Cluster Dendrogram

Height
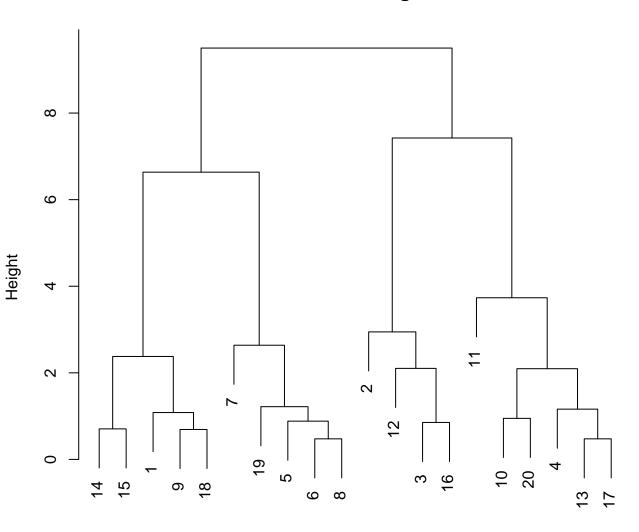
dist(.PC$scores[, 1:2])
hclust (*, "complete")