

MITSUBISHI

ENGINE 4G9 SERIES

WORKSHOP MANUAL

FOREWORD

This Workshop Manual contains procedures for removal, disassembly, inspection, adjustment, reassembly and installation, etc. for service mechanics. All information, illustrations and product descriptions contained in this manual are current as at the time of publication. We, however, reserve the right

Engine 11A

INTRODUCTION

EXPLANATION OF MANUAL CONTENTS

Maintenance and Servicing Procedures

- (1) A diagram of the component parts is provided near the front of each section in order to give the reader a better understanding of the installed condition of component parts.
- (2) The numbers provided within the diagram indicate the sequence for maintenance and servicing.

- Removal steps:
The part designation number corresponds to the number in the illustration to indicate removal steps.
- Disassembly steps:
The part designation number corresponds to the number in the illustration to indicate disassembly steps.
- Installation steps:

INTRODUCTION

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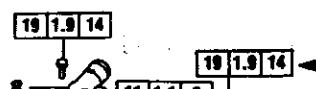
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6A1 ENGINE – Water Pump and Water Pipe

11A-7-1

7. WATER PUMP AND WATER PIPE

REMOVAL AND INSTALLATION



Denotes tightening
torque.

Nm Kgm ft.lbs.

List of Effective Pages

Page	Revision code	Date	Remarks	Page	Revision code	Date	Remarks
11A-0-1	D	Nov. 1995		11A-13-2	E	Aug. 1996 Revised	
11A-0-3 to 11A-0-8	A	Dec. 1991		11A-13-3	C	Feb. 1994	
11A-1-1	D	Nov. 1995		11A-14-1	A	Dec. 1991	
11A-1-2	E	Aug. 1996 Revised		11A-14-2	C	Feb. 1994	
11A-1-3	D	Nov. 1995		11A-14-3 and 11A-14-4	A	Dec. 1991	
11A-1-4	E	Aug. 1996 Revised		11A-15-1 to 11A-15-8	D	Nov. 1995	
11A-1-5 to 11A-1-10	D	Nov. 1995		11A-16-1	A	Dec. 1991	