From Fig. 12.10

12.5

 $K = 27.0(258)^{-231}(9.451)^{-0.777}(29.6/13.6)^{-124} = 18.7 \text{ hr}$

 $t_p = 4.63(258)^{-422}(9.451)^{-.46}(29.6/13.6)^{-133} = 19.0 \text{ hr}$