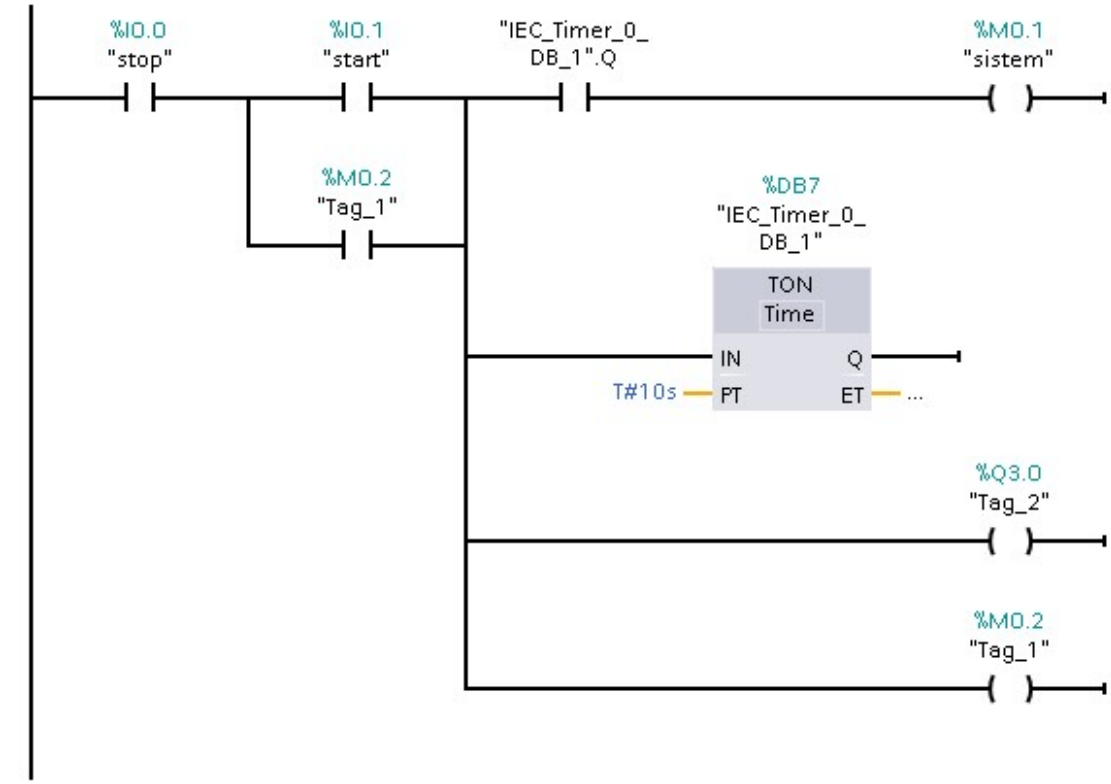
Start Button 1
Emergency Stop 1
EMERGENCY
STOP
Suni Gübre
4
Hayvan Gübresi
4
Gübre boşalt

DRIVER
Siemens S7-PLCSIM
DISCONNECT
CONFIGURATION
CLEAR
SENSORS
Diffuse Sensor 1
Diffuse Sensor 2
Diffuse Sensor 3
Diffuse Sensor 4
Diffuse Sensor 5
Diffuse Sensor 6
Diffuse Sensor 7
Diffuse Sensor 8
Diffuse Sensor 9
Emergency Stop 1
FACTORY I/O (Paused)
FACTORY I/O (Reset)
FACTORY I/O (Running)
FACTORY I/O (Time Scale)
Gübre boşalt
Pusher 2 (Back Limit)
Pusher 2 (Front Limit)
Start Button 1
Emergency Stop 1
Start Button 1
Diffuse Sensor 1
Diffuse Sensor 2
Diffuse Sensor 3
Diffuse Sensor 4
Diffuse Sensor 5
Diffuse Sensor 6
Diffuse Sensor 7
FACTORY I/O (Reset)
Gübre boşalt
Diffuse Sensor 8
Diffuse Sensor 9
FACTORY I/O (Reset)
I0.0
I0.1
I0.2
I0.3
I0.4
I0.5
I0.6
I0.7
I1.0
I1.1
I1.2
I1.3
I1.4
I1.5
I1.6
I1.7
IW30
IW32
IW34
IW36
IW38
IW40
IW42
Q0.0
Q0.1
Q0.2
Q0.3
Q0.4
Q0.5
Q0.6
Q0.7
Q1.0
Q1.1
Q1.2
Q1.3
Q1.4
Q1.5
Q1.6
Q1.7
Q2.0
Q2.1
Q2.2
Q2.3
Q2.4
Q2.5
Q2.6
Belt Conveyor (6m) 3
Pop Up Wheel Sorter 1 (Left)
Pop Up Wheel Sorter 1 (+)
Belt Conveyor (2m) 3
Belt Conveyor (4m) 1
Belt Conveyor (2m) 4
Pop Up Wheel Sorter 2 (Right)
Pop Up Wheel Sorter 2 (+)
Belt Conveyor (4m) 2
Pusher 2
Pivot Arm Sorter 1 Turn
Belt Conveyor (2m) 6
Belt Conveyor (2m) 2
kasa konveyörü
Belt Conveyor (2m) 6
Belt Conveyor (2m) 2
Belt Conveyor (4m) 1
Belt Conveyor (2m) 5
Warning Light 1
Pop Up Wheel Sorter 1 (Right)
Tank 1 (Fill Valve)
Tank 1 (Discharge Valve)
ACTUATORS
Belt Conveyor (2m) 5
Belt Conveyor (2m) 6
Belt Conveyor (4m) 1
Belt Conveyor (4m) 2
Belt Conveyor (6m) 2
Belt Conveyor (6m) 3
Digital Display 1
Emitter 1 (Emit)
Emitter 2 (Emit)
Emitter 3 (Emit)
Hayvan Gübresi
kasa konveyörü
Pivot Arm Sorter 1 Turn
Pivot Arm Sorter 1 Belt (+)
Pivot Arm Sorter 1 Belt (-)
Pop Up Wheel Sorter 1 (+)
Pop Up Wheel Sorter 2 (+)
Pop Up Wheel Sorter 1 (Left)
Pop Up Wheel Sorter 2 (Left)
Pop Up Wheel Sorter 1 (Right)
Pop Up Wheel Sorter 2 (Right)
Pusher 2
SENSORS
Diffuse Sensor 1
Diffuse Sensor 2
Diffuse Sensor 3
Diffuse Sensor 4
Diffuse Sensor 5
Diffuse Sensor 6
Diffuse Sensor 7
Diffuse Sensor 8
Diffuse Sensor 9
Emergency Stop 1
FACTORY I/O (Paused)
FACTORY I/O (Reset)
FACTORY I/O (Running)
FACTORY I/O (Time Scale)
Gübre boşalt
Pusher 2 (Back Limit)
Pusher 2 (Front Limit)
Start Button 1
FACTORY I/O (Reset)
I1.5
I1.6
I1.7
IW30
IW32
IW34
IW36
IW38
IW40
IW42
IW44
QW30
QW32
QW34
QW36
QW38
QW40
QW42
QW44
Q1.5
Q1.6
Q1.7
Q2.0
Q2.1
Q2.2
Q2.3
Q2.4
Q2.5
Q2.6
Q2.7
Q3.0
Q3.1
Q3.2
Q3.3
Q3.4
Q3.5
(INT) QW30
(INT) QW32
Belt Conveyor (2m) 6
Belt Conveyor (2m) 2
kasa konveyörü
Belt Conveyor (6m) 2
Belt Conveyor (2m) 5
Warning Light 1
Pop Up Wheel Sorter 1 (Right)
Tank 1 (Fill Valve)
Tank 1 (Discharge Valve)
Tank 2 (Fill Valve)
Emitter 3 (Emit)
Belt Conveyor (2m) 1
Tank 2 (Discharge Valve)
Suni Gübre
Hayvan Gübresi
ACTUATORS
Belt Conveyor (2m) 5
Belt Conveyor (2m) 6
Belt Conveyor (4m) 1
Belt Conveyor (4m) 2
Belt Conveyor (6m) 2
Belt Conveyor (6m) 3
Digital Display 1
Emitter 1 (Emit)
Emitter 2 (Emit)
Emitter 3 (Emit)
Hayvan Gübresi
kasa konveyörü
Pivot Arm Sorter 1 Turn
Pivot Arm Sorter 1 Belt (+)
Pivot Arm Sorter 1 Belt (-)
Pop Up Wheel Sorter 1 (+)
Pop Up Wheel Sorter 2 (+)
Pop Up Wheel Sorter 1 (Left)
Pop Up Wheel Sorter 2 (Left)
Pop Up Wheel Sorter 1 (Right)
Pop Up Wheel Sorter 2 (Right)
Pusher 2

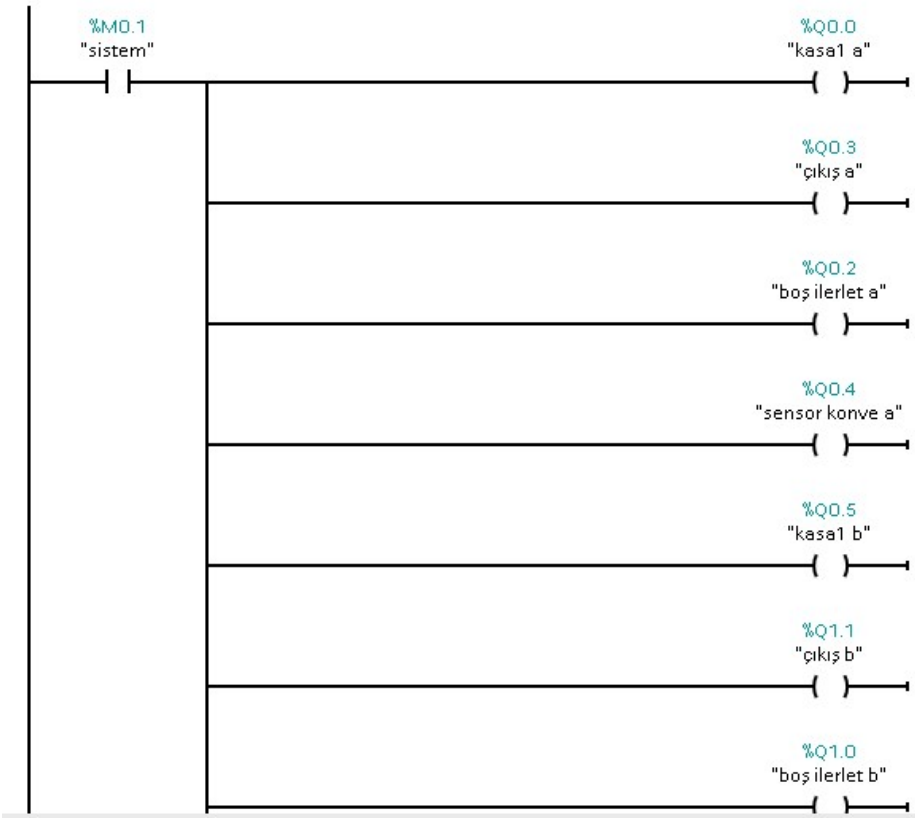
Network 2: .....

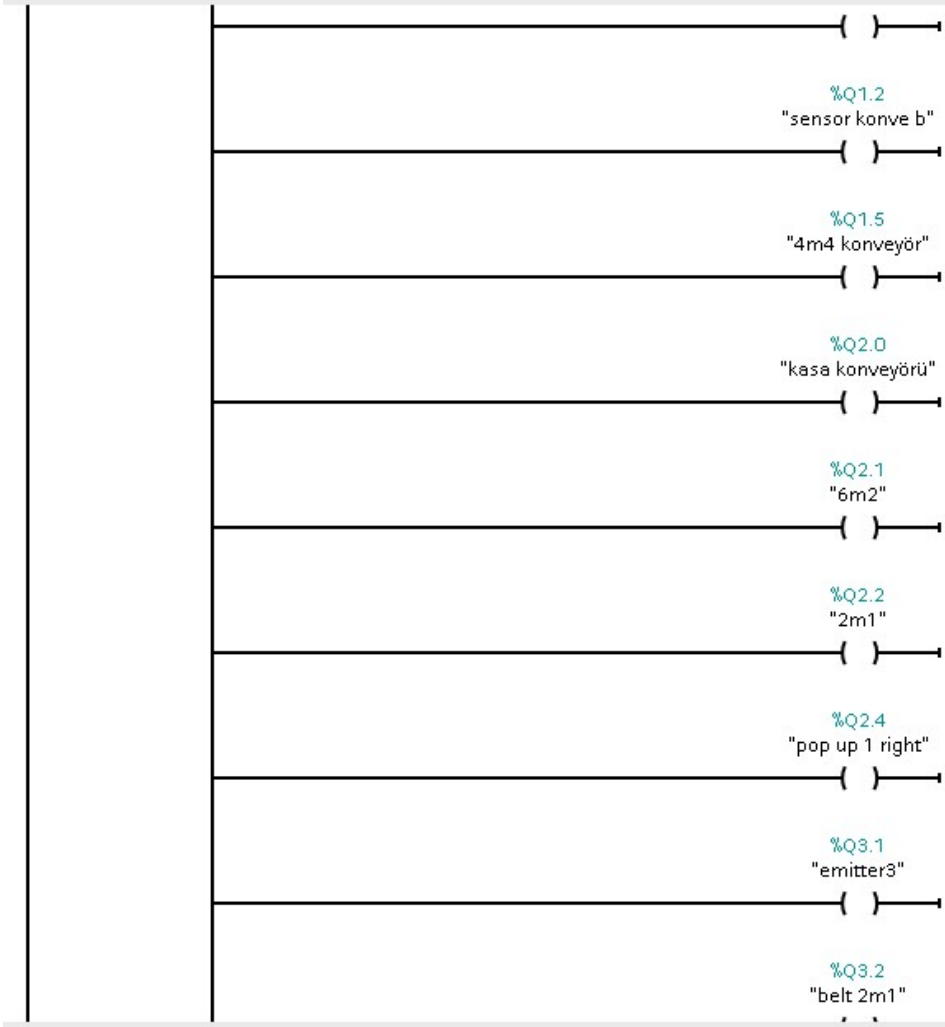
Comment

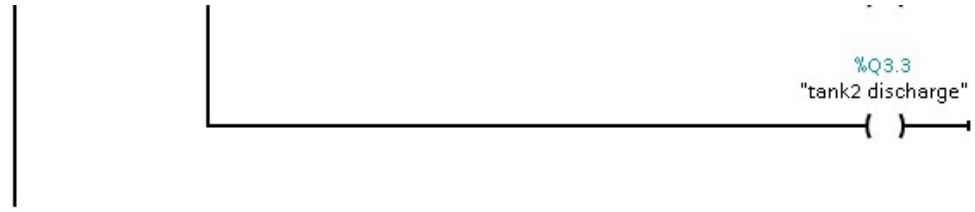


Network 3: .....

Comment



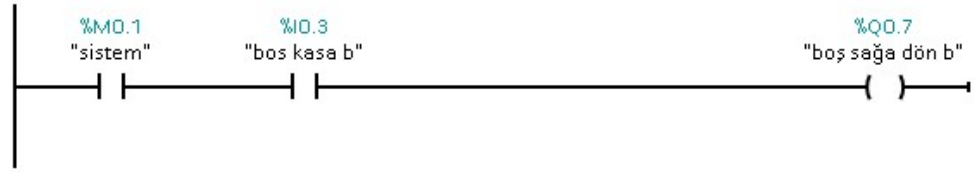

%Q1.2
"sensor konve b"
%Q1.5
"4m4 konveyör"
%Q2.0
"kasa konveyörü"
%Q2.1
"6m2"
%Q2.2
"2m1"
%Q2.4
"pop up 1 right"
%Q3.1
"emitter3"
%Q3.2
"belt 2m1"



Network 4: .....

Network 5: .....

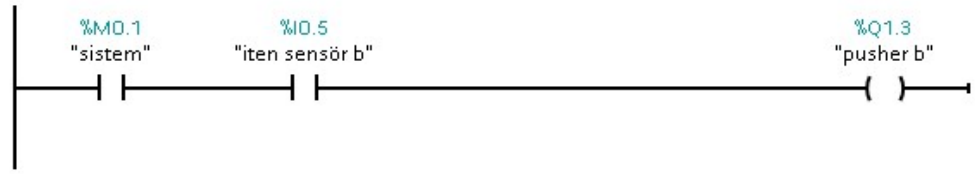
Comment



Network 6: .....

Network 7: .....

Comment

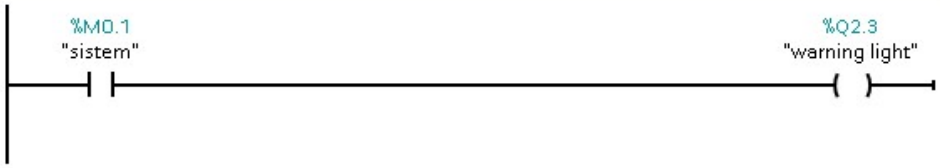


Network 8: .....

Comment

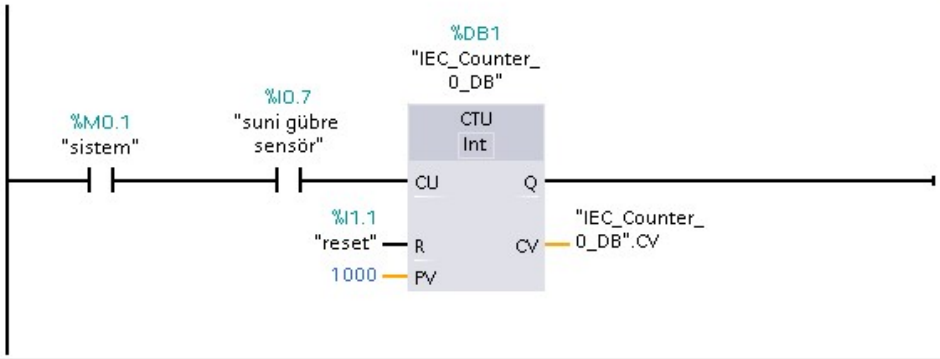
Network 9: .....

Comment



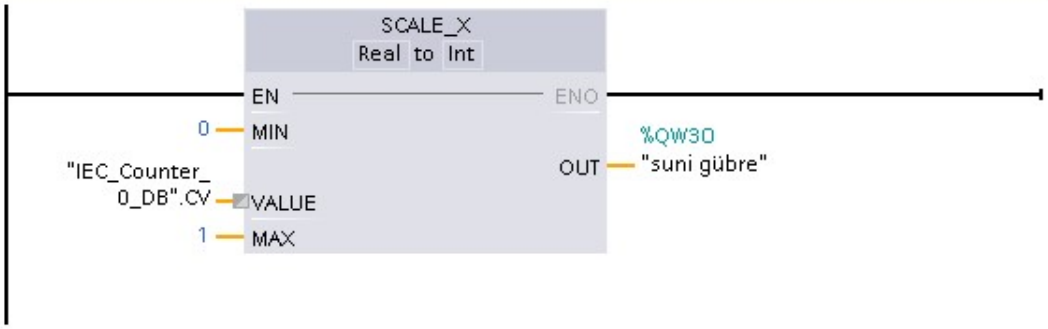
Network 10: .....

Comment



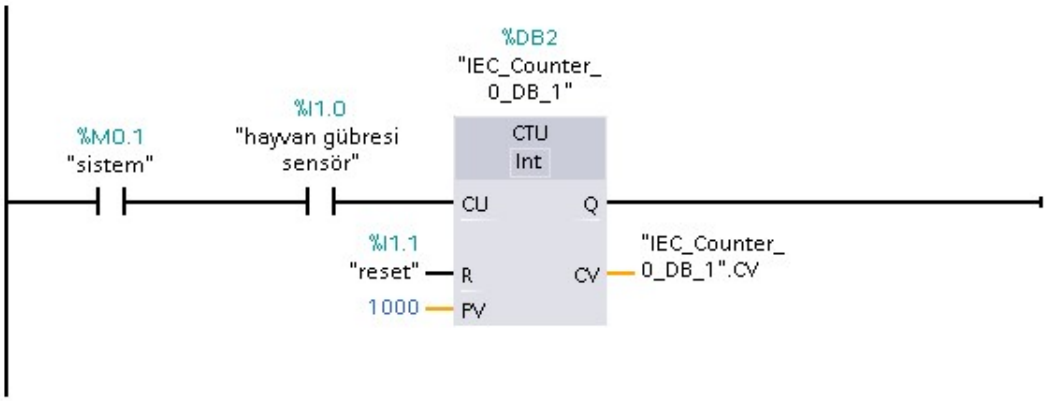
Network 11: .....

Comment



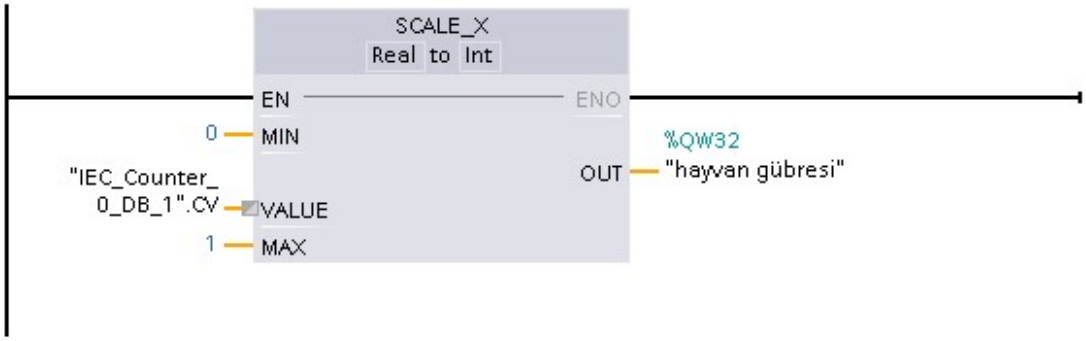
Network 12: .....

Comment



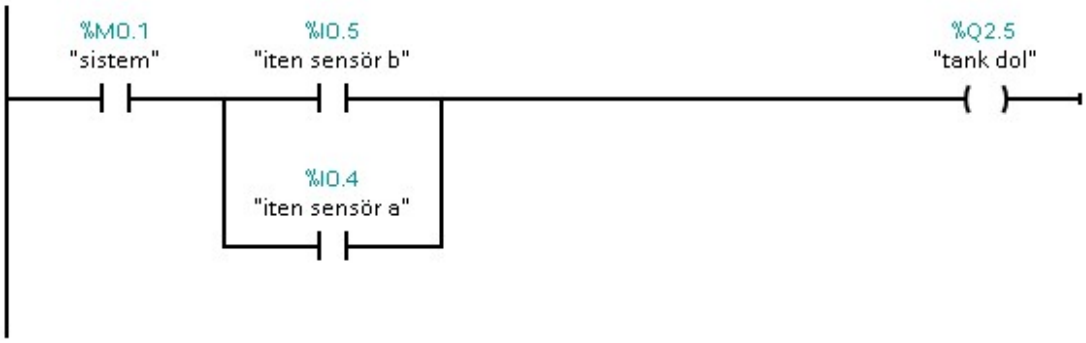
Network 13: .....

Comment



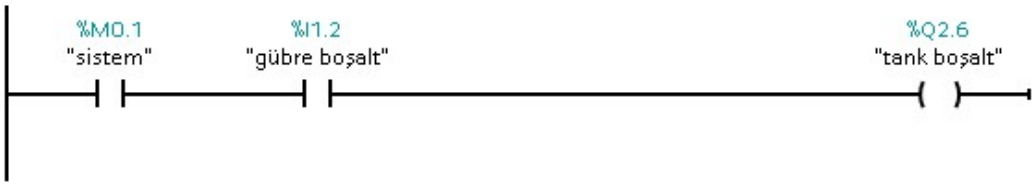
Network 14: .....

Comment



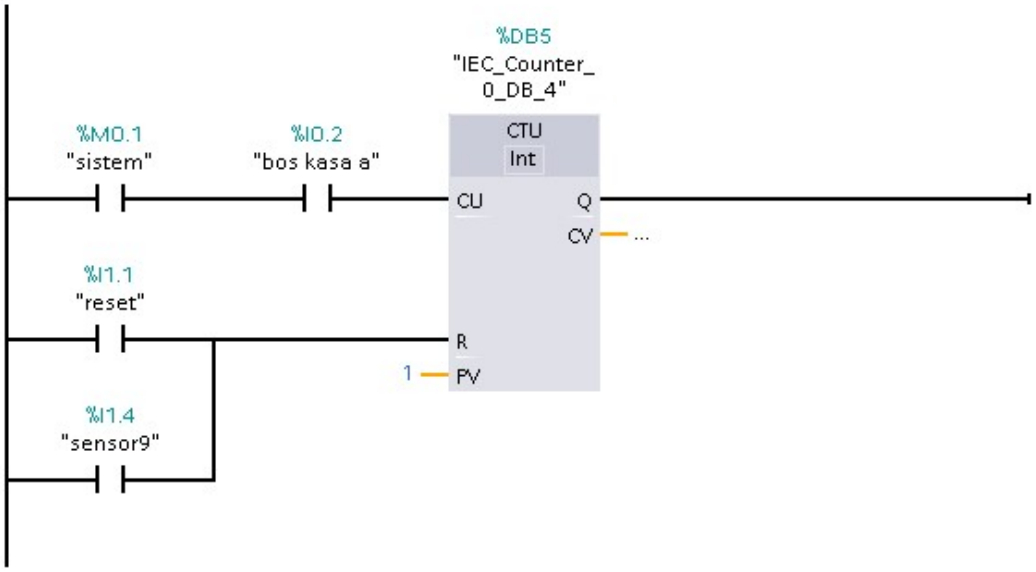
Network 15: .....

Comment



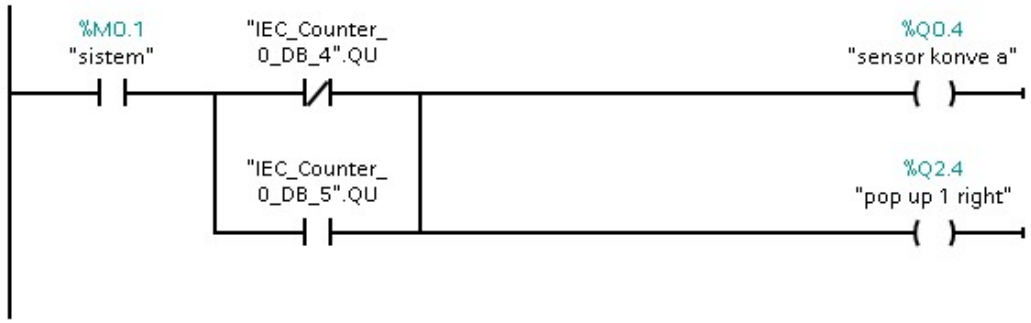
Network 16: .....

Comment



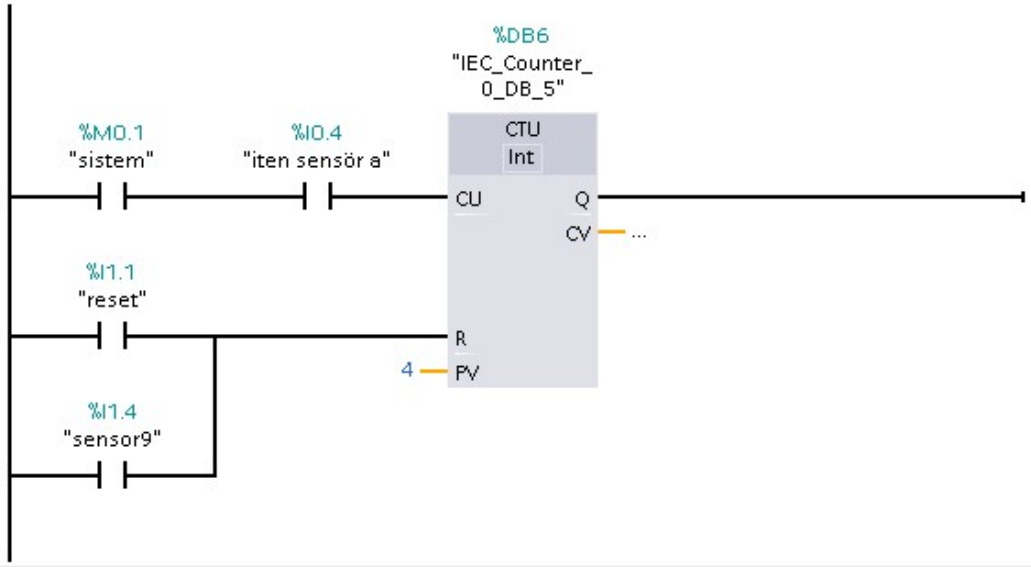
Network 17: .....

Comment



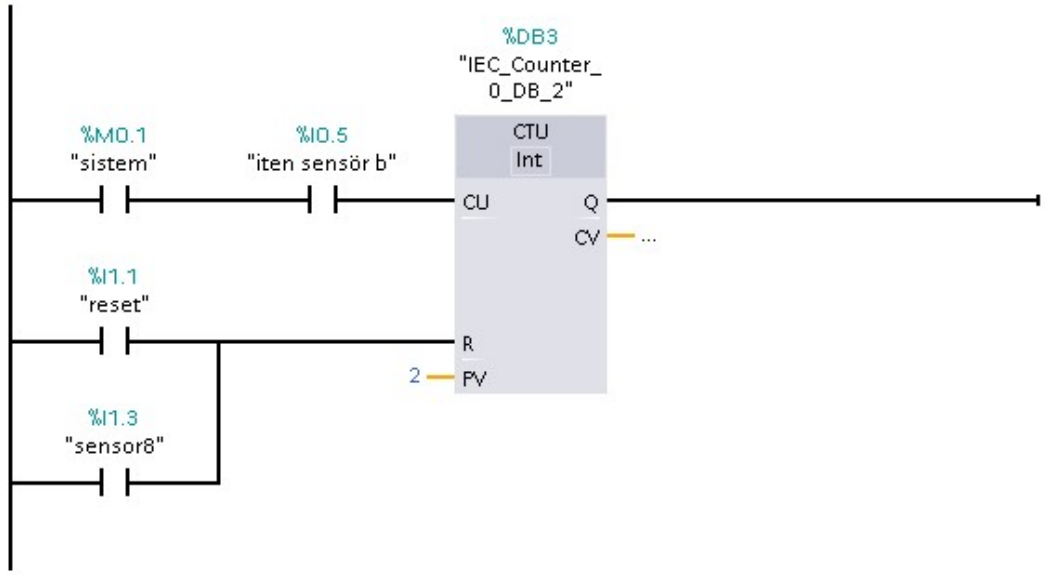
Network 18: .....

Comment



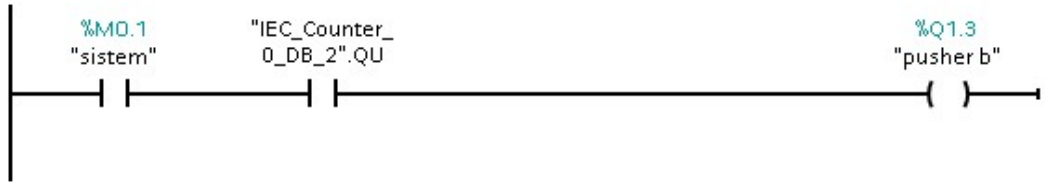
Network 19:

Comment



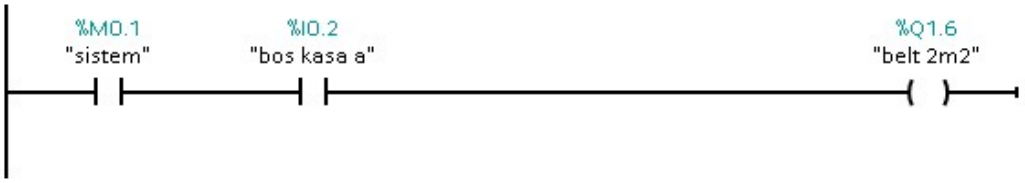
Network 20:

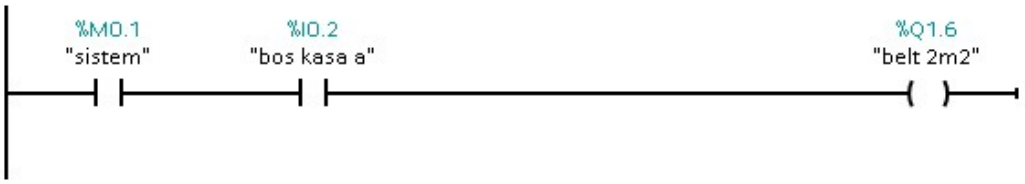
Comment



Network 21:

Comment



Network 21:

Comment