



SERVICE BULLETIN

QUALITY INFORMATION ANALYSIS

OVERSEAS SERVICE DEPT. MITSUBISHI MOTORS CORPORATION

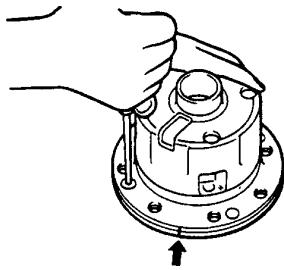
SERVICE BULLETIN		No.: MSB-98E27-501	
	Date: 1998-11-15	<Model>	<M/Y>
Subject:	CORRECTION TO THICKNESS OF DIFFERENTIAL CASE FRICTION DISC	(EC,EXP) L200 (K60,70)	97-10
Group:	REAR AXLE	Draft No.: 98SY070316	
CORRECTION	OVERSEAS SERVICE DEPT	 T.NITTA - VICE GENERAL MANAGER QUALITY INFORMATION ANALYSIS	

1. Description:

This Service Bulletin informs you of correction to the thickness of the differential case friction disc.

2. Applicable Manuals:

Manual	Pub. No.	Language	Page(s)
'97 L200 Workshop Manual Chassis	PWTE96E1	(English)	27-48
	PWTS96E1	(Spanish)	
	PWTF96E1	(French)	
	PWTG96E1	(German)	



DISASSEMBLY SERVICE POINT

◀A▶ SCREW REMOVAL

1. Check the mating marks.
NOTE
The mating marks are represented by one of the following methods.
(1) Engraving by a punch or electric pen.
(2) Identical Arabic numerals.
2. Loosen the mounting screws for differential case (A) and (B) evenly step by step.
3. Separate differential case (B) and differential case (A), and take out the parts inside. Do not confuse the left and right spring plates, spring discs, friction plates and friction discs for further reassembly.

REASSEMBLY SERVICE POINT

►A◀ DIFFERENTIAL CASE (B) INSTALLATION

Before assembly, use the following method to adjust the clearance between the spring plates and differential cases (for adjustment of the clutch plate friction force), and to adjust the end play of the side gear when installing the internal components into the differential case.

