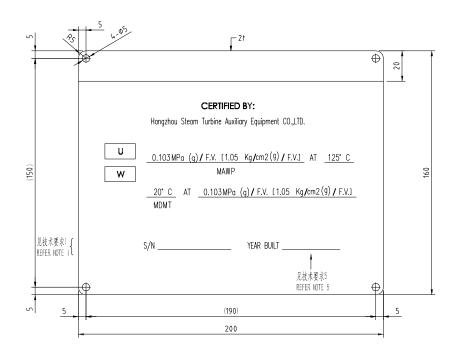
Unmarked size & geometrical tolerance of welding fabrication shall be specified in 0-0001-1215-00; size Class C, geometrical Class G 在民人及那位会禁 0-0001-1201-00 尺寸企差m缓 那位全H缓 Unmarked size & geometrical tolerance shall be specified in 0-0001-1201-00; size Class m, geometrical Class H Jumarked size tolerance of steel casting shall be specified in GB/T 6414 CT13 Inmarked size tolerance of cast iron shall be specified in GB/T 6414 CT12 尺寸公差C级 形位公差C级 0-0001-1215-00 梯件未进尺寸公差按 GB/T 6414 CT12 钢件未述尺寸企差接 GB/T 6414 CT13 **科结构件未注公差**按

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## 技术要求:

- 1.制造序列号及制造日期应在压力试验时敲钢印。
- 2. 所有尺寸均为mm。
- 3.在铭牌上的字母、框架和冲压平面为浮雕,表面磨光。其他部位刻蚀0.2mm深,并用0.1mm厚度的黑色烤漆。铭牌中字体的高度为5mm。
- 4.字母字体应为Century Gothic。
- 5. 日期格式应如: 2018-01。(最后完成时间)
- 6. 'ASME'钢印要求钢印持有者以及AI检验见证。

- 1. MANUFACTURER SERIAL NO., DATE BUILD SHALL BE STAMPED AT THE TIME OF TESTING
- 2. ALL DIMENSIONS ARE IN mm.
- 3.LETTER, FRAME AND STAMPING SQUARES IN THE NAME PLATE SHALL BE EMBOSSED AND THEIR FACES SHALL BE POLISHED BY BUFFING. THE OTHER PART SHALL BE ETCHED 0.2mm IN DEPTH AND THEN PAINTED AND BAKED WITH BLACK ENAMEL 0.1mm IN THICKNESS.LETTERS OF NAMEPLATE SHALL BE 5mm IN HEIGHT.
- 4.LETTERS SHALL BE CENTURY GOTHIC TYPE
- 5. DATA BUILD SHALL BE STAMPED AS 2018-01(DATE OF FINAL INSPECTION)
- 6. 'ASME' STAMP SHALL BE HARD PUNCHED BY STAMP HOLDERS AND WITNESSED BY AL.

幅面 Size A4	出图 Dro				材 料 Material		SS 316L		质量 Mass kg	(	0.5	
描图 Traced	3									ASME	铭牌	
旧底图编号 Original master copy	2								Δ	ASME NAME PLATE		
底图编号	0								   Mk.(	7046-1400	-NP-001-AC	
Master copy	修订号 Rev.	设计 Designed	日期 Date	工艺会签 日 Process checked Dat	期 审核 e Reviewed	日期 Date	批准 Approved	日期 Date	- 11110			
<u> </u>										W 4 11 4		
BZT-A4-ZY-	201	1										