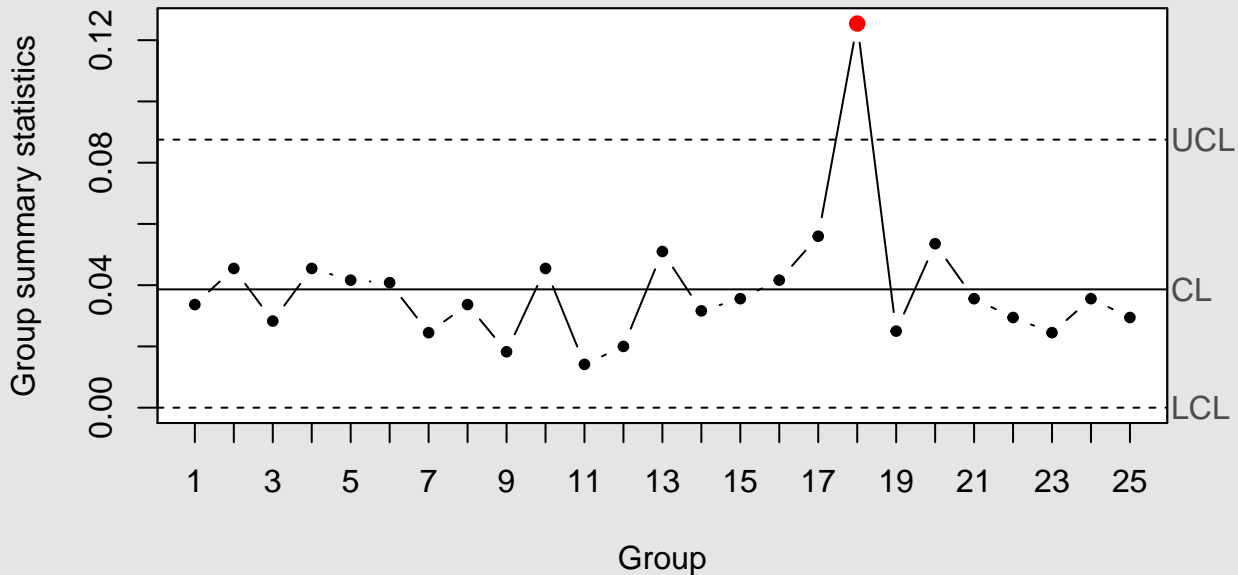


S Chart for xs



Number of groups = 25

Center = 0.03863

StdDev = 0.04193

LCL = 0

UCL = 0.08753

Number beyond limits = 1

Number violating runs = 0