

Cambridge Assessment International Education

Cambridge International General Certificate of Secondary Education

CANDIDATE NAME					
CENTRE NUMBER			CANDIDATE NUMBER		

8 9 7 1 5 9 4 2 6 6

DESIGN AND TECHNOLOGY

0445/33

Paper 3 Resistant Materials

October/November 2019

1 hour

Candidates answer on the Question Paper.

No Additional Materials are required.

READ THESE INSTRUCTIONS FIRST

Write your centre number, candidate number and name on all the work you hand in.

Write in dark blue or black pen.

You may use an HB pencil for any diagrams, graphs or rough working.

Do not use staples, paper clips, glue or correction fluid.

DO NOT WRITE IN ANY BARCODES.

Section A

Answer all questions in this section.

Section B

Answer one question in this section.

You may use a calculator.

At the end of the examination, fasten all your work securely together.

The number of marks is given in brackets [] at the end of each question or part question.

The total of the marks for this paper is 50.

Section A

Answer all questions in this section.

1 Fig. 1 shows a cycle helmet. The outer and inner shells are made from different plastics.

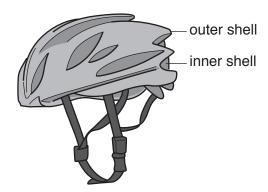


Fig. 1

Give II	wo properties re	equired of the pi	asiics useu io i	nake the cycle	rieimet.	
1						
2						

[2]

[3]

2 Fig. 2 shows a small wheel. The wheel could be made from wood, metal or plastic.

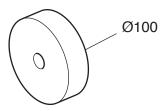


Fig. 2

Name a suitable manufacturing process used to produce the wheel when made from:

wood

metal

plastic.

3 Fig. 3 shows two pieces of wood being glued together.

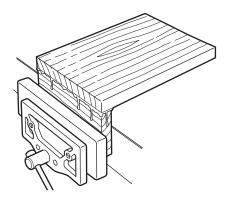


Fig. 3

Draw on Fig. 3 to show how the glued joint could be strengthened by dovetail nailing. [2]

4 Fig. 4 shows a saucepan.



Fig. 4

(a)	Name a thermosetting plastic that could be used for the handle.	
	Give a reason for your choice.	
		 [2
(b)	Name a ferrous alloy that could be used for the saucepan body.	
	Give a reason for your choice.	
		 [2

5 Fig. 5 shows three pre-drilled holes to take a screw.

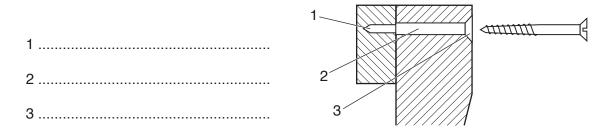


Fig. 5

Select from the list below the correct name for each hole.

countersunk hole stopped hole angled hole pilot hole clearance hole [3]

6 Fig. 6 shows a board made from hardwood. The board needs to be seasoned.

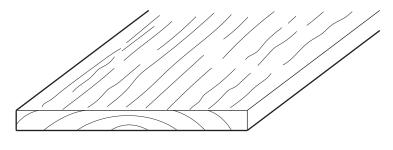


Fig. 6

Draw on Fig. 6 to show what could happen to the shape of the board if it was incorrectly seasoned.

[1]

7 Fig. 7 shows a wheelbarrow. The mild steel body of the wheelbarrow is galvanised.

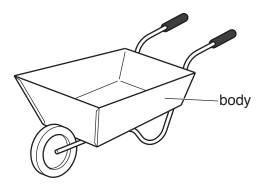


Fig. 7

(a) State what is meant by the term 'galvanised'.

.....[1]

(b) State why it is necessary for the body of the wheelbarrow to be galvanised.

.....[1]

8 Fig. 8 shows a child's push-along go-kart.

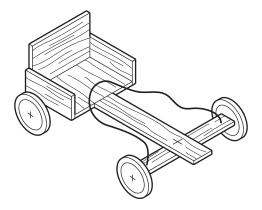


Fig. 8

Give **two** examples of anthropometric data used in the design of the go-kart.

1	
2	
	[2]

9 Fig. 9 shows a length of wood set up on a woodturning lathe.

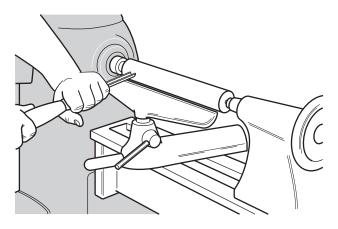


Fig. 9

(a) Name the method of woodturning shown in Fig. 9.



(b) Fig. 10 shows a length of wood ready to be set up on the woodturning lathe.

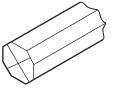
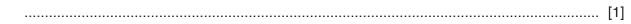


Fig. 10

Give **one** reason why the corners of the wood have been removed.



10 Fig. 11 shows an incomplete metal bracket used to support a net on a table-tennis table.

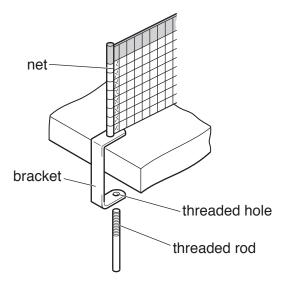


Fig. 11

- (a) Name the tool that has been used to cut the thread in the hole on the bracket.

 [1]

 (b) Name the tool that has been used to cut the thread on the rod.
- (c) In use, the threaded rod is difficult to tighten by hand.

 Use sketches and notes to show how the threaded rod could be made easier to tighten.

[2]

Section B

Answer **one** question in this section.

11 Fig. 12 shows a desk tidy made from 4 mm thick plywood. The desk tidy will be batch produced in quantity.

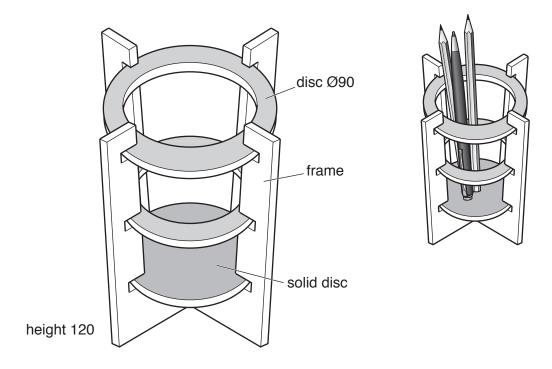


Fig. 12

(a) Use sketches and notes to show the construction of 4mm thick plywood to explain why it is suitable for the desk tidy.

(b) Fig. 13 shows details of the two frames of the desk tidy. The frames are joined at A by means of a cross-halving joint.

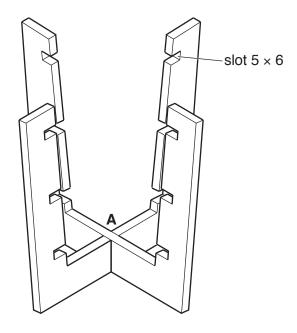


Fig. 13

Draw the cross-halving joint used at A.

[3]

(c) Fig. 14 shows one disc marked out, ready to be cut to shape. The Ø60 hole has been drilled in the disc.

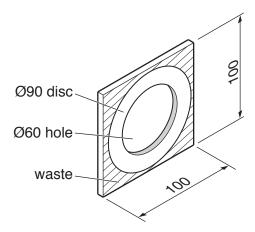


Fig. 14

(i) The Ø60 hole has been drilled using the tool shown below. Give the correct name of the tool shown.



(ii)	Describe how the Ø90 disc could be cut out of a sheet of 4 mm thick plywood and finished accurately.
	[2]

(d) Fig. 15 shows a template that could be used to mark out a large quantity of frames.

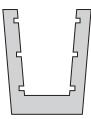


Fig. 15

Give **one** reason why the template would need to be made from a resistant material such as wood, metal or plastic.

[1]

(e) The desk tidy could be designed using CAD.

Give	three	advantages,	other	than	speed,	of	using	CAD	rather	than	traditional	drawing
meth	ods to	design the de	sk tidy	' .								

1	
2	
_	
Ŭ	[3

(f) The desk tidy needs to be modified so that it can rotate as shown in Fig. 16.

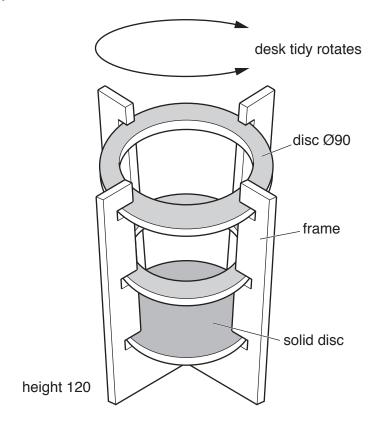


Fig. 16

Use sketches and notes to show how the desk tidy	could be modified so that it could rotate.
Include details of materials and constructions used	

(g)	The	parts of the desk tidy will be glasspapered then spray painted.	
	(i)	Explain why it is necessary to use different grades of glasspaper to prepare the surfator the spray paint.	ces
	(ii)	Give two safety precautions that must be taken when spray painting.	
		1	
		2	[2]
(h)		scribe two quality control checks that would be carried out during the manufacture on the choice of desk tidies.	
	1		
	2		
			[2]

[6]

12 Fig. 17 shows a basic design for a toothbrush holder made from 4 mm thick acrylic.

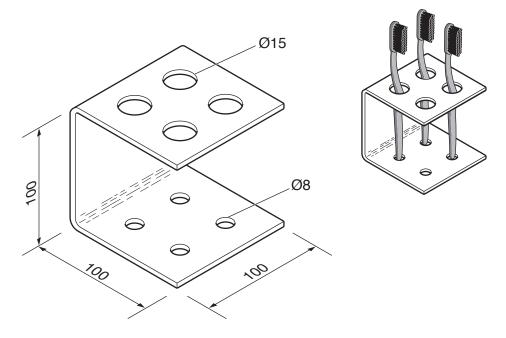


Fig. 17

(a) Give **two** specification points for the toothbrush holder in addition to the one given below. *The toothbrush holder must:*

2																					
_	 	 	 	 	 ••••	••••	••••	 ••••	 	• • • • •	 ••••	 ••••	 	 	•••	 • • • • •	••••	 	 	 	
_																					

[2]

(b) Fig. 18 shows the development (net) of the toothbrush holder marked out showing the bend lines and centres for Ø15 and Ø8 holes to be drilled.

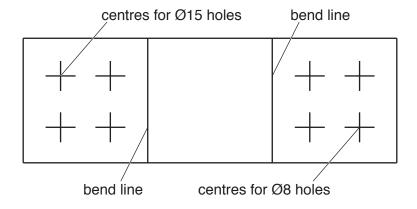


Fig. 18

(i) Give **one** reason why a marker pen would be used to mark the bend lines rather than a scriber.

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1 hold up to four toothbrushes

holes are drilled.

(ii) Use sketches and notes to show how the acrylic sheet could be held when the $\varnothing 15$

		[3]
(c)	Acr	ylic is a thermoplastic. Explain a benefit of using a thermoplastic for the toothbrush holder.
		[2]
(d)	The	edges of the acrylic toothbrush holder will be self-finished.
	(i)	Name the method of filing that would be used to finish the edges.
		[1]
	(ii)	Explain why it is necessary to use different grades of wet and dry (silicon carbide) paper to finish the edges.
		[2]

(e)	A batch of 40 toothbrush holders is to be made in a school workshop.
	Use sketches and notes to show:

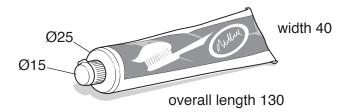
 a design for a drilling jig that could be used to speed up produce 	tion
--	------

[3]

(ii) how the acrylic shape could be bent accurately to the required shape.

[3]

(f) Use sketches and notes to show a modification to the design of the toothbrush holder shown in Fig. 17 so that the tube of toothpaste shown below could be stored.



[4]

(g) Fig. 19 shows a commercially produced toothbrush holder made from stainless steel.

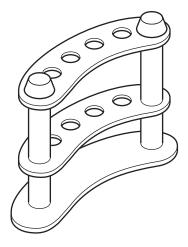


Fig. 19

(1)	Give two benefits of using stainless steel for products that will be used in a bathroom.
	1
	2
	[2]
(ii)	Explain why, other than the cost of the material, the stainless steel toothbrush holder could be expensive to manufacture.
	[2]

13 Fig. 20 shows a wall-mounted cycle rack made from 19 mm thick manufactured board.

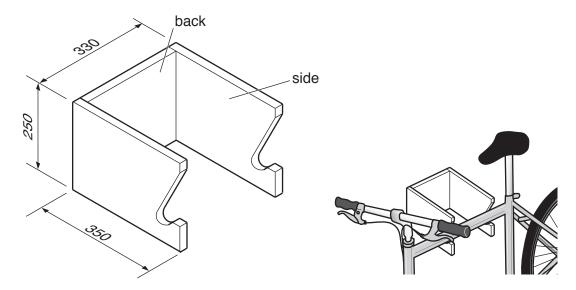


Fig. 20

(a)	Give two advantages of making the cycle rack from a manufactured board rather than a solid wood.					
	1					
	2					
		[2]				

(b) Fig. 21 shows one side marked out ready to be cut to shape.

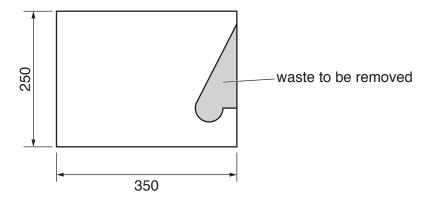


Fig. 21

Use sketches and notes to show how the waste could be removed and the edges made smooth. Name **all** the tools and equipment used.

[4]

(c) The sides will be joined to the back using four Ø9 dowels. Fig. 22 shows part of the back of the cycle rack.

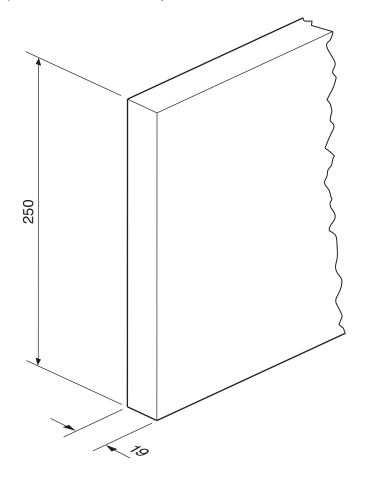


Fig. 22

- (i) Draw on Fig. 22 to show the positions and spacing of the four dowels. [2]
- (ii) Design a drilling jig that could be used on the sides and back to speed up production.

(d) Fig. 23 shows views of a different design of a wall-mounted cycle rack made from 2 mm thick mild steel sheet.

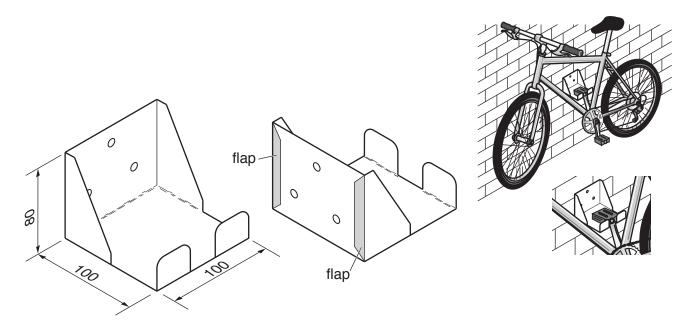
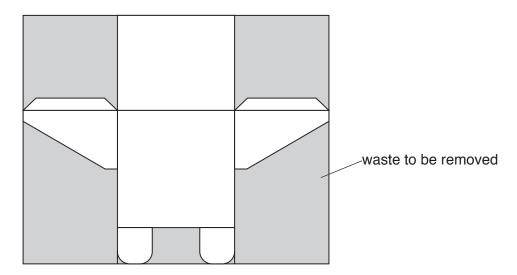


Fig. 23

	Give one benefit of making the cycle rack from mild steel sheet.	
		[1
e)	Give two reasons why a designer would make computer-generated models of the cracks.	ycle
	1	
	2	 [2

(f) The development (net) of the cycle rack is shown below.



Circle from the list below two tools that could be used to cut out the development (net).

The	flaps will be joined permanently to the back of the cycle rack shown in Fig. 23.
(i)	Name a permanent method of joining the flaps to the back that uses heat.
	[1]
(ii)	Name a permanent method of joining the flaps to the back without the use of heat.
	[1]
Fig.	24 shows two screws that could be used to fix the sheet metal cycle rack to a wall.
	A B
	Fig. 24
(i)	Choose which of the screws, A or B , would be more suitable. Give a reason for your choice.
	Chosen screw
	Reason
	[2]
(ii)	Describe two precautions, other than wearing eye protection, that should be taken when drilling sheet metal.
	1
	2
_	[2]
Exp	lain which of the two cycle racks would be more expensive to manufacture in quantity.
	(i) (ii) (ii)

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