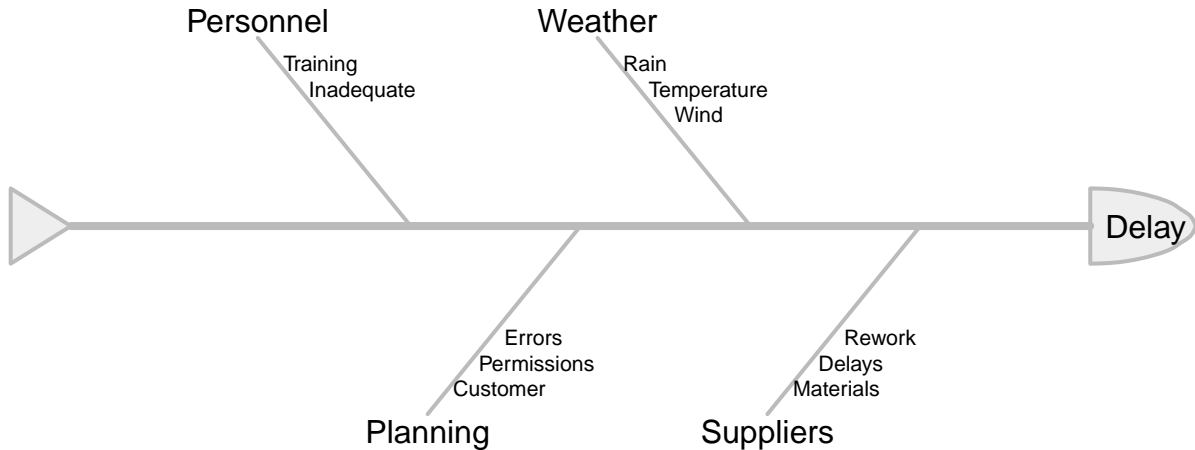


Six Sigma Cause-and-effect Diagram



Construction Example