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ABB Automation Technologies AB Robotics SE-721 68 Västerås Sweden

Latest revision: ECO 74237, WI 93585 New drawing

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IRB6650S, IRB7600 LeanID

DRESS PACK

Status: 2015-09-25 Approved

= SP Plant: Location: Sublocation:+

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3HAC022327-002

Rev. Ind Page 1

Prepared by, date: EF 2015-09-03 | Approved by, date: JN 2015-09-25

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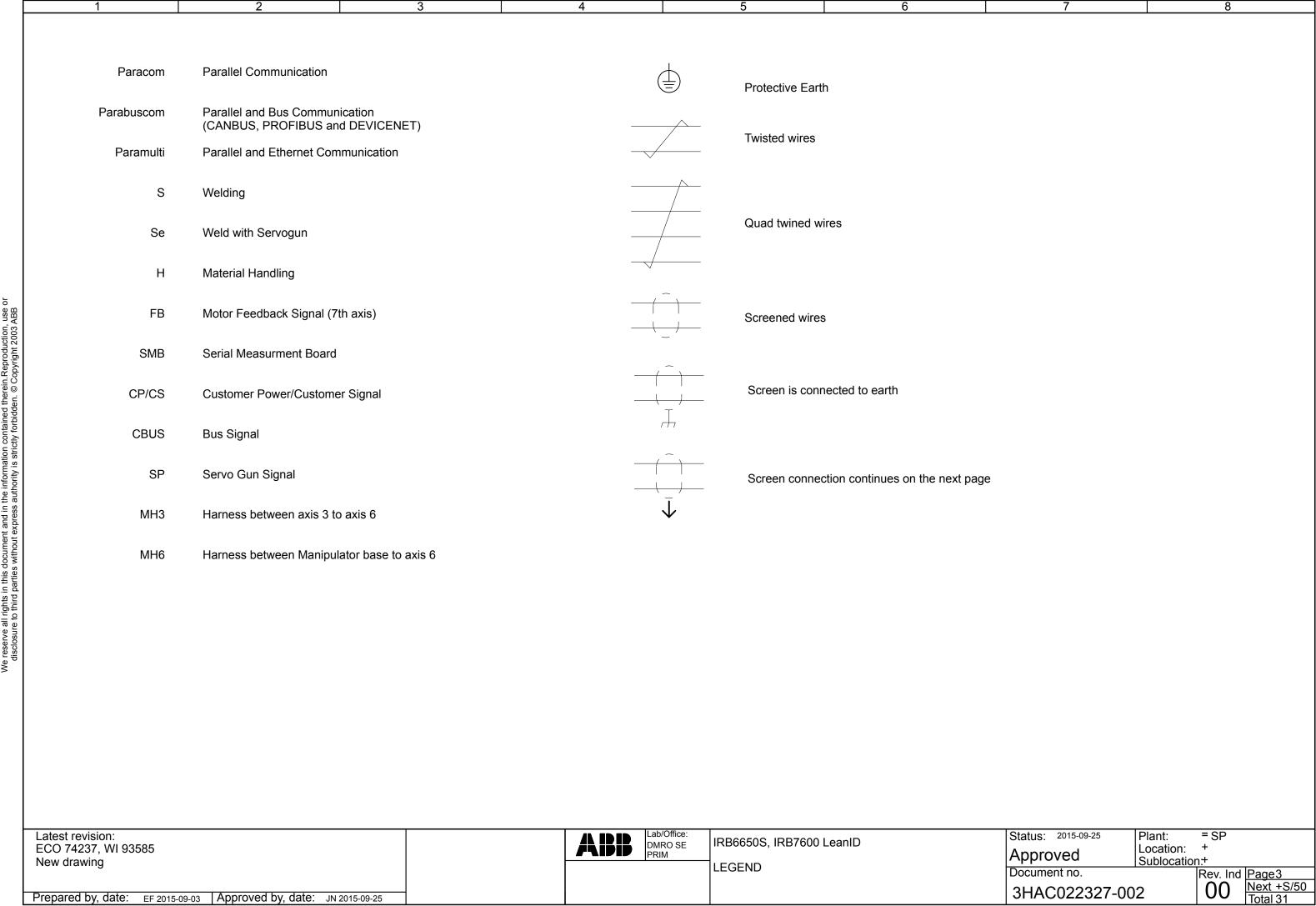
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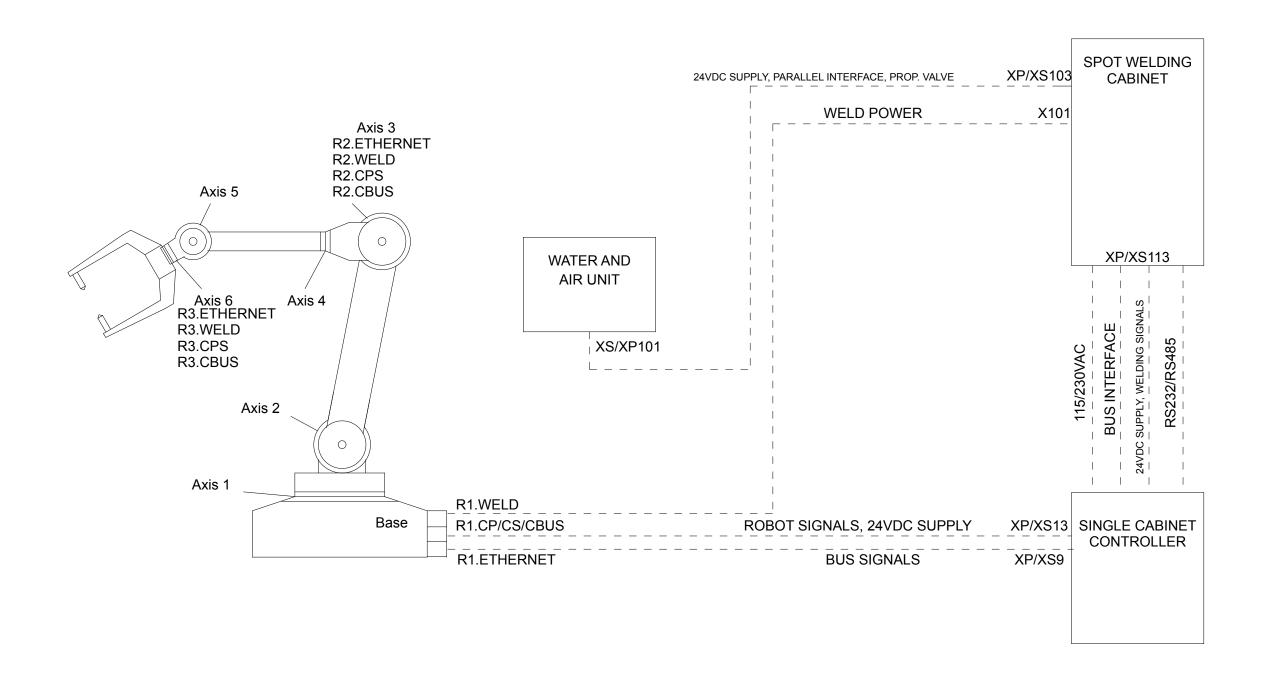
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BLOCK DIAGRAM TYPE S (pneumatic gun)
IRBDP SW6
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and 3HAC026871-020 for Panel mounted controller.
Dashed cables: See circuit diagram SpotPack, 3HAC026208-001

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BLOCK DIAGRAM - TYPE S

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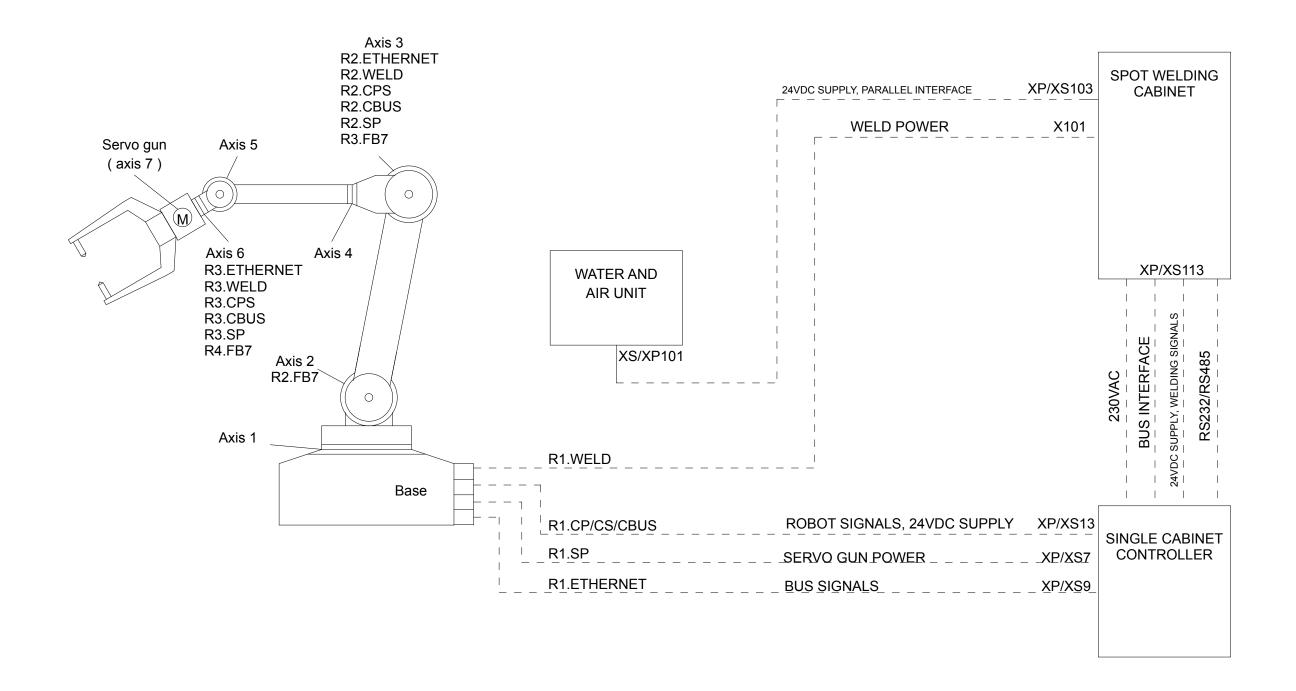
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BLOCK DIAGRAM TYPE Se (servo gun)
IRBDP SW6
Single cabinet controller, IRC5: See circuit diagram, 3HAC024480-011
and 3HAC026871-020 for Panel mounted controller.
Dashed cables: See circuit diagram SpotPack, 3HAC026208-001

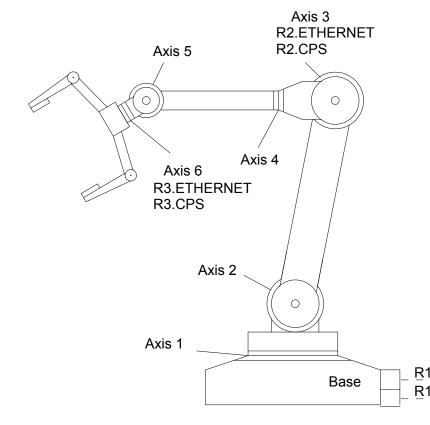
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**BLOCK DIAGRAM TYPE H IRBDP SW6** Single cabinet controller, IRC5: See circuit diagram, 3HAC024480-011 and 3HAC026871-020 for Panel mounted controller.



R1.CP/CS/CBUS\_ **ROBOT SIGNALS, 24VDC SUPPLY** BŪS SĪGNĀLS **R1.ETHERNET** 

XP/XS13

XP/XS9 SINGLE CABINET CONTROLLER

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BLOCK DIAGRAM - TYPE H

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Lab/Office: DMRO SE PRIM

BLOCK DIAGRAM TYPE HS (material handling and pneumatic gun) **IRBDP SW6** Single cabinet controller, IRC5: See circuit diagram, 3HAC024480-011 and 3HAC026871-020 for Panel mounted controller. Dashed cables: See circuit diagram SpotPack, 3HAC026208-001 SPOT WELDING 24VDC SUPPLY, PARALLEL INTERFACE, PROP. VALVE XP/XS103 **CABINET** Axis 3 **R2.ETHERNET** Axis 5 X101 R2.CPS We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. © Copyright 2003 ABB X104 0 XP/XS113 WATER AND **AIR UNIT** Axis 4 **R3.ETHERNET BUS INTERFACE** R3.CPS XS/XP101 Axis 2 Axis ' XP/XS13 **ROBOT SIGNALS, 24VDC SUPPLY** R1.CP/CS/CBUS Base SINGLE CABINET XP/XS9 **BUS SIGNALS** R1.ETHERNET CONTROLLER PEDESTAL GUN **WELD POWER** SG.WELD SG.CP/CS WELDING SIGNALS, 24VDC SUPPLY Lab/Office: Status: 2015-09-25 = SP + HS Plant: Latest revision: IRB6650S, IRB7600 LeanID DMRO SE PRIM ECO 74237, WI 93585 Location: Approved Sublocation:+ New drawing BLOCK DIAGRAM - TYPE HS Document no. Rev. Ind Page 53 Next +HSe/5 3HAC022327-002 DRESS PACK Prepared by, date: EF 2015-09-03 | Approved by, date: JN 2015-09-25

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BLOCK DIAGRAM TYPE HSe (material handling and servo gun) **IRBDP SW6** Single cabinet controller, IRC5: See circuit diagram, 3HAC024480-011 and 3HAC026871-020 for Panel mounted controller. Dashed cables: See circuit diagram SpotPack, 3HAC026208-001 XP/XS103 SPOT WELDING 24VDC SUPPLY, PARALLEL INTERFACE, PROP. VALVE **CABINET** Axis 3 **R2.ETHERNET** X101 Axis 5 R2.CPS We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. © Copyright 2003 ABB X104 0 XP/XS113 WATER AND **AIR UNIT** R3.ETHERNET 24VDC SUPPLY, WELDING SIGNALS R3.CPS BUS INTERFACE XS/XP101 Axis 2 Axis 1 XP/XS13 R1.CP/CS/CBUS ROBOT SIGNALS, 24VDC SUPPLY Base SINGLE CABINET Servo gun XP/XS9 R1.ETHERNET **BUS SIGNALS** CONTROLLER (axis 7) R3.FB7 FB.M7 **RESOLVER/SMB SIGNALS** PEDESTAL GUN R1.SP POWER SERVOGUN XP/XS7 SG.WELD WELD POWER WELDING SIGNALS, 24VDC SUPPLY SG.CP/CS Lab/Office: Status: 2015-09-25 = SP Plant: Latest revision: IRB6650S, IRB7600 LeanID DMRO SE PRIM + HSe ECO 74237, WI 93585 Location: Approved Sublocation:+ New drawing BLOCK DIAGRAM - TYPE HSe Document no. Rev. Ind Page 54 Next +CON/ 3HAC022327-002 DRESS PACK Prepared by, date: EF 2015-09-03 | Approved by, date: JN 2015-09-25

