

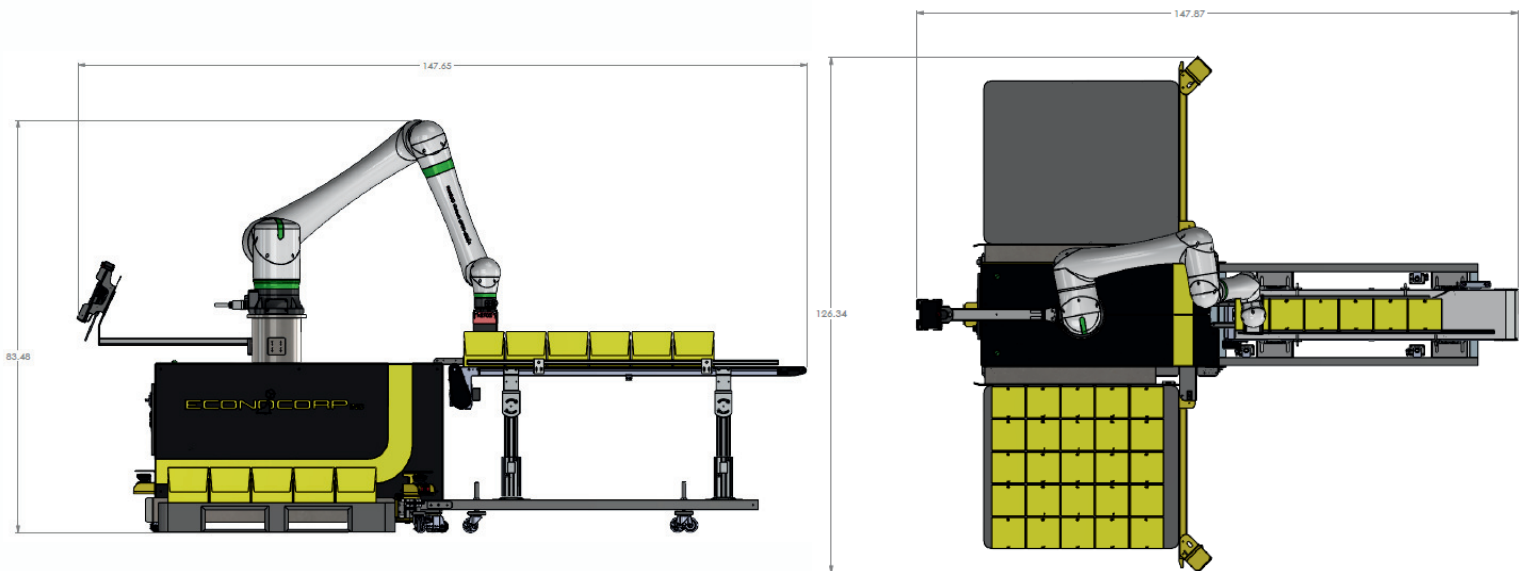
# PALLETIZER



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## METHOD OF OPERATION

1. After the case is loaded and sealed it travels down a conveyor to a stop plate triggering a photo eye
2. Fanuc CRX 25 Co-Bot with vacuum end of arm tool picks up case from stop plate
3. Co-bot then places the case onto pallet, continuing to build first pallet through completion
4. Once first pallet is completed, light indicator shows operator pallet is ready to be removed and replace with an empty pallet
5. The Co-bot continues to build the second pallet to completion, and the sequence is repeated with removing the completed pallet and replacing it with an empty pallet while the first pallet station is being loaded



## SPECIFICATIONS

### Features

- Fanuc CRX 25 Co-Bot
- Two Pallet Stations
- Fully Electric Option Available
- Optional Conveyor Transfer from upstream

### Packing Materials

- Paperboard
- Corrugate

### Speed

- Up to 10 Cartons per Minute

\*Up to 55 lbs

### Size Range

- Min: 8" x 6" x 4"
- Max: 24" x 16" x 18"

### Voltage & Controls

- 220 Volts, 50/60 Hz, Single Phase

### Air Consumption

- Up to 15 SCFM

### Shipping

- Approximately 1,500 lbs

\*All Engineering Specifications and Designs are subject to change based on individual requirements