



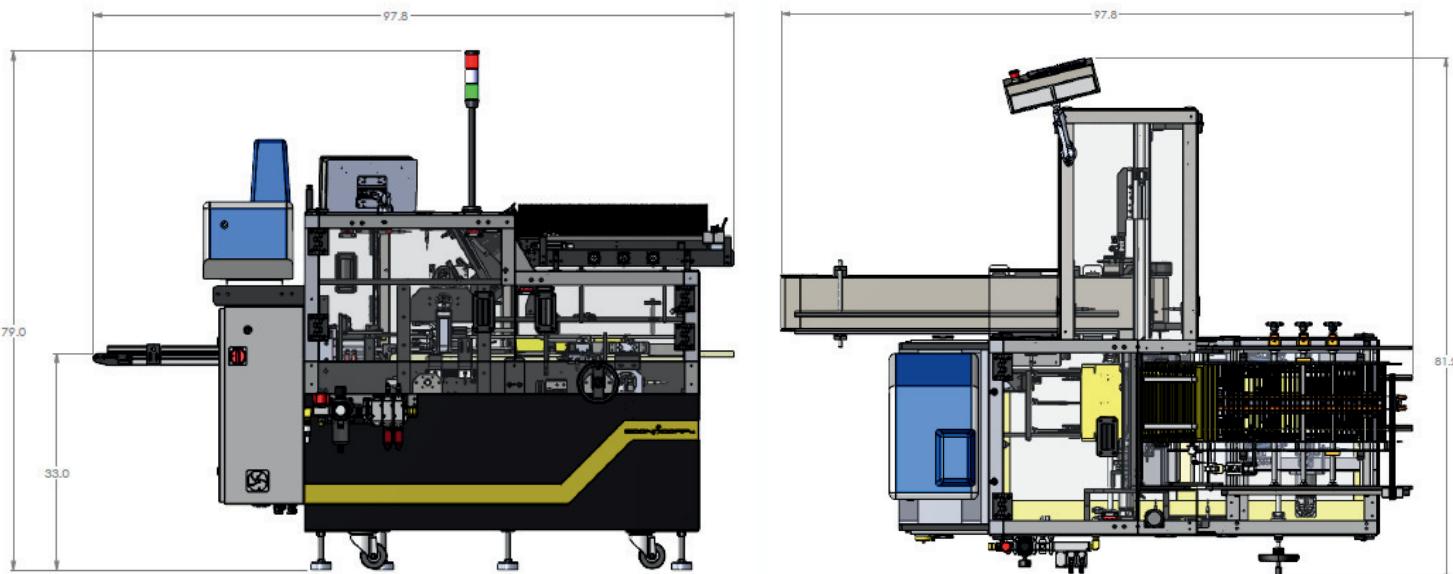
# SPARTAN M-PRO CARTONER



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## METHOD OF OPERATION

- 1.Two Stage Carton Erect system picks a flat blank carton out of the hopper bringing it to the secondary hand off station
- 2.Secondary Hand off station erects the carton and places it into intermittent motion chain assembly
- 3.Carton is then indexed to the load station where product is automatically loaded from either a belt or bucket conveyor by a LinMot product loader
- 4.Loaded carton is moved down the chain assembly where inner and outer flaps are folded, and hot melt glue is applied
- 5.Loaded and Sealed Carton is automatically discharged from the machine



## SPECIFICATIONS

### Features

- Nordson Glue Tank
- LinMot Product Loader
- Belt/Bucket Conveyor
- Servo Driven
- HMI
- Compact Footprint

### Packing Materials

- Paperboard
- Corrugate

### Speed

- Up to 60 Cartons per Minute

### Size Range

- Min: .6" x .6" x 1.75"
- Max: 4.25" x 2" x 8"

### Voltage & Controls

- 220 Volts, 50/60 Hz
- 3-Phase

### Air Consumption

- 20 SCFM

### Shipping

- Approximately 2,000 lbs

\*All Engineering Specifications and Designs are subject to change based on individual requirements