

0		1		2		3		4		5		6		7		8		9	
Alteration No.		Alteration				Sign., year, month entered													

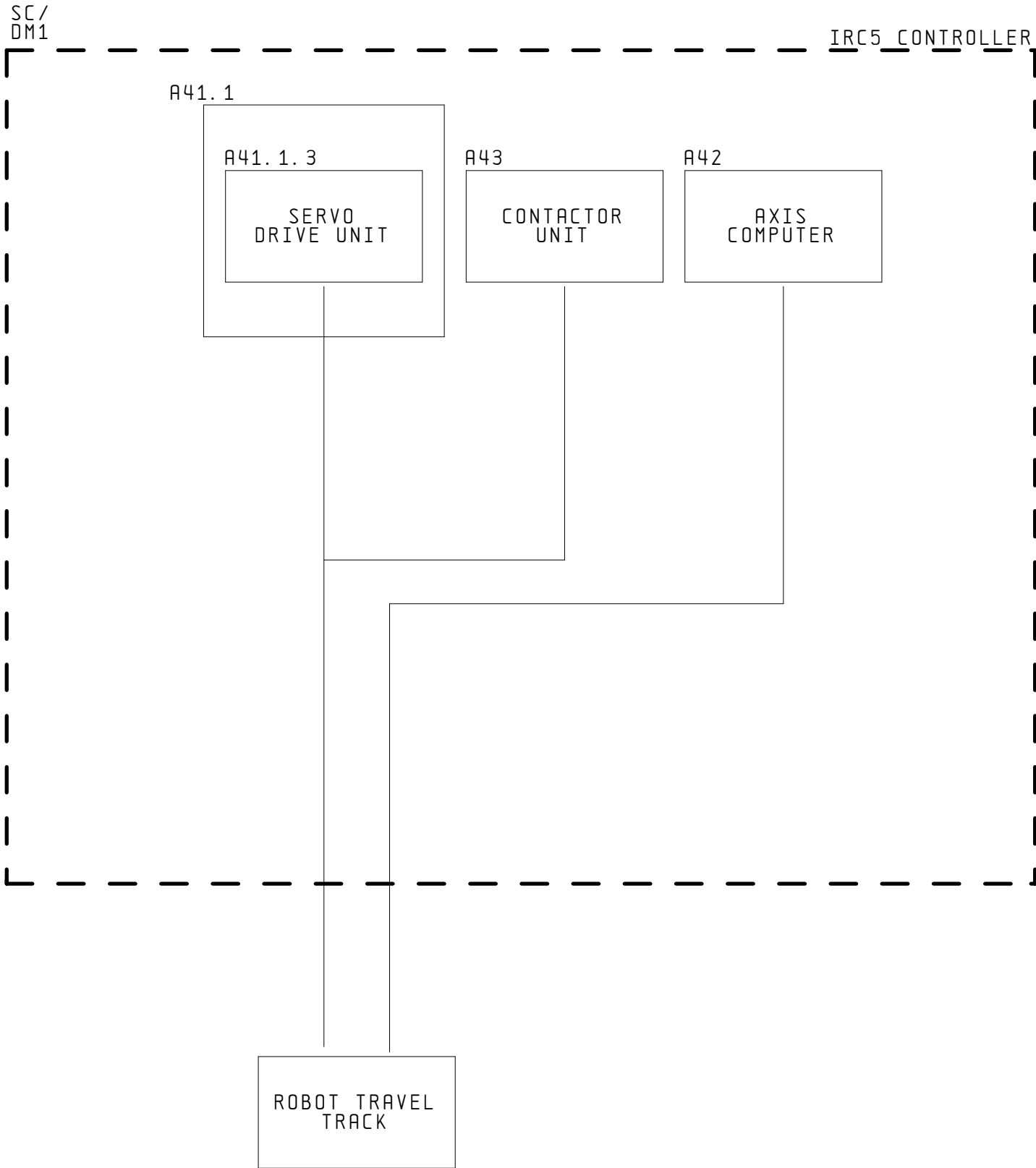
Denna handling får ej utan vårt medgivande kopieras, delgivas annan eller eljest obehörigen användas. Överträdelse beivras med stöd av gällande lag.

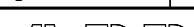
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ABB Flexible Automation AB
Welding Systems

ABB		CIRCUIT DIAGRAM				3HEA802298-001				00					
		DRIVE INTERFACE													
		RTT 1400-2400				Type IRC5 D2006		Scale		Code K1R					
Year	Week	Design checked by		Accepted for prod. by		Drawing checked by		Drawn by		Projekt		Location		Sheet 2	
05	42	DH/BA		PL/KA		DH/AN		DH/MG						Cont. 3	

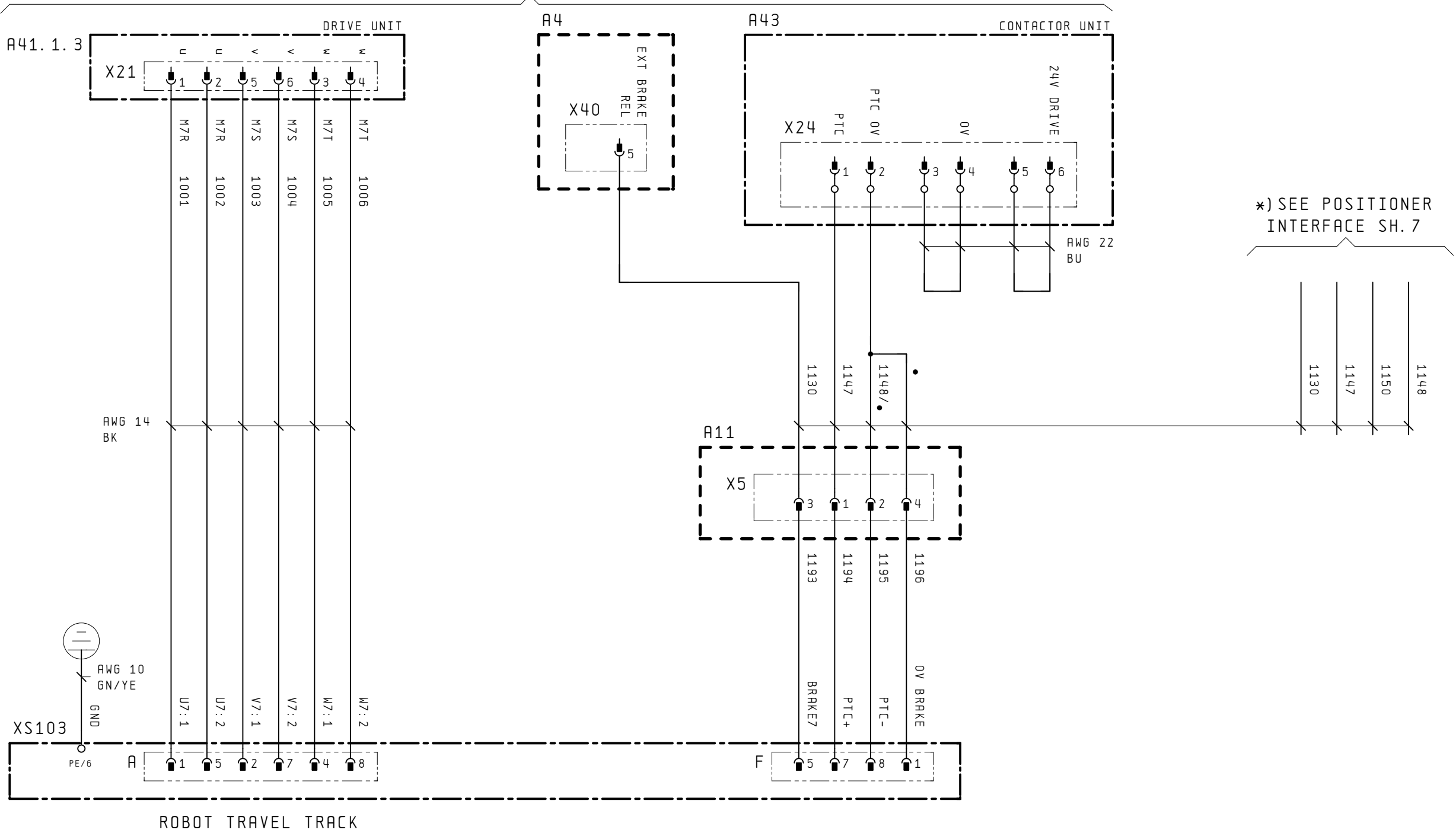
BLOCK DIAGRAM SCC/DCC



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Alteration No.	Alteration		Sign., year, month entered	CONNECTED WITH AWG 18 BU, IF NO OTHER NOTATION *) CONNECTION WHEN POSITIONER INCLUDED	Denna handling får ej utan vårt medgivande kopieras, delgivas annan eller eljest obehörigen användas. Överträdelse beivras med stöd av gällande lag. This document must not without our permission be copied, imparted to a third party or otherwise unauthorizedly used. Contravention will be prosecuted.			CIRCUIT DIAGRAM		3HEA802298-001 00					
			DRIVE INTERFACE												
										RTT 1400-2400		Type IRC5 D2006	Scale		Code K1R
						Year	Week	Design checked by	Accepted for prod. by	Drawing checked by	Drawn by		Projekt	Location	Sheet 3
						05	42	DH/BA	PL/KA	DH/AN	DH/MG				Cont. 9

MOTOR & SIGNALS

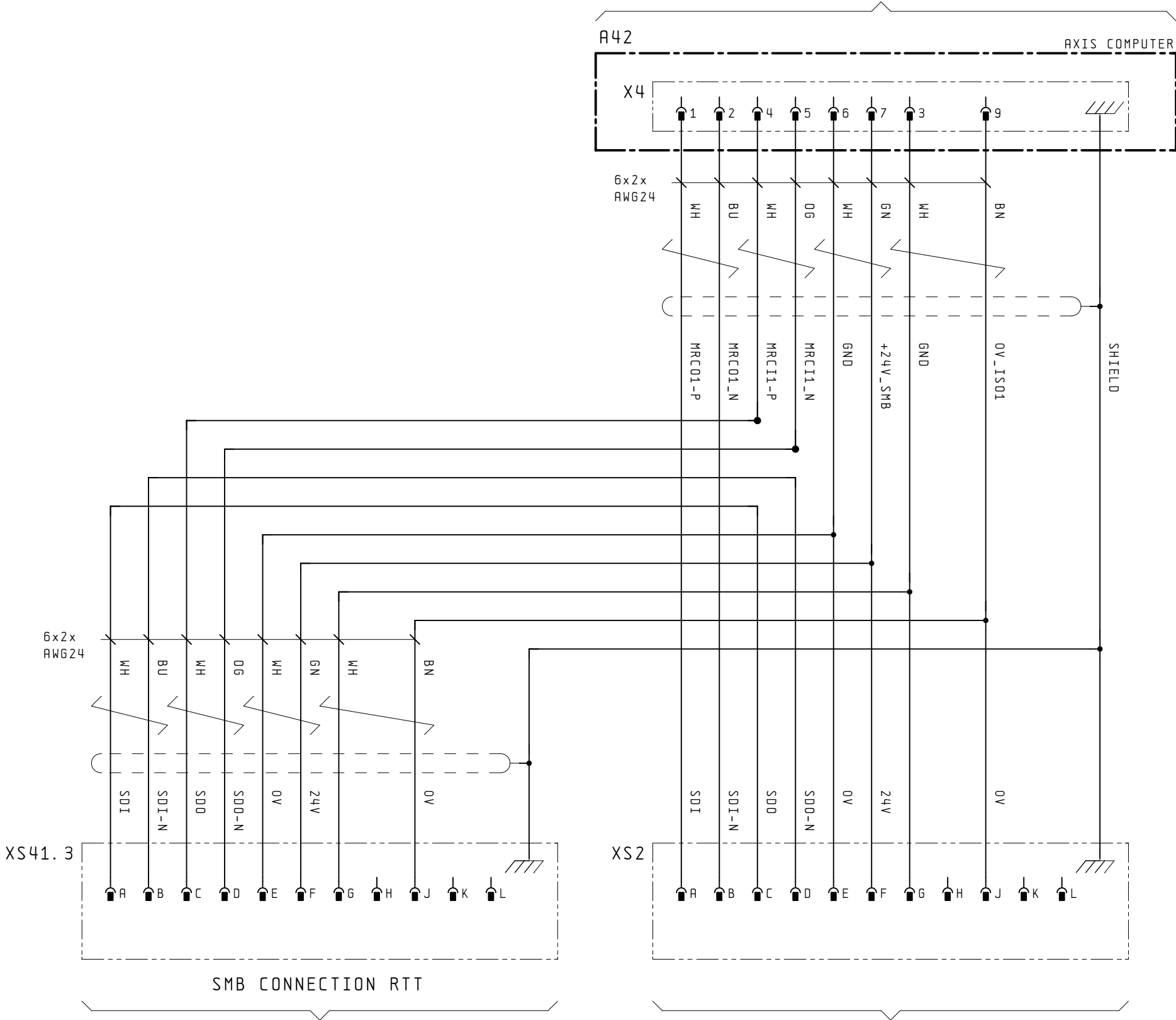
SEE EL. DWGS FOR THE IRC5 CONTROLLER



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Alteration No.	Alteration			Sign., year, month entered		<div><div><p>Denna handling får ej utan vårt medgivande kopieras, delgivas annan eller eljest obehörigen användas. Överträdelse beivras med stöd av gällande lag.</p><p>This document must not without our permission be copied, im- parted to a third party or other- wise unauthorizedly used. Con- tranvention will be prosecuted.</p></div><div><div><div>ABB</div><div><div>CIRCUIT DIAGRAM</div><div>DRIVE INTERFACE</div><div>RTT 1400-2400</div></div><div>Type IRC5 D2006</div><div>Scale</div><div>Code K1R</div></div></div></div>													
<div><div><div>Year</div><div>Week</div><div>Design checked by</div><div>Accepted for prod. by</div><div>Drawing checked by</div><div>Drawn by</div><div></div><div>Projekt</div><div>Location</div><div>Sheet 9</div></div><div><div>05</div><div>42</div><div>DH/BA</div><div>PL/KA</div><div>DH/AN</div><div>DH/MG</div><div></div><div></div><div></div><div>Cont. 10</div></div></div>																			

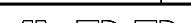
MEASUREMENT SYSTEM

SEE EL. DWGS FOR THE IRC5
CONTROLLER



SEE ROBOT CARRIER SH. 7

SEE EL. DWGS FOR THE ROBOT

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Alteration No.	Alteration			Sign., year, month entered		<div>Denna handling får ej utan vårt medgivande kopieras, delgivas annan eller eljest obehörigen användas. Överträdelse beivras med stöd av gällande lag.</div> <div>This document must not without our permission be copied, im- parted to a third party or other- wise unauthorizedly used. Con- tranvention will be prosecuted.</div>												CIRCUIT DIAGRAM		3HEA802298-00100									
	DRIVE INTERFACE																												
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Year		Week		Design checked by		Accepted for prod. by		Drawing checked by		Drawn by				Projekt		Location		Sheet 10											
05		42		DH/BA		PL/KA		DH/AN		DH/MG								Cont.											

DRIVE SYSTEM

SEE EL.DWGS FOR THE IRC5
CONTROLLER

