

**Table 5.4 Three Types of Attribute Shewhart Charts**

<b>Chart Name</b>	<b>Type of Data</b>	<b>Distribution</b>	<b>Statistic Charted</b>	<b>Subgroup Size</b>
P Chart	Classification	Binomial	Percent nonconforming units (P)	Constant or may vary
C Chart	Count	Poisson	Number of incidents (C)	Constant
U Chart	Count	Poisson	Incidents per unit (U)	Constant or may vary