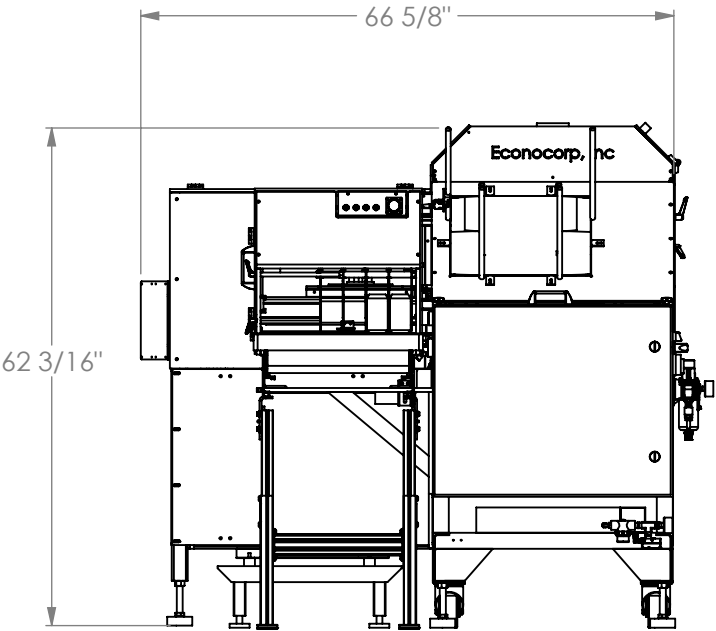
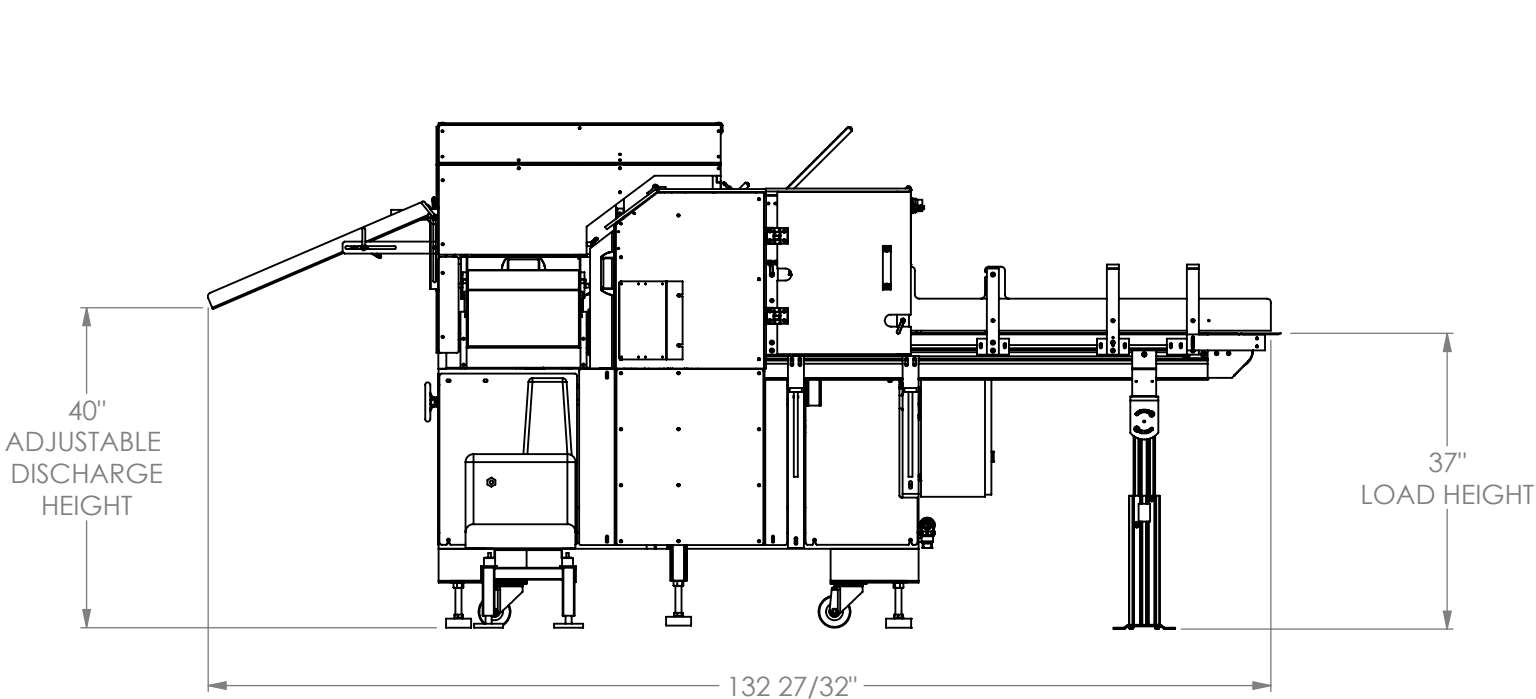
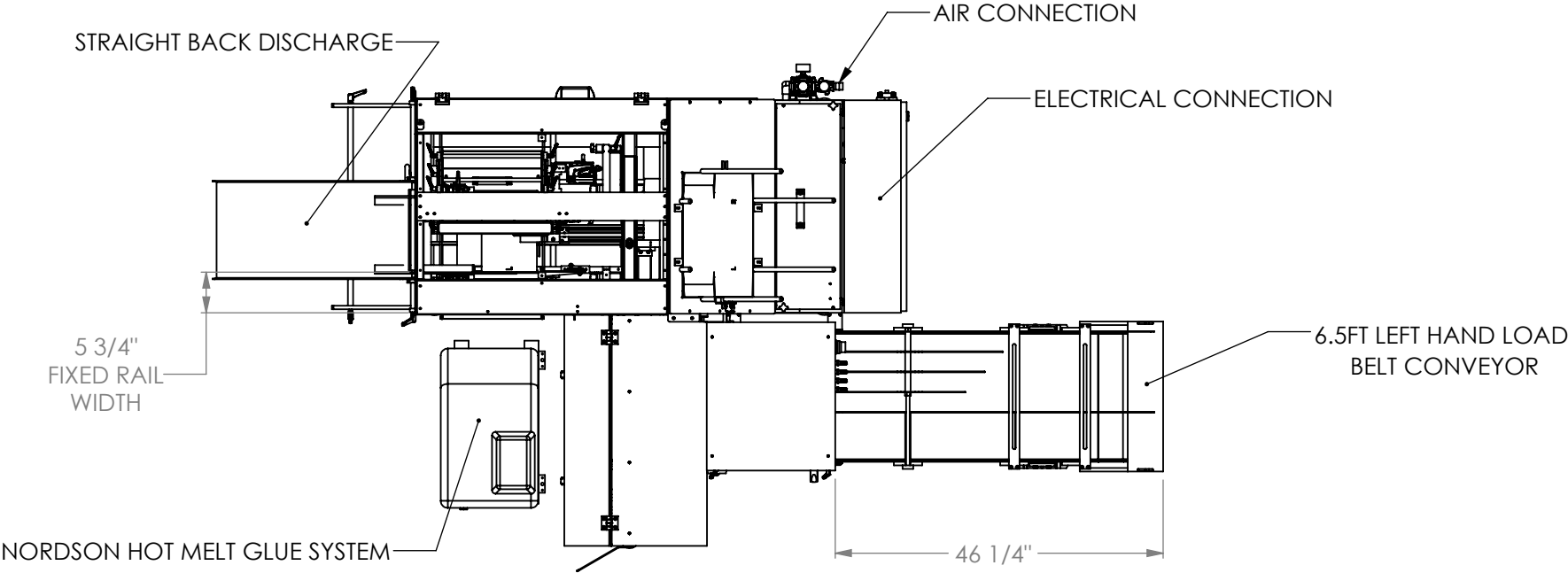


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED




**PRELIMINARY**  
CAUTION: DRAWING REFLECTS  
INCOMPLETE DESIGN  
AND IS SUBJECT TO CHANGES.  
DIMENSIONS ARE APPROXIMATE.

**APPROVED BY:** \_\_\_\_\_ **DATE:** \_\_\_\_\_

JOB NUMBER	
JOB NAME	
ENG	

APPROVAL SPECIFICATIONS				
Customer:	HEART WATER INC			
Voltage:	220	Phase:	1	Amps: 30
Air:	80	psi	25	scfm
Speed:	UP TO 15 CPM			
Non-Standard Carton and Product Sizes / Restrictions:				

MANUFACTURING NOTES:  REMOVE BURRS AND SHARP EDGES	THIRD ANGLE PROJECTION		ECONOCORP INC.			
			TITLE E-2000 BEER CARTONER			
PROPRIETARY AND CONFIDENTIAL  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ECONOCORP INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ECONOCORP INC. IS PROHIBITED.	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/64 ANGULAR: MACH ± 0.5° TWO PLACE DECIMAL ± 0.01 THREE PLACE DECIMAL ± 0.005					
	DRAWN BY MM	DATE DRAWN 09/12/23	SIZE B	DWG. NO. 11563-600		REV.
	SIMILAR TO: 10606-500		USED ON:		SCALE: 1:24	SHEET 1 OF 1