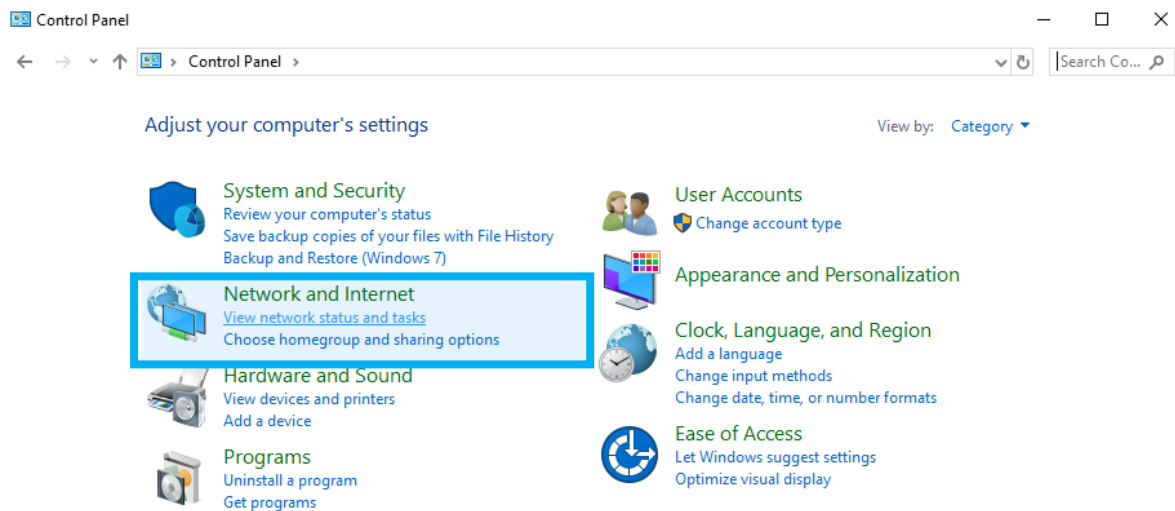


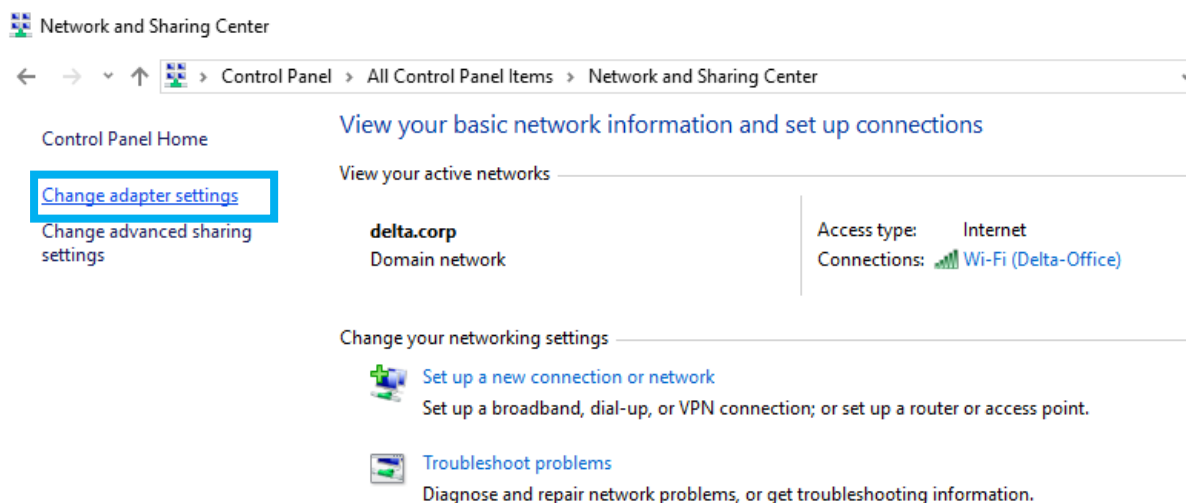
DIAServoPress Network Setting Guide

Before connecting the DIAServoPress with the Servo Press, please ensure the network had been set correctly. Please follow the below steps and descriptions to finish the entire network setting process.

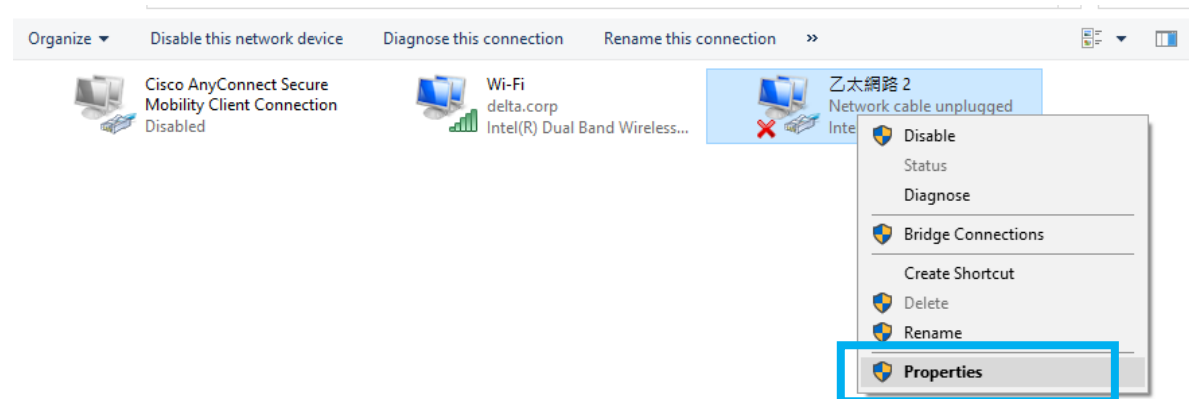
(1) Open the “Control Panel” and choose the “View network status and tasks” of the Network and Internet.



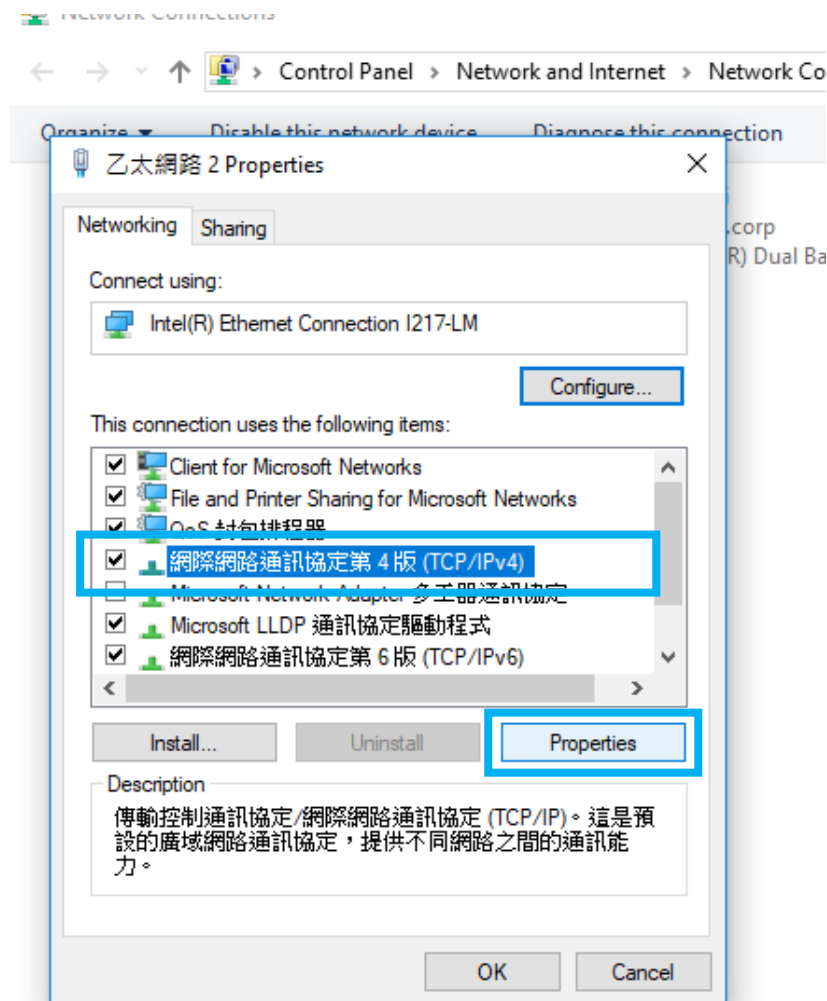
(2) Choose the “Change adapter settings” on the left column.



(3) Choose your connecting network device and press the right button on the mouse. Then choose the “Properties” on the list.



(4) Then, the properties of the device would be opened. Please choose the TCP/IPv4 and press the “Properties” button.



(5) Please fill in the “192.168.1.1” for the IP address and “255.255.255.0” for the Subnet mask. Then, the network would be finished and the DIAServoPress would be able to connect with the Servo Press successfully.

