

MITSUBISHI

ENGINE

6G7 SERIES

WORKSHOP MANUAL

FOREWORD

This Workshop Manual contains procedures for removal, disassembly, inspection, adjustment, reassembly and installation, etc. for service mechanics.

All information, illustrations and product descriptions contained in this manual are current as at the time of publication. We, however, reserve the right to make changes at any time without prior notice or obligation.

Engine <Up to 2001>..... **11A**

Engine <From 2002>..... **11B**

FILING INSTRUCTION

Please keep these manual pages in the binder No. BN940001.

File these pages according to the signs "Added", "Revised" and "Deleted" on the "List of effective pages" which are interpreted below.

Added: File the pages with this sign additionally in your manual.

Revised. Deleted: Replace the existing pages with the corresponding pages with this sign.

Missing sheets will be supplied upon request.



HOW TO USE THIS MANUAL

CONTENTS

The preceding page contains GROUP INDEX which lists the group title and group number.

TEXT

Unless otherwise specified, each service procedure covers all models. Procedures covering specific models and identified by the model codes, destina-

Denotes tightening torque

NOTE:

11A: Torque may also be shown in rectangles in the order of units (Nm, Kgm and ft-lbs. from left) as follows.

33 | 3.3 | 23

11B: Torque values are given only in SI unit.

Operating procedures, cautions, etc. on removal, installation, disassembly and reassembly are described.



ENGINE

Cylinder Head and Valves

11A-8-3

→SERVICE POINTS OF REMOVAL

△A REMOVAL OF CYLINDER HEAD BOLT

Denotes service point for removal or disassembly.

NOTE:

△A is used in 11A.

◀A▶ is used in 11B.

Denotes service point for installation or disassembly.

NOTE:

▶A◀ is used in 11A.

◀A▶ is used in 11B.

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