



# Technical Data Sheet • STAGE 2 •

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The whole range of filter medium based on glass by Nature Works Glass Filter Media incorporate the Anti-Compaction Technology®. This allows to:

- Avoid compaction of the filter medium.
- Design the performance of the filter medium.
- Use just one kind of grain -one granulometric curve- for any size filter.
- The obtaining of a multifaceted particle, with no pores or sharp edges and harmless.
- Keep all the micro-channels of the filtering mass open, avoiding clogging inside the filter and maximizing the content of dirt capacity.
- Reduce the consumption of chemical products used for water maintenance.

The granulometric curve for STAGE 2 has been designed in order to:

- Maximize the filtration quality with a kind of grain that can be used in any kind of filter.
- Optimize the filter's maximum content of dirt capacity taking in account prior premise.
- Allow a flow rate up to 50 m<sup>3</sup>/h/m<sup>2</sup>.
- Create micro-channels of a calibre of under 1 micron when used at low filtration rates.

## TECHNICAL DATA

Description	Technical glass high-calibrated for industrial water treatment.	
Composition	SiO <sub>2</sub> (74%); Na <sub>2</sub> O (11%); CaO (10%) / Purity Level: at least 99.999%, (below detection limit)	
Colour	Transparent (Made exclusively from recycled flat glass)	
Density	Density of the particle: 2.490 kg/m <sup>3</sup>	Bulk density: 1.345 kg/m <sup>3</sup>
Granulometry	High-calibrated granulometry minimum 0,4 mm. 0,7 mm. on average.	
Format	20 kg. recyclable paper bag in 3 layers with a UV-resistant layer of PE	
Precautions	Do not ingest	
Incompatibilities	None detected	
Installations	Substitute the filtering mass for Nature Works Hi-Tech Filter Media and proceed to a 5 minute backwash before start to filtering.	
Description	Maximum admissible flow rate: 50 m <sup>3</sup> /h/m <sup>2</sup>	Typical working flow rate: between 5 and 50 m <sup>3</sup> /h/m <sup>2</sup>
Required quantities of Nature Works Hi-Tech Glass filter media as specified by the filter manufacturer. (20% less weight than quartz sand needed).	Critical point for backwashing: 15 m <sup>3</sup> /h/m <sup>2</sup>	Optimum air flow injection: 40 m <sup>3</sup> /h/m <sup>2</sup>
	Optimum flow for backwashing: 30 m <sup>3</sup> /h/m <sup>2</sup> (higher flows do not clean any quicker)	
Before filling your filter, check the state of the collectors (filter star) very carefully and preferably substitute them.		

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