of wire clean. Clear cover allows easy visibility of wire supply.

Spring-loaded tension-release arm for easy wire loading.

Spring strain relief protects power cable from wear.

## Specifications (SUBJECT TO CHANGE WITHOUT NOTICE.)

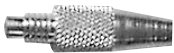
USE WITH HANDLER 190 AND 210MVP.



Welding Output Rating	Electrode Wire Diameter Capacity	Wire Speed	Spool Size Capacity	Dimensions	Net Weight with Cable Assembly
150 A at 60% Duty Cycle	.023–.035 in. (0.6–0.9 mm) aluminum, steel and stainless steel	115–715 IPM (4.1–20.4 MPM)	4 in. (102 mm)	H: 11-1/2 in. (291 mm) W: 2-1/4 in. (57 mm) L: 8 in. (203 mm)	5 lb. (2.3 kg)

## Consumables

*Note: SpoolRunner 100 is shipped with three .030 in. and three .035 in. contact tips.*



### Contact Tips (5 per package)

**#199730** For .023/.025 in. (0.6 mm) wire.

**#186419** For .030 in. (0.8 mm) wire.

**#186406** For .035 in. (0.9 mm) wire.



**Nozzle #186405**



### Drive Roll (1)

**#199731** For .023/.025 in. (0.6 mm) wire.

**#186413** For .030/.035 in. (0.8/0.9 mm) wire.



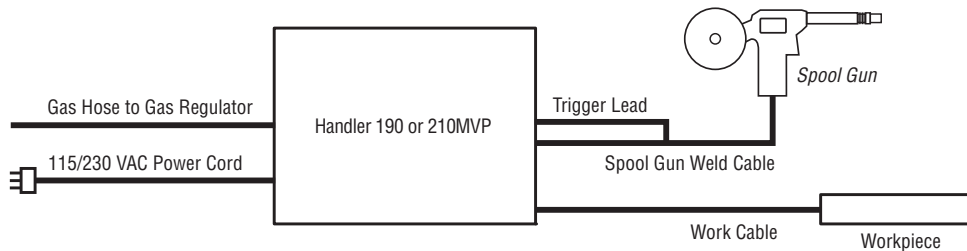
### Push Roll (1)

**#199732** For .023/.025 in. (0.6 mm) wire.

**#186414** For .030/.035 in. (0.8/0.9 mm) wire.

## Typical Installation for SpoolRunner™ 100 Spool Gun to Handler® 190 and 210MVP

It's quick and easy to install the SpoolRunner 100 Spool Gun on the Handler® 190 and 210MVP. Just plug the power pin of the spool gun into the feedhead, attach the trigger lead and flip the switch on the inside panel for spool gun operation. Install the correct wire and gas for the job and it's ready to go.



**Hobart Welders** An Illinois Tool Works Company

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