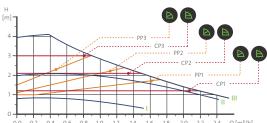


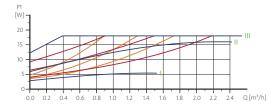
The ALPHA1:

- is based on the field proven ALPHA2 with more than 3 million units sold
- cuts energy consumption by up to 80% compared to traditional pumps
- uses as little as 81 kWh per year (based on 150 m² standard house with 6840 heating hours per year)
- is adaptable to any type of heating system one- or twostring – with radiators or under floor heating.

PERFORMANCE CURVES

ALPHA1 XX-40





TECHNICAL DATA

Supply voltage: 1 x 230 V - 50/60 Hz

2.4 m³/h Flow rate, Q_{max} :

+2° C to +110° C (TF 110) Liquid temperature:

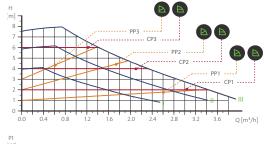
System pressure, P_{max}: 1.0 MPa/10 bar 3-50 W **Power Range:**

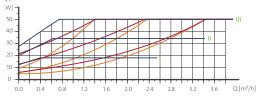
0° C to +40° C **Ambient temperature:**

≤ 0.20

Enclosure class: IP X4D **Insulation class:**

ALPHA1 XX-80





ALPHA1 KEY FEATURES

Everything under control

 9-segment power display provides an easy overview of all that is going on in the pump

Proportional pressure mode

- If the proportional pressure mode is selected, the differential pressure varies proportionally with the flow, i.e. higher flow means higher differential pressure
- Proportional pressure is the preferred choice for two-string systems with high flow variation
- Proportional pressure curve (high and low)

Constant speed mode

 Three constant speed modes for constant flow applications



Constant pressure mode

- The pump maintains constant pressure regardless of the flow
- The preferred operation mode for under floor heating and one-string systems with low flow variation
- Constant pressure curves (low and high)

Easy operation

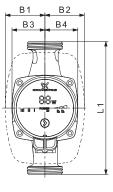
• Intuitive one-touch operation makes control mode selection simple

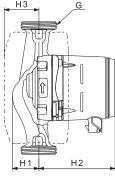
Easy connection

 The ALPHA plug makes electrical installation easier than ever before

TYPES AND DIMENSIONS

Pump type	Dimensions (mm)									Weights [kg]		Ship. vol. [dm³]
	L1	B1	B2	В3	В4	H1	H2	Н3	G	Net	Gross	
ALPHA1 15-40	130	54	54	44	44	36	104	47	G1	1.7	1.9	4.00
ALPHA1 15-50*	130	54	54	44	44	36	104	47	G1	1.7	1.9	4.00
ALPHA1 15-60	130	54	54	44	44	36	104	47	G1	1.7	1.9	4.00
ALPHA1 15-80	130	54	54	44	44	36	104	47	G1	1.7	1.9	4.00
ALPHA1 25-40	130	54	54	44	44	36	104	47	G1½	1.9	2.0	4.00
ALPHA1 25-40 N	130	54	54	44	44	37	104	47	G1½	2.0	2.1	4.00
ALPHA1 25-40	180	54	54	44	44	36	104	47	G1½	2.0	2.1	4.00
ALPHA1 25-40 N	180	54	54	44	44	37	104	47	G1½	2.1	2.3	4.00
ALPHA1 25-50*	130	54	54	44	44	36	104	47	G1½	1.9	2.0	4.00
ALPHA1 25-50 N*	130	54	54	44	44	37	104	47	G1½	2.0	2.1	4.00
ALPHA1 25-50*	180	54	54	44	44	36	104	47	G1½	2.0	2.1	4.00
ALPHA1 25-50 N*	180	54	54	44	44	37	104	47	G1½	2.1	2.3	4.00
ALPHA1 25-60	130	54	54	44	44	36	104	47	G1½	1.9	2.0	4.00
ALPHA1 25-60 N	130	54	54	44	44	37	104	47	G1½	2.0	2.1	4.00
ALPHA1 25-60	180	54	54	44	44	36	104	47	G1½	2.0	2.1	4.00
ALPHA1 25-60 N	180	54	54	44	44	37	104	47	G1½	2.1	2.3	4.00
ALPHA1 25-80	130	54	54	44	44	36	104	47	G1½	1.9	2.0	4.00
ALPHA1 25-80 N*	130	54	54	44	44	37	104	47	G1½	2.0	2.1	4.00
ALPHA125-80	180	54	54	44	44	36	104	47	G1½	2.0	2.1	4.00
ALPHA1 25-80 N*	180	54	54	44	44	37	104	47	G1½	2.1	2.3	4.00
ALPHA132-40	180	54	54	44	44	36	104	47	G2	2.1	2.3	4.00
ALPHA1 32-50*	180	54	54	44	44	36	104	47	G2	2.1	2.3	4.00
ALPHA132-60	180	54	54	44	44	36	104	47	G2	2.1	2.3	4.00
ALPHA132-80	180	54	54	44	44	36	104	47	G2	2.1	2.3	4.00





^{*} Not available in all countries. ALPHA1 is also available in stainless steel.



