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Supplementary document	Doc. type	Document	Description
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Ventilating hood

Min 2200

Ø 1000

315

475

Wall or fence
with weld
curtain

Följande standarder gäller för uppbyggnad av stationslayouter. :
EN 249, EN 349, EN775, EN 953, EN 999.
Vid avvikelse från dessa skall separat riskbedömning ske enligt SS-EN 1050.

Following standards are valid for design of station layouts. :
EN 249, EN 349, EN775, EN 953, EN 999.
In case of deviation from these standards separate risk assesment according to standard EN 1050 must be done.

- 1) Distance calculated according to EN 999
 $S = V (T1 + T2) + C$
S Safety distance (m)
V Entering speed (1,6 m/s)
T1 Stopping time for the positioner (s).
See technical date in the product manual.
T2 Response time for light beam (0,02s).
C Reaching distance (0,85m).

Control panel

Pre-reset button

Interlocked door

Control cabinet

Power source

Cable protection

Wall or fence
with weld
curtain

Light beam

Min 850

Min 850

1250

Ø 2380

3000

1850 1)

3040


1555

6000

Torch service center
/ Torch cleaner

ECO 500000054387
IRB/Pedestal updated.
Sh1/F8: Renamed description "Layout IRBP R-300 IRB 1600" was
"Layout IRBP R-600 IRB 1600".

Latest Revision

Prepared	Responsible Department RO/PRMW	Description	SWD	Drawing	
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