

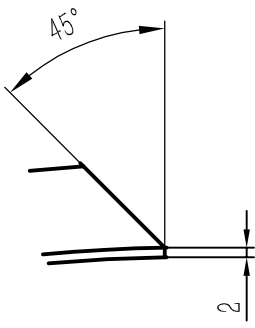
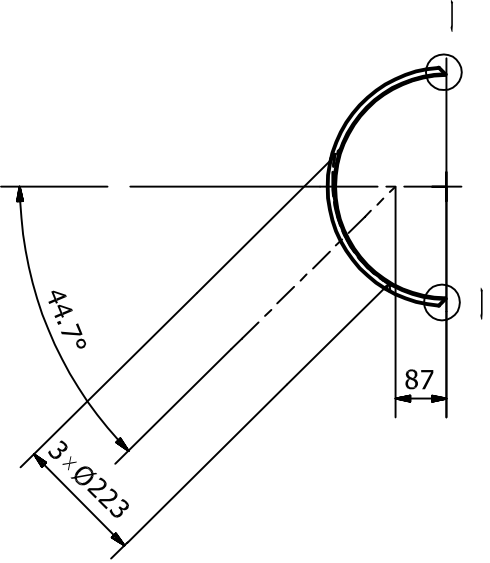
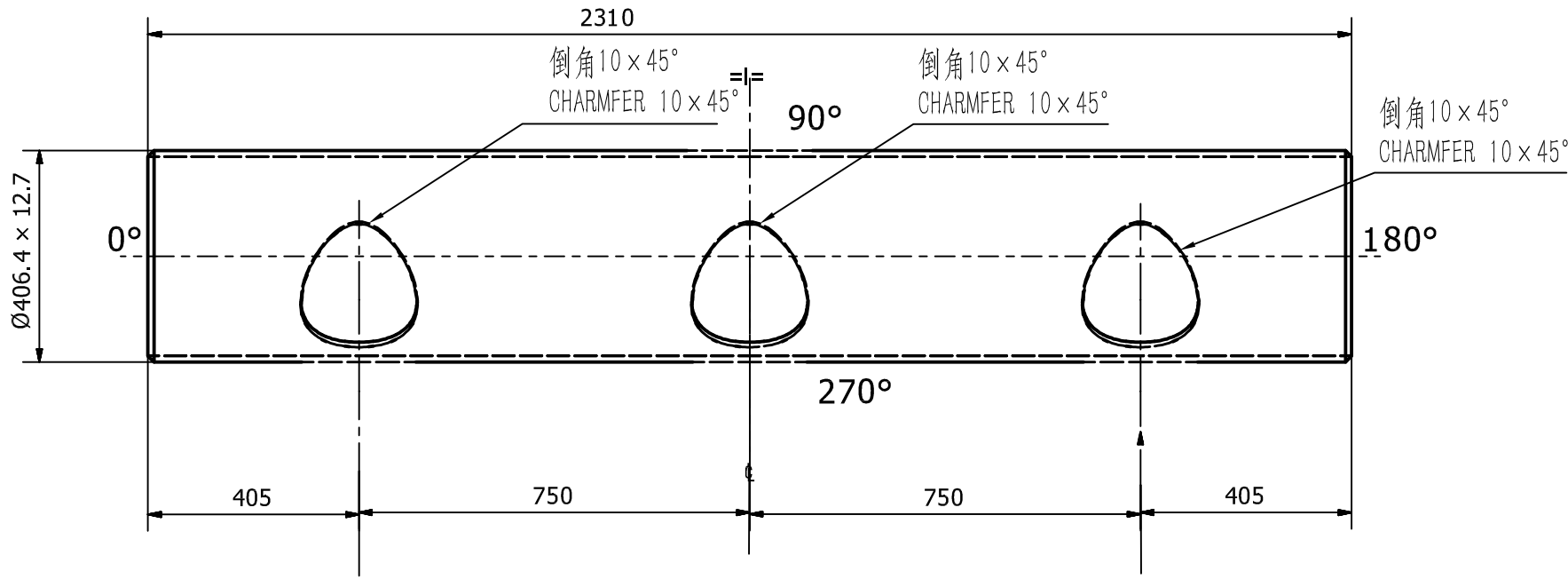
Unmarked size & geometrical tolerance shall be specified in 0-0001-1201-00; size Class m, geometrical Class H
Unmarked size tolerance of cast iron shall be specified in GB/T 6414 CT12
Unmarked size tolerance of steel casting shall be specified in GB/T 6414 CT13
Unmarked size & geometrical tolerance of welding fabrication shall be specified in 0-0001-1215-00; size Class C, geometrical Class G

未注尺寸及形位公差按 0-0001-1201-00 尺寸公差H级 形位公差H级
铸件未注尺寸公差按 GB/T 6414 CT12
铸钢件未注尺寸公差按 GB/T 6414 CT13
焊接结构件未注公差按 0-0001-1215-00 尺寸公差C级 形位公差C级


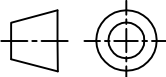
| | |
|-----------------------------------|---------|
| 幅面 Size | A3 |
| 描 图 Traced | |
| 旧 底 图 编 号 Original master copy | |
| 底 图 编 号 Master copy | |
| 签字 Sign | 日期 Date |

BZT-A3-ZY-2011

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技术要求:
1.去毛刺。
NOTE:
1.REMOVE SHARP EDGES

| | | | | | | | | | | | | |
|--|----------------|------------|-------------------------|-----------------|----------------|-------------|----------------|---------------|---|-----|----------------------------|--|
| 出 图 部 门 Drawn | | | | 材 料 Material | | SA-106 Gr.B | | 质量 Mass kg | | 142 | | |
| 4 | | | | | | | | | 顺流管束下管箱 HALF PIPE O.D. 406.4 | | | |
| 3 | | | | | | | | | | | | |
| 2 | | | | | | | | | | | | |
| 1 | | | | | | | | | Mk.C-C7046-1400-HDD-001-05 | | | |
| 0 | | | | | | | | | | | | |
| 修订号 Rev. | 设计 Designed | 日期 Date | 工艺会签 Process checked | 日期 Date | 审核 Reviewed | 日期 Date | 批准 Approved | 日期 Date | | | | |
|  HTAC 杭州汽轮辅机有限公司 HANGZHOU STEAM TURBINE AUXILIARY EQUIPMENT CO.,LTD | | | | | | | | |  | | 比 例 Scale 1:10 | |
| | | | | | | | | | | | 第 1 页 共 1 页 Page 1 of 1 | |