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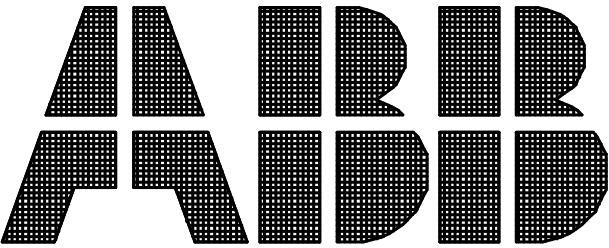
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Prepared by, date: PR, 2014-05-09		Approved by, date: MT, 2014-06-12						

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Drawing version : 03
Date : 2014-06-12

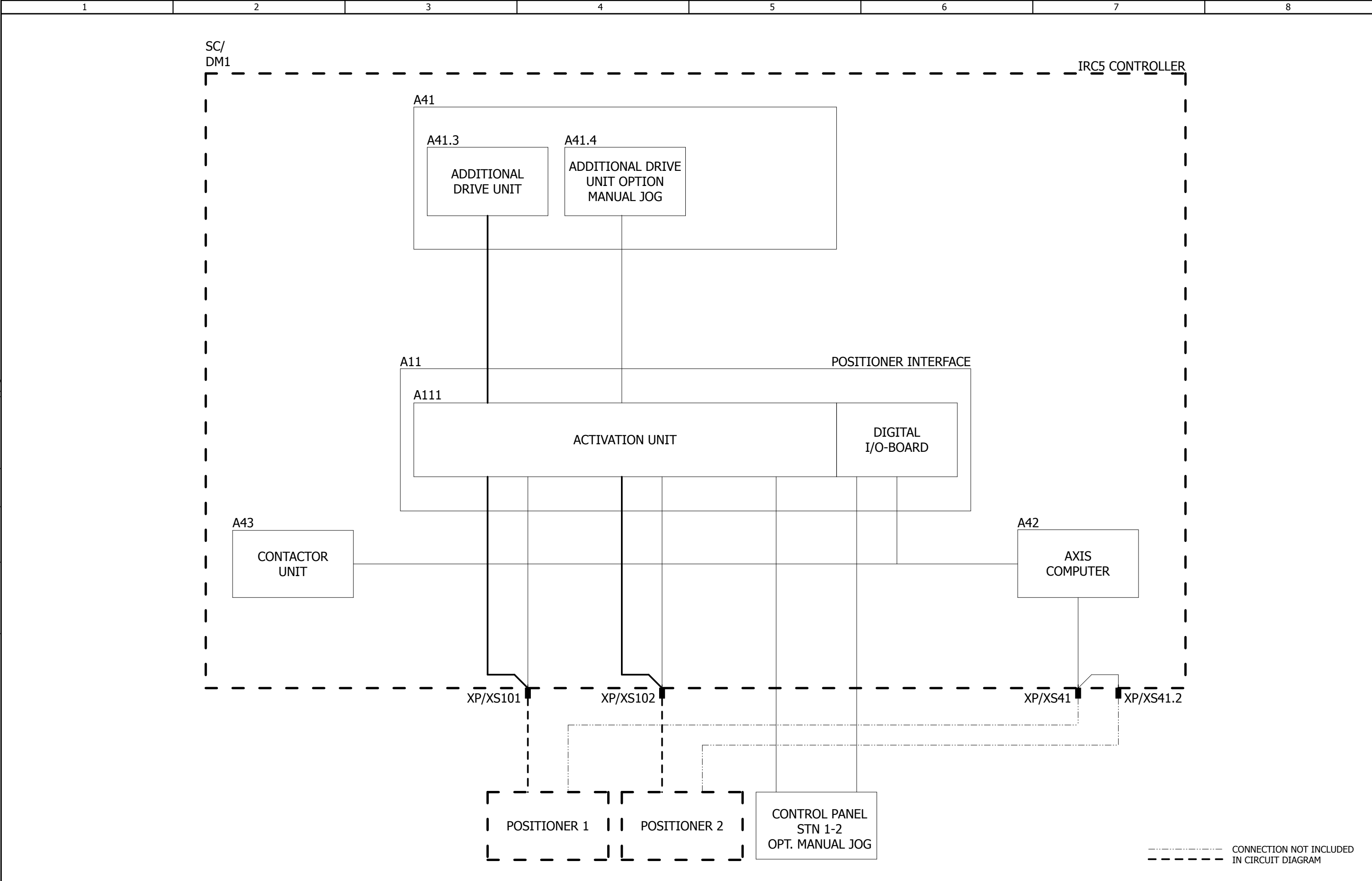
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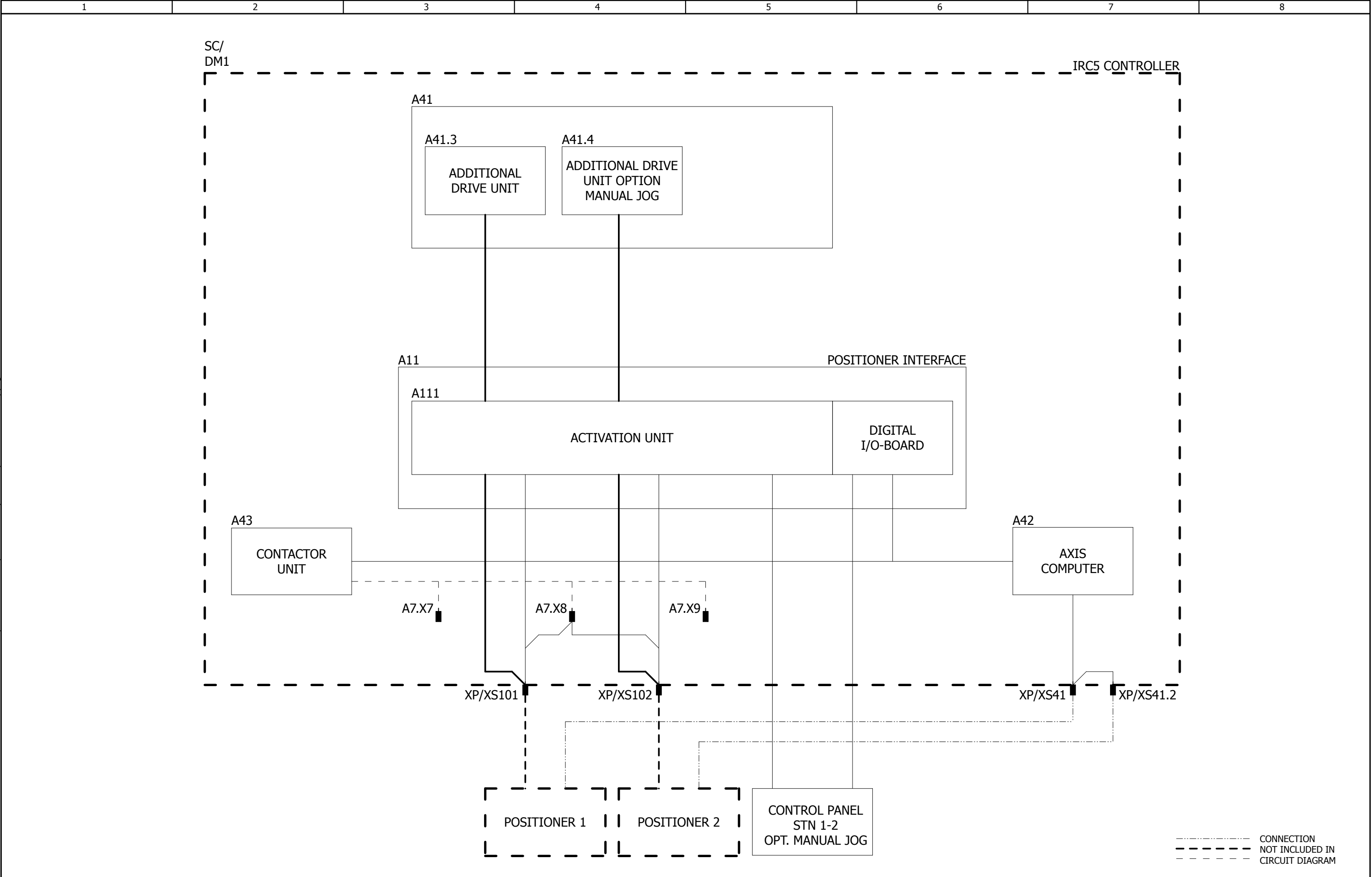
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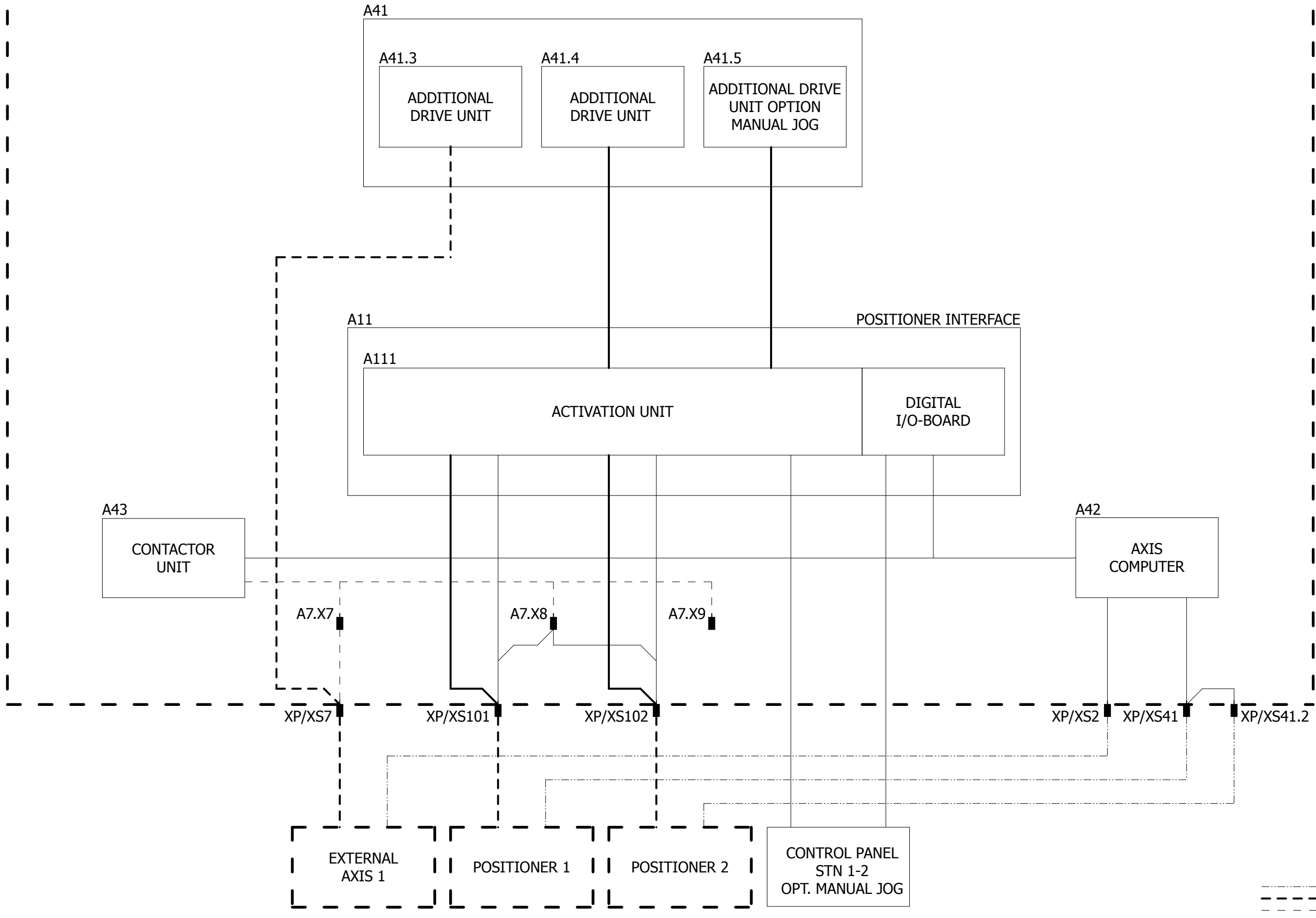
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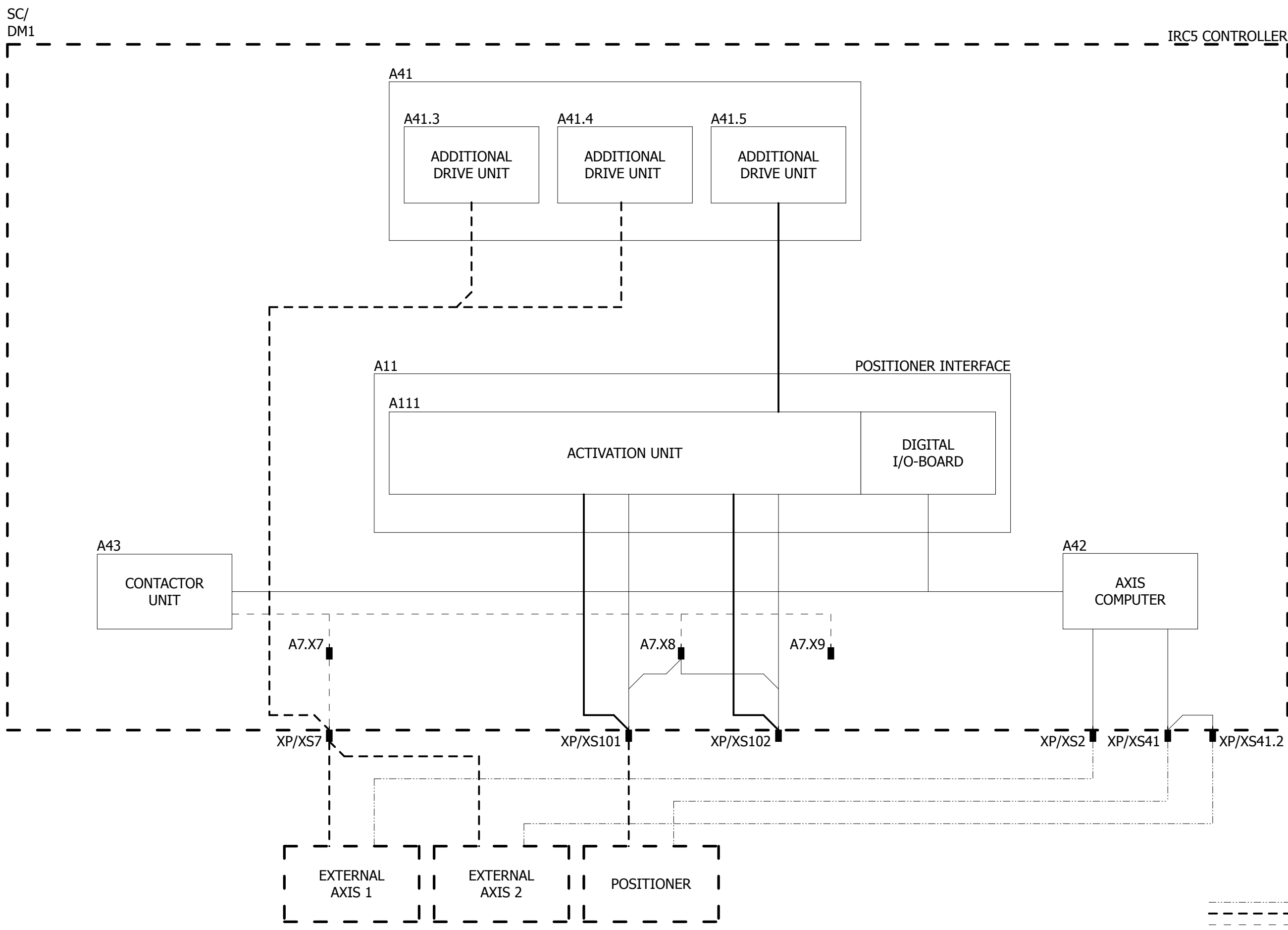
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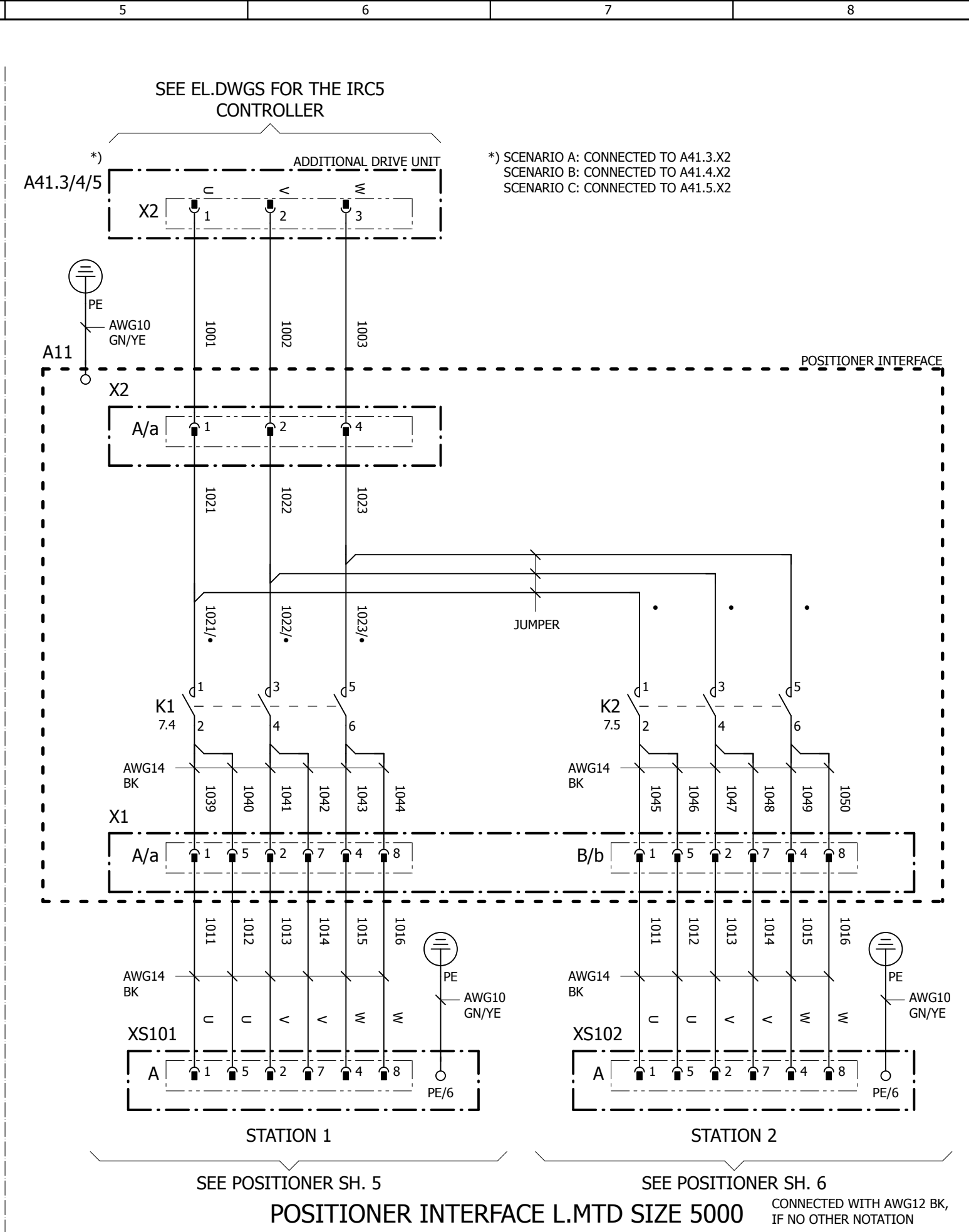
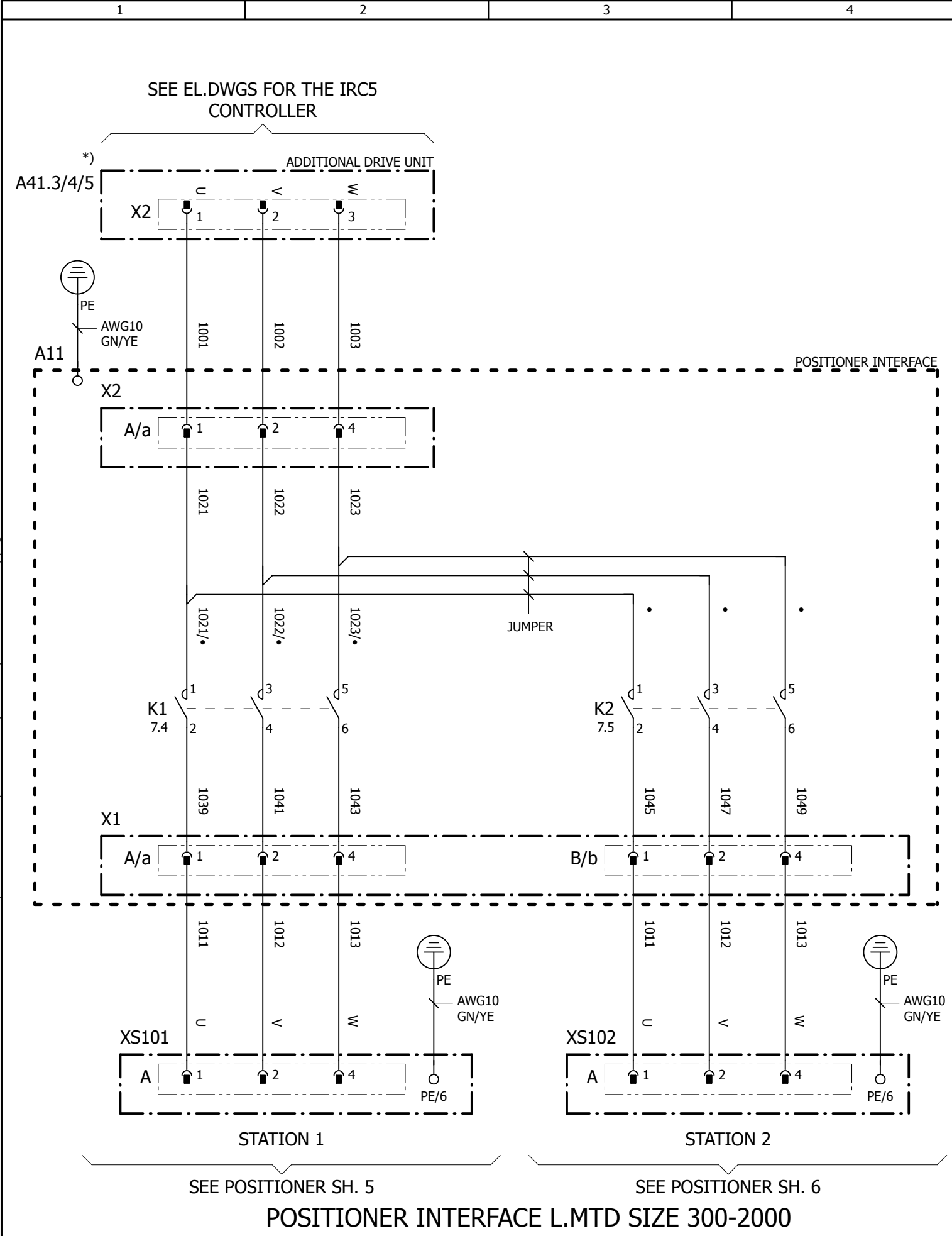
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Latest revision:

Rev. 01:Connection POS IF L.MTD SIZE 300-2000 added(1-4).
Rev. 03: Note *) added(1,5,7).

Prepared by, date: PR, 2014-05-09

Approved by, date: MT, 2014-06-12



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SERVICE DIAGRAM POS IF L.D 2009
MOTORS STN 1 AND STN 2

Status:
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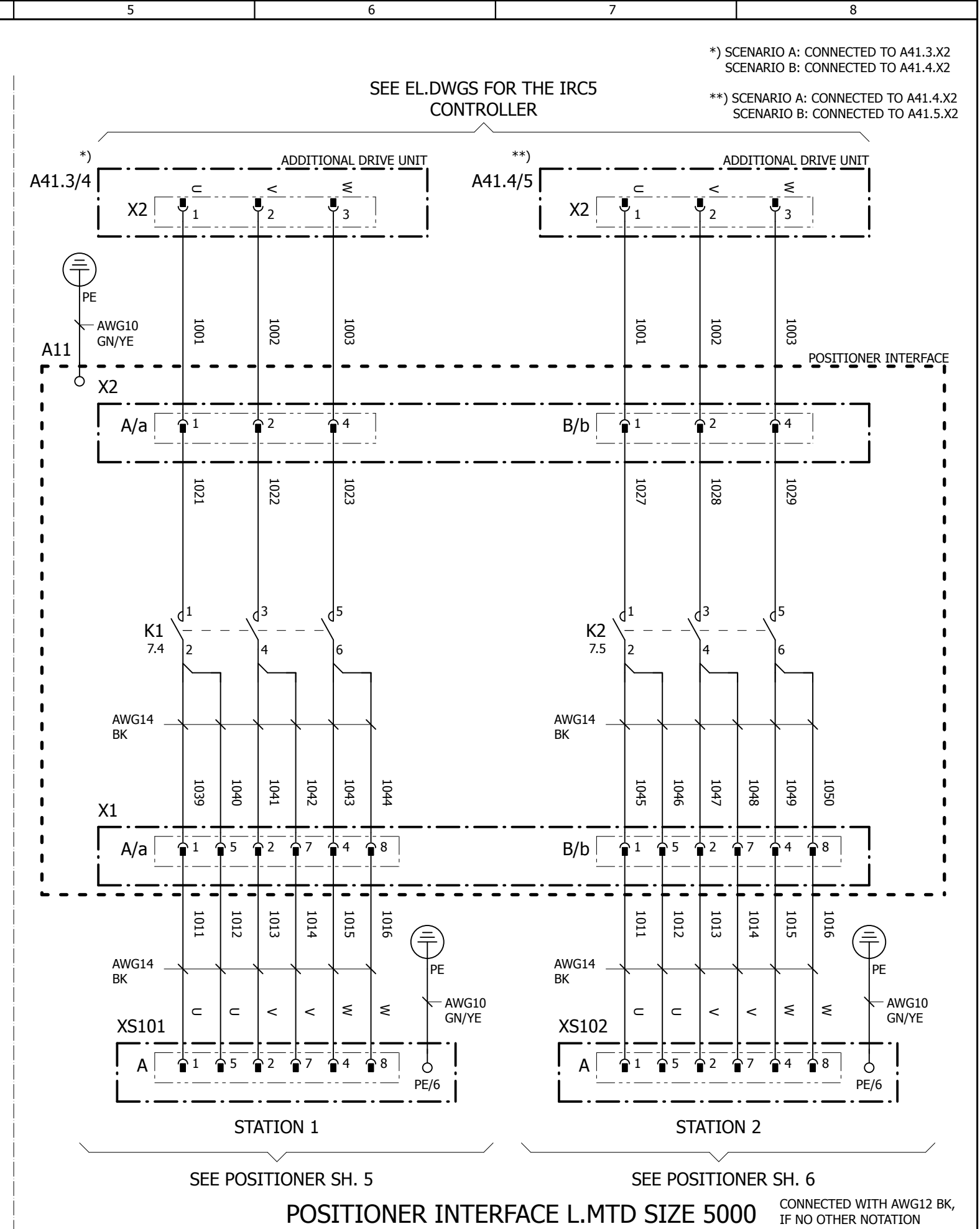
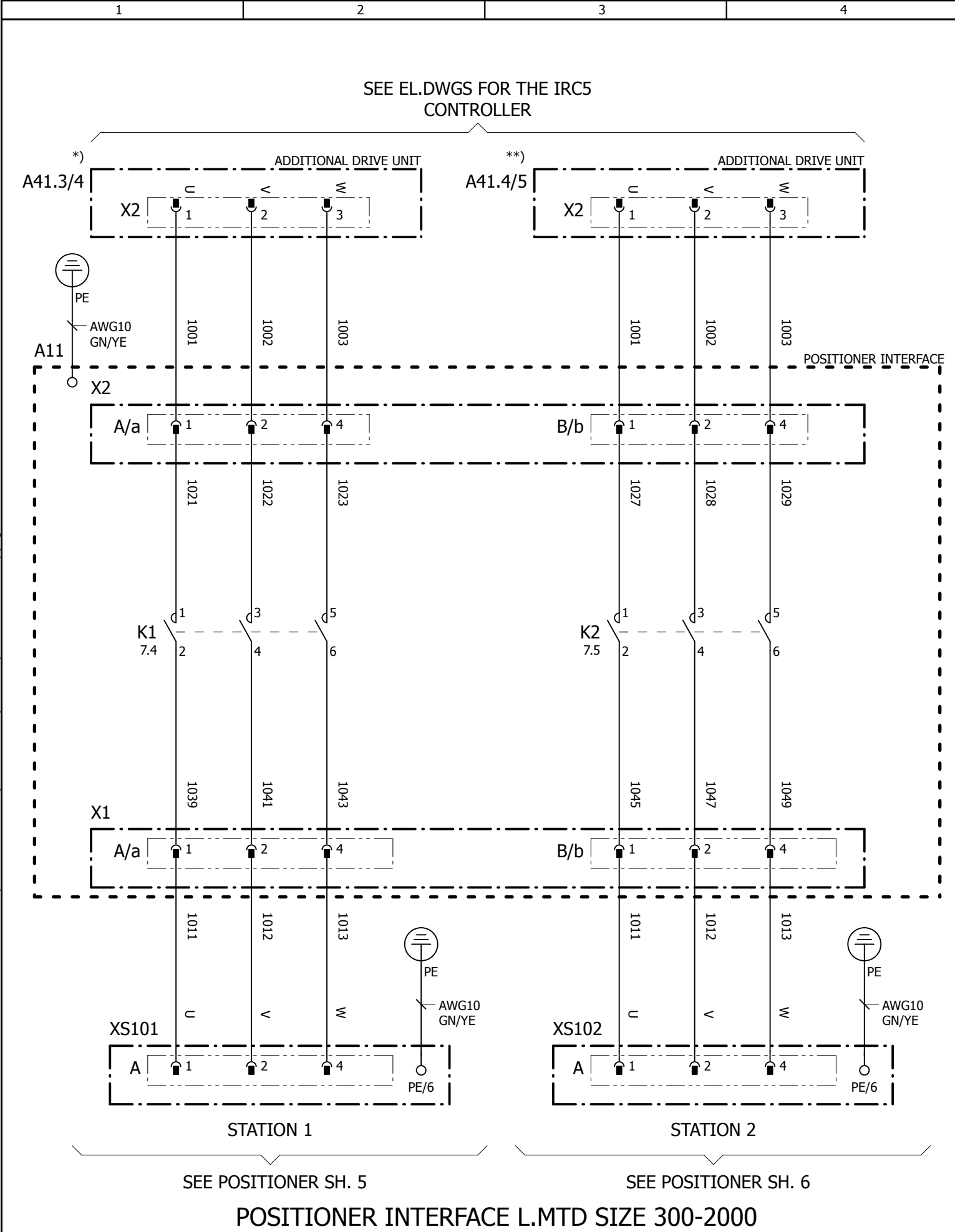
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*) SCENARIO A: CONNECTED TO A41.3.X2
SCENARIO B: CONNECTED TO A41.4.X2

**) SCENARIO A: CONNECTED TO A41.4.X2
SCENARIO B: CONNECTED TO A41.5.X2

Latest revision:

Rev. 01:Connection POS IF L.MTD SIZE 300-2000 added(1-4).

Rev. 03: Note *) and **) added(1,3,5,7,8).

Prepared by, date: PR, 2014-05-09

Approved by, date: MT, 2014-06-12



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MOTORS STN 1 AND STN 2
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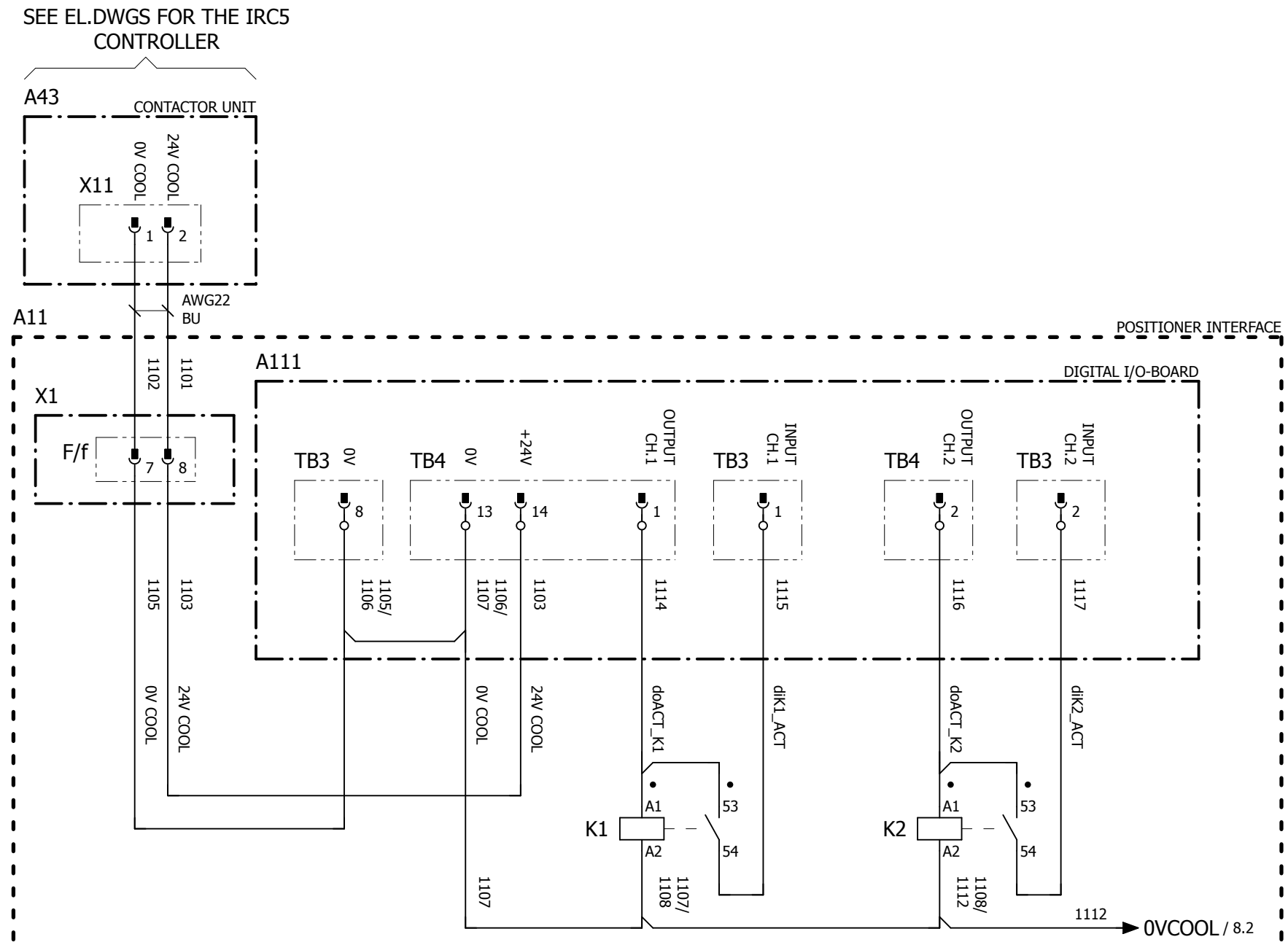
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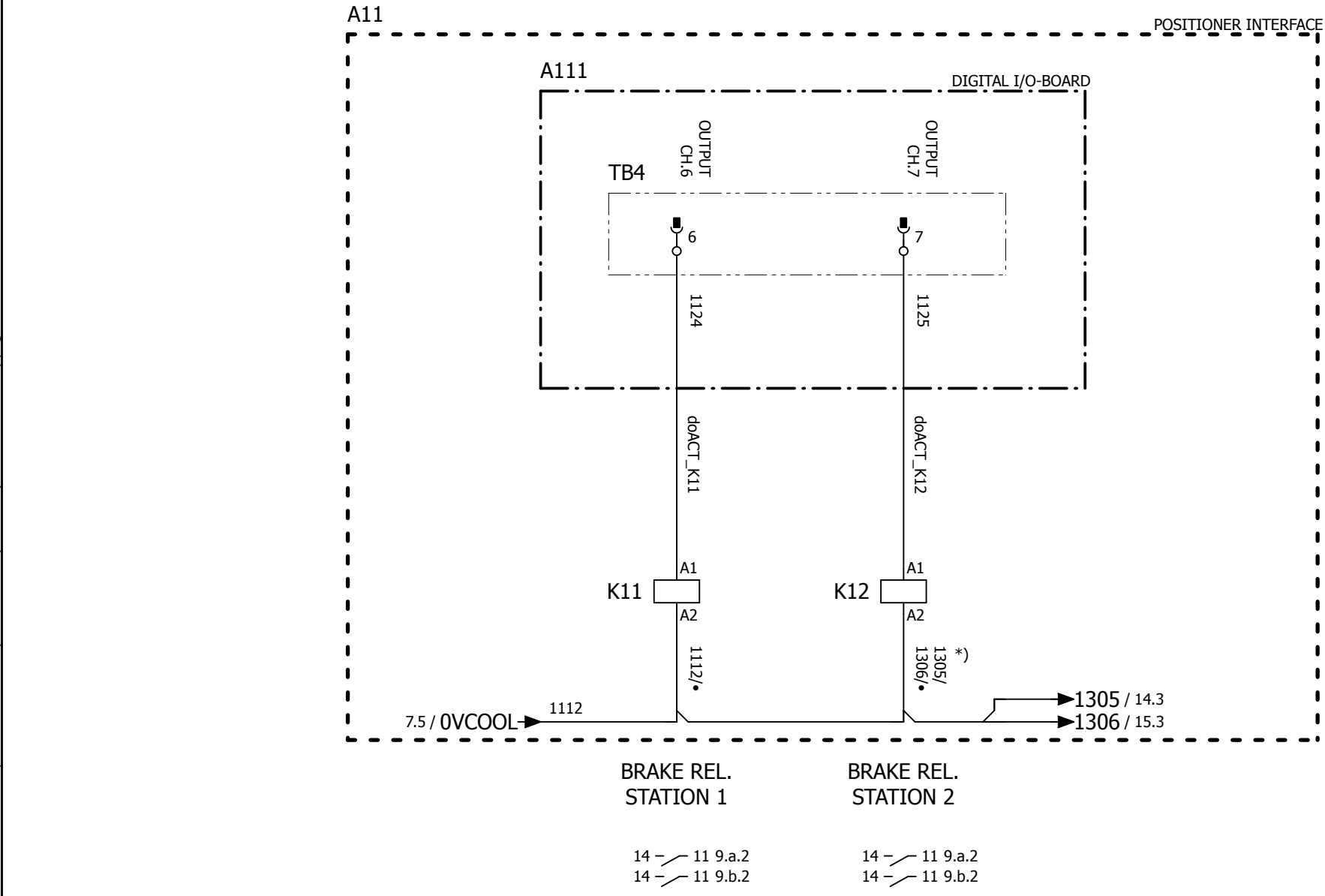
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STATION 1			STATION 2		
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1	2	5.5	1	2	5.7
1	2	6.1	1	2	6.3
1	2	6.5	1	2	6.7
3	4	5.2	3	4	5.3
3	4	5.6	3	4	5.7
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3	4	6.6	3	4	6.7
5	6	5.2	5	6	5.4
5	6	5.6	5	6	5.8
5	6	6.2	5	6	6.4
5	6	6.6	5	6	6.8
13	14	9.a.2	13	14	9.a.2
13	14	9.b.2	13	14	9.b.2
53	54	7.4	53	54	7.5
62	61	10.3	62	61	10.4
62	61	10.5	62	61	10.6
72	71	10.3	72	71	10.4
72	71	10.5	72	71	10.6

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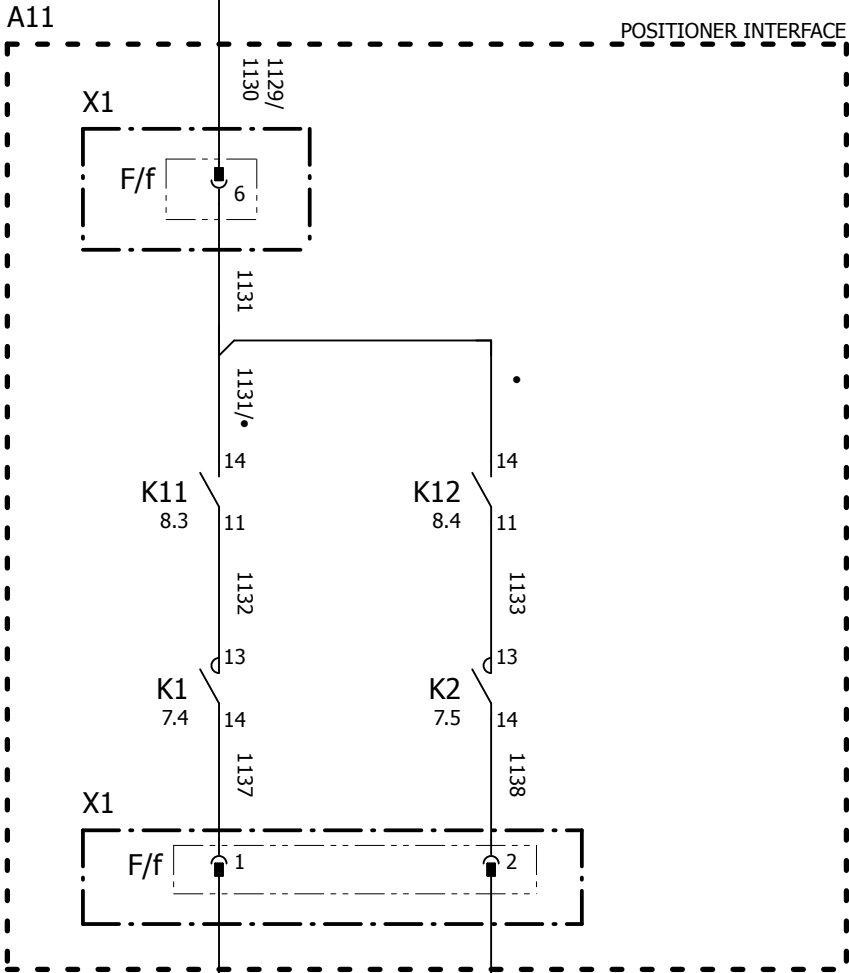
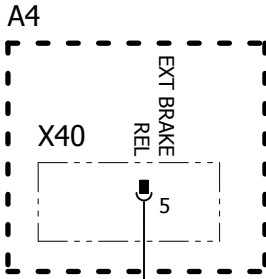


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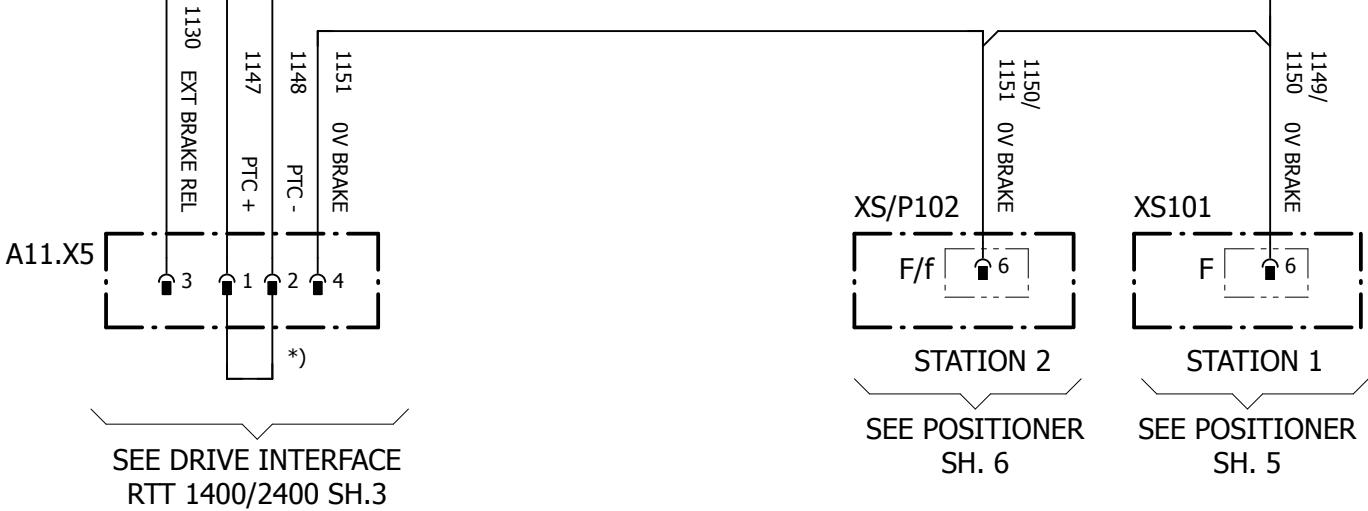
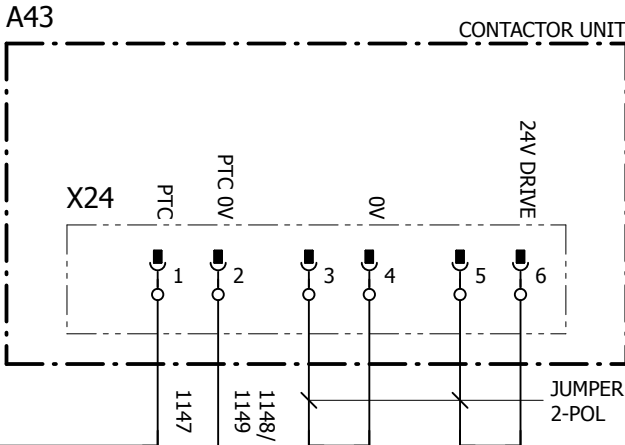
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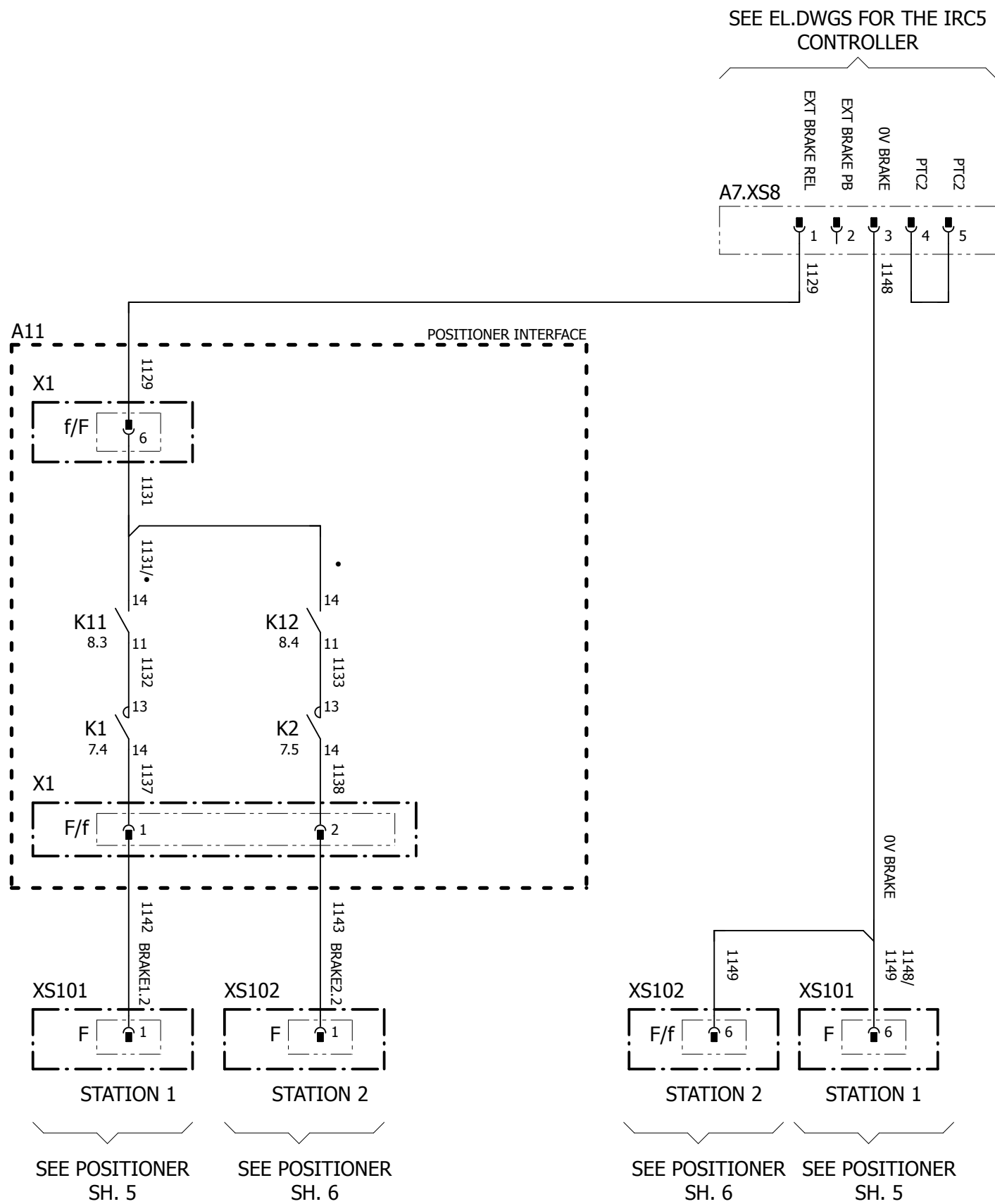


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BEFORE RELEASE 14.1

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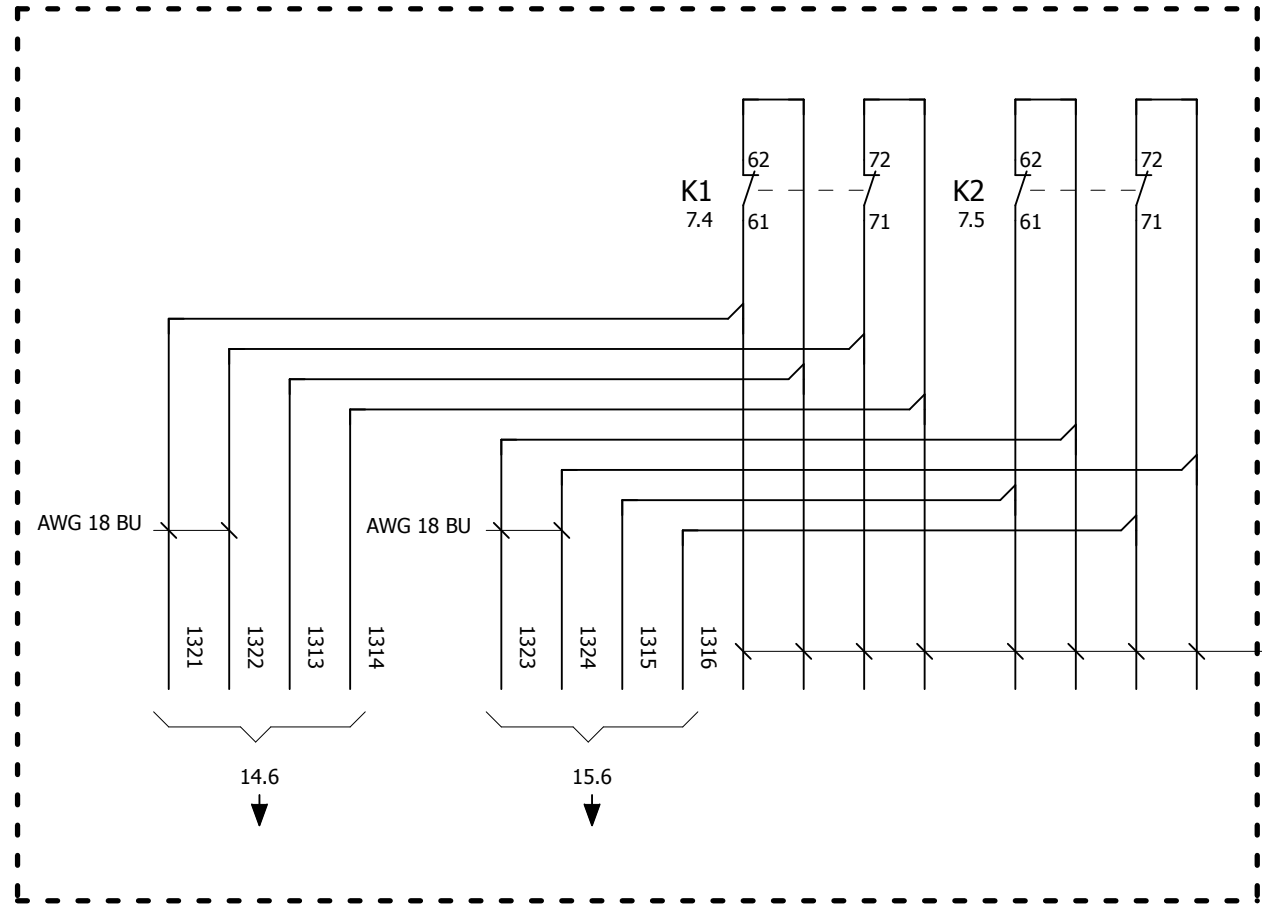
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MOTOR SIGNALS
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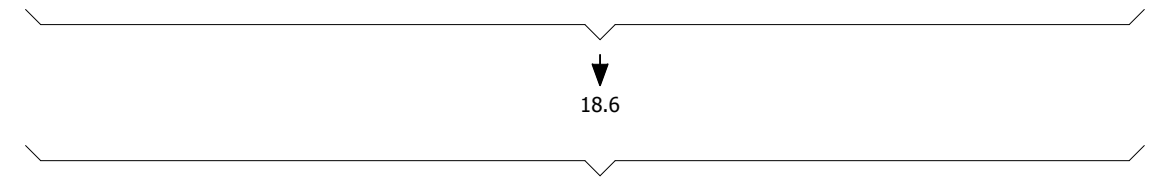
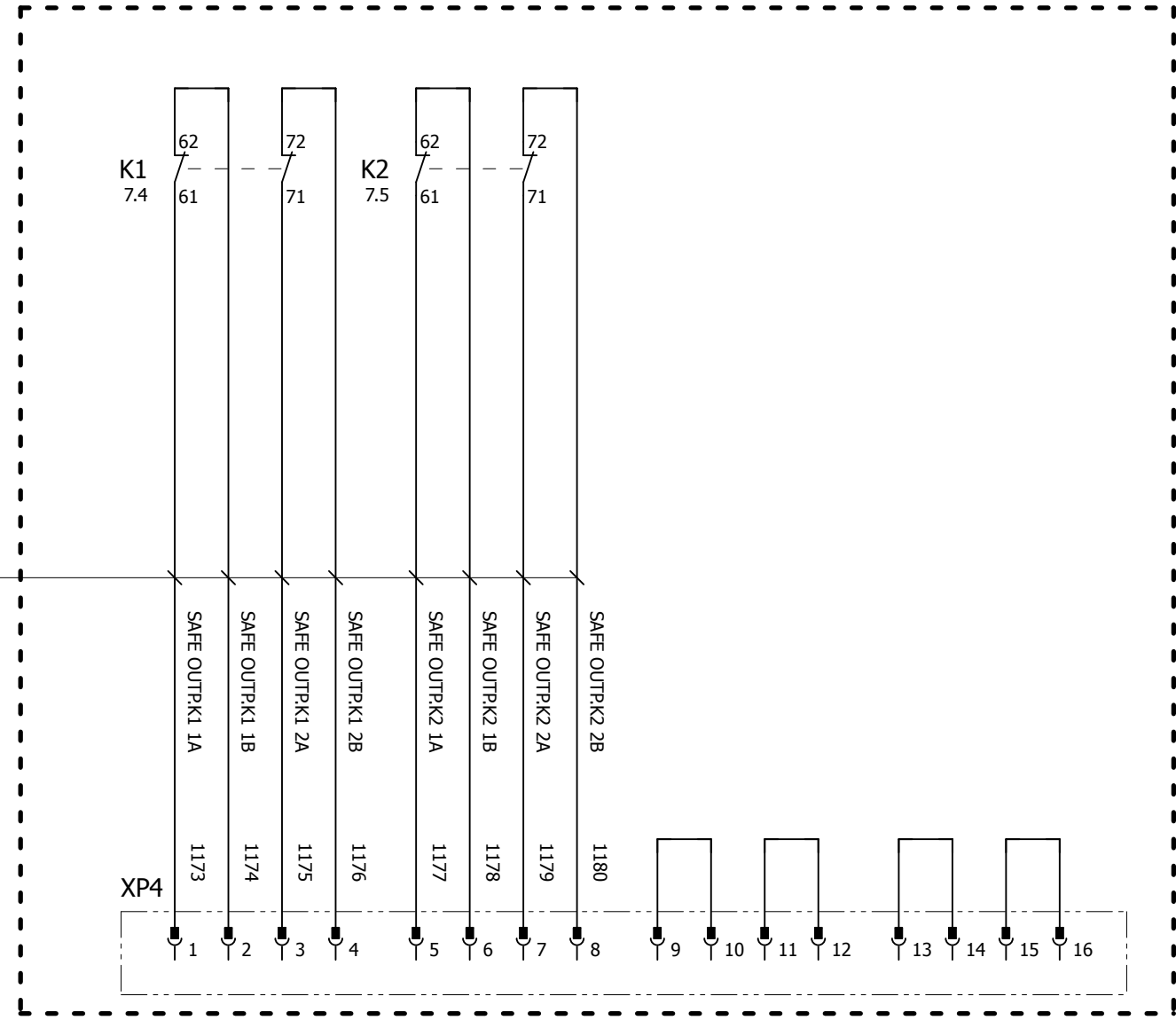
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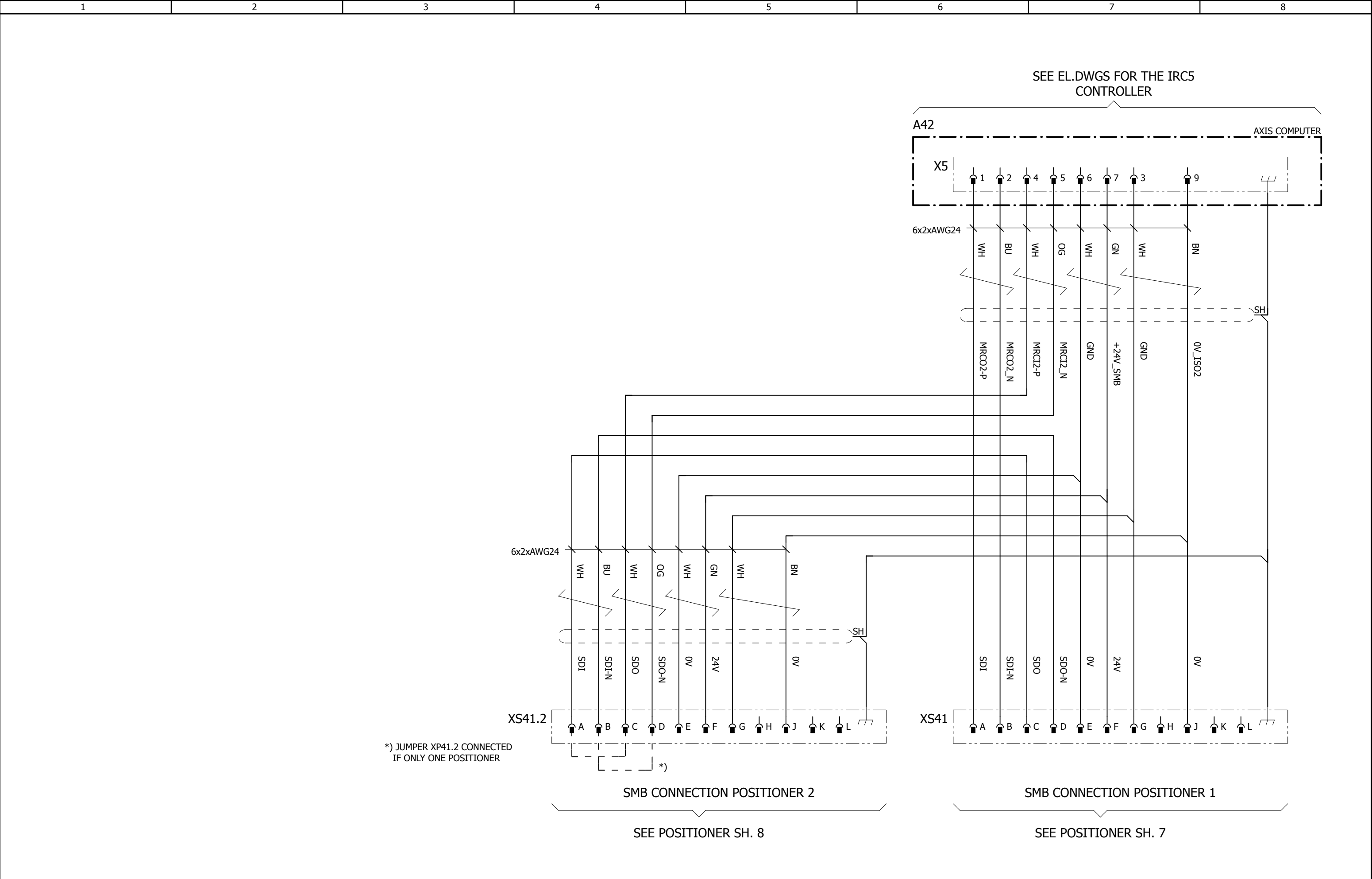



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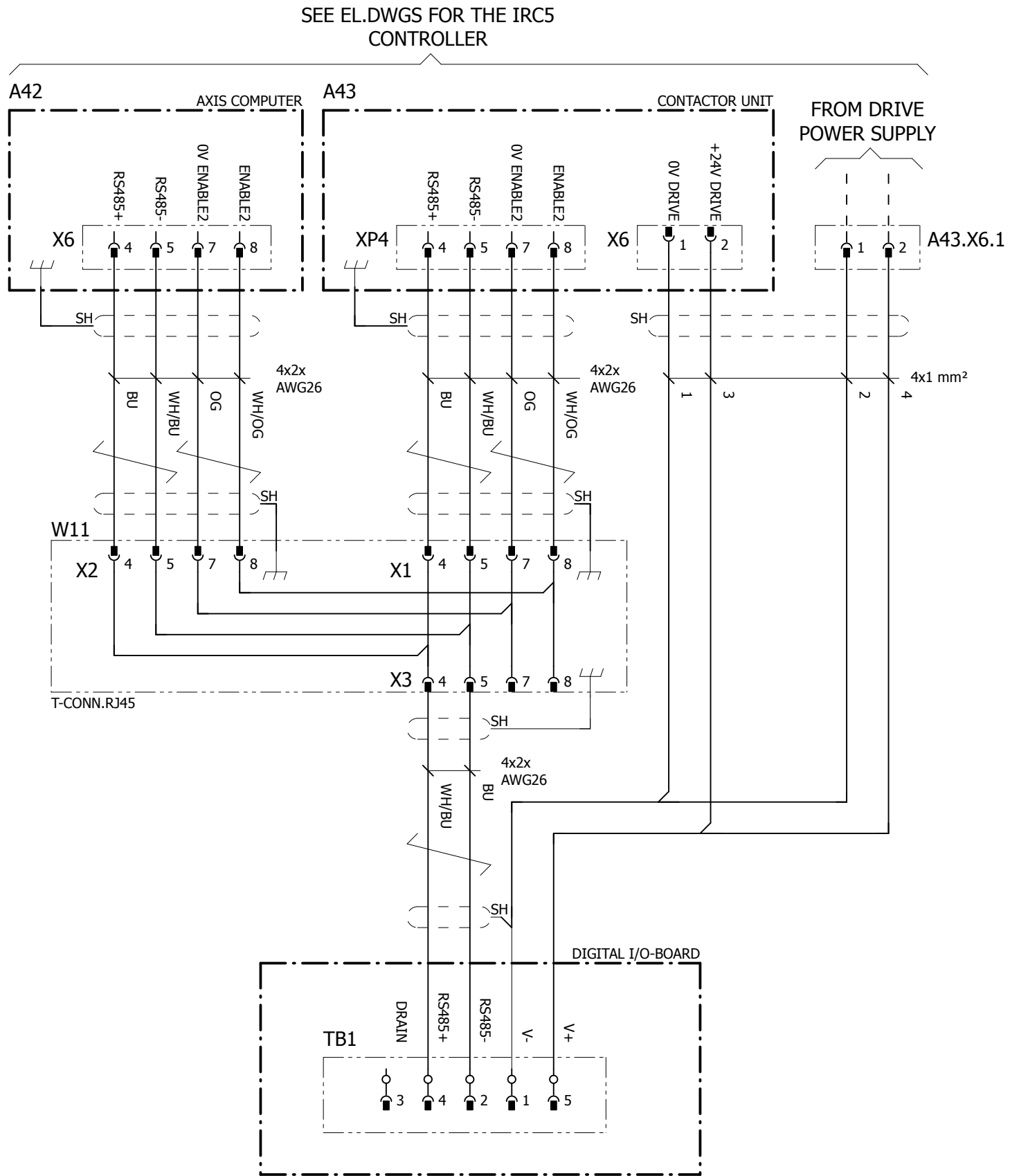
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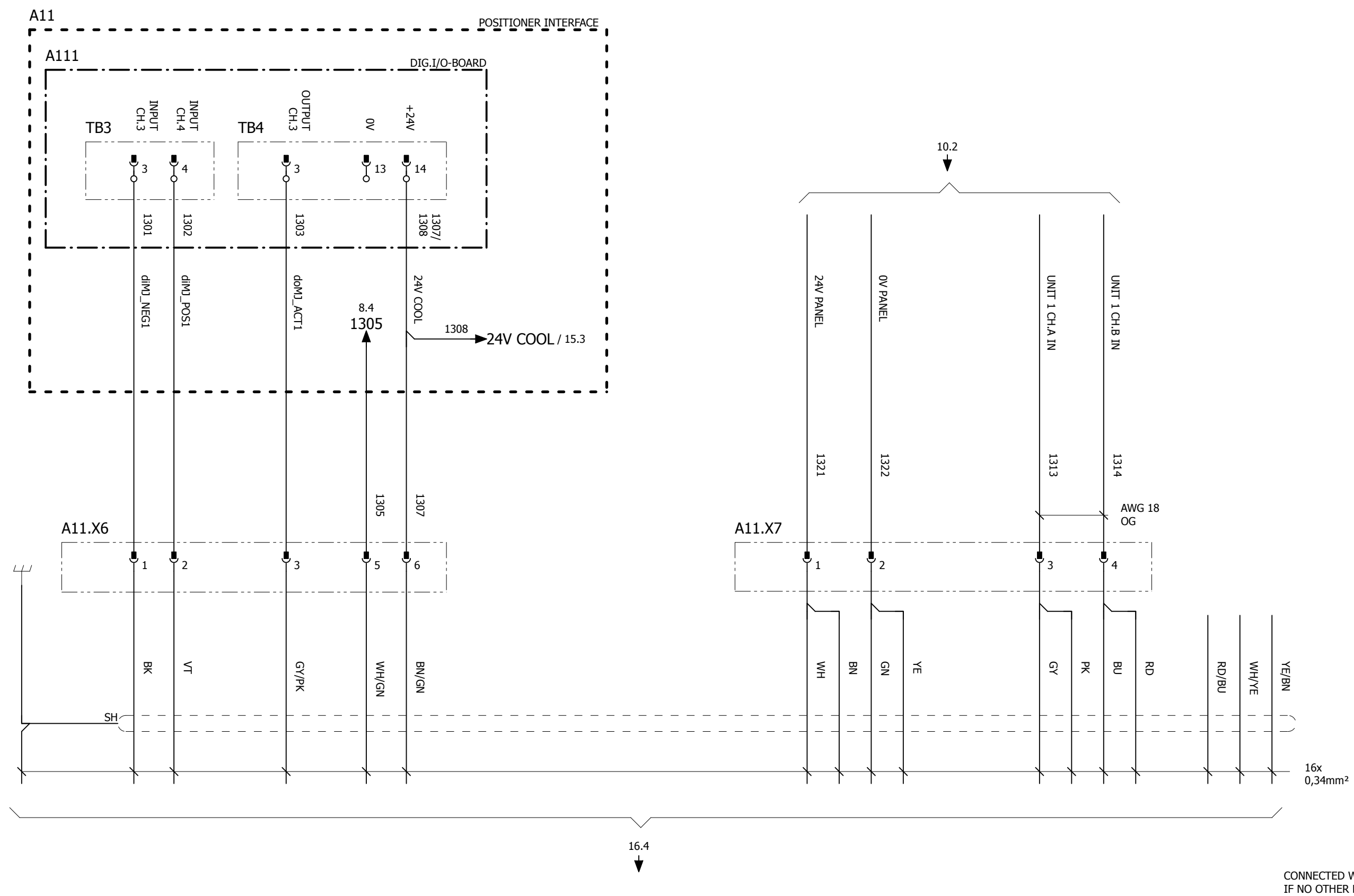


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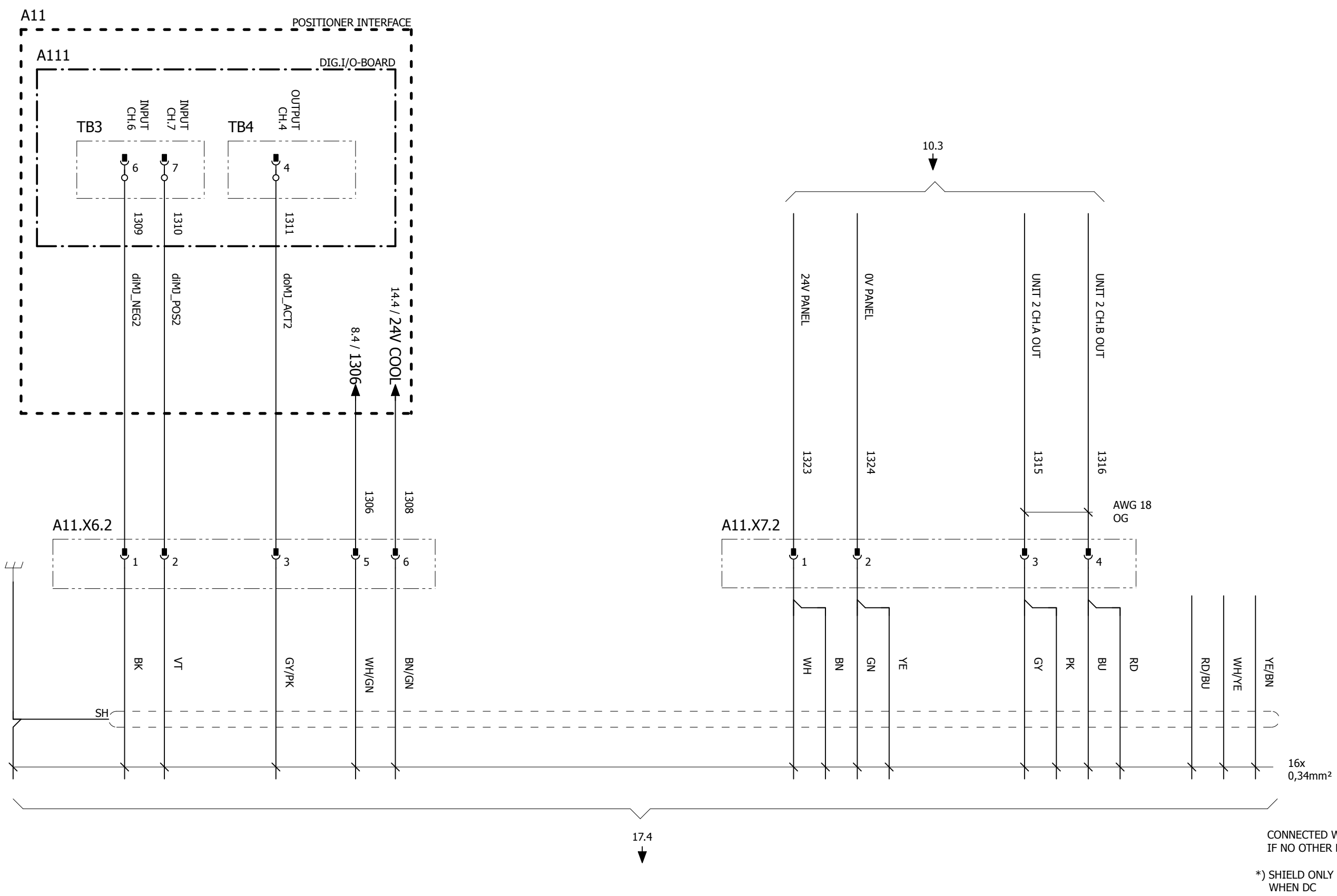


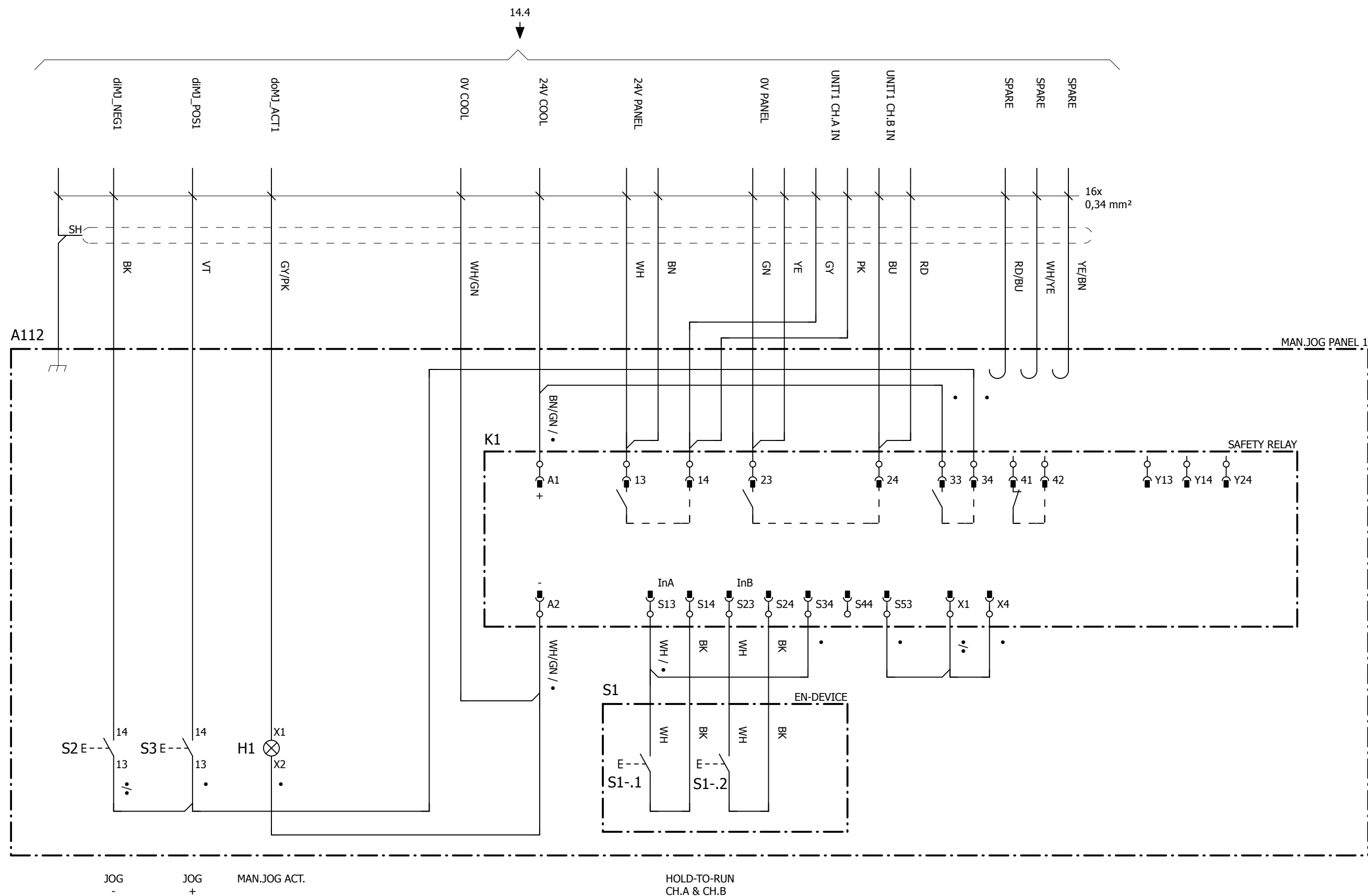
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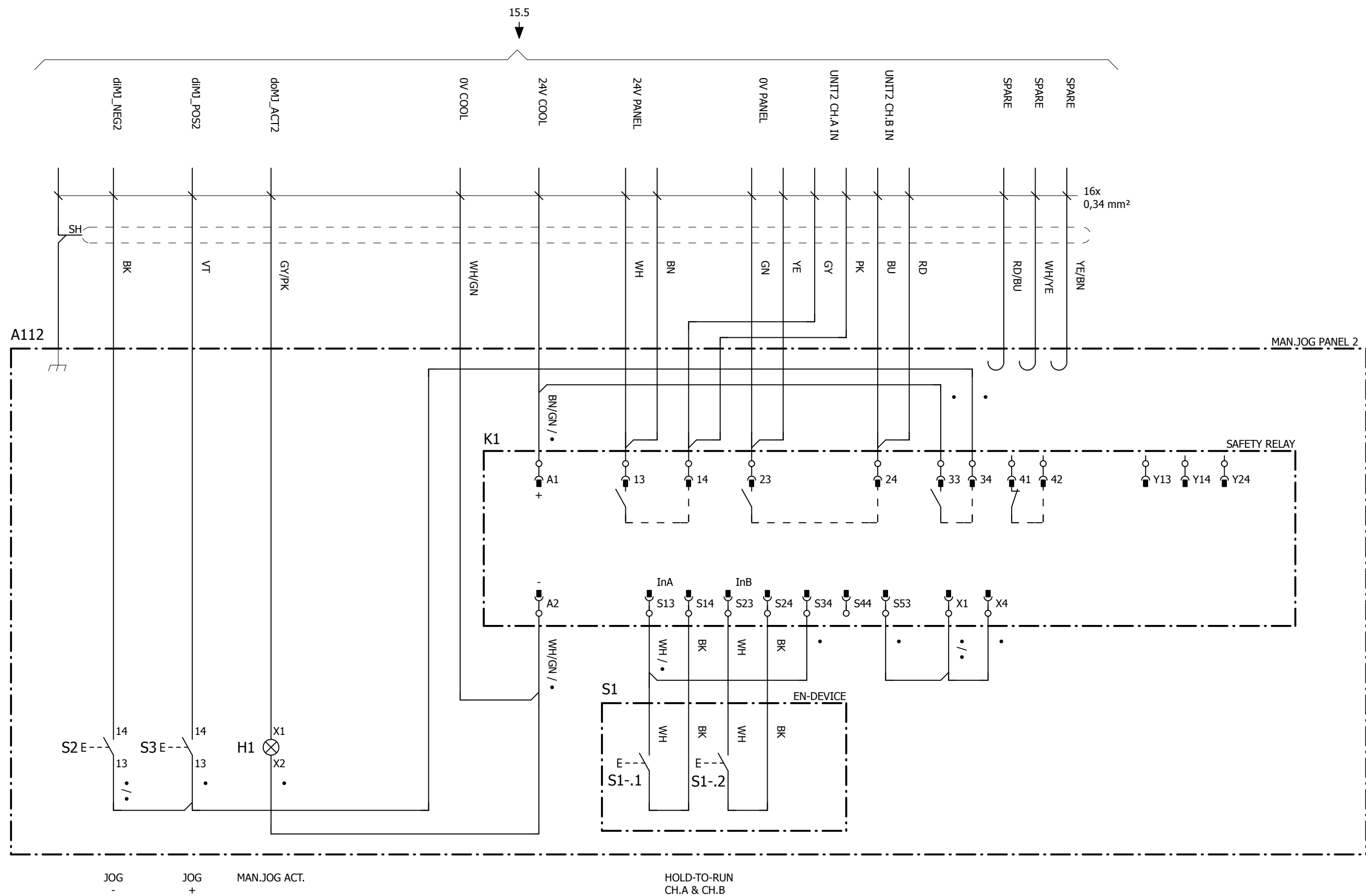
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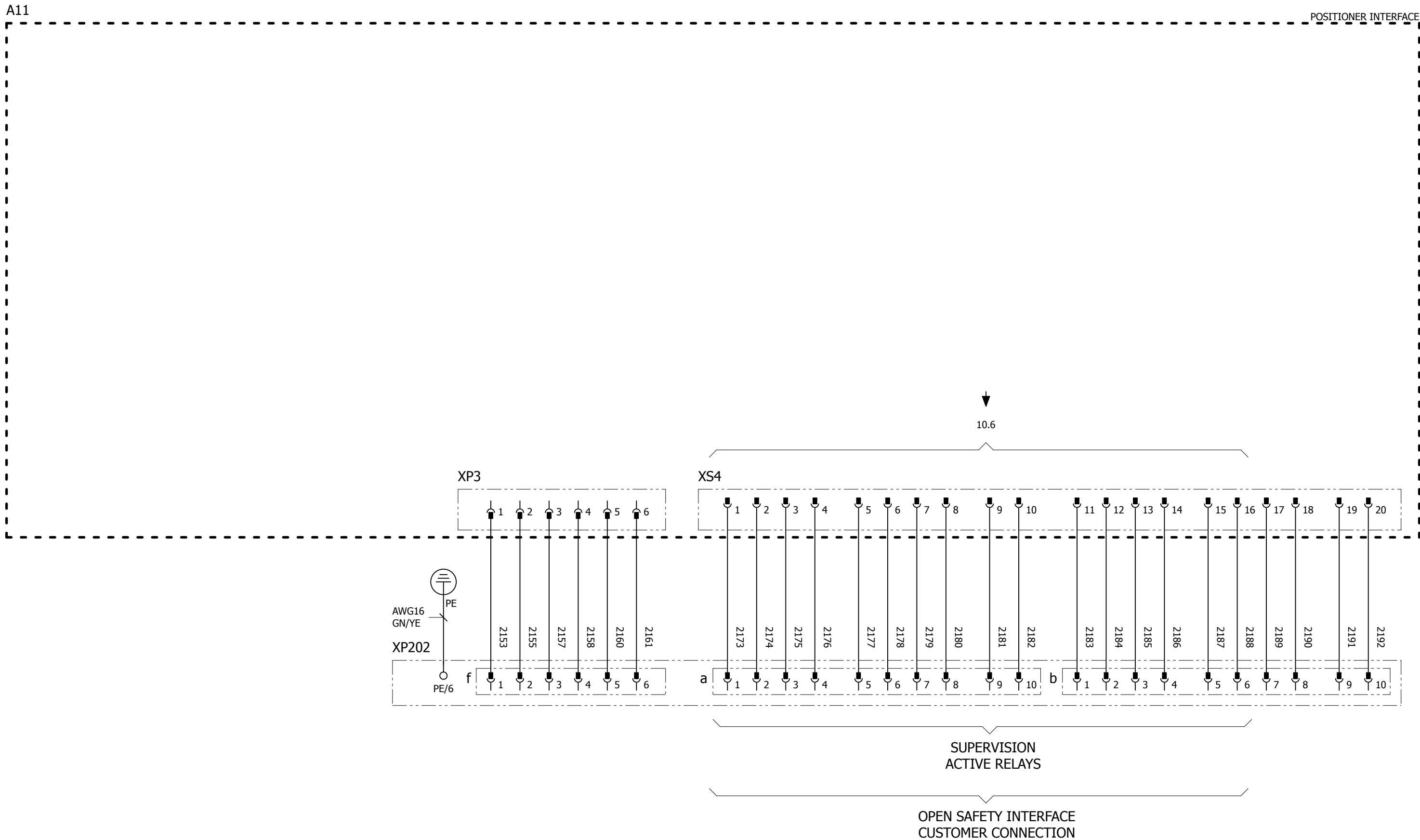


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