

ORDER No:

FORGE TESTING

No:

17076

GRAND TOTAL

£160.68

SUPPLIER: ELEMENT

62206211

SUB CONTRACT TESTING RELEASE CERTIFICATE

PART No. / IDENTITY	DESCRIPTION/ TESTPIECE TYPE	TOTAL	MATERIAL/SPECIFICATION	METAL CODE	BATCH NUMBERS	HYDROGEN REQ'D (Y/N)	TOTAL
F13219	R.T.T	1	CORIN SPEC 5 Rev 5	Ti6Al4V ELI	275686	Y	1
F13220		1		"	281682	Y	1
F13221	*R.T.T	1	ISO5832-3:2016	Ti6Al4V	277947	Y	1
				6 10			
				2 2 2			
			-2				
	TOTAL =	£93.15				TOTAL =	£67.53

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PROCESSING DETAILS/REQUIREMENTS
R.T.T: MACHINE AND TEST TO ASTM E8.

*R.T.T: MACHINE AND TEST TO BS EN ISO 6892-1.

TEST TO ASTM E1447. REPORT HYDROGEN CONTENT IN PPM.

	RELEASE	E TO U.K.A.S F	REQUIREMENTS.									
TESTING SPECIFICATION												
Material Spec.	0.2% Proof	U.T.S	% Elongation	% R of A	Impact	Stress rupture						
CORIN SPEC 5 Rev 5	795	860	10(4D)	25		Hrs.	% E					
ISO5832-3:2016	780	860	10(5D)	25								
				V								
1												

Certified that unless otherwise stated above, the whole of the above parts have been manufactured, tested and inspected in accordance with the terms of the contract/order applicable thereto and conform fully to the standards/specifications quoted hereon.

SIGNED .. FOR AND ON BEHALF OF ORCHID ORTHOPEDIC SOLUTIONS

02 September 2020

ADDITIONAL TESTING REQUIREMENTS

Please email results to:

tom.smith@orchid-ortho.com bob.brown@orchid-ortho.com Joshua.Bunting@orchid-ortho.com charlie.clark@orchid-ortho.com

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