

土耳其电子有限公司

承 认 书

SPECIFICATION

机种名:

贵社品番: 35016855

YOUR PART NO:

敝社品名: SCREW +2.0平D3.5 T0.8 M/S 2\*2.5 BZNCR3+  
PRODUCTION NAME:

RECEIVED		
CFMD	CHKD	REVD
土耳其电子有限公司		


纳入社名:

东莞市三精精密五金有限公司

DONGGUAN SANJING PRECISION METAL CO.,LTD

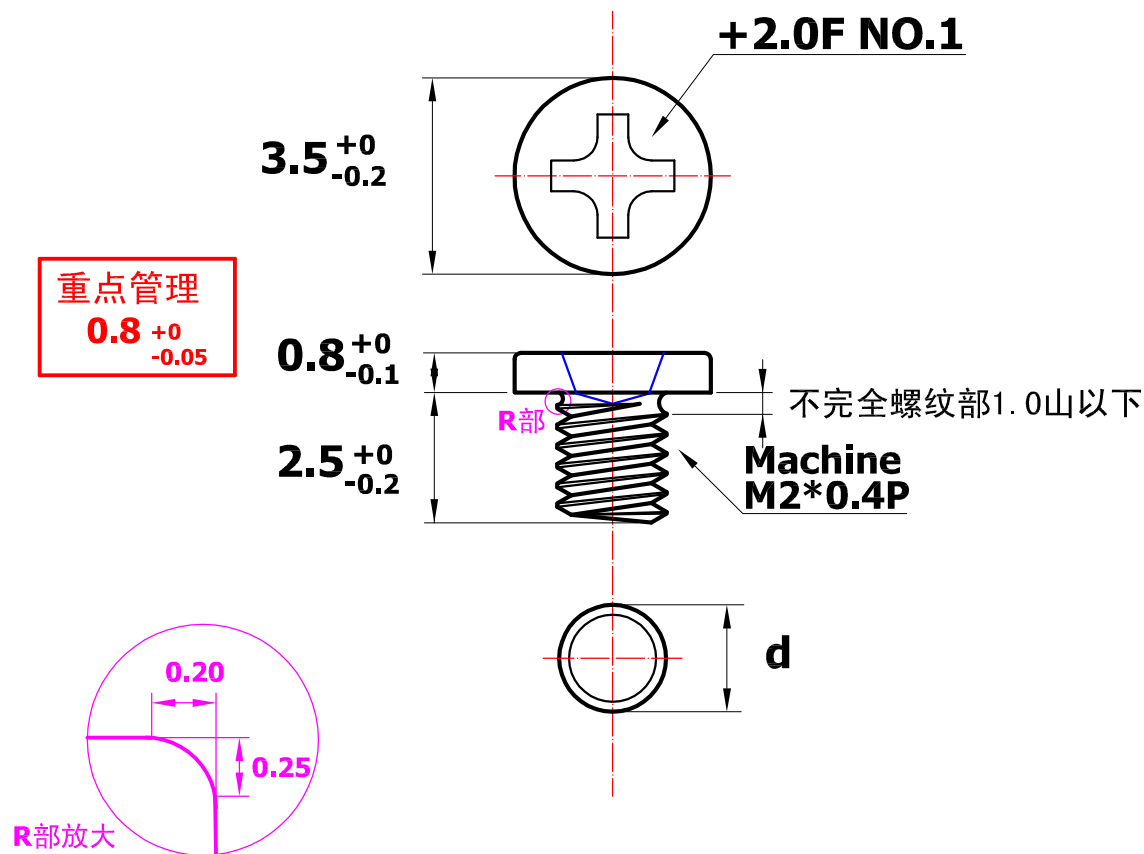
纳入时间:

2012年12月20日

决 裁	作成	确认	承认
	刘小苑		

# 作业 依赖 指导书

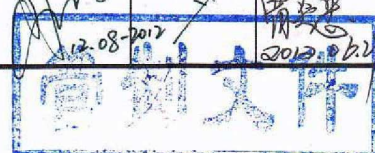
PRODUCTION INSTRUCTION SHEET



改番号 REVISION NO	改正年月日 DATE	改正事项 DESCRIPTION OF REVISION	担当 DESIGNED	承认 APPROVED
改版				
改版				
改版				
材料名 MATERIAL	<b>SWRCH18A <math>\phi</math>1.68</b> 参考) 1. 头部FLAT形状1番. (JIS B1111 ) 2. 螺丝部准普通2级螺纹. 3. 不完全螺纹部1.0山以下. 4. 与DX共用.			
十字模具 PUNCH	<b>+2.0F</b>			
锻造外径 HEADER $\phi$	<b>1.68 ~ 1.70</b>			
锻造长度 HEADER L	<b>2.20 ~ 2.25</b>			
轧造外径 ROLLING $\phi$	<b>1.89 ~ 1.98</b>			
热处理 HEAT TREAT	<b>有</b>			
表面处理 FINISH	<b>BZNCr3+</b>			
品番 CODE NO.	<b>35016855</b>			
品名 TITLE	<b>SCREW +2.0平 D3.5 T0.8 M/S 2*2.5</b>	尺度 SCALE	单位 UNIT	作成 DRAWN BY
客户 CUSTOMER	<b>土耳其</b>	<b>7/1</b>	<b>mm</b>	<b>王子城</b> 2009.07.24
确认 CHECKED BY				
承认 APPROVED BY				

东莞市三精精密五金有限公司

东莞市三精精密五金有限公司								编写部门		品质技术部	
QC工程图								文件编号		DGSJ-Q-C-10-002	
								版 本		A1	
								发行日期		2012.06.29	
工程名				管理特性			管理要领				
N O	工程 记号	工程名	加工处 社 内 外 注 会 社 名	设备名称 加工条件 时 间 温 度	管理项目 寸 法 外 观 强 度	管理水准 检查频率 水 准	管 理 担 当	管理方法 测定器 限度样本	记录 DATA SHEET	异常处理 决定者	标准类 社内标准 作业标准
1	▽	材料 入库	社外	SWCH 18A	外观 材料φ	入库时 每LOT	成形 担当	目视 M/M	试验成 绩书	生产 部署长	社内标准
2	○	锻造	社内	锻造机 成形 作业标准	外观	2H N=50	锻造 担当	目视	生产 日报	生产 部署长	作业图纸
		头部外径D			2H N=5	V/C					
		头部厚度T			2H N=5	V/C					
		锻造外径φ			2H N=5	M/M					
3	◇	工程 检 查		作业 指导书	锻造长度L	2H N=5	工程检 查担当	V/C Bit Gauge	工程检 查记录	品质保证部 署长	作业指导书
					+字穴	2H N=5					
4	○	铨造	社内	铨造机 成形 作业标准	外观	2H N=50	铨造 担当	目视	生产 日报	生产 部署长	作业图纸
		铨造外径φ			2H N=5	M/M					
		铨造长度L			2H N=5	V/C					
		铨造精度			2H N=5	P/J R/G					
5	◇	工程 检 查		作业 指导书			工程检 查担当		工程检 查记录	品质保证部 署长	作业指导书
6	○	热处理	外注	连续炉 作业标准 作业 指导书	外观	1L N=50	外注品 质担当 收入检 查担当	目视	外注 成绩书 收入检 查日报	外注品质部 署长 品质保证部 署长	作业标准 作业指导书
		硬度			1L N=5	硬度机					
		破断扭力			1L N=5	扭力器					
7	◇	受入 检 查		作业 指导书	15°头打	1L N=5		15° JIG			
8	○	电镀/镀NI+ 油性/水性 封闭	外注	滚镀 作业标准 作业 指导书	外观	1L N=50	外注品 质担当 收入检 查担当	目视	外注 成绩书 收入检 查日报	外注品质部 署长 品质保证部 署长	作业标准 作业指导书
		镀金状态			1L N=5	盐水喷雾 试验					
9	◇	受入 检 查		作业 指导书							
10	◇	出荷 检 查	社内	测定器	外观	1L N=50	出荷检 查担当	目视	检查 成绩书	品质保证部 署长	出荷检查基 准书
				头部外径D	1L N=10	V/C					
				头部厚度T	1L N=10	V/C					
				铨造外径φ	1L N=10	M/M					
				铨造长度L	1L N=10	V/C					
				+字穴	1L N=10	Bit Gauge					
				螺纹精度	1L N=10	P/J R/G					
				破断扭力	1L N=10	扭力器					
				15°头打	1L N=10	15° JIG					
				缔结性	1L N=10	配合铁板					
11	○	包装/选别	社内	机器选别 人工选别	头径区分 外观不良, 杂钉	每LOT 每袋数量 每箱数量	包装 担当	选别机 目视	包装日 记	包装担当	包装 作业指导书
				电子称	数量确认			电子称	包装 日报		
12	▽	出荷	社外	运输车辆	送货单 成绩书	每款产品	运送担 当		送货单	营业部署长	
修 订 记 录	日期		版次	修订情况记录					核准	审查	作成
	2012.06.29		A1	镀NI产品在电镀工艺后增加“油性/水性封闭”工艺							



实验检查成绩表 (Sample Results)									
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客户名称 (Client Name)	土耳其电子有限公司	纳样时间 (Accept Date)	12月20日
部 品 番 号 (Part No.)	35016855	部 品 名 (Part Name)	SCREW +2.0平D3.5 T0.8 M/S 2*2.5 BZNCR3+
材 质 (Material Spec.)	SWRCH 18A	制 造 区 分 (Production Type)	HEADING
表面 处理 (Surface treatment)	BZNCR3+	检 查 日 (Inspection Data)	2012-12-20
检 查 数 (Sampling Size)	5PCS	生产日期 (Production date)	

[illegible]

工具说明	VIC	BIT G	JIG	Q/E	M / M	V / C	R/G	T/G
	Visual Check	BITS	15° JIG	Quadratic Element	Micrometers	Vernier Calipers	Ring thread gage	Torsiograph
	目视	批头	头打器	二次元	千分尺	卡尺	螺纹环规	扭力器

合.不的判定(Decision)
------------------

客户社名:

**土耳其电子有限公司**

**纳入社名:**

东莞市三精精密五金有限公司

**DONGGUAN SANJING PRECISION METAL CO.,LTD**

担当Charged	确认Checked	承认Approved
担当Charged	确认Checked	承认Approved
刘小苑		



# POSCO Mill Test Certificate/ 检验证明书

Certificate No./ 证明书号码 : 110608-PWSC-014-004  
Date of Issue/ 发行日期 : Jun., 13, 2011

Order No./ 合同号码 : 0004698505  
Supplier/ 订户 : POSCO Asia Co., Ltd.  
Customer/ 客户 : BOW SHING METAL MANUFACTURING  
PO No./ 订单号码 : 4698505  
Commodity/ 品名 : WIRE ROD(BLOOM)  
Spec & Type/ 标准 : JIS G3507 SWRCH18A

Size/ 尺寸	Product No. 产品号码	Quantity 数量	Weight (kg) 重量	Heat No. 炼钢号码	D I S T R I B U T I O N									
5.5	VCT0020361	1	1,618	SF03048	C	Si	Mn	P	S	Se+Al				
5.5	VCT0020371	1	1,935	SF03048	44	44	720	162	52	53				
5.5	VCT0020381	1	1,975	SF03048	1767	44	720	162	52	53				
5.5	VCT0020391-0401	2	3,938	SF03048	1767	44	720	162	52	53				
5.5	VCT0020411	1	1,927	SF03048	1767	44	720	162	52	53				
5.5	VCT0020421	1	1,972	SF03048	1767	44	720	162	52	53				
5.5	VCT0020431	1	1,942	SF03048	1767	44	720	162	52	53				
5.5	VCT0020441	1	1,974	SF03048	1767	44	720	162	52	53				
5.5	VCT0020451	1	1,930	SF03048	1767	44	720	162	52	53				
5.5	VCT0020461	1	1,963	SF03048	1767	44	720	162	52	53				
5.5	VCT0020471	1	1,955	SF03048	1767	44	720	162	52	53				
5.5	VCT0020481	1	1,948	SF03048	1767	44	720	162	52	53				
5.5	VCT0020491-0501	2	3,894	SF03048	1767	44	720	162	52	53				
5.5	VCT0020511	1	1,964	SF03048	1767	44	720	162	52	53				
5.5	VCT0020521	1	1,971	SF03048	1767	44	720	162	52	53				
5.5	VCT0020531	1	1,954	SF03048	1767	44	720	162	52	53				
5.5	VCT0020541	1	1,960	SF03048	1767	44	720	162	52	53				
5.5	VCT0020561	1	1,941	SF03048	1767	44	720	162	52	53				
5.5	VCT0020561	1	1,952	SF03048	1767	44	720	162	52	53				

Division - L: Ladle Analysis  
\* Chemical Composition Unit: -2:x/1/100, -3:x/1/1000, -4:x/1/10000, -5:x/1/100000  
\* Tr - It is within the standard range and include trace element.

We hereby certify that the material herein has been made in accordance with the order and above specification.  
Test Certificate is issued according to EN10204 3.1.

This material is fine grained steel.  
\* This Mill Test Certificate cannot be copied for any purpose.

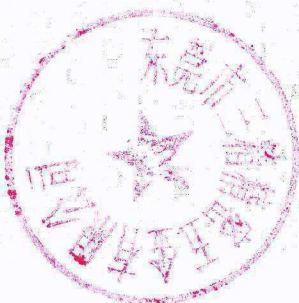
Surveyor To:

POSCO Pohang Works, 5 Dongchon-dong, Nam-gu, Pohang-si, Gyeongsangbuk-do, 790-785, Korea

Chief of material testing section

Man Soo, Jang

M.S. JANG



## Test Report

No. CANML1216125901

Date: 29 Nov 2012

Page 1 of 4

DONGGUAN SANJING COMMERCE CO., LIMITED

LINGTOU INDUSTRY COMPIEX QIAOTOU TOWN DONGGUAN CITY GUANGDONG PROVINCE

The following sample(s) was/were submitted and identified on behalf of the clients as : SWRCH18A

SGS Job No. : SZML121151918 - SZ

Internal Reference No. : 9.1

Date of Sample Received : 26 Nov 2012

Testing Period : 26 Nov 2012 - 29 Nov 2012

Test Requested : Selected test(s) as requested by client.

Test Method : Please refer to next page(s).

Test Results : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted samples, the results of Lead, Mercury, Cadmium, Hexavalent chromium comply with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.

Signed for and on behalf of  
SGS-CSTC Ltd.



Marco liang  
Approved Signatory

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## Test Report

No. CANML1216125901

Date: 29 Nov 2012

Page 2 of 4

Test Results :

### Test Part Description :

Specimen No.	SGS Sample ID	Description
1	CAN12-161259.001	Black plated metal wire

Remarks :

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected ( < MDL )
- (4) "-" = Not Regulated

### RoHS Directive 2011/65/EU

Test Method : With reference to IEC 62321:2008

- (1) Determination of Cadmium by ICP-OES.
- (2) Determination of Lead by ICP-OES.
- (3) Determination of Mercury by ICP-OES.
- (4) Determination of Hexavalent Chromium by Spot test / Colorimetric Method using UV-Vis.

Test Item(s)	Limit	Unit	MDL	001
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	ND
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (CrVI)	-	-	◇	Negative

Notes :

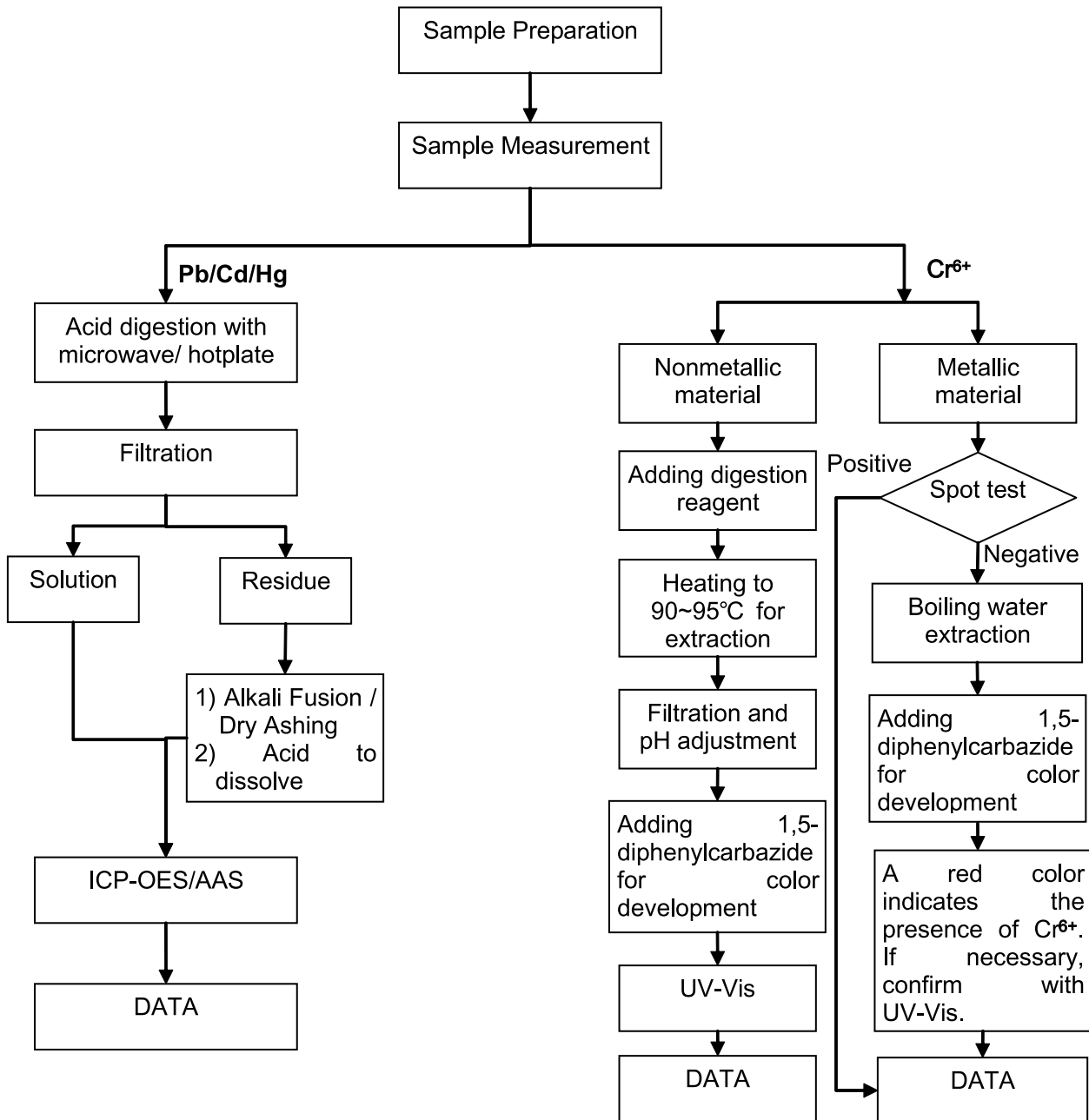
- (1) The maximum permissible limit is quoted from the directive 2011/65/EU, Annex II
- (2) ◇Spot-test:  
Negative = Absence of CrVI coating, Positive = Presence of CrVI coating;  
(The tested sample should be further verified by boiling-water-extraction method if the spot test result is Negative or cannot be confirmed.)
- ◇Boiling-water-extraction:  
Negative = Absence of CrVI coating  
Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm<sup>2</sup> sample surface area.  
For corrosion protection coatings on metals: Information on storage conditions and production date of the tested sample is unavailable and thus results of Cr(VI) represent status of the sample at the time of testing.

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## ATTACHMENTS

### RoHS Testing Flow Chart

- 1) Name of the person who made testing: Michael Tso
- 2) Name of the person in charge of testing: Adams Yu
- 3) These samples were dissolved totally by pre-conditioning method according to below flow chart (Cr<sup>6+</sup> test method excluded).



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## Test Report

No. CANML1216125901

Date: 29 Nov 2012

Page 4 of 4

Sample photo:



SGS authenticate the photo on original report only

\*\*\* End of Report \*\*\*

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# Test Report

No. CANML1216125906

Date: 29 Nov 2012

Page 1 of 4

DONGGUAN SANJING COMMERCE CO., LIMITED

LINGTOU INDUSTRY COMPIEX QIAOTOU TOWN DONGGUAN CITY GUANGDONG PROVINCE

The following sample(s) was/were submitted and identified on behalf of the clients as : BZnCr3+(Green Black zinc)

SGS Job No. : SZML121151918 - SZ

Internal Reference No. : 9.6

Date of Sample Received : 26 Nov 2012

Testing Period : 26 Nov 2012 - 29 Nov 2012

Test Requested : Selected test(s) as requested by client.

Test Method : Please refer to next page(s).

Test Results : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted samples, the results of Lead, Mercury, Cadmium, Hexavalent chromium comply with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.

Signed for and on behalf of  
SGS-CSTC Ltd.



Marco liang  
Approved Signatory

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## Test Report

No. CANML1216125906

Date: 29 Nov 2012

Page 2 of 4

Test Results :

### Test Part Description :

Specimen No.	SGS Sample ID	Description
1	CAN12-161259.006	Black plated metal screw

Remarks :

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected ( < MDL )
- (4) "-" = Not Regulated

### RoHS Directive 2011/65/EU

Test Method : With reference to IEC 62321:2008

- (1) Determination of Cadmium by ICP-OES.
- (2) Determination of Lead by ICP-OES.
- (3) Determination of Mercury by ICP-OES.
- (4) Determination of Hexavalent Chromium by Spot test / Colorimetric Method using UV-Vis.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>006</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	ND
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (CrVI)	-	-	◇	Negative

Notes :

- (1) The maximum permissible limit is quoted from the directive 2011/65/EU, Annex II
- (2) ◇Spot-test:  
Negative = Absence of CrVI coating, Positive = Presence of CrVI coating;  
(The tested sample should be further verified by boiling-water-extraction method if the spot test result is Negative or cannot be confirmed.)
- ◇Boiling-water-extraction:  
Negative = Absence of CrVI coating  
Positive = Presence of CrVI coating; the detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm<sup>2</sup> sample surface area.  
For corrosion protection coatings on metals: Information on storage conditions and production date of the tested sample is unavailable and thus results of Cr(VI) represent status of the sample at the time of testing.

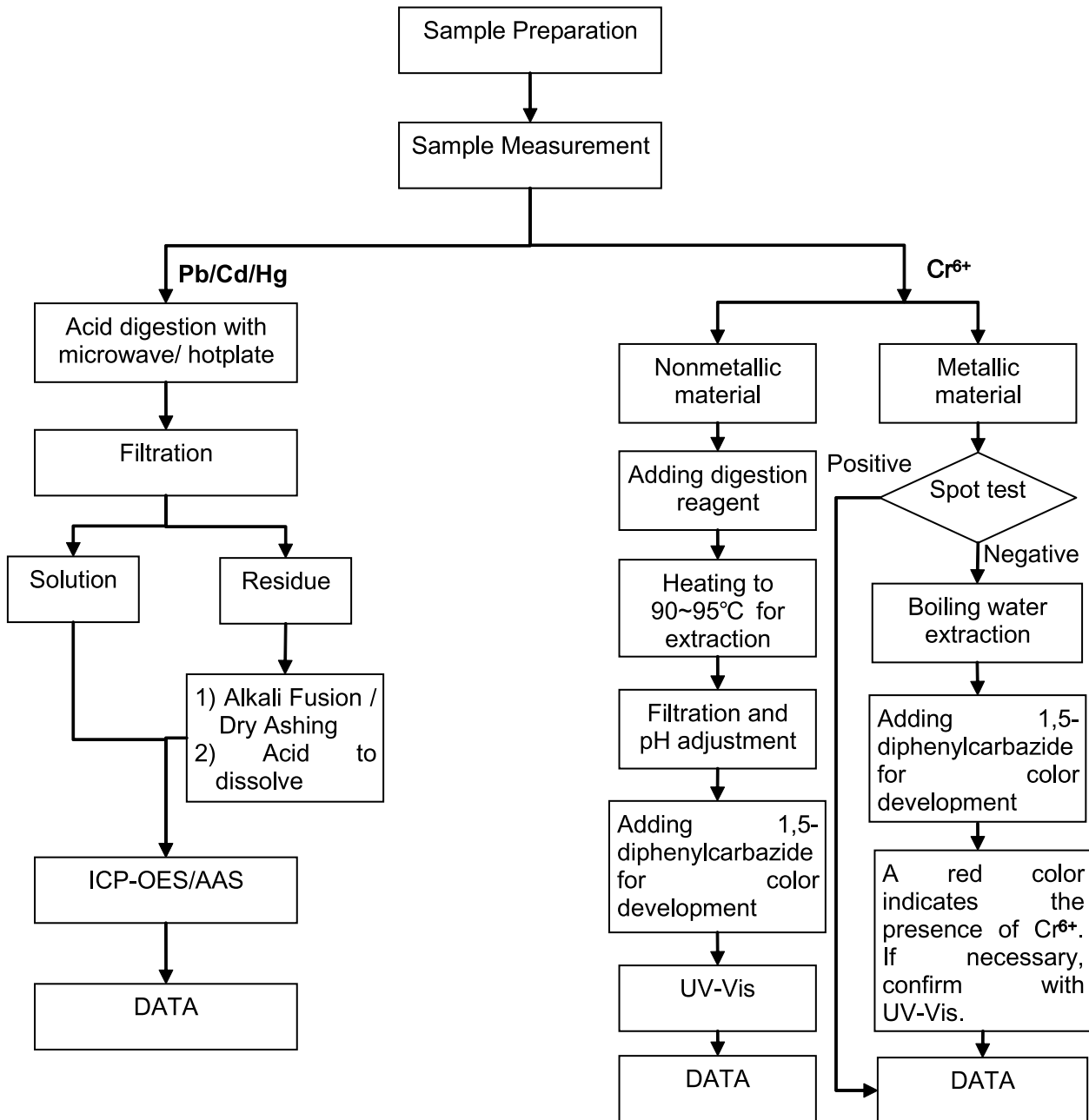
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### ATTACHMENTS

#### RoHS Testing Flow Chart

- 1) Name of the person who made testing: Michael Tso
- 2) Name of the person in charge of testing: Adams Yu
- 3) These samples were dissolved totally by pre-conditioning method according to below flow chart (Cr<sup>6+</sup> test method excluded).



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Sample photo:



SGS authenticate the photo on original report only

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