



Design for Six-Sigma	Lean	Variation Reduction
<ul style="list-style-type: none">• Requirements allocation• Capability assessment• Robust design• Predictable product quality	<ul style="list-style-type: none">• Flow mapping• Waste elimination• Cycle time• Work-in-process reduction• Operations and design	<ul style="list-style-type: none">• Predictability• Feasibility• Efficiency• Capability• Accuracy