

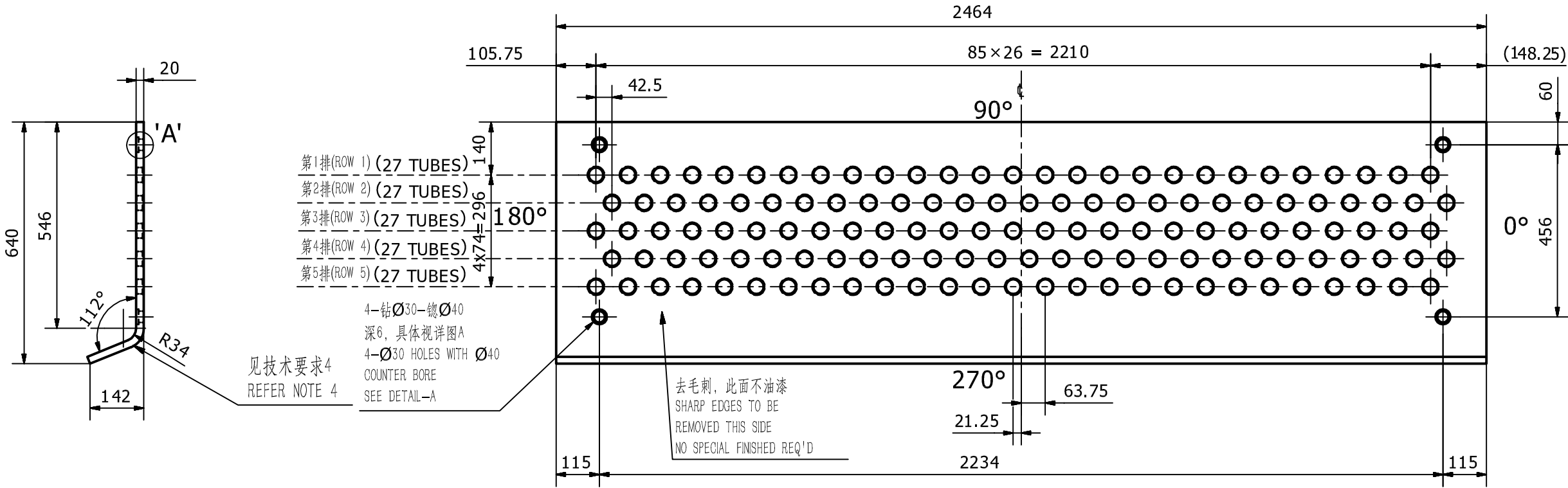
Unmarked size & geometrical tolerance shall be specified in 0-0001-1201-00; size Class m, geometrical Class H  
Unmarked size tolerance of cast iron shall be specified in GB/T 6414 CT12  
Unmarked size tolerance of steel casting shall be specified in GB/T 6414 CT13  
Unmarked size & geometrical tolerance of welding fabrication shall be specified in 0-0001-1215-00; size Class C, geometrical Class G

未注尺寸及形位公差按 0-0001-1201-00 尺寸公差等级 形位公差等级  
铸件未注尺寸公差按 GB/T 6414 CT12  
锻件未注尺寸公差按 GB/T 6414 CT13  
焊接铸件未注公差按 0-0001-1215-00 尺寸公差等级 形位公差等级

幅面 Size	A3
描图 Traced	
旧底图编号 Original master copy	
底图编号 Master copy	
签字 Sign	日期 Date

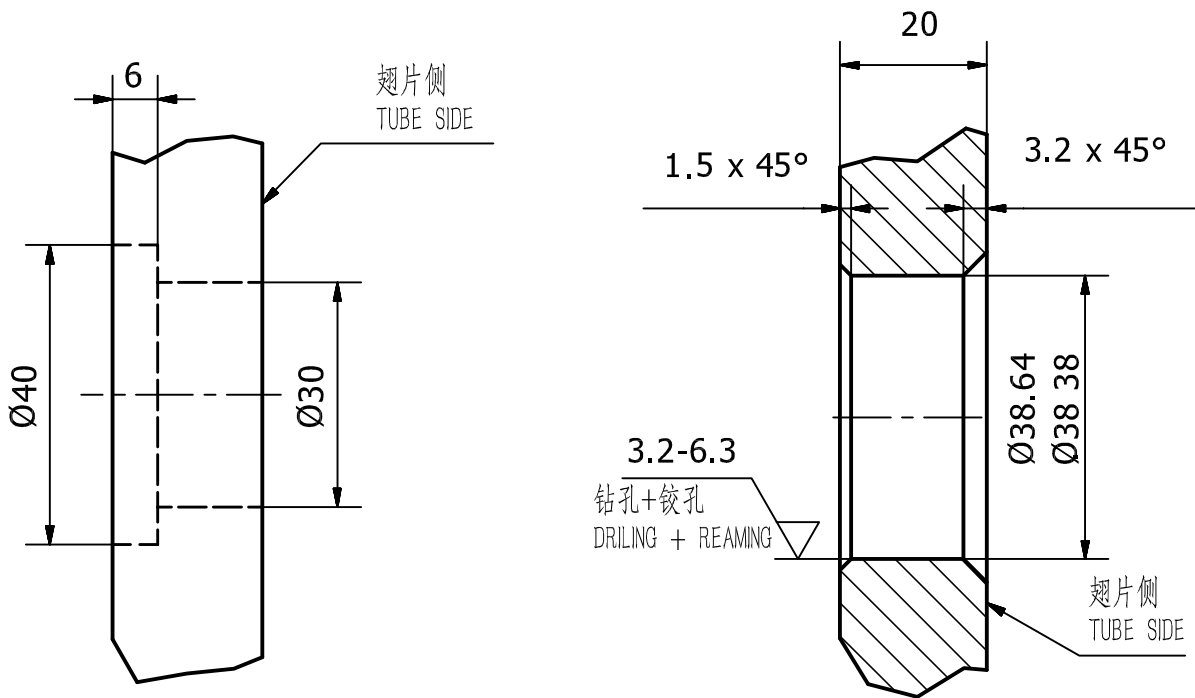
BZT-A3-ZY-2011

HTAC拥有本资料所有的知识产权，未经HTAC的书面许可，本文件及相关资料禁止全部或部分复制、转让、泄露或另作他用  
This document contains information proprietary to HTAC  
This document and such information is not to be reproduced, transmitted, disclosed or used otherwise in whole or in part without the written authorization of HTAC




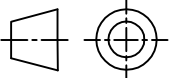
详图A  
DETAIL A

翅片管口详图  
TUBE HOLE DETAIL



技术要求:

- 去毛刺，最小半径为2mm。
  - 油漆标准：C7046-PAI(TEP-1185508-P04-0001)。
  - 管板折弯后热处理，照标准：UCS-79 (d) (3)。
- NOTE:
- REMOVE SHARP EDGES MINIMUM RADIUS = 2mm.
  - THE PAINT IN ACCORDANCE WITH C7046-PAI(TEP-1185508-P04-0001).
  - POST FORMING HEAT TREATMENT IS REQUIRED AFTER BENDING OF THE UPPER TUBE SHEET AS PER UCS-79 (d) (3).

出图部门				材 料		SA-516 Gr.70		质量 Mass		277	
Drawn				Material				kg			
4									顺流管束上管板 PLATE		
3											
2											
1											
0	2018-2-28								Mk.A-C7046-1400-HDD-001-01		
修订号 Rev.	设计 Designed	日期 Date	工艺会签 Process checked	日期 Date	审核 Reviewed	日期 Date	批准 Approved	日期 Date			
 <b>HTAC 杭州汽轮辅机有限公司</b> HANGZHOU STEAM TURBINE AUXILIARY EQUIPMENT CO.,LTD											比例 Scale 1:10 第 1 页 共 1 页 Page 1 of 1