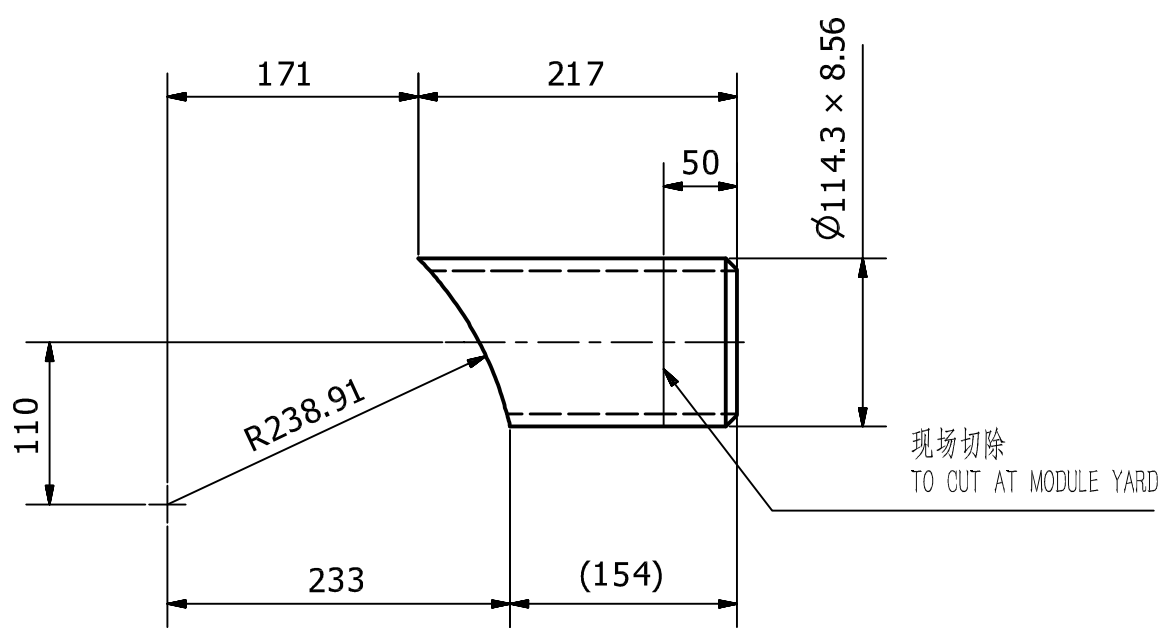


Unmarked size & geometrical tolerance shall be specified in 0-0001-1201-00; size Class m, geometrical Class H
Unmarked size tolerance of cast iron shall be specified in GB/T 6414 CT12
Unmarked size tolerance of steel casting shall be specified in GB/T 6414 CT13
Unmarked size & geometrical tolerance of welding fabrication shall be specified in 0-0001-1215-00; size Class C, geometrical Class G

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技术要求:
1.去毛刺。
NOTE:
1.REMOVE SHARP EDGES

幅面 Size	A4	出图部门 Drawn	材料 Material	SA-106 Gr.B	质量 Mass kg	213		
描图 Traced	4				逆流管束上管箱抽气管 PIPE O.D. 114.3 Mk.B-C7046-1400-HDD-002-06			
	3							
旧底图编号 Original master copy	2							
	1							
底图编号 Master copy	0							
修订号 Rev.	设计 Designed	日期 Date	工艺会签 Process checked	日期 Date	审核 Reviewed	日期 Date	批准 Approved	日期 Date
签字 Sign	日期 Date	HTAC 杭州汽轮机有限公司 HANGZHOU STEAM TURBINE AUXILIARY EQUIPMENT CO.,LTD					比例 Scale 1:5 第 1 页 共 1 页 Page 1 of 1	