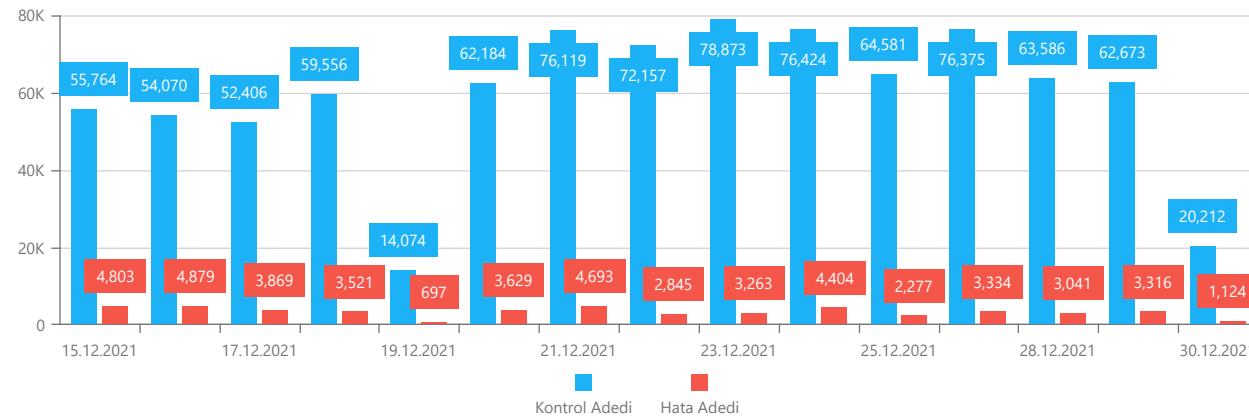


EXPERT	KALİTE KONTROL & ROTUS RAPORU / QUALITY CONTROL & REWORK REPORT						OPR. NO Opr.Nr#	FR21-24	
Başlangıç Tarihi Start Date	11.06.2021	ÜRÜN REFERANS Product Ref #	HATA TANIMLARI Nok Descriptions	ŞİKAYET NO Complaint Nr#	PPM	KONTROL ADET Checked Qty	HATALI ADET NOK Qty	RÖTÜŞ ADET Reworked Qty	
MÜSTERİ Customer	FREUDENBERG	8003328, 49460879, 49462298, 49385959, 49321669, 49315383, 8013081, 49465596, 8269201, 8007801, 49363099, 49462270, 49331206, 49462349, 49475233, 8010460, 49471396, 49466677, 49465865, 49355978, 49325000, 49322797, 49373647, 8018892,	LEKE, YABANCI CISIM, CAPAK, KESME HATASI, DEFORME, JEL HATASI, VILES HATASI, WAX HATASI, TOZ DUDAK KESİM HATASI, , TOZ DUDAK DEFORME, PTFE HATASI, FEDER DEFORME, HAMUR EKSİKLİĞİ, HAMUR ALMA, PİSMİS HAMUR, EZİLME, YIRTLIMA, ATIK, HAVA SIKISTIRMASI, İZ, TÜTKAL HATASI, OLCUSEL HATA, DIS CAP DEFORME, HAMUR TASMASI, KALIP KIRLENMESİ, DIS CAP KACIKLIĞI, CİZİK, ANA DUDAK DEFORME, YAYSIZ PARCA, YAPISAMA, MANDRAL HATASI, SUNGER KAYMASI, MASTAR HATASI, KAVRULMA, AKTİVASYON HATASI, KAYMA HATASI, YAMUK PARCA, PAS, YAY HATASI, ISİRMA, FARKLI REFERANS, VAKUM HATASI, KİVRILMA, ÇİFT YAY, BİLEZİK HATASI, AKIS HATASI, KECE HATASI, OVALİZASYON, OWERSHIP, YAPISIK PARCA, HAVA KABARCIGI, MALZEME EKSİK, TORTU HATASI, PRES HATASI, EKSİK MALZEME, EKSEN KACIKLIĞI, BAGA HATASI, BAGA YOK, MERKEZ KACIKLIĞI, MARKALAMA HATASI, KIRIK, KIRLİLİK, BOYA HATASI, MONTAJ HATASI, TIRNAK EKSİKLİĞİ, SİZDIRMAZLIK HATASI, KAZIMA HATASI, ZİMPARA HATASI, CİGLİK, TASLAMA HATASI,	PROSES KALİTE	55896	889054	49695	0	
OPR. ALANI Opr. Area	FREUDENBERG				HARCANAN SÜRE Spent Hours	%50 overtime	%100 FAZLA MESAI %50 overtime	%100 FAZLA MESAI %100 overtime	TOPLAM HARCANAN SÜRE Total Spent Hours
PARÇA TANIMI Name of Product	RUBIX	8031380, 8022431, 8002361, 82029117, 49322793, 8943790, 8010781, 8010780, 49447632, 49320611, 49324471, 49321438, 80114111, 49327165, 8035910, 8000783, 49469908, 49322103, 49322471, 49456876, 8031390, 49467735, , 83655601, 8269101, 49315300, 8019101, 49333647, 49322105, 8022641, 49378997, 49387341, 49316294, 8033345, 8023240, 8770101, 49469319, 49444172, 49467233, 49460987, 49462083, 8033093, 8022439, 49431793, 49354608, , 8023082, 49444173, , 4935260, 8035902, 49471705, 49413253, 49380273, 49462346, 49462421, 8996389, 8013641, 49321731, 8035661, 8033211, 49474396, 49322777, 8994182, 8014050, 8011160, 49369456, 8890240, 49349629, 08130843, 49476909, 49456798, 8010228, 49464733, 8012421, 8998071, 8036480, 49467921, 49342763, 8892772, 8245801, 49468040, 49456799, 8024740, 8010243, 8996382, 49456797, 80245801, 8033341, 8140820, 12020663, 49380274, 8035950, 8983001, 8004232, 8019970, 8010070, 8001880, 8030521, 8014541, 49470125, 49477007, 49368666, 8892990, 49462218, 49436066, 8024563, 8011410, 8022429, 8015892, 49477425, 49325392, 8024841, 82029116, 49467227, 49469383, 82026412, 8989130, 49469008, 49356100, 8994034, 49430640, , 49372267, 8932540, 8982634, 49462890, , 8012011, 49315269, 8027152, 8036650, 49430641, 8992551, 49457468, 12020365, 8996071, 49348341, 8036470, 8001881, 8022661, 8035900, 8987880, 49470348, 8020001, 49355783, 49340385, 49336177, 8015000, 49368978, 8019962, 82018345, 49477031, 8885001, 49351036, 49463685, 8889132, 49416670, 8013001, 493227165, 494336083, 49378998, 533192, 49469865, 8941075, 49342639, 49416961, 8013463, 8987085, 8034020, 49465447, 8146944, 49456870, 8011792, 49466778, 49460283, 49322917, 802651, 8003257, 49468146, 12018806, 49338471, 8011401, 8024583, 8001945, 49469385, 49456778, 49480749, 49462118,	PROSES KALİTE	4396.833333333334		70,5	4467.333333333334		

EXPERT		KALITE KONTROL & ROTUS RAPORU / QUALITY CONTROL & REWORK REPORT		OPR. NO Opr.Nr#		FR21-24
		49478846, 49447682, 49466670, 49325001, 49422068, 8019810, 49422004, 8987072, 8030530, 49321730, 8014944, 49422006, 49455379, 49321668, 49460749, 8003323, 8000775, 8940530, 49477846, 8010693, 49410749, 49475232, 49476906, 49321450, 49334608, 8036440, 8011444, 8019941, 49369645, 8989780, 8980085, 8980691, 12019238, 49354871, 8015010, 8024341, 8029620, 8003852, 8982771, 82019546, 8010411, 8011484, 49342761, 8124202, 49322799, 8022940, 8024381, 49337510, 8013640, 49477047, 8033130, 49478533, 49313725, 49435860, 8209117, 8036533, 49456878, 8035130, 8996070, 49406421, 8013610, 49470123, 49477849, 49469381, 8011801, 49463046, 49328231, 49355886, 49031118, 49457055, 49336866, 49332966, 8365600, 49405364, 49482217, 49391079, 8978890, 49373646, 8001641, 49465467, 8941072, 49354606, 8000873, 49342838, 49465866, 49348759, 49328192, 8130843, 8037530, 8143101, 8015001, 8245808, 49485820, 49350988, 49321900, 49478639, 49387340, 49378996, 8000785, 8977297, 149354606, 8989812, 8025321, 8000776, 83566000, 49471395, 49334606, 8020243, 49471310, 49471310, 8979890, 49469310, 49468025, 8120100, 8959794, 49386843, 8978850, 49322792, 8104600, 8996381, 49350969, 49305218, 49354797, 8022421, 49355785, 49323113, 8026910, 8005600, 49474312, 49479310, 49430621, 49322010, 8987074, 8975411, 8991050, 49321699, 49479106, 49479178, 49468966, 8989321, 8983250, 8022643, 8986331, 8986330, 8000321, 49304928, 8983142, 8011411, 8269202, 8020874, 8003327, 8995810, 49467328, 8095661, 8978240, 49349307, 8019850, 8001292, 895000, 49412866, 8142000, 49479010, 49477945, 8019071, 8985000, 8980086, 8011387, 8011387, 49356764, 49408654, 49433373, 49433373, 49447633, 49380195, 8024589, 8022432, 8958434, 49478109, 8014883, 82030309, 8023241, 8992530, 8013693, 8012600, 8030760, 49373649, 49380196, 49368661, 49368642, 12015377, 8022653, 8014201, 49351606, 49477948, 49373195, 8013082, 12015763, 8026052, 49323089, 49320537, 49322966, 8994672, 49353956, 49433170, 49478849, 49452781, 8102200, 49406420, 476772, 80914883, 12016918, 8001301, 49380275, 8030541, 49350994, 49368643, 49475860, 49342804, 49331202, 8333400, 49465438, 49351136, 12019453, 8011802, 49466671, 12019598, 8003324, 49466987,				

EXPERT		KALITE KONTROL	& ROTUS RAPORU / QUALITY CONTROL & REWORK REPORT		OPR. NO Opr.Nr#		FR21-24
		8014130, 49351044, 82018321, 49414744, 49348782, 49416671, 8102400, 12018929, 49342189, 49342389, 49439310, 12016920, 8014543, 49355887, 82322400, 49466426, 49350984, 49316264, 49351002, 49416960, 49447283, 8983000, 49351025, 49351129, 49351051, 8983850, 12020403, 49457266, 49350985, 8010123,					

Günlük Kontrol / Hatalı Adetleri - Daily Checked / Nok QTYS - Hatalar / NOK QTY



Id	Control Date	Product Date	Urun Referanslan Prod	lotNo	Seri No Serial Number	Harcanan Sure Spent	%50 Fazla Mesai	%100 Fazla Mesai	Kontrol Adet Checked			Rolu's Adet Reworker			İthalat Adet Nok			LEKE			YARANCI CISM											
									0	0	0	466	0	16	0	0	290	0	17	1	0	0	5607	0	107	0	0	1762	0	0	671	0
63	15.12.2021	15.12.2021	49433170	15108386	17274531	0	0	0	466	0	16						3															
64	15.12.2021	15.12.2021	49465596	15137263	17264612	0	0	0	952	0	28						3															
65	15.12.2021	15.12.2021	49471396	15130952	17220995	0	0	0	290	0	17	1																				
66	15.12.2021	15.12.2021	8033211	15091863	17041405	0	0	0	1600	0	58		5				3															
67	15.12.2021	15.12.2021	8010243	15146429	17378589	0	0	0	474	0	32						5															
68	15.12.2021	15.12.2021	49325000	15153902	17363293	0	0	0	5607	0	107																					
69	15.12.2021	15.12.2021	49342839	15137641	17281165	0	0	0	1762	0	0																					
70	15.12.2021	15.12.2021	8989321	15129414	17218974	0	0	0	671	0	15																					
71	15.12.2021	15.12.2021	49322793	15137139	17264509	0	0	0	970	0	30						1	16														
72	15.12.2021	15.12.2021	49433170	15108986	17254531	0	0	0	112	0	542																					
73	15.12.2021	15.12.2021	49325000	15153902	17363293	0	0	0	935	0	15																					
74	15.12.2021	15.12.2021	49460879	15002248	17264556	0	0	0	539	0	46	1					3	3														
75	15.12.2021	15.12.2021	49369456	15137566	17327414	0	0	0	200	0	0						5	4														
76	15.12.2021	15.12.2021	49465596	15137263	17264612	0	0	0	760	0	55						8	34														
77	15.12.2021	15.12.2021	49369456	15137566	17327414	0	0	0	200	0	0																					
78	15.12.2021	15.12.2021	8031390	14787515	17299650	0	0	0	103	0	8						6															
79	15.12.2021	15.12.2021	8994672	15102074	17264984	0	0	0	232	0	7						6															
80	15.12.2021	15.12.2021	49465596	15137200	17264610	0	0	0	1023	0	203						11	159														
81	15.12.2021	15.12.2021	49416670	15093560	17283291	0	0	0	700	0	0																					
82	16.12.2021	16.12.2021	49430641	15130193		332,75	0	0	431	0	40	6						13	10													
83	16.12.2021	16.12.2021	49430641	15130193		0	0	0	386	0	26																					
84	16.12.2021	16.12.2021	49321900	15139550		0	0	0	345	0	0																					
85	16.12.2021	16.12.2021	49465596	15137200	17264610	0	0	0	327	0	220	24	71																			
86	16.12.2021	16.12.2021	49465596	15137200	17264610	0	0	0	455	0	156	1																				
87	16.12.2021	16.12.2021	49342839	15153014	17345370	0	0	0	1682	0	5	1																				
88	16.12.2021	16.12.2021	49465596	15137200	17264610	0	0	0	769	0	373						9	323														
89	16.12.2021	16.12.2021	49465596	15137200	17264610	0	0	0	665	0	269						9	14														
90	16.12.2021	16.12.2021	49322797	15130752	17249376	0	0	0	4123	0	86	5	49																			
91	16.12.2021	16.12.2021	49462298	15130852	17220237	0	0	0	472	0	16		8																			
92	16.12.2021	16.12.2021	8010243	15146429	17378589	0	0	0	1598	0	114	8	3	30																		
93	16.12.2021	16.12.2021	49336177	15137966	17265187	0	0	0	1391	0	41						5	2	29	1												
94	16.12.2021	16.12.2021	49325000	15153902	17363293	0	0	0	1299	0	96	13	6					4	62													
95	16.12.2021	16.12.2021	49430640	15154189		0	0	0	488	0	38	19						2	1	13	1											
96	16.12.2021	16.12.2021	8010243	15146429	17378589	0	0	0	2051	0	153	9					98	10	7	28												
97	16.12.2021	16.12.2021	49322793	15137139	17264509	0	0	0	561	0	15	2					2		3	5												
98	16.12.2021	16.12.2021	12016918	15102758	17283730	0	0	0	532	0	8		8																			
99	16.12.2021	16.12.2021	49471396	15137999	17265232	0	0	0	341	0	9	2					1															
100	16.12.2021	16.12.2021	49325000	15153902	17363293	0	0	0	1239	0	84	8	3	5			6	31	9	4	12	6										
101	16.12.2021	16.12.2021	49322777	15083254	17084449	0	0	0	101	0	38	6	1				4	5														
102	16.12.2021	16.12.2021	49342839	15137641	17281165	0	0	0	2518	0	4						2	91														
103	16.12.2021	16.12.2021	49342763	15137062	17364151	0	0	0	1984	0	94																					
104	16.12.2021	16.12.2021	49316294	14727600	17289196	0	0	0	560	0	32								8	15												
105	16.12.2021	16.12.2021	49460879	15134740	17254844	0	0	0	11	0	0																					
106	16.12.2021	16.12.2021	49456798	14861869	16862332	0	0	0	120	0	7								1													
107	16.12.2021	16.12.2021	49352260	15137350	17264620	0	0	0	146	0	2																					

id	Control Date	Product Date	Urın Referansları Prod	lotNo	Serial Number	Harcanan Sure Spent	%<50 Fazla Mesai %100 Fazla Mesai	Kontrol Adeti Checked Röly's Adeti Reworker İstaki Adeti Nok	LEKE	YABANCI CISIM	CAPAK KEŞME HATASI DEFORME İELİ HATASI	VİLES HATASI WAX HATASI	TOZ DUDAK KESİMLERİ TOZ DUDAK DEFORME PTFE HATASI FEDER DEFORME HAMUR EKSİKLİĞİ HAMUR ALMA HAMUR SHAMUR EZİLME	HAMUR TASMASI Z TUTKAL HATASI OLCUSEL HATA VİRTİLMA ATIK	HAMUR KIRLEMEESİ T DIS CAF KACIKLIGI CİZİK ANA DUDAK DEFORME YAVASIZ PARCA YAPIMAMA SUNDURAL HATASI SUNDER KAYMASI MASTAR HATASI KARULUMA AKTİVASYON HATASI KAYMA HATASI TAMLIK PARCA PAS YATI HATASI SIRNA FARKLI REFERANS YAPIM MAA ÜRETİM MAA CİTTİ YAY BİLEZİK HATASI	
108	16.12.2021	16.12.2021	49479310	15072190	16984515	0 0 0 0 789 0 31	5	1	1	1	1	1	4	1	1	74
109	16.12.2021	16.12.2021	49352260	15137350	17264620	0 0 0 0 248 0 6	2	4	2	2	2	2	3	2	2	1
110	16.12.2021	16.12.2021	49336177	15137966	17265187	0 0 0 0 463 0 13	1	1	1	1	1	1	1	1	1	
111	16.12.2021	16.12.2021	49322797	15130753	17249376	0 0 0 0 427 0 7	1	1	1	1	1	1	4	2	2	
112	16.12.2021	16.12.2021	49460879	15002250	17264581	0 0 0 0 308 0 18	1	1	1	1	1	3	5	1	6	
113	16.12.2021	16.12.2021	49471396	15130952	17220995	0 0 0 0 45 0 0										
114	16.12.2021	16.12.2021	49465596	15137263	17264612	0 0 0 0 724 0 244	15	15	15	15	15	130	1	4	1	74
115	16.12.2021	16.12.2021	8003328	15101822	17084842	0 0 0 0 1125 0 235	10	10	107	2	4	33	4	39	4	
116	16.12.2021	16.12.2021	49460749	15047962	17308398	0 0 0 0 788 0 1										
117	16.12.2021	16.12.2021	49462298	15130852	17220237	0 0 0 0 726 0 10	2	2	2	2	2	8	3	5	1	3
118	16.12.2021	16.12.2021	8003328	15101822	17086842	0 0 0 0 1180 0 513	20	20	57	303	37	23	34			
119	16.12.2021	16.12.2021	49316294	14727600	17289196	0 0 0 0 240 0 44	2	2	4	4	9	25	1	1	1	2
120	16.12.2021	16.12.2021	49465596	15137263	17264612	0 0 0 0 742 0 160					8	42	11	23	10	66
121	16.12.2021	16.12.2021	49433170	15108386	17274531	0 0 0 0 307 0 27	2	2	2	1	1	8	4	3	5	2
122	16.12.2021	16.12.2021	8994672	15102076	17264084	0 0 0 0 630 0 35				2	15	5	6	5		
123	16.12.2021	16.12.2021	49322793	15137139	17264509	0 0 0 0 138 0 5				3	1			1		
124	16.12.2021	16.12.2021	12016918	15102758	17283730	0 0 0 0 72 0 3						3				
125	16.12.2021	16.12.2021	49416671	15139275	17304866	0 0 0 0 1056 0 136							136			
126	16.12.2021	16.12.2021	8024740	15135529	17255898	0 0 0 0 591 0 16	1	1	1	6	7		2			
127	16.12.2021	16.12.2021	8003328	15101822	17084842	0 0 0 0 1357 0 246	16	16	18	132	33		21			
128	16.12.2021	16.12.2021	49462298	15147612	17306392	0 0 0 0 1361 0 56	4	4	5				4	1	4	
129	16.12.2021	16.12.2021	49462270	15130943	17220740	0 0 0 0 2294 0 122							10			
130	16.12.2021	16.12.2021	49316294	14727600	17289196	0 0 0 0 249 0 10							1			
131	16.12.2021	16.12.2021	49373647	15076570	17264643	0 0 0 0 818 0 18						7		6		
132	16.12.2021	16.12.2021	49460879	15002250	17264581	0 0 0 0 302 0 29				5	1		2			
133	16.12.2021	16.12.2021	49342839	15137641	17281165	0 0 0 0 1455 0 11						8	3			
134	16.12.2021	16.12.2021	8003328	15101822	17084842	0 0 0 0 1000 0 16				4			2			
135	16.12.2021	16.12.2021	49462270	15130943	17220740	0 0 0 0 240 0 10				5			2			
136	16.12.2021	16.12.2021	8003328	15101822	17084842	0 0 0 0 900 0 12	4	4	8	2	1	1	1			
137	16.12.2021	16.12.2021	49462270	15130943	17220740	0 0 0 0 272 0 22										
138	16.12.2021	16.12.2021	8024740	15135529	17255898	0 0 0 0 500 0 41				2	23	1	1			
139	16.12.2021	16.12.2021	49465596	15137200	17264610	0 0 0 0 439 0 33	3	3	2	25			3			
140	16.12.2021	16.12.2021	49373647	15076570	17264643	0 0 0 0 1032 0 170	1	1	7	113	2	3	44			4
141	16.12.2021	16.12.2021	49471396	15130952	17220995	0 0 0 0 345 0 30	1	1	3	10	11					
142	16.12.2021	16.12.2021	8102400	15154263		0 0 0 0 587 0 75	1	1				50				
143	16.12.2021	16.12.2021	49369456	15137566	17327414	0 0 0 0 403 0 3	1	1			1	1	1	4	2	
144	16.12.2021	16.12.2021	8994672	15102074	17264984	0 0 0 0 299 0 34	2	2	1	2	13					
145	16.12.2021	16.12.2021	49373647	15076570	17264643	0 0 0 0 1608 0 94				4	34		29	14		
146	16.12.2021	16.12.2021	49471396	15137999	17265232	0 0 0 0 100 0 13			3	5			1	3		
147	16.12.2021	16.12.2021	49465596	15137263	17264612	0 0 0 0 561 0 133	5	5	5	95		5	7			
148	16.12.2021	16.12.2021	49462298	15080166	17303675	0 0 0 0 669 0 42	4	4			20		13			
149	16.12.2021	16.12.2021	49373647	15076570	17264643	0 0 0 0 1739 0 151				28	61		25			
150	16.12.2021	16.12.2021	49462270	15130943	17220746	0 0 0 0 200 0 49				39			10			
151	16.12.2021	16.12.2021	49462298	15130852	17220237	0 0 0 0 146 0 29			1	25			3			
152	17.12.2021	17.12.2021	49471396	15137999	17265232	329,75 0 0 621 0 32	1	1	1	16		13				

Id	Control Date	Product Date	Urın Referansları Prod	LotNo	Serı No Serial Number	Harcanan Sure Spent	Kontrol Adet Checked			LEKE	TOZ DUDAK KESİMLARI		TOZ DUDAK DEFORME	VİRTİLMA	ATIK	HAMUR TASMI	HAMUR SIKISTIRMASI Z	TUTKAL HATASI	OLCUSEL HATA	EZLİME	6				
							%>50 Fazla Mesai	%100 Fazla Mesai	Rolls Adet Reworker		ÇAPAK	KESME HATASI	DEFORME	İEL HATASI	VİLES HATASI	WAX HATASI	PTFE HATASI	FEDER DEFORME	HAMUR EKSİKLİĞİ	HAMUR ALMA	PISMİSHAMUR				
153	17.12.2021	17.12.2021	12018929	15130150	17283726	0	0	0	508	0	58		58			1	5			2	2	1			
154	17.12.2021	17.12.2021	49316294	14727600	17289196	0	0	0	183	0	7	1						13							
155	17.12.2021	17.12.2021	49462270	15130943	17220740	0	0	0	158	0	14	9					1	11	31	6	4	1	12		
156	17.12.2021	17.12.2021	49430641	15130193		0	0	0	704	0	24	8	7									4			
157	17.12.2021	17.12.2021	49316294	14727600	17289196	0	0	0	225	0	13														
158	17.12.2021	17.12.2021	49430640	15154189		0	0	0	754	0	81	13	3												
159	17.12.2021	17.12.2021	49462270	15130943	17220740	0	0	0	216	0	25	13				1	1	1	6						
160	17.12.2021	17.12.2021	49324471	15151394	17314412	0	0	0	524	0	38	20	2				7	1	5			3			
161	17.12.2021	17.12.2021	8245801	15132433	17243448	0	0	0	1450	0	728		12	28	685										
162	17.12.2021	17.12.2021	49460749	15047962	17308398	0	0	0	481	0	9		9												
163	17.12.2021	17.12.2021	8245801	15132433	17243448	0	0	0	1410	0	689		685				2	2	1						
164	17.12.2021	17.12.2021	49460749	15047962	17308398	0	0	0	482	0	9														
165	17.12.2021	17.12.2021	8245801	15132433	17243448	0	0	0	735	0	10														
166	17.12.2021	17.12.2021	49350988	15131142	17325763	0	0	0	235	0	23		23												
167	17.12.2021	17.12.2021	49471396	15137999	17265232	0	0	0	679	0	77	4				4	3	38	28						
168	17.12.2021	17.12.2021	49324471	15191374	17314412	0	0	0	493	0	85					1	19	35	22	2	1		5		
169	17.12.2021	17.12.2021	49324471	15151374	17314412	0	0	0	715	0	15		2												
170	17.12.2021	17.12.2021	49305218	15132855		0	0	0	3000	0	33		5												
171	17.12.2021	17.12.2021	49342839	15137641	17281165	0	0	0	1797	0	2		1											1	
172	17.12.2021	17.12.2021	49350994		17205592	0	0	0	310	0	69													69	
173	17.12.2021	17.12.2021	49460749	15047962	17308398	0	0	0	235	0	0														
174	17.12.2021	17.12.2021	8000775	15076259	17007417	0	0	0	462	0	28					5	20	1						2	
175	17.12.2021	17.12.2021	8024740	15135529	17255238	0	0	0	433	0	7					2	4							1	
176	17.12.2021	17.12.2021	49342189	15049159	17155808	0	0	0	319	0	5		4				1								
177	17.12.2021	17.12.2021	8024740	15135529	17255898	0	0	0	330	0	15		1				4	2						8	
178	17.12.2021	17.12.2021	49477948	15138007	17265241	0	0	0	287	0	13					8			2	3					
179	17.12.2021	17.12.2021	49350994	15104745	17205592	0	0	0	310	0	0														
180	17.12.2021	17.12.2021	49316294	14727600	17289196	0	0	0	669	0	0														
181	17.12.2021	17.12.2021	8003328	15101822	17084842	0	0	0	740	0	71		13	23				3						19	
182	17.12.2021	17.12.2021	49316294	14727600	17289196	0	0	0	669	0	0														
183	17.12.2021	17.12.2021	8003328	15101822	17084842	0	0	0	488	0	111			75										12	
184	17.12.2021	17.12.2021	49342839	15137641	17281165	0	0	0	1980	0	11	2												3	
185	17.12.2021	17.12.2021	49416670	15093560	17283291	0	0	0	700	0	1				1										
186	17.12.2021	17.12.2021	49316294	14727600	17289136	0	0	0	669	0	0														
187	17.12.2021	17.12.2021	8003327	15129420		0	0	0	373	0	107			65				1						22	
188	17.12.2021	17.12.2021	49342389	15049159	17155808	0	0	0	400	0	0					5	6	2		2				5	
189	17.12.2021	17.12.2021	8015000	15082932	17308413	0	0	0	375	0	20														
190	17.12.2021	17.12.2021	49439310	15072190	16984515	0	0	0	105	0	5														
191	17.12.2021	17.12.2021	8024740	15135529	17255898	0	0	0	616	0	16	2					1	1	7	5					
192	17.12.2021	17.12.2021	8000775	15076259	17007417	0	0	0	1138	0	48	3					8	10	17					2	
193	17.12.2021	17.12.2021	49430640	15154189		0	0	0	831	0	96						11	8			1	1	72		3
194	17.12.2021	17.12.2021	49430641	15130193		0	0	0	424	0	4										1		3		
195	17.12.2021	17.12.2021	49342389	15049159	17155808	0	0	0	439	0	0														
196	17.12.2021	17.12.2021	8015000	15082932	17308413	0	0	0	381	0	3										3				
197	17.12.2021	17.12.2021	8024740	15135529	17255898	0	0	0	264	0	1										1				

Id	Control Date	Product Date	Urın Referansları Prod	LotNo	Seri No Serial Number	Hacançan Sure Spent	%50 Fazla Mesai	%100 Fazla Mesai	Kontrol Adet Checked			Röly's Adet Reworker	İthal Adet Nok	LEKE	YABANCI CISIM	CAPAK	KESME HATASI	DEFORME	JEL HATASI	VILES HATASI	WAX HATASI	TOZ DUDAK KESİM HATASI	TOZ DUDAK DEFORME	PTFE HATASI	FEDER DEFORME	HAMUR EKSİKliği	HAMUR ALMA	BISMİL HAMUR	EZİLME	VİRTİLMA	ATIK	HAMUR TASMASI	Z	TUTKAL HATASI	OLCUSEL HATA	DIS CAF DEFORME	HAMUR KIRLEMEESİ	DIS CAF KACIKLIGI	CİZİK	ANA DUDAK DEFORME	YASIZ PARCA	YAPIMAMA	SUNGRAL HATASI	SUNDER KAYMASI	MASTAR HATASI	KAVRULMA	AKTİVASYON HATASI	YATMA HATASI	YAMIK PARCA	PAS	YAT HATASI	SIRNA	FARKLI REFERANS	YANNAHATASI	YANNAHATASI	CİFT YAY	BİLEZİK HATASI																																																																																																																																																																																																																																																																																																																																																																																																																																								
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513	21.12.2021	21.12.2021	8036440	15137085	17369750	0	0	0	194	0	0	514	21.12.2021	21.12.2021	49477849	15122978	17265235	0	0	0	1887	0	191	33	2	15	48	9	1	39	31	58	3	2	2	4	3																																																																																																																																																																																																																																																																																																																																																																																																																																																												
515	21.12.2021	21.12.2021	8010243	15146429	17378589	0	0	0	374	0	34	516	21.12.2021	21.12.2021	49387341	15150885	17314239	0	0	0	909	0	69	517	21.12.2021	21.12.2021	8245801	15132433	17243448	0	0	0	2026	0	326	518	21.12.2021	21.12.2021	49373647	15076570	17264643	0	0	0	1437	0	151	519	21.12.2021	21.12.2021	82029117	15083176	17264701	0	0	0	1135	0	129	9	8	14	323	9	1	14	2	119																																																																																																																																																																																																																																																																																																																																																																																																																													
520	21.12.2021	21.12.2021	49321438	15076637	17249916	0	0	0	199	0	15	2	1	521	21.12.2021	21.12.2021	8245801	15132433	17243448	0	0	0	1312	0	103	5	54	3	522	21.12.2021	21.12.2021	49460879	15002248	17264556	0	0	0	105	0	22	10	523	21.12.2021	21.12.2021	8035661	15132441	17243473	0	0	0	1224	0	55	1	9	4	524	21.12.2021	21.12.2021	49430641	15120933	15154979	0	0	0	739	0	8	1	525	21.12.2021	21.12.2021	49031118	15154979	15154979	0	0	0	493	0	3	1	526	21.12.2021	21.12.2021	49416671	15062345	16927191	0	0	0	1232	0	0	527	21.12.2021	21.12.2021	8010243	15154281	17435210	0	0	0	1617	0	63	528	21.12.2021	21.12.2021	82322400	15091795	17041142	0	0	0	147	0	7	529	22.12.2021	22.12.2021	82029117	15083176	17264701	344	0	0	365	0	6	530	22.12.2021	22.12.2021	49430640	15154189	15154189	0	0	0	722	0	29	531	22.12.2021	22.12.2021	8770101	15137089	17305634	0	0	0	408	0	12	5	532	22.12.2021	22.12.2021	49322777	15138021	17265258	0	0	0	296	0	28	533	22.12.2021	22.12.2021	49477948	15138007	17265241	0	0	0	580	0	20	534	22.12.2021	22.12.2021	49479310	15072190	16984515	0	0	0	871	0	30	535	22.12.2021	22.12.2021	82029117	15083176	17264701	0	0	0	350	0	0	536	22.12.2021	22.12.2021	49387341	15150885	17314239	0	0	0	425	0	3	537	22.12.2021	22.12.2021	49342839	15155014	17345370	0	0	0	1603	0	0	538	22.12.2021	22.12.2021	49342839	15155014	17345370	0	0	0	1114	0	4	539	22.12.2021	22.12.2021	49342839	15155014	17345370	0	0	0	200	0	0	540	22.12.2021	22.12.2021	49387341	15150885	17314239	0	0	0	1560	0	90	6	541	22.12.2021	22.12.2021	49342763	15154961	17395808	0	0	0	1551	0	3	542	22.12.2021	22.12.2021	49342763	15154961	17395808	0	0	0	1494	0	2	543	22.12.2021	22.12.2021	49373647	15076570	17264643	0	0	0	1848	0	88	544	22.12.2021	22.12.2021	8036440	15137085	17369750	0	0	0	735	0	54	545	22.12.2021	22.12.2021	82029117	15087174	17264701	0	0	0	177	0	8	546	22.12.2021	22.12.2021	49416671	15062345	16927191	0	0	0	542	0	9	547	22.12.2021	22.12.2021	82029117	15083176	17264701	0	0	0	213	0	25	548	22.12.2021	22.12.2021	8036440	15137085	17369750	0	0	0	270	0	23	549	22.12.2021	22.12.2021	49387340	15168442	15168442	0	0	0	1458	0	137	550	22.12.2021	22.12.2021	49387340	15168442	15168442	0	0	0	1458	0	0	551	22.12.2021	22.12.2021	82029117	15083176	17264701	0	0	0	550	0	22	552	22.12.2021	22.12.2021	49387340	15168442	15168442	0	0	0	709	0	20	553	22.12.2021	22.12.2021	49387340	15168442	15168442	0	0	0	709	0	0	554	22.12.2021	22.12.2021	8014201	15049982	16867932	0	0	0	227	0	2	555	22.12.2021	22.12.2021	49460749	15047962	17308398	0	0	0	588	0	0	556	22.12.2021	22.12.2021	49466426	15170589	17409495	0	0	0	134	0	3	557	22.12.2021	22.12.2021	49321438	15076637	17249916	0	0	0	237	0	12	4	2	2	2	1	5	2	1	1	2	1	6	1

Id	Control Date	Product Date	Urın Referansı Prod	Urın No	Serial Number	Harcanan Sure Spent				
							%50 Fazla Mesai	%100 Fazla Mesai	Kontrol Adet Checked	Robot's Adet Reworker
648	23.12.2021	23.12.2021	49342763	15169402	17409906	0 0 0	1987	0 0 3	1	0 0 3
649	23.12.2021	23.12.2021	8245801	15132433	17243448	0 0 0	3353	0 0 32	2	0 0 32
650	23.12.2021	23.12.2021	49380273	15130860	17334536	0 0 0	300	0 0 3	1	0 0 3
651	23.12.2021	23.12.2021	49342763	15169402	17409906	0 0 0	4180	0 0 0		
652	23.12.2021	23.12.2021	49342839	15115014	17345370	0 0 0	1193	0 0 3	1	0 0 3
653	23.12.2021	23.12.2021	49342839	15115014	17345370	0 0 0	1549	0 0 13	3	0 0 13
654	23.12.2021	23.12.2021	49387341	15150885	17314239	0 0 0	353	0 0 49		
655	23.12.2021	23.12.2021	8000775	15076259	17007417	0 0 0	196	0 0 70		
656	23.12.2021	23.12.2021	49475860	15083260	17265283	0 0 0	254	0 0 63		
657	23.12.2021	23.12.2021	49462270	15130143	17220740	0 0 0	126	0 0 6		
658	23.12.2021	23.12.2021	49462270	15137107	17264473	0 0 0	731	0 0 68	3 24	0 0 68
659	23.12.2021	23.12.2021	49430640	15154189		0 0 0	787	0 0 56	10 30	0 0 56
660	23.12.2021	23.12.2021	49462346	15137967	17265192	0 0 0	335	0 0 13		
661	23.12.2021	23.12.2021	49470123	14976502	17066446	0 0 0	130	0 0 25		
662	23.12.2021	23.12.2021	49460749	15047962	17308398	0 0 0	1204	0 0 18	8	0 0 18
663	23.12.2021	23.12.2021	49416670	15093559	17365829	0 0 0	1400	0 0 0		
664	23.12.2021	23.12.2021	8245801	15132433	17243448	0 0 0	3321	0 0 20		
665	23.12.2021	23.12.2021	82029117	15083176	17264701	0 0 0	504	0 0 13	1 3	0 0 13
666	23.12.2021	23.12.2021	8010243	15146429	17378589	0 0 0	1329	0 0 33	15 4	0 0 33
667	23.12.2021	23.12.2021	49355886	15119823	17371260	0 0 0	722	0 0 20	5	0 0 20
668	23.12.2021	23.12.2021	8014201	15049982	16867932	0 0 0	230	0 0 5		
669	23.12.2021	23.12.2021	49430641	15130193		0 0 0	592	0 0 31		
670	23.12.2021	23.12.2021	49350984	15131145	17308406	0 0 0	1152	0 0 2		
671	23.12.2021	23.12.2021	49322777	15138021	17265258	0 0 0	134	0 0 91	15	0 0 91
672	23.12.2021	23.12.2021	12016918	15102758	17283730	0 0 0	80	0 0 14	1	0 0 14
673	23.12.2021	23.12.2021	49462270	15130943	17220740	0 0 0	115	0 0 13	1	0 0 13
674	23.12.2021	23.12.2021	49325000	15153902	17363293	0 0 0	3252	0 0 58		
675	23.12.2021	23.12.2021	8000775	15076259	17007417	0 0 0	136	0 0 23	4	0 0 23
676	23.12.2021	23.12.2021	49477948	15138007	17265241	0 0 0	907	0 0 39	3 3	0 0 39
677	23.12.2021	23.12.2021	82029117	15083176	17264701	0 0 0	1169	0 0 23	3 2	0 0 23
678	23.12.2021	23.12.2021	49462270	15130943	17220740	0 0 0	280	0 0 14		
679	23.12.2021	23.12.2021	49342839	15155014	17345370	0 0 0	2662	0 0 27		
680	23.12.2021	23.12.2021	49475860	15083260	17265283	0 0 0	180	0 0 5		
681	23.12.2021	23.12.2021	49430640	15154189		0 0 0	762	0 0 10	3	0 0 10
682	23.12.2021	23.12.2021	49316264	14727600	17289196	0 0 0	80	0 0 0		
683	23.12.2021	23.12.2021	49462270	15130943	17220740	0 0 0	110	0 0 16	2 2	0 0 16
684	23.12.2021	23.12.2021	49460879	15002248	17264554	0 0 0	95	0 0 16	8	0 0 16
685	23.12.2021	23.12.2021	8025321	15065338	17041210	0 0 0	1133	0 0 83	3 25	0 0 83
686	23.12.2021	23.12.2021	49350984	15131145	17308406	0 0 0	356	0 0 0		
687	23.12.2021	23.12.2021	49351002	15131143	17337350	0 0 0	150	0 0 0		
688	23.12.2021	23.12.2021	49316294	14727600	17289196	0 0 0	507	0 0 60	1 1	0 0 60
689	23.12.2021	23.12.2021	49380273	15130860	17334536	0 0 0	400	0 0 5		
690	23.12.2021	23.12.2021	82029117	15083176	17264701	0 0 0	377	0 0 17	2 1	0 0 17
691	23.12.2021	23.12.2021	49430641	15130193		0 0 0	467	0 0 11	12	0 0 11
692	23.12.2021	23.12.2021	49387341	15150885	17314239	0 0 0	146	0 0 11	10	0 0 11

Id	Control Date	Product Date	Urın Referansları Prod	LotNo	Serial Number	Harcanan Sure Spent	Yararlılık Cismi													
							%50 Fazla Mesai			%100 Fazla Mesai			Kontrol Adet Checked		Rölyf Adet Reworker		İstihali Adet Nok		LEKE	
783	24.12.2021	24.12.2021	49387340	15168442		0 0 0	308	0	23											
784	24.12.2021	24.12.2021	8000785	15139332		0 0 0	136	0	8	1										
785	24.12.2021	24.12.2021	49387341	15150886	17314239	0 0 0	460	0	40											
786	24.12.2021	24.12.2021	8010693	15091847	17041351	0 0 0	1046	0	66											
787	24.12.2021	24.12.2021	49369456	15137566	17327414	0 0 0	1200	0	0											
788	24.12.2021	24.12.2021	49354608	15133711	17249388	0 0 0	1283	0	57											
789	24.12.2021	24.12.2021	49354608	15133711	17249388	0 0 0	1283	0	613											
790	24.12.2021	24.12.2021	80209117	15083176	17264701	0 0 0	797	0	75											
791	24.12.2021	24.12.2021	49462270	15130943	17220740	0 0 0	291	0	51											
792	24.12.2021	24.12.2021	8002361	15050104	17161600	0 0 0	102	0	3											
793	24.12.2021	24.12.2021	8983000	15162328	17362819	0 0 0	255	0	22	12	1									
794	24.12.2021	24.12.2021	49475860	15083260	17265283	0 0 0	22	0	2	1										
795	24.12.2021	24.12.2021	49354608	15133711	17249388	0 0 0	60	0	20	2										
796	24.12.2021	24.12.2021	49462270	15130943	17220740	0 0 0	268	0	26	12										
797	24.12.2021	24.12.2021	49354608	15133711	17249388	0 0 0	1216	0	91											
798	24.12.2021	24.12.2021	49354608	15133711	17249388	0 0 0	1216	0	513											
799	24.12.2021	24.12.2021	49354608	15135578	17264631	0 0 0	752	0	175											
800	25.12.2021	25.12.2021	49369456	15103544	17284133	333,5	0	0	2000	0	1									
801	25.12.2021	25.12.2021	49342839	15169874	17394606	0 0 0	2100	0	0											
802	25.12.2021	25.12.2021	49342839	15169874	17394606	0 0 0	1056	0	0											
803	25.12.2021	25.12.2021	49342763	15169404	17451670	0 0 0	2577	0	27											
804	25.12.2021	25.12.2021	49342763	15169404	17451670	0 0 0	1624	0	4											
805	25.12.2021	25.12.2021	49462270	15130943	17220740	0 0 0	203	0	64											
806	25.12.2021	25.12.2021	49456797	15168449	17401336	0 0 0	989	0	39											
807	25.12.2021	25.12.2021	49354608	15133711	17249187	0 0 0	880	0	587											
808	25.12.2021	25.12.2021	49369456	15103544	17284133	0 0 0	2240	0	2											
809	25.12.2021	25.12.2021	49369456	15103544	17284133	0 0 0	1800	0	1											
810	25.12.2021	25.12.2021	49456797	15168449	17401336	0 0 0	1401	0	37											
811	25.12.2021	25.12.2021	49460749	15153793	17362865	0 0 0	298	0	0											
812	25.12.2021	25.12.2021	49316294	14727600	17289496	0 0 0	663	0	23											
813	25.12.2021	25.12.2021	82029117	15155843	17443551	0 0 0	970	0	70											
814	25.12.2021	25.12.2021	8002361	15050104	17161600	0 0 0	74	0	0											
815	25.12.2021	25.12.2021	8365601	15181747	17443168	0 0 0	985	0	19											
816	25.12.2021	25.12.2021	49321438	15076637	17249916	0 0 0	263	0	1											
817	25.12.2021	25.12.2021	82029117	15083176	17264701	0 0 0	341	0	11											
818	25.12.2021	25.12.2021	49369456	15103544	17294133	0 0 0	878	0	3											
819	25.12.2021	25.12.2021	49369456	15103544	17294133	0 0 0	1928	0	3											
820	25.12.2021	25.12.2021	49342839	15169874	17394606	0 0 0	1742	0	12	5										
821	25.12.2021	25.12.2021	82029117	15083176	17269701	0 0 0	325	0	14											
822	25.12.2021	25.12.2021	49369456	15103546	17284133	0 0 0	1200	0	4											
823	25.12.2021	25.12.2021	8010243	15154281	17435210	0 0 0	1645	0	36											
824	25.12.2021	25.12.2021	49369456	15103544	17284133	0 0 0	1413	0	13	1										
825	25.12.2021	25.12.2021	49380273	15130860	17334536	0 0 0	797	0	2											
826	25.12.2021	25.12.2021	82029117	15083176	17264701	0 0 0	328	0	16											
827	25.12.2021	25.12.2021	8002361	15050104	17161600	0 0 0	300	0	20											

id	Control Date		Product Date	Ürün Referansları Prod
	Start Date	End Date		
1188	30.12.2021	30.12.2021		KOTNO
1189	30.12.2021	30.12.2021		
1190	30.12.2021	30.12.2021		
				Seri No / Serial Number
				Harcanan Süre Süpent
				%50 Fazla Mesai
				%100 Fazla Mesai
				Kontrol Adet Checked
				Rölyf Adet Reworker
				Hatalı Adet Nok
				LEKE
				YABANCI CISIM
				CAPAK
				KESME / HATASI
				DEFORME
				JEL / HATASI
				VİLES / HATASI
				WAX / HATASI
				TOZ DUDAK / KESİM HATASI
				TOZ DUDAK DEFORME
				PTFE / HATASI
				FEDER / DEFORME
				HAMUR / ERSİZLİĞİ
				HAMUR ALMA
				PISMIS / HAMUR
				EZİLME
				YIRTILMA
				ATIK
				HAVA SKİSTİRİŞMİŞ
				IZ
				TUTKAL / HATASI
				OLCUSUEL HATA
				DIS CAFE DEFORME
				HAMUR / TASMASI
				KALIP / KIRLENMESİ
				DIS ÇAP / KACILIGI
				CİZİK
				ANA DUDAK DEFORME
				YAYIS / PARÇA
				YAPISMANIA
				MANDRAL / HATASI
				SUNSETEK / HATASI
				MAŞTAK / HATASI
				KAVRULMA
				AKTİVASYON / HATASI
				KAYNA / HATASI
				YAMIK / PARÇA
				PAS
				YAT / HATASI
				İSTARE
				FARKLI / REFERANS
				KÖRÜKLÜ / KİASTI
				ÇİFT / YAY / HATASI
				RI / FAZIK / HATASI