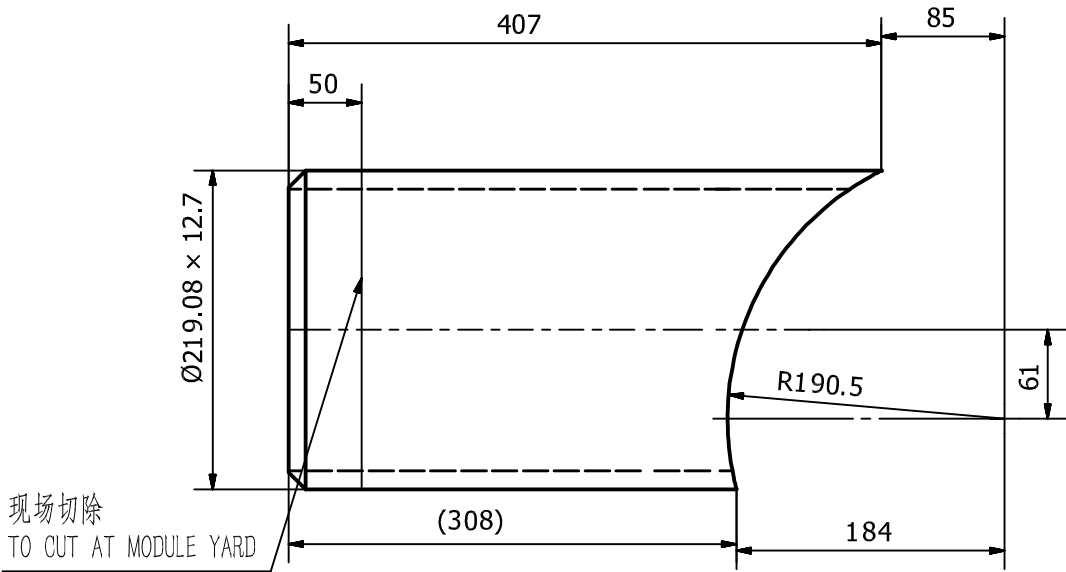


Unmarked size & geometrical tolerance shall be specified in 0-0001-1201-00; size Class m, geometrical Class H  
Unmarked size tolerance of cast iron shall be specified in GB/T 6414 CT12  
Unmarked size tolerance of steel casting shall be specified in GB/T 6414 CT13  
Unmarked size & geometrical tolerance of welding fabrication shall be specified in 0-0001-1215-00; size Class C, geometrical Class G

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技术要求:  
1. 去毛刺。  
NOTE:  
1. REMOVE SHARP EDGES

幅面 Size	A4	出图部门 Drawn	材料 Material	SA-106 Gr.B	质量 Mass kg	21
描图 Traced	4				顺流管束下管箱接管 PIPE O.D. 219.10  Mk.C-C7046-1400-HDD-001-06	
	3					
旧底图编号 Original master copy	2					
	1					
底图编号 Master copy	0					
修订号 Rev.	设计 Designed	日期 Date	工艺会签 Process checked	日期 Date	审核 Reviewed	日期 Date
签字 Sign	日期 Date	HTAC 杭州汽轮机有限公司 HANGZHOU STEAM TURBINE AUXILIARY EQUIPMENT CO., LTD				比例 Scale 1:5 第 1 页 共 1 页 Page 1 of 1