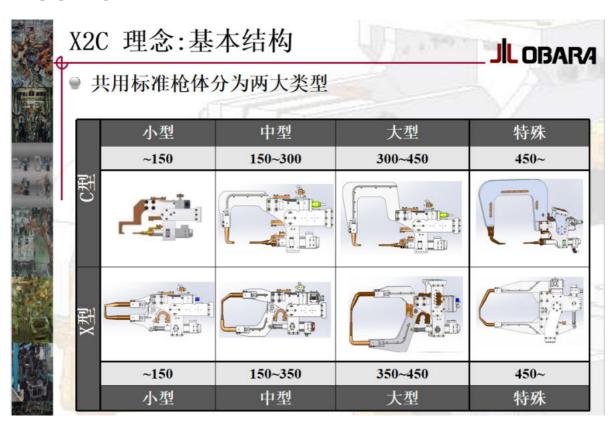
# **Product Search User Guide**

### **Overview**

The OBARA Welding Gun Selection Database product search function helps users quickly find welding gun products that meet their requirements. This guide will detail how to effectively use the search function.

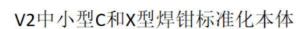
# **Product Category Selection Instructions**

### X2C-C/X2C-X

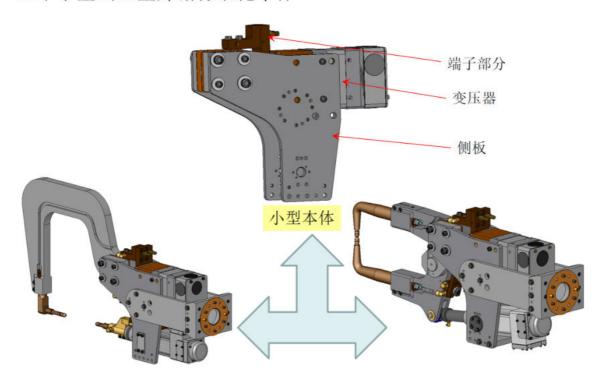




### X2C-V2-C/X2C-V2-X

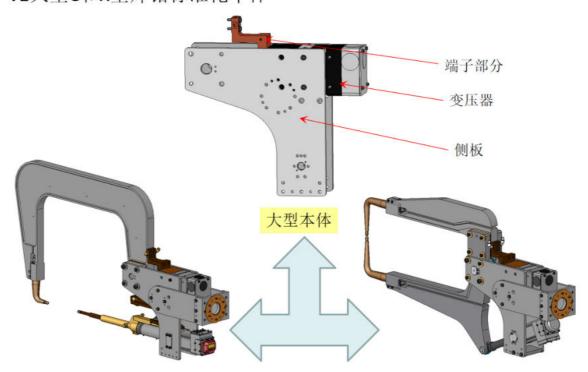




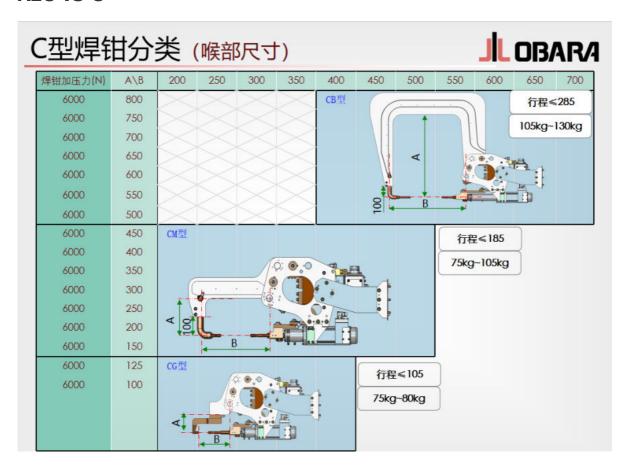


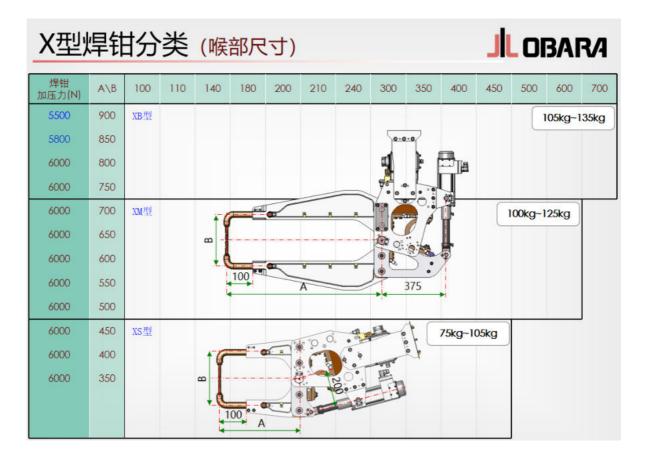


## V2大型C和X型焊钳标准化本体



### **X2C-V3-C**





## **Search Field Descriptions**

## **Required Fields**

#### **Product Category** ★ Required

- Select the main category type of welding gun.
- Different categories correspond to different technical parameters.
- A category must be selected before searching.

#### **Main Search Fields**

#### **Subcategory Type**

- After selecting the main category, the system will automatically load corresponding subcategory options.
- Can further refine the search range.

#### **Throat Depth**

- Input format: numerical value or range.
- Examples: 50 (equal to 50), ~50 (less than or equal to 50), 100~120 (between 100 and 120), 1020~ (greater than or equal to 1020).

#### **Throat Width**

- Input format is the same as Throat Depth.
- Represents the width dimension of the welding gun opening.

#### **Transformer**

- Select the matching transformer model for the welding gun.
- Common models: ITS85, DB6-100R1, RT552, RT752, etc.

#### **MOTOR Manufacturer**

- Select the manufacturer of the servo motor.
- Common manufacturers: FANUC, KUKA, YASKAWA, ABB, etc.

## **Advanced Search Options**

Click "Advanced Search Options" to expand more search fields:

#### **Basic Parameters**

- Drawing No. 1(o): Product drawing number.
- **Description**: Product description keywords.
- Stroke: Working stroke of the welding gun.
- Pressurization Force: Pressurization capability of the welding gun.
- Weight: Product weight.

#### **Technical Parameters**

- Electrode Arm End: Type of electrode arm end.
- With/Without Balance: Whether equipped with a balancing device.
- Transformer Placement Direction: Installation direction of the transformer.
- Flange P.C.D: Pitch circle diameter of the flange.
- Bracket Direction: Installation direction of the bracket.
- Water Circuit: Configuration of the cooling water circuit.

## **Search Tips**

## 1. Range Search

For numerical fields (Throat Depth, Throat Width, Stroke, etc.), the following formats are supported:

- 50: Exact match for 50.
- ~50: Less than or equal to 50.
- 50~: Greater than or equal to 50.
- 50~100: Between 50 and 100.

#### 2. Combined Search

- Multiple search conditions can be used simultaneously.
- The system will find products that meet all conditions.
- It is recommended to start with main parameters and gradually add secondary conditions.

### 3. Search Strategy

- 1. **Broad Search**: Start with main parameters.
- 2. **Gradual Refinement**: Adjust search conditions based on the number of results.
- 3. **Key Parameters**: Focus on key parameters such as Throat Depth, Throat Width, and Transformer.

### Search Results

## **Result Display**

- Search results are displayed in a table format.
- Shows the main technical parameters of the product.
- Provides product preview images and detail links.

## **Result Operations**

- View Details: Click on a product to view complete technical parameters.
- **Download Files**: Download technical files such as DWG, STEP, BMP, etc.
- Batch Download: Supports selecting multiple products for batch download.

## **Frequently Asked Questions**

## Q: Why are there no search results?

A: Please check if the search conditions are too strict. Try to relax some conditions or use range search.

## Q: How to search for a specific product model?

A: Enter the product model in the "Drawing No. 1(o)" field, or keywords in the "Description" field.

## Q: How to input numerical ranges?

A: Use the tilde (~) to indicate a range, e.g., "100~200" for between 100 and 200.

## Q: What if the search speed is slow?

A: It is recommended to select the product category first, and then add other search conditions to improve search efficiency.

## **Technical Support**

If you encounter search problems or need technical support, please contact:

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