

MATH 676 Project for Caleb Fowler

Proposed project: FE simulation of heat transport with applications to metallic powder bed adhesive manufacturing processes.

Note: Most of this project idea is based on a Review article by Schoinochoritis et al. (<https://doi.org/10.1177/0954405414567522>)

Your project will center around solving the heat equation, the temperature T is determined by

$$\rho c_p \frac{\partial}{\partial t} T - \nabla \cdot (k \nabla T) = \dot{Q}_S(t).$$

Here, ρ denotes the density (either constant or a scalar field), c_p is the specific heat capacity at constant pressure, k is the thermal heat conductivity and \dot{Q}_S is a heat source term.

As a first step, I suggest you implement a solver for the above PDE, where ρ , c_p and k are constants and \dot{Q}_S is given by a prescribed, time dependent Gaussian that models heating by an intense laser.

Then, you will need to decide on how to model the adhesion process. This is a step that I will discuss with you in more detail later—in particular, we will need to come up with a sensible model, which will require some discussion...

A minimal model I envision should contain of an indicator θ encoding the adhesion state (for example, ranging from 0 pure powder to 1 fully adhered) that changes with the temperature T (with a local ODE, or a PDE), and a model for the thermal heat conductivity $k(\theta)$. We will then discuss suitable coupling strategies for simulating the coupled system.

Process. I suggest to have a look at step-26 first. It solve the time-dependent heat equation with adaptive mesh refinement. Modify the source code to solve the heat equation on a rectangular domain and introduce the parameters above to the equation. In particular, you will need to implement a time-dependent right hand side modeling a laser beam. Then, you will need to decide how to model the adhesion process and augment the system by the scalar indicator θ .

You will need to design a “benchmark configuration” to verify that your program is implemented correctly and demonstrate convergence under grid refinement.

Note: This project is subject to modification by mutual agreement between you and me. The goal is to have a project that fits your research interests. If you would like to deviate from the path outlined here, talk to me!

Relevant tutorial programs: For your project, you will want to read through tutorial programs step-26 . You should consider starting the program you will write for your project as a variation of one of these. (Links to all tutorial programs can be found at <https://www.dealii.org/developer/doxygen/deal.II/Tutorial.html>.)

Relevant video lectures: In addition to the resources already posted on the course website (Google Drive), you could watch lectures 27, 29, 30, 30.25 for background material necessary for your project. Links to all videos can be found at <http://www.math.colostate.edu/~bangerth/videos.html>.

Keep notes on these resources and all background reads in your journal as on all other external resources you consult!

Project tasks: As part of your project, you will need to meet the following milestones:

- Milestone 1 (April 1, 2025):

- Modify step-26 to solve the heat equation above with the given parameters and with a time-dependent heat source modelling a laser beam.
- Decide on how to model the adhesion process and start implementing the PDE.
- You will need to prepare and give a 10 minute presentation in class on your progress so far.
- *Milestone 2 (May 6, 2025):*
 - Finish your implementation of the full adhesion model.
 - Verify your code with a chosen benchmark configuration and demonstrate convergence under grid refinement.
 - You will need to prepare and give a 15 minute presentation in class or during the final exam time on the results of your project.
 - You will also need to prepare a report on your project in the style of the tutorial program – i.e., including an introduction, a results section, and commented code that contains everything to run a simulation you show in your result section.

Deliverables: Your deliverables at the end of semester include the following items:

- Your final report (as discussed above in Milestone 2) as a PDF file, checked into a github repository to which you give me access.
- Your finished, documented code and all input files necessary to run it, checked into a github repository to which you give me access.
- Your finished online journal.

Grading: I will determine your final grade in this class based on the following criteria:

- Sophistication of the code beyond the program from which it was started.
- Extent of documentation in the code.
- Extent of the documentation surrounding the program, i.e., description of the equation and its properties, description of the principles used in the implementation, and documentation of worked-out examples computed with the program.
- Sophistication and realism of the testcases to which you apply your numerical scheme.
- quality and extend of entries in your journal,
- your three presentations in class.

As an example of how these reports should look like (though maybe not quite as extensive), take a look at the deal.II tutorial programs.

If you are interested, good projects may be published as part of the library and distributed with future versions (see for example the step-21, step-24, step-25, step-81 tutorial programs that were created by students of a prior class), or as part of the code gallery (see <https://dealii.org/code-gallery.html>). Of course, you will then also be credited publicly for your work.