

問題

$$\begin{array}{r} 67 \\ + 87 \\ \hline \end{array}$$

$$\begin{array}{r} \underline{\quad} \\ 20) 91 \\ \underline{\quad} \end{array}$$

$$\begin{array}{r} 63 \\ - 18 \\ \hline \end{array}$$

$$\begin{array}{r} 28 \\ \times 84 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 95 \\ - 67 \\ \hline \end{array}$$

$$\begin{array}{r} \underline{\quad} \\ 75) 24 \\ \underline{\quad} \end{array}$$

$$\begin{array}{r} 35 \\ \times 85 \\ \hline \end{array}$$