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# FUEL SUPPLY

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## FUEL TANK

## REMOVAL AND INSTALLATION

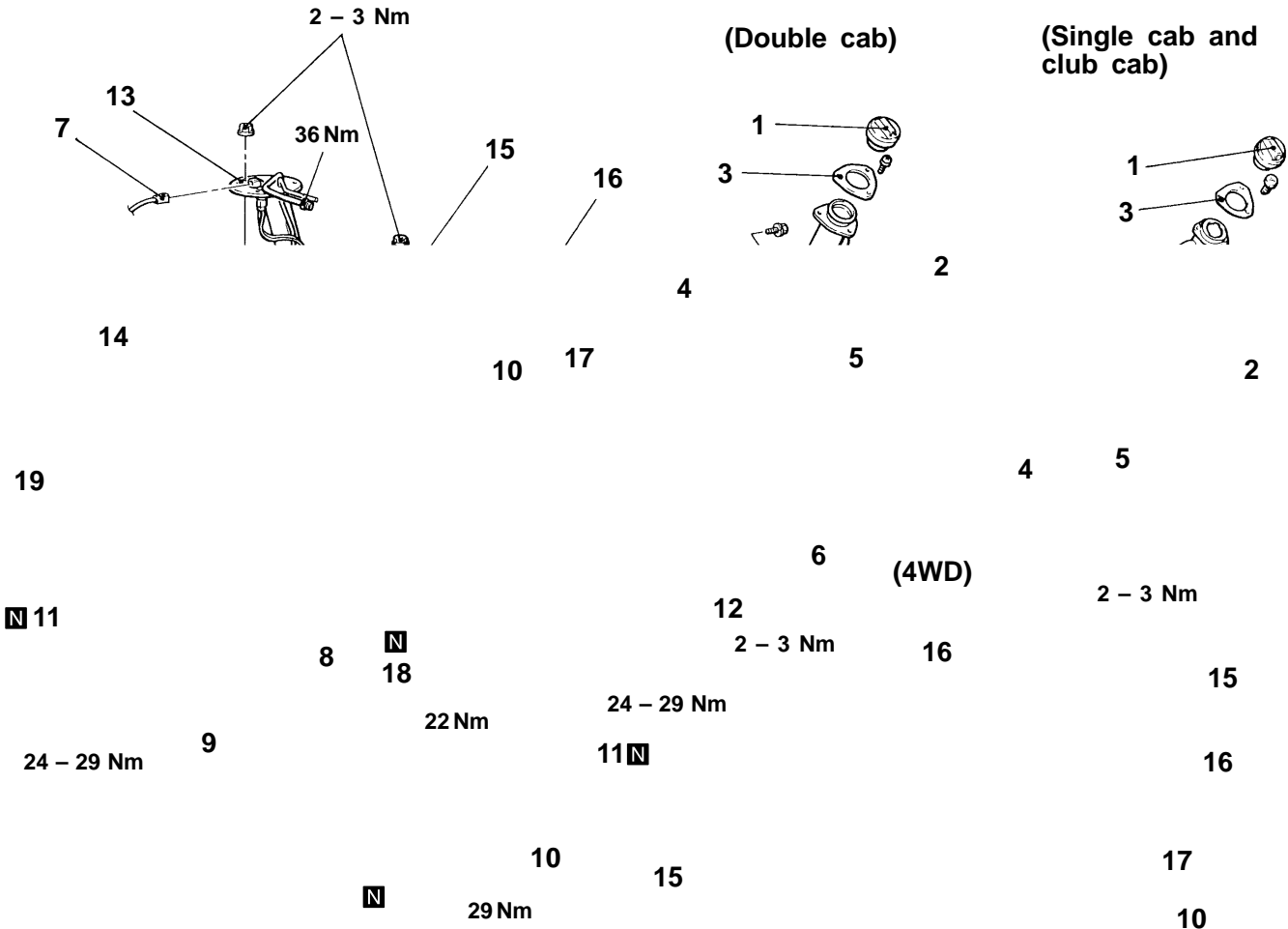
**Pre-removal Operation**

- Fuel Draining
- Rear Body Side Gate Stay (LH) Removal

**Post-installation Operation**

- Fuel Refilling
- Fuel Line Air Bleeding  
(Refer to GROUP 13E – On-vehicle Service.)
- Fuel Leakage Inspection
- Rear Body Side Gate Stay (LH) Installation

## &lt;Petrol-powered vehicles&gt;

**Removal steps**

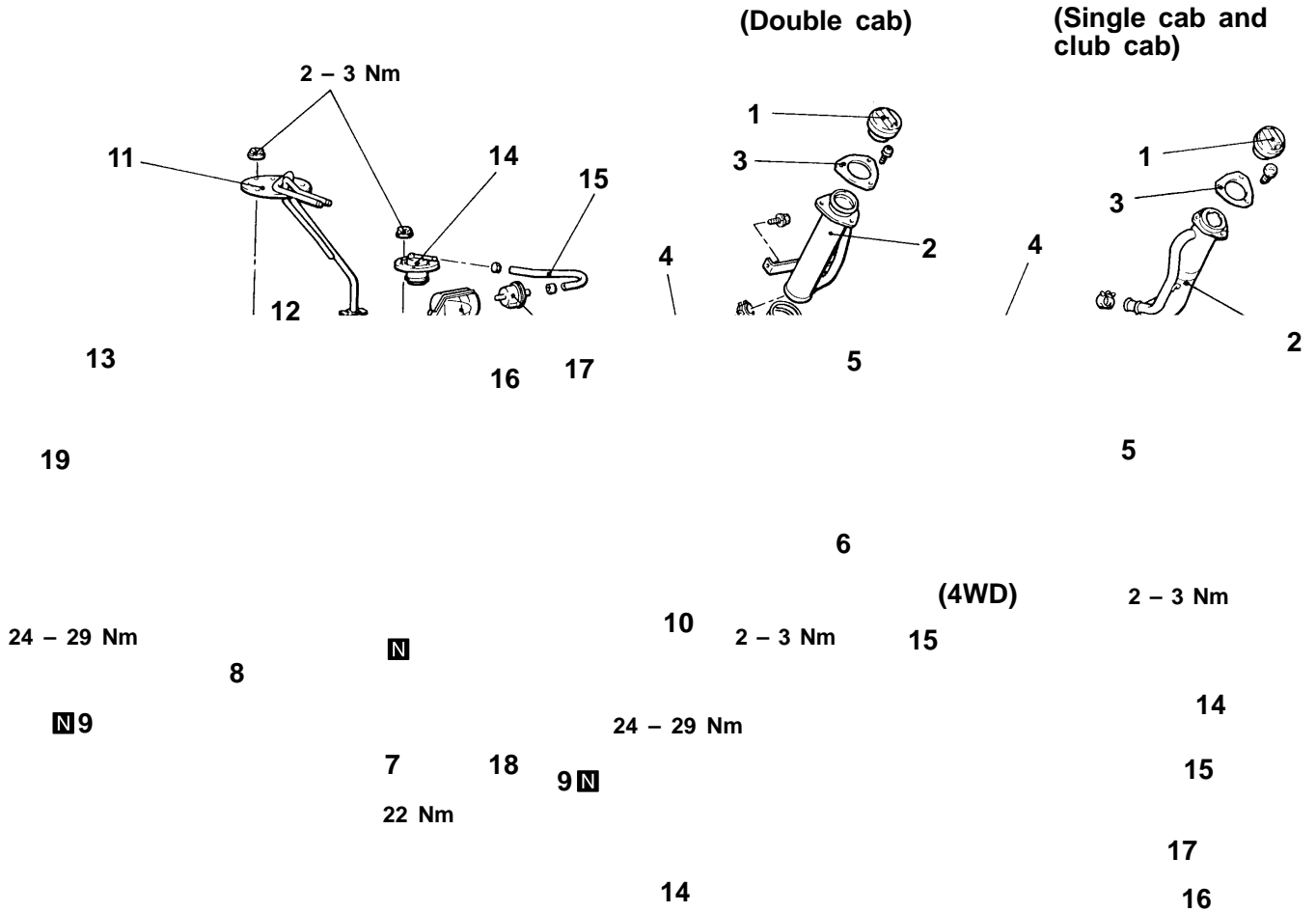
1. Fuel filler cap
2. Filler neck
3. Packing
4. Leveling hose
5. Filler hose
6. Fuel gauge unit connector
7. Fuel pump connector
8. Fuel high pressure hose
9. Return hose
10. Vapor hose

►B◀

11. Fuel tank nuts
12. Fuel gauge unit
13. Fuel pump assembly
14. Packing
15. Valve assembly
16. Vapor hose
17. 2-way valve
18. Drain plug
19. Fuel tank

►A◀

<Diesel-powered vehicles>



**Removal steps**

1. Fuel filler cap
2. Filler neck
3. Packing
4. Leveling hose
5. Filler hose
6. Fuel gauge unit connector
7. Return hose
8. Main hose
9. Fuel tank nuts
10. Fuel gauge unit

►B◄

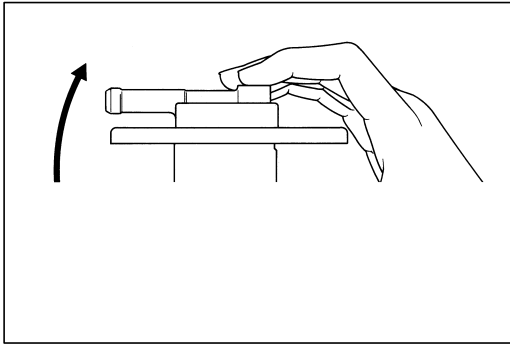
11. Pipe assembly
12. Fuel filter
13. Packing
14. Valve assembly
15. Vapor hose
16. Breather case
17. 2-way valve
18. Drain plug
19. Fuel tank

►A◄

**INSTALLATION SERVICE POINTS**

### ►B◄ FILLER HOSE INSTALLATION

Align the mating marks and install.



### INSPECTION

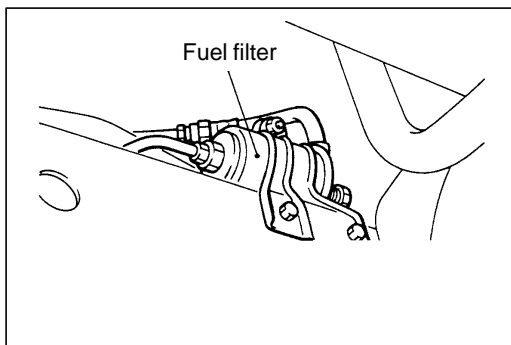
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#### FUEL CUT-OFF VALVE CHECK

If the sound of the float valve moving (knocking sound) can be heard when the valve assembly is gently shaken up and down, then the valve is okay.

#### FUEL GAUGE UNIT CHECK

Refer to GROUP 54 – Combination Meter.



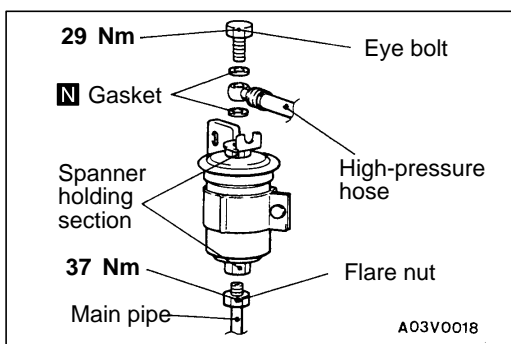
#### FUEL FILTER REPLACEMENT

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1. Bleed the residual pressure from inside the fuel line. (Refer to GROUP 13A – On-vehicle Service.)
2. Hold the fuel filter with a spanner and remove the eye bolt. Then remove the high-pressure hose.

#### Caution

**As there will be some pressure remaining in the fuel pipe line, cover it with a rag to prevent fuel from spraying out.**



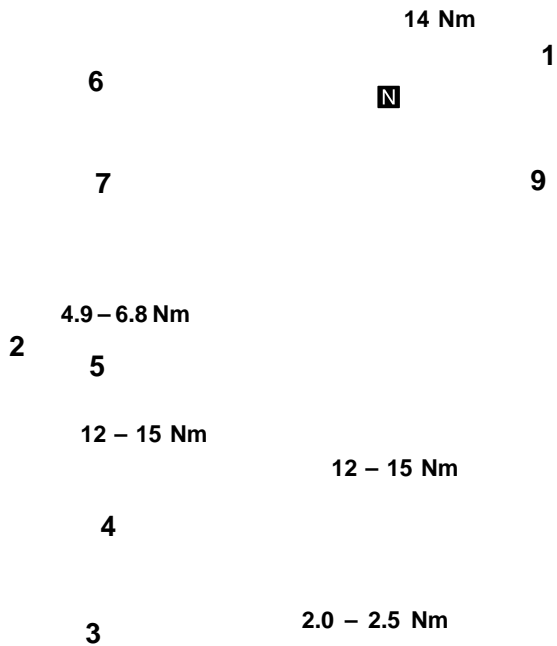
3. Hold the fuel filter with a spanner and loosen the flare nut. Then disconnect the main pipe connection.
4. Remove the fuel filter.
5. When installing the fuel filter, use a new gasket, and tighten the flare nut of the high-pressure hose and the main pipe to the specified torque.
6. After installation, check that there are no fuel leaks.
  - (1) Apply battery voltage to the fuel pump drive terminal to operate the fuel pump. (Refer to GROUP 13A – On-vehicle Service.)
  - (2) Check for leaks when fuel pressure is applied.

## FUEL FILTER &lt;DIESEL-POWERED VEHICLES&gt;

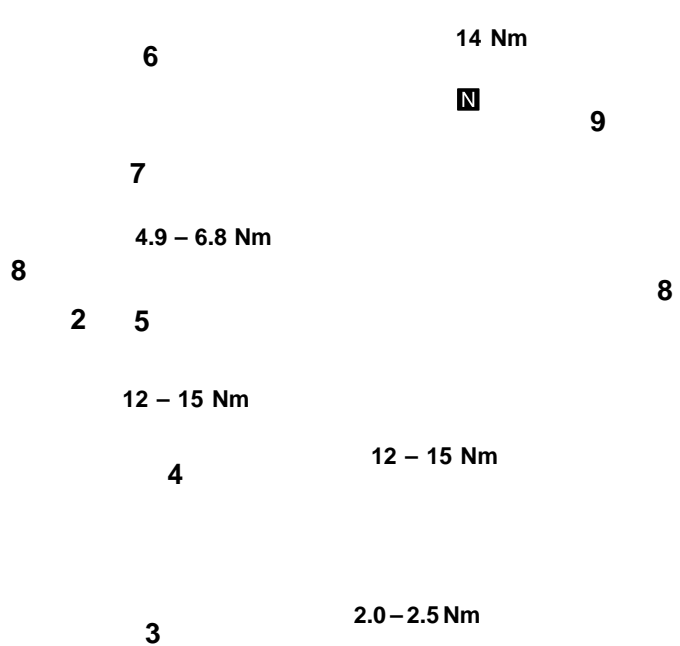
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## REMOVAL AND INSTALLATION

## &lt;Vehicles without fuel line heater&gt;



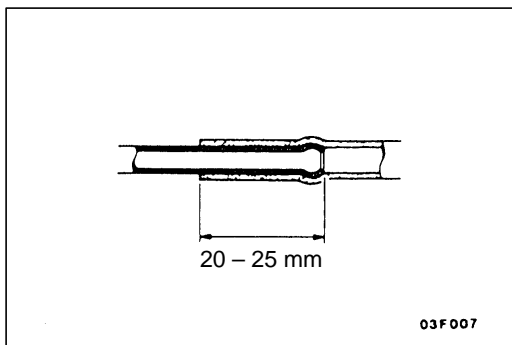
## &lt;Vehicles with fuel line heater&gt;



## Removal steps

- Intercooler assembly <4WD> (Refer to GROUP 15.)
- A◄
1. Main hose connection
  2. Fuel filter
  3. Drain plug
  4. Water level sensor

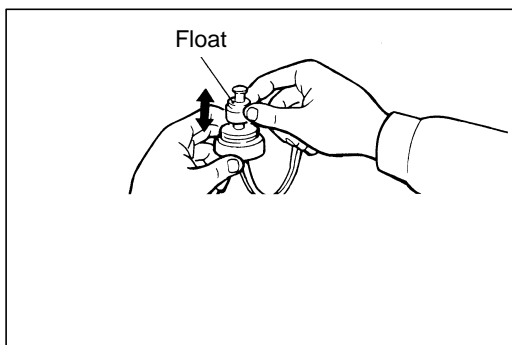
5. Fuel filter cartridge
6. Fuel filter pump
7. Breather screw
8. Solenoid valve assembly (for A/C)
9. Fuel filter bracket



## INSTALLATION SERVICE POINT

## ►A◄ FUEL MAIN HOSE INSTALLATION

If the pipe has a stepped part, connect securely up to the stepped part. If the pipe has no stepped part, insert so that the inserted portion is 20 – 25 mm long.

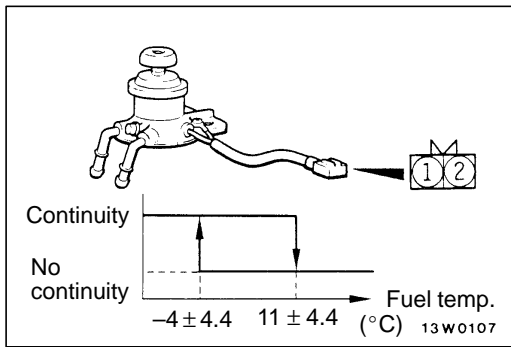


## INSPECTION

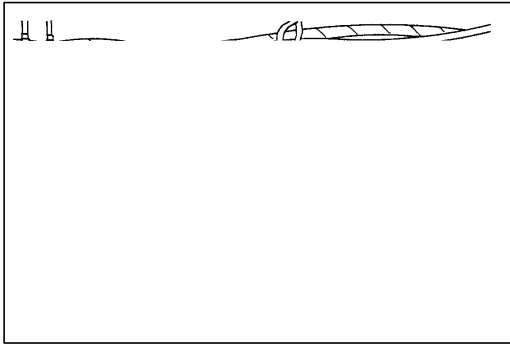
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## WATER LEVEL SENSOR CHECK

Connect the circuit tester to the water level sensor connector. The water level sensor is operating correctly if there is continuity when the float is raised, and no continuity when it is lowered.

**FUEL LINE HEATER CONTINUITY CHECK**

There should be continuity between the terminals when the fuel filter pump is cooled  $-4^{\circ}\text{C}$  or below and continuity should disappear when the pump is gradually heated. If this is true then the heater is working properly.

**FUEL FILTER CARTRIDGE REPLACEMENT**

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1. Remove the intercooler assembly. <4WD> (Refer to GROUP 15.)
2. Remove the fuel tank cap to release the pressure inside the fuel tank.
3. Disconnect the water level sensor connector.
4. Use an oil filter wrench to remove the fuel filler cartridge from the fuel filter pump body.

**Caution**

**Cover with a rag to prevent fuel from spraying out.**

5. Install a new filter, and bleed the air from fuel line. (Refer to GROUP 13E – On-vehicle Service.)
6. Start the engine, and check that there are no fuel leakage.



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**NOTES**