

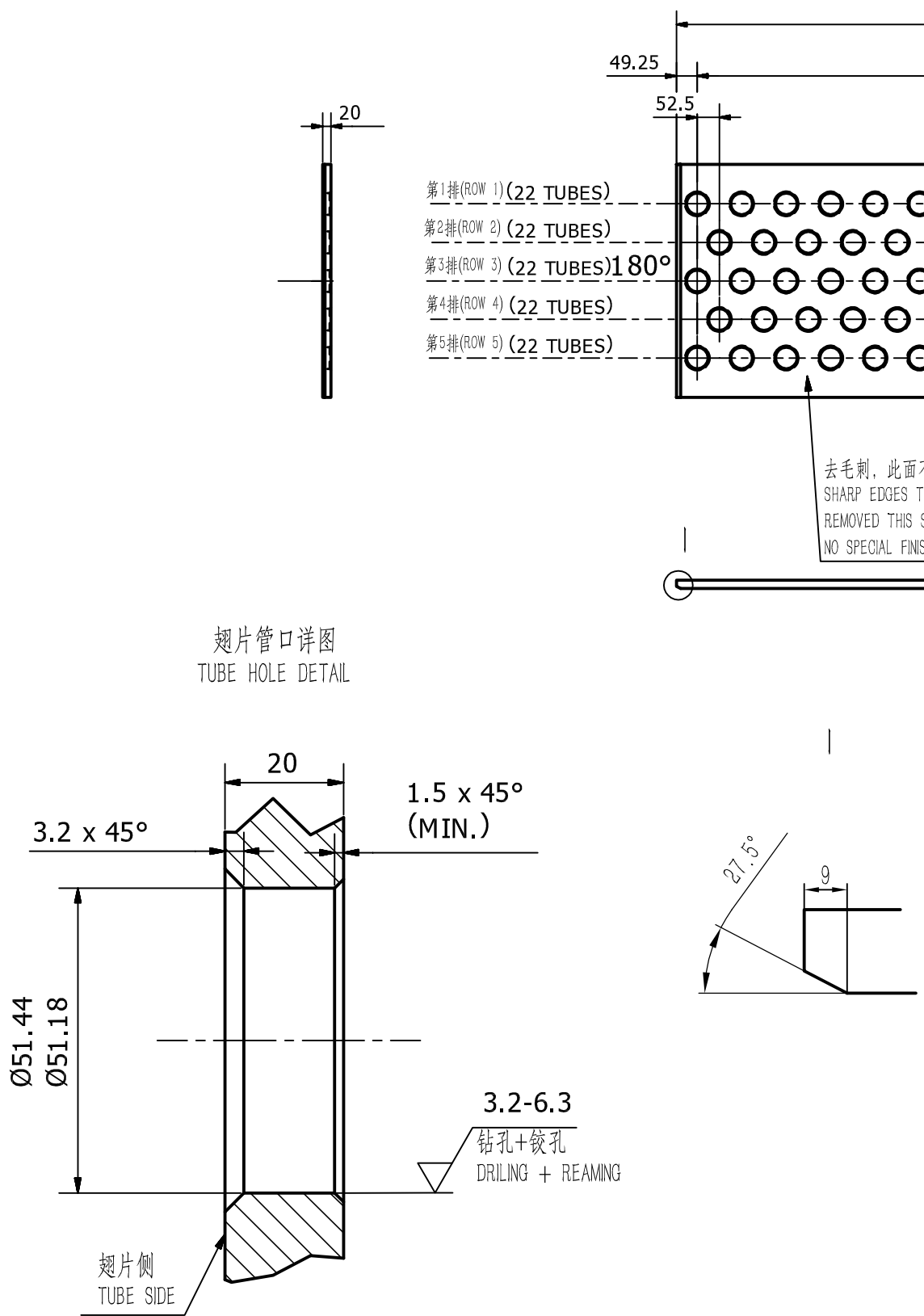
Unmarked size & geometrical tolerance shall be specified in 0-0001-1201-00; size Class m, geometrical Class H
Unmarked size tolerance of cast iron shall be specified in GB/T 6414 CT12
Unmarked size tolerance of steel casting shall be specified in GB/T 6414 CT13
Unmarked size & geometrical tolerance of welding fabrication shall be specified in 0-0001-1215-00; size Class C, geometrical Class G

未注尺寸及形位公差按 0-0001-1201-00 尺寸公差等级 形位公差等级
铸件未注尺寸公差按 GB/T 6414 CT12
锻件未注尺寸公差按 GB/T 6414 CT13
焊接结构件未注公差按 0-0001-1215-00 尺寸公差等级 形位公差等级

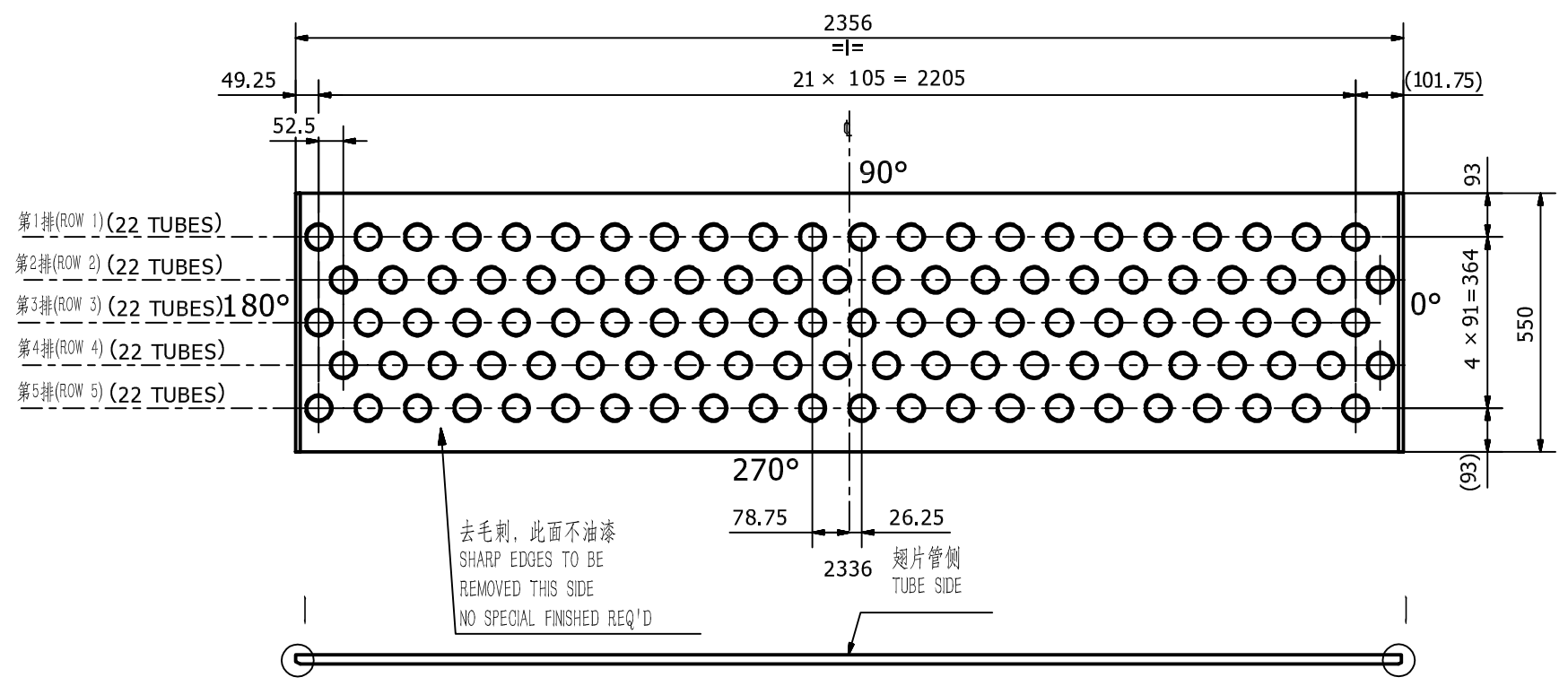
幅面 Size	A3
描图 Traced	
旧底图编号 Original master copy	
底图编号 Master copy	
签字 Sign	日期 Date

BZT-A3-ZY-2011


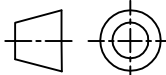
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翅片管口详图
TUBE HOLE DETAIL



技术要求:
1. 去毛刺, 最小半径为2mm。
2. 油漆标准: C7046-PAI(TEP-1185508-P04-0001)。
NOTE:
1. REMOVE SHARP EDGES MINIMUM RADIUS = 2mm.
2. THE PAINT IN ACCORDANCE WITH C7046-PAI(TEP-1185508-P04-0001).

出图部门 Drawn		材 料 Material		SA-516 Gr.70		质量 Mass kg	203	
4						逆流管束上管板 PLATE		
3								
2								
1								
0						Mk.A-C7046-1400-HDD-002-01		
修订号 Rev.	设计 Designed	日期 Date	工艺会签 Process checked	日期 Date	审核 Reviewed			
 HTAC 杭州汽轮辅机有限公司 HANGZHOU STEAM TURBINE AUXILIARY EQUIPMENT CO.,LTD								比例 Scale 1:10 第 1 页 共 1 页 Page 1 of 1