





















PLC tags / Standard-Variablentabelle [71]

PLC tags

PLC tags									
	Name	Data type	Address	Retain	Accessi-ble from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engi-neering	Supervision	Comment
	Start (btn)	Bool	%I0.0	False	True	True	True		
	Reset (btn)	Bool	%I0.1	False	True	True	True		
	Stop (btn)	Bool	%I0.2	False	True	True	True		
	Factory I/O (Running)	Bool	%I0.3	False	True	True	True		
	Level Meter	Real	%ID30	False	True	True	True		
	Flow Meter	DWord	%ID34	False	True	True	True		
	Setpoint	DWord	%ID38	False	True	True	True		
	Start Light	Bool	%Q0.0	False	True	True	True		
	Reset Light	Bool	%Q0.1	False	True	True	True		
	Stop Light	Bool	%Q0.2	False	True	True	True		
	Fill Valve	Real	%QD30	False	True	True	True		
	Discharge Valve	Real	%QD34	False	True	True	True		
	Setpoint (Display)	DInt	%QD38	False	True	True	True		
	PV (Display)	DInt	%QD42	False	True	True	True		
	setpoint buffer	DWord	%MD100	False	True	True	True		
	Setpoint Value	Real	%MD104	False	True	True	True		
	level meter buffer	DWord	%MD108	False	True	True	True		
	PV Value	DWord	%MD112	False	True	True	True		
	Fill PID Output	Int	%MW116	False	True	True	True		
	fill pid output buffer	DWord	%MD120	False	True	True	True		