
ISUZU

LIGHT DUTY VEHICLE

(TF Series 2020- CAB MODEL)

LABOR TIME GUIDE

FOREWORD

These Labor Time allowances are published by ISUZU for the purpose of implementing the terms of the current Warranty Claim Processing Manual and are intended for the purpose of computing the compensation payable by ISUZU MOTORS LIMITED for the performance of warranty, policy and campaign adjustments and other work authorized and performed for the account of ISUZU. The use of these allowances for any other purposes will be at the discretion of each dealer. All time allowances are subject to change at any time by ISUZU based on time studies by ISUZU related to improved methods, techniques or equipment or other advances in the industry.

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INTRODUCTION

This Labor Time Guide is designed for more convenient and accurate use. The guide is identical in page format to all Labor Time Guides produced by ISUZU. In addition to the uniform page layout, the Operation Description and Numbering System is now standard for all ISUZU vehicles.

PAGE LAYOUT

To aid in the use of the Time Guide, the layout has been structured in reading sequence. Reading from left to right are the "Operation Description" and its qualifiers, followed by the "Operation Numbers". On the right hand side of the page is an area designating the vehicles by series with their appropriate times.

POLICY CODES

The policy codes are shown under the particular operation description.(ex. POLICY: P,A) Each letter indicates below meaning.

- P – PowerTrain Related Operation. Used only for the countries which have specific warranty condition for PowerTrain parts.
- A – Operation which requires to submit Authorization Request(AR)
- E – Emission Related Operation. Used only for the countries which have specific warranty condition for Emission parts.

OPERATION DESCRIPTION

MAJOR OPERATIONS

Operations having a labor operation number (A1234) are classified as Major Operations. A major operation time allowance is sufficient to do the work described as a single operation.

Operations within each section are generally arranged in the following manner – Front to Rear, Top to Bottom, Right to Left. Sitting in the driver's seat, Right-Hand components are to the Driver's Right, Left-Hand to the Driver's Left.

ADD CONDITIONS

Additional time allowances which may be required for performing a Major Operation or supplement a Major Operation are included in the "ADD" sections under vehicle designation. Each "add" is preceded by a letter designation (A, B, C, ~) which should be placed on the dealer repair order under the 5-Position Major Operation Number if the "ADD" is performed. These letters are not to appear on the Warranty Claim.

ACTION WORDS

Each labor operation description has been revised to clearly identify the repair that is allowable on that component. These notations, plus the description of same, are provided below:

REPLACE (as a single action word)

The "REPLACE" notation is used when the part or an assembly is subject to replacement only. A part is required on the warranty claim.

R&R (as a single action word)

"R&R" notation indicates the part or assembly is repairable and can be removed, repaired, and reinstalled. All labor operations so noted are followed by "ADD" statements which cover all possible repair conditions. This can be a labor only operation.

REPAIR

ALIGN (as a single action word)

ADJUST

TIGHTEN

The above notation indicate the work (repair) to be performed. This can be a labor only operation.

REPAIR OR REPLACE

R&R OR REPLACE

The above notations indicate the part or assembly can be repaired, aligned or adjusted on the vehicle or removed, repaired, and/or reinstalled or replaced, depending on the extent of failure. This can be a labor only operation when no part or assembly is required.

RECONDITION

When this term is used with a Major Operation, it means to remove an assembly from the vehicle, disassemble, clean and inspect all parts, rebuild the assembly with the same or new parts, reinstall and adjust. When this term is used in an ADD Operation, it does not include Remove and Reinstall but only that work necessary to recondition an assembly once it is removed from the vehicle.

INCLUDES

The Includes which follow some of the descriptions are provided to assist in knowing whether or not certain items or functions are included within the operation. These are not all encompassing because to place all such data in the Guide would make it difficult to use. If there are any questions as to whether something is included or not, the Request for Review form may be used to question or recommend changes.

NOTES

Throughout the Time Guide, various notes will be inserted to assist in the use of the Guide.

TIME ALLOWANCES

All time allowances as indicated in hours and tenths of hours published in this guide (except for a few Repair Operations) are based on studies of the actual time required to complete the operation. No connection with technicians' wages is implied since they are dependent upon the dealer technician pay plan in use.

The time allowances published have been determined by performing the operation a sufficient number of times to establish an average time or to determine that a fair and equitable time has been developed. Standard technicians' hand tools and dealer essential and available tools are used in performing time studies. No power operated wrenches are used for time studies. Procedures outlined in Service Manuals, other Service Publications and good shop practices are used as a guide when performing the work necessary to establish time allowances.

The time allowance includes the actual time required to perform the operation plus an additional allowance to provide for operating variables. Time allowances do not include time to remove and replace special equipment other than manufacturer options and accessories.

Some repair operation time allowances are developed from data which indicates that most repairs can be performed in the published time. It is reasonable to assume that additional time may be required when unusual conditions are encountered. An authorization is required for the additional time.

DIAGNOSIS TIME

"Repair diagnosis" time is included in all established labor time operations where it is required of the technician to perform the operation. It is the responsibility of qualified supervisory personnel to assist technicians in "customer problem analysis" and "symptom diagnosis". Service personnel should be contacted for assistance in circumstances requiring extensive diagnosis. Time for extensive diagnosis will require authorization if deemed allowable.

Following are definitions of the terms used in the preceding statement:

"Customer Problem Analysis" – The process of translating the customer's problems to a symptom. Examples are: A/C insufficient cooling, brakes pull, engine diesels, hesitates, surges, etc. It also includes those failures which are readily apparent to the normal senses of sight, touch, sound and smell. Defining these is the duty of the dealership service management and/or service writer.

"Symptom Diagnosis" – The process of finding the source of a problem based on a detailed symptom. Symptom diagnosis is complete when the problem has been found.

"Repair Diagnosis" – The checks, tests and measurements needed in the repair to find the cause of failure, or identify faulty parts.

Examples Are:

- cleaning and inspection of all parts such as gears and clutch plates;
- use of common testers such as an ohmmeter, voltampere meter or timing light that are included in the service manual procedure.

REQUEST FOR REVIEW

Any questions relating to suggested new or existing operations and/or time allowances in this time guide should be submitted on a "Request for Review" form. These forms can be found at the end of this Manual. When completing this form, it is important that vehicle identification data affecting or influencing the operation in question be provided. It is also important to submit a complete (detailed) description of the work performed. The statement "followed Shop Manual Procedure" is generally not a sufficient explanation of the procedure followed. Generally, a technician performs the steps of an operation in a sequence which is comfortable to him/her and it is their procedure which we would like to review and compare with ours.

The "Request for Review" form is primarily intended for your use to inform us of a problem affecting the ability of technicians to perform an operation within the published time allowance. The request should be forwarded to the address indicated on the form.

All inquiries received at the home office will be acknowledged and reviewed. A review will be conducted of the Labor Time Guide text and procedure as outlined by the model year service manual and dealer bulletins, restudies will be conducted as required.

VEHICLE AND ENGINE IDENTIFICATION

The Engine Code designation from the Vehicle Identification Number (VIN) is used to identify the appropriate engine mechanical sections within this publication. Refer to the VIN chart for engine identification codes.

ABBREVIATIONS

Abbreviations will be used through the Labor Time Guide. Below is a list of abbreviations and their meaning.

Abbreviations	Description	Abbreviations	Description
A/C	Air Conditioning	EXC	Except
ADD	Addition	INC	Includes
ADJ	Adjust	I/P	Instrument Panel
AIR	Air Injector Reactor	MAN	Manual
ASSY	Assembly	NEC	Necessary
AUTO	Automatic	OHC	Overhead Camshaft
CONT'D	Continued	P/S	Power Steering
CV-JOINT	Constant Velocity	R&R	Remove and Reinstall
CYL	Cylinder	TRANS	Transmission
D&C	Disconnect And Connect	TPS	Throttle Position Sensor
DIFF	Differential	TURBO	Turbocharger
DOHC	Double Overhead Camshaft	T.V.	Throttle Valve
ECM	Electronic Control Module	VIN	Vehicle Identification Number
EEF	Early Fuel Evaporation	W/	With
EGR	Exhaust Gas Recirculation	W/O	Without

REQUEST FOR REVIEW FORM

DEALERSHIP INFORMATION

A REVIEW OF LABOR OPERATION
NUMBER _____ WITH A
OPERATION DESCRIPTION OF _____

IS REQUESTED BECAUSE:

IS REQUESTED BECAUSE:

- A New Labor Operation description is recommended
(Record your suggestion in technicians comments)
- Published Time is insufficient
(Completion of step by step labor description on reverse side is required)
- Operation Description is incorrect
(Record you suggestion in tech comments)
- Other — (Describe in Technicians Comments section)
Technicians Comments:

DISTRIBUTOR USE ONLY

YES

NO

- Does the labor listed on the reverse side follow the Isuzu Service Manual?
- Is the repairing technician Isuzu trained?
- Did you verify the availability/condition of the essential tools required for this repair?
- Did you review this request with both the technician and service manager?

SIGNATURE

recommendation/comments:

SIGNATURE

LABOR OP # _____

OPERATION DESCRIPTION

The actual time required to perform this labor operation in our shop is _____ hr.

Vehicle Information

VIN # _____ Engine Family _____ Trans # _____

Rear Axle # _____ Body Type _____ Special Equip. _____

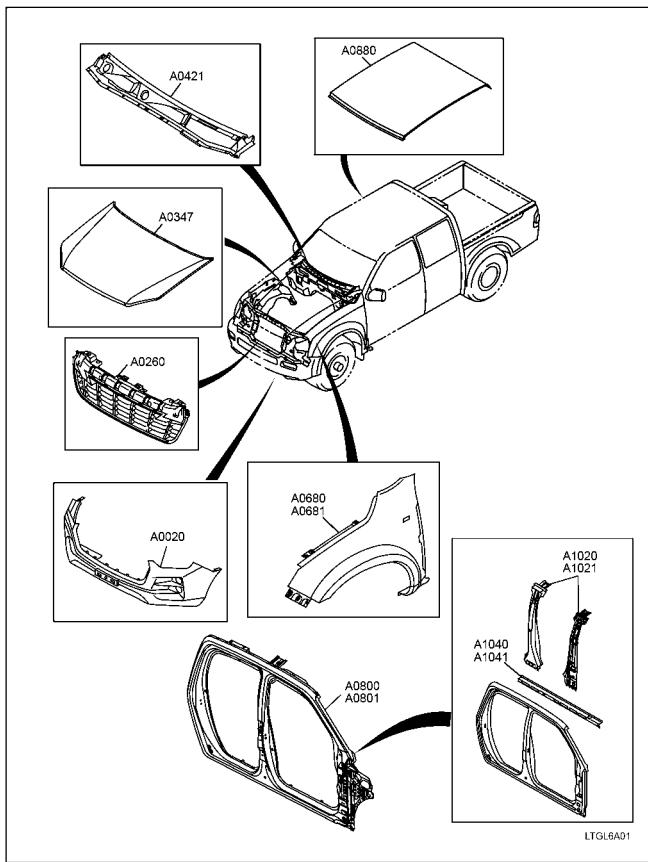
Additional Comments:

TROUBLE CODES

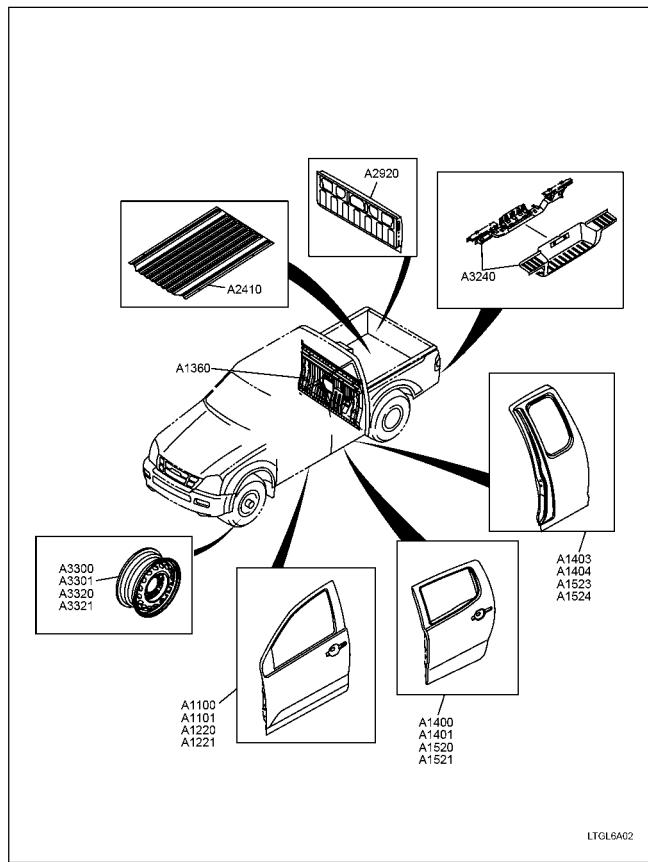
1 BROKEN	43 SHIFTS HARD
2 BROKEN WELD	44 SLIPS OUT OF GEAR
3 STRIPPED	45 WIND NOISE
4 TORN OR PUNCTURED	46 FLOODS
5 CRACKED	47 FLAT SPOT OR HESITATES
6 WORN	48 DISCOLORED
7 SCORED OR SCRATCHED	49 PITTED
8 POOR METAL FINISH	50 ELECTRICAL FAILURES
9 CHIPPED	51 NOT CONNECTED
10 SOILED OR STAINED	52 BINDS, STICKS
11 BENT	53 NOT DRILLED
12 FOREIGN MATERIAL	54 WRONG PART
13 OVERHEATED	55 POOR FIT
14 BURNED	56 INOPERATIVE
15 SEIZED	57 REGISTERS INCORRECTLY
16 PAINT - DIRT OR FOREIGN MATERIAL	58 PART IMPROPERLY INSTALLED
17 PAINT - DRY SPRAY, MOTTLING SAGS, OFF-COLOR, ROUGH	59 PULLS
18 PAINT - FILM MARRED OR SCRATCHED	60 ENGINE PING
19 PAINT - THIN OR RUBBED THROUGH	61 INCORRECT PRESSURE
20 PAINT - CORROSION, CRAZING, CRACKING, CHALKING	62 IMPROPER CLEARANCE
21 PAINT - POOR REPAIR	63 FADE OR HARD PEDAL
22 PAINT - FILM SPOTTED	64 GLAZED
23 PAINT - FINISH COMES OFF	65 SLIPS
24 CHROME PLATING DEFECTIVE	66 COLLAPSED
25 MISALIGNED	67 EXCESSIVE LUBRICATION OR OIL SOAKED
26 MISADJUSTED	68 INSUFFICIENT LUBRICATION
27 LOOSE	69 POOR OIL MILEAGE
29 PART OMITTED	70 POOR GASOLINE MILEAGE
30 POROSITY	71 PULLED LOOSE
31 POOR MACHINING	72 SPLIT SEAMS
32 GLASS - POOR VISION	73 IMPROPERLY PADDED
33 WEAK	74 FUMES
34 OUT OF BALANCE	75 RUSTED OR CORRODED
35 OUT OF ROUND	76 WRINKLED
36 VIBRATES	78 CARBON DEPOSIT
37 POOR ENGAGEMENT	79 POOR RELEASE
38 DOES NOT SEAT	81 HARD RIDE
39 GRABS	82 SURGE
40 NOISY	83 HARD STARTING (COLD)
41 CHATTERS	84 HARD STARTING (HOT)
42 LEAKS	85 SHEARED
	93 DISCHARGED
	95 SPECIAL POLICY
	96 CAMPAIGN

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PAINT A - 1

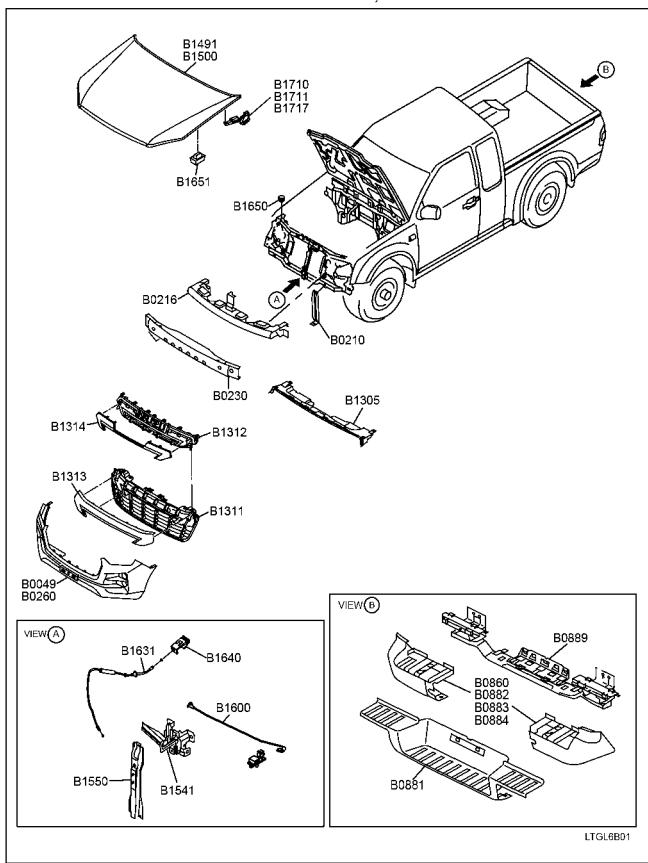


A - 2 PAINT



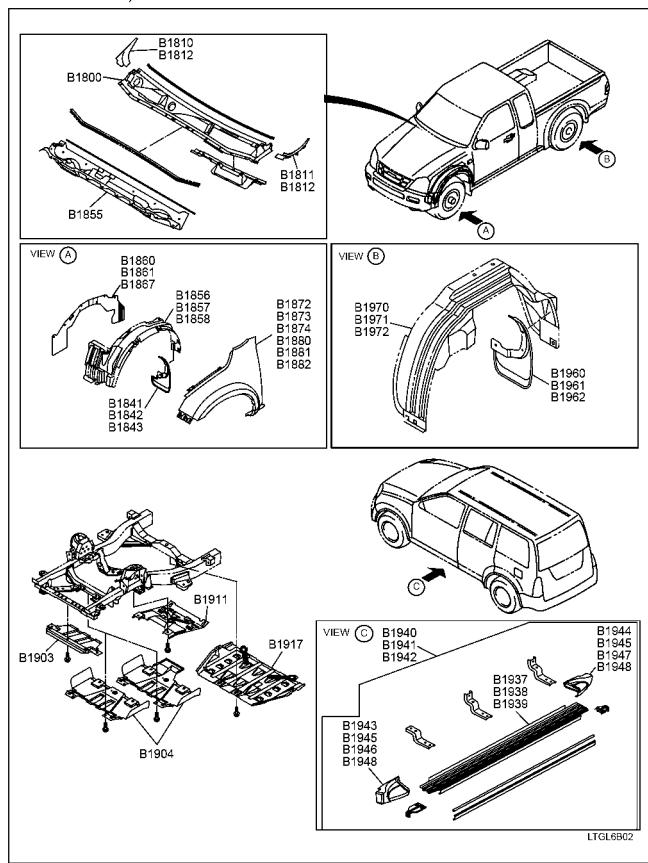
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BUMPERS, DOORS AND EXTERIOR TRIM B - 1



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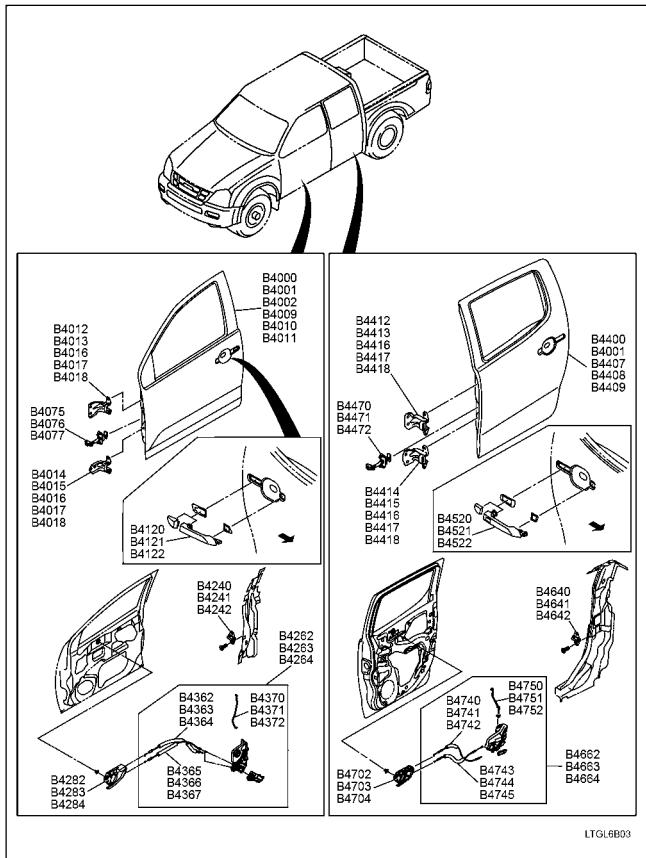
B - 2 BUMPERS, DOORS AND EXTERIOR TRIM



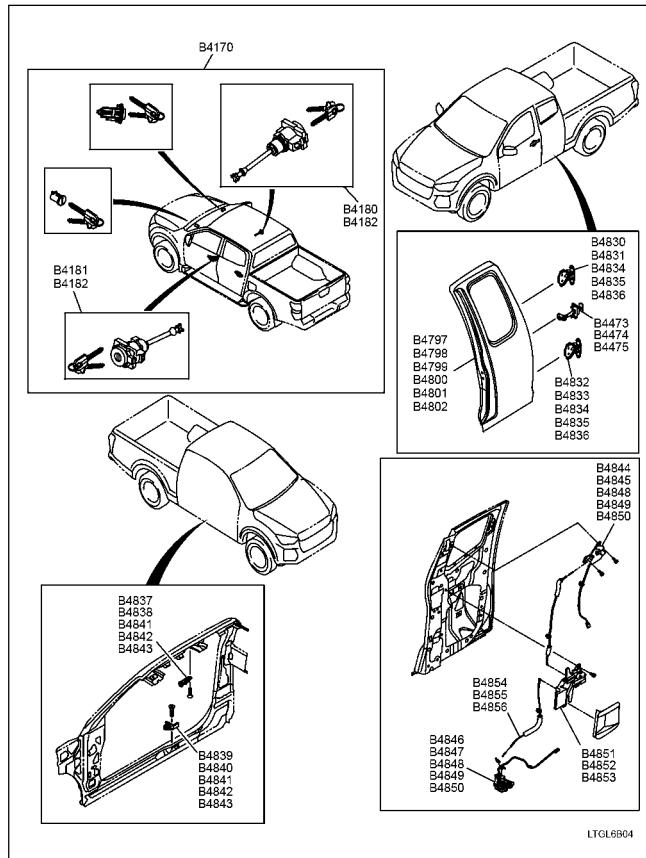
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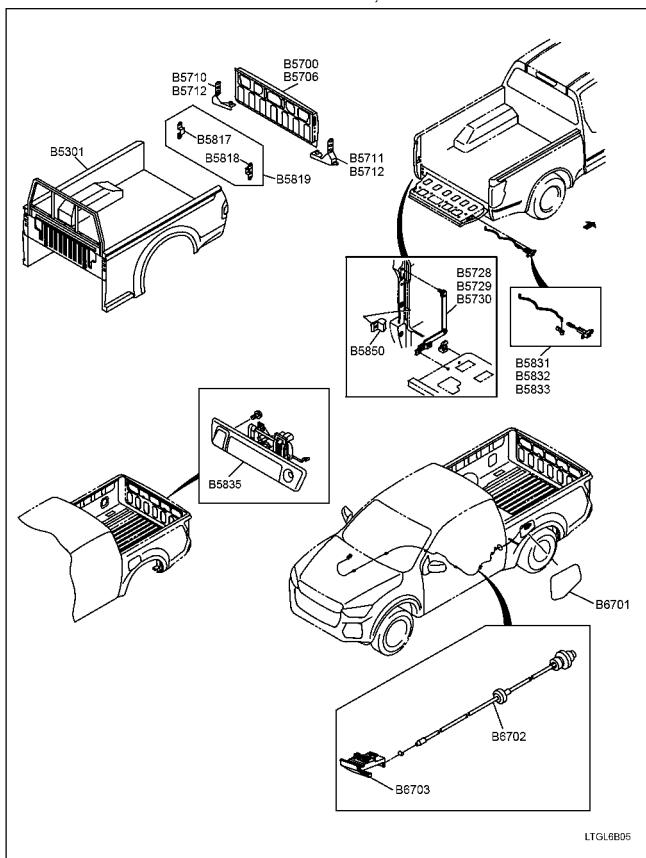
BUMPERS, DOORS AND EXTERIOR TRIM B - 3



B - 4 BUMPERS, DOORS AND EXTERIOR TRIM



BUMPERS, DOORS AND EXTERIOR TRIM B - 5



B - 6 BUMPERS, DOORS AND EXTERIOR TRIM

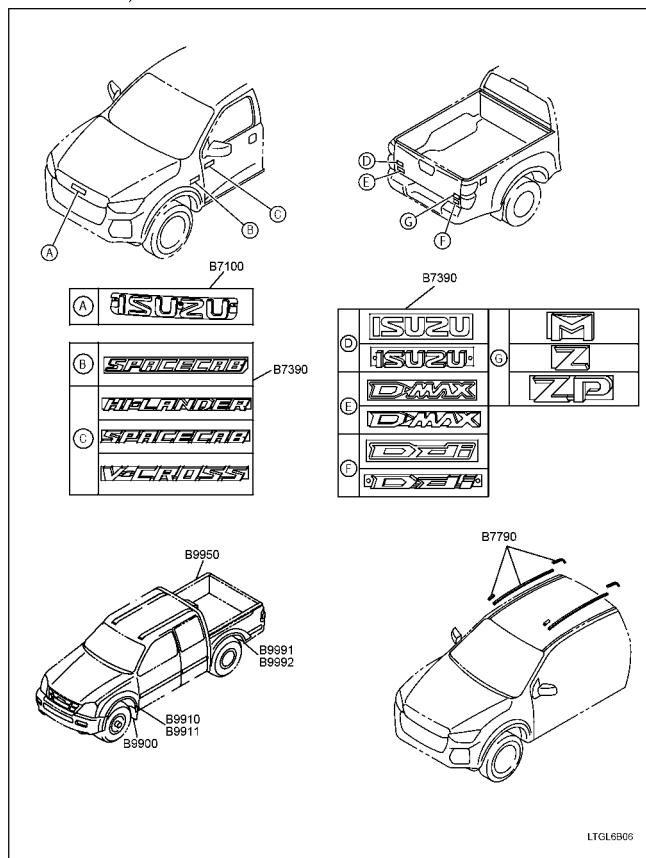
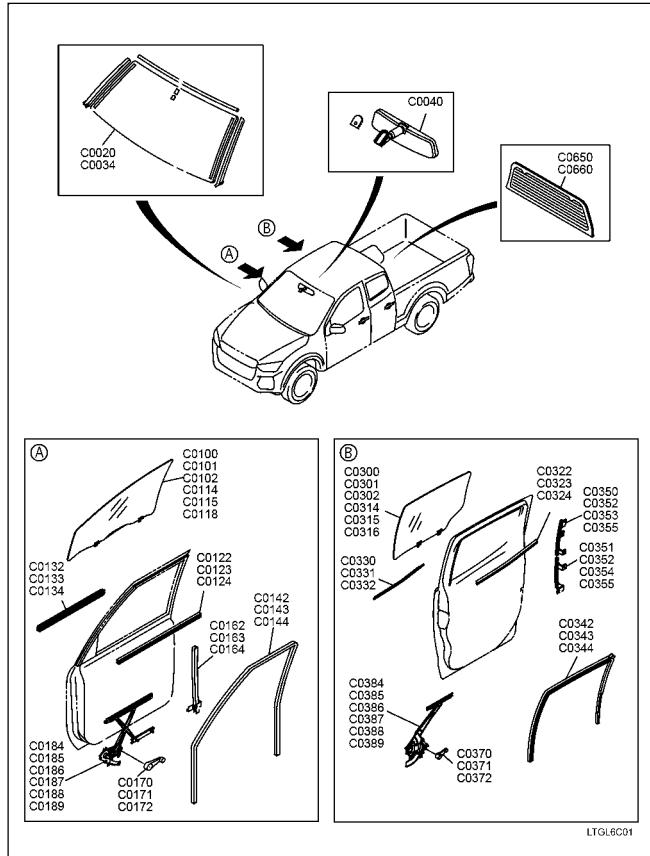
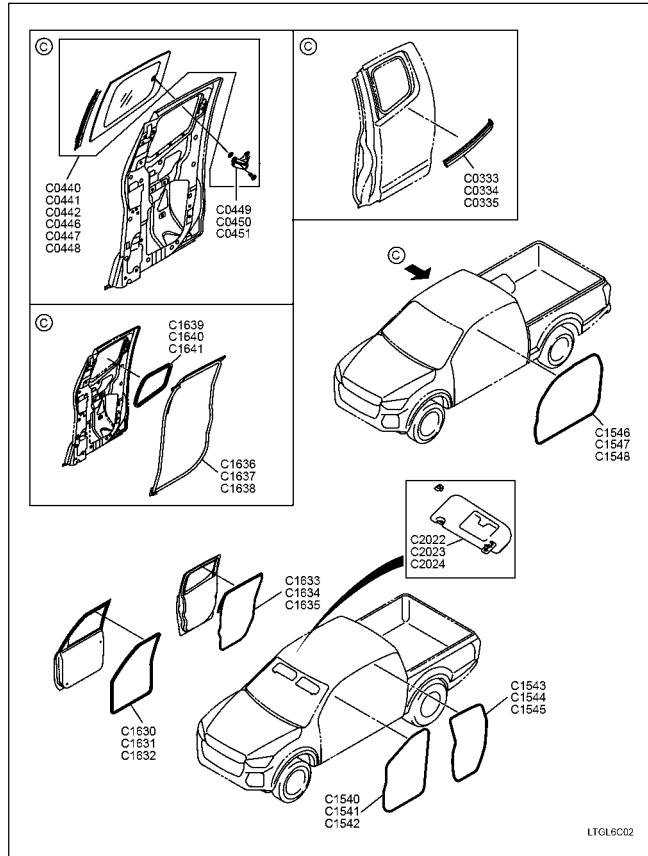


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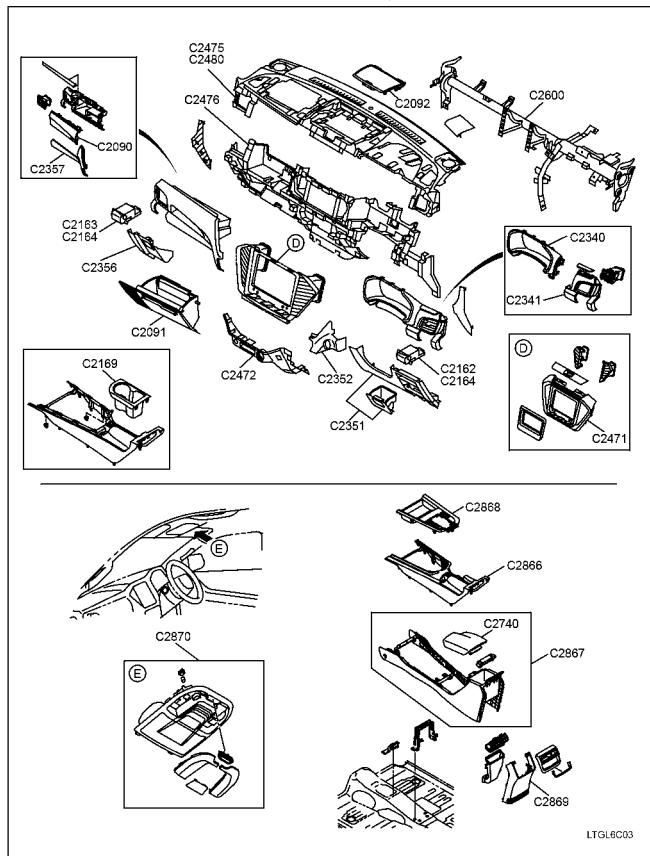
GLASS, INTERIOR TRIM AND SEATS C - 1



C - 2 GLASS, INTERIOR TRIM AND SEATS



GLASS, INTERIOR TRIM AND SEATS C - 3



C - 4 GLASS, INTERIOR TRIM AND SEATS

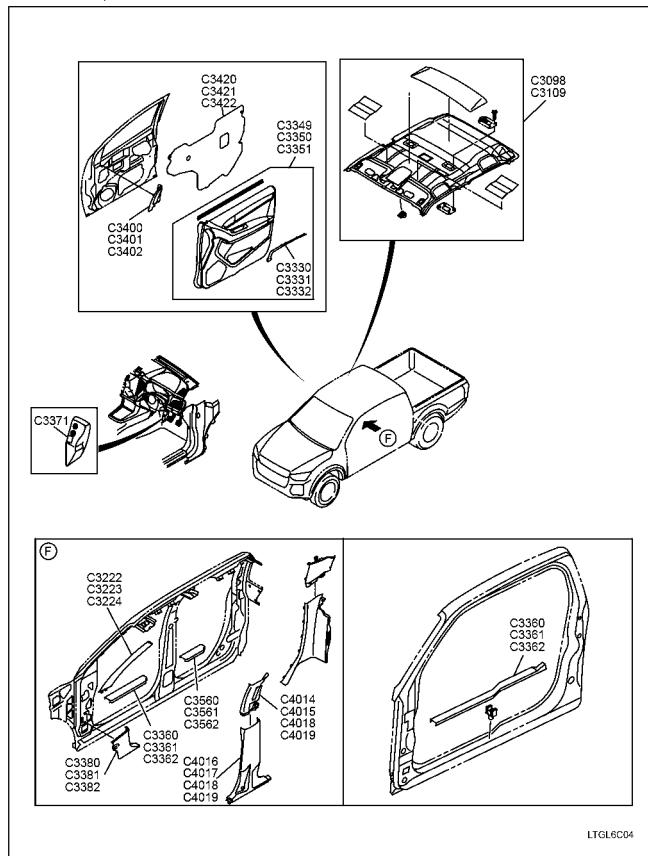
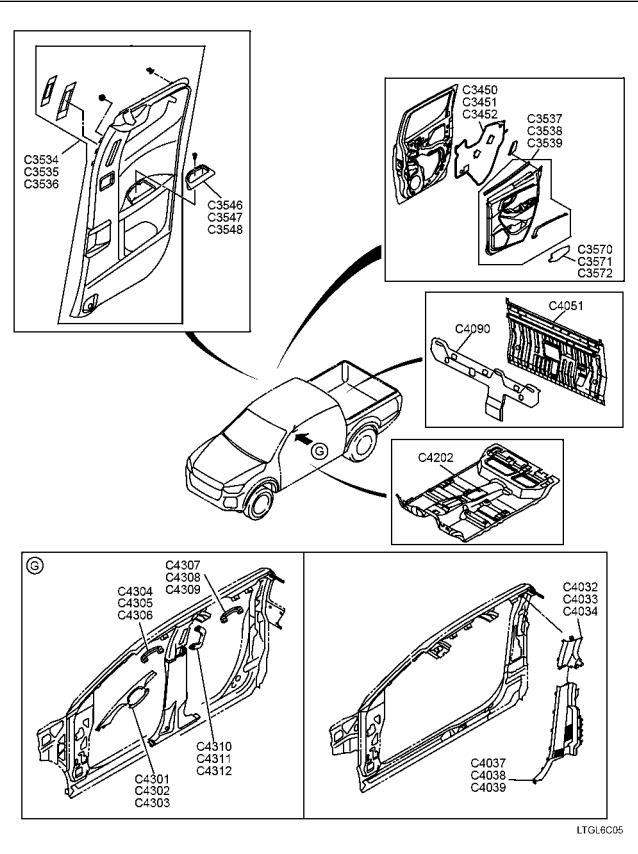
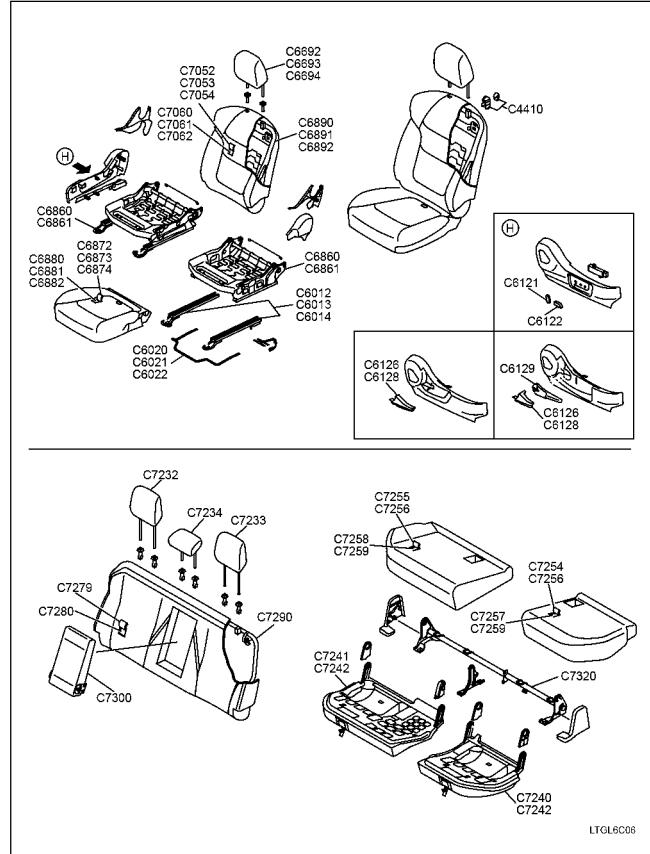


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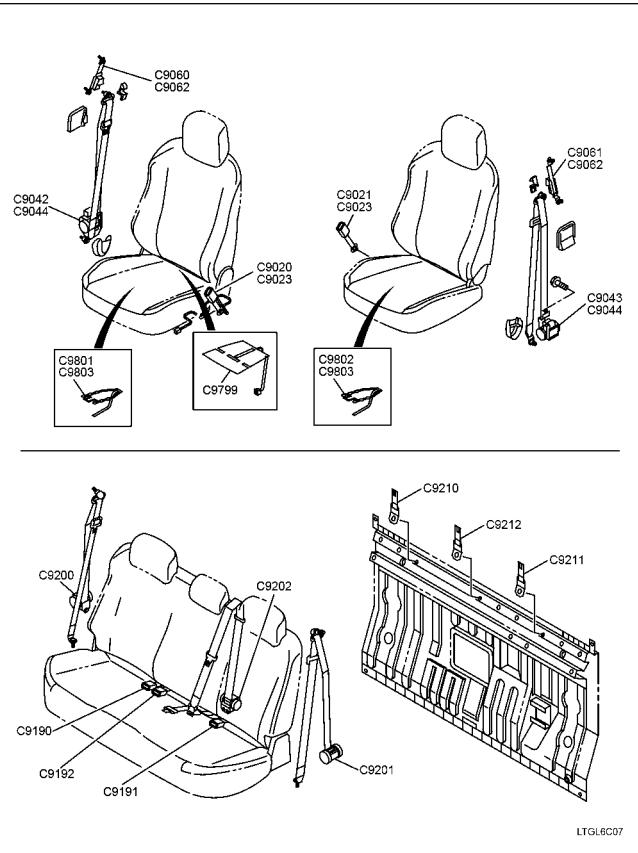
GLASS, INTERIOR TRIM AND SEATS C - 5



C - 6 GLASS, INTERIOR TRIM AND SEATS



GLASS, INTERIOR TRIM AND SEATS C - 7



D - 1 HEATING AND AIR CONDITIONING

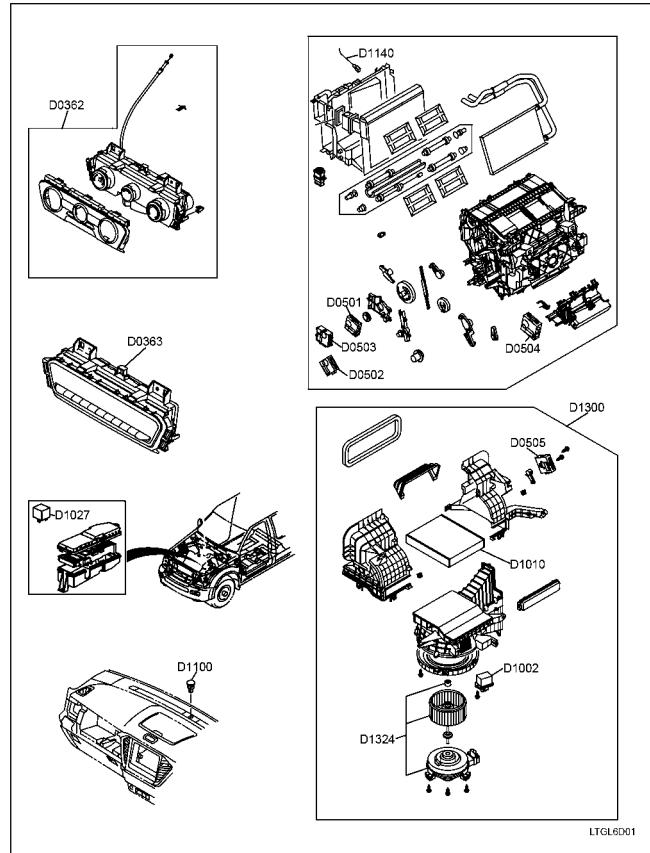
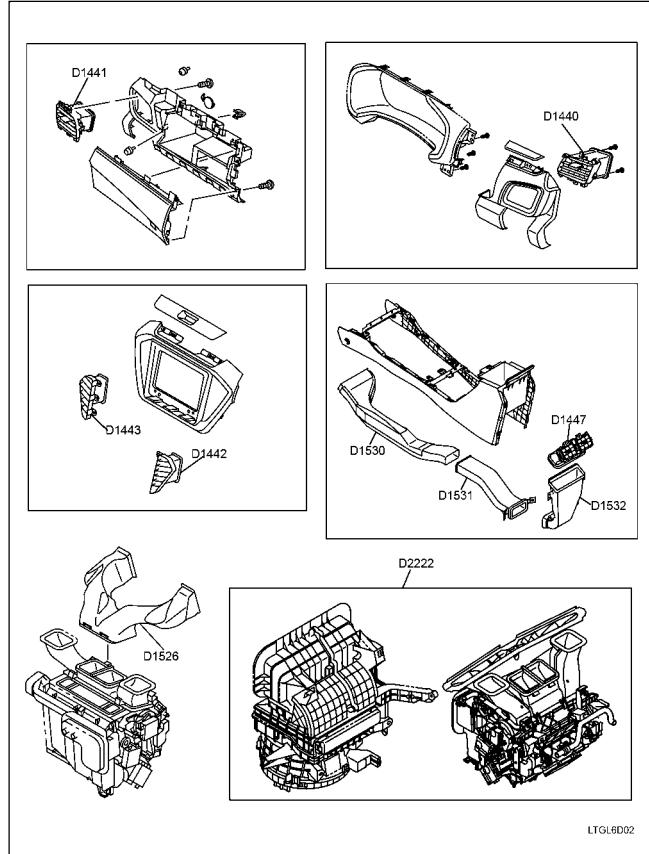
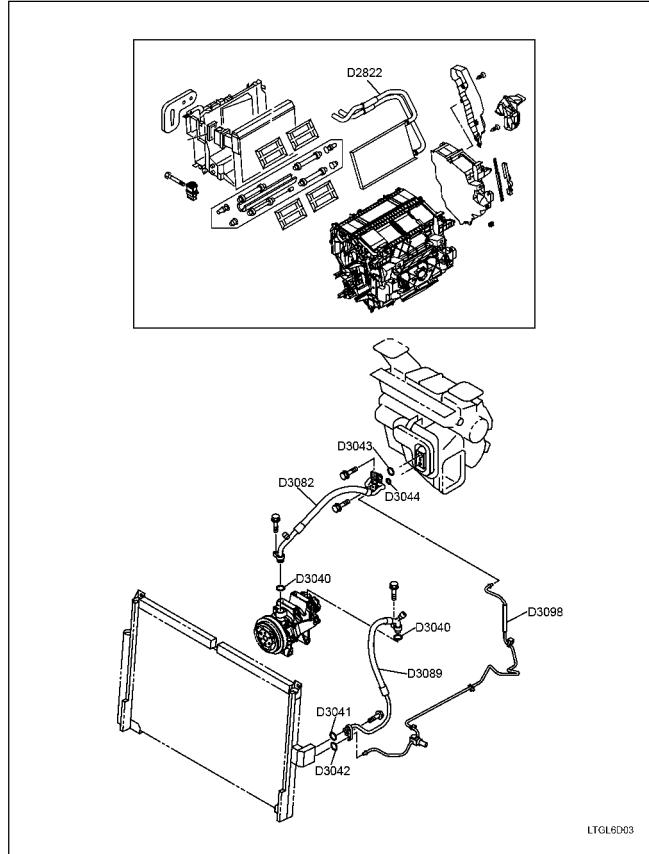


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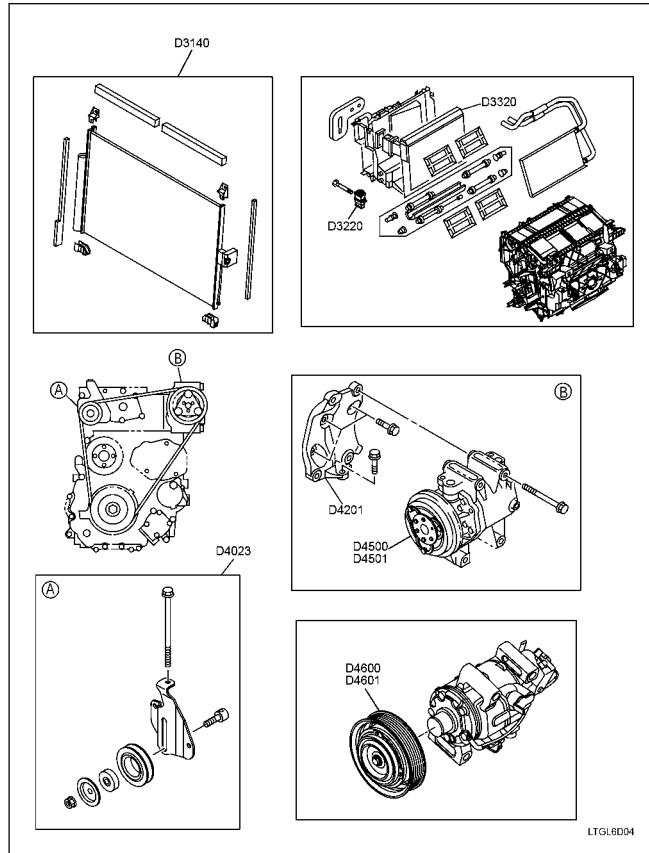
HEATING AND AIR CONDITIONING D - 2



D - 3 HEATING AND AIR CONDITIONING



HEATING AND AIR CONDITIONING D - 4



E - 1 STEERING, SUSPENSION, WHEELS AND TIRES

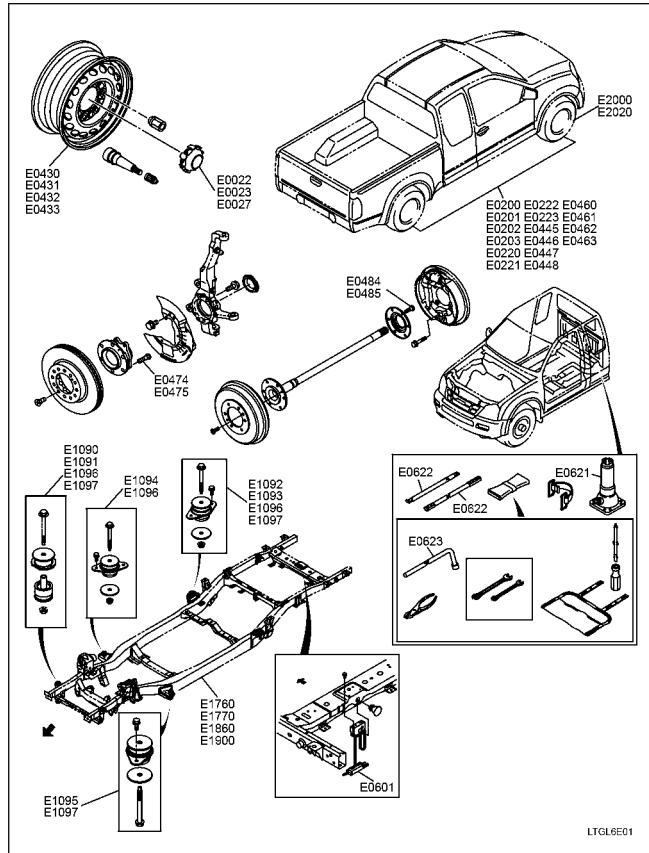
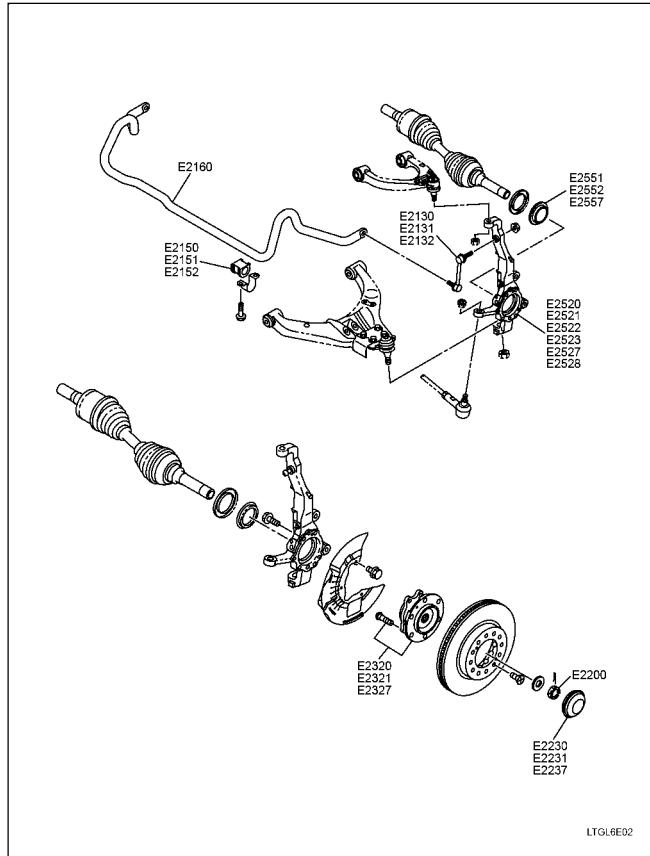
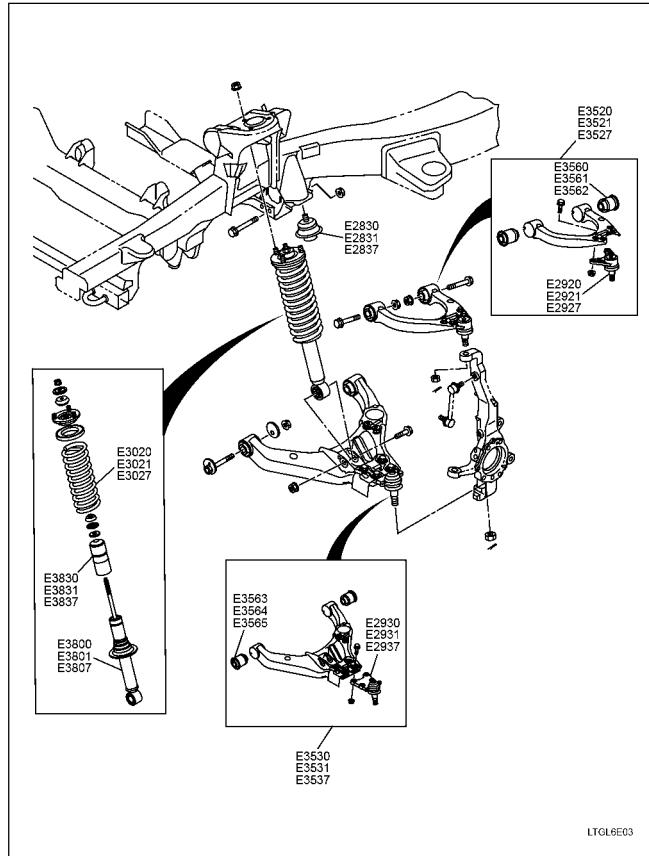


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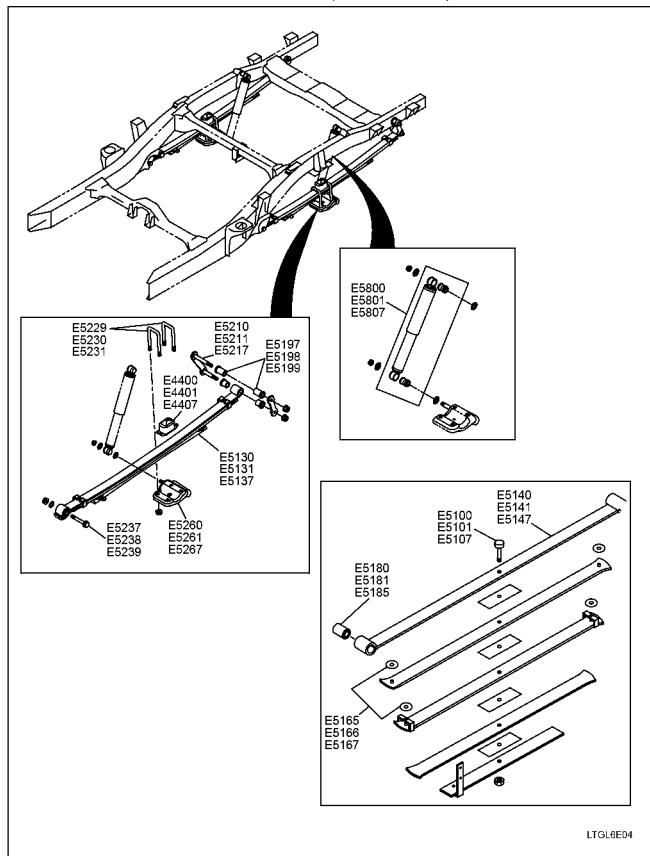
STEERING, SUSPENSION, WHEELS AND TIRES E - 2



E - 3 STEERING, SUSPENSION, WHEELS AND TIRES



STEERING, SUSPENSION, WHEELS AND TIRES E - 4



E - 5 STEERING, SUSPENSION, WHEELS AND TIRES

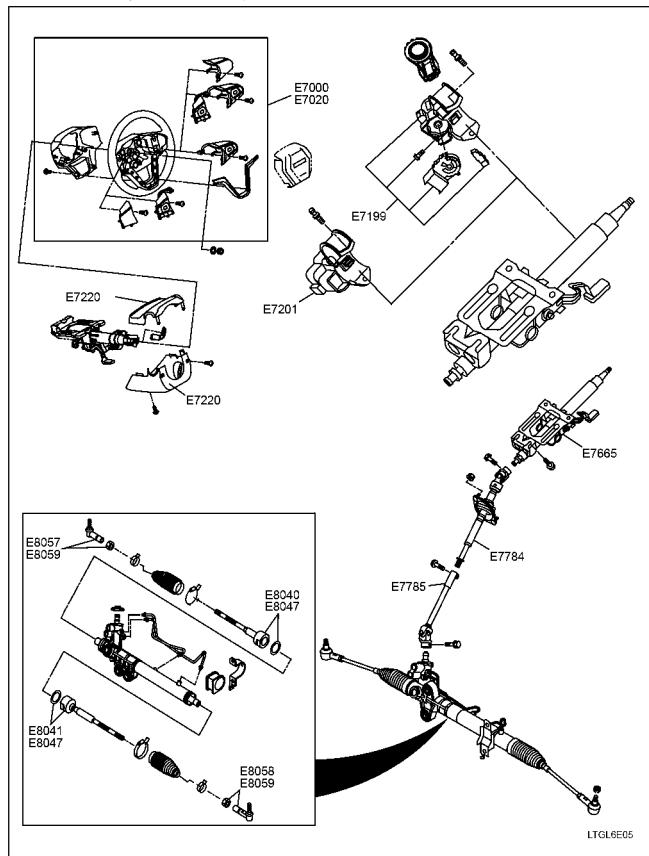
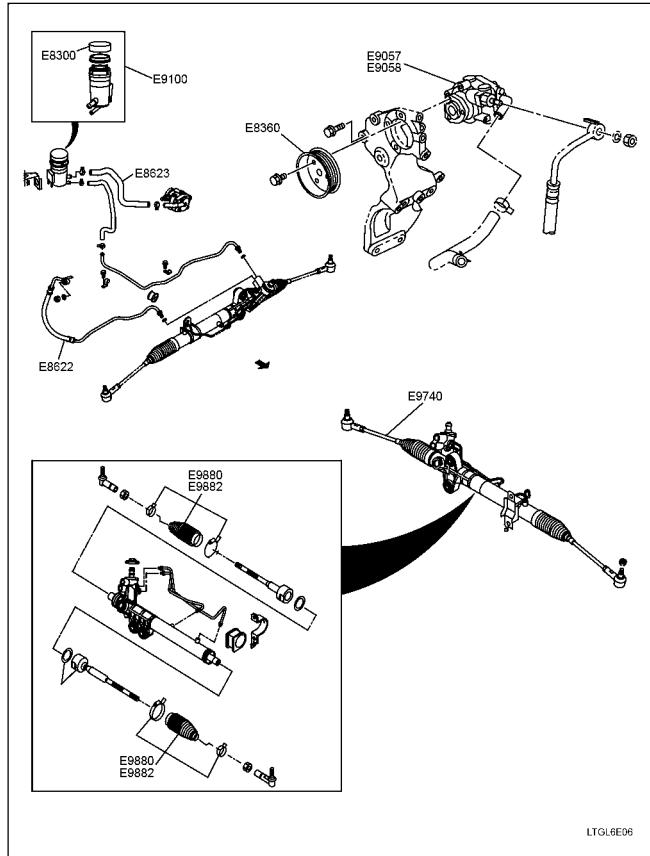


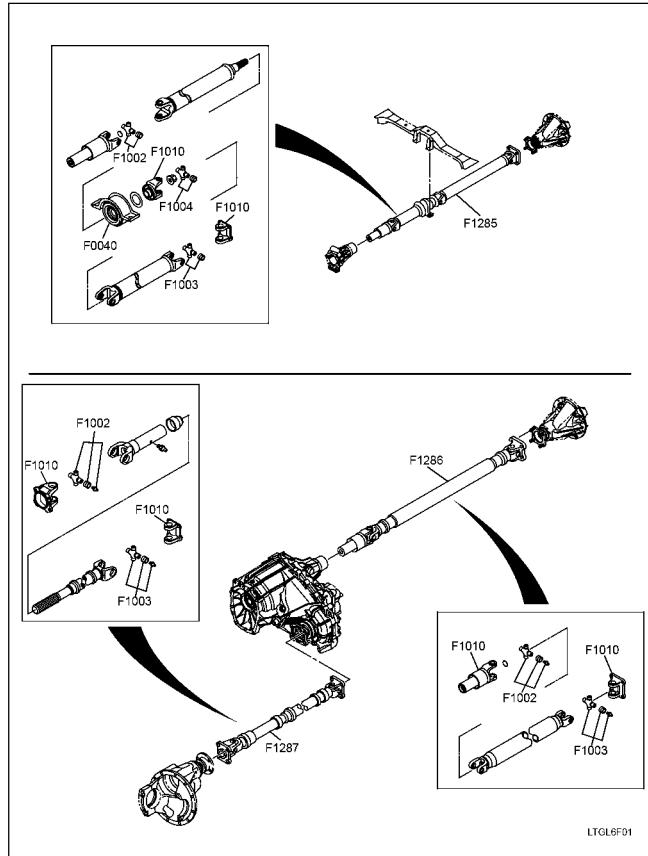
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STEERING, SUSPENSION, WHEELS AND TIRES E - 6



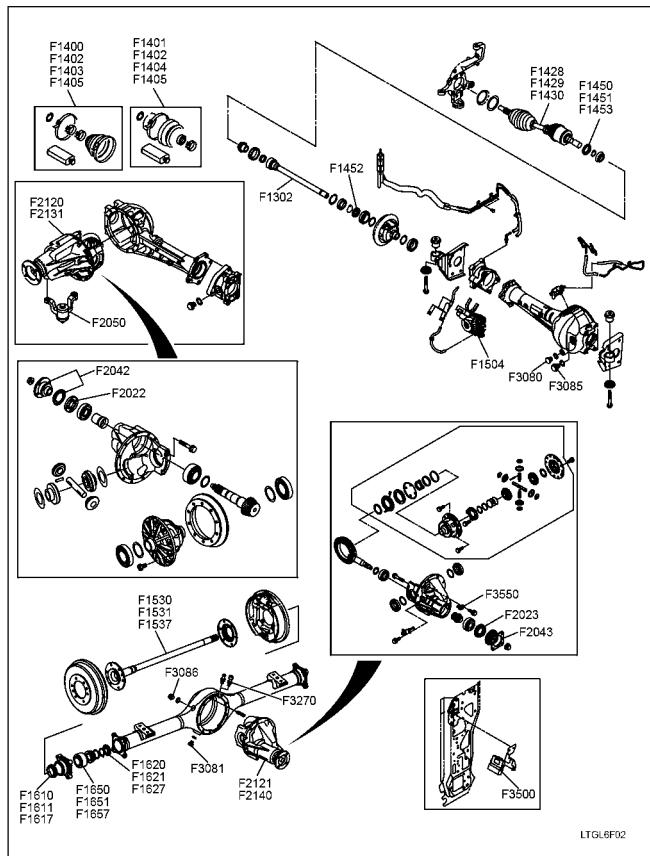
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F - 1 AXLE AND DIFFERENTIAL



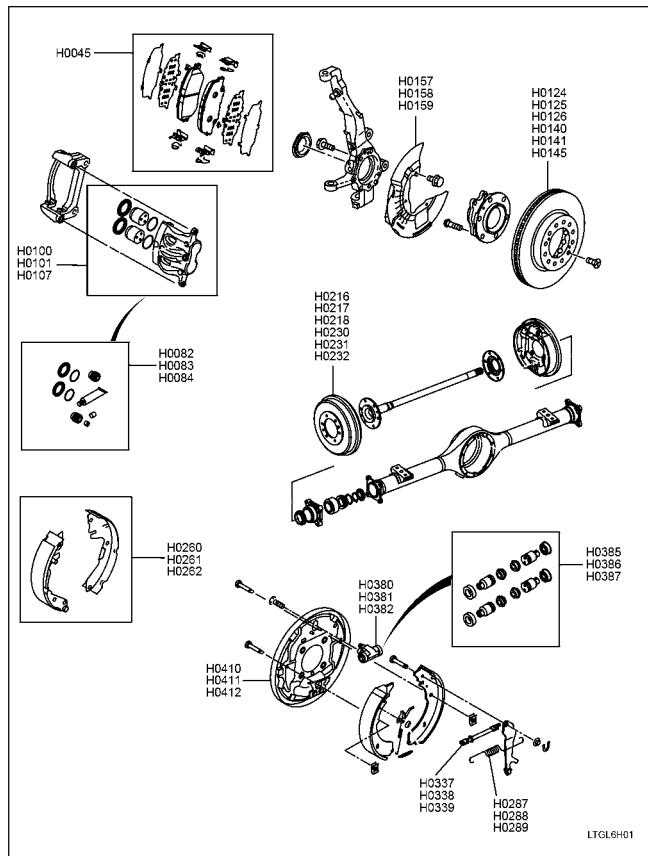
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AXLE AND DIFFERENTIAL F - 2



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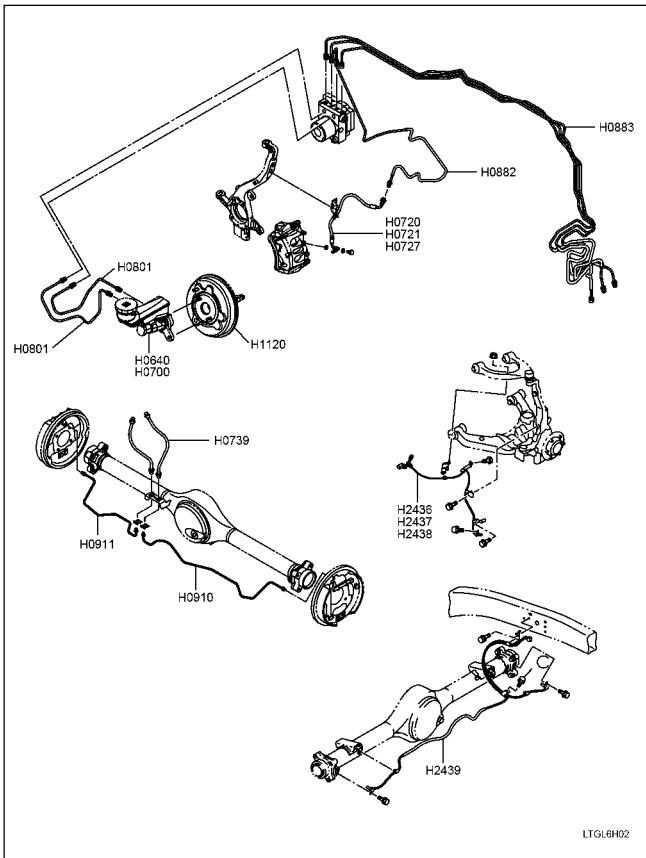
H - 1 BRAKES



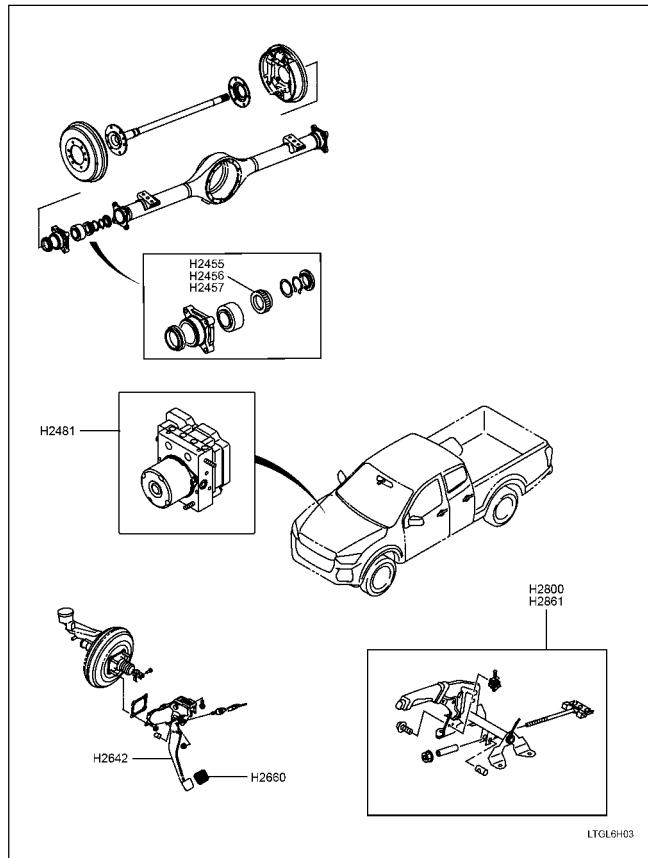
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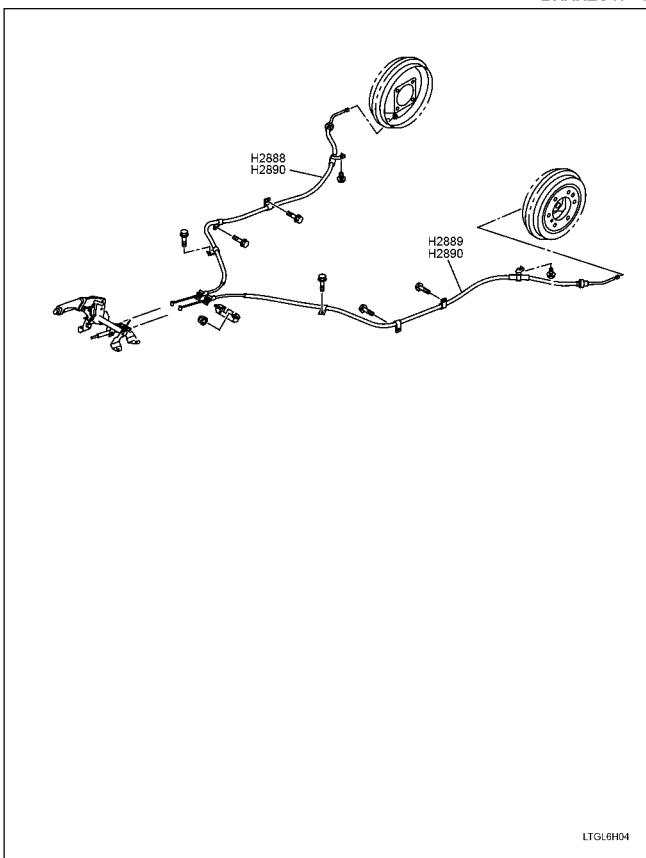
BRAKES H - 2



H - 3 BRAKES



BRAKES H - 4



J - 1 ENGINE

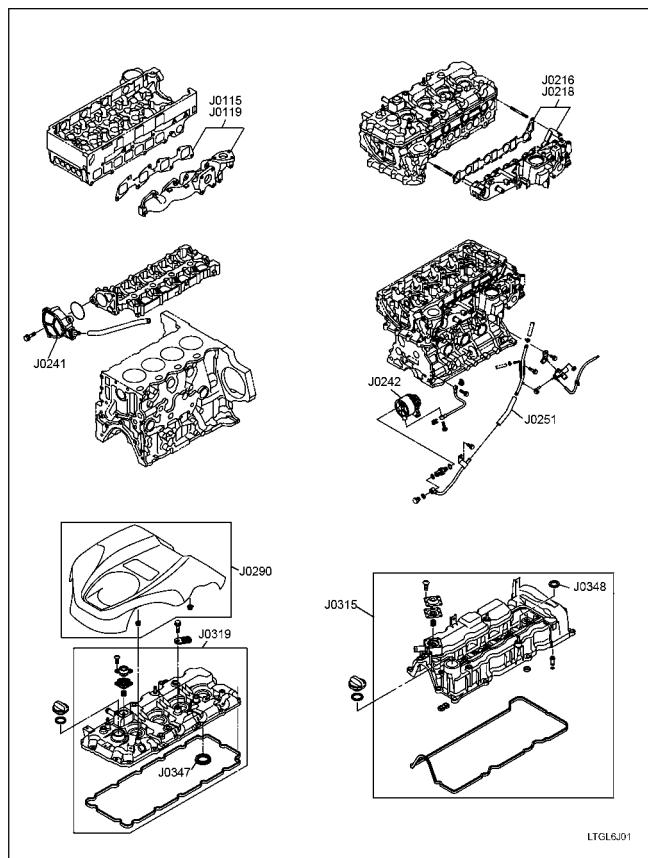
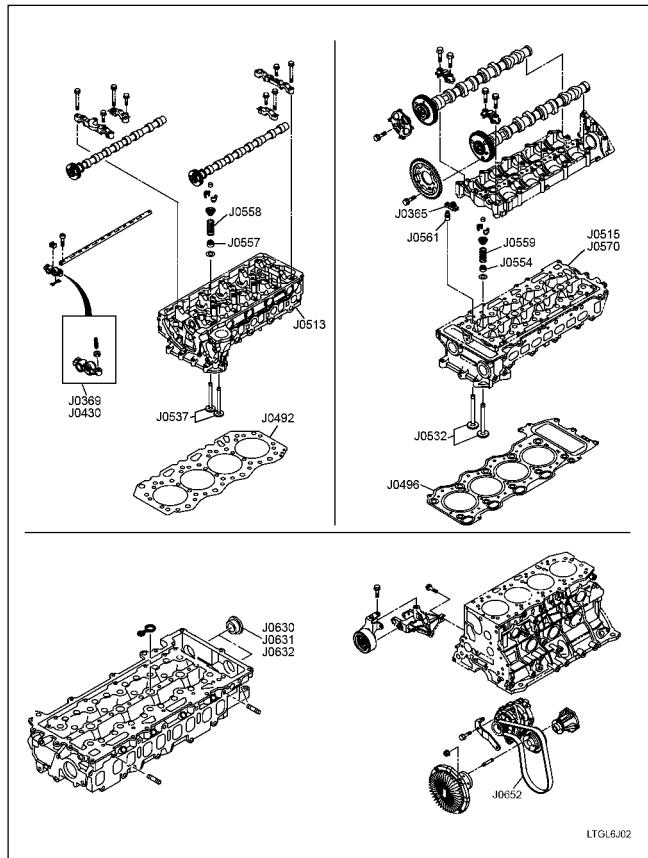
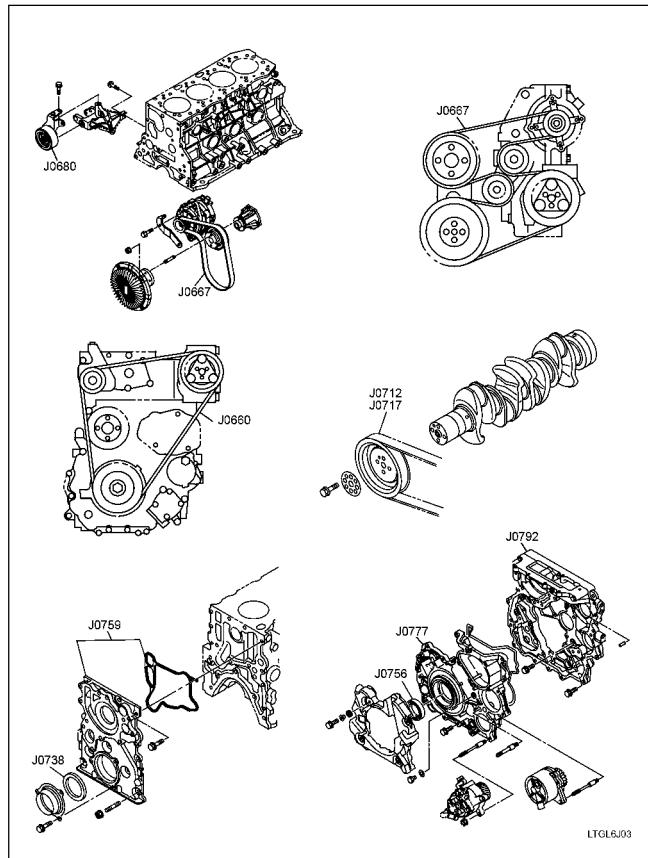


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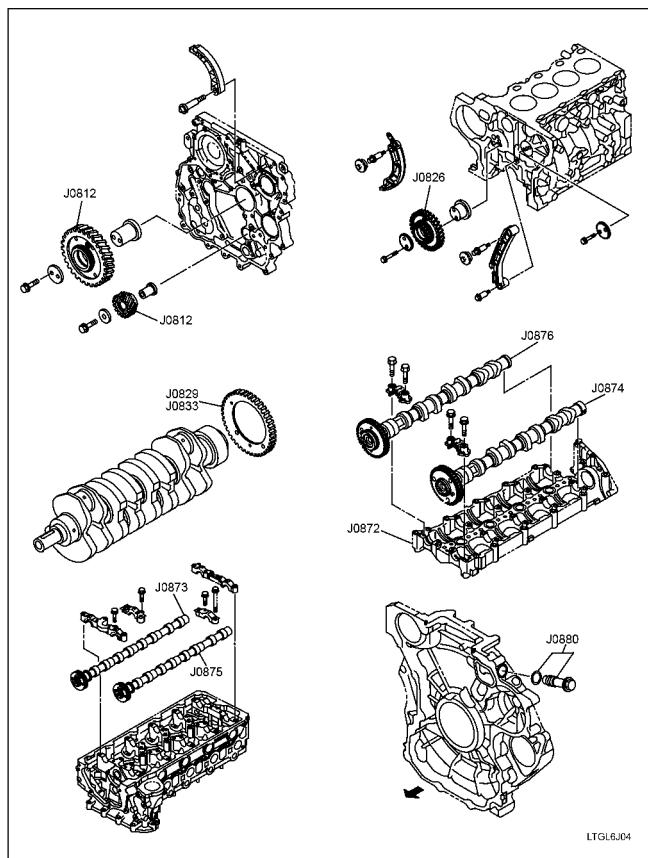
ENGINE J - 2



J - 3 ENGINE



ENGINE J - 4



J - 5 ENGINE

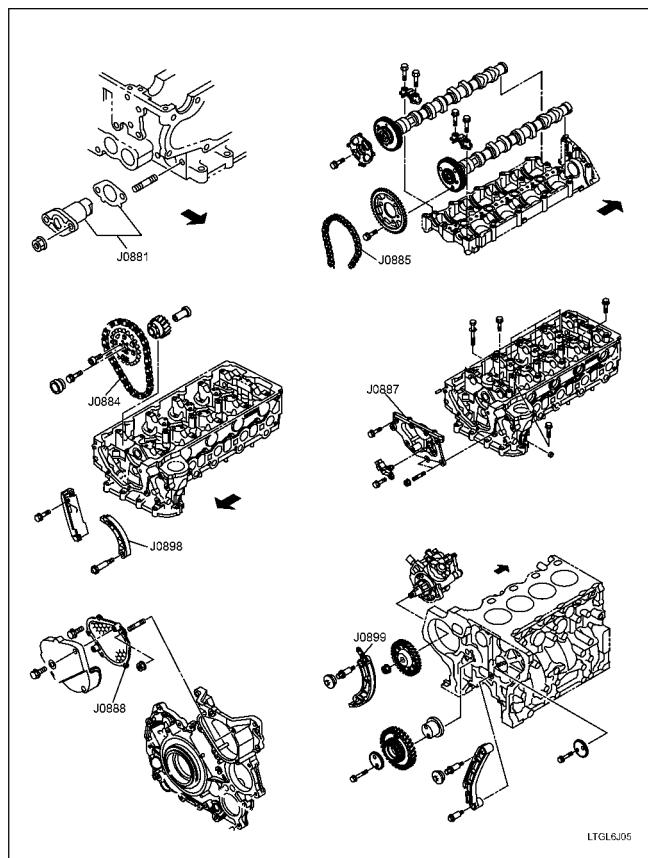
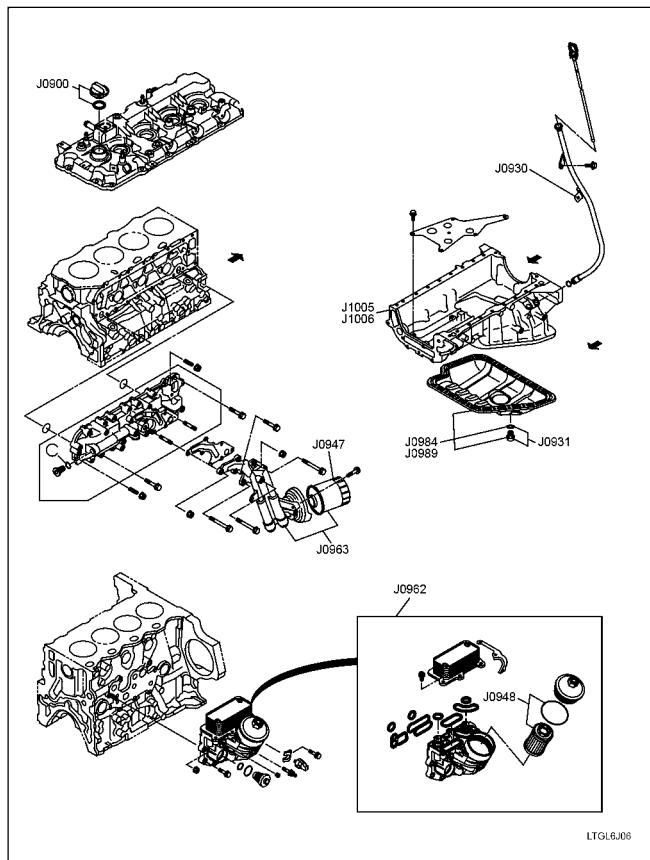
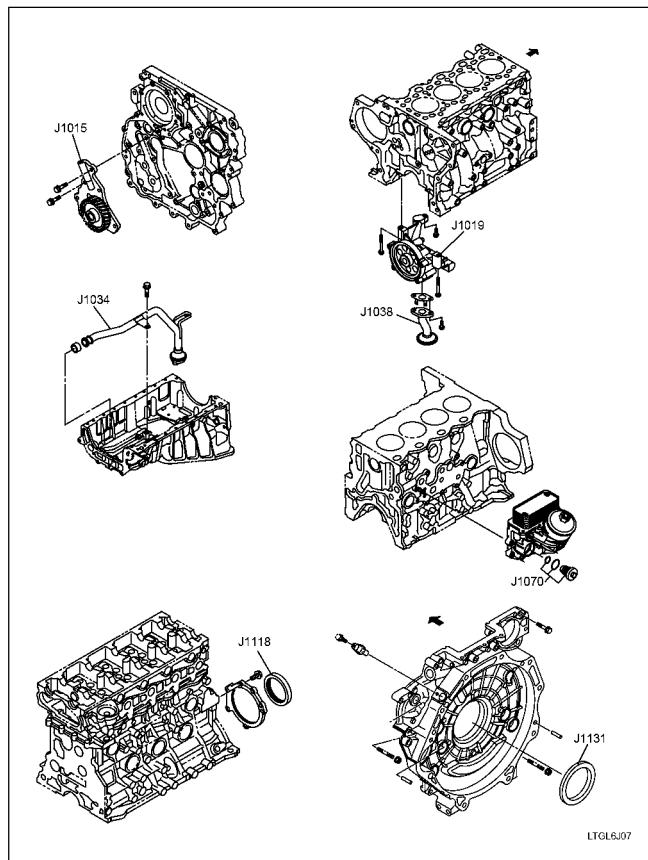


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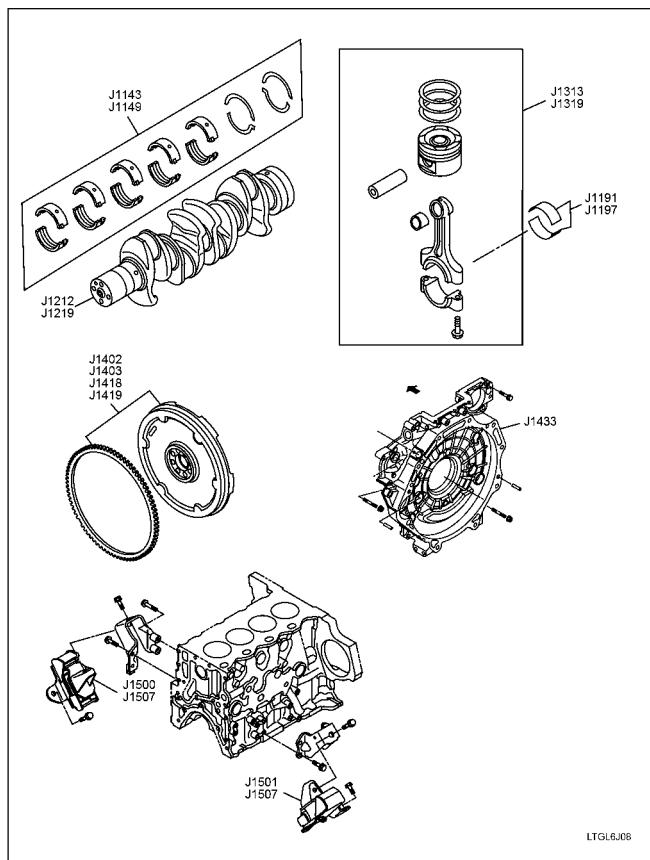
ENGINE J - 6



J - 7 ENGINE



ENGINE J - 8



J - 9 ENGINE

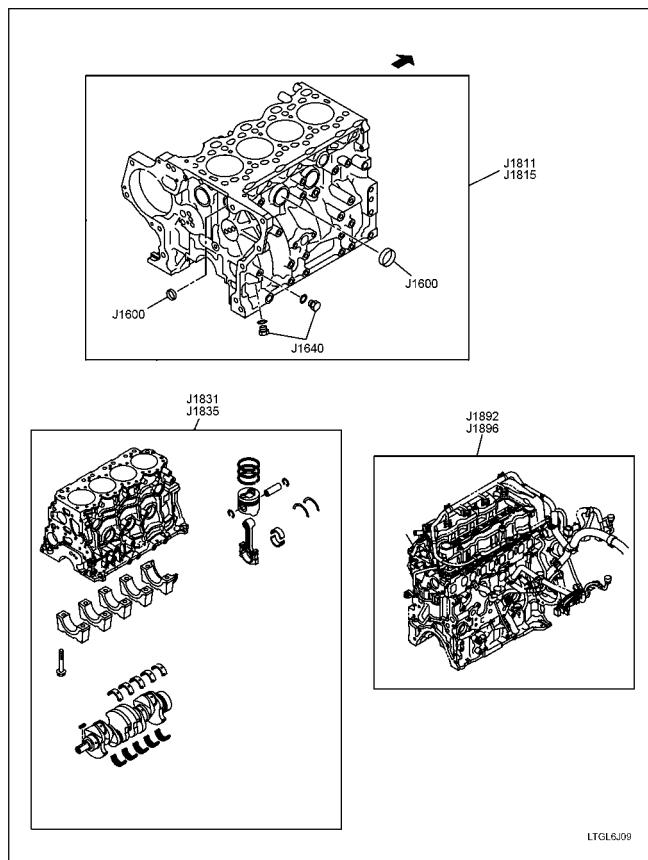
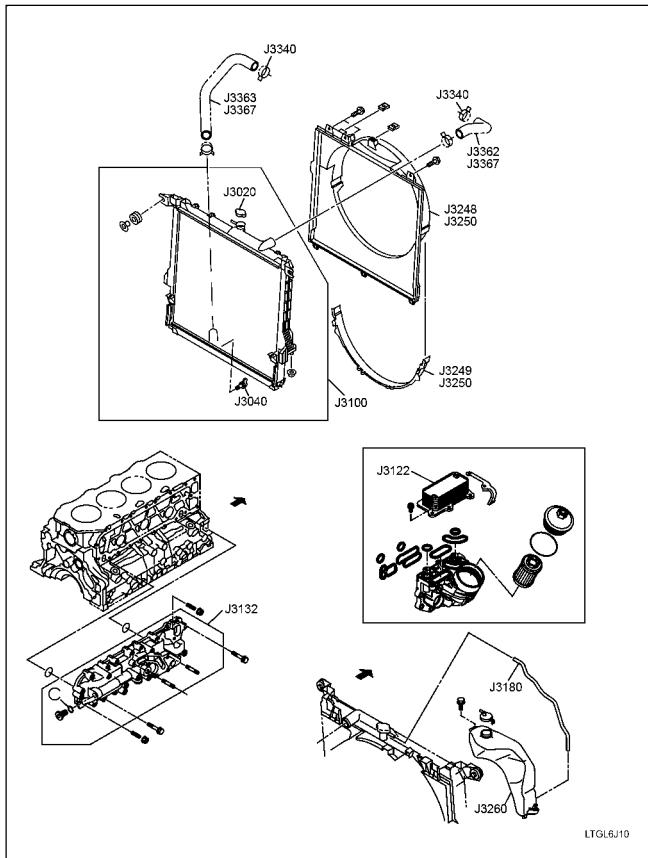
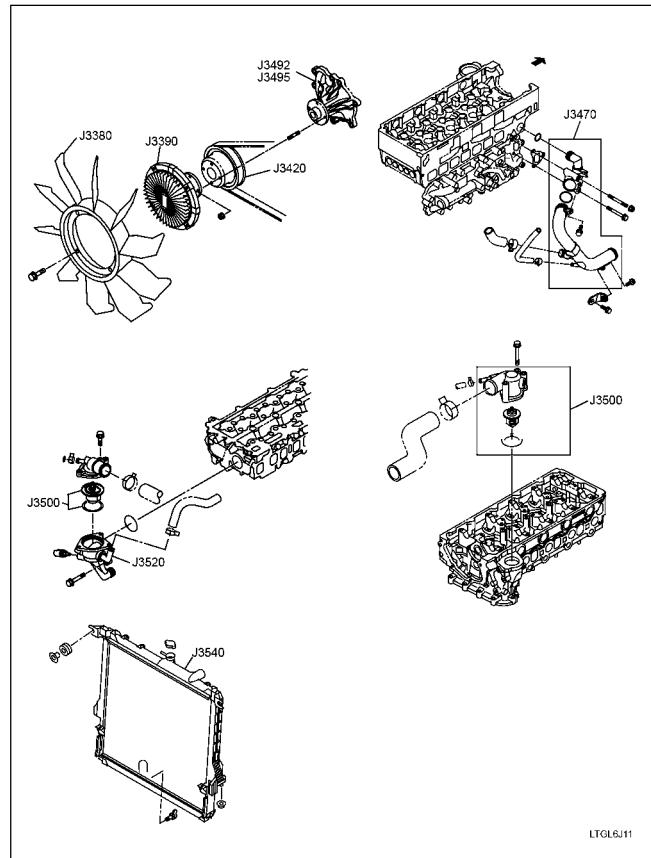


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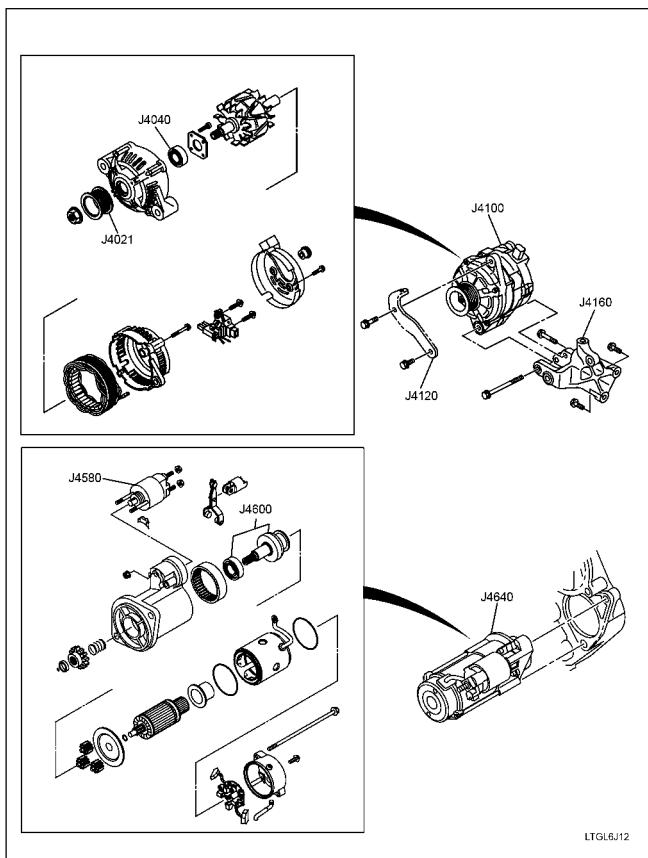
ENGINE J - 10



J - 11 ENGINE



ENGINE J - 12



J - 13 ENGINE

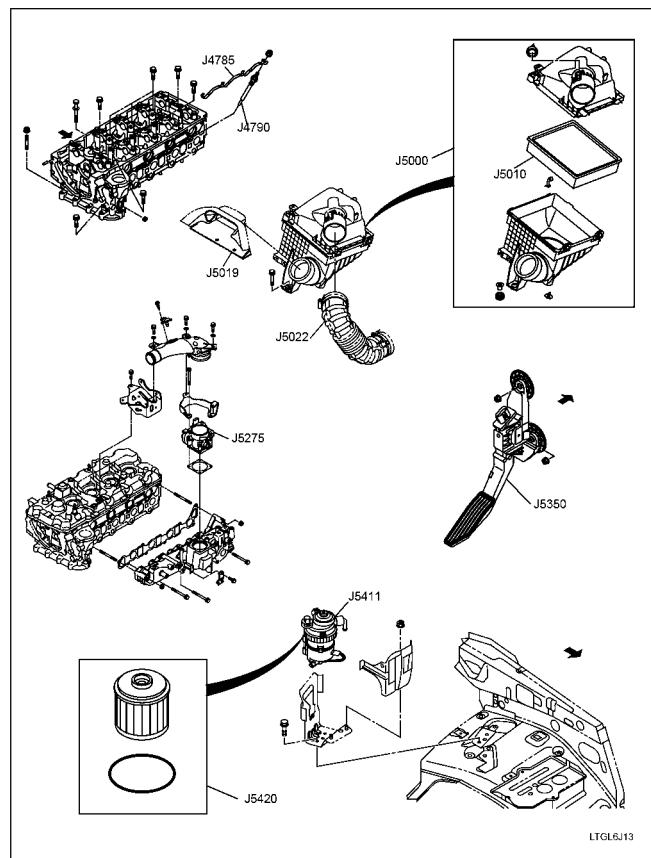
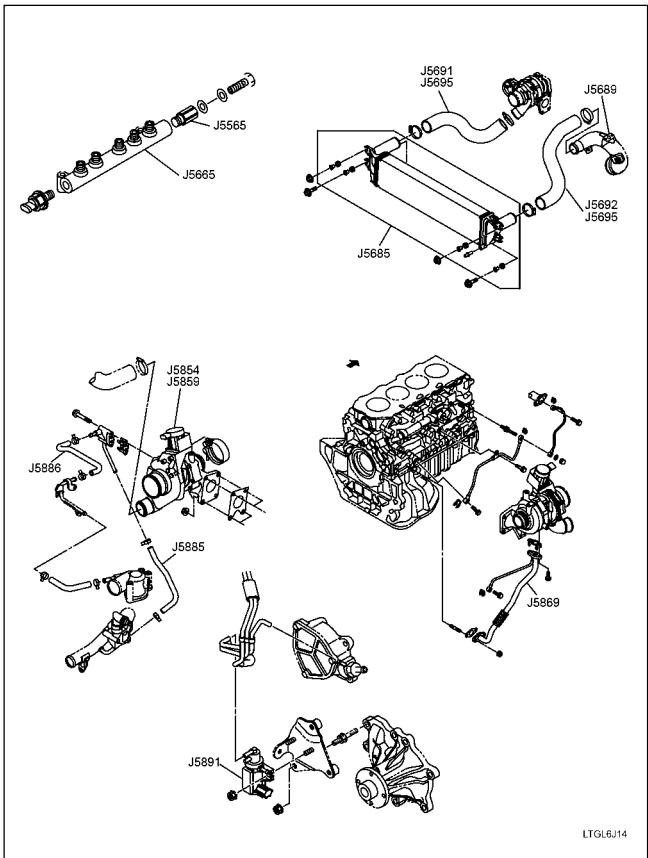
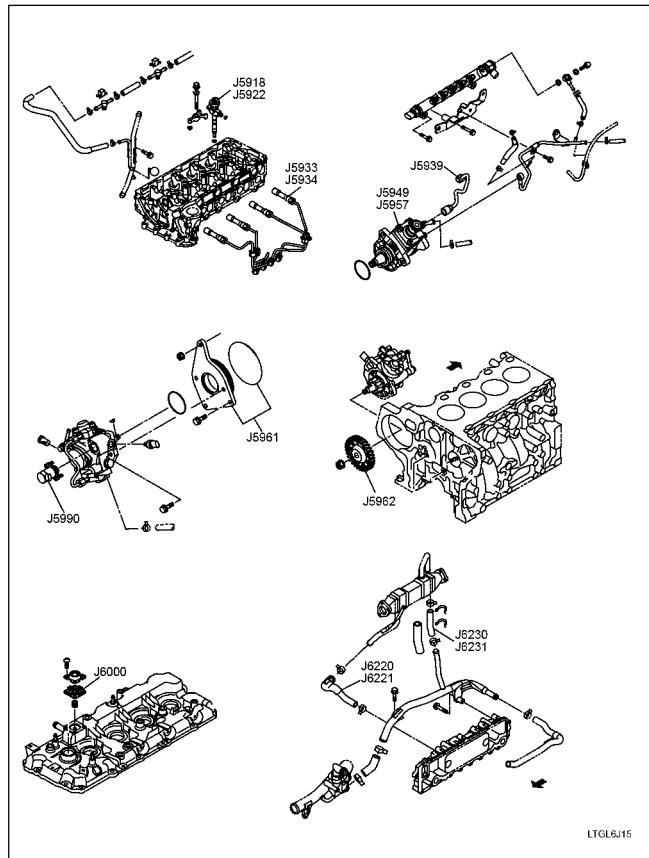


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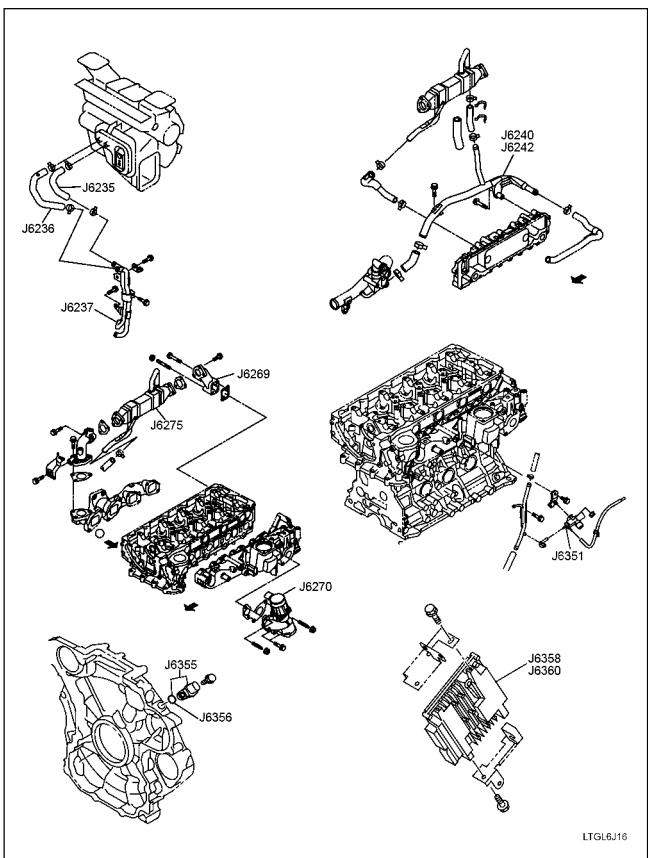
ENGINE J - 14



J - 15 ENGINE



ENGINE J - 16



J - 17 ENGINE

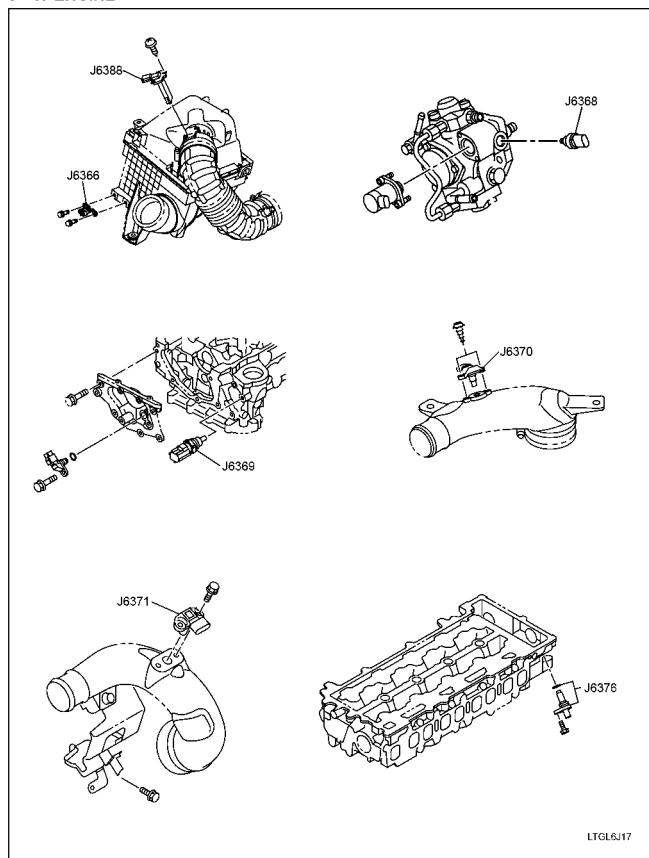
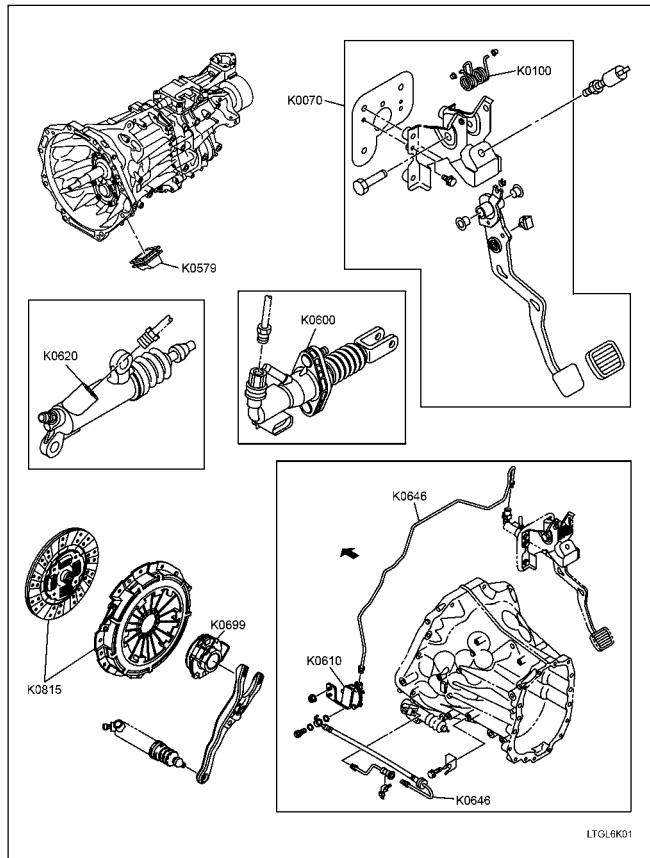
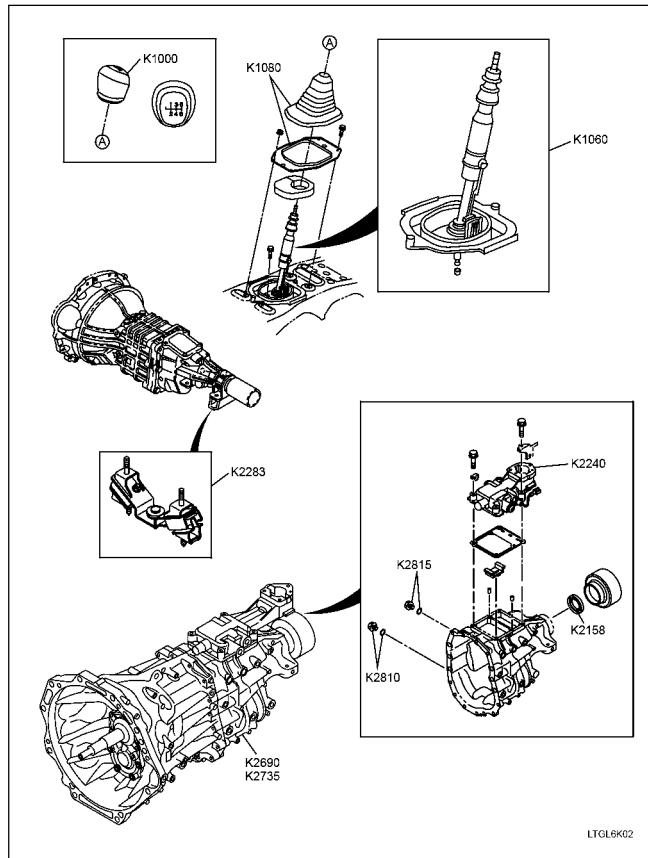


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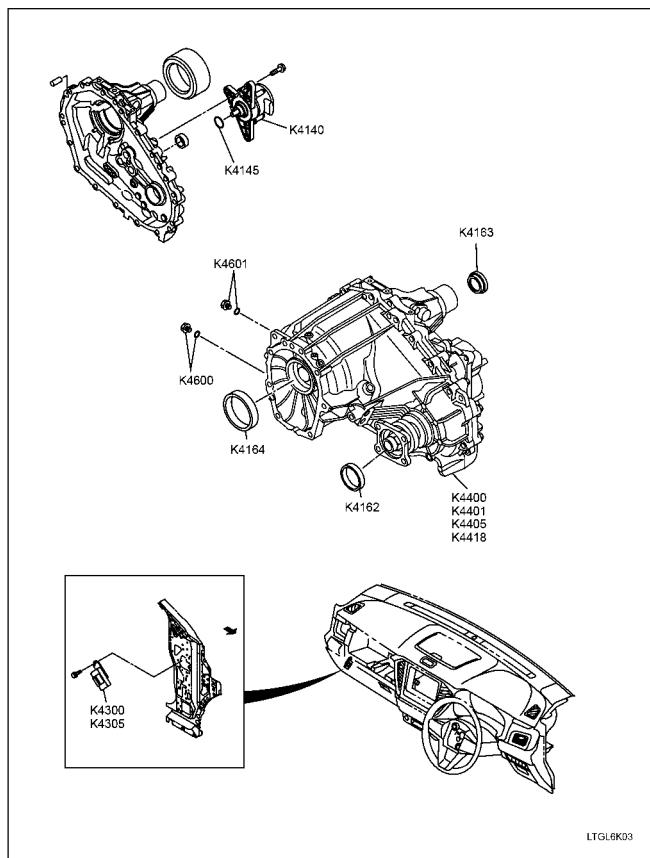
TRANSAXLE AND TRANSMISSION K - 1



K - 2 TRANSAXLE AND TRANSMISSION



TRANSAXLE AND TRANSMISSION K - 3



K - 4 TRANSAXLE AND TRANSMISSION

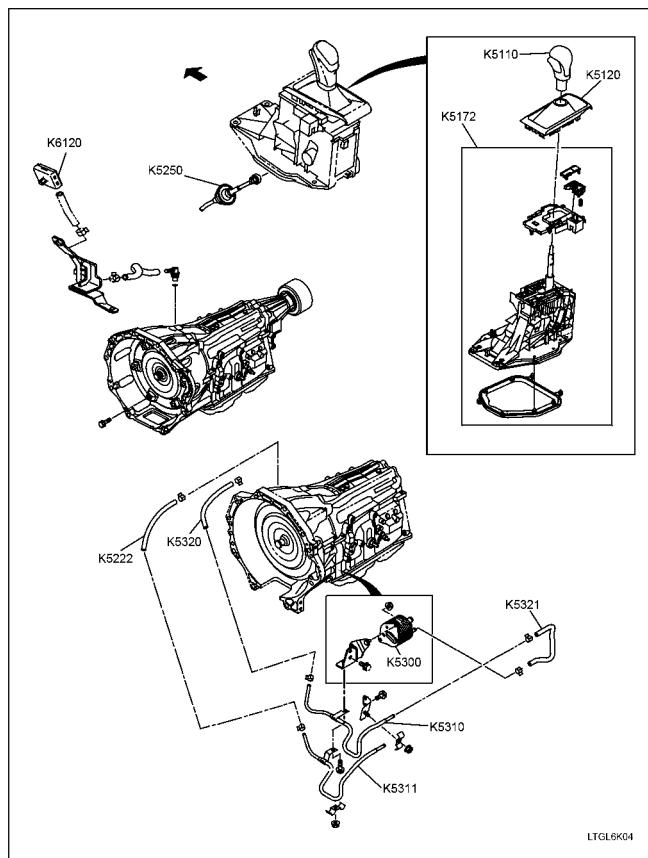
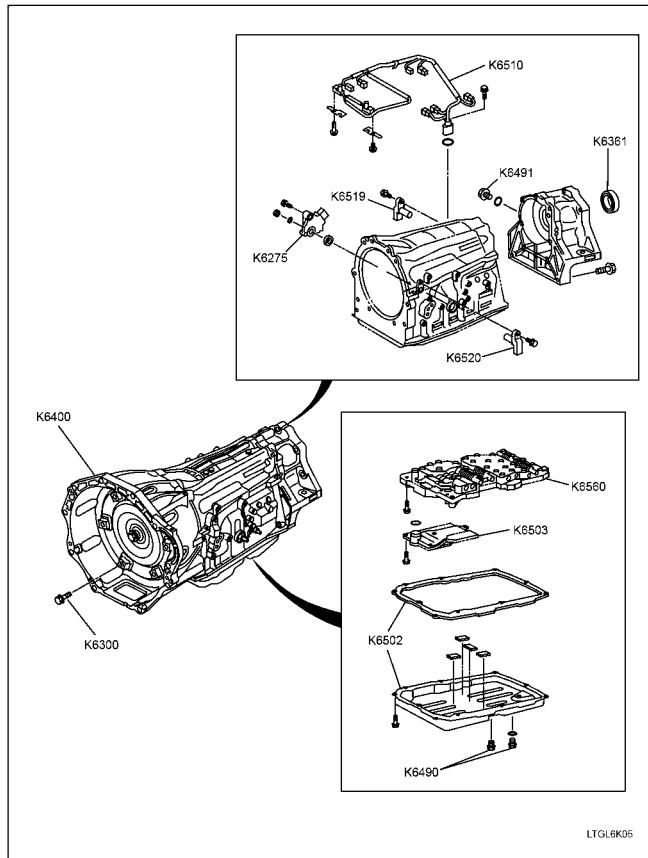


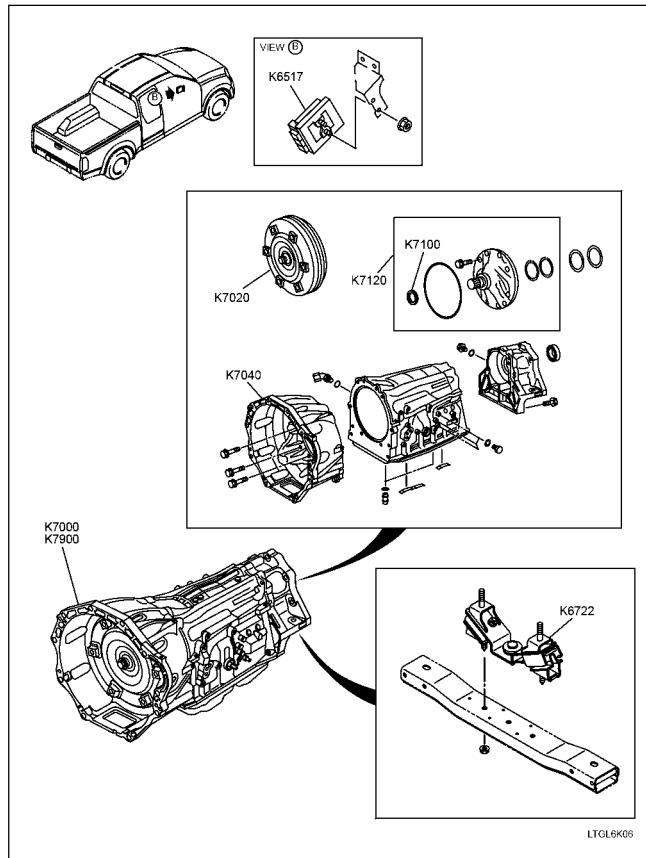
ILLUSTRATION INDEX

TRANSAXLE AND TRANSMISSION K - 5



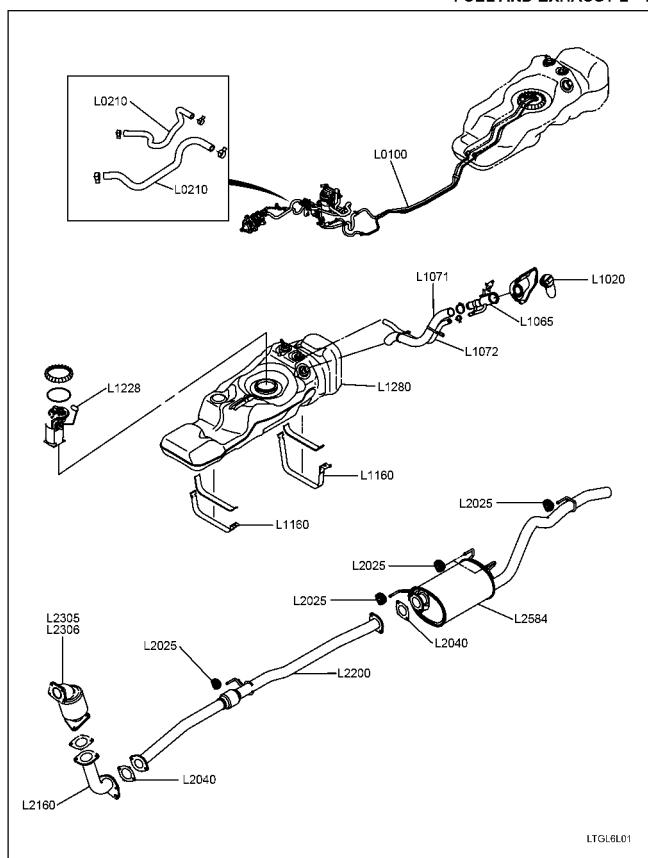
LTLG6K05

K - 6 TRANSAXLE AND TRANSMISSION



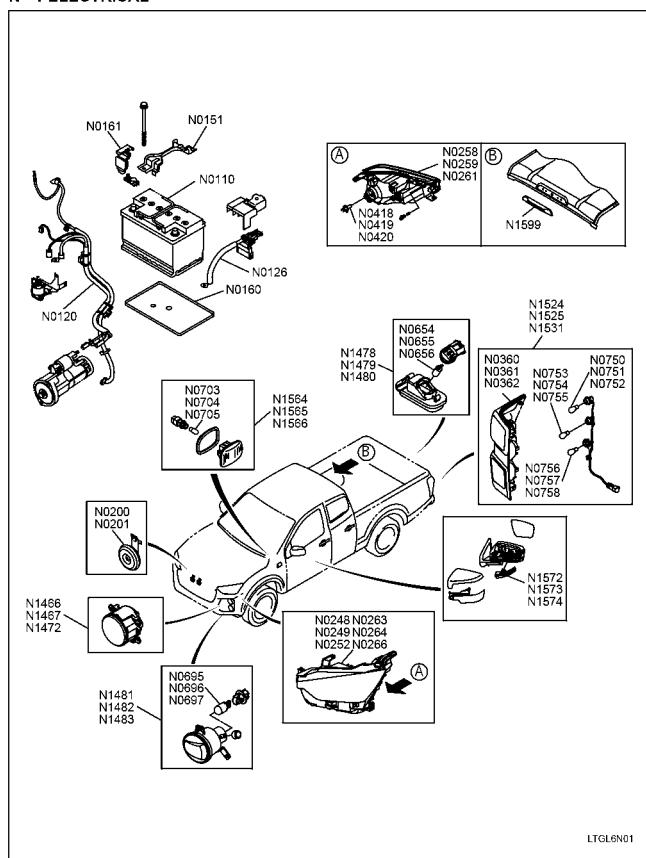
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FUEL AND EXHAUST L - 1



LTLG6L01

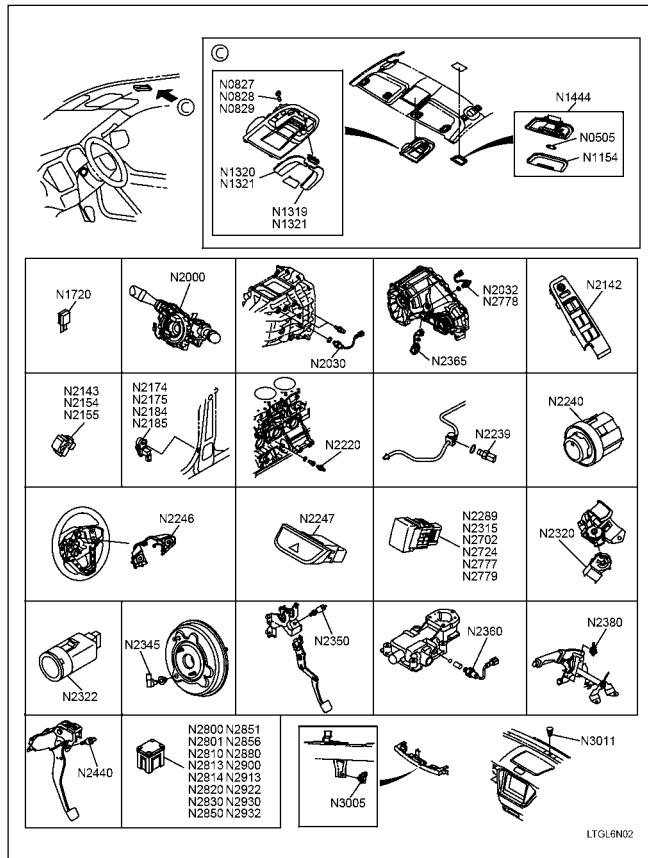
N - 1 ELECTRICAL



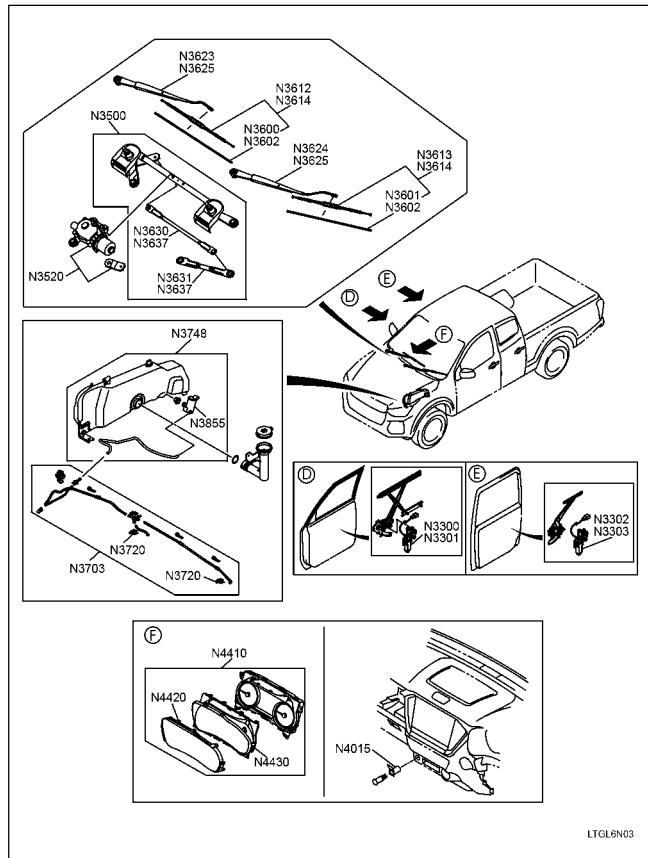
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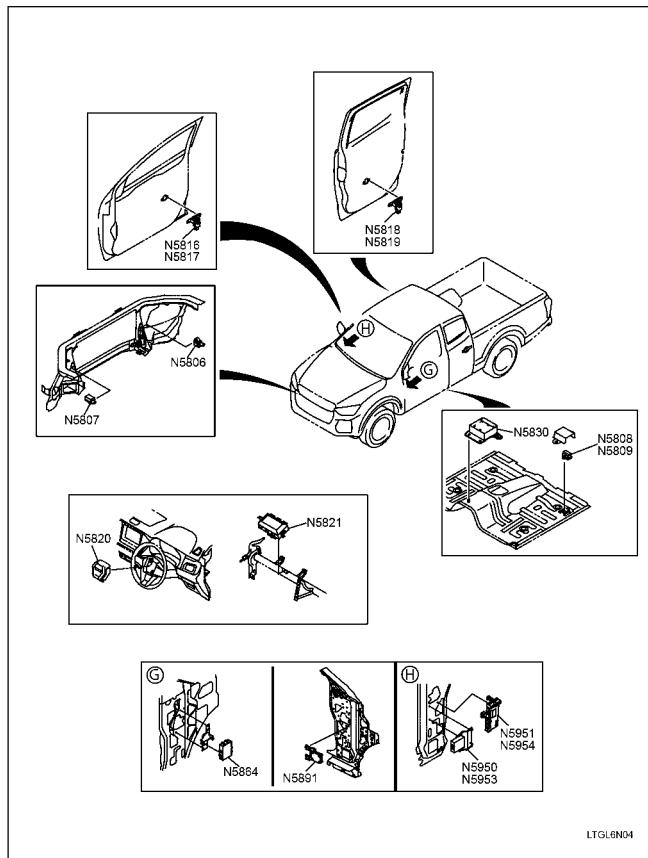
ELECTRICAL N - 2



N - 3 ELECTRICAL



ELECTRICAL N - 4



N - 5 ELECTRICAL

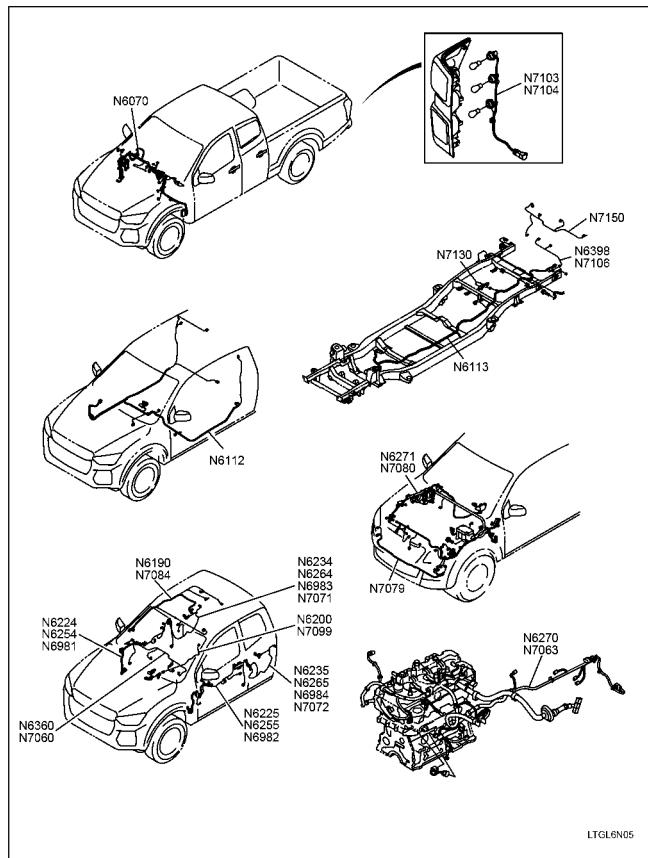
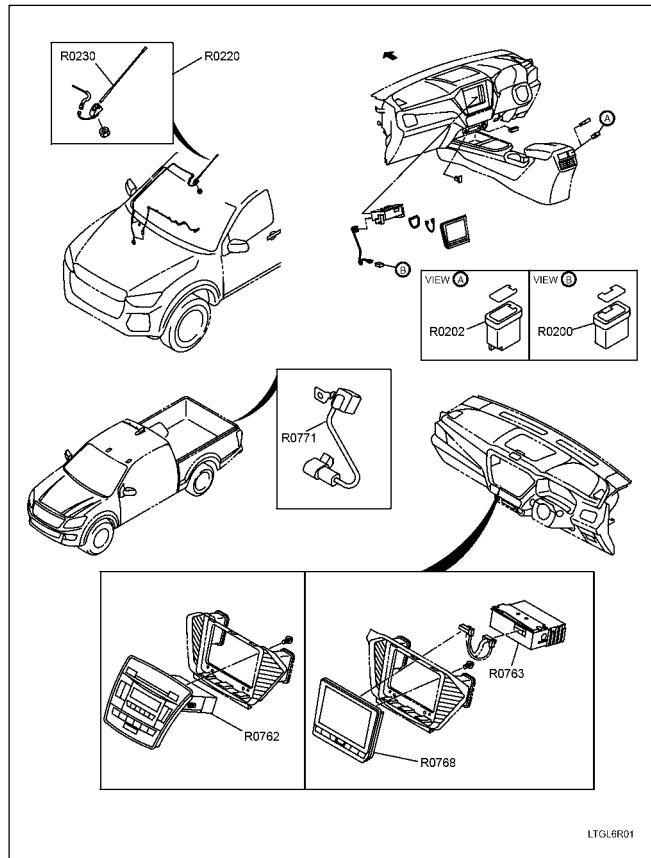
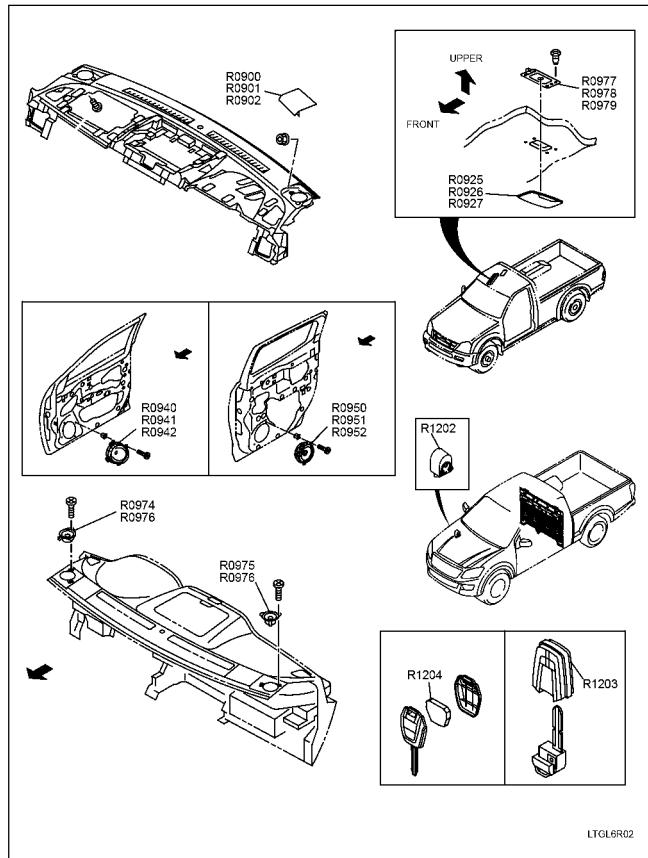


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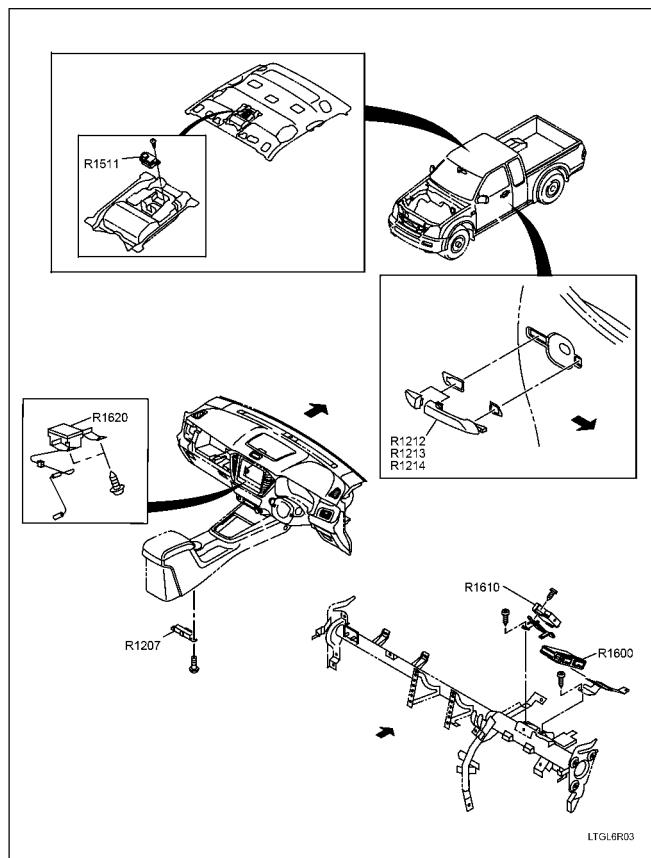
ACCESSORIES R - 1



R - 2 ACCESSORIES



ACCESSORIES R - 3



R - 4 ACCESSORIES

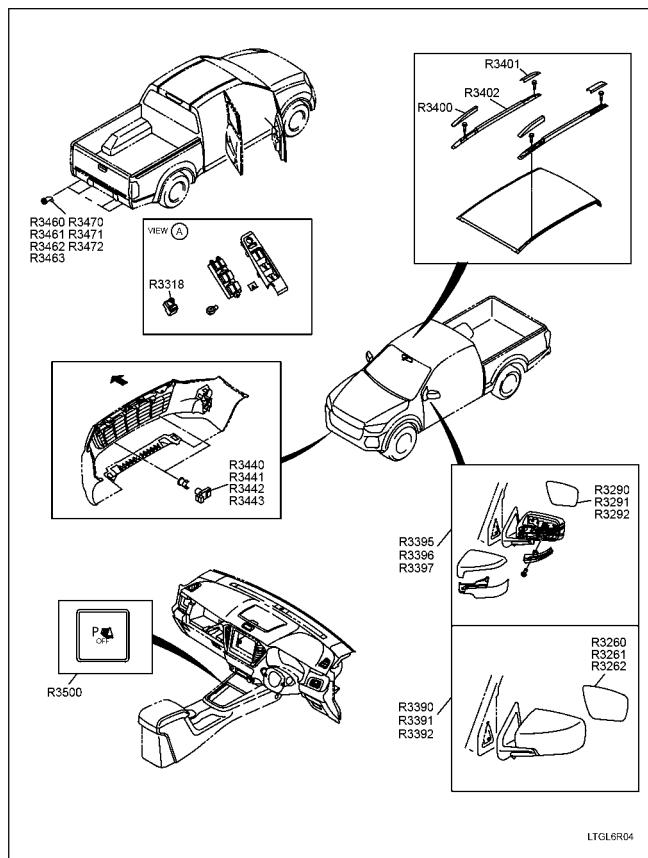
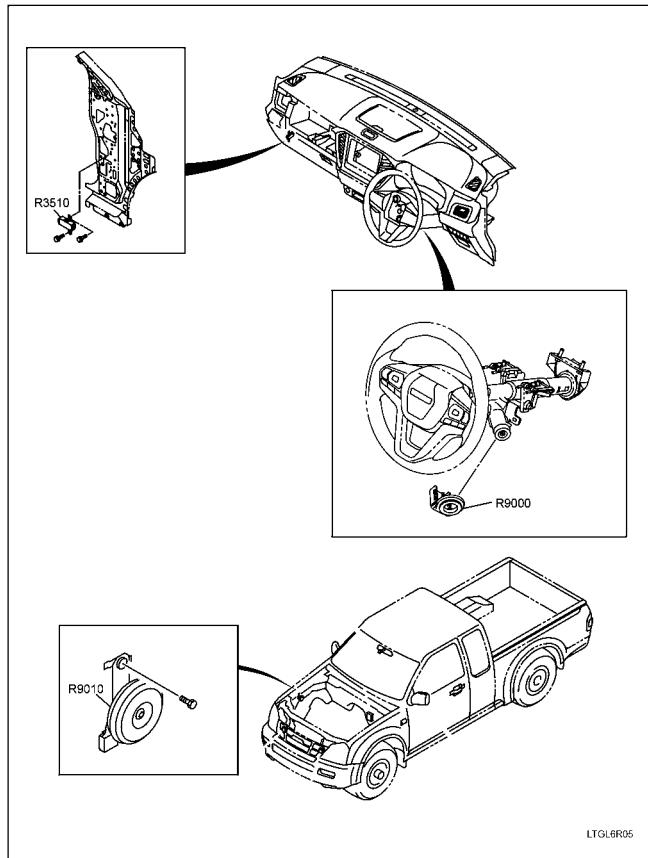
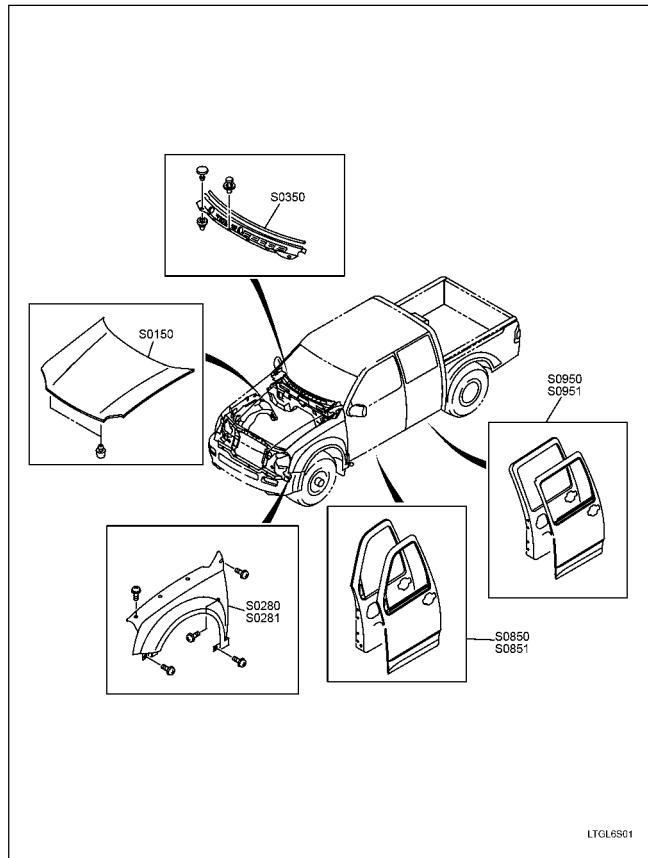


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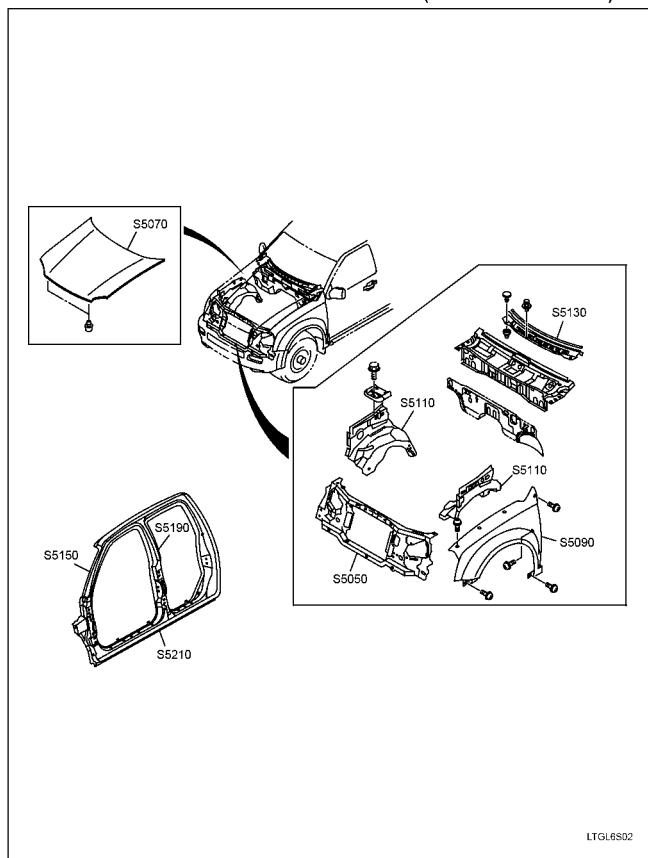
ACCESSORIES R - 5



S - 1 NON WARRANTY (PANEL REPLACEMENT)



NON WARRANTY (PANEL REPLACEMENT) S - 2



S - 3 NON WARRANTY (PANEL REPLACEMENT)

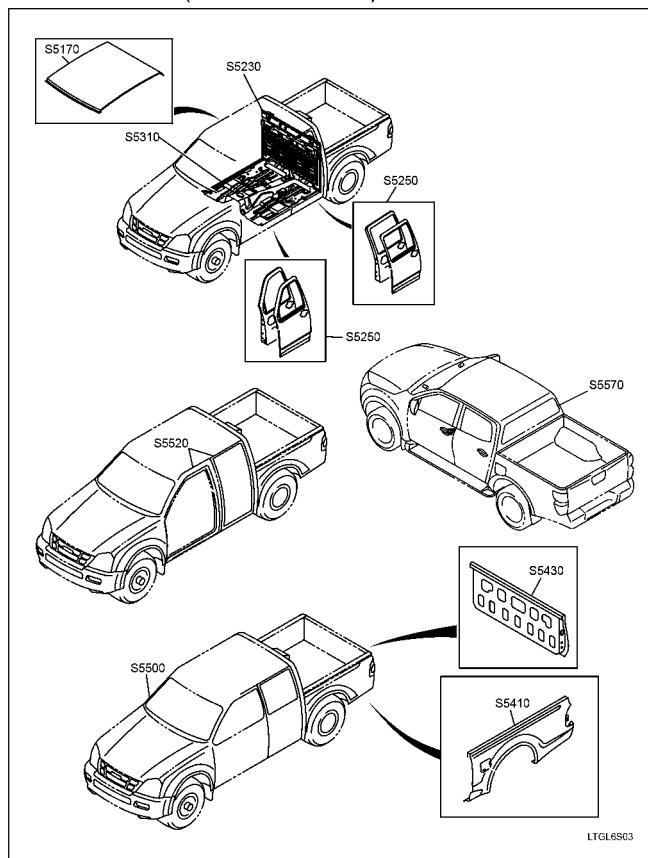
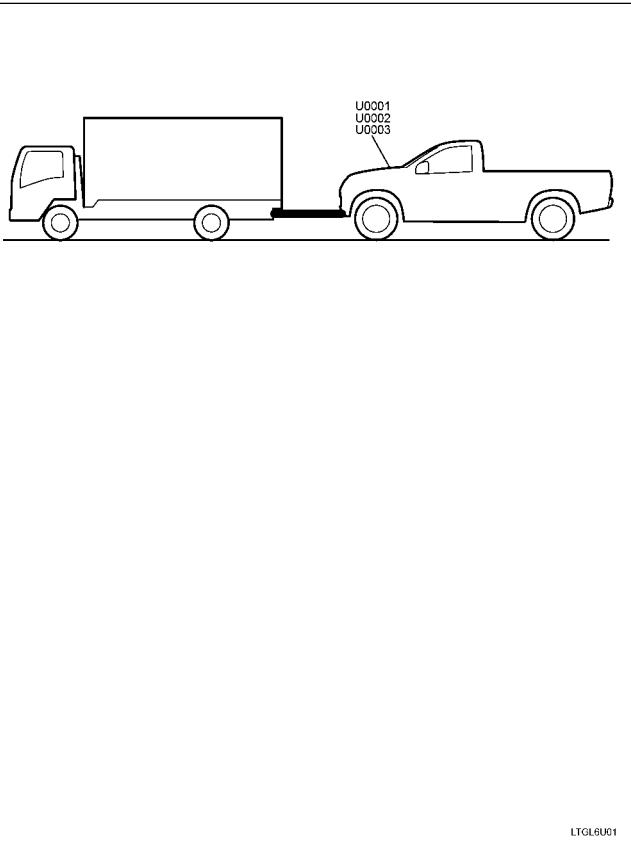
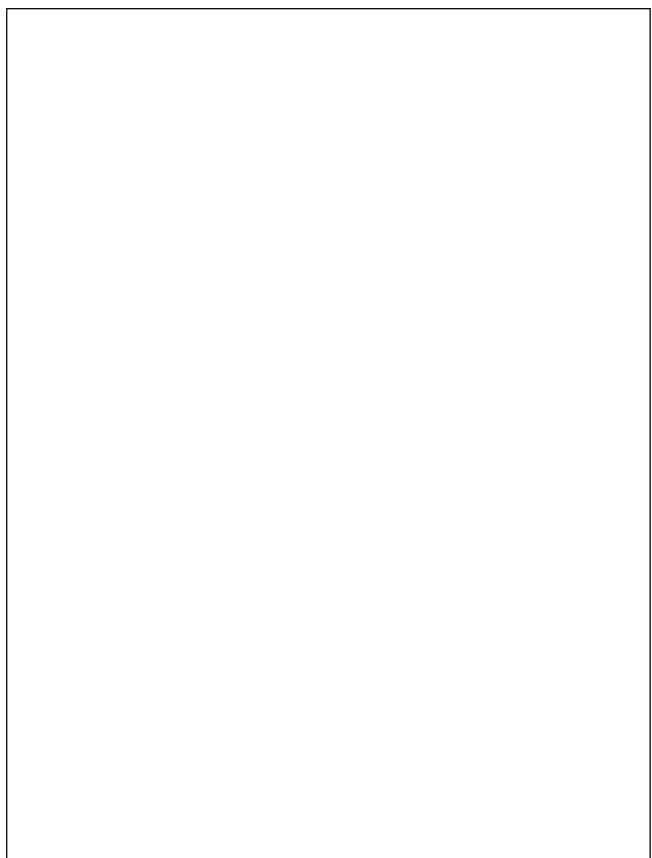
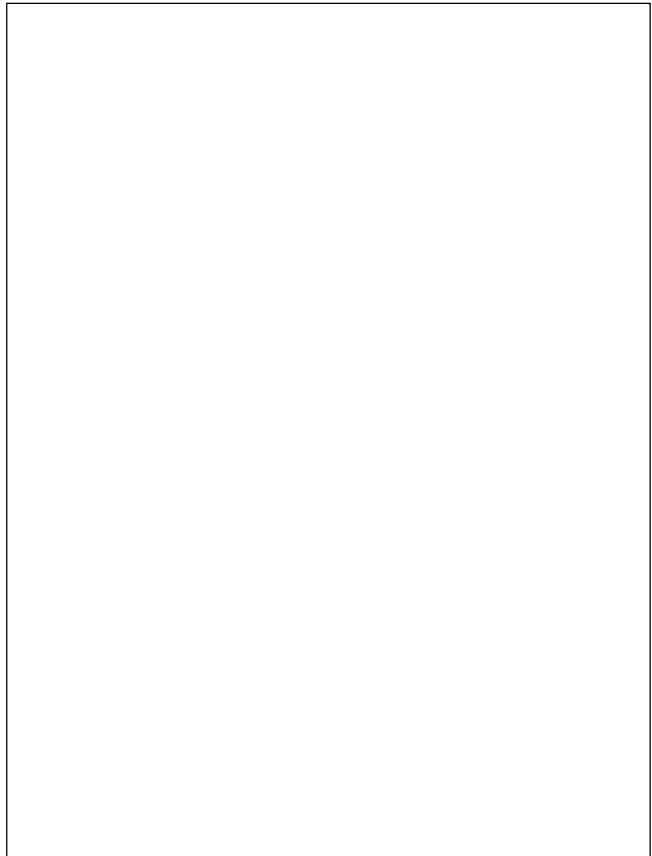
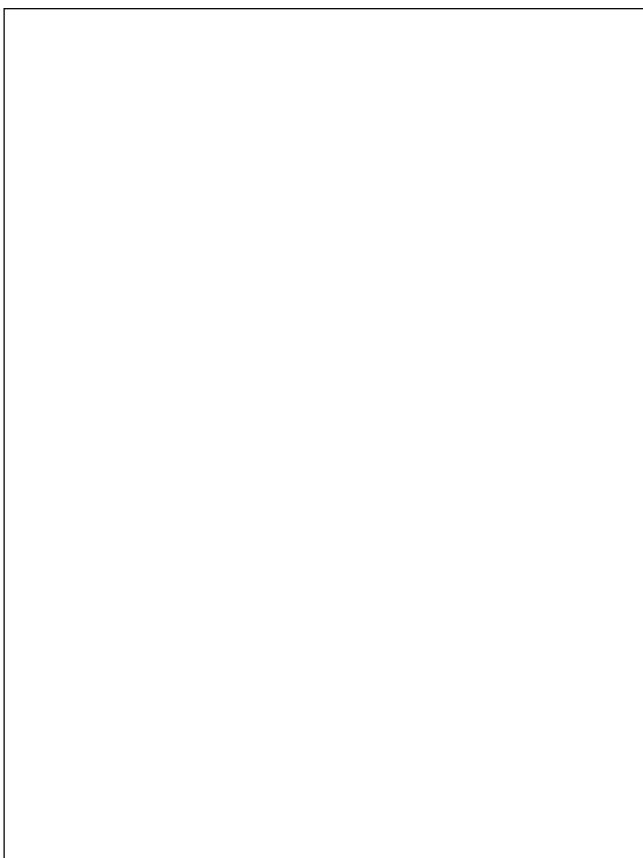


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OTHERS U - 1

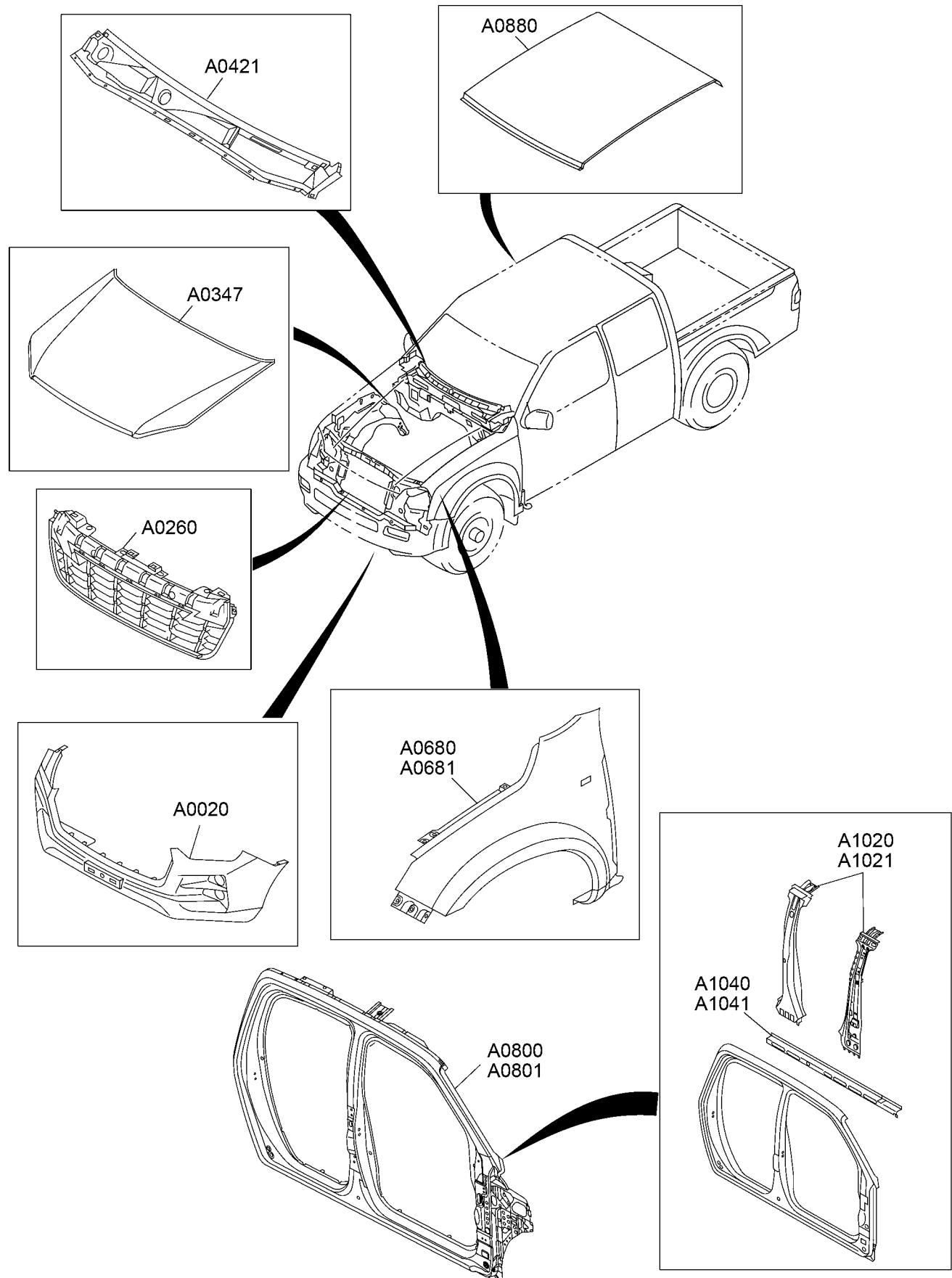


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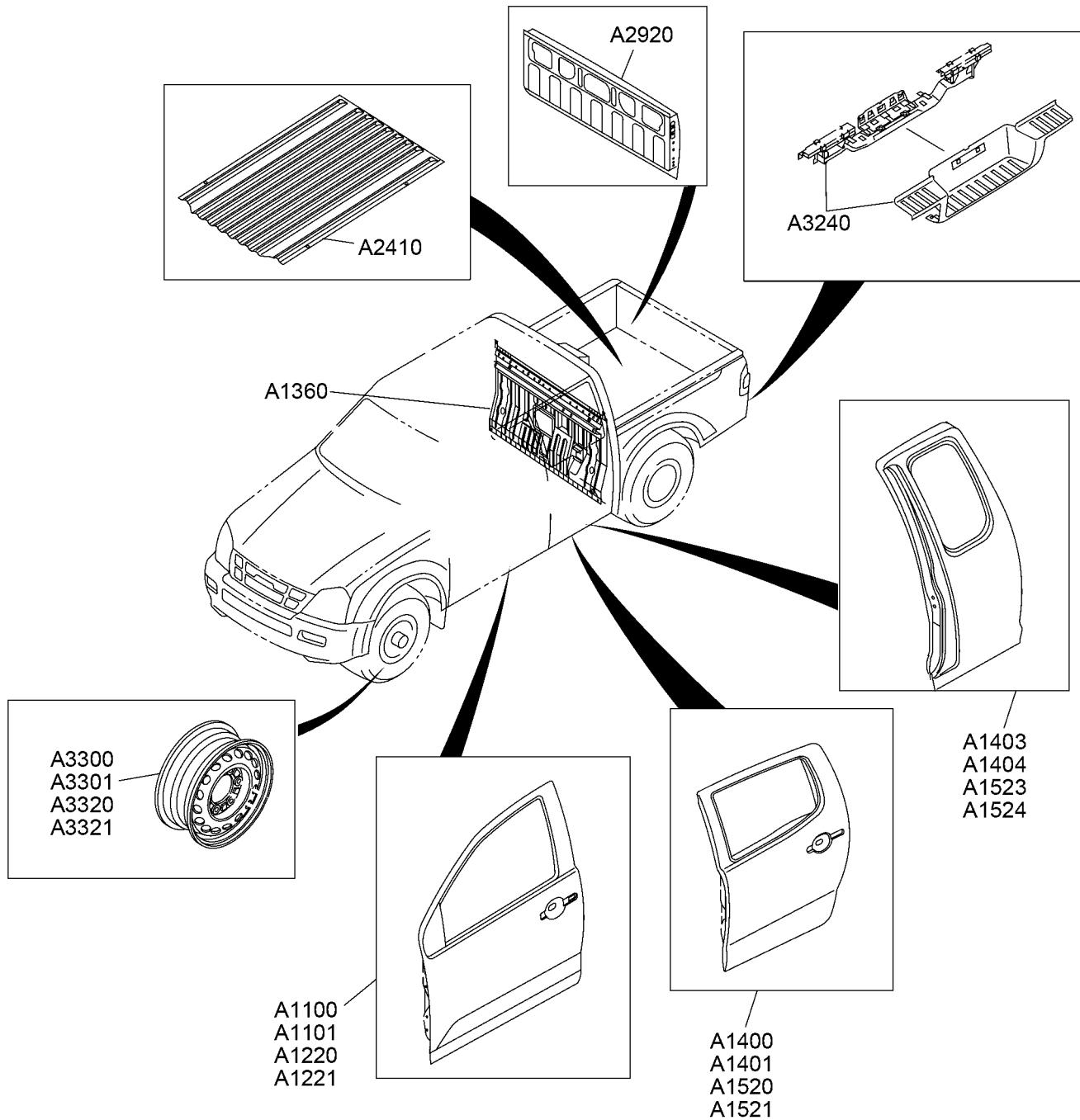
A PAINT

A



LTGL6A01

A - 2 PAINT



PAINT EXTERIOR			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
NOTE: All paint operations are ST (straight time) operation which requires time documentation as detailed in the claims processing manual. Authorization request is required beyond 1.5 hours.			
BUMPER, FRONT POLICY: A	COLOR COAT	A0020	ST
GRILLE POLICY: A INC: R&R grille, emblem and headlight bezels.	COLOR COAT	A0260	ST
HOOD POLICY: A	COLOR COAT; COMPLETE	A0347	ST
COVER, COWL PANEL POLICY: A	COLOR COAT	A0421	ST
FENDER, FRONT COMPLETE POLICY: A DOES NOT INC: Fender extension.	ALLIGATOR TYPE HOOD; COLOR COAT; RIGHT ALLIGATOR TYPE HOOD; COLOR COAT; LEFT	A0680 A0681	ST ST
PILLAR, WINDSHIELD POLICY: A	COLOR COAT; RIGHT COLOR COAT; LEFT	A0800 A0801	ST ST
ROOF POLICY: A EXC. Spot Repair	COLOR COAT	A0880	ST

A - 4 PAINT

PAINT EXTERIOR

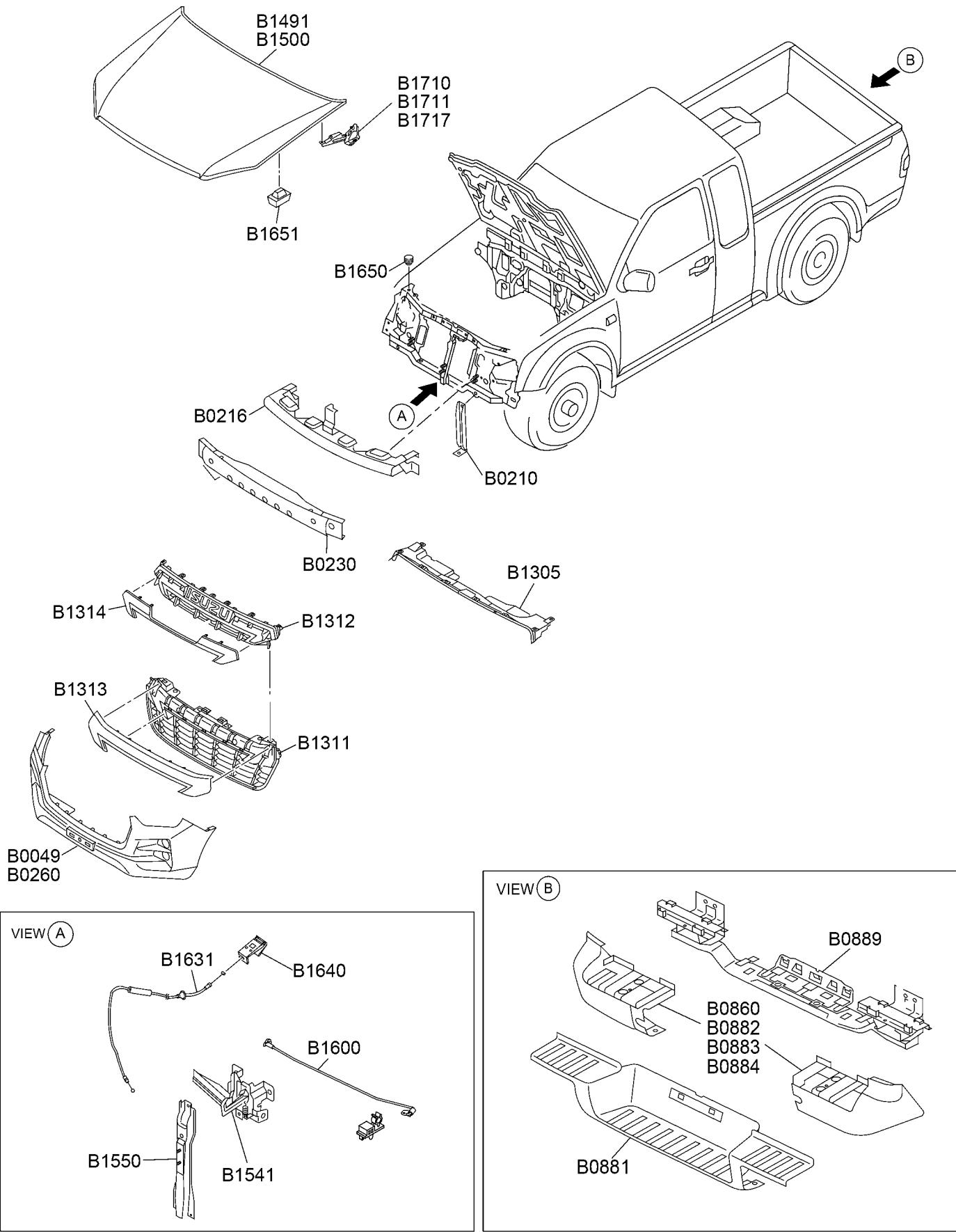
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
PILLAR, CENTER POLICY: A	COLOR COAT; RIGHT COLOR COAT; LEFT	A1020 A1021	ST ST
ROCKER POLICY: A	COLOR COAT; RIGHT COLOR COAT; LEFT	A1040 A1041	ST ST
FRAME, FRONT DOOR WINDOW POLICY: A	COLOR COAT; RIGHT COLOR COAT; LEFT	A1100 A1101	ST ST
DOOR, FRONT POLICY: A INC: Door window frame, R&R mirror. DOES NOT INC: Drivers ventilator. On aluminum tilt series, use spot repair for ventilator.	COLOR COAT; RIGHT COLOR COAT; LEFT	A1220 A1221	ST ST
PANEL, CAB BACK POLICY: A EXC. Spot Repair	COLOR COAT	A1360	ST
FRAME, REAR DOOR WINDOW POLICY: A	COLOR COAT; RIGHT COLOR COAT; LEFT	A1400 A1401	ST ST
FRAME, SIDE ACCESS PANEL WINDOW POLICY: A (CONTINUED)	COLOR COAT; RIGHT	A1403	ST

PAINT EXTERIOR			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)	COLOR COAT; LEFT	A1404	ST
DOOR, REAR POLICY: A	COLOR COAT; RIGHT COLOR COAT; LEFT	A1520 A1521	ST ST
DOOR, SIDE ACCESS PANEL POLICY: A	COLOR COAT; RIGHT COLOR COAT; LEFT	A1523 A1524	ST ST
LOAD FLOOR POLICY: A	COLOR COAT	A2410	ST
TAILGATE, COMPLETE POLICY: A	COLOR COAT	A2920	ST
REAR BUMPER POLICY: A	COLOR COAT	A3240	ST
WHEELS POLICY: A	COLOR COAT; FRONT RIGHT COLOR COAT; FRONT LEFT COLOR COAT; REAR RIGHT COLOR COAT; REAR LEFT	A3300 A3301 A3320 A3321	ST ST ST ST

B **BODY EXTERIOR**

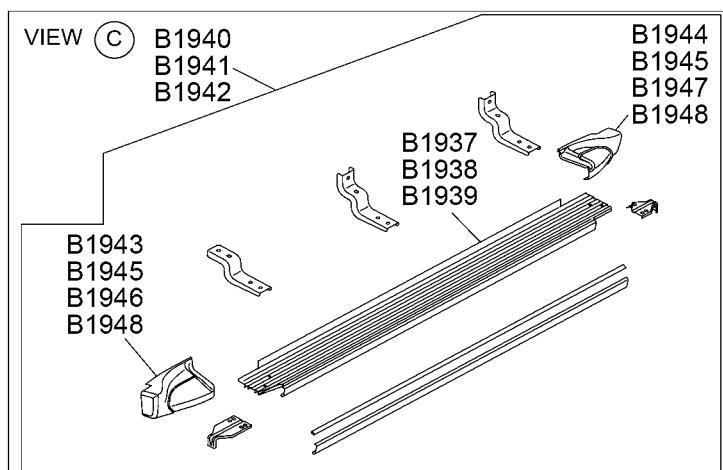
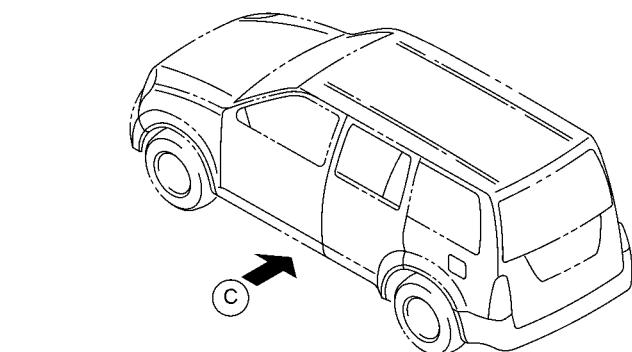
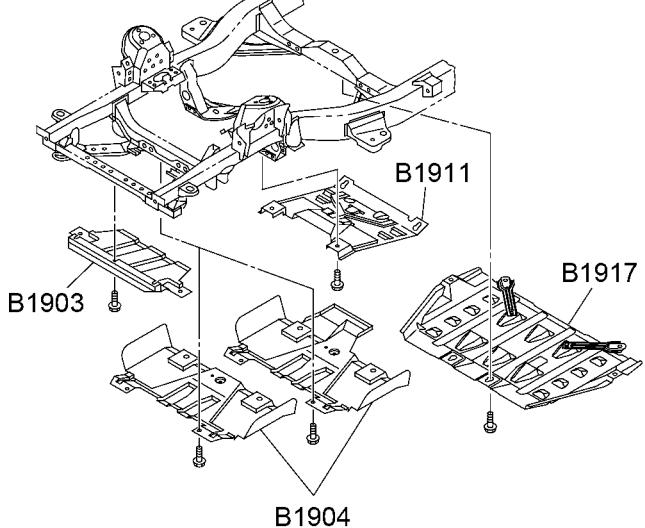
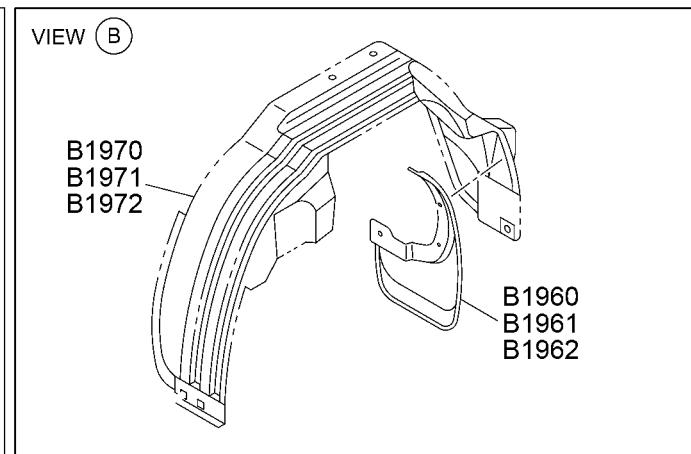
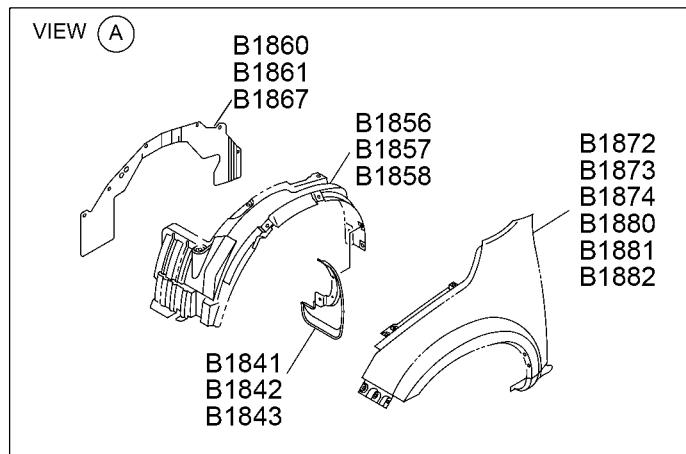
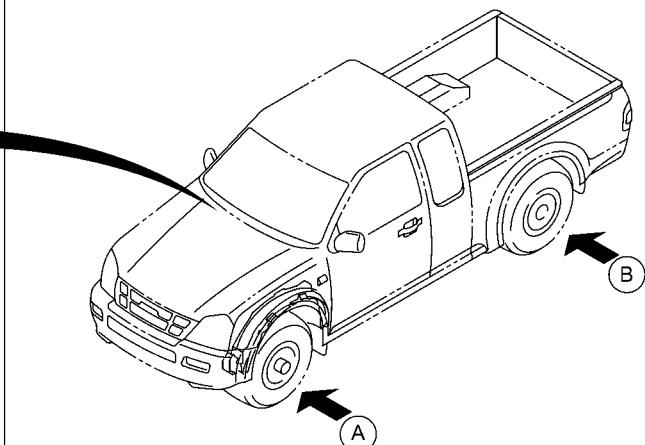
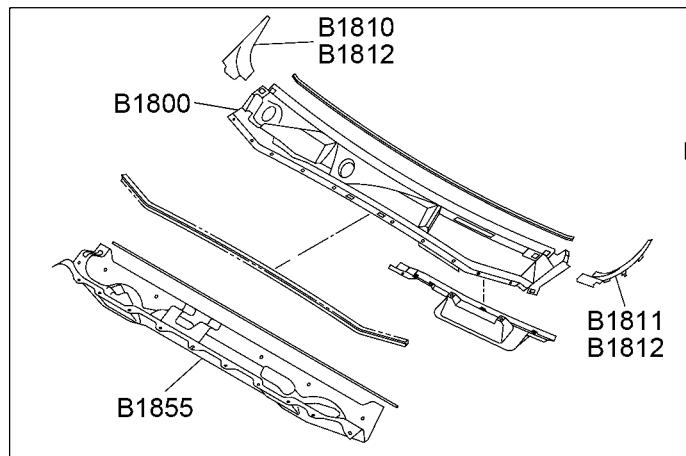
B

BUMPERS, DOORS AND EXTERIOR TRIM B - 1



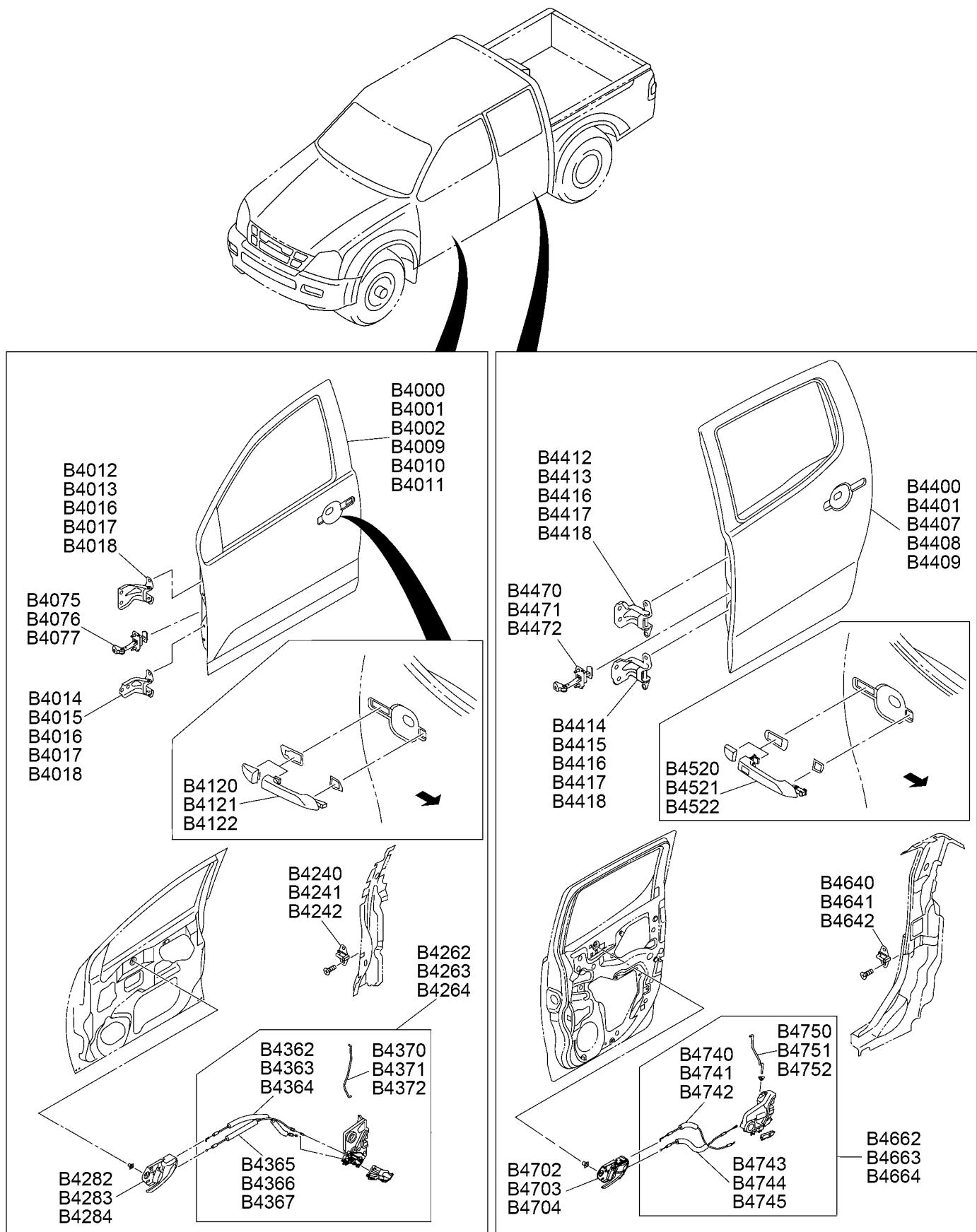
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B - 2 BUMPERS, DOORS AND EXTERIOR TRIM

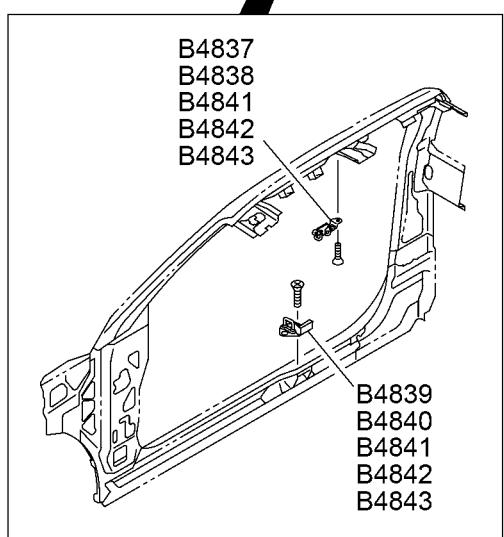
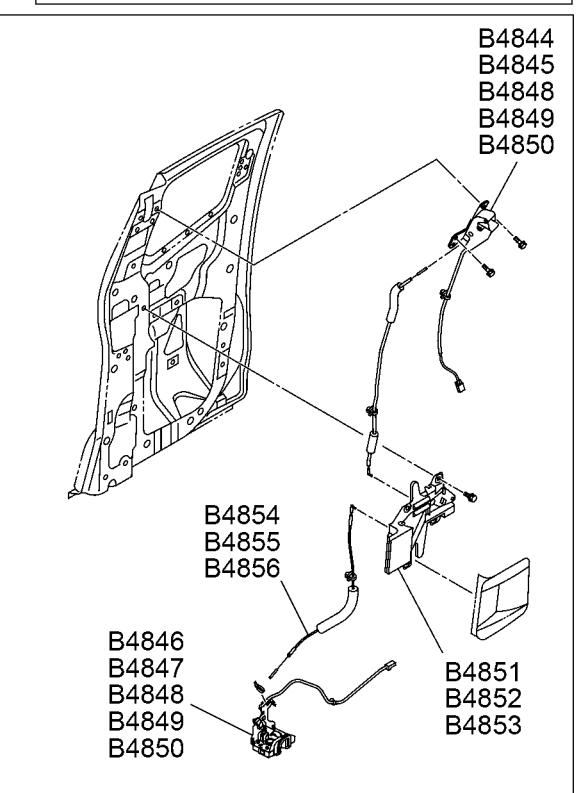
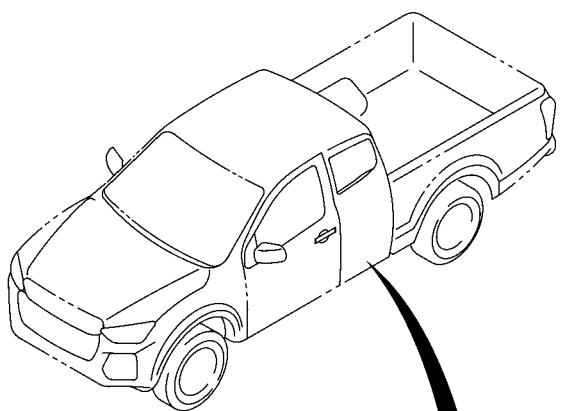
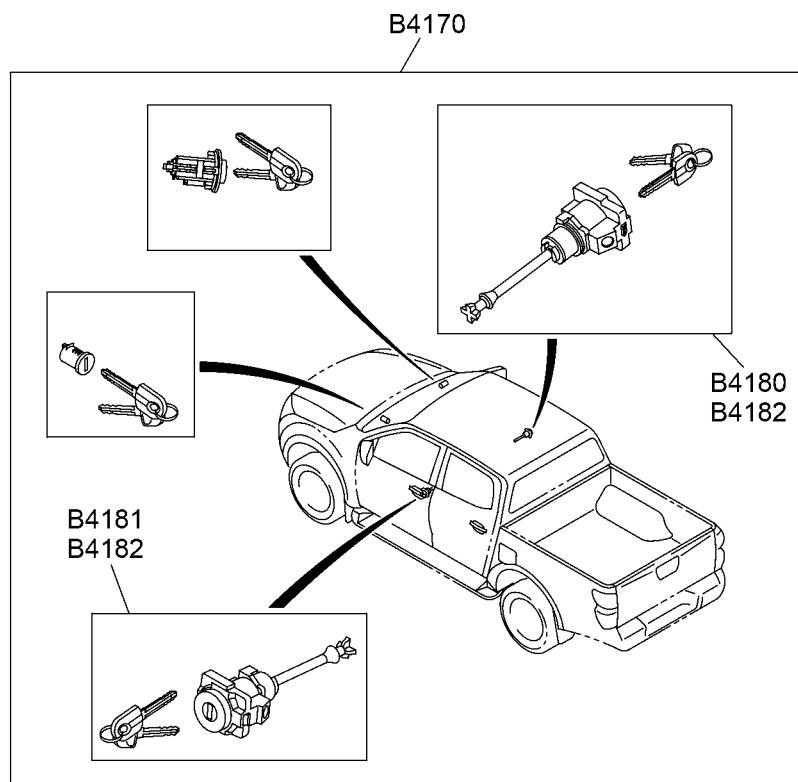


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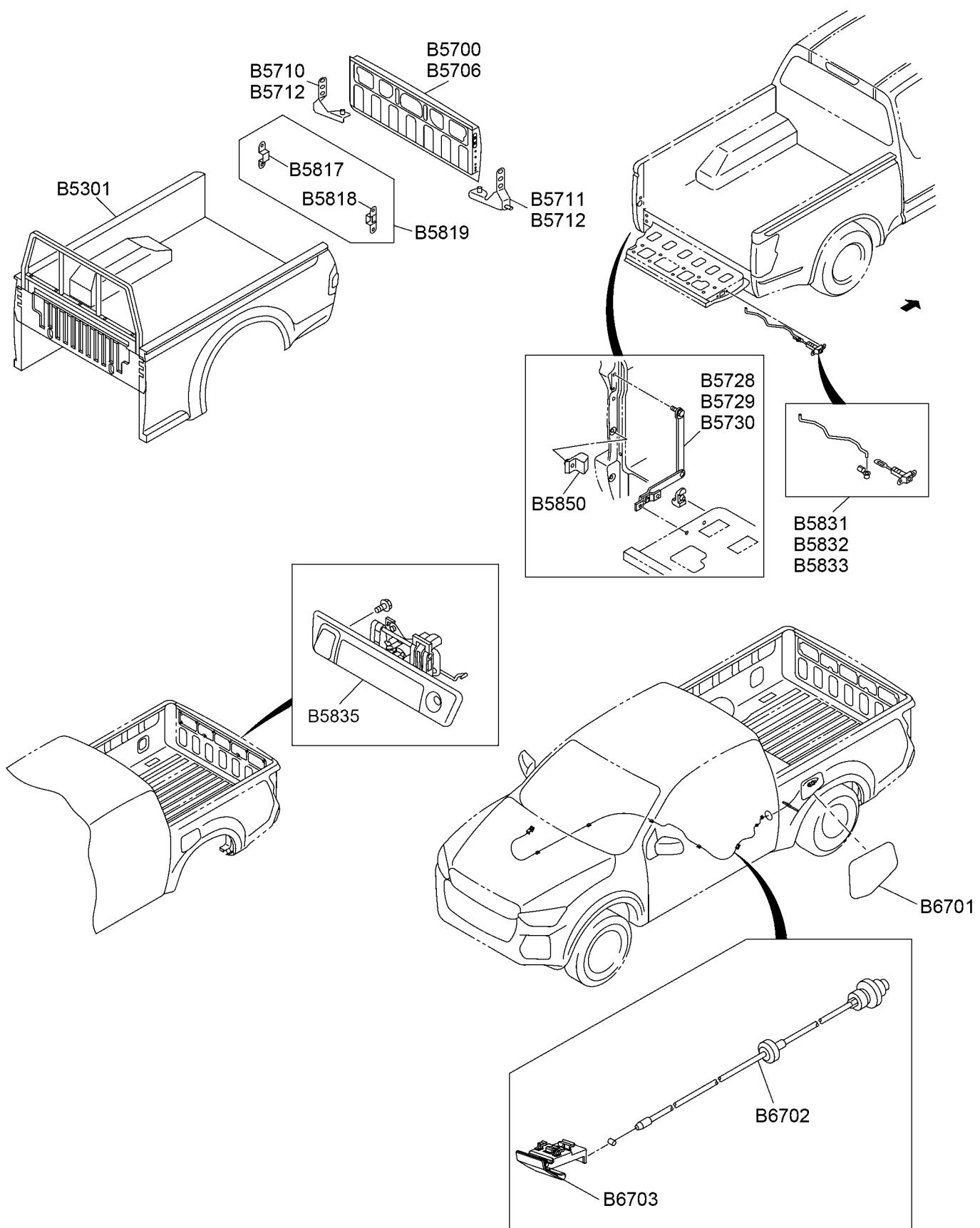
BUMPERS, DOORS AND EXTERIOR TRIM B - 3



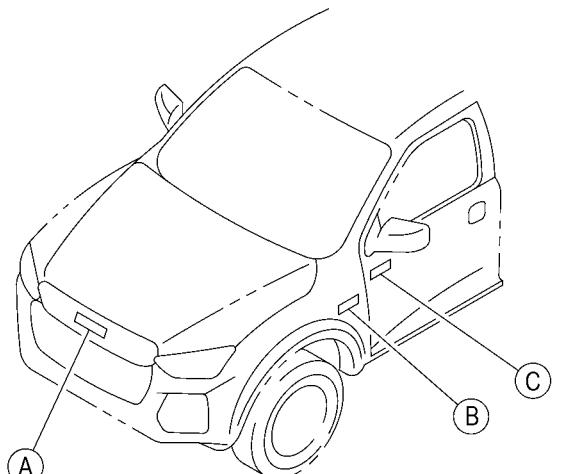
B - 4 BUMPERS, DOORS AND EXTERIOR TRIM



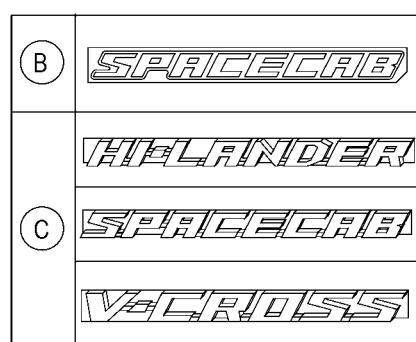
BUMPERS, DOORS AND EXTERIOR TRIM B - 5



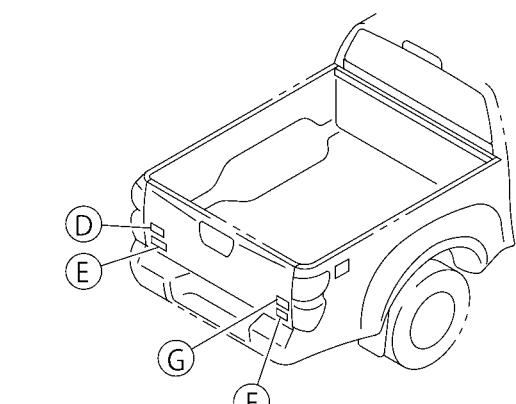
B - 6 BUMPERS, DOORS AND EXTERIOR TRIM



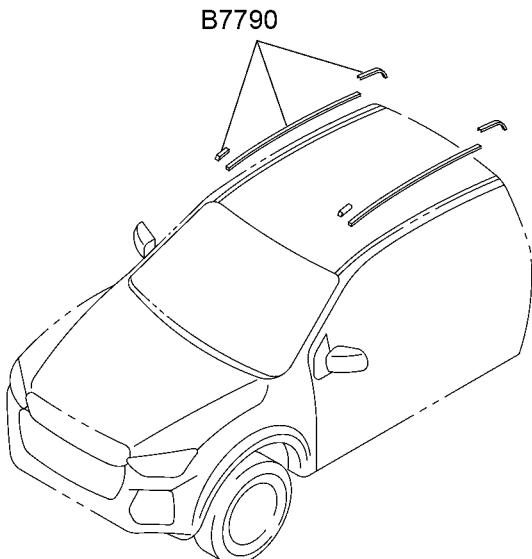
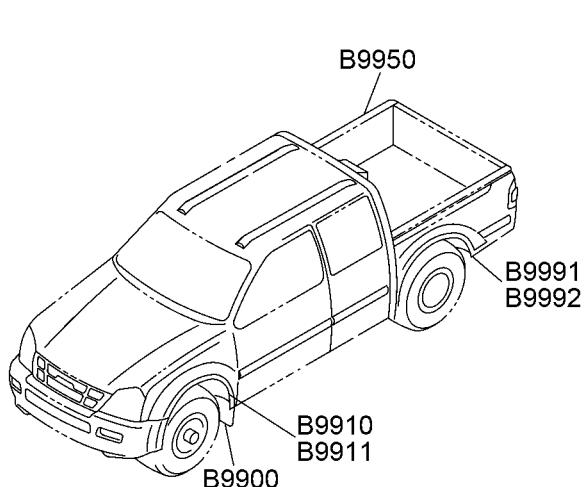
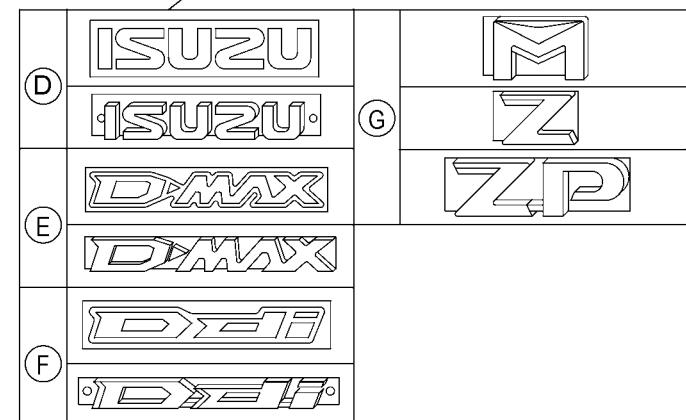
B7100



B7390



B7390



BUMPERS, DOORS AND EXTERIOR TRIM B - 7

BUMPER AND FRONT END		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
BUMPER, FRONT - REPLACE POLICY: A	B0049	1.8
BAR, FRONT BUMPER FACE - REPLACE POLICY: A	B0210	1.6
REINFORCEMENT, FRONT BUMPER - REPLACE POLICY: A	B0216	1.7
BAR, IMPACT, FRONT - REPLACE POLICY: A	B0230	1.5
BUMPER ASSEMBLY, FRONT - ALIGN	B0260	.2
BUMPER ASSEMBLY, REAR - ALIGN	B0860	.5
STEP, REAR BUMPER - REPLACE POLICY: A	B0881	.3
BUMPER, REAR - REPLACE POLICY: A		
	RIGHT	B0882 .4
	LEFT	B0883 .4
	BOTH	B0884 .6
REINFORCEMENT, REAR BUMPER - REPLACE POLICY: A	B0889	.8
GUIDE, AIR, RADIATOR GRILLE - REPLACE	B1305	.2
GRILLE, RADIATOR - REPLACE POLICY: A		
	UPPER; OUTER	B1311 .3
	UPPER; INNER	B1312 .3
	LOWER; OUTER	B1313 1.4
	LOWER; INNER	B1314 1.5

B - 8 BUMPERS, DOORS AND EXTERIOR TRIM**BUMPER AND FRONT END**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
HOOD, ENGINE - REPLACE POLICY: A	B1491	.4	
HOOD ASSEMBLY - ALIGN INC: Adjust bumper and/or latch.	B1500	.3	
LATCH, HOOD - REPLACE	B1541	.3	
SUPPORT, HOOD LATCH - REPLACE	B1550	1.7	
ROD, HOOD SUPPORT - REPLACE	B1600	.2	
CABLE, HOOD LATCH - REPLACE	B1631	.3	
KNOB, RELEASE CABLE, ENGINE HOOD - REPLACE	B1640	.2	
BUMPERS, HOOD - REPLACE POLICY: A	B1650	.2	
BUFFERS, HOOD - REPLACE	B1651	.2	
HINGE, HOOD - REPLACE	RIGHT LEFT BOTH	B1710 B1711 B1717	.4 .4 .5
COVER, COWL PANEL - REPLACE	B1800	.4	
SIDE COVER, COWL PANEL - REPLACE	RIGHT LEFT BOTH	B1810 B1811 B1812	.2 .2 .3
MUD COVER, FRONT - REPLACE POLICY: A	RIGHT	B1841	.2
(CONTINUED)			

BUMPERS, DOORS AND EXTERIOR TRIM B - 9

BUMPER AND FRONT END			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
	LEFT	B1842	.2
	BOTH	B1843	.3
PANEL, COWL - REPLACE POLICY: A		B1855	.5
PANEL, WHEEL HOUSE, FRONT - REPLACE POLICY: A			
	RIGHT	B1856	.6
	LEFT	B1857	.6
	BOTH	B1858	1.1
SKIRT, FRONT FENDER INNER - REPLACE POLICY: A			
	RIGHT	B1860	.3
	LEFT	B1861	.3
	BOTH	B1867	.3
FENDER, FRONT - REPLACE POLICY: A			
	RIGHT	B1872	1.6
	LEFT	B1873	1.6
	BOTH	B1874	1.9
FENDER, FRONT - ALIGN			
	RIGHT	B1880	.3
	LEFT	B1881	.3
	BOTH	B1882	.5
GUARD, UNDER, ENGINE - REPLACE POLICY: A			
	FRONT	B1903	.4
	REAR	B1904	.3

B - 10 BUMPERS, DOORS AND EXTERIOR TRIM

BUMPER AND FRONT END			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
COVER, NOISE - REPLACE			
	ENGINE LOWER	B1911	.2
	TRANSMISSION LOWER	B1917	.2
STEP, BODY SIDE - REPLACE			
POLICY: A			
	RIGHT	B1937	.6
	LEFT	B1938	.6
	BOTH	B1939	1.0
STEP ASSEMBLY, BODY SIDE - REPLACE			
POLICY: A			
	RIGHT	B1940	.4
	LEFT	B1941	.4
	BOTH	B1942	.6
COVER, SIDE STEP, RIGHT - REPLACE			
POLICY: A			
	FRONT	B1943	.5
	REAR	B1944	.5
	BOTH	B1945	.8
COVER, SIDE STEP, LEFT - REPLACE			
POLICY: A			
	FRONT	B1946	.5
	REAR	B1947	.5
	BOTH	B1948	.8
MUD COVER, REAR - REPLACE			
POLICY: A			
	RIGHT	B1960	.2
	LEFT	B1961	.2
	BOTH	B1962	.3

BUMPER AND FRONT END

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
PANEL, WHEEL HOUSE, REAR - REPLACE POLICY: A		RIGHT LEFT BOTH	B1970 B1971 B1972

B - 12 BUMPERS, DOORS AND EXTERIOR TRIM

DOORS AND REAR COMPARTMENT			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
DOOR ASSEMBLY, FRONT - ALIGN			
	RIGHT	B4000	.6
	LEFT	B4001	.6
	BOTH	B4002	1.1
DOOR, FRONT - REPLACE			
POLICY: A			
	RIGHT	B4009	1.7
	LEFT	B4010	1.7
	BOTH	B4011	3.3
HINGE, FRONT DOOR (BOLT ON) - REPLACE			
INC: Adjust door lock striker plate and door assembly to door opening.			
	RIGHT UPPER	B4012	1.7
	LEFT UPPER	B4013	1.7
	RIGHT LOWER	B4014	1.7
	LEFT LOWER	B4015	1.7
	RIGHT ALL	B4016	1.7
	LEFT ALL	B4017	1.7
	BOTH ALL	B4018	2.1
CHECK ARM, FRONT DOOR - REPLACE			
	RIGHT	B4075	.4
	LEFT	B4076	.4
	BOTH	B4077	.7
HANDLE, FRONT DOOR OUTSIDE - REPLACE			
POLICY: A			
	RIGHT	B4120	.4
ADD:			
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
	LEFT	B4121	.4
ADD:			
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
(CONTINUED)			

BUMPERS, DOORS AND EXTERIOR TRIM B - 13

DOORS AND REAR COMPARTMENT			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)	BOTH	B4122	.7
ADD:			
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
CYLINDER SET, LOCK - REPLACE		B4170	.7
CYLINDER, FRONT DOOR LOCK - REPLACE			
	RIGHT	B4180	.2
	LEFT	B4181	.2
	BOTH	B4182	.3
STRIKER, FRONT DOOR LOCK - REPLACE			
	RIGHT	B4240	.2
	LEFT	B4241	.2
	BOTH	B4242	.3
LOCK ASSEMBLY, FRONT DOOR - REPLACE			
	RIGHT	B4262	.4
	LEFT	B4263	.4
	BOTH	B4264	.7
HANDLE, FRONT DOOR INSIDE OPENING - REPLACE			
	RIGHT	B4282	.3
	LEFT	B4283	.3
	BOTH	B4284	.5
CABLE, FRONT DOOR INSIDE LOCKING - REPLACE			
	RIGHT	B4362	.5
	LEFT	B4363	.5
	BOTH	B4364	.9
CABLE, FRONT DOOR INSIDE OPENING - REPLACE			
	RIGHT	B4365	.5
	LEFT	B4366	.5
(CONTINUED)			

B - 14 BUMPERS, DOORS AND EXTERIOR TRIM

DOORS AND REAR COMPARTMENT			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)	BOTH	B4367	.9
ROD, FRONT DOOR OUTSIDE LOCKING - REPLACE	RIGHT LEFT BOTH	B4370 B4371 B4372	.5 .5 .9
DOOR ASSEMBLY, REAR - ALIGN	RIGHT LEFT	B4400 B4401	.3 .3
DOOR, REAR - REPLACE POLICY: A	RIGHT LEFT BOTH	B4407 B4408 B4409	1.7 1.7 3.3
HINGE, REAR DOOR (BOLT ON) - REPLACE INC: Adjust door lock striker plate and door assembly to door opening.	RIGHT UPPER LEFT UPPER RIGHT LOWER LEFT LOWER RIGHT ALL LEFT ALL BOTH ALL	B4412 B4413 B4414 B4415 B4416 B4417 B4418	.4 .4 .4 .4 .7 .7 1.3
CHECK ARM, REAR DOOR - REPLACE	RIGHT LEFT BOTH	B4470 B4471 B4472	.3 .3 .5
CHECK ARM, SIDE ACCESS PANEL - REPLACE	RIGHT LEFT	B4473 B4474	.4 .4
(CONTINUED)			

DOORS AND REAR COMPARTMENT		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
(CONT'D)	BOTH	B4475 .6
HANDLE, REAR DOOR OUTSIDE - REPLACE POLICY: A	RIGHT LEFT BOTH	B4520 .2 B4521 .2 B4522 .3
STRIKER, REAR DOOR LOCK - REPLACE	RIGHT LEFT BOTH	B4640 .2 B4641 .2 B4642 .3
LOCK ASSEMBLY, REAR DOOR - REPLACE	RIGHT LEFT BOTH	B4662 .4 B4663 .4 B4664 .7
HANDLE, REAR DOOR INSIDE OPENING - REPLACE	RIGHT LEFT BOTH	B4702 .3 B4703 .3 B4704 .5
CABLE, REAR DOOR INSIDE LOCKING - REPLACE	RIGHT LEFT BOTH	B4740 .5 B4741 .5 B4742 .9
CABLE, REAR DOOR INSIDE OPENING - REPLACE	RIGHT LEFT BOTH	B4743 .5 B4744 .5 B4745 .9
ROD, FRONT DOOR OUTSIDE LOCKING - REPLACE (CONTINUED)	RIGHT	B4750 .5

B - 16 BUMPERS, DOORS AND EXTERIOR TRIM

DOORS AND REAR COMPARTMENT			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
	LEFT	B4751	.5
	BOTH	B4752	.9
PANEL ASSEMBLY, SIDE ACCESS - REPLACE POLICY: A			
	RIGHT	B4797	1.6
	LEFT	B4798	1.6
	BOTH	B4799	3.0
PANEL ASSEMBLY, SIDE ACCESS - ALIGN			
	RIGHT	B4800	.3
	LEFT	B4801	.3
	BOTH	B4802	.5
HINGE, SIDE ACCESS PANEL - REPLACE			
	RIGHT UPPER	B4830	.2
	LEFT UPPER	B4831	.2
	RIGHT LOWER	B4832	.2
	LEFT LOWER	B4833	.2
	RIGHT ALL	B4834	.2
	LEFT ALL	B4835	.2
	BOTH ALL	B4836	.3
STRIKER, SIDE ACCESS PANEL LOCK - REPLACE			
	RIGHT UPPER	B4837	.2
	LEFT UPPER	B4838	.2
	RIGHT LOWER	B4839	.2
	LEFT LOWER	B4840	.2
	RIGHT ALL	B4841	.2
	LEFT ALL	B4842	.2
	BOTH ALL	B4843	.4
LOCK, SIDE ACCESS PANEL - REPLACE			
	RIGHT UPPER	B4844	.5
	LEFT UPPER	B4845	.5
(CONTINUED)			

DOORS AND REAR COMPARTMENT		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
(CONT'D)		
	RIGHT LOWER	B4846 .5
	LEFT LOWER	B4847 .5
	RIGHT ALL	B4848 .6
	LEFT ALL	B4849 .6
	BOTH ALL	B4850 1.1
HANDLE, SIDE ACCESS PANEL INSIDE OPENING - REPLACE		
	RIGHT	B4851 .4
	LEFT	B4852 .4
	BOTH	B4853 .6
CABLE, SIDE ACCESS PANEL INSIDE LOCKING - REPLACE		
	RIGHT	B4854 .5
	LEFT	B4855 .5
	BOTH	B4856 .8
BOX, PICKUP - ALIGN POLICY: A	B5301	.7
TAILGATE ASSEMBLY, REAR BODY - ALIGN	B5700	.2
TAILGATE, REAR BODY - REPLACE POLICY: A	B5706	.9
HINGE, TAILGATE, REAR BODY - REPLACE POLICY: A		
	RIGHT	B5710 .7
	LEFT	B5711 .7
	BOTH	B5712 .8
LINK, TAILGATE, REAR BODY - REPLACE		
	RIGHT	B5728 .2
	LEFT	B5729 .2
	BOTH	B5730 .2

B - 18 BUMPERS, DOORS AND EXTERIOR TRIM

DOORS AND REAR COMPARTMENT			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
STRIKER, TAILGATE LOCK, REAR BODY - REPLACE		RIGHT LEFT BOTH	B5817 B5818 B5819 .2 .2 .2
LOCK, TAILGATE, REAR BODY - REPLACE		RIGHT LEFT BOTH	B5831 B5832 B5833 .2 .2 .2
HANDLE ASSEMBLY, TAIL GATE, OUTSIDE - REPLACE POLICY: A			B5835 .3
RUBBER, BUMPER, SIDEgate AND/OR TAILGATE - REPLACE POLICY: A		ONE OR ALL	B5850 .2
LID, FUEL FILLER - REPLACE POLICY: A			B6701 .2
CABLE, RELEASE, FUEL FILLER LID - REPLACE			B6702 1.7
KNOB, RELEASE CABLE, FUEL FILLER LID - REPLACE			B6703 .2

BUMPERS, DOORS AND EXTERIOR TRIM B - 19

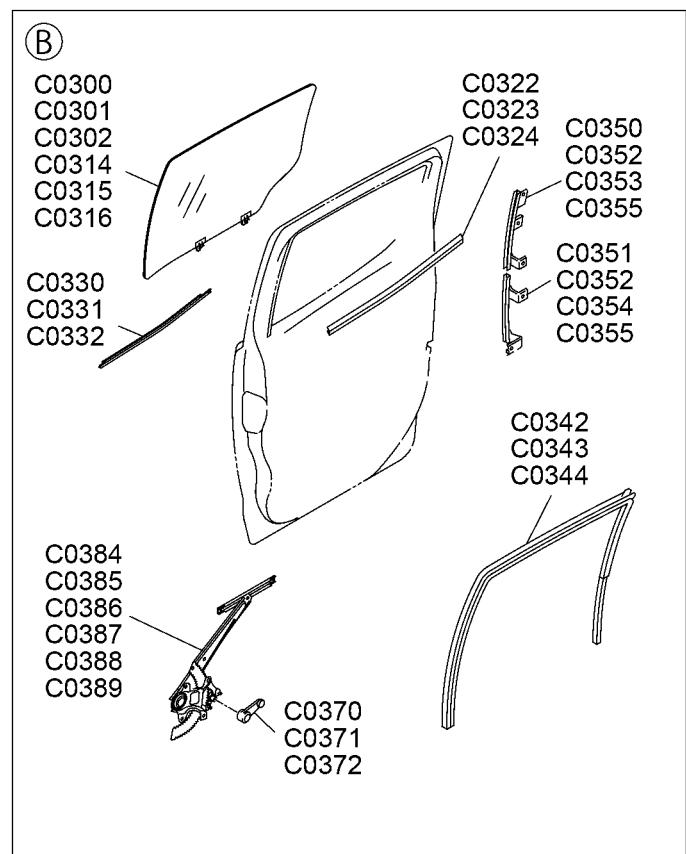
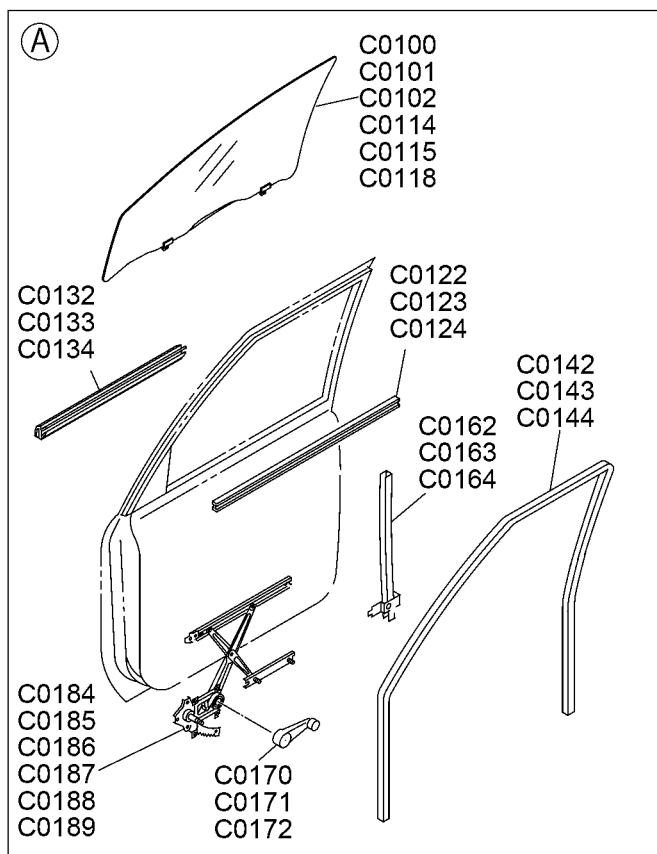
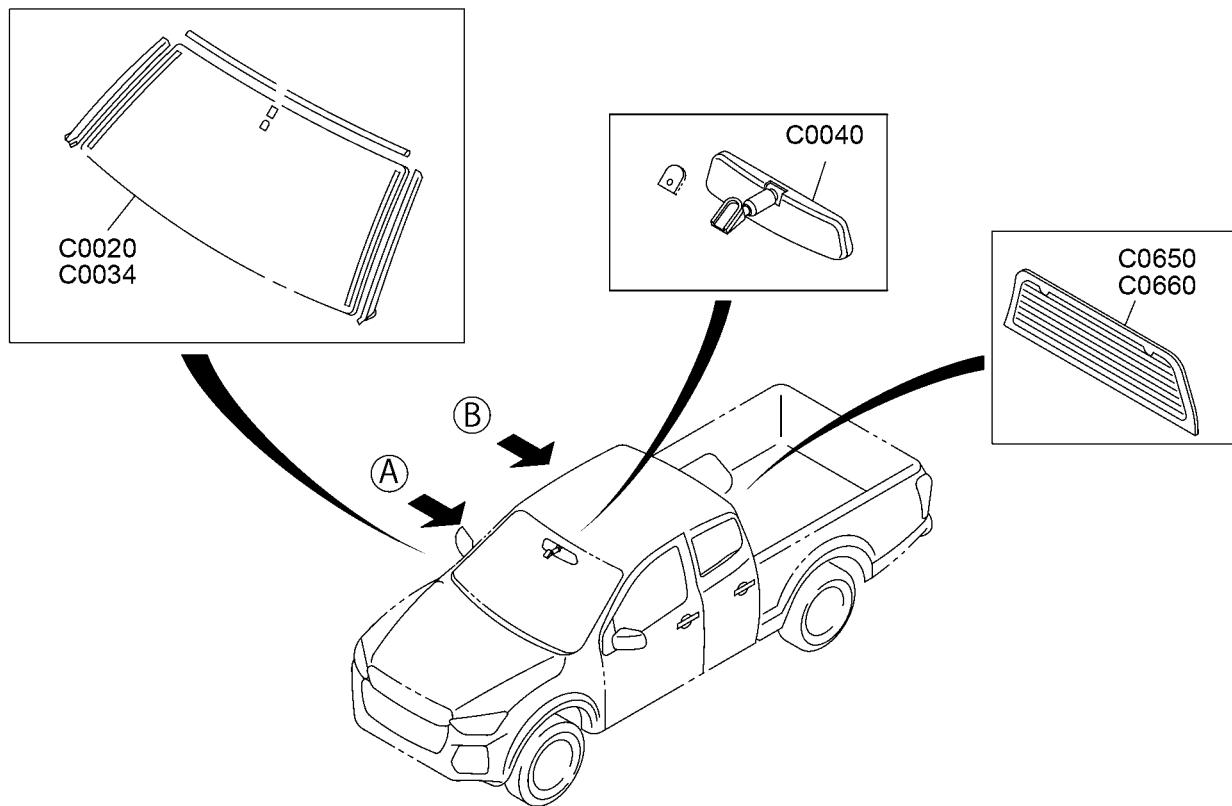
EXTERIOR TRIM

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
EMBLEM, GRILLE - REPLACE POLICY: A INC: R&R grille if necessary.	B7100	.3	
PLATE, MODEL DESIGNATION - REPLACE POLICY: A	ONE	B7390	.2
MOULDING, ROOF - REPLACE POLICY: A ADD: A - Additional Each Moulding.....		B7790	.3 .2
FASTENNER, TOUCH - ADDITIONAL		B9900	.3
FRONT WHEEL HOUSE PANEL - REINFORCEMENT	UPPER LOWER	B9910 B9911	5.0 3.5
CARGO BOX MOUNTING, ADDITION PATCH		B9950	ST
BODY - REPAIR	RR POST ADDITION BRACKET ADDITION BRACKET TO RECESS	B9991 B9992	ST ST

C BODY INTERIOR

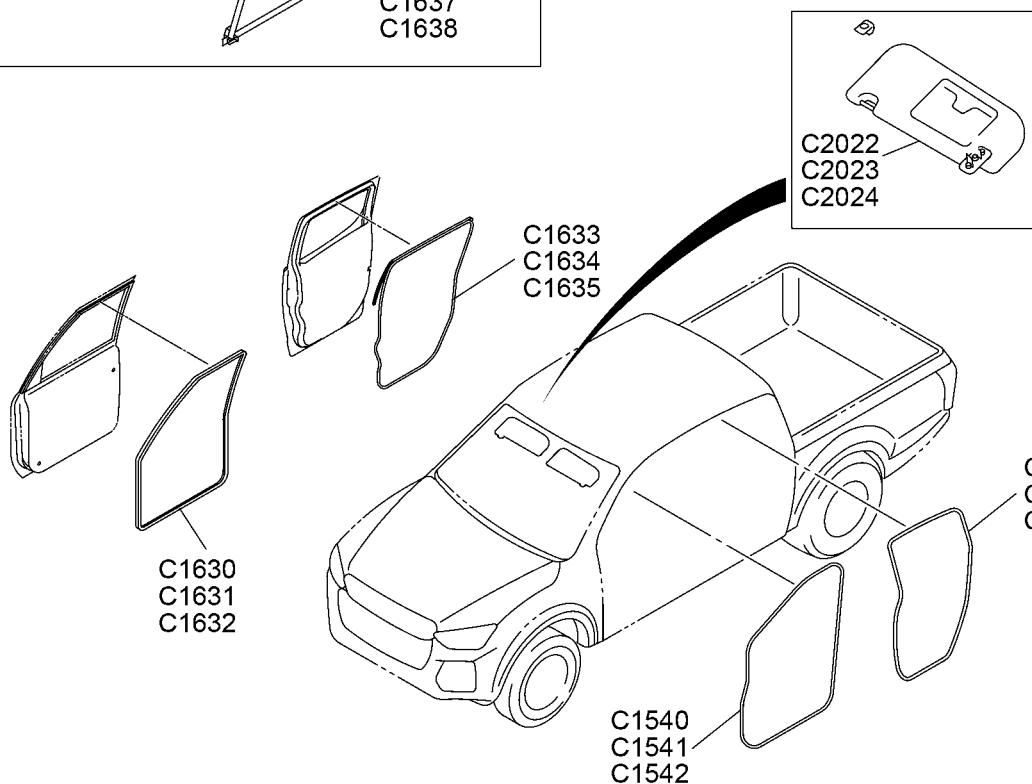
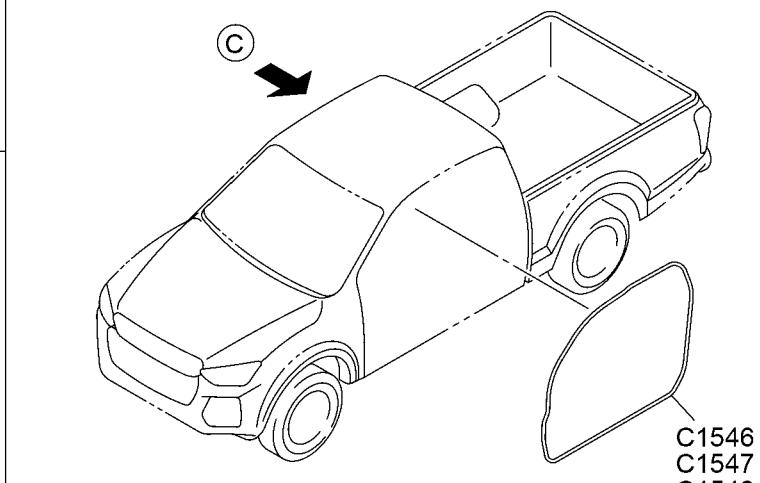
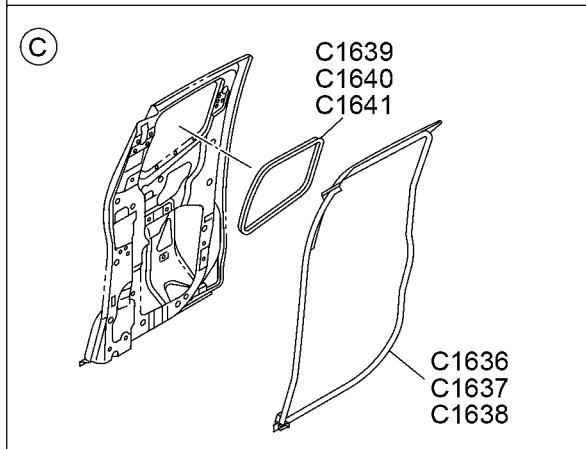
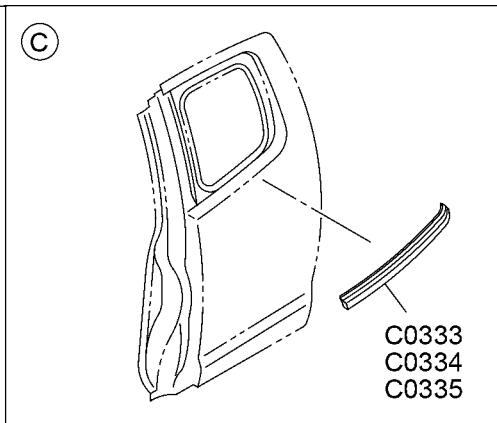
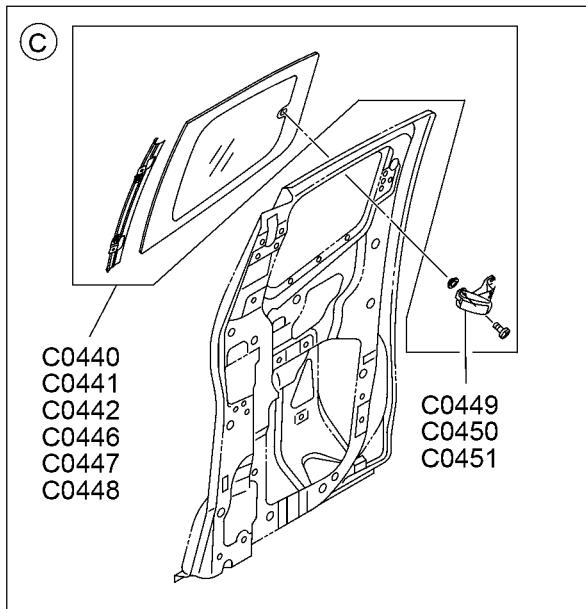
C

GLASS, INTERIOR TRIM AND SEATS C - 1

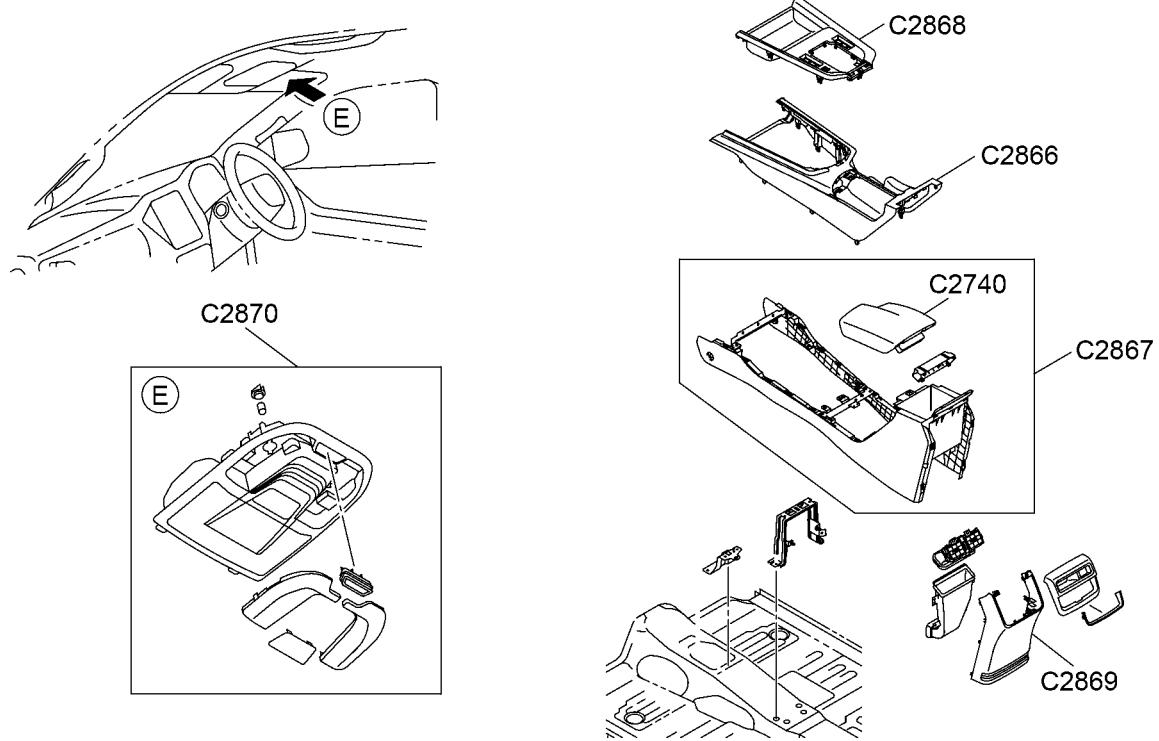
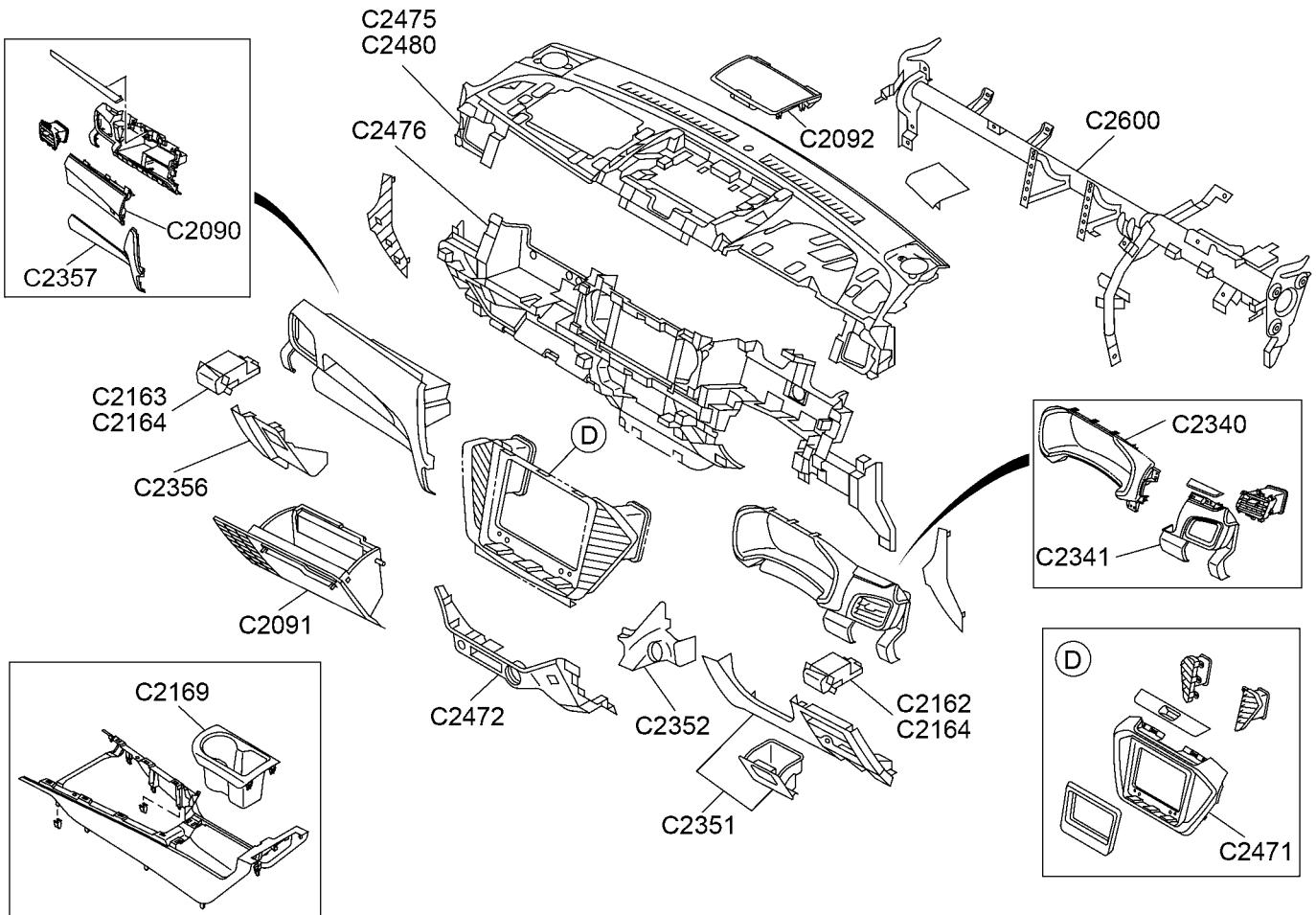


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C - 2 GLASS, INTERIOR TRIM AND SEATS

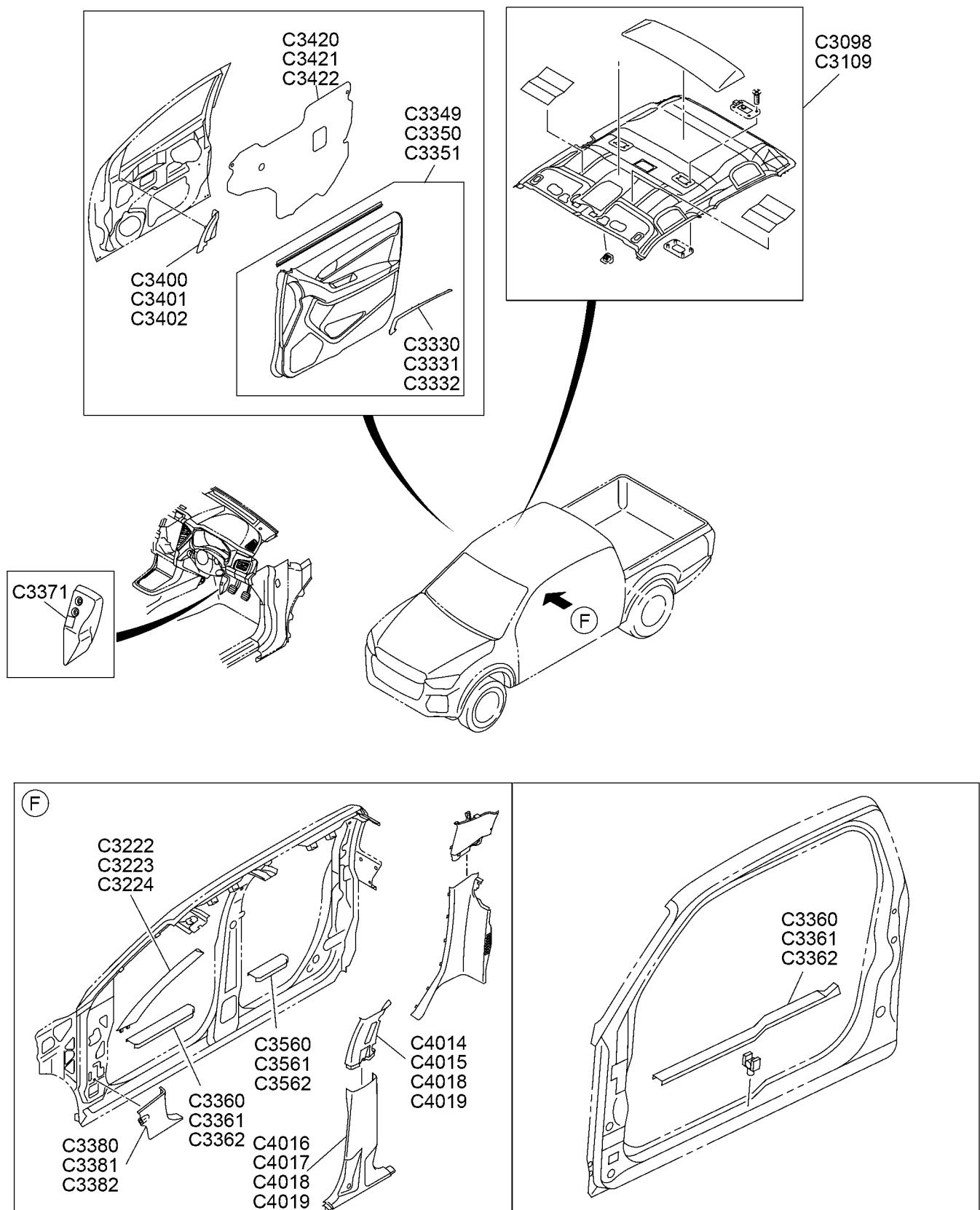


GLASS, INTERIOR TRIM AND SEATS C - 3



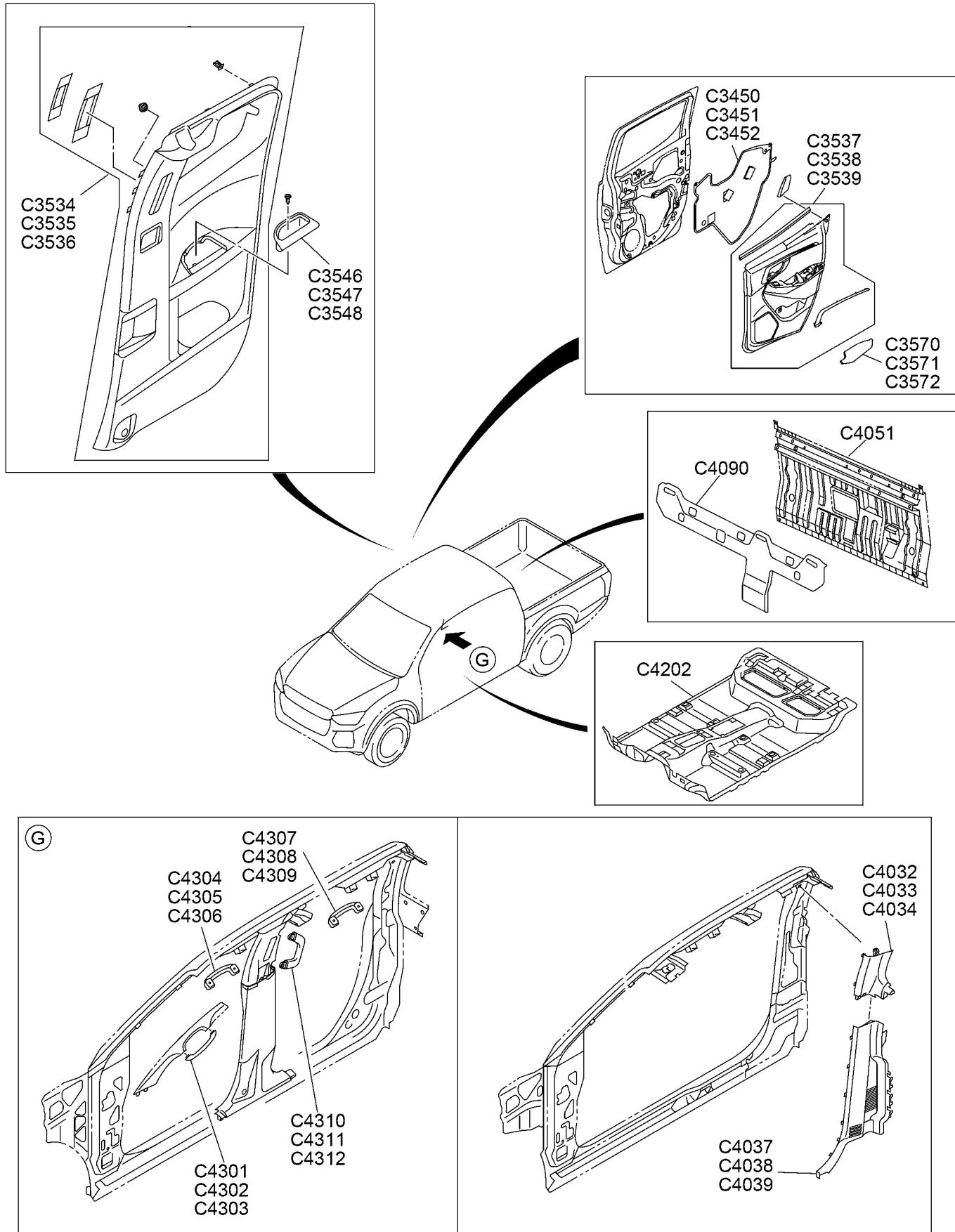
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C - 4 GLASS, INTERIOR TRIM AND SEATS



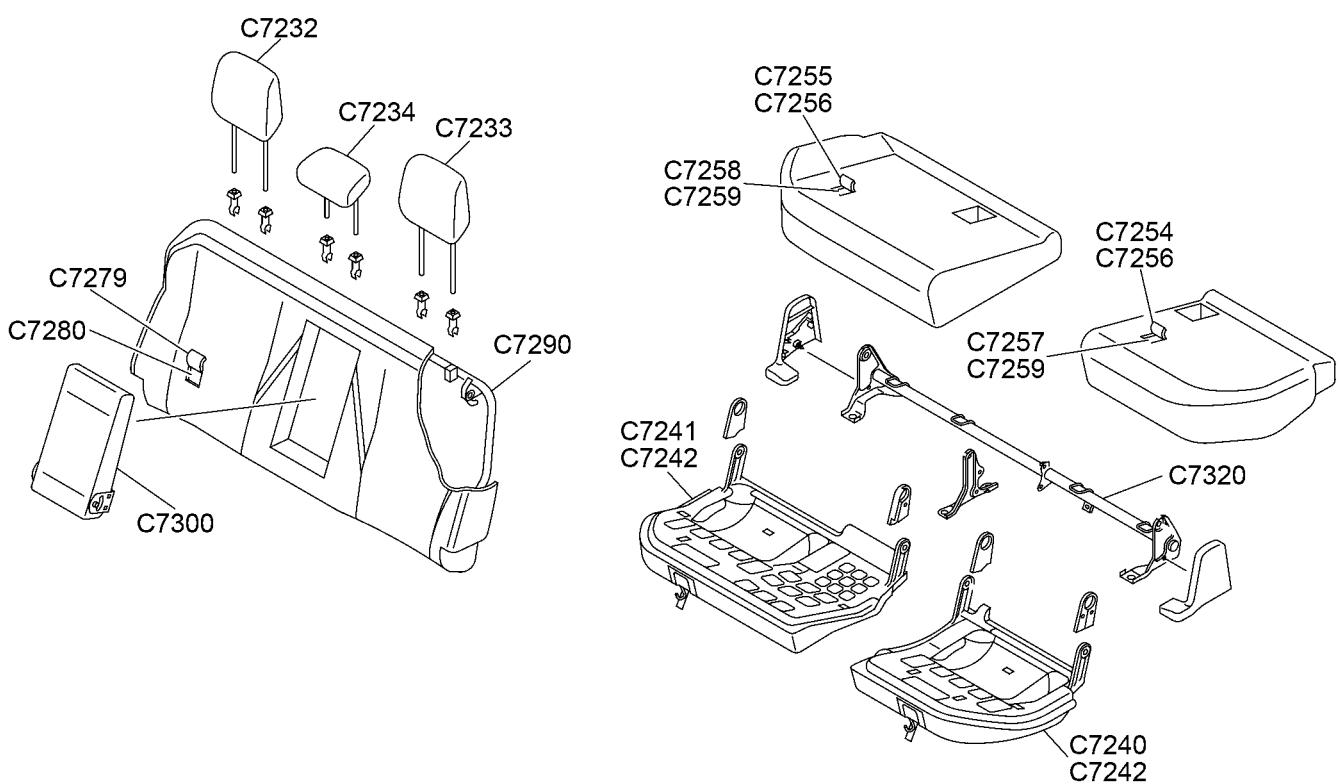
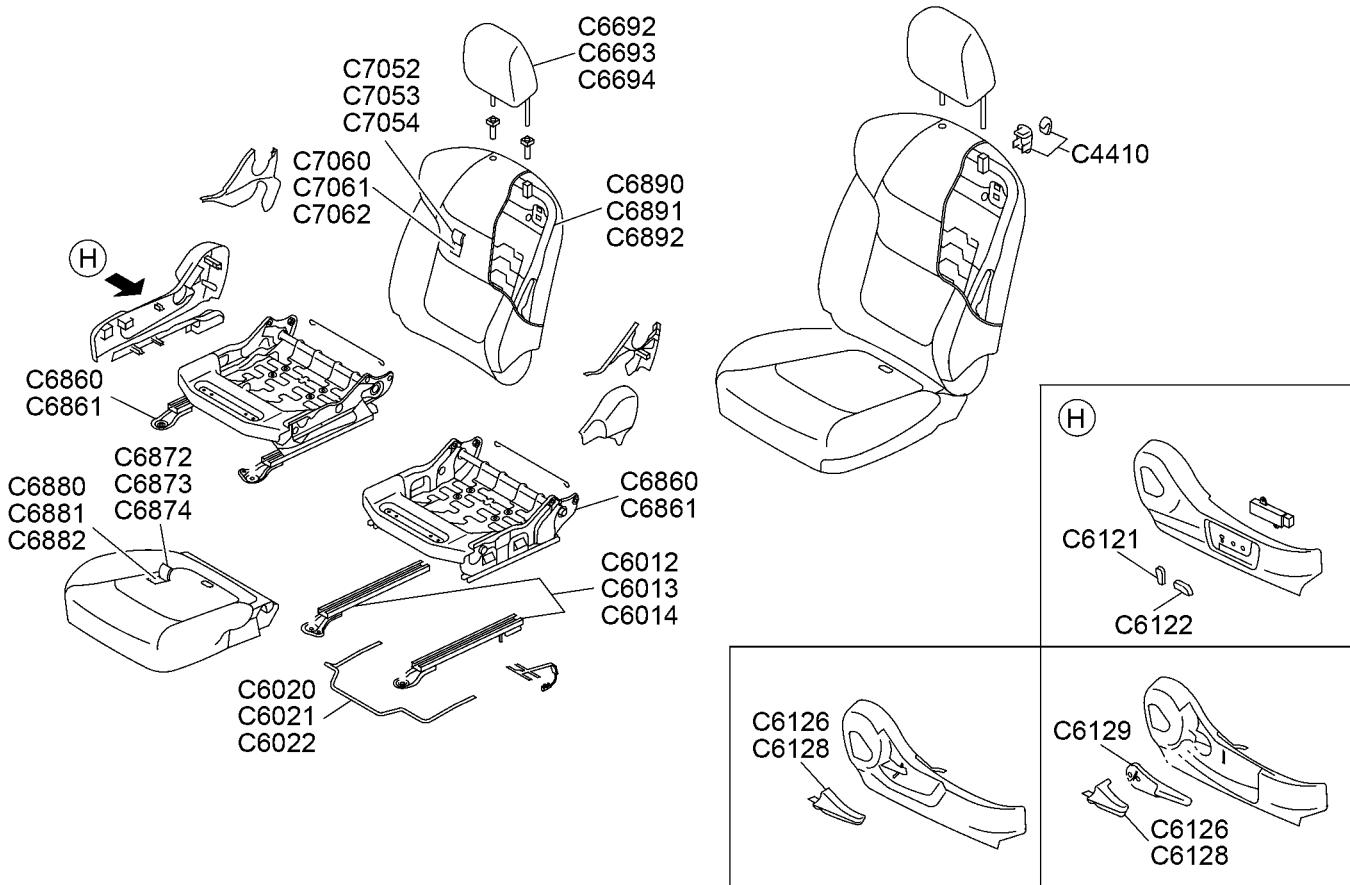
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GLASS, INTERIOR TRIM AND SEATS C - 5

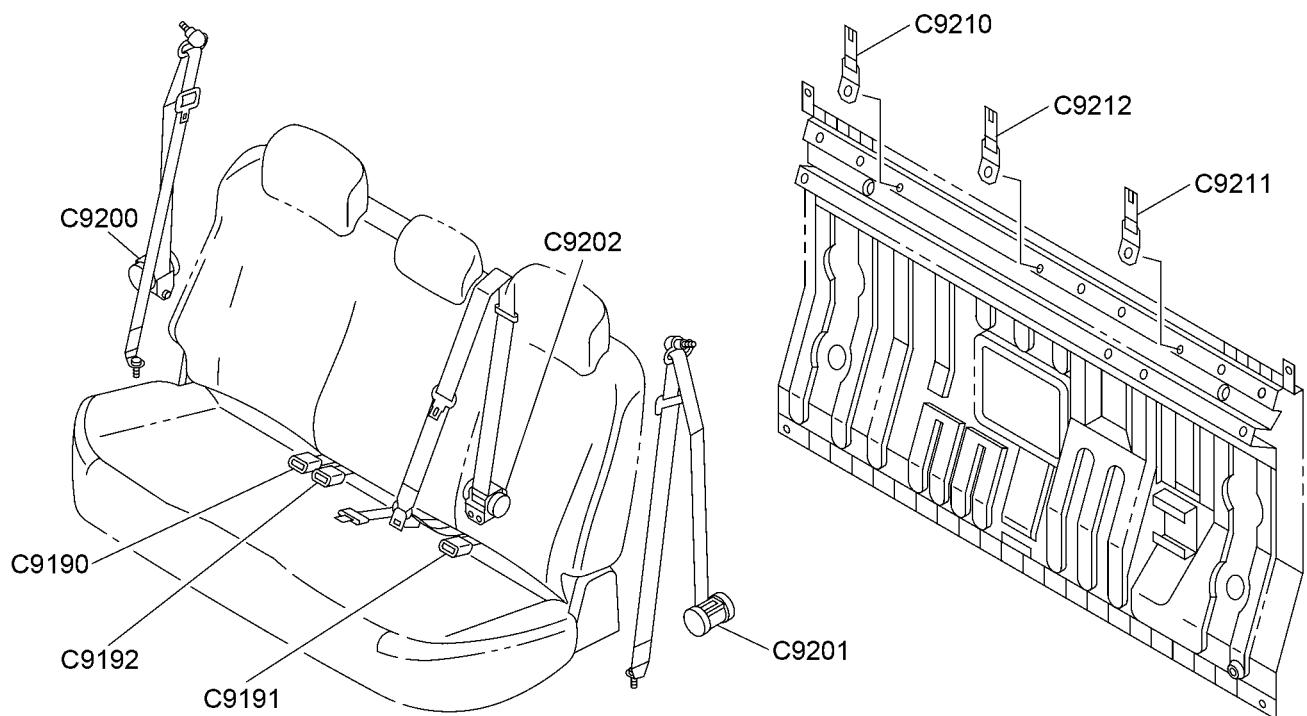
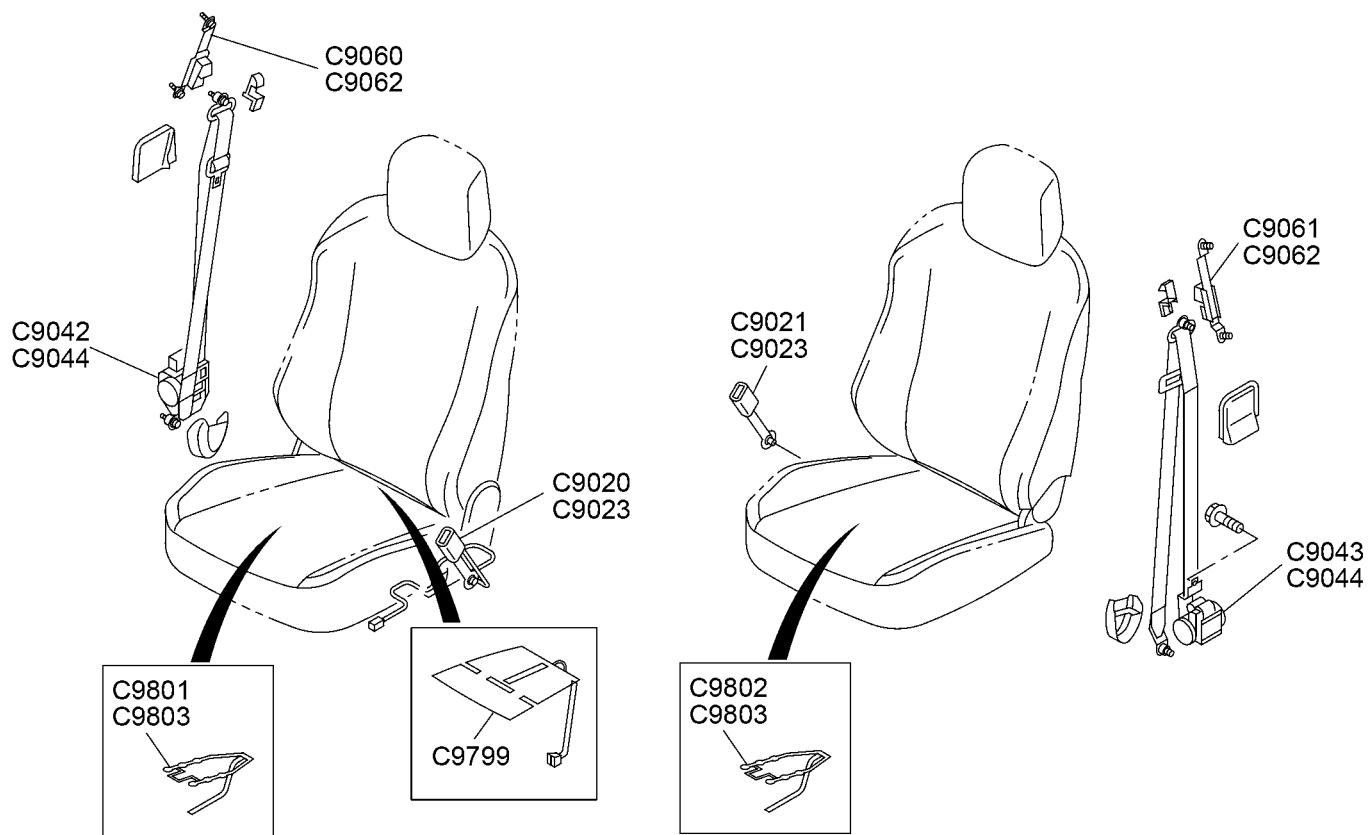


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C - 6 GLASS, INTERIOR TRIM AND SEATS



LTGL6C06



C - 8 GLASS, INTERIOR TRIM AND SEATS

GLASS AND ATTACHING PARTS

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
GLASS, WINDSHIELD - RESEAL POLICY: A NOTE: This is a st (straight time) operation which requires time documentation as detailed in the claims processing manual. Authorization request is required beyond .5 hours. INC: Water test.	C0020	.5	
GLASS, WINDSHIELD - REPLACE POLICY: A INC: Water test and extra man's assistance.	ONE PIECE	C0034	1.2
MIRROR, INSIDE REAR VIEW - REPLACE		C0040	.2
GLASS, FRONT DOOR - ALIGN	RIGHT	C0100	.5
	LEFT	C0101	.5
	BOTH	C0102	.9
GLASS, FRONT DOOR - REPLACE POLICY: A INC: Necessary lubrication and adjustments.	RIGHT	C0114	.5
	LEFT	C0115	.5
	BOTH	C0118	.9
WAIST SEAL, FRONT DOOR WINDOW INNER - REPLACE POLICY: A	RIGHT	C0122	.3
	LEFT	C0123	.3
	BOTH	C0124	.5
WAIST SEAL, FRONT DOOR WINDOW OUTER - REPLACE POLICY: A	RIGHT	C0132	.3
	LEFT	C0133	.3
(CONTINUED)			

GLASS, INTERIOR TRIM AND SEATS C - 9

GLASS AND ATTACHING PARTS		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
(CONT'D)	BOTH	C0134 .5
CHANNEL, FRONT DOOR WINDOW RUN - REPLACE INC: R&R door glass as necessary.	RIGHT LEFT BOTH	C0142 .7 C0143 .7 C0144 1.3
EXTENSION, FRONT DOOR WINDOW CHANNEL (AT REAR) - REPLACE	RIGHT LEFT BOTH	C0162 .4 C0163 .4 C0164 .7
HANDLE, FRONT DOOR WINDOW REGULATOR - REPLACE	RIGHT LEFT BOTH	C0170 .2 C0171 .2 C0172 .2
REGULATOR ASSEMBLY, FRONT DOOR WINDOW - REPLACE INC: D&C glass, prop in up position and transfer motor where necessary.	MANUAL; RIGHT MANUAL; LEFT POWER; RIGHT POWER; LEFT MANUAL; BOTH POWER; BOTH	C0184 .6 C0185 .6 C0186 .6 C0187 .6 C0188 1.1 C0189 1.1
GLASS, REAR DOOR - ALIGN	RIGHT LEFT BOTH	C0300 .6 C0301 .6 C0302 1.1
GLASS, REAR DOOR - REPLACE POLICY: A	RIGHT	C0314 .6
(CONTINUED)		

C - 10 GLASS, INTERIOR TRIM AND SEATS

GLASS AND ATTACHING PARTS

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
	LEFT	C0315	.6
	BOTH	C0316	1.1
WAIST SEAL, REAR DOOR WINDOW INNER - REPLACE POLICY: A			
	RIGHT	C0322	.3
	LEFT	C0323	.3
	BOTH	C0324	.5
WAIST SEAL, REAR DOOR WINDOW OUTER - REPLACE POLICY: A			
	RIGHT	C0330	.2
	LEFT	C0331	.2
	BOTH	C0332	.2
WAIST SEAL, SIDE ACCESS PANEL WINDOW OUTER - REPLACE POLICY: A			
	RIGHT	C0333	.5
	LEFT	C0334	.5
	BOTH	C0335	1.0
CHANNEL, REAR DOOR WINDOW RUN - REPLACE			
	RIGHT	C0342	.7
	LEFT	C0343	.7
	BOTH	C0344	1.3
EXTENSION, REAR DOOR WINDOW CHANNEL - REPLACE			
	RIGHT UPPER	C0350	.7
	RIGHT LOWER	C0351	.3
	RIGHT ALL	C0352	.7
	LEFT UPPER	C0353	.7
	LEFT LOWER	C0354	.3
	LEFT ALL	C0355	.7

GLASS AND ATTACHING PARTS		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
HANDLE, REAR DOOR WINDOW REGULATOR - REPLACE		
	RIGHT	C0370 .2
	LEFT	C0371 .2
	BOTH	C0372 .2
REGULATOR, REAR DOOR WINDOW - REPLACE		
	MANUAL; RIGHT	C0384 .5
	MANUAL; LEFT	C0385 .5
	MANUAL; BOTH	C0386 .7
	POWER; RIGHT	C0387 .5
	POWER; LEFT	C0388 .5
	POWER; BOTH	C0389 .9
GLASS, SIDE ACCESS PANEL - ALIGN		
	RIGHT	C0440 .4
	LEFT	C0441 .4
	BOTH	C0442 .8
GLASS, SIDE ACCESS PANEL - REPLACE		
POLICY: A		
	RIGHT	C0446 .4
	LEFT	C0447 .4
	BOTH	C0448 .8
LATCH, SIDE ACCESS PANEL GLASS - REPLACE		
	RIGHT	C0449 .4
	LEFT	C0450 .4
	BOTH	C0451 .7
GLASS, BACK WINDOW - RESEAL	C0650	.5
POLICY: A		
NOTE: This is a st (straight time) operation which requires time documentation as detailed in the claims processing manual.		
Authorization request is required beyond .5 hours.		
INC: Water test.		

C - 12 GLASS, INTERIOR TRIM AND SEATS

GLASS AND ATTACHING PARTS

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
GLASS, BACK WINDOW - REPLACE POLICY: A INC: R&R rubber channel where necessary, water test and extra man's assistance.	C0660	.4	

WEATHER STRIPS AND FINISHER

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
WEATHERSTRIP - REPLACE			
POLICY: A			
FRONT DOOR; RIGHT	C1540	.2	
FRONT DOOR; LEFT	C1541	.2	
FRONT DOOR; BOTH	C1542	.2	
REAR DOOR; RIGHT	C1543	.2	
REAR DOOR; LEFT	C1544	.2	
REAR DOOR; BOTH	C1545	.2	
FRONT DOOR & SIDE ACCESS PANEL; RIGHT	C1546	.2	
FRONT DOOR & SIDE ACCESS PANEL; LEFT	C1547	.2	
FRONT DOOR & SIDE ACCESS PANEL; BOTH	C1548	.3	
FINISHER - REPLACE			
POLICY: A			
FRONT DOOR; RIGHT	C1630	.3	
FRONT DOOR; LEFT	C1631	.3	
FRONT DOOR; BOTH	C1632	.5	
REAR DOOR; RIGHT	C1633	.3	
REAR DOOR; LEFT	C1634	.3	
REAR DOOR; BOTH	C1635	.5	
SIDE ACCESS PANEL; RIGHT	C1636	.5	
SIDE ACCESS PANEL; LEFT	C1637	.5	
SIDE ACCESS PANEL; BOTH	C1638	1.0	
SIDE ACCESS PANEL GLASS; RIGHT	C1639	.4	
SIDE ACCESS PANEL GLASS; LEFT	C1640	.4	
SIDE ACCESS PANEL GLASS; BOTH	C1641	.7	

C - 14 GLASS, INTERIOR TRIM AND SEATS

INTERIOR TRIM

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
SUNSHADE - REPLACE			
	RIGHT	C2022	.2
	LEFT	C2023	.2
	BOTH	C2024	.2
BOX, GLOVE COMPARTMENT, INSTRUMENT PANEL - REPLACE			
POLICY: A			
	PASSENGER SIDE; UPPER	C2090	.2
	PASSENGER SIDE; LOWER	C2091	.2
	CENTER; UPPER	C2092	.2
HOLDER, CUP - REPLACE			
	FRONT RIGHT	C2162	.2
	FRONT LEFT	C2163	.2
	FRONT BOTH	C2164	.3
	CENTER CONSOLE	C2169	.2
CLUSTER, METER, INSTRUMENT PANEL - REPLACE		C2340	.2
POLICY: A			
SIDE CLUSTER, METER - REPLACE		C2341	.3
POLICY: A			
TRIM COVER, INSTRUMENT, DRIVER - REPLACE			
POLICY: A			
	LOWER	C2351	.3
	START/STOP SWITCH	C2352	.3
TRIM COVER, INSTRUMENT, PASSENGER - REPLACE			
POLICY: A			
	LOWER	C2356	.2
	UPPER	C2357	.2
ADD:			
A - With Glove Box.....			.1

GLASS, INTERIOR TRIM AND SEATS C - 15

INTERIOR TRIM			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
CLUSTER, CENTER, INSTRUMENT PANEL - REPLACE POLICY: A	UPPER LOWER	C2471 C2472	.3 .5
PAD, INSTRUMENT PANEL COVER - REPLACE POLICY: A INC: R&R instrument panel assembly, and transfer ducts, harnesses, reinforcement, SRS infrator and other parts as necessary.		C2475	1.1
PANEL, INSTRUMENT - REPLACE		C2476	1.7
PAD, INSTRUMENT PANEL COVER - REPAIR POLICY: A NOTE: This is a st (straight time) operation which requires time documentation as detailed in the claims processing manual. Authorization request is required beyond .5 hours.		C2480	.5
REINFORCEMENT, INSTRUMENT PANEL - REPLACE		C2600	3.1
DOOR, CONSOLE COMPARTMENT - REPLACE POLICY: A		C2740	.2
CONSOLE ASSEMBLY - REPLACE POLICY: A	FRONT; UPPER FRONT; LOWER SHIFT LEVER REAR OVER HEAD	C2866 C2867 C2868 C2869 C2870	.2 .3 .3 .2 .2
HEADLINING ASSEMBLY - REPAIR	ONE PIECE	C3098	.5

C - 16 GLASS, INTERIOR TRIM AND SEATS

INTERIOR TRIM

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
HEADLINING - REPLACE ADD: A - For Crew Cab.....	C3109	.9	.5
TRIM ASSEMBLY, A-PILLAR - REPLACE POLICY: A			
	RIGHT	C3222	.2
	LEFT	C3223	.2
	BOTH	C3224	.3
GARNISH, TRIM, FRONT DOOR - REPLACE POLICY: A			
	RIGHT	C3330	.3
	LEFT	C3331	.3
	BOTH	C3332	.5
TRIM ASSEMBLY, FRONT DOOR - REPLACE POLICY: A			
	RIGHT	C3349	.4
	LEFT	C3350	.4
	BOTH	C3351	.7
PLATE AND/OR INSERT, FRONT DOOR SILL - REPLACE POLICY: A			
	RIGHT	C3360	.2
	LEFT	C3361	.2
	BOTH	C3362	.3
REST, FOOT - REPLACE POLICY: A	C3371		.2
TRIM COVER, KICKING PLATE - REPLACE POLICY: A			
	RIGHT	C3380	.2
	LEFT	C3381	.2
	BOTH	C3382	.3

GLASS, INTERIOR TRIM AND SEATS C - 17

INTERIOR TRIM		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
GARNISH, DOOR MIRROR, FRONT - REPLACE POLICY: A		
	RIGHT	C3400 .2
	LEFT	C3401 .2
	BOTH	C3402 .2
SHEET, WATERPROOF, FRONT DOOR - REPLACE		
	RIGHT	C3420 .5
	LEFT	C3421 .5
	BOTH	C3422 .9
SHEET, WATERPROOF, REAR DOOR - REPLACE		
	RIGHT	C3450 .4
	LEFT	C3451 .4
	BOTH	C3452 .7
TRIM ASSEMBLY, SIDE ACCESS PANEL - REPLACE POLICY: A		
	RIGHT	C3534 .3
	LEFT	C3535 .3
	BOTH	C3536 .5
TRIM, REAR DOOR - REPLACE POLICY: A		
	RIGHT	C3537 .3
	LEFT	C3538 .3
	BOTH	C3539 .5
BOX, SIDE ACCESS PANEL - REPLACE POLICY: A		
	RIGHT	C3546 .2
	LEFT	C3547 .2
	BOTH	C3548 .2

C - 18 GLASS, INTERIOR TRIM AND SEATS

INTERIOR TRIM

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
PLATE AND/OR INSERT, REAR DOOR SILL - REPLACE POLICY: A		RIGHT C3560	.2
		LEFT C3561	.2
		BOTH C3562	.2
GARNISH, TRIM, REAR DOOR - REPLACE POLICY: A		RIGHT C3570	.3
		LEFT C3571	.3
		BOTH C3572	.5
TRIM ASSEMBLY, BC-PILLAR - REPLACE POLICY: A		RIGHT UPPER C4014	.4
		LEFT UPPER C4015	.4
		RIGHT LOWER C4016	.3
		LEFT LOWER C4017	.3
		RIGHT ALL C4018	.6
		LEFT ALL C4019	.6
TRIM ASSEMBLY, QUARTER UPPER - REPLACE POLICY: A		RIGHT C4032	.3
		LEFT C4033	.3
		BOTH C4034	.4
TRIM ASSEMBLY, QUARTER LOWER - REPLACE POLICY: A		RIGHT C4037	.3
		LEFT C4038	.3
		BOTH C4039	.4
TRIM COVER, CAB BACK - REPLACE POLICY: A	C4051		.2

INTERIOR TRIM		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
CARPET, BACK PANEL - REPLACE	C4090	.5
CARPET OR VINYL MAT - REPLACE ADD: A - For Crew Cab.....	FRONT C4202	1.1 .3
ASSIST GRIP, A-PILLAR - REPLACE POLICY: A	RIGHT LEFT BOTH C4301 C4302 C4303	.2 .2 .2
ASSIST GRIP, FRONT - REPLACE POLICY: A	RIGHT LEFT BOTH C4304 C4305 C4306	.2 .2 .2
ASSIST GRIP, REAR - REPLACE POLICY: A	RIGHT LEFT BOTH C4307 C4308 C4309	.2 .2 .2
ASSIST GRIP, CENTER - REPLACE POLICY: A	RIGHT LEFT BOTH C4310 C4311 C4312	.2 .2 .2
HOOK, STOOPER, FRONT SEAT - REPLACE POLICY: A	C4410	.2

C - 20 GLASS, INTERIOR TRIM AND SEATS

SEATS AND SEAT TRIM				
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME		
		TF*		
SLIDE ADJUSTER ASSEMBLY, FRONT SEAT MANUAL - REPLACE				
BUCKET SEAT; PASSENGER	C6012		.3	
BUCKET SEAT; DRIVER	C6013		.3	
BUCKET SEATS; BOTH	C6014		.5	
HANDLE, SLIDE ADJUSTER, FRONT SEAT MANUAL - REPLACE				
PASSENGER	C6020		.2	
DRIVER	C6021		.2	
BOTH	C6022		.3	
KNOB, ADJUSTMENT, POWER ASSIST SEAT - REPLACE				
RECLINING; DRIVER	C6121		.2	
SLIDE; DRIVER	C6122		.2	
KNOB, ADJUSTMENT, MANUAL SEAT - REPLACE				
RECLINING; PASSENGER	C6126		.2	
RECLINING; DRIVER	C6128		.2	
HEIGHT; DRIVER	C6129		.2	
HEADREST, FRONT SEAT - REPLACE				
POLICY: A				
PASSENGER	C6692		.2	
DRIVER	C6693		.2	
BOTH	C6694		.2	
FRAME, FRONT SEAT, CUSHION - REPLACE				
BUCKET SEAT; PASSENGER	C6860		.6	
BUCKET SEAT; DRIVER	C6861		.6	
COVER AND/OR PAD, FRONT SEAT, CUSHION - REPLACE				
POLICY: A				
BUCKET SEAT; PASSENGER	C6872		.9	
BUCKET SEAT; DRIVER	C6873		.9	
BUCKET SEAT; BOTH	C6874		1.7	

SEATS AND SEAT TRIM		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
PAD, FRONT SEAT, CUSHION - REPLACE		
BUCKET SEAT; PASSENGER	C6880	.9
BUCKET SEAT; DRIVER	C6881	.9
BUCKET SEAT; BOTH	C6882	1.7
FRAME, FRONT SEAT, BACK - REPLACE		
BUCKET SEAT; PASSENGER	C6890	.4
BUCKET SEAT; DRIVER	C6891	.4
BUCKET SEAT; BOTH	C6892	.7
COVER AND/OR PAD, FRONT SEAT, BACK - REPLACE		
POLICY: A		
BUCKET SEAT; PASSENGER	C7052	.4
BUCKET SEAT; DRIVER	C7053	.4
BUCKET SEAT; BOTH	C7054	.7
PAD, FRONT SEAT, BACK - REPLACE		
BUCKET SEAT; PASSENGER	C7060	.4
BUCKET SEAT; DRIVER	C7061	.4
BUCKET SEAT; BOTH	C7062	.4
HEADREST, REAR SEAT - REPLACE		
POLICY: A		
RIGHT	C7232	.2
LEFT	C7233	.2
CENTER	C7234	.2
FRAME, REAR SEAT, CUSHION - REPLACE		
CUSHION; 2 PIECE TYPE; LEFT	C7240	.7
CUSHION; 2 PIECE TYPE; RIGHT	C7241	.7
CUSHION; 2 PIECE TYPE; BOTH	C7242	.9
COVER, REAR SEAT, CUSHION - REPLACE		
POLICY: A		
CUSHION; 2 PIECE TYPE; LEFT	C7254	1.2
CUSHION; 2 PIECE TYPE; RIGHT	C7255	1.2

(CONTINUED)

C - 22 GLASS, INTERIOR TRIM AND SEATS

SEATS AND SEAT TRIM			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
	CUSHION; 2 PIECE TYPE; BOTH	C7256	1.9
PAD, REAR SEAT, CUSHION - REPLACE			
	CUSHION; 2 PIECE TYPE; LEFT	C7257	1.2
	CUSHION; 2 PIECE TYPE; RIGHT	C7258	1.2
	CUSHION; 2 PIECE TYPE; BOTH	C7259	1.9
COVER AND/OR PAD, REAR SEAT, BACK - REPLACE			
POLICY: A INC: Replace frame as necessary.	BACK; 1 PIECE TYPE	C7279	2.3
PAD, REAR SEAT, BACK - REPLACE		C7280	2.4
FRAME, REAR SEAT, BACK - REPLACE		C7290	.9
ARM REST, REAR SEAT - REPLACE		C7300	.7
POLICY: A			
BRACKET, REAR SEAT, BACK - REPLACE		C7320	.5
SEAT BELT, FRONT (BUCKLE SIDE) - REPLACE			
POLICY: A	RIGHT	C9020	.4
	LEFT	C9021	.4
	BOTH	C9023	.7
SEAT BELT, FRONT (RETRACTOR SIDE) - REPLACE			
POLICY: A	RIGHT	C9042	.4
	LEFT	C9043	.4
	BOTH	C9044	.6

SEATS AND SEAT TRIM			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
ADJUSTER, SEAT BELT, DRIVER SEAT - REPLACE	DRIVER	C9060	.3
ADD: A - For Crew Cab.....	PASSENGER	C9061	.1 .3
ADD: A - For Crew Cab.....	BOTH	C9062	.1 .6
ADD: A - For Crew Cab.....			.1
SEAT BELT, REAR (BUCKLE SIDE) - REPLACE			
POLICY: A	RIGHT	C9190	.3
	LEFT	C9191	.3
	CENTER	C9192	.2
SEAT BELT, REAR (RETRACTOR SIDE) - REPLACE			
POLICY: A	RIGHT	C9200	.5
	LEFT	C9201	.5
	CENTER	C9202	.3
ANCHOR, TOP TETHER - REPLACE			
	RIGHT	C9210	.3
	LEFT	C9211	.3
	CENTER	C9212	.3
HEATER, SEAT CUSHION - REPLACE		C9799	.9
SENSOR, REMINDER - REPLACE	RIGHT	C9801	.9
	LEFT	C9802	.9
	BOTH	C9803	1.7

C - 24 GLASS, INTERIOR TRIM AND SEATS

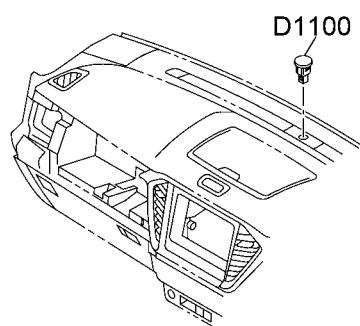
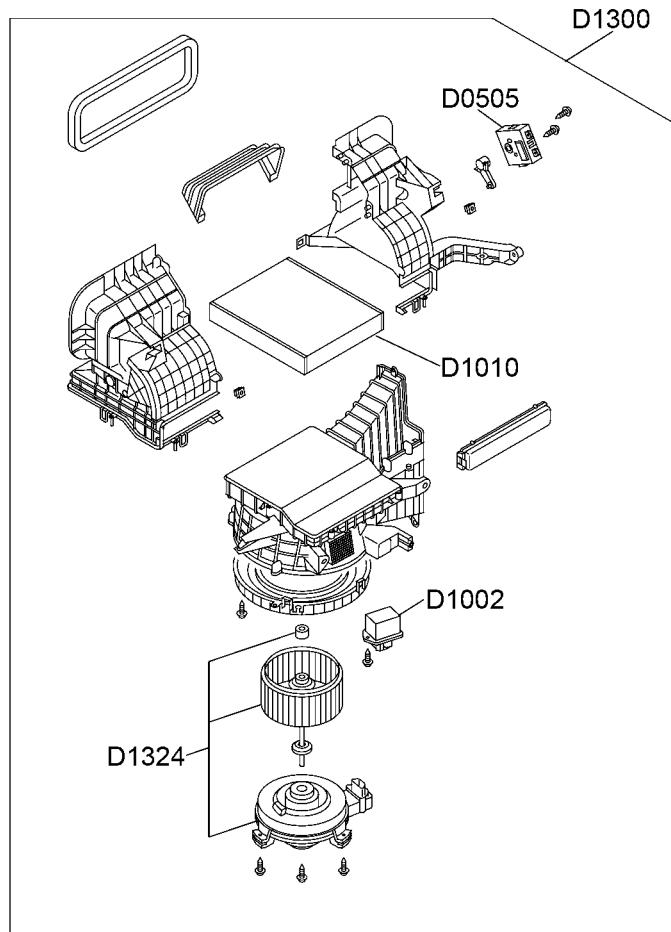
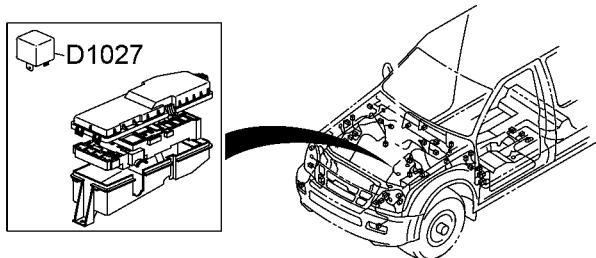
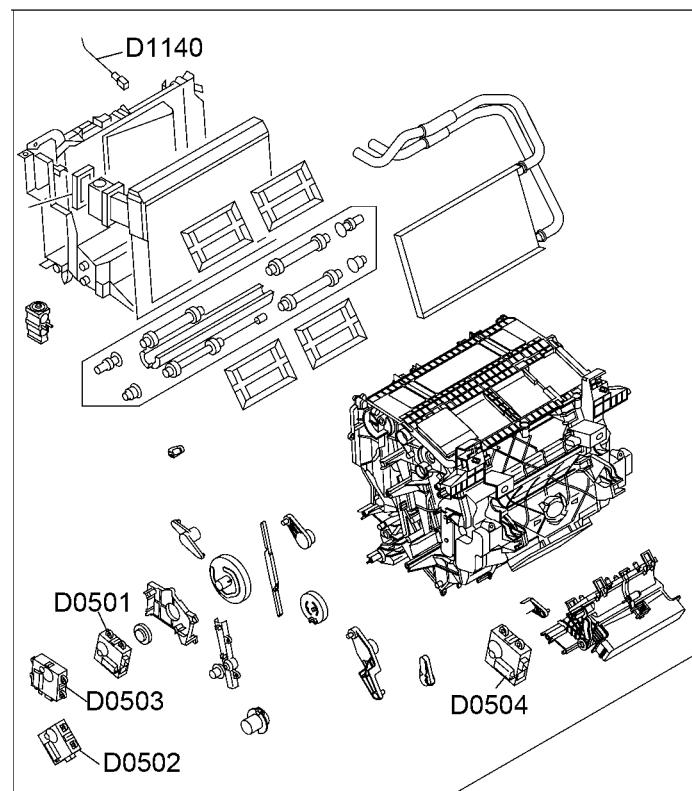
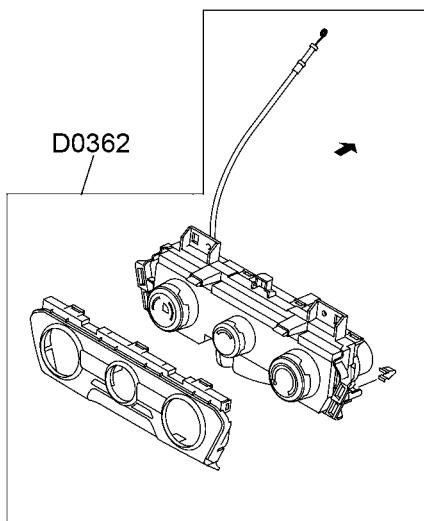
SEATS AND SEAT TRIM

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
BOLTS, FASTENERS AND FITTINGS - TIGHTEN NOTE: This operation is to be used on body items only. For chassis items refer to operation number E1990 of the frame section.	C9990	.2	

D HEATING AND AIR CONDITIONING

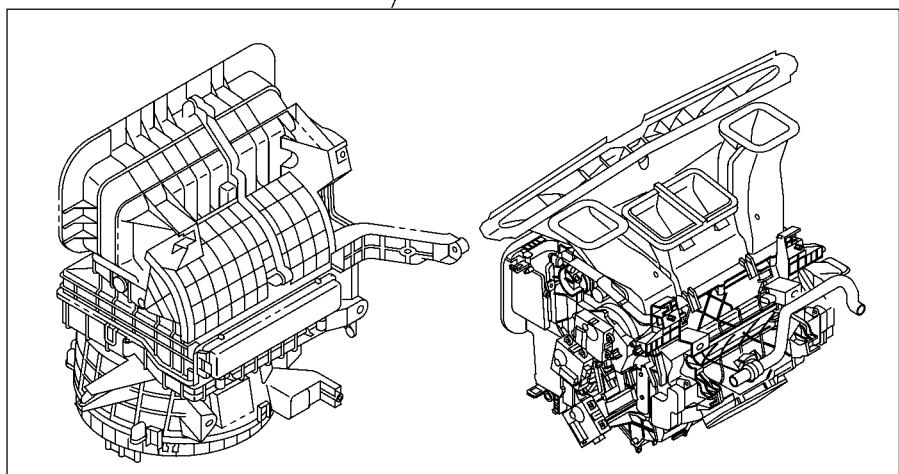
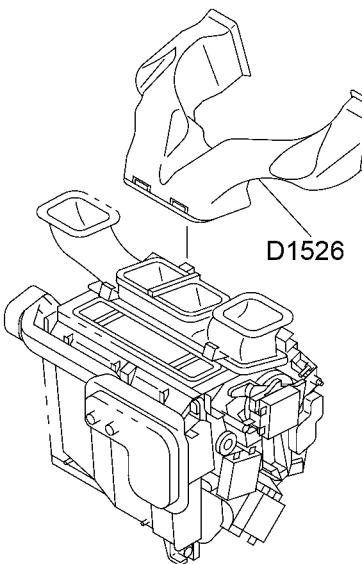
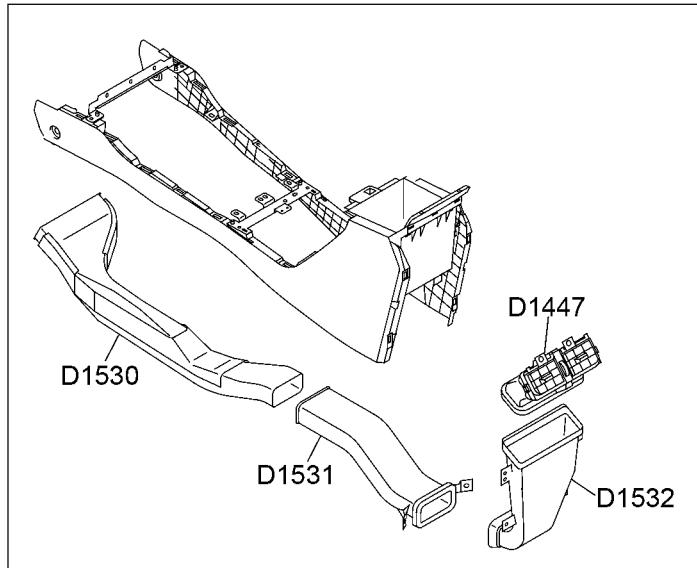
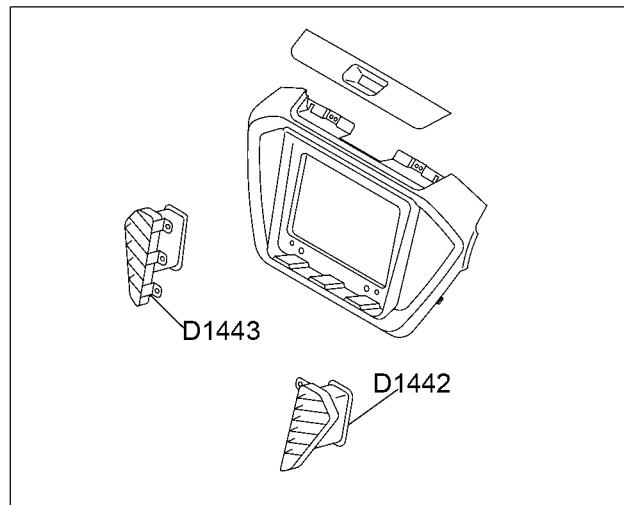
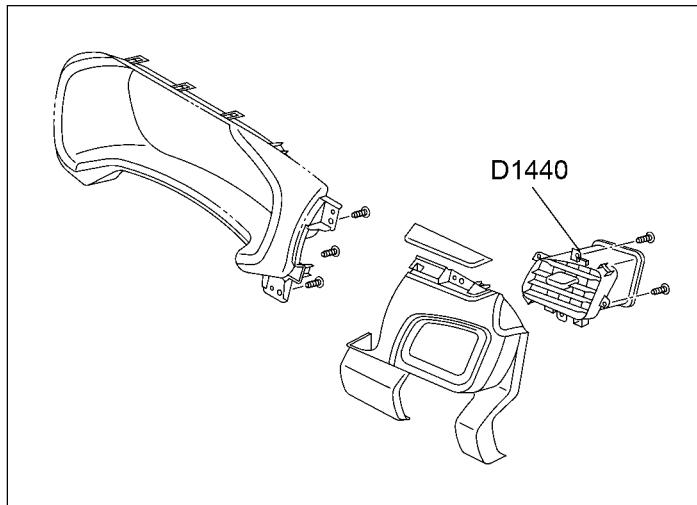
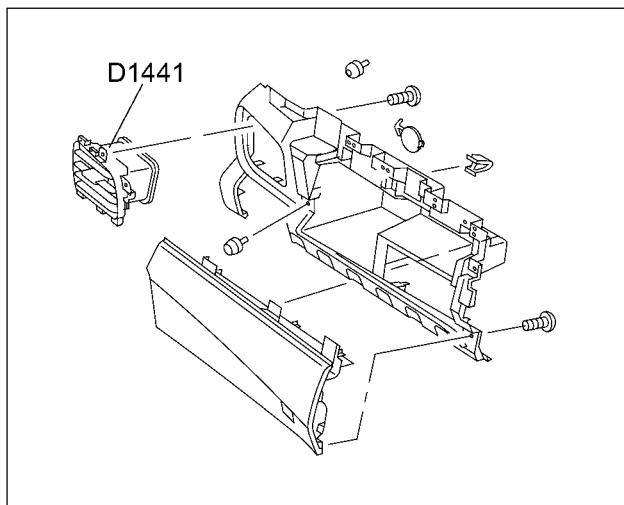
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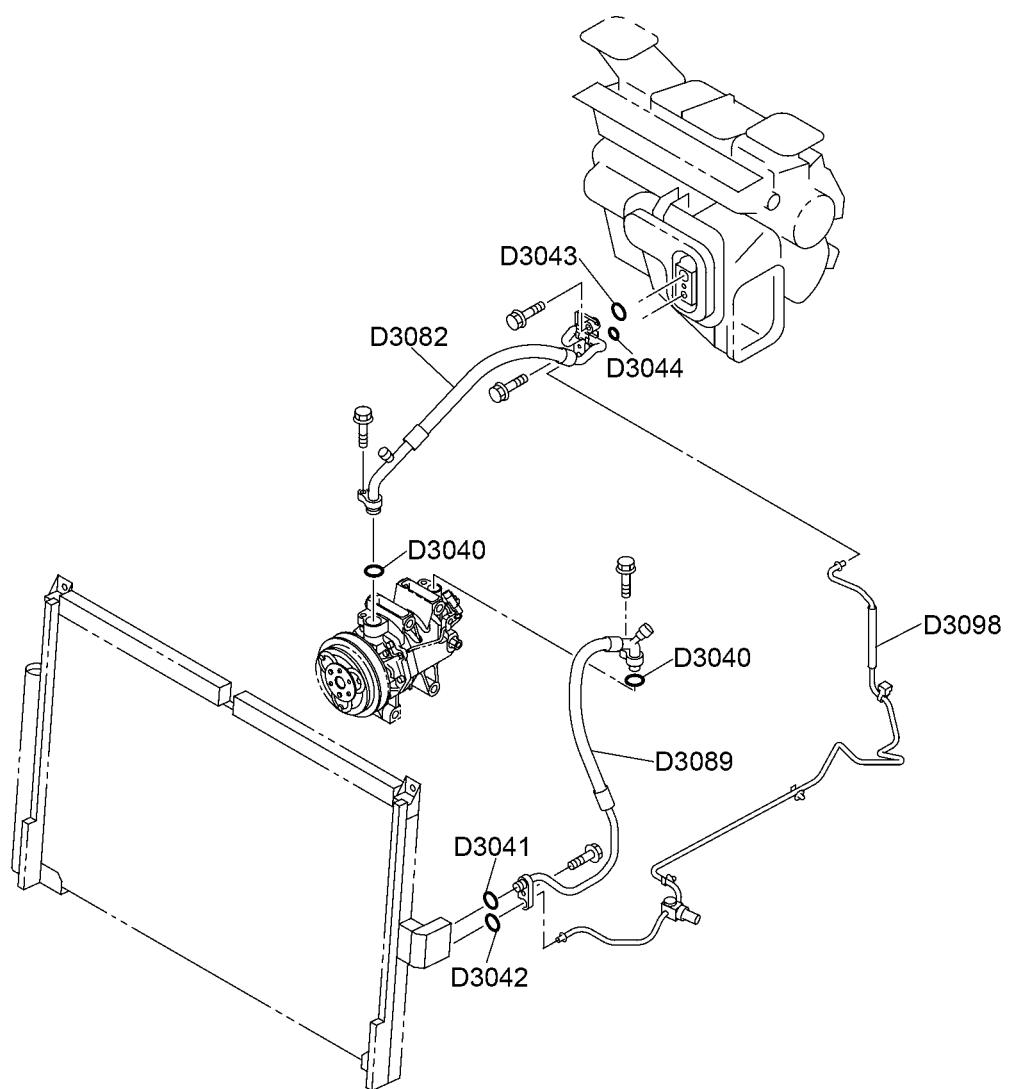
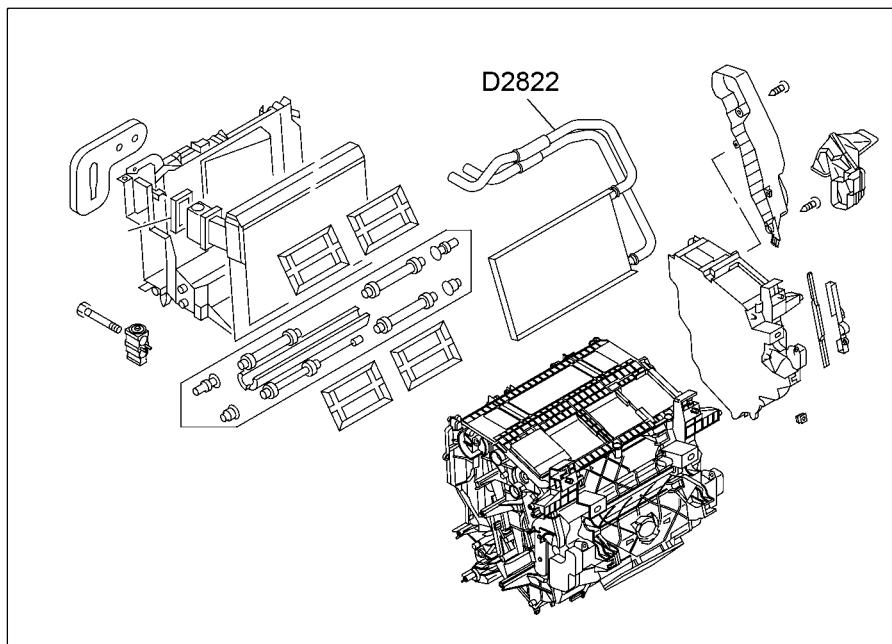
HEATING AND AIR CONDITIONING D - 1



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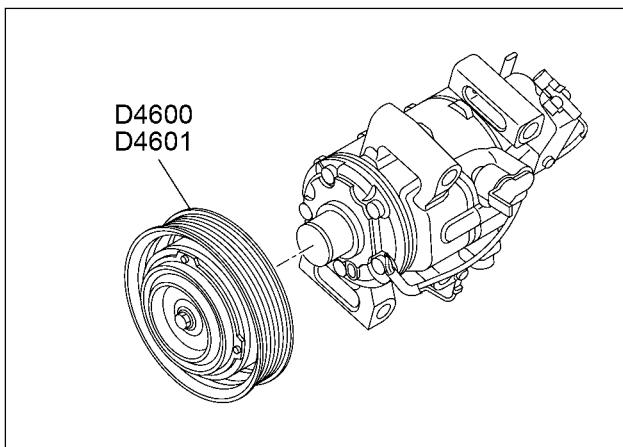
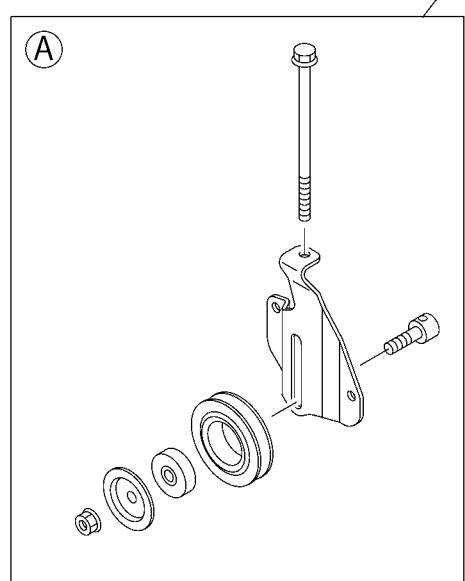
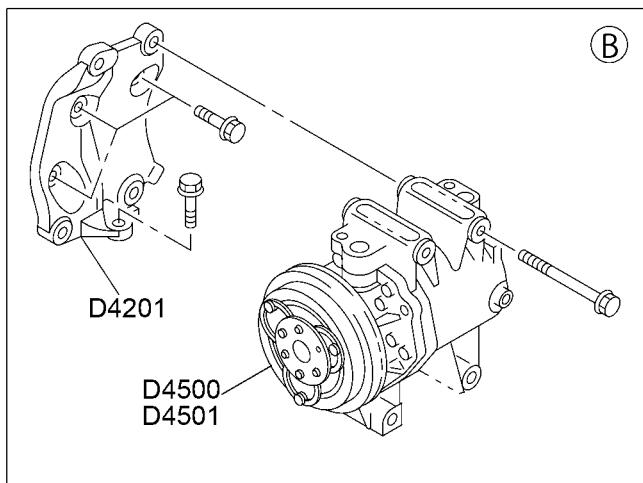
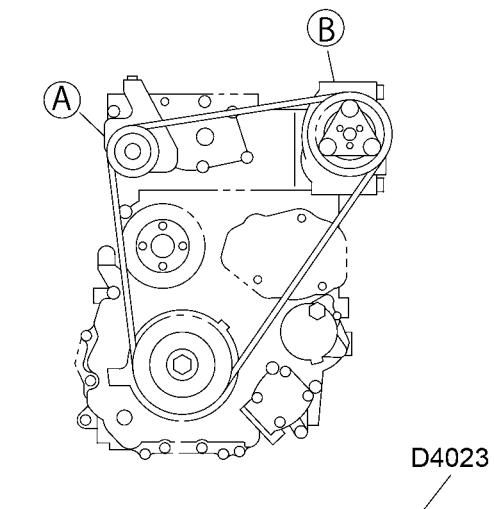
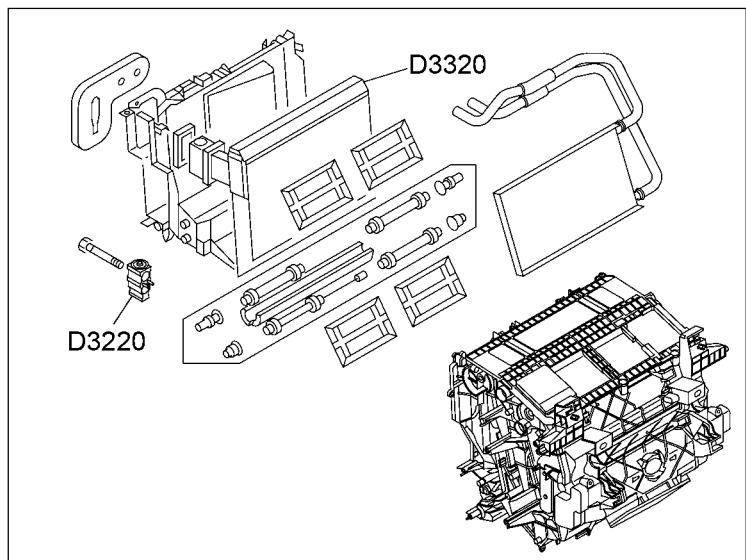
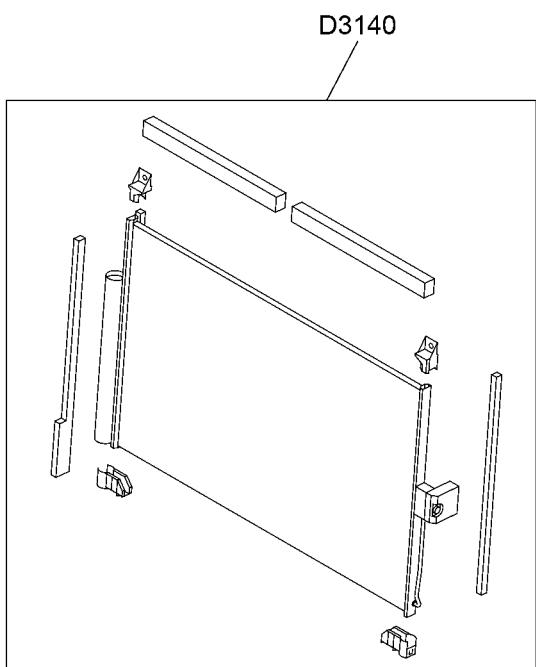
D - 2 HEATING AND AIR CONDITIONING





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D - 4 HEATING AND AIR CONDITIONING



LTGL6D04

HEATING AND AIR CONDITIONING D - 5

HEATING AND AIR CONDITIONING			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
FOR THOSE OPERATIONS IN THIS SECTION WHICH HAVE AN "ADD" FOR DISCHARGE/CHARGE OF THE A/C. SYSTEM, THIS "ADD" CAN ONLY BE USED ONCE PER REPAIR ORDER.			
CONTROL ASSEMBLY - REPLACE			
	WITH A/C.	D0362	.3
	AUTO A/C.	D0363	.3
ACTUATOR, AIR DISTRIBUTION - REPLACE			
	MODE	D0501	1.7
	MIX, DRIVER	D0502	1.7
	MIX, PASSENGER	D0503	1.7
	REAR	D0504	1.7
	BLOWER	D0505	3.1
RESISTOR, BLOWER MOTOR - REPLACE			
	WITH A/C.	D1002	.2
FILTER, BLOWER UNIT - REPLACE		D1010	.2
RELAY, A/C. - REPLACE			
	A/C.	D1027	.2
SENSOR, SUN - REPLACE		D1100	.3
SWITCH, THERMOSTATIC CONTROL - REPLACE		D1140	3.3
ADD:			
A - Discharge/Charge A/C. System.....			.5
B - To Leak Check A/C. System.....			.3
C - With Heater.....			.4
UNIT ASSEMBLY, BLOWER - REPLACE			
	WITH A/C.	D1300	3.1
MOTOR, FAN - REPLACE			
	BLOWER (WITH A/C.)	D1324	.2

D - 6 HEATING AND AIR CONDITIONING

HEATING AND AIR CONDITIONING

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
DEFLECTOR (GRILLE), AIR - REPLACE			
	RIGHT	D1440	.2
	LEFT	D1441	.2
	RIGHT CENTER	D1442	.2
	LEFT CENTER	D1443	.2
	REAR	D1447	.2
DUCT ASSEMBLY, VENTILATION - REPLACE			
	CENTER	D1526	.8
	REAR 3 PIECE TYPE; FRONT	D1530	.3
	REAR 3 PIECE TYPE; CENTER	D1531	.3
	REAR 3 PIECE TYPE; REAR	D1532	.2
CASE, HEATER - REPLACE			
INC: R&R instrument panel assembly and cross beam.	WITH A/C.	D2222	3.3
ADD:			
A - Discharge/Charge A/C. System.....			.5
B - To Leak Check A/C. System.....			.3
C - With Heater.....			.4
CORE, HEATER - REPLACE	WITH A/C.	D2822	3.4
ADD:			
A - Discharge/Charge A/C. System.....			.5
B - To Leak Check A/C. System.....			.3
C - With Heater.....			.4
SEALS, REFRIGERANT O-RING - REPLACE	COMPRESSOR MANIFOLD	D3040	.3
ADD:			
A - Discharge/Charge A/C. System.....			.5
B - To Leak Check A/C. System.....			.3
	CONDENSER	D3041	.2
ADD:			
A - Discharge/Charge A/C. System.....			.5
(CONTINUED)			

HEATING AND AIR CONDITIONING D - 7

HEATING AND AIR CONDITIONING		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
(CONT'D)		
B - To Leak Check A/C. System.....		.3
	CONDENSER OUTLET PIPE	
	D3042	.2
ADD:		
A - Discharge/Charge A/C. System.....		.5
B - To Leak Check A/C. System.....		.3
	EXPANSION VALVE	
	D3043	.3
ADD:		
A - Discharge/Charge A/C. System.....		.5
B - To Leak Check A/C. System.....		.3
	EVAPORATOR	
	D3044	.3
ADD:		
A - Discharge/Charge A/C. System.....		.5
B - To Leak Check A/C. System.....		.3
HOSES AND/OR LINES, REFRIGERANT - REPLACE		
INC: Assemble service hose as necessary.		
	COMPRESSOR DISCHARGE	
	D3082	.2
ADD:		
A - Discharge/Charge A/C. System.....		.5
B - To Leak Check A/C. System.....		.3
	COMPRESSOR SUCTION	
	D3089	.2
ADD:		
A - Discharge/Charge A/C. System.....		.5
B - To Leak Check A/C. System.....		.3
	CONDENSER OUTLET	
	D3098	.3
ADD:		
A - Discharge/Charge A/C. System.....		.5
B - To Leak Check A/C. System.....		.3
CONDENSER - REPLACE		
ADD:		
A - Discharge/Charge A/C. System.....		.5
B - To Leak Check A/C. System.....		.3

D - 8 HEATING AND AIR CONDITIONING

HEATING AND AIR CONDITIONING

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
VALVE, EXPANSION - REPLACE ADD: A - Discharge/Charge A/C. System..... B - To Leak Check A/C. System.....	D3220	3.4 .5 .3	
CORE, EVAPORATOR - REPLACE ADD: A - Discharge/Charge A/C. System..... B - To Leak Check A/C. System..... C - With Heater.....	D3320	3.4 .5 .3 .4	
PULLEY IDLER, A/C. - REPLACE	4JJ3	D4023	.3
BRACKET, COMPRESSOR MOUNTING - REPLACE	4JJ3	D4201	.9
COMPRESSOR ASSEMBLY - REPLACE ADD: A - Discharge/Charge A/C. System..... B - To Leak Check A/C. System.....	RZ4E 4JJ3	D4500 D4501	1.8 .5 .3 .4
CLUTCH; MAGNET, COMPRESSOR - REPLACE INC: R&R compressor assembly. ADD: A - Discharge/Charge A/C. System..... B - To Leak Check A/C. System.....	RZ4E 4JJ3	D4600 D4601	2.0 .5 .3 .6
ADD: A - Discharge/Charge A/C. System.....			.5

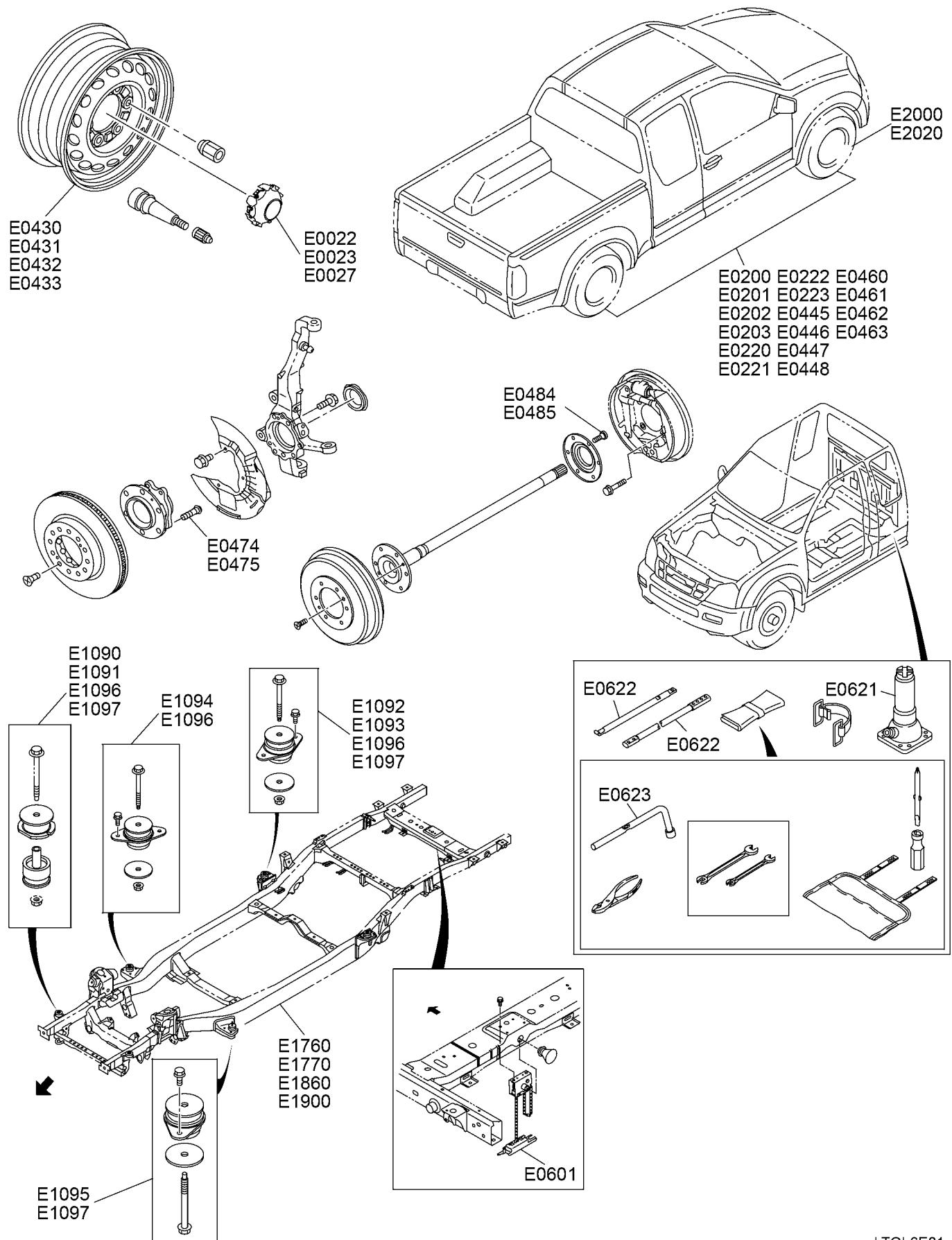
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HEATING AND AIR CONDITIONING		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
(CONT'D) B - To Leak Check A/C. System.....		.3

E WHEELS, SUSPENSION, STEERING

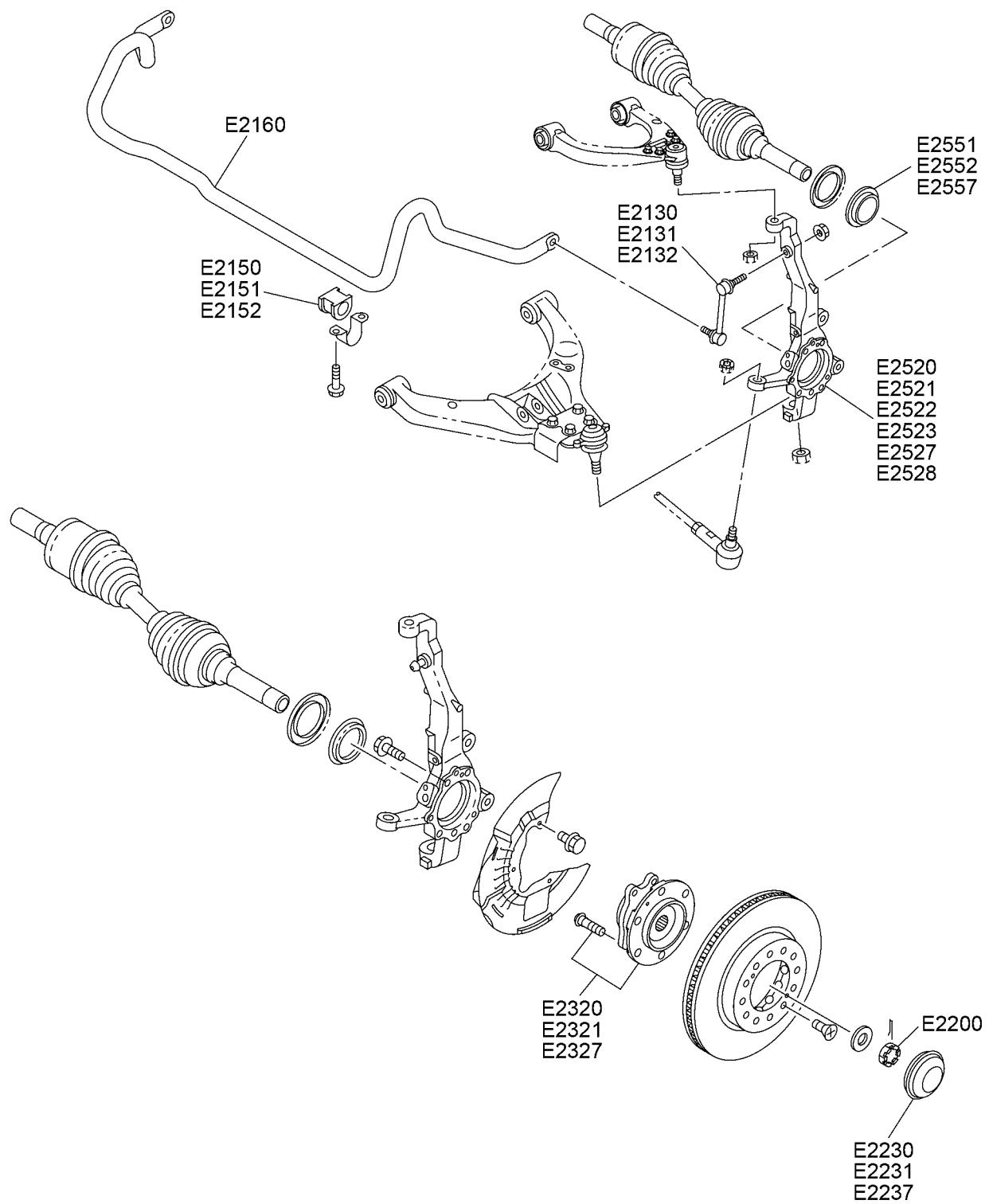
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STEERING, SUSPENSION, WHEELS AND TIRES E - 1

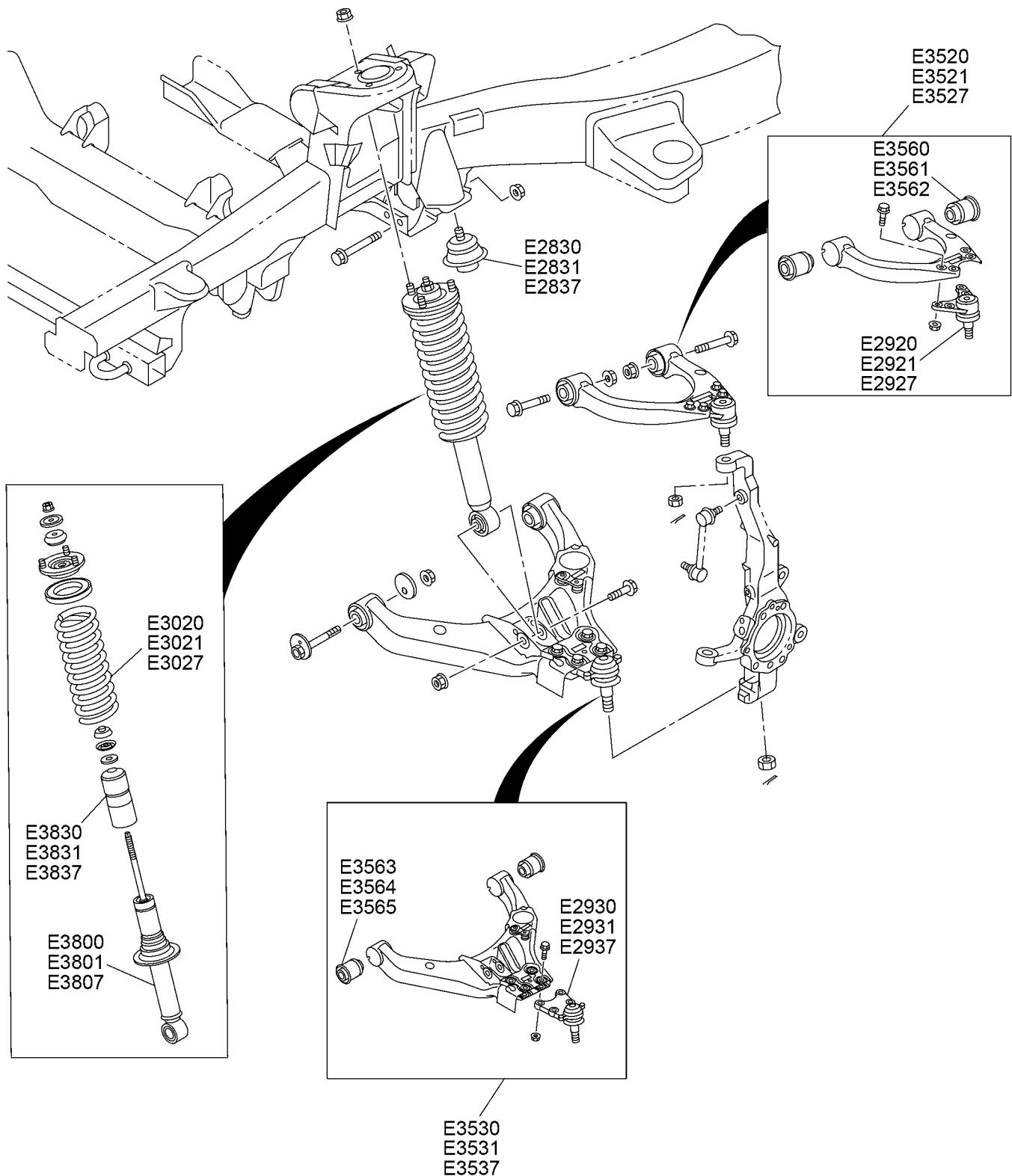


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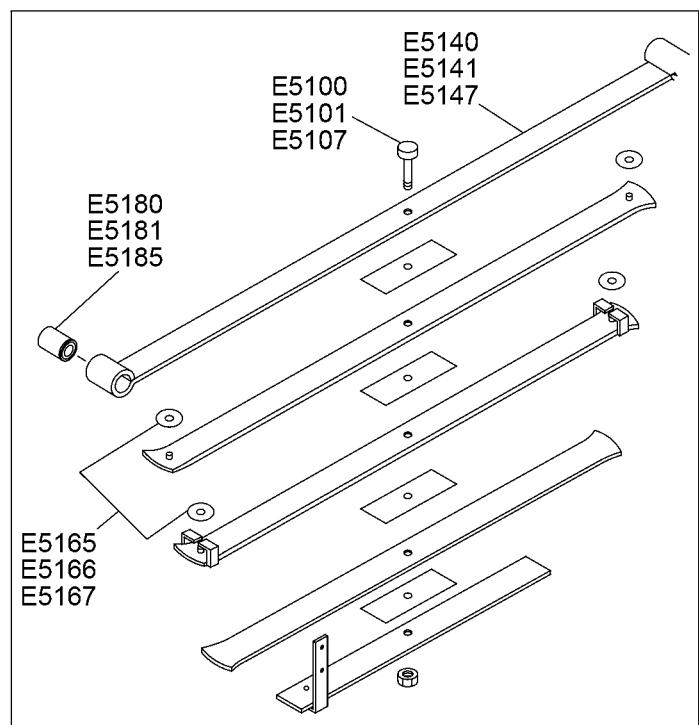
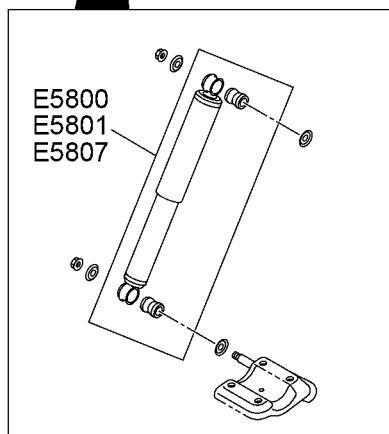
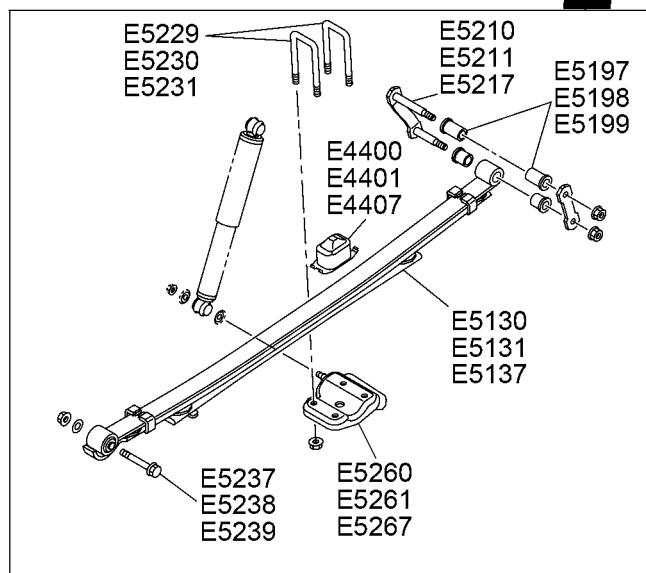
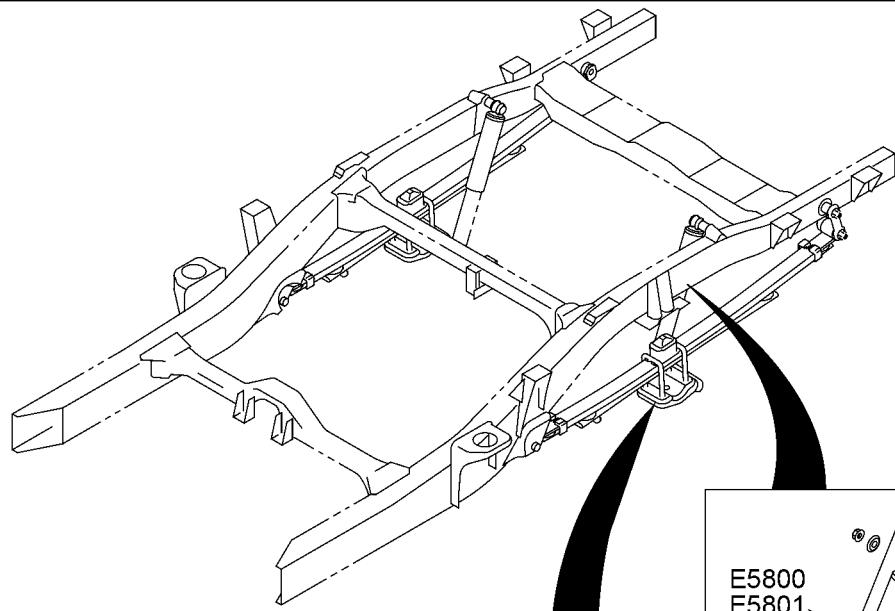
E - 2 STEERING, SUSPENSION, WHEELS AND TIRES



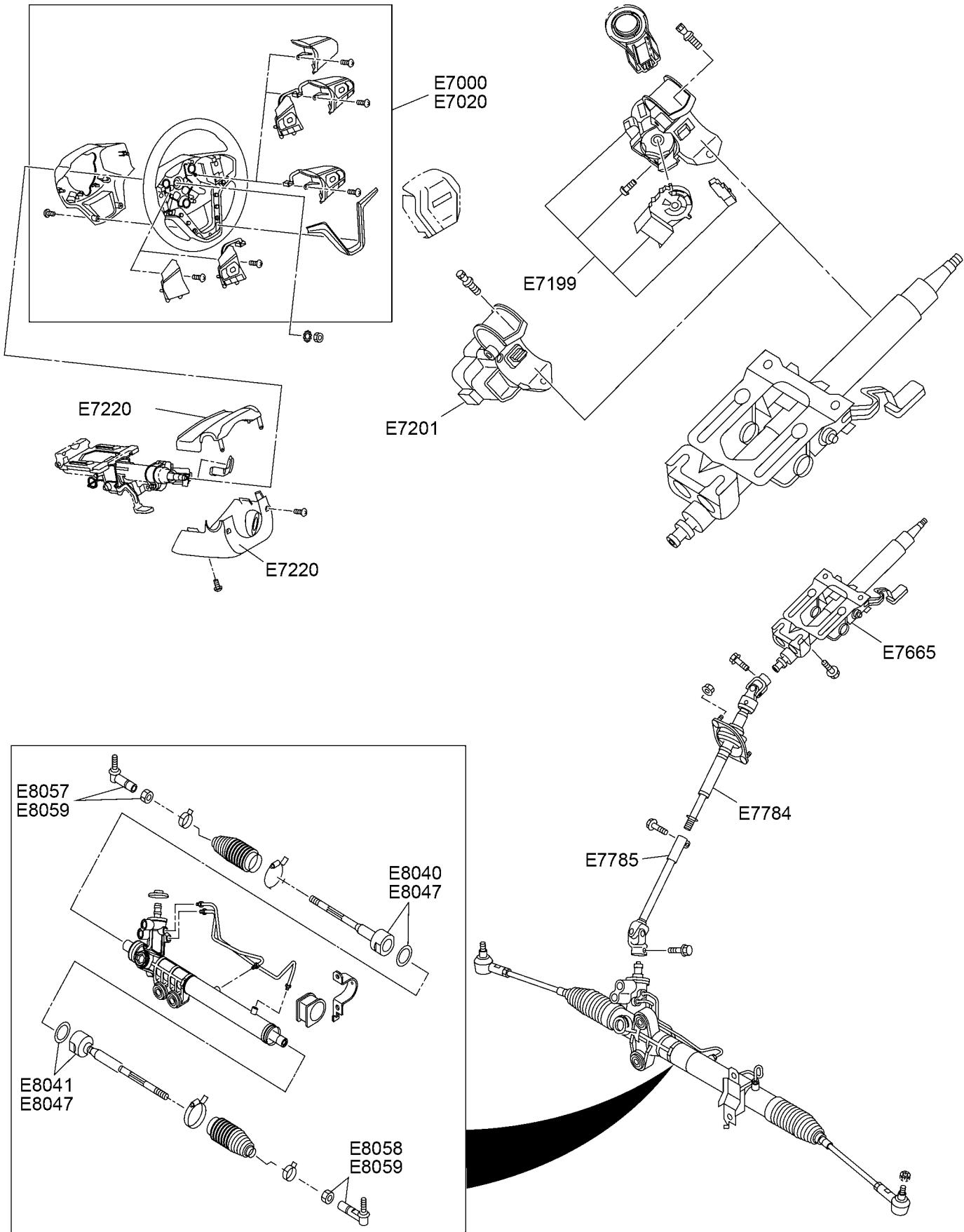
STEERING, SUSPENSION, WHEELS AND TIRES E - 3



E - 4 STEERING, SUSPENSION, WHEELS AND TIRES

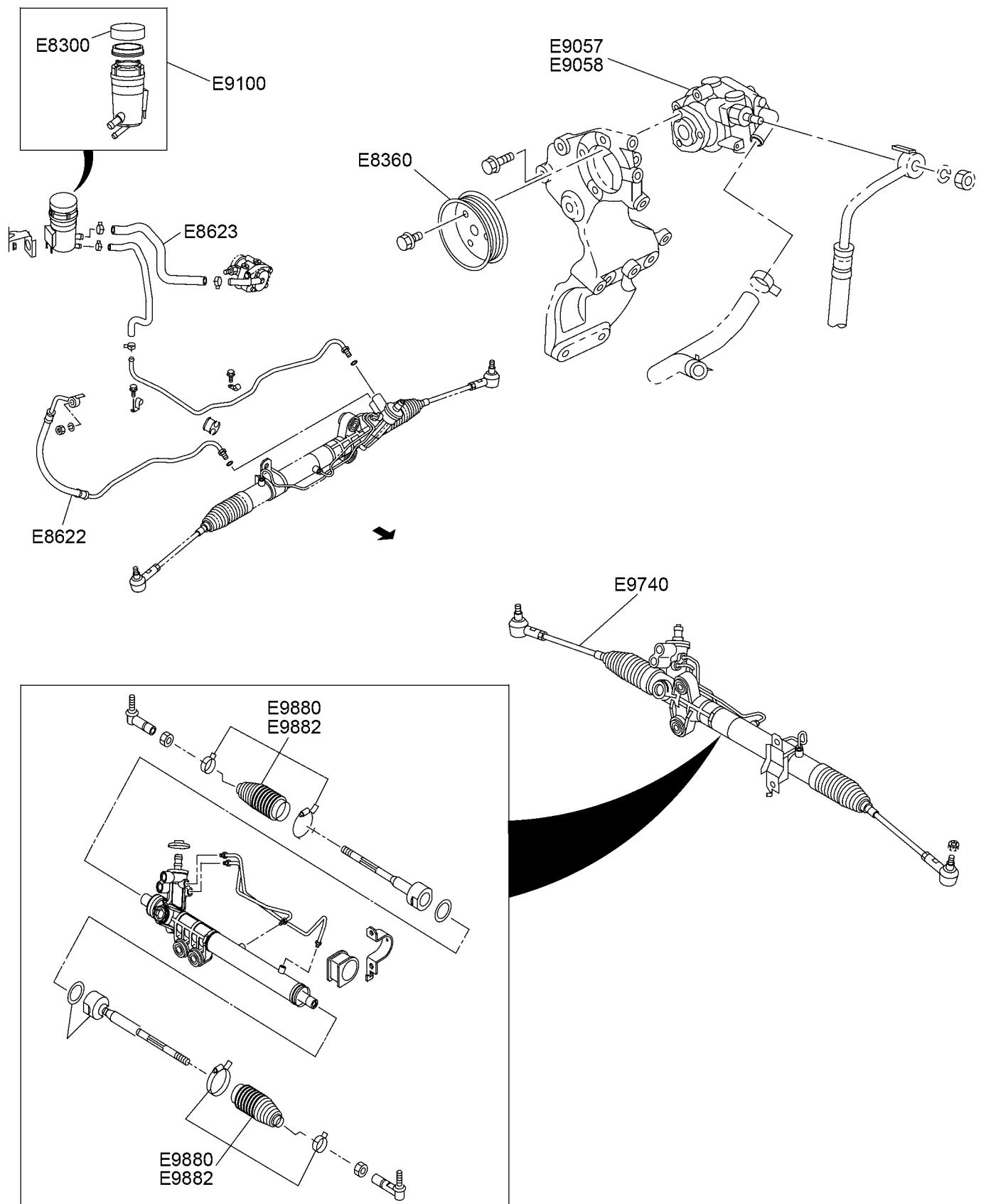


STEERING, SUSPENSION, WHEELS AND TIRES E - 5



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E - 6 STEERING, SUSPENSION, WHEELS AND TIRES



STEERING, SUSPENSION, WHEELS AND TIRES E - 7

WHEELS AND TIRES		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
COVER, WHEEL - REPLACE POLICY: A	FRONT REAR ALL	E0022 .2 E0023 .2 E0027 .3
WHEEL - BALANCE (INC. R&R WHEEL W/TIRE) INC: Replace wheel w/tire as necessary.	ONE TWO THREE FOUR	E0200 .4 E0201 .6 E0202 .8 E0203 1.0
WHEEL - BALANCE (ON VEHICLE)	ONE TWO THREE FOUR	E0220 .3 E0221 .6 E0222 .9 E0223 1.2
WHEEL - REPLACE POLICY: A NOTE: Include wheel balance (static).	ONE TWO THREE FOUR	E0430 .5 E0431 .8 E0432 1.1 E0433 1.4
TIRE - REPLACE POLICY: A NOTE: Include wheel balance (static).	ONE TWO THREE FOUR	E0445 .5 E0446 .8 E0447 1.1 E0448 1.4

E - 8 STEERING, SUSPENSION, WHEELS AND TIRES

WHEELS AND TIRES

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
WHEEL W/TIRE - REPLACE POLICY: A NOTE: Does not include wheel balance (static).		ONE E0460	.3
		TWO E0461	.4
		THREE E0462	.5
		FOUR E0463	.6
BOLT, WHEEL MOUNTING - REPLACE ADD: A - To Replace Additional Three Bolts..... B - To Replace Additional Four Bolts..... C - To Replace All Bolts.....	RIGHT FRONT	E0474	.5
		A - To Replace Additional Three Bolts..... B - To Replace Additional Four Bolts..... C - To Replace All Bolts.....	.1 .1 .1
	LEFT FRONT	E0475	.5
 ADD: A - To Replace Additional Three Bolts..... B - To Replace Additional Four Bolts..... C - To Replace All Bolts.....	RIGHT REAR	E0484	.1 .1 .1
		A - To Replace Additional One Bolts..... B - To Replace Additional Two Bolts..... C - To Replace Additional Three Bolts..... D - To Replace Additional Four Bolts..... E - To Replace All Bolts.....	.1 .2 .3 .4 .5
	LEFT REAR	E0485	.5
 ADD: A - To Replace Additional One Bolts..... B - To Replace Additional Two Bolts..... C - To Replace Additional Three Bolts..... D - To Replace Additional Four Bolts..... E - To Replace All Bolts.....			.1 .2 .3 .4 .5
HANGER, SPARE TIRE - REPLACE	E0601		.2

STEERING, SUSPENSION, WHEELS AND TIRES E - 9

WHEELS AND TIRES

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
JACK - REPLACE	E0621	.2	
HANDLE, SPARE TIRE CARRIER - REPLACE	E0622	.2	
WRENCH, WHEEL - REPLACE	E0623	.2	

E - 10 STEERING, SUSPENSION, WHEELS AND TIRES
FRAME

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
CUSHION, CAB MOUNTING - REPLACE POLICY: A			
	MOUNT POSITION; FRONT RIGHT	E1090	2.9
	MOUNT POSITION; FRONT LEFT	E1091	2.7
	MOUNT POSITION; REAR RIGHT	E1092	3.0
	MOUNT POSITION; REAR LEFT	E1093	2.8
	MOUNT POSITION; CENTER RIGHT	E1094	2.9
	MOUNT POSITION; CENTER LEFT	E1095	2.8
	MOUNT POSITION; RIGHT ALL	E1096	3.1
	MOUNT POSITION; LEFT ALL	E1097	2.9
CROSSMEMBER, FRAME - REPAIR NOTE: This is a st (straight time) operation which requires time documentation as detailed in the claims processing manual. Authorization request is required beyond .5 hours.	E1760		.5
CROSSMEMBER, FRAME - REPLACE NOTE: This is a st (straight time) operation which requires time documentation as detailed in the claims processing manual. Authorization request is required beyond .5 hours.	E1770		.5
FRAME ASSEMBLY - REPAIR NOTE: This is a st (straight time) operation which requires time documentation as detailed in the claims processing manual. Authorization request is required beyond .5 hours.	E1860		.5
CROSS MEMBER STEERING, ADDITION PATCH	E1900		ST
BOLTS, FASTENERS AND FITTINGS - TIGHTEN NOTE: This operation is to be used on chassis items only. For body items refer to operation C9990 of the seats section.	E1990		.2

FRONT SUSPENSION

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
TOE-IN, FRONT SUSPENSION - ADJUST	E2000	.4	
FRONT SUSPENSION - CHECK AND/OR ALIGN INC: Adjust camber, caster, toe-in and trim height where applicable.	E2020	.9	
LINK, FRONT STABILIZER SHAFT - REPLACE			
	RIGHT	E2130	.3
	LEFT	E2131	.3
	BOTH	E2132	.5
BUSHING, FRONT STABILIZER - REPLACE			
POLICY: A			
	RIGHT	E2150	.3
	LEFT	E2151	.3
	BOTH	E2152	.3
SHAFT, FRONT STABILIZER - REPLACE	E2160	.6	
NUT, FRONT WHEEL HUB - REPLACE	E2200	.5	
ADD: A - To Replace Both.....			.3
CAP, FRONT WHEEL HUB DUST - REPLACE			
POLICY: A			
	RIGHT	E2230	.2
	LEFT	E2231	.2
	BOTH	E2237	.3
HUB ASSEMBLY, FRONT WHEEL - REPLACE			
	RIGHT	E2320	.4
	LEFT	E2321	.4
	BOTH	E2327	.7
KNUCKLE ASSEMBLY, STEERING - REPLACE INC: Adjust toe-in.	RIGHT (4x2)	E2520	.8
(CONTINUED)			

E - 12 STEERING, SUSPENSION, WHEELS AND TIRES

FRONT SUSPENSION

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
	LEFT (4x2)	E2521	.8
	RIGHT (4x4)	E2522	.9
	LEFT (4x4)	E2523	.9
	BOTH (4x2)	E2527	1.5
	BOTH (4x4)	E2528	1.6
SEAL, KNUCKLE OIL - REPLACE			
	RIGHT	E2551	.9
	LEFT	E2552	.9
	BOTH	E2557	1.6
DUMPER, CONTROL ARM - REPLACE			
POLICY: A			
NOTE: Maximum time not to exceed operation number E2837.			
	LOWER RIGHT	E2830	.2
	LOWER LEFT	E2831	.2
	LOWER BOTH	E2837	.3
BALL JOINT, CONTROL ARM - REPLACE			
POLICY: A			
	UPPER RIGHT	E2920	.5
	UPPER LEFT	E2921	.5
	UPPER BOTH	E2927	.8
	LOWER RIGHT	E2930	.5
ADD:			
A - For 4x4 Model.....			.5
	LOWER LEFT	E2931	.5
ADD:			
A - For 4x4 Model.....			.5
	LOWER BOTH	E2937	.7
ADD:			
A - For 4x4 Model.....			1.0

FRONT SUSPENSION

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
SPRING, FRONT COIL - REPLACE POLICY: A ADD: A - For 4x4 Model..... ADD: A - For 4x4 Model..... ADD: A - For 4x4 Model.....	RIGHT LEFT BOTH	E3020 E3021 E3027	.1 .1 1.1 .1 1.1 .1 2.0 .2
ARM ASSEMBLY, FRONT CONTROL - REPLACE UPPER RIGHT UPPER LEFT UPPER BOTH LOWER RIGHT ADD: A - For 4x4 Model..... ADD: A - For 4x4 Model..... ADD: A - For 4x4 Model.....	UPPER RIGHT UPPER LEFT UPPER BOTH LOWER RIGHT LOWER LEFT LOWER BOTH	E3520 E3521 E3527 E3530 E3531 E3537	.6 .6 1.1 .8 .1 .8 .1 1.4 .2
BUSHINGS, FRONT CONTROL ARM - REPLACE POLICY: A UPPER RIGHT UPPER LEFT UPPER BOTH LOWER RIGHT ADD: A - For 4x4 Model.....	UPPER RIGHT UPPER LEFT UPPER BOTH LOWER RIGHT LOWER LEFT LOWER BOTH	E3560 E3561 E3562 E3563 E3531 E3537	.9 .9 1.7 1.1 .1
(CONTINUED)			

E - 14 STEERING, SUSPENSION, WHEELS AND TIRES

FRONT SUSPENSION

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
ADD: A - For 4x4 Model.....	LOWER LEFT E3564	1.1 .1	
ADD: A - For 4x4 Model.....	LOWER BOTH E3565	2.0 .2	
SHOCK ABSORBER, FRONT - REPLACE POLICY: A	RIGHT E3800	1.1 .1	
ADD: A - For 4x4 Model.....	LEFT E3801	1.1 .1	
ADD: A - For 4x4 Model.....	BOTH E3807	2.0 .1	
ADD: A - For 4x4 Model.....			.2
COVER, FRONT SHOCK ABSORBER - REPLACE	RIGHT E3830	1.1 .1	
ADD: A - For 4x4 Model.....	LEFT E3831	1.1 .1	
ADD: A - For 4x4 Model.....	BOTH E3837	2.0 .1	
ADD: A - For 4x4 Model.....			.2

REAR SUSPENSION

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
DUMPER, AXLE - REPLACE POLICY: A		RIGHT LEFT BOTH	E4400 .3 E4401 .3 E4407 .3
BOLT, REAR LEAF SPRING CENTER - REPLACE DOES NOT INC: Rebushing.		RIGHT LEFT BOTH	E5100 .8 E5101 .8 E5107 1.5
SPRING ASSEMBLY, REAR LEAF - REPLACE POLICY: A DOES NOT INC: Rebushing.		RIGHT LEFT BOTH	E5130 .7 E5131 .7 E5137 1.3
LEAVES, REAR SPRING - REPLACE POLICY: A DOES NOT INC: Rebushing.		RIGHT LEFT BOTH	E5140 .9 E5141 .9 E5147 1.7
SILENCER, REAR LEAF SPRING - REPLACE POLICY: A		RIGHT LEFT BOTH	E5165 .9 E5166 .9 E5167 1.7
BUSHING, REAR LEAF SPRING EYE - REPLACE POLICY: A		RIGHT LEFT	E5180 .8 E5181 .8
(CONTINUED)			

E - 16 STEERING, SUSPENSION, WHEELS AND TIRES

REAR SUSPENSION

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)	BOTH	E5185	1.5
BUSHING, SHACKLE, REAR LEAF SPRING - REPLACE POLICY: A	RIGHT	E5197	.4
	LEFT	E5198	.4
	BOTH	E5199	.5
SHACKLE PIN, REAR SPRING - REPLACE POLICY: A	RIGHT	E5210	.4
	LEFT	E5211	.4
	BOTH	E5217	.5
U-BOLT, REAR LEAF SPRING - REPLACE	RIGHT	E5229	.3
	LEFT	E5230	.3
	BOTH	E5231	.5
BOLT, REAR LEAF SPRING EYE - REPLACE	RIGHT	E5237	.3
	LEFT	E5238	.3
	BOTH	E5239	.5
BRACKET, REAR SHOCK ABSORBER AND LEAF SPRING MOUNTING - REPLACE	RIGHT	E5260	.5
	LEFT	E5261	.5
	BOTH	E5267	.8
SHOCK ABSORBER, REAR - REPLACE POLICY: A	RIGHT	E5800	.2
	LEFT	E5801	.2
	BOTH	E5807	.3

STEERING, SUSPENSION, WHEELS AND TIRES E - 17

STEERING

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
WHEEL, STEERING - ALIGN	E7000	.2	
WHEEL, STEERING - REPLACE	E7020	.2	
CYLINDER, IGNITION LOCK - REPLACE	E7199	.4	
LOCK, STEERING, ELECTRICAL - REPLACE	E7201	.4	
COVER, LOCK HOUSING - REPLACE	E7220	.3	
COLUMN ASSEMBLY, STEERING - REPLACE POLICY: A	E7665	.7	
UNIVERSAL JOINT, STEERING SHAFT - REPLACE	UPPER LOWER	E7784 E7785	.4 .6
TIE ROD, INNER - REPLACE INC: Check and adjust toe-in. R&R rack and pinion gear assembly as necessary.	RIGHT LEFT BOTH	E8040 E8041 E8047	.8 .8 1.2
TIE ROD END, OUTER - REPLACE POLICY: A INC: Adjust toe-in.	RIGHT LEFT BOTH	E8057 E8058 E8059	.6 .6 .9
CAP, POWER STEERING PUMP RESERVOIR - REPLACE	E8300		.2
PULLEY, POWER STEERING PUMP - REPLACE	E8360		.5

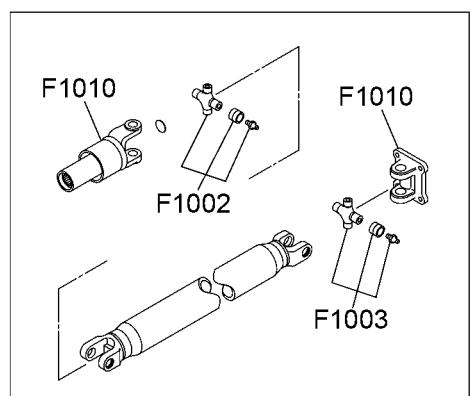
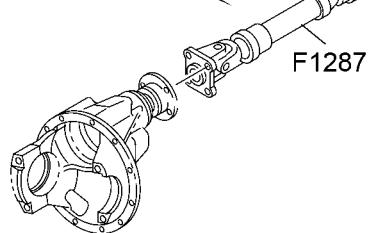
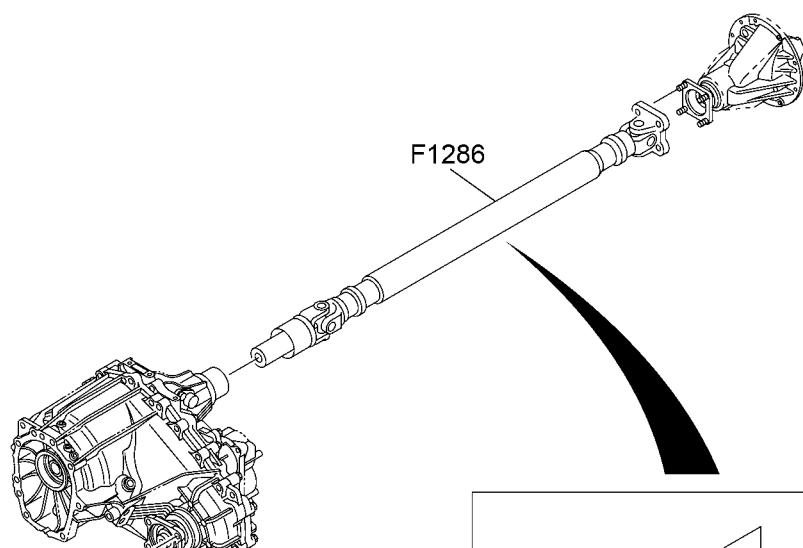
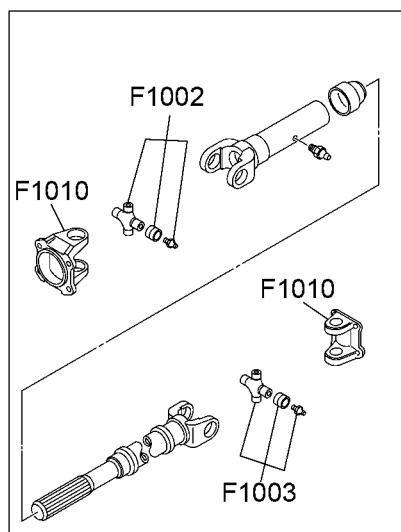
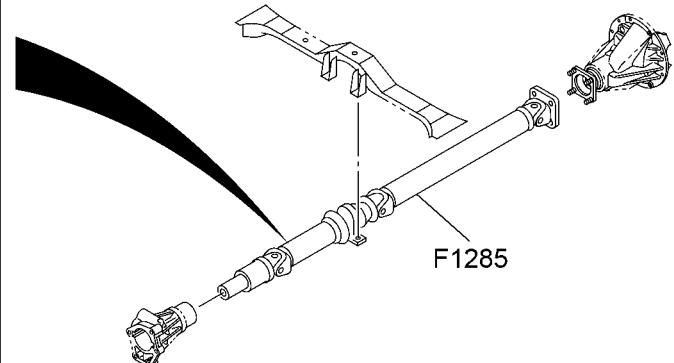
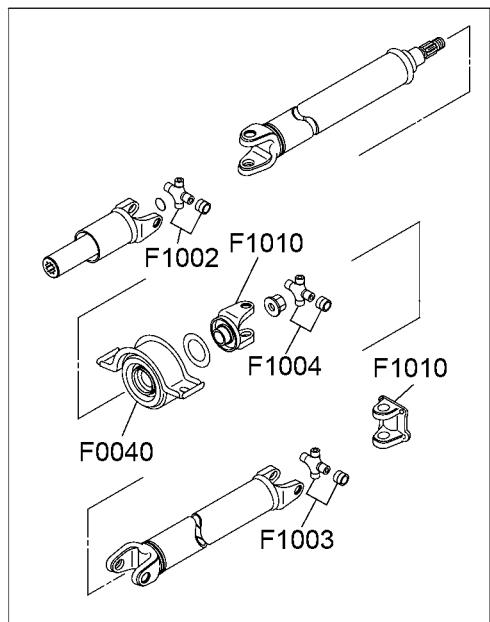
E - 18 STEERING, SUSPENSION, WHEELS AND TIRES**STEERING**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
HOSES, POWER STEERING HYDRAULIC - REPLACE POLICY: A INC: Add fluid.	PRESSURE RETURN	E8622 E8623	.5 .4
PUMP ASSEMBLY, POWER STEERING - REPLACE POLICY: A INC: Bleed hydraulic system.	RZ4E 4JJ3	E9057 E9058	1.2 .8
RESERVOIR ASSEMBLY, POWER STEERING FLUID REMOTE - REPLACE INC: Bleed hydraulic system.		E9100	.3
GEAR ASSEMBLY, POWER STEERING - REPLACE		E9740	1.4
DUST COVER, RACK AND PINION - REPLACE INC. Adjust Toe-in.	ONE BOTH	E9880 E9882	.7 1.0

F AXLE AND DIFFERENTIAL

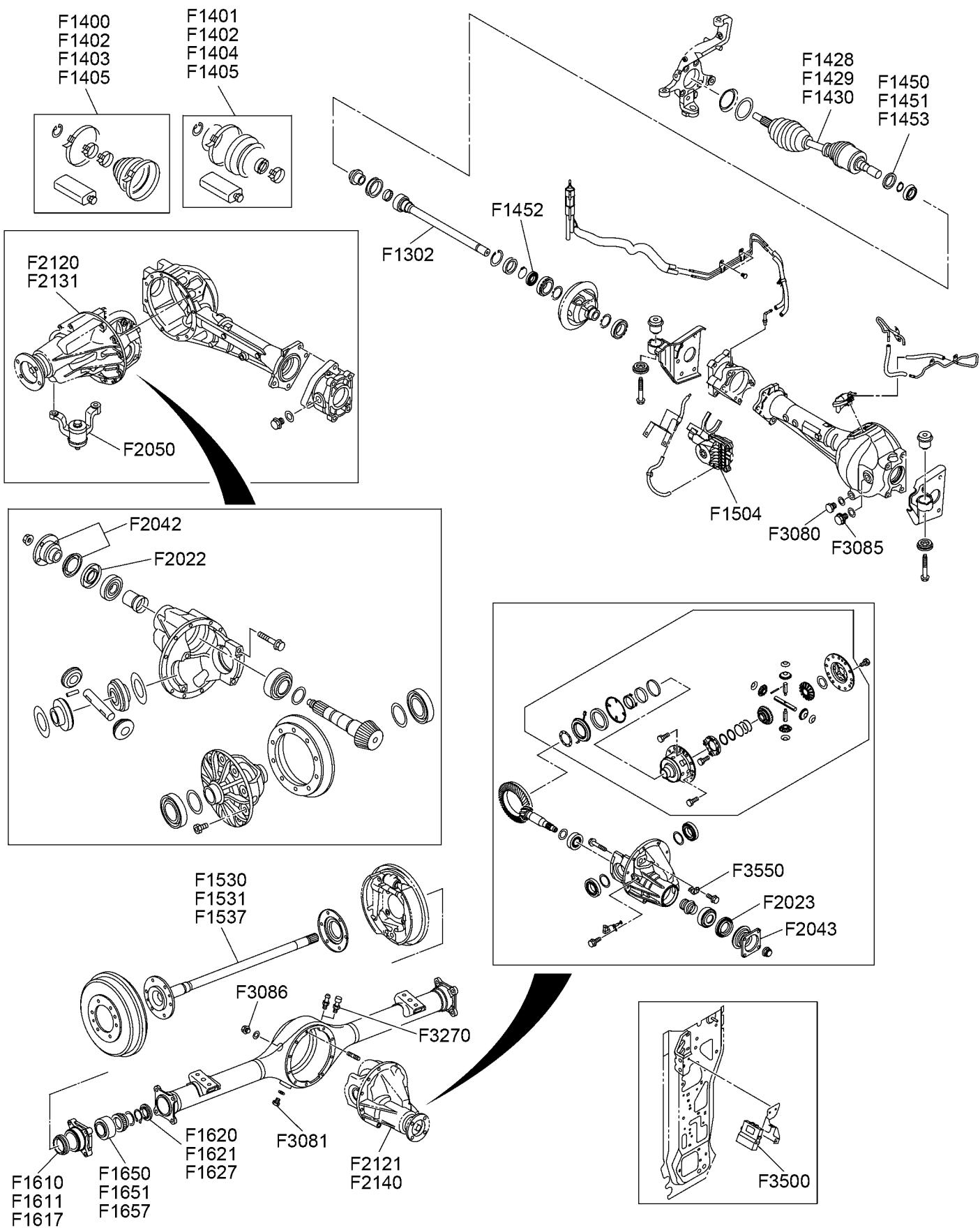
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AXLE AND DIFFERENTIAL F - 1



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F - 2 AXLE AND DIFFERENTIAL



AXLE AND DIFFERENTIAL F - 3

AXLE AND DIFFERENTIAL			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
BEARING, CENTER SUPPORT - REPLACE POLICY: P	F0040		.6
UNIVERSAL JOINT, PROPELLER SHAFT - REPLACE POLICY: P	FRONT	F1002	1.0
	REAR	F1003	1.0
	INTERMEDIATE	F1004	1.0
YOKE, PROPELLER SHAFT - REPLACE POLICY: P	F1010		1.0
PROPELLER SHAFT ASSEMBLY - REPLACE POLICY: P	ONE PIECE TYPE	F1285	.4
	TWO PIECE TYPE	F1286	.4
	FRONT DRIVE (4x4)	F1287	.5
INNER SHAFT, FRONT OUTPUT - REPLACE	RHD.	F1302	3.5
DUST COVER, FRONT DRIVE SHAFT - REPLACE INC: Adjust toe-in.	RIGHT OUTER	F1400	3.5
	RIGHT INNER	F1401	3.3
	RIGHT BOTH	F1402	3.6
	LEFT OUTER	F1403	3.5
	LEFT INNER	F1404	3.3
	LEFT BOTH	F1405	3.6
SHAFT ASSEMBLY, FRONT OUTPUT - REPLACE	RIGHT	F1428	3.2
	LEFT	F1429	3.2
	BOTH	F1430	3.3

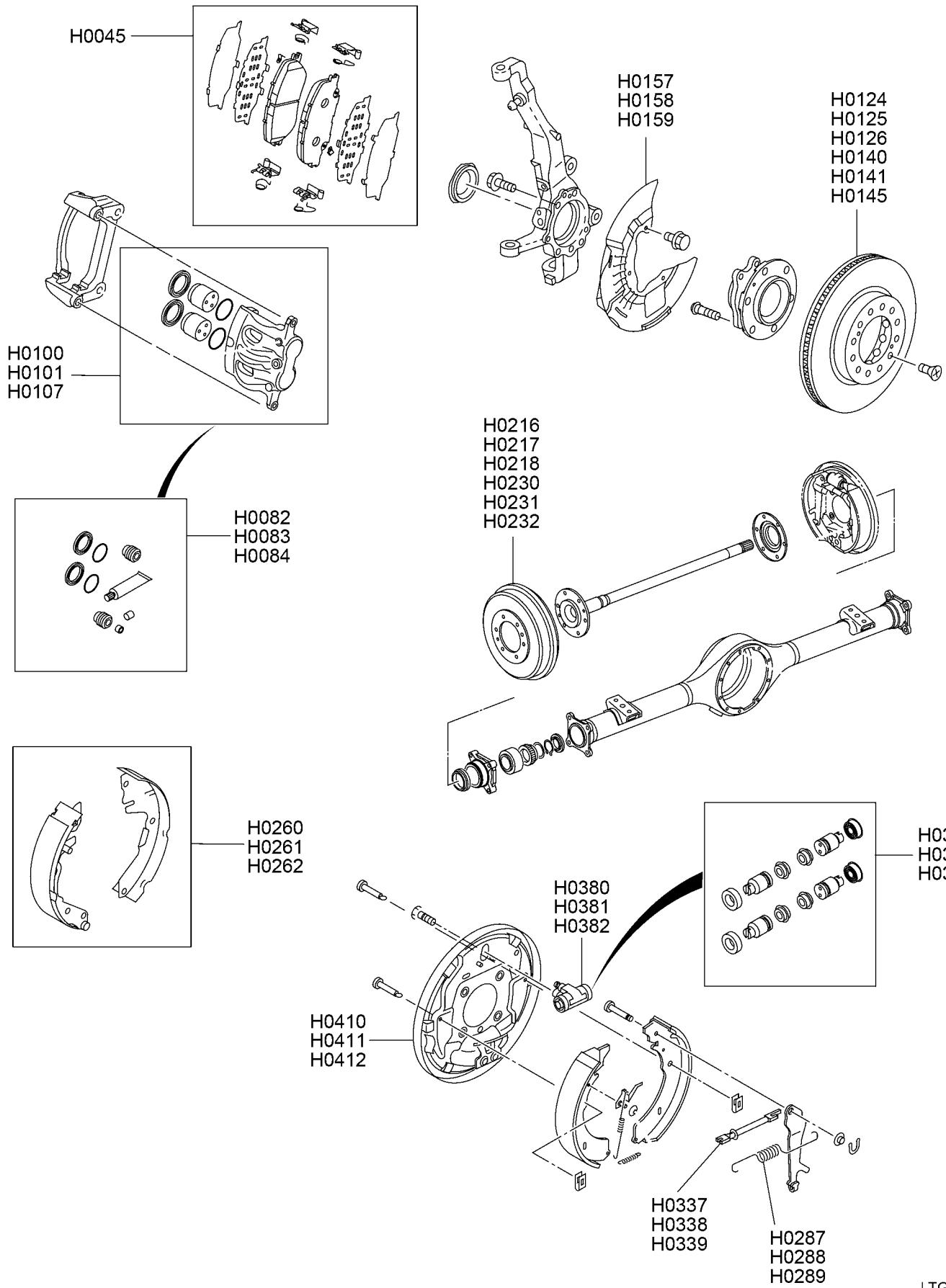
F - 4 AXLE AND DIFFERENTIAL

AXLE AND DIFFERENTIAL			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
SEAL, FRONT OUTPUT SHAFT - REPLACE			
	RIGHT	F1450	3.2
	LEFT	F1451	3.2
	INNER SHAFT	F1452	3.4
	BOTH	F1453	3.3
ACTUATOR ASSEMBLY (ELECTRIC TYPE), SHIFT ON THE FLY - REPLACE	F1504		.5
SHAFT, REAR AXLE - REPLACE			
	RIGHT	F1530	1.3
	LEFT	F1531	1.3
	BOTH	F1537	2.5
SEAL, AXLE SHAFT OIL, REAR AXLE - REPLACE			
	RIGHT	F1610	1.3
	LEFT	F1611	1.3
	BOTH	F1617	2.5
SEAL, AXLE SHAFT OIL, INNER, REAR AXLE - REPLACE			
	RIGHT	F1620	.9
	LEFT	F1621	.9
	BOTH	F1627	1.4
BEARING, AXLE SHAFT, REAR AXLE - REPLACE			
	RIGHT	F1650	1.3
	LEFT	F1651	1.3
	BOTH	F1657	2.5
SEAL, PINION SHAFT OIL - REPLACE			
INC: Reset bearing preload. Pinion seal and add lubricant.	FRONT DIFFERENTIAL	F2022	4.4
	REAR DIFFERENTIAL	F2023	2.8

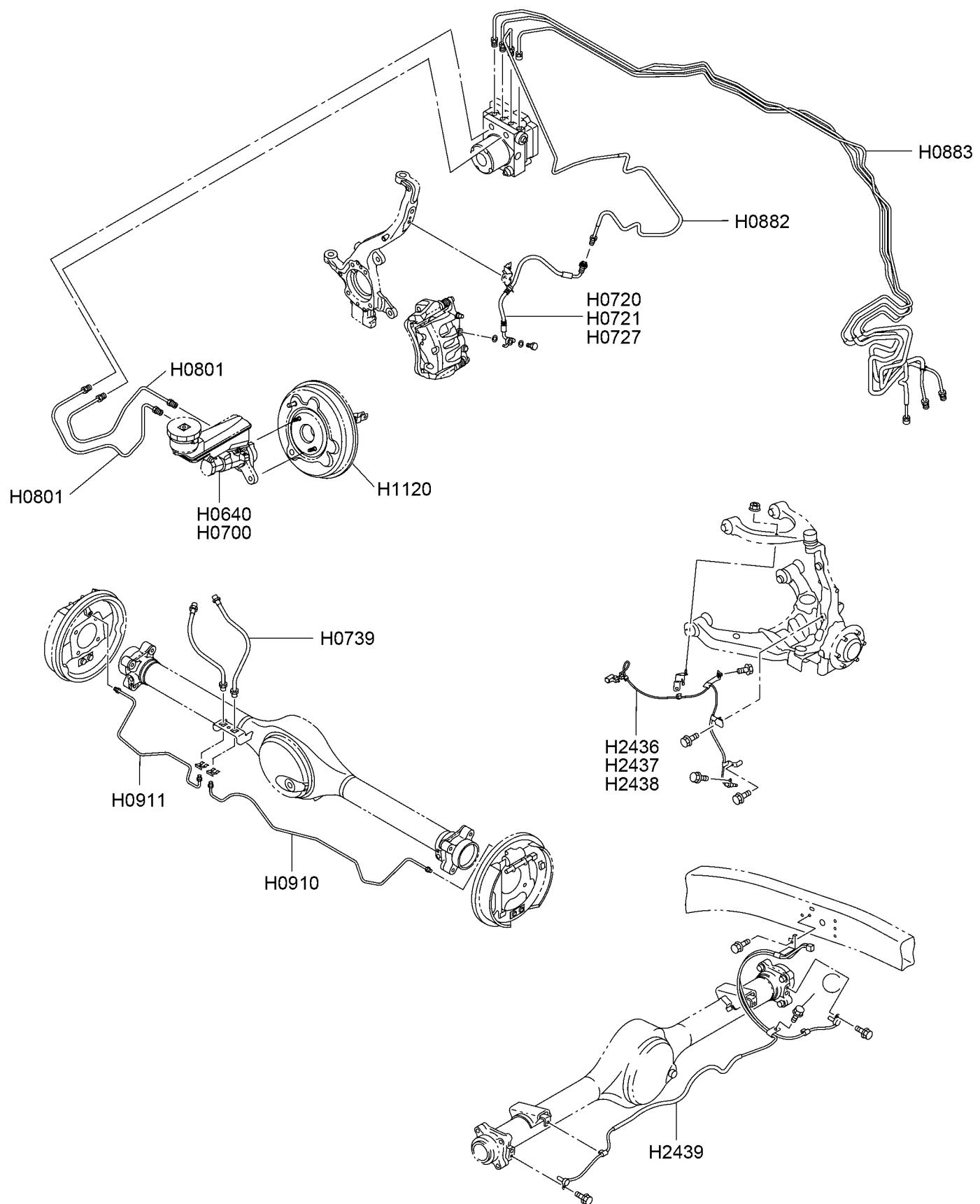
AXLE AND DIFFERENTIAL			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
FLANGE, PINION SHAFT - REPLACE POLICY: P INC: Reset bearing preload. Pinion seal and add lubricant.	FRONT DIFFERENTIAL REAR DIFFERENTIAL	F2042 F2043	4.4 2.8
BRACKET, FRONT CARRIER - REPLACE	F2050		.5
CARRIER ASSEMBLY - REPLACE POLICY: A, P	FRONT REAR	F2120 F2121	4.0 2.4
CARRIER ASSEMBLY COMPLETE - RECONDITION POLICY: P INC: R&R carrier assembly. Mount in work stand and perform all required replacements and adjustments.	FRONT REAR	F2131 F2140	5.4 3.8
DRAIN PLUG AND/OR GASKET, OIL, DIFFERENTIAL - REPLACE	FRONT REAR	F3080 F3081	.3 .3
FILLER PLUG AND/OR GASKET, OIL, DIFFERENTIAL - REPLACE	FRONT REAR	F3085 F3086	.2 .2
VENTILATOR, AXLE - REPLACE	F3270		.4
CONTROL UNIT, DIFFERENTIAL LOCK - REPLACE	F3500		.4
SENSOR, DIFFERENTIAL LOCK - REPLACE	F3550		.2
REAR AXLE CASE, ADDITION PATCH	F9990		ST

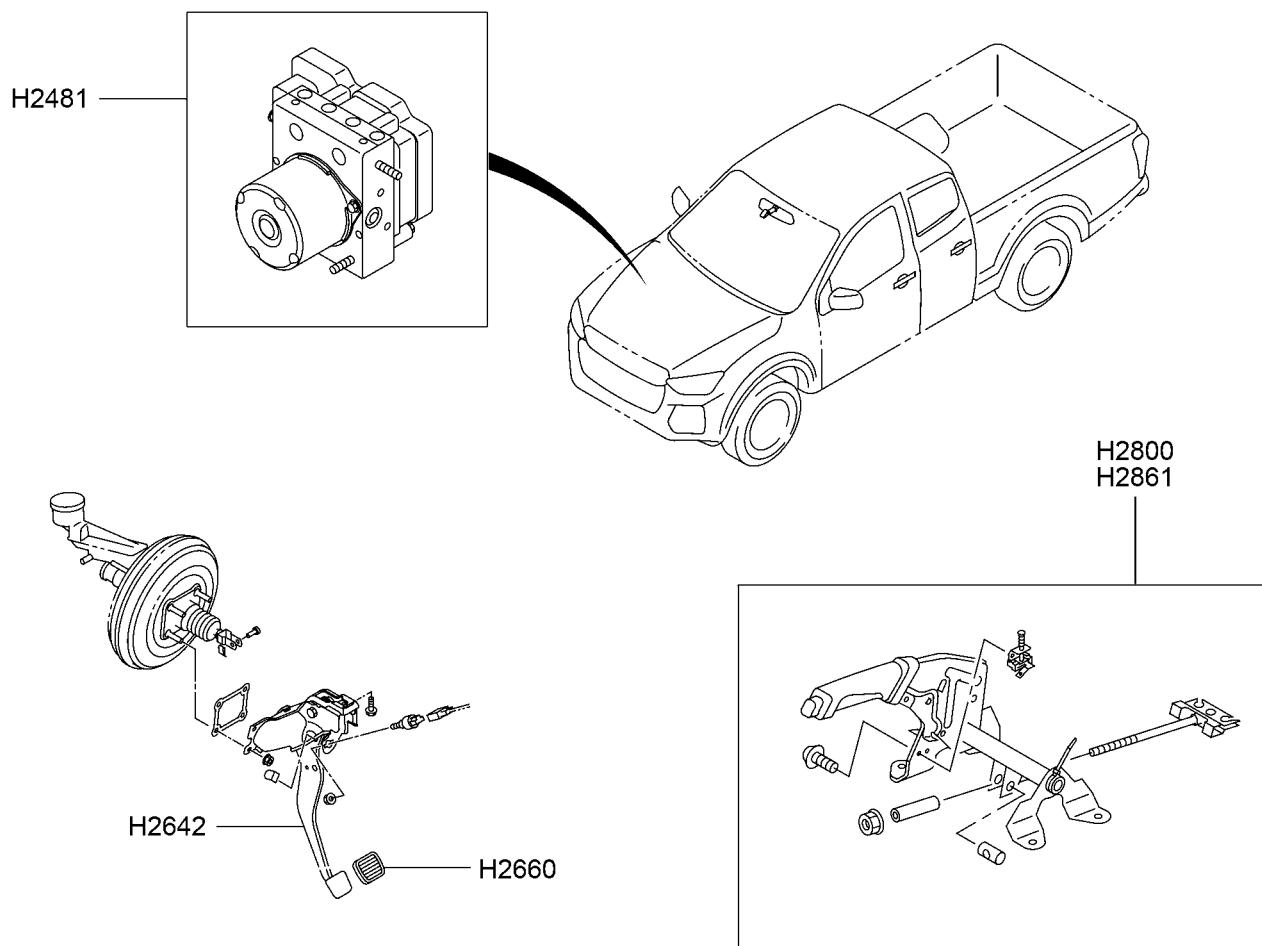
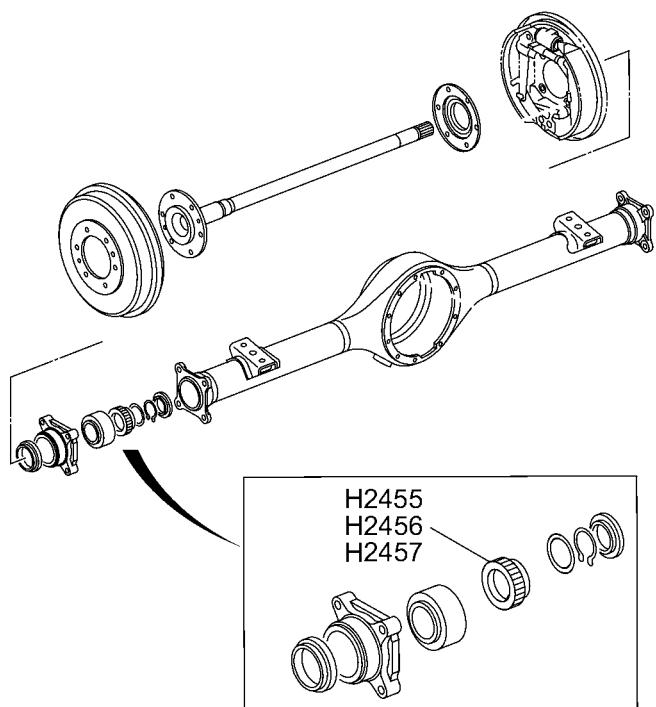
H BRAKES

H

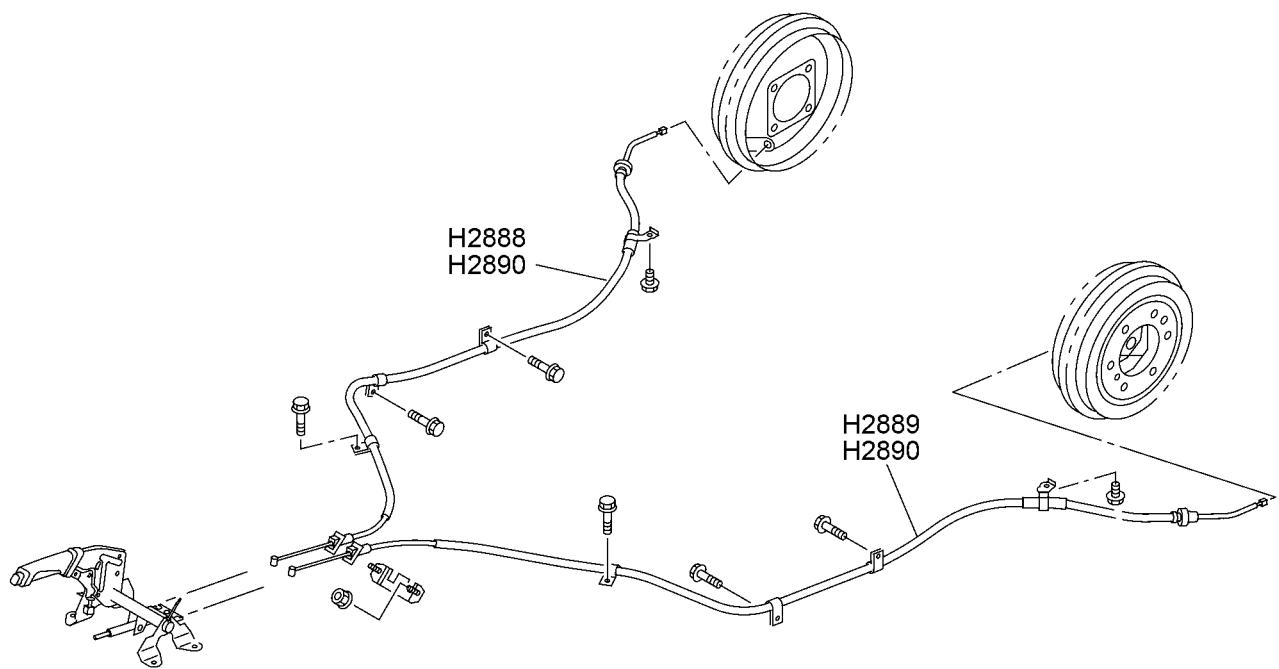


H - 2 BRAKES





H - 4 BRAKES



BRAKES			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
PADS, DISC BRAKE - REPLACE POLICY: A	FRONT BOTH	H0045	.6
CALIPER ASSEMBLY - RECONDITION POLICY: A INC: Air bleed brake system.	FRONT RIGHT FRONT LEFT FRONT BOTH	H0082 H0083 H0084	.8 .8 1.2
CALIPER ASSEMBLY - REPLACE INC: Air bleed brake system.	FRONT RIGHT FRONT LEFT FRONT BOTH	H0100 H0101 H0107	.5 .5 .7
ROTOR, DISC BRAKE - R&R POLICY: A INC: D&C caliper assembly and visually inspect. Replace brake pads as necessary. Check rotor lateral runout and parallelism.	FRONT RIGHT	H0124	.4
ADD: A - To Reface Disc (One)..... B - Measure The Thickness of Disc Brake Pads, Rotors and Rotors Fluctuation (One).....			.4 .1
	FRONT LEFT	H0125	.4
ADD: A - To Reface Disc (One)..... B - Measure The Thickness of Disc Brake Pads, Rotors and Rotors Fluctuation (One).....	FRONT BOTH	H0126	.4 .1
ADD: A - To Reface Disc (One)..... B - To Reface Disc (Two)..... C - Measure The Thickness of Disc Brake Pads, Rotors and Rotors Fluctuation (One)..... D - Measure The Thickness of Disc Brake Pads, Rotors and Rotors Fluctuation (Two).....			.7 .1 .2

H - 6 BRAKES**BRAKES**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
ROTOR, DISC BRAKE - REPLACE POLICY: A		FRONT RIGHT H0140	.4
		FRONT LEFT H0141	.4
		FRONT BOTH H0145	.5
SHIELD, FRONT BRAKE DUST - REPLACE		RIGHT H0157	.4
		LEFT H0158	.4
		BOTH H0159	.6
DRUM, BRAKE - R&R POLICY: A INC: Adjust wheel bearings when necessary to remove hub, adjust brake shoes. DOES NOT INC: Replace hub, bearings or oil seal. Adjust brake shoes on opposite wheels.		REAR RIGHT H0216	.3
ADD: A - To Reface Drum (One).....		REAR LEFT H0217	.4
		REAR BOTH H0218	.3
ADD: A - To Reface Drum (One).....		REAR BOTH H0218	.4
ADD: A - To Reface Drum (One)..... B - To Reface Drum (Two).....			.4 .7
DRUM, BRAKE - REPLACE POLICY: A DOES NOT INC: Adjust brake shoes on opposite wheels.		REAR RIGHT H0230	.3
		REAR LEFT H0231	.3
		REAR BOTH H0232	.4

BRAKES			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
SHOE, DRUM BRAKE - REPLACE POLICY: A DOES NOT INC: Reline brake shoes.		REAR RIGHT H0260	.5
		REAR LEFT H0261	.5
		REAR BOTH H0262	.8
SPRING, BRAKE SHOE RETURN - REPLACE		REAR RIGHT H0287	.5
		REAR LEFT H0288	.5
		REAR BOTH H0289	.8
ADJUSTER, BRAKE - REPLACE		REAR RIGHT H0337	.5
		REAR LEFT H0338	.5
		REAR BOTH H0339	.8
CYLINDER, BRAKE WHEEL - REPLACE POLICY: A INC: Air bleed brake system.		REAR RIGHT H0380	.7
		REAR LEFT H0381	.7
		REAR BOTH H0382	1.2
CYLINDER, BRAKE WHEEL - RECONDITION INC: Air bleed brake system.		REAR RIGHT H0385	.8
		REAR LEFT H0386	.8
		REAR BOTH H0387	1.2
PLATE, BACK, REAR BRAKE - REPLACE INC: Air bleed brake system.		RIGHT H0410	1.1
		LEFT H0411	1.1
		BOTH H0412	1.9

H - 8 BRAKES**BRAKES**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
CYLINDER ASSEMBLY, BRAKE MASTER - REPLACE INC: Air bleed brake system.	H0640		.4
BRAKE SYSTEM - BLEED	H0700		.4
HOSE, BRAKE - REPLACE POLICY: A INC: Air bleed brake system.			
	FRONT RIGHT	H0720	.5
	FRONT LEFT	H0721	.5
	FRONT BOTH	H0727	.6
	REAR CENTER	H0739	.4
ADD: A - To Replace Additional One Hose.....			.1
PIPE, BRAKE - REPLACE INC: Air bleed brake system.			
	MASTER CYLINDER TO HYDRAULIC UNIT	H0801	.7
	HYDRAULIC UNIT TO FRONT WHEEL FLEX HOSE; RIGHT	H0882	.7
	HYDRAULIC UNIT TO FRONT WHEEL FLEX HOSE; LEFT	H0883	.7
	AXLE HOUSING JUNCTION TO REAR WHEEL; RIGHT	H0910	.5
	AXLE HOUSING JUNCTION TO REAR WHEEL; LEFT	H0911	.5
BOOSTER ASSEMBLY, VACUUM POWER BRAKE - REPLACE POLICY: A INC: Air bleed brake system.	H1120		1.4
SENSOR, WHEEL SPEED - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	FRONT RIGHT	H2436	.3
	FRONT LEFT	H2437	.3
ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.3
(CONTINUED)			.5

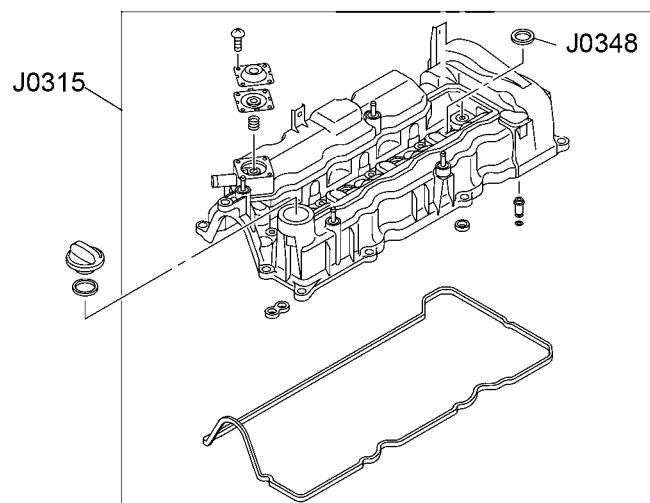
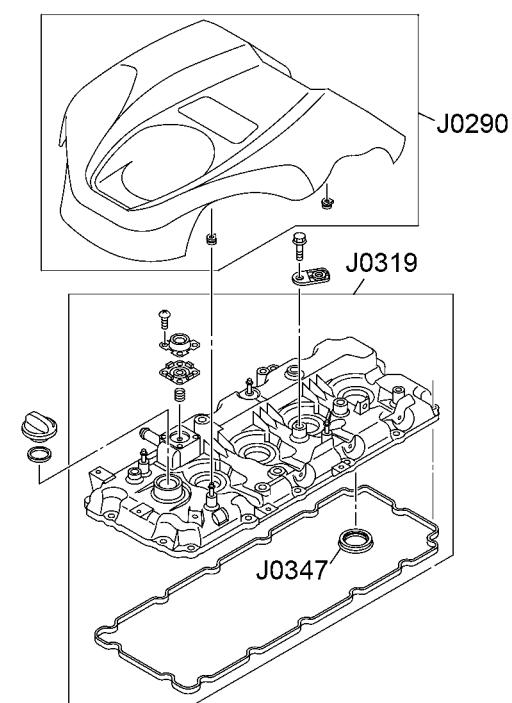
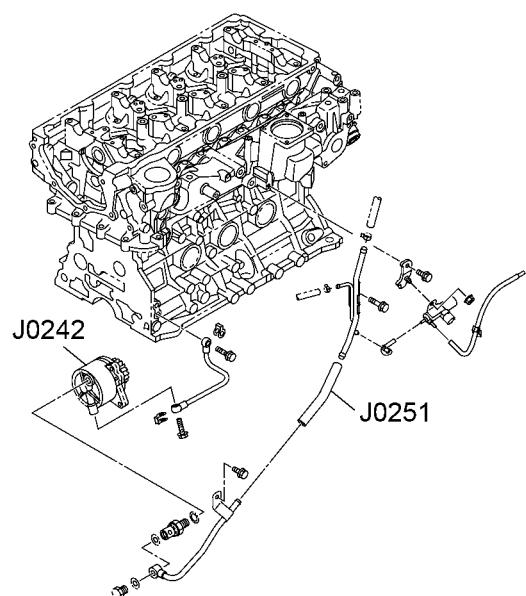
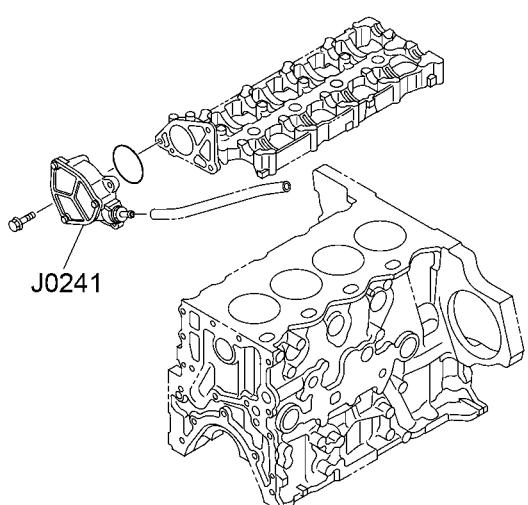
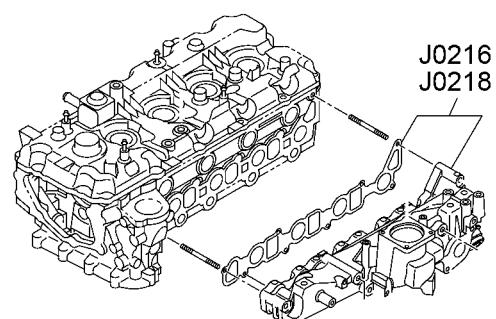
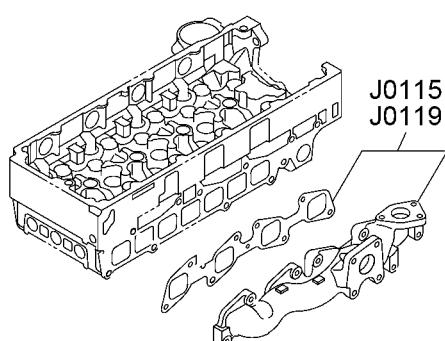
BRAKES			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
	FRONT BOTH	H2438	.4
ADD:			
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
	REAR	H2439	.4
ADD:			
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
RING, EXCITOR - REPLACE			
INC: Air bleed brake system.	REAR RIGHT	H2455	1.3
ADD:			
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
	REAR LEFT	H2456	1.3
ADD:			
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
	REAR BOTH	H2457	2.5
ADD:			
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
HYDRAULIC UNIT, ABS - REPLACE		H2481	.6
INC: Air bleed brake system.			
ADD:			
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
PEDAL ASSEMBLY, BRAKE - REPLACE		H2642	.5
POLICY: A			
PAD, BRAKE PEDAL - REPLACE		H2660	.2
POLICY: A			

H - 10 BRAKES**BRAKES**

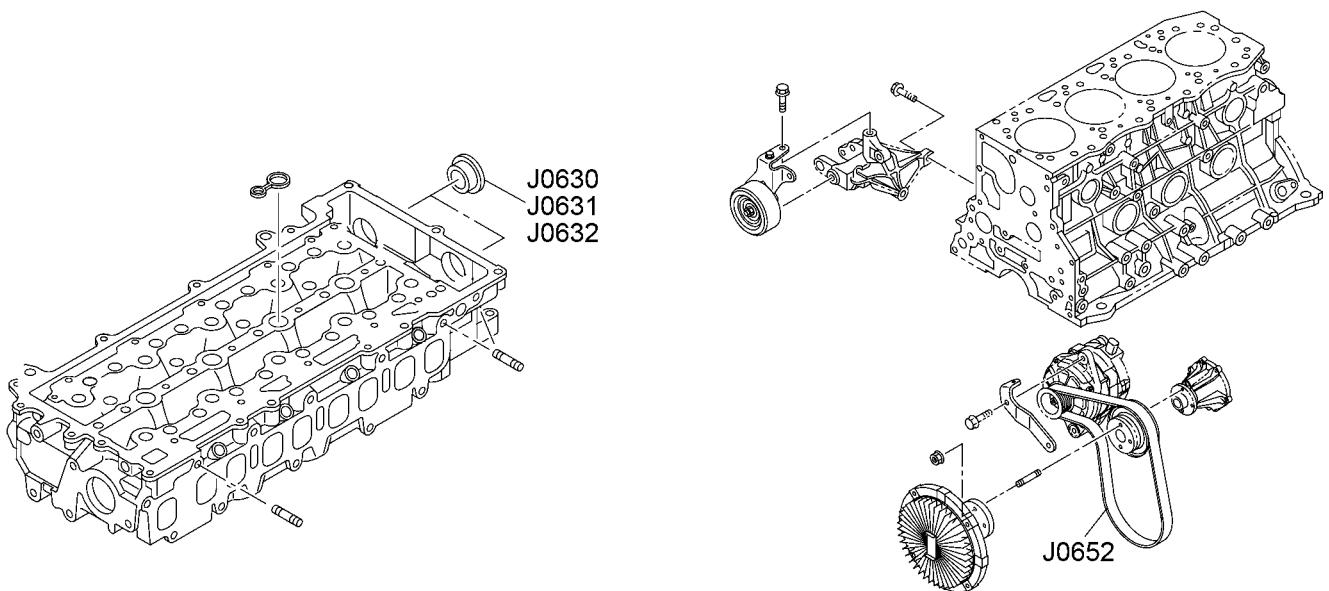
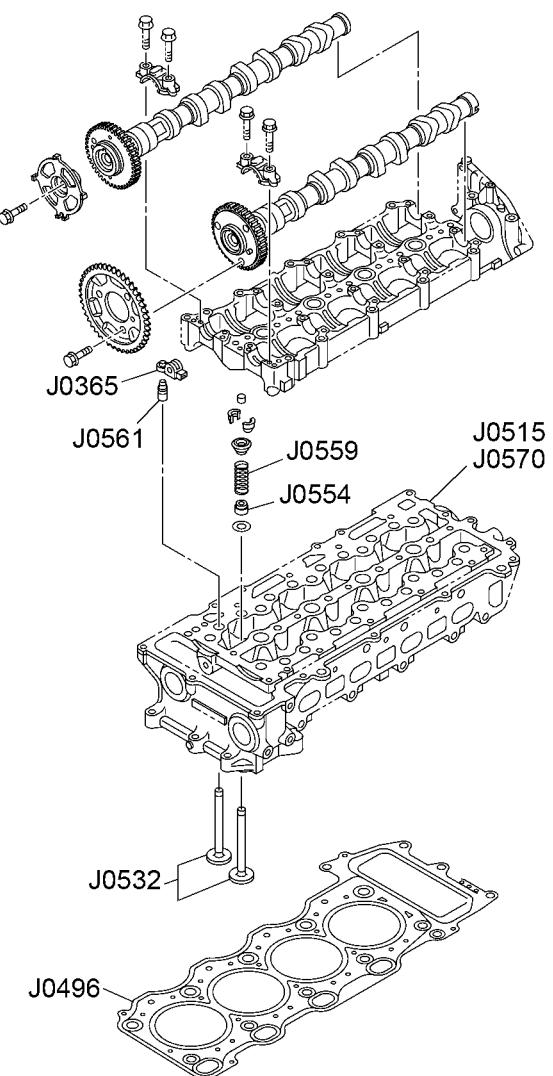
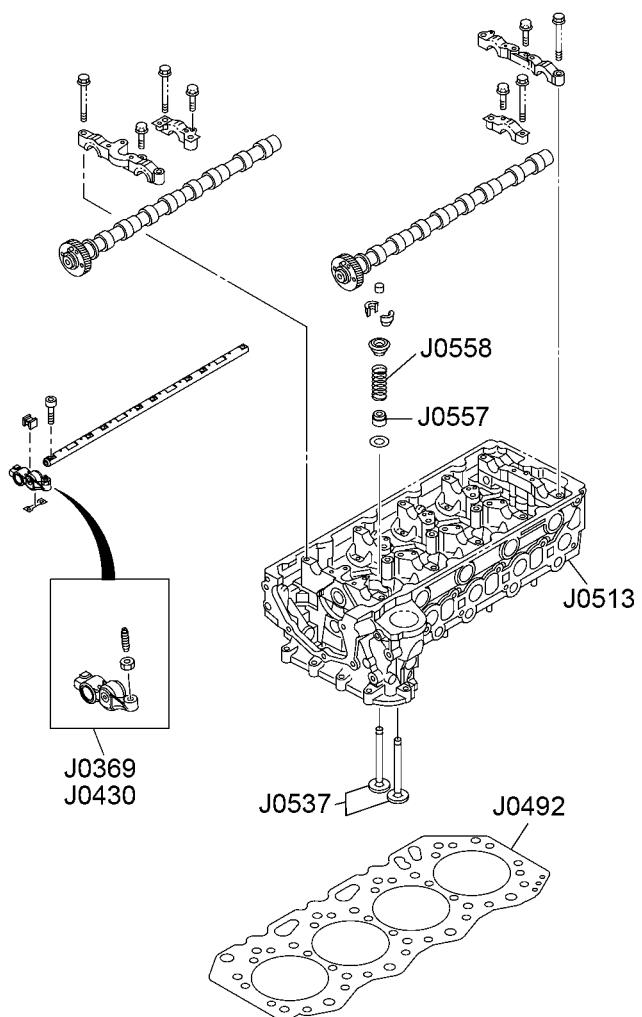
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
PARKING BRAKE - ADJUST	H2800	.3	
LEVER ASSEMBLY, PARKING BRAKE - REPLACE	H2861	.5	
CABLE, PARKING BRAKE - REPLACE			
	RIGHT	H2888	.9
	LEFT	H2889	1.6
	BOTH	H2890	2.0

J ENGINE

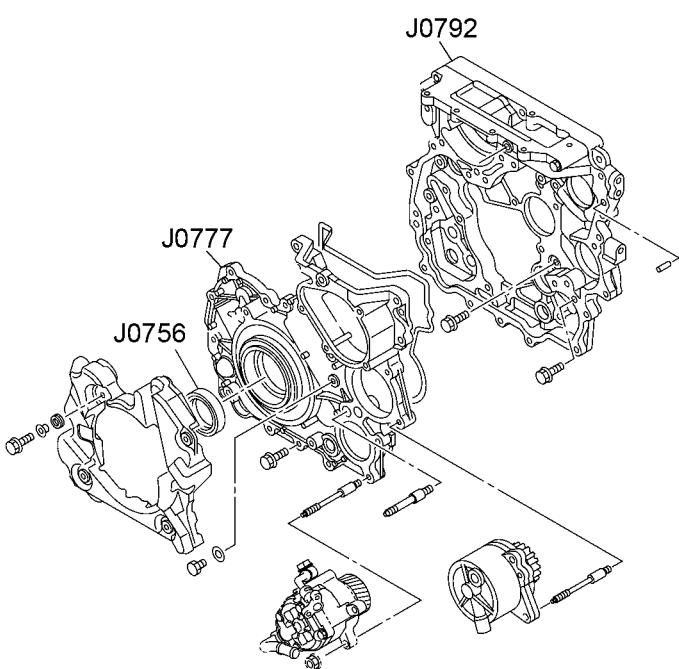
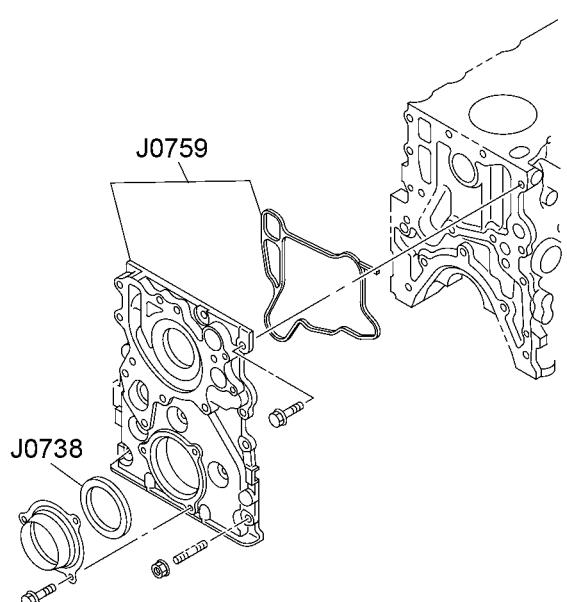
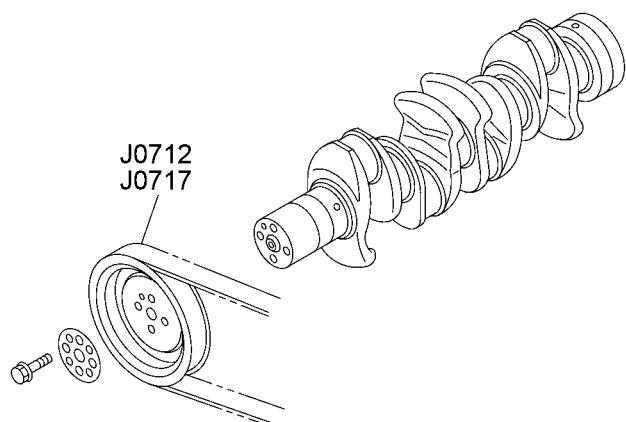
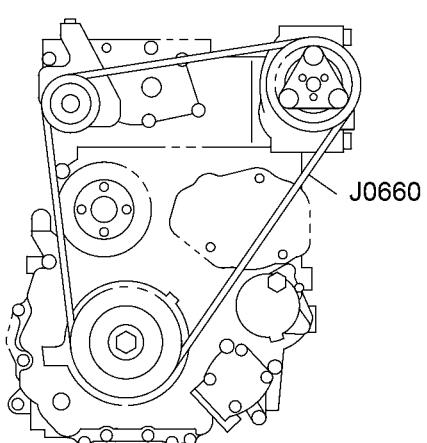
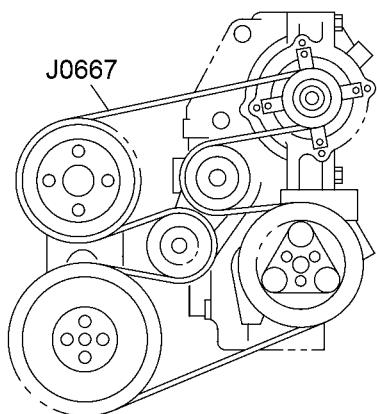
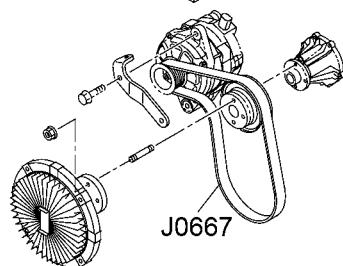
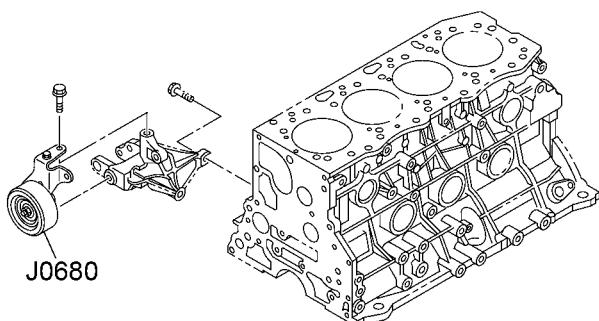
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J - 2 ENGINE

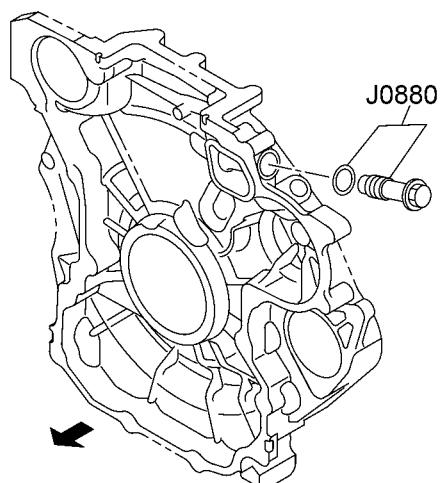
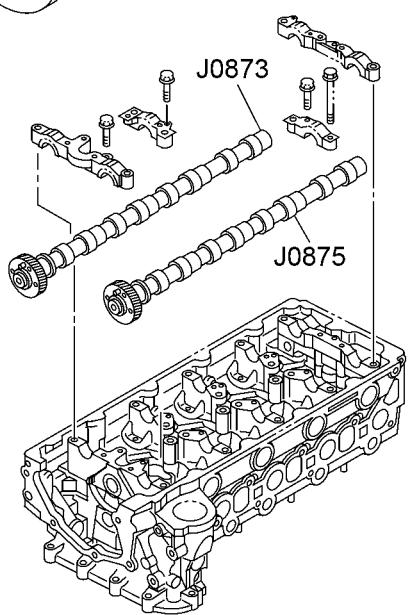
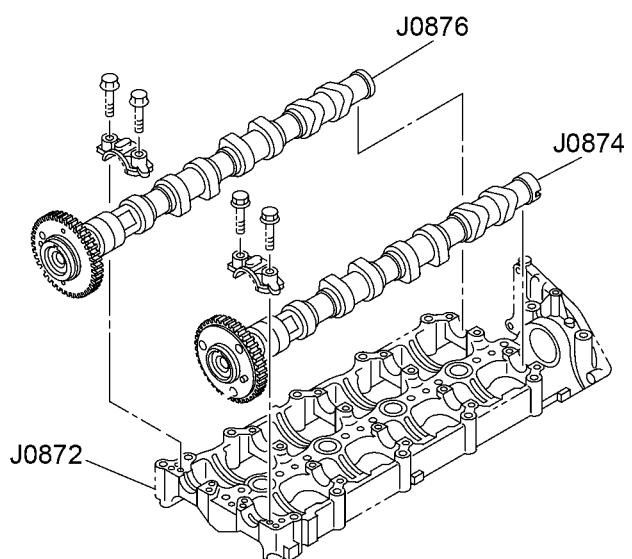
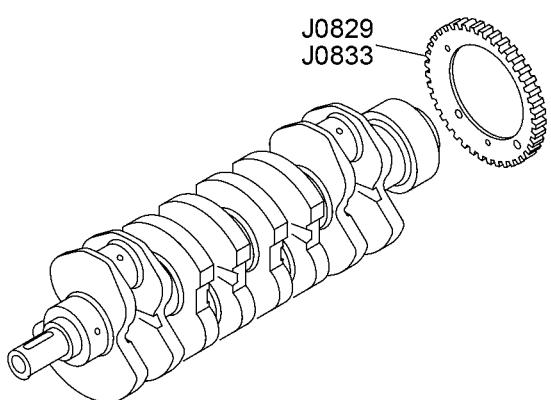
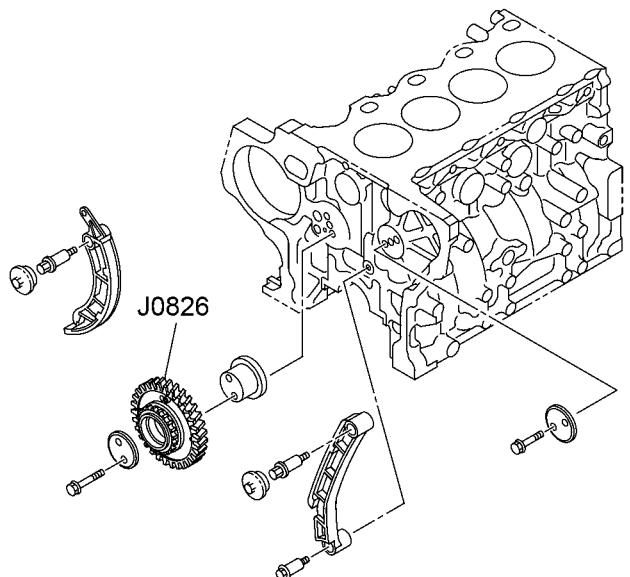
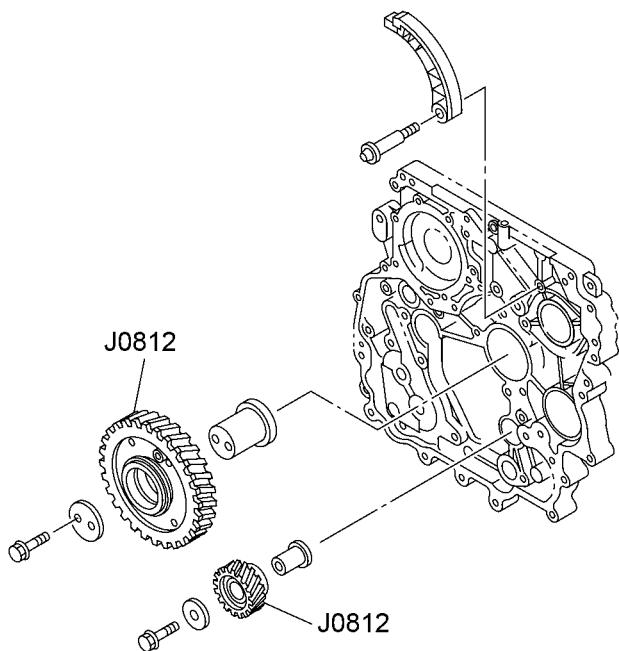


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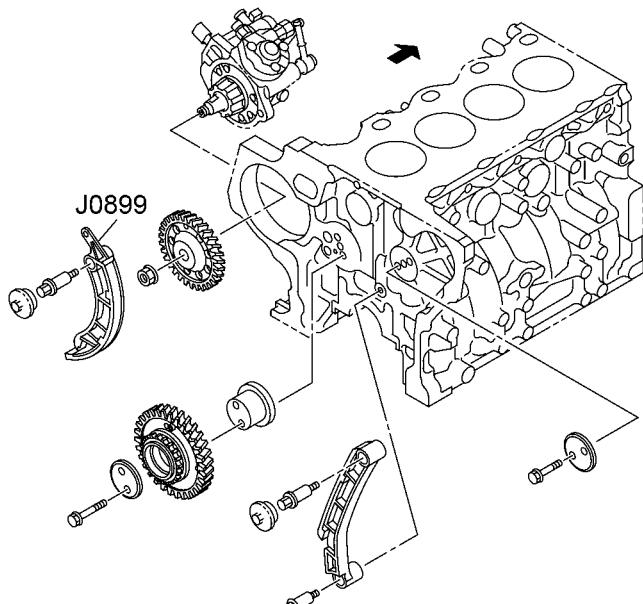
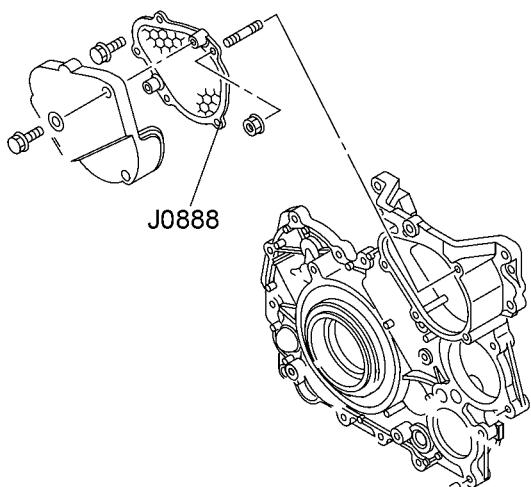
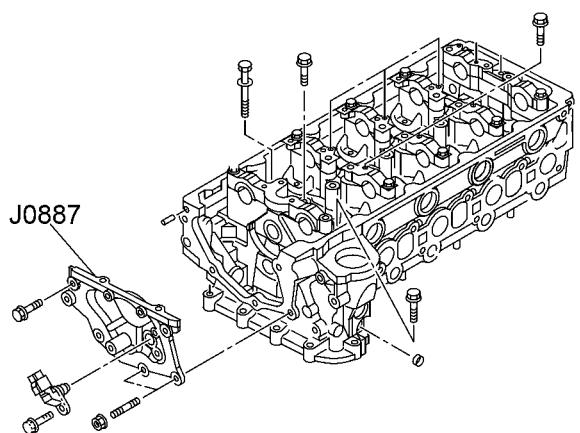
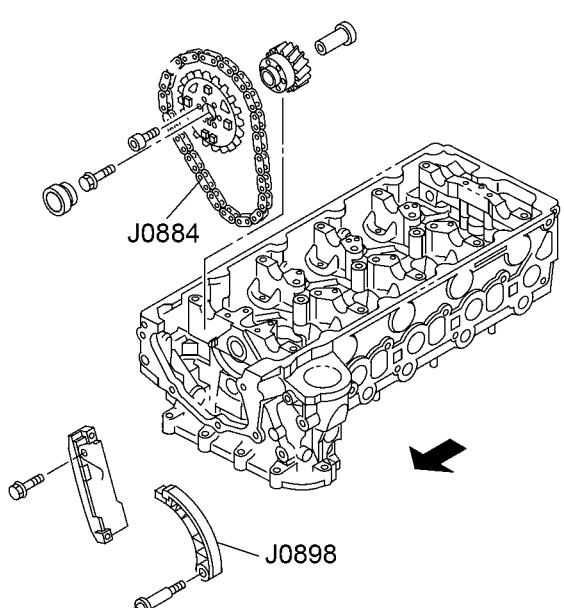
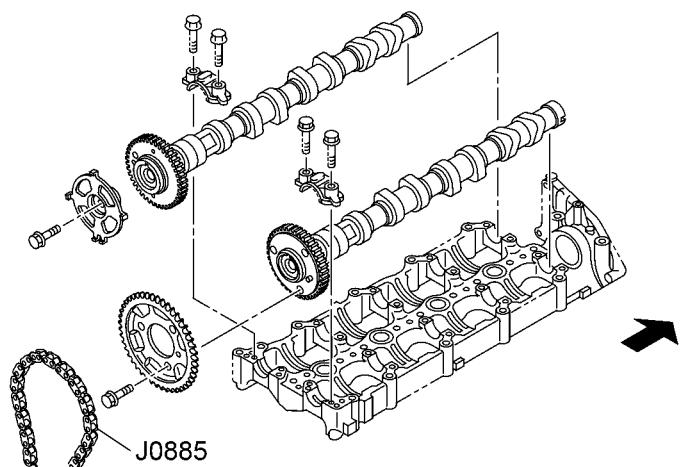
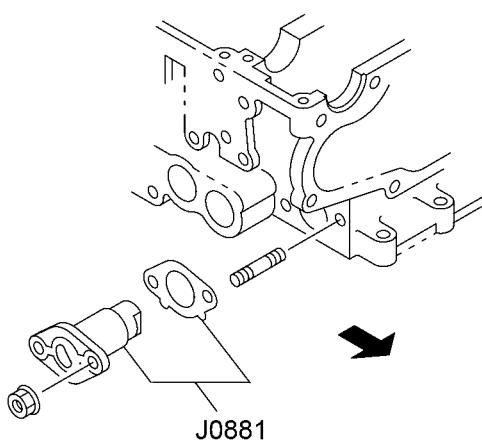


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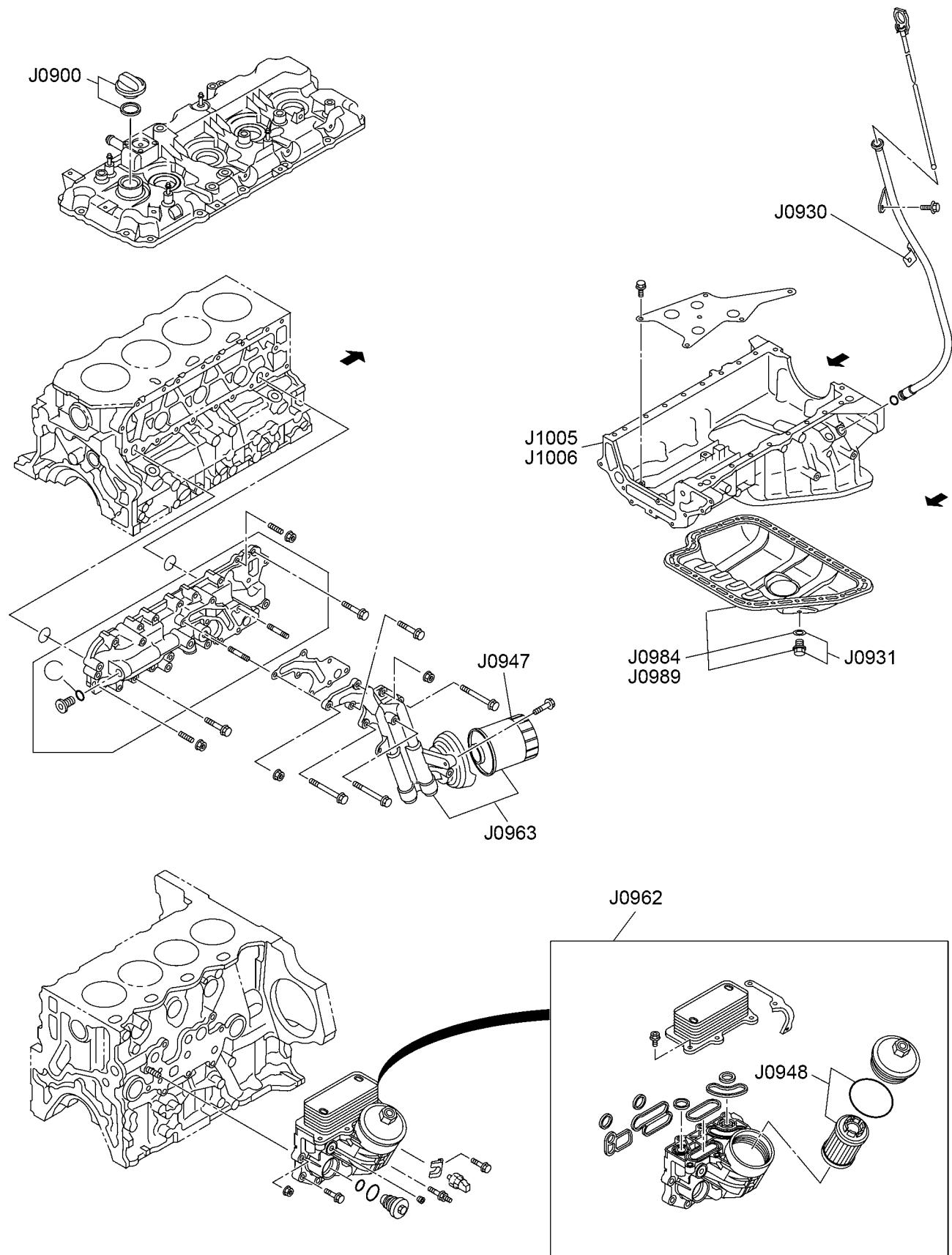
J - 4 ENGINE



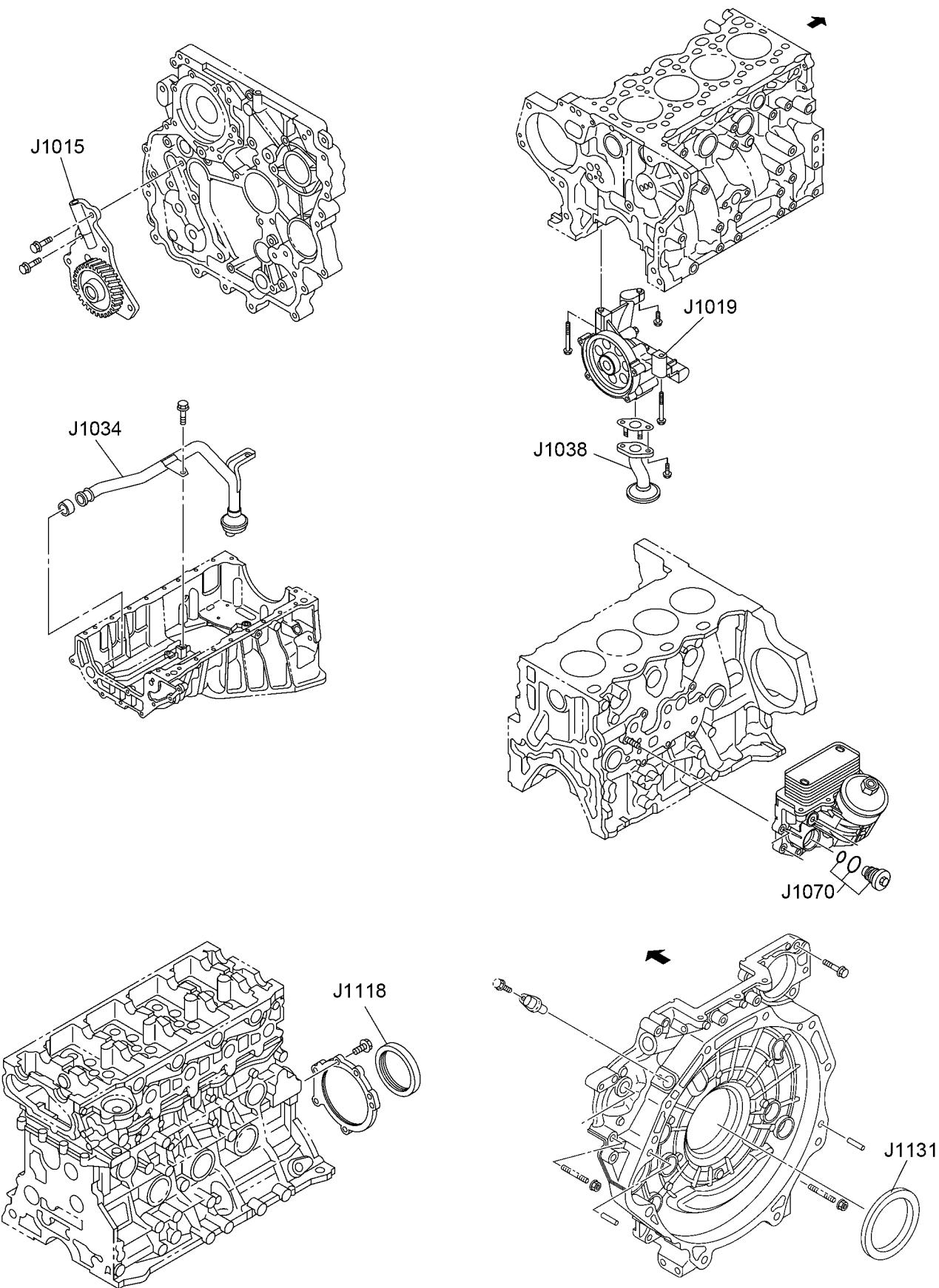
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J - 6 ENGINE

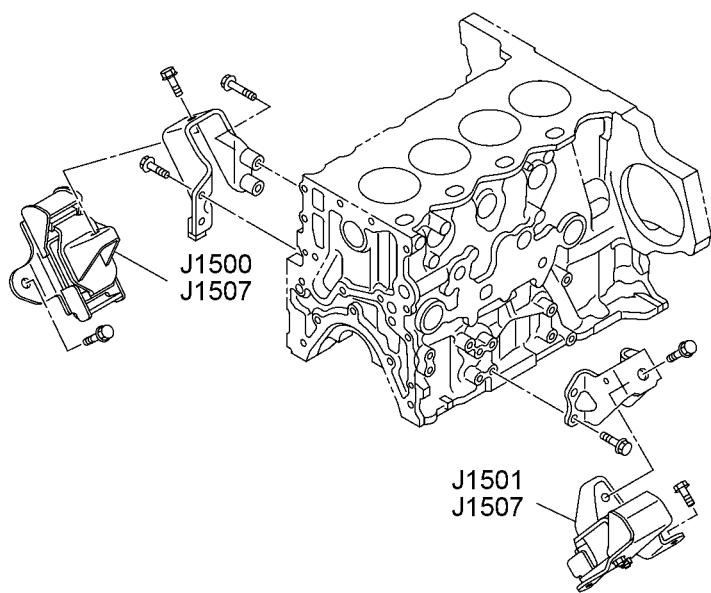
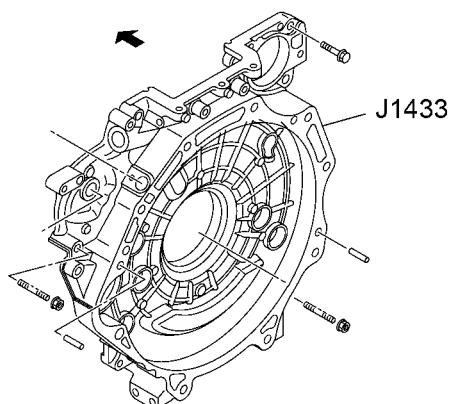
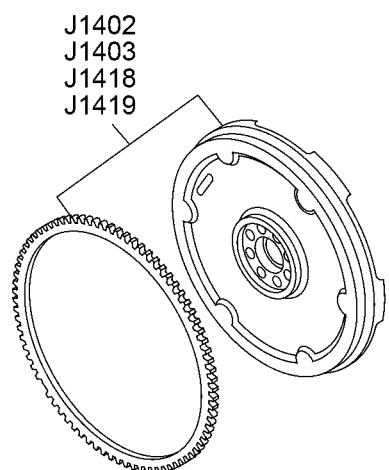
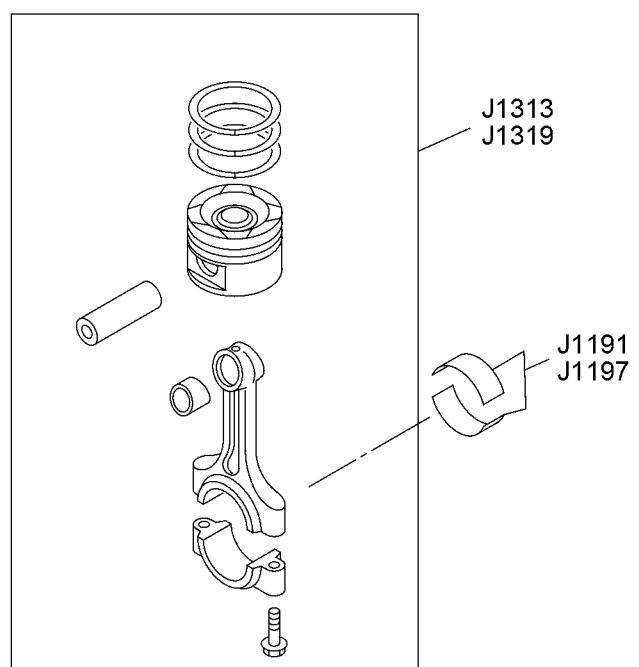
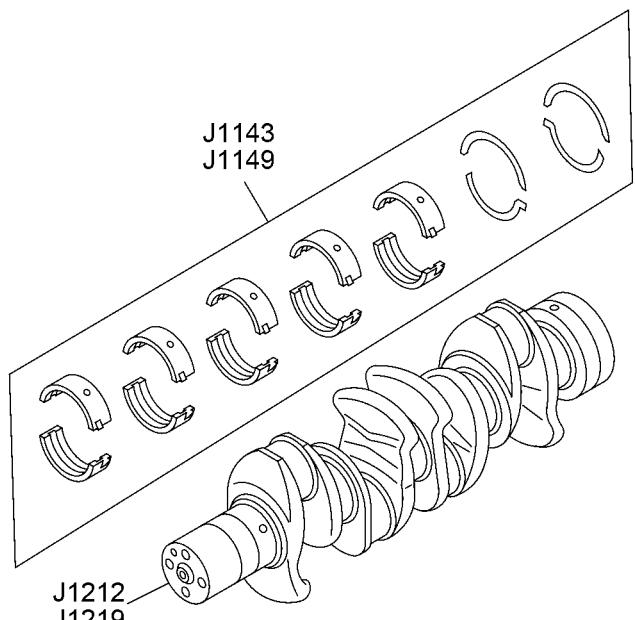


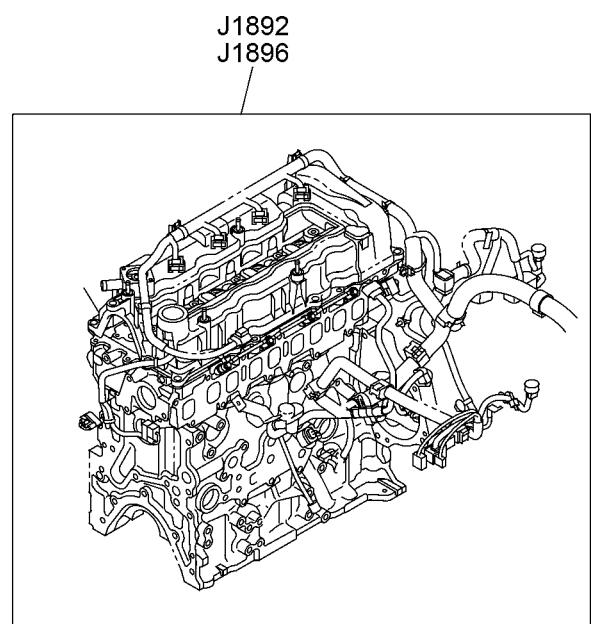
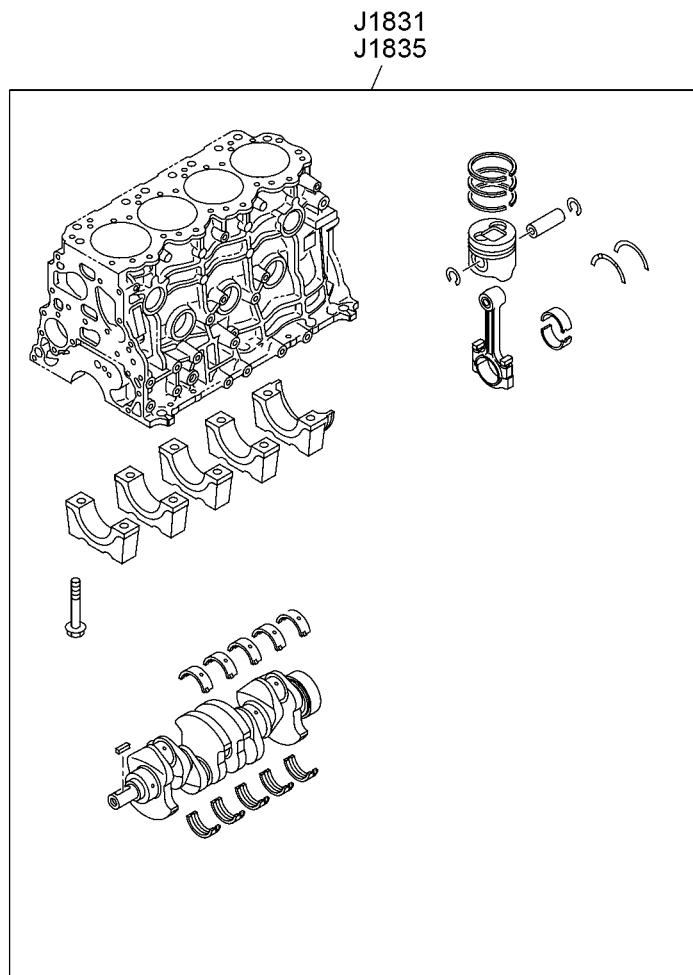
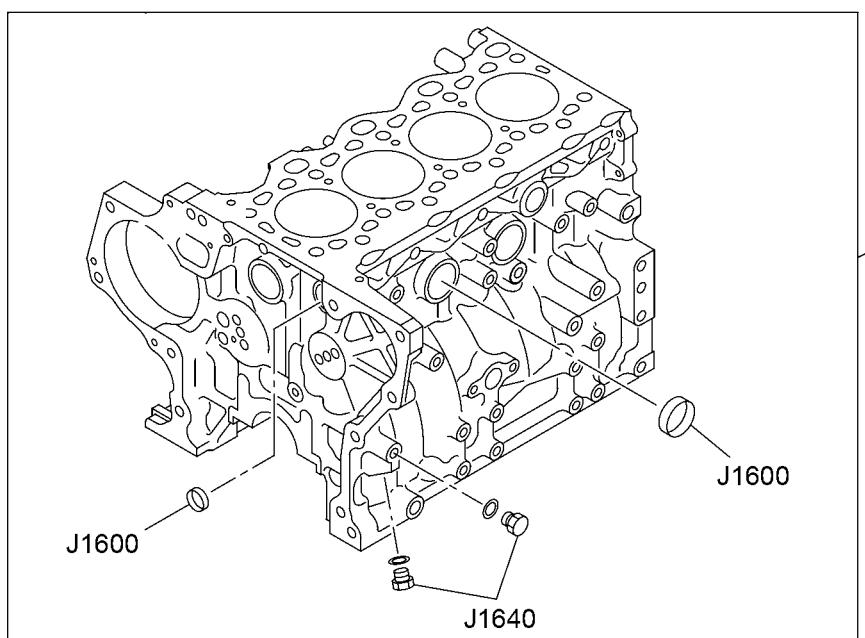
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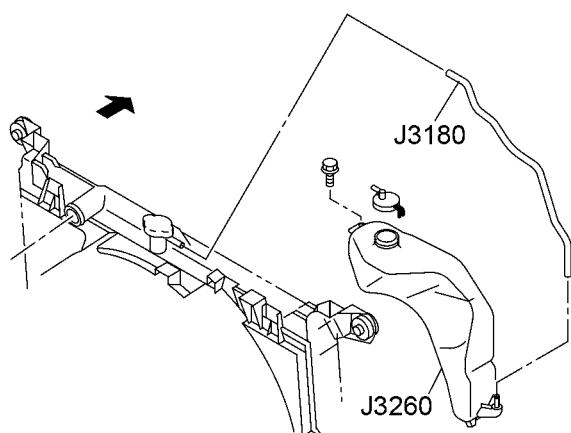
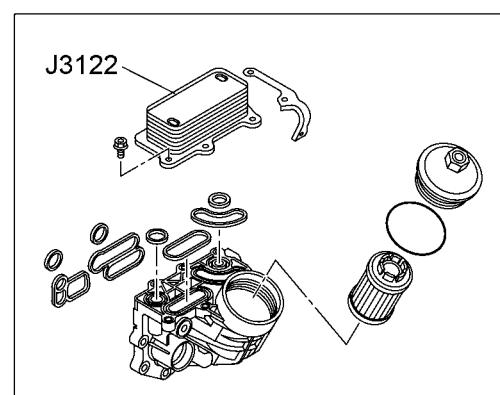
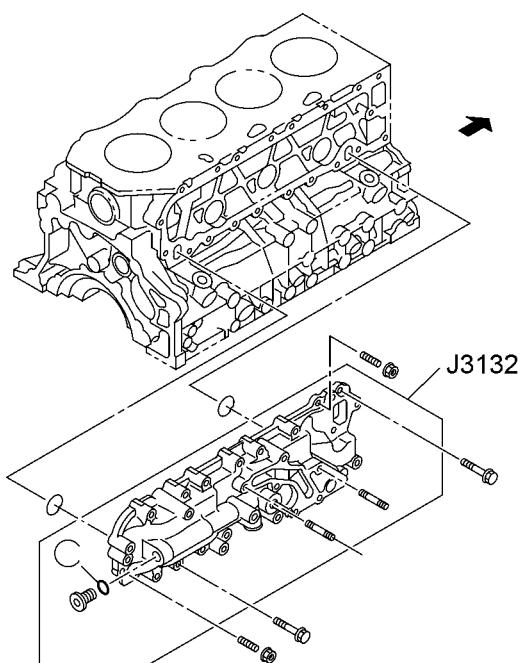
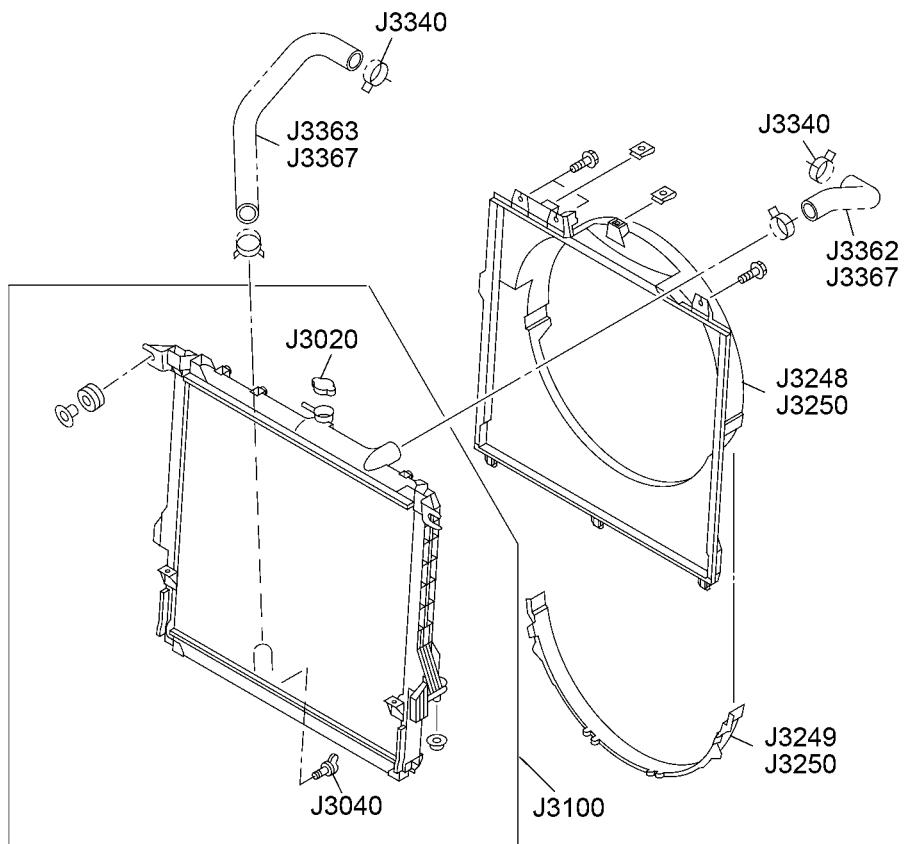
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J - 8 ENGINE

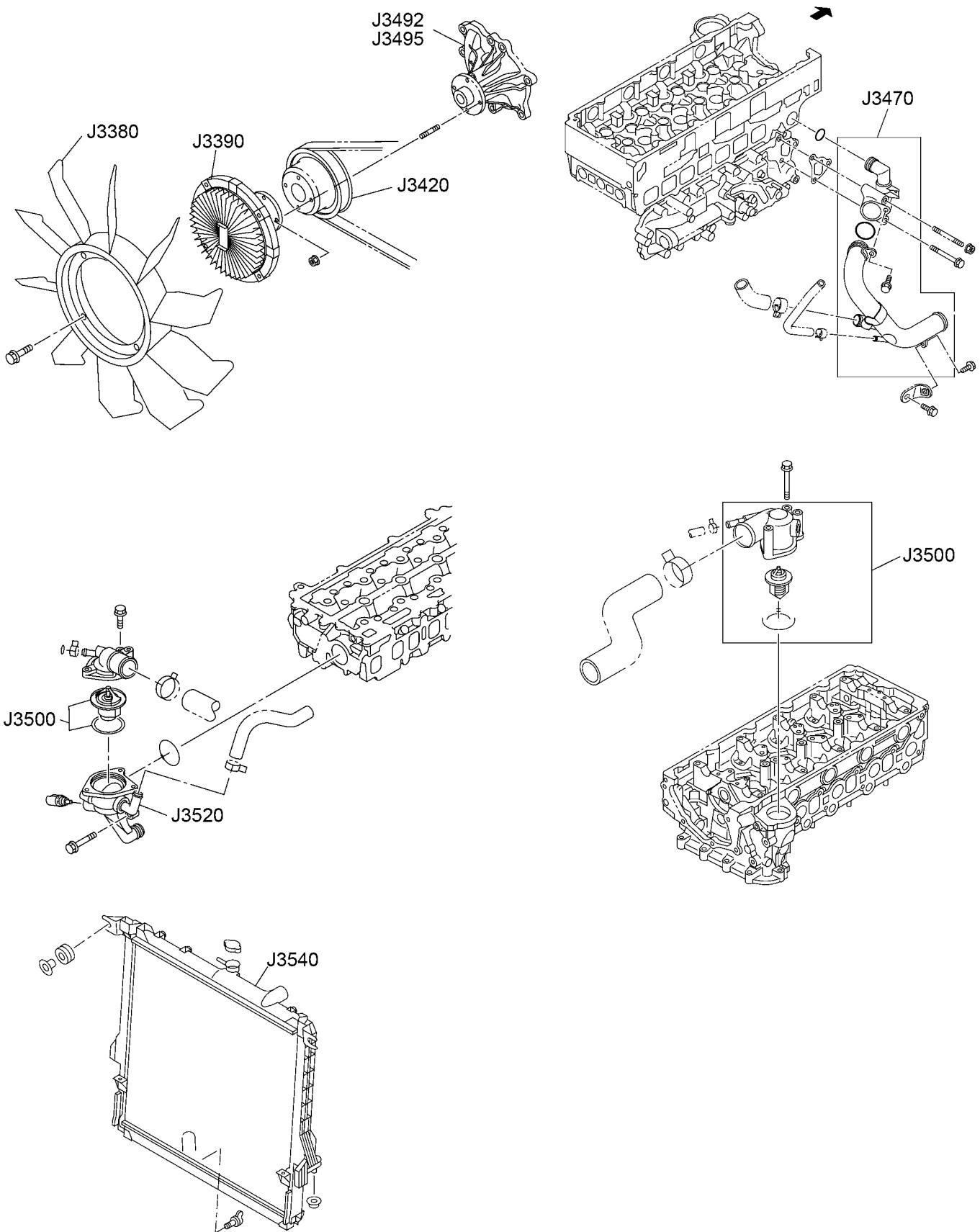




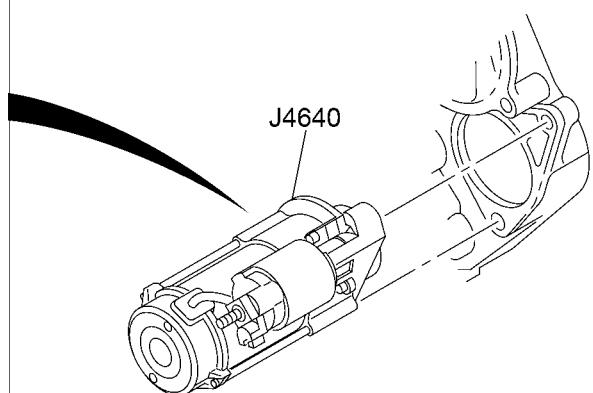
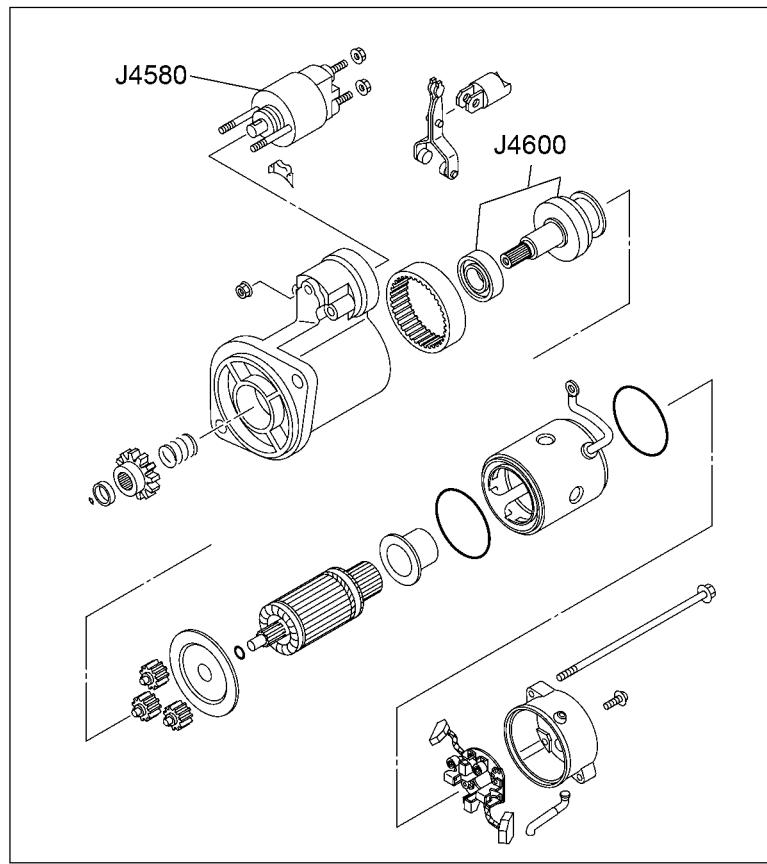
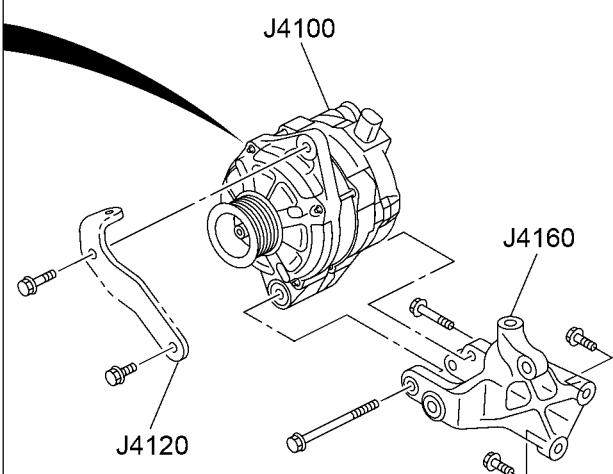
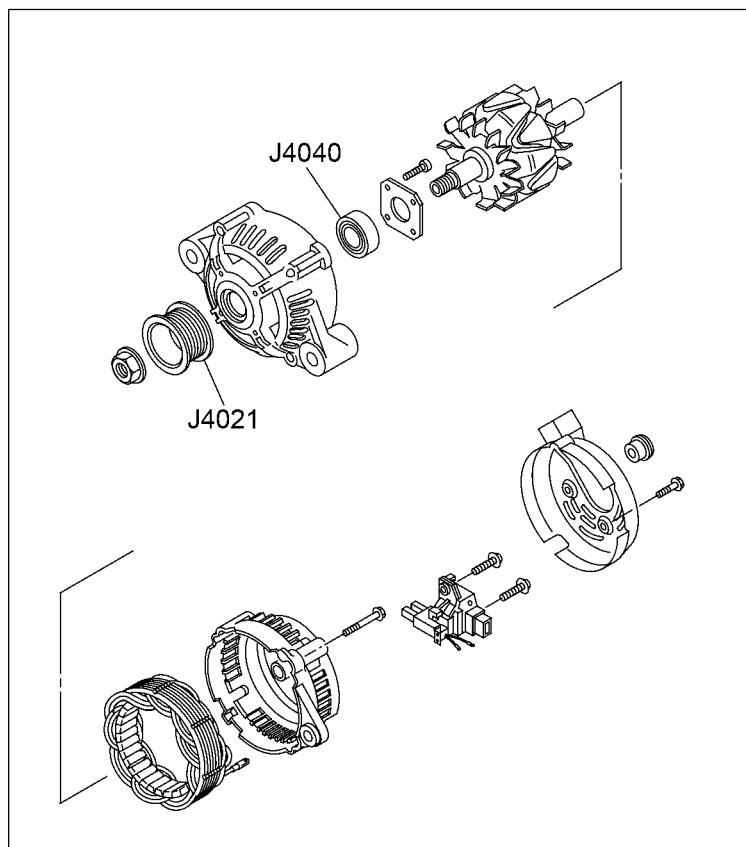
J - 10 ENGINE



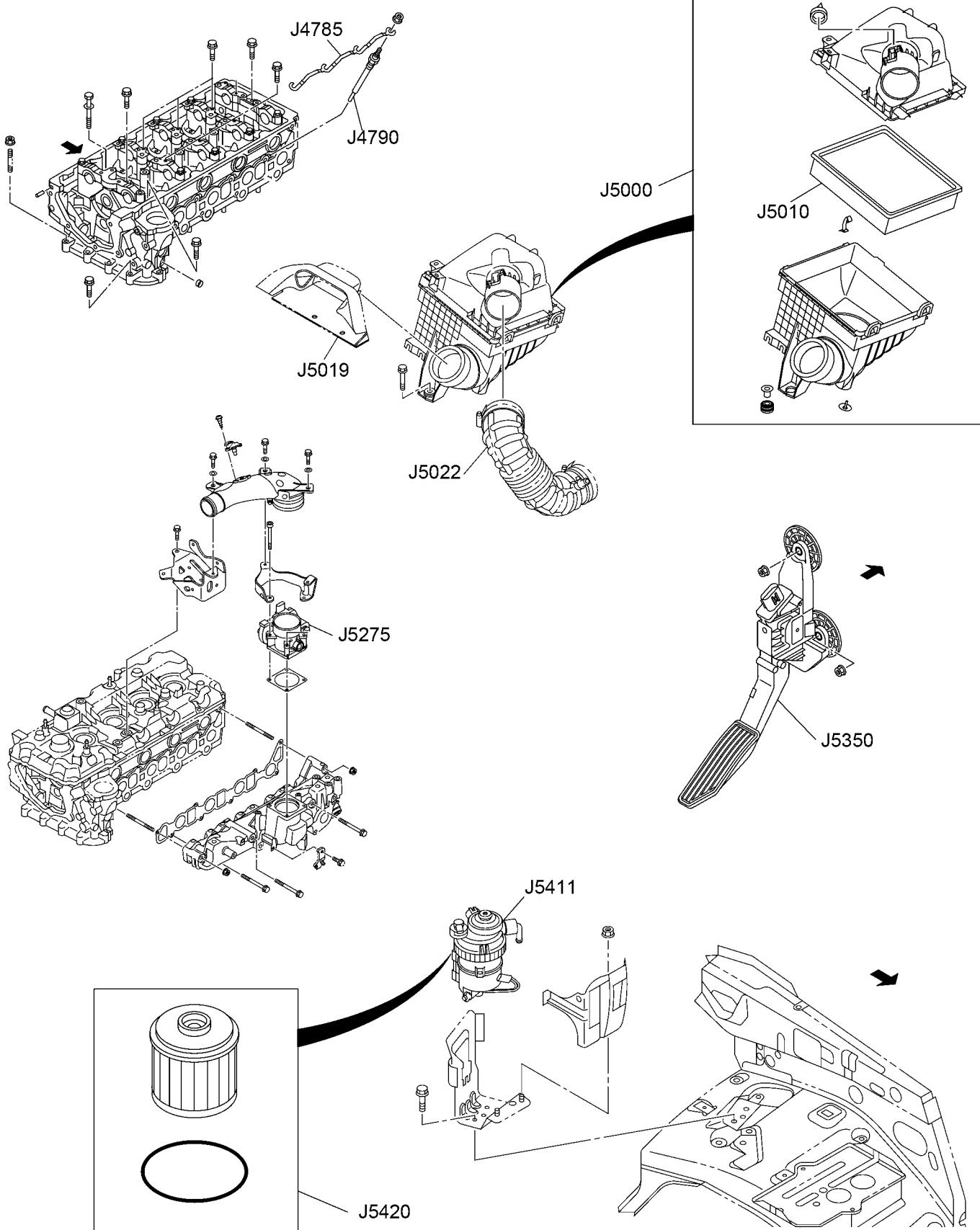
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J - 12 ENGINE

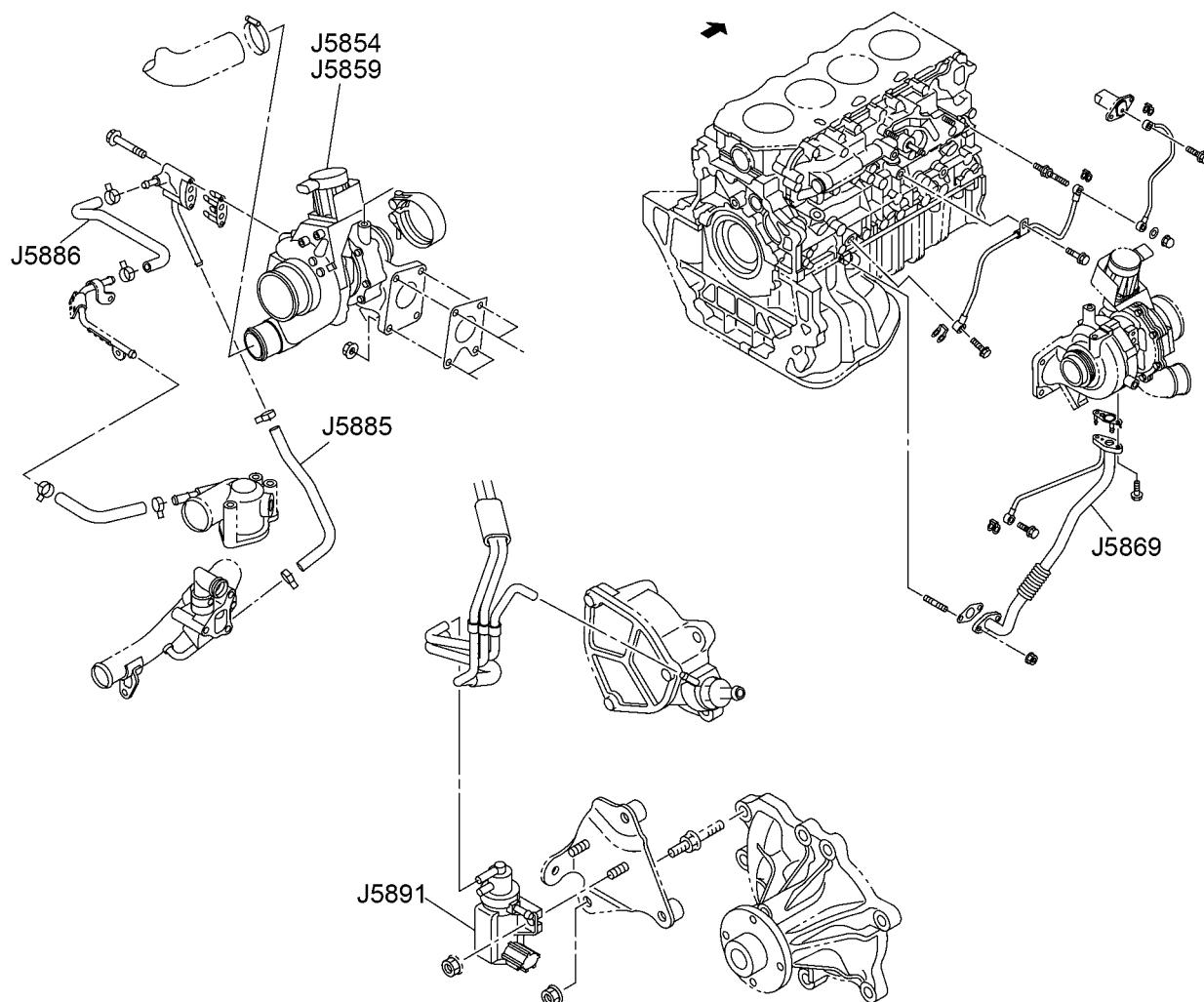
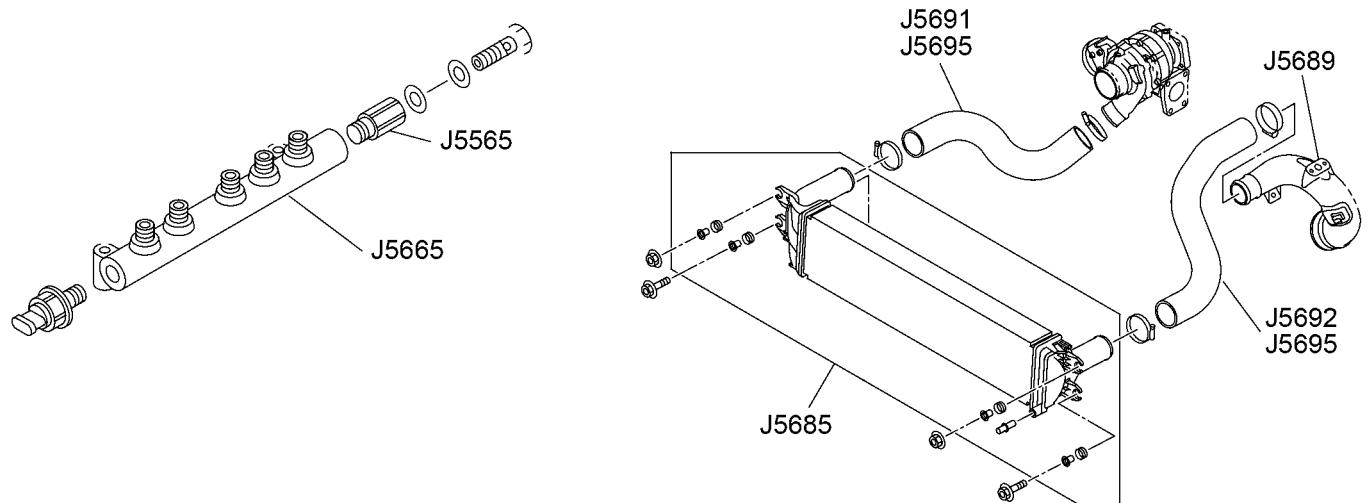


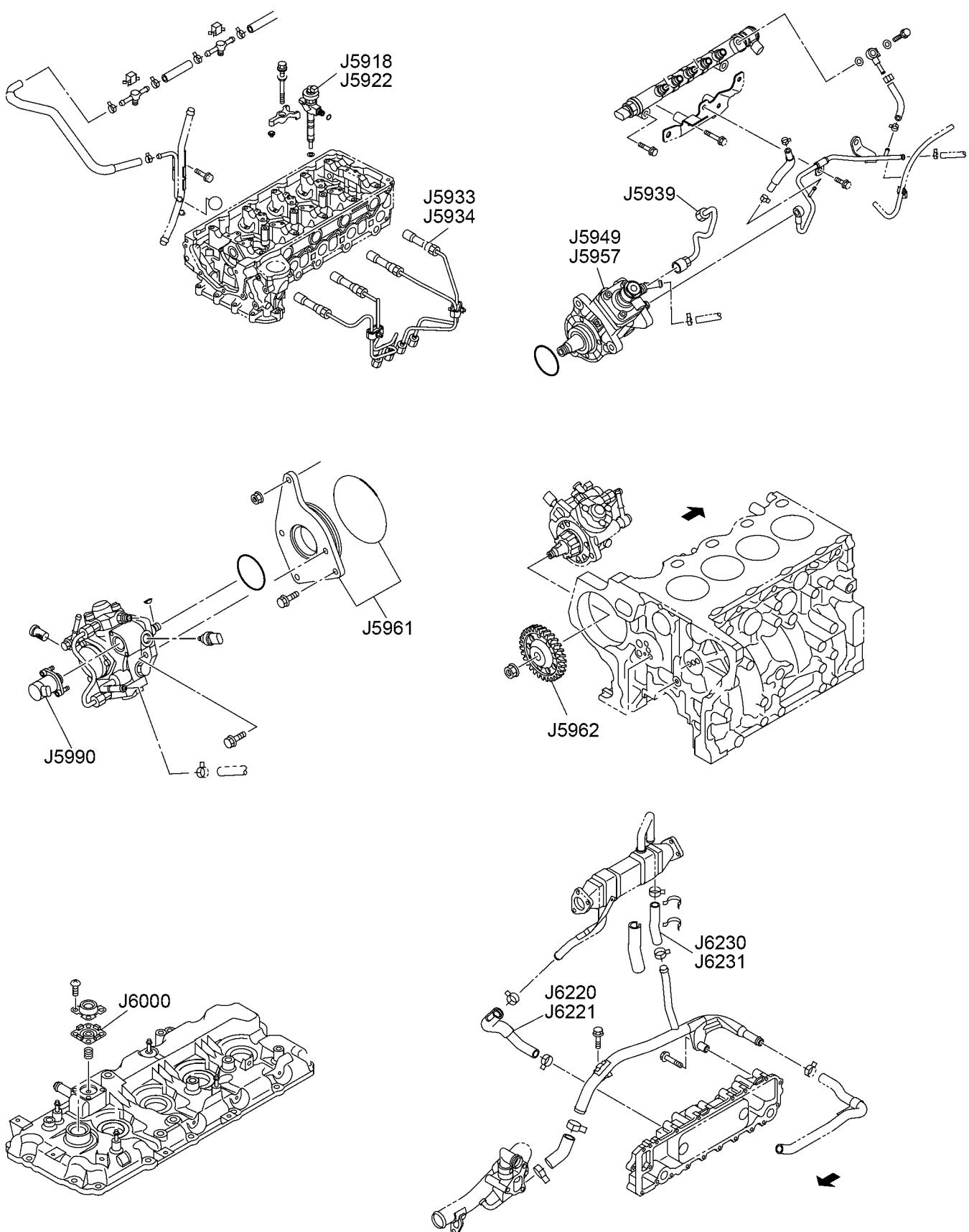
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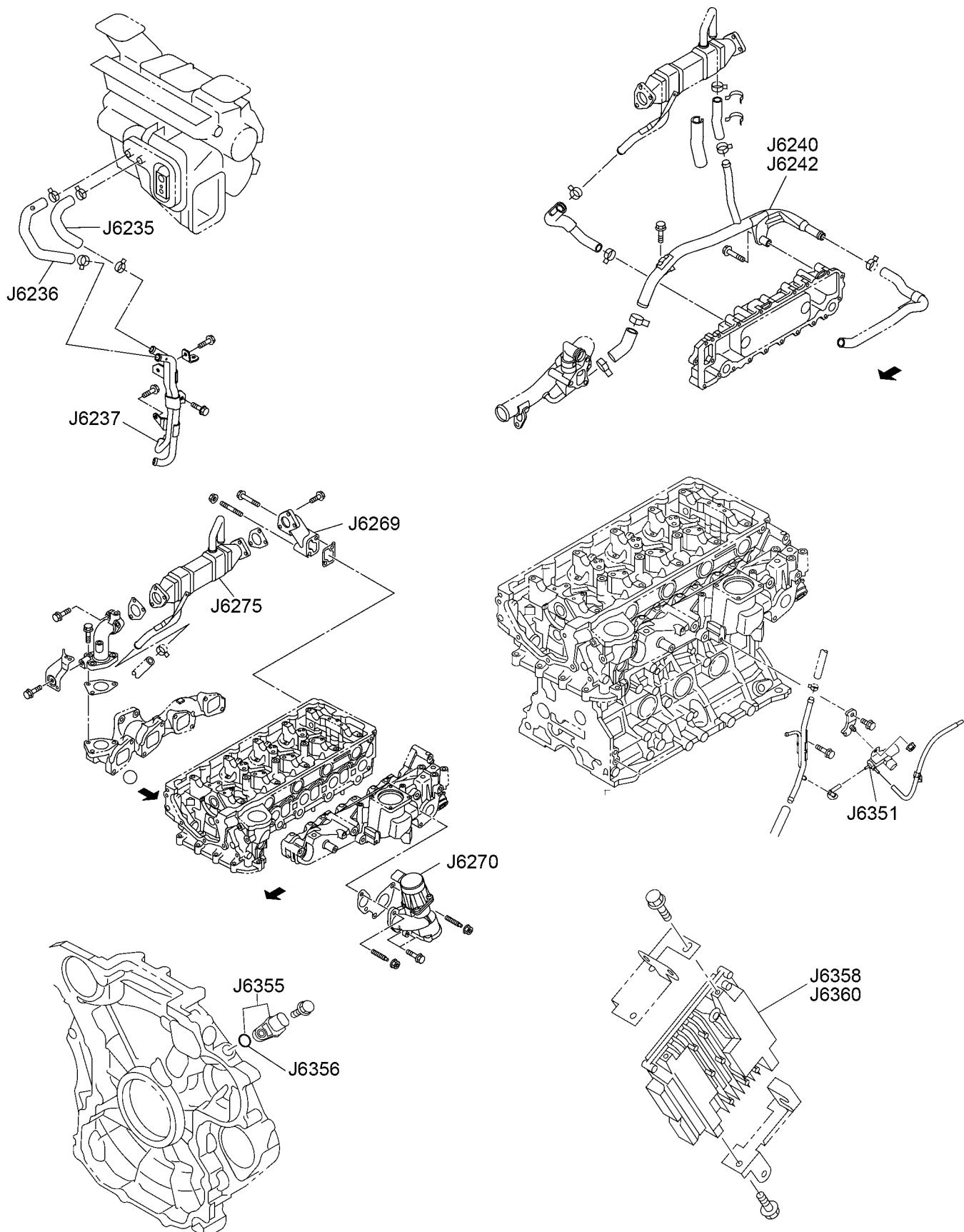
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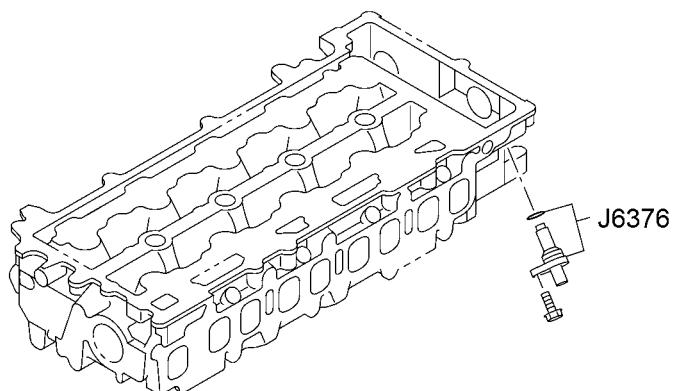
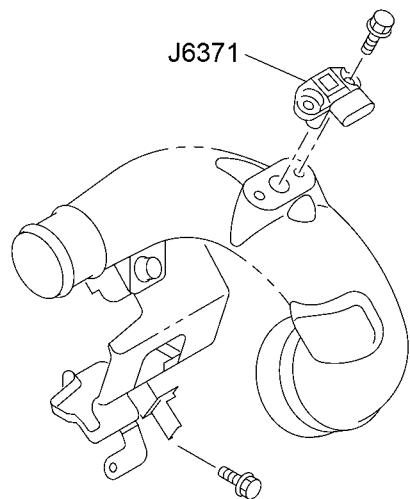
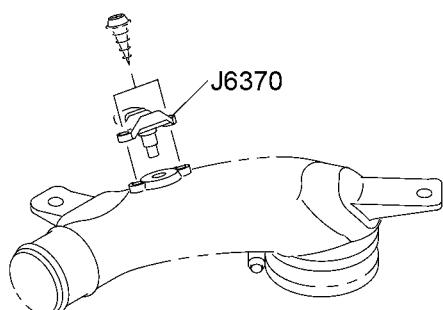
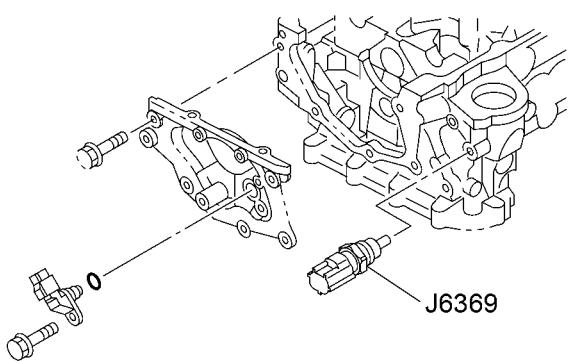
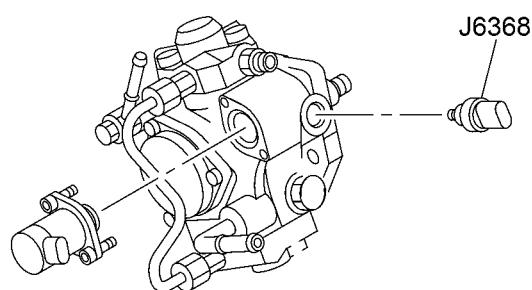
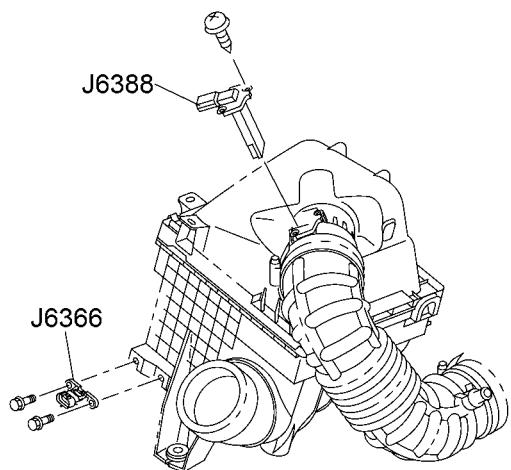
J - 14 ENGINE





J - 16 ENGINE





J - 18 ENGINE

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
MANIFOLD AND/OR GASKET, EXHAUST - REPLACE POLICY: P, E	RZ4E 4JJ3	J0115 J0119	2.2 2.1
MANIFOLD AND/OR GASKET, INTAKE - REPLACE POLICY: P	RZ4E 4JJ3	J0216 J0218	3.1 2.5
PUMP AND/OR GASKET, VACUUM - REPLACE POLICY: P	RZ4E 4JJ3	J0241 J0242	.3 1.5
HOSE, VACUUM - REPLACE		J0251	.2
COVER, ENGINE - REPLACE		J0290	.2
COVER AND/OR GASKET, ROCKER - REPLACE ADD: A - Clean Rocker Cover Assembly.....	RZ4E	J0315 J0319	1.3 .1 1.2
ADD: A - Clean Rocker Cover Assembly.....			.1
OIL SEAL, INJECTOR, ROCKER COVER - REPLACE ADD: A - To Replace Additional Oil Seal One Or All.....	ONE; 4JJ3 ONE; RZ4E	J0347 J0348	.9 .1 .3
ADD: A - To Replace Additional One Oil Seal..... B - To Replace Additional Two Oil Seal..... C - To Replace Additional Three Oil Seal.....			.2 .4 .7

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
ROCKER ARM - REPLACE NOTE: To replace all. INC: R&R rocker cover and install new gasket.	RZ4E 4JJ3	J0365 J0369	2.1 6.0
VALVE LASH - ADJUST	4JJ3	J0430	1.5
GASKET, CYLINDER HEAD - REPLACE	4JJ3 RZ4E	J0492 J0496	8.6 8.9
HEAD, CYLINDER - REPLACE POLICY: P	4JJ3 RZ4E	J0513 J0515	12.9 12.1
VALVE - REPLACE ADD: A - To Replace All Cylinder.....	ONE CYLINDER; RZ4E	J0532	9.7 2.1
	ONE CYLINDER; 4JJ3	J0537	9.8
ADD: A - To Replace All Cylinder.....			2.9
SEAL, VALVE - REPLACE ADD: A - To Replace Additional One Cylinder..... B - To Replace Additional Two Cylinder..... C - To Replace All Cylinder.....	ONE CYLINDER; RZ4E	J0554	9.3 .3 .6 1.0
	ONE CYLINDER; 4JJ3	J0557	8.1
ADD: A - To Replace Additional One Cylinder..... B - To Replace Additional Two Cylinder.....			.3 .6
(CONTINUED)			

J - 20 ENGINE**ENGINE**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D) C - To Replace All Cylinder.....			.9
SPRING, VALVE - REPLACE			
A - To Replace Additional One Cylinder.....			.2
B - To Replace Additional Two Cylinder.....			.5
C - To Replace All Cylinder.....			.7
ONE CYLINDER; 4JJ3	J0558		8.0
ADD:			
A - To Replace Additional One Cylinder.....			.2
B - To Replace Additional Two Cylinder.....			.4
C - To Replace All Cylinder.....			.6
ONE CYLINDER; RZ4E	J0559		9.2
ADD:			
A - To Replace Additional One Cylinder.....			.2
B - To Replace Additional Two Cylinder.....			.4
C - To Replace All Cylinder.....			.6
ADJUSTER, VALVE LASH - REPLACE	RZ4E	J0561	2.2
HEAD ASSEMBLY, CYLINDER - REPLACE (VALVES ORIGINALLY EQUIPPED)			
POLICY: A, P			
	RZ4E	J0570	9.3
PLUG, OIL, CYLINDER HEAD - REPLACE			
	RIGHT; RZ4E	J0630	.5
	LEFT; RZ4E	J0631	.5
	BOTH; RZ4E	J0632	.9
BELT, DRIVE - ADJUST			
	ONE; 4JJ3	J0652	.2
ADD:			
A - To Adjust All belts.....			.1
BELT, DRIVE - REPLACE			
POLICY: A			
	A/C.	J0660	.2
	SERPENTINE	J0667	.3

ENGINE		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
TENSIONER, SERPENTINE BELT - REPLACE	J0680	.3
ADD: A - RZ4E Engine2
PULLEY, CRANKSHAFT - REPLACE	RZ4E	J0712 1.6
	4JJ3	J0717 1.6
ADD: A - For 4x4 Model.....		.3
SEAL, CRANKCASE FRONT COVER - REPLACE	RZ4E	J0738 1.7
SEAL, TIMING COVER OIL - REPLACE (GEAR TYPE)	4JJ3	J0756 1.6
ADD: A - For 4x4 Model.....		.3
COVER AND/OR GASKET, CRANKCASE FRONT - REPLACE INC: R&R engine assembly.	RZ4E	J0759 13.9
ADD: A - For A/T. Model.....		.8
COVER AND/OR GASKET, TIMING - REPLACE	4JJ3	J0777 3.0
ADD: A - For 4x4 Model.....		.3
HOUSING AND/OR GASKET, TIMING PULLEY - REPLACE INC: R&R engine assembly.	4JJ3	J0792 11.6
ADD: A - For 4x4 M/T. Model.....		1.5
B - For 4x2 A/T. Model.....		2.0
C - For 4x4 A/T. Model.....		2.9

J - 22 ENGINE

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
GEAR, IDLER TIMING - REPLACE POLICY: P INC: R&R engine assembly. (RZ4E Engine)	4JJ3	J0812	3.1
ADD: A - To Replace Additional One Gear..... B - For 4x4 Model.....	RZ4E	J0826	.1 .3 12.1
GEAR, CRANKSHAFT TIMING - REPLACE INC: R&R engine assembly. (RZ4E Engines)	RZ4E	J0829	15.8
ADD: A - For A/T. Model.....	4JJ3	J0833	.8 2.6
ADD: A - For 4x4 Model.....			.3
CARRIER, CAMSHAFT - REPLACE POLICY: P	RZ4E	J0872	2.5
CAMSHAFT, EXHAUST - REPLACE	4JJ3	J0873	1.6
	RZ4E	J0874	2.1
CAMSHAFT, INTAKE - REPLACE	4JJ3	J0875	1.6
	RZ4E	J0876	2.2
TENSIONER, AND/OR GASKET TIMING CHAIN - REPLACE POLICY: P	RZ4E	J0880	.2
	4JJ3	J0881	2.6

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
CHAIN, TIMING - REPLACE			
POLICY: P			
INC: R&R engine assembly. (RZ4E Engine)			
	4JJ3	J0884	5.2
ADD:			
A - To Replace Sprocket, Cam Drive.....			.2
B - To Replace Sprocket, Supply Pump.....			.1
C - For 4x4 Model.....	RZ4E	J0885	.3
			12.0
ADD:			
A - To Replace Timing Chain Guide.....			.1
B - For A/T. Model8
COVER, TIMING CHAIN, UPPER - REPLACE			
POLICY: P			
	4JJ3	J0887	.6
COVER, TIMING CHAIN, LOWER - REPLACE			
POLICY: P			
	4JJ3	J0888	.3
LEVER, TIMING CHAIN - REPLACE			
POLICY: P			
	4JJ3	J0898	5.2
ADD:			
A - To Replace Timing Chain Guide.....			.1
B - For 4x4 Model.....			.3
	RZ4E	J0899	2.0
CAP, OIL FILLER - REPLACE		J0900	.2
TUBE, DIPSTICK - REPLACE		J0930	.2
ADD:			
A - RZ4E Engine.....			.1
DRAIN PLUG AND/OR GASKET, OIL, ENGINE - REPLACE		J0931	.3

J - 24 ENGINE

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
FILTER, OIL - REPLACE POLICY: A	4JJ3 RZ4E	J0947 J0948	.4 .3
ADAPTER, OIL FILTER - REPLACE POLICY: P INC: R&R engine assembly. (RZ4E Engine)	RZ4E	J0962	6.2
ADD: A - For A/T. Model	4JJ3	J0963	1.2 2.3
PAN AND/OR GASKET, OIL - REPLACE	4JJ3 RZ4E	J0984 J0989	1.1 .6
CRANKCASE OR MAIN PAN AND/OR GASKET, OIL - REPLACE POLICY: P INC: R&R engine assembly.	4JJ3	J1005	12.8
ADD: A - For 4x4 M/T. Model..... B - For 4x2 A/T. Model..... C - For 4x4 A/T. Model.....	RZ4E	J1006	1.5 1.6 2.5 13.9
ADD: A - For A/T. Model8
PUMP, ENGINE OIL - REPLACE INC: R&R engine assembly, and R&R oil pan. (RZ4E Engine)	4JJ3 RZ4E	J1015 J1019	3.1 13.4
ADD: A - For A/T. Model8

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
STRAINER, OIL - REPLACE POLICY: P INC: R&R engine assembly.	4JJ3	J1034	12.8
ADD: A - For 4x4 M/T. Model..... B - For 4x2 A/T. Model..... C - For 4x4 A/T. Model.....	RZ4E	J1038	1.5 1.6 2.5
ADD: A - For A/T. Model8
VALVE, CHECK, OIL - REPLACE	RZ4E	J1070	1.9
KIT, OIL CATCH TANK - INSTALL		J1090	1.0
SEALS, CRANKSHAFT REAR MAIN - REPLACE INC: R&R transmission.	4JJ3	J1118	3.2
ADD: A - For 4x4 M/T. Model..... B - For 4x2 A/T. Model..... C - For 4x4 A/T. Model.....	RZ4E	J1131	1.5 1.6 2.5
ADD: A - For A/T. Model8
BEARING, CRANKSHAFT MAIN - REPLACE POLICY: P NOTE: To replace all. INC: R&R engine assembly.	4JJ3	J1143	15.2
ADD: A - To Replace Connecting Rod Bearings (One Additional)..... B - To Replace Connecting Rod Bearings (Two Additional).....			.2 .3
(CONTINUED)			

J - 26 ENGINE**ENGINE**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
C - To Replace Connecting Rod Bearings (Three Additional).....		.4	
D - To Replace All Connecting Rod Bearings.....		.5	
E - For 4x4 M/T. Model.....		1.5	
F - For 4x2 A/T. Model.....		1.6	
G - For 4x4 A/T. Model.....		2.5	
	RZ4E		15.8
ADD:			
A - For A/T. Model8	
B - To Replace Connecting Rod Bearings (One Additional).....		.2	
C - To Replace Connecting Rod Bearings (Two Additional).....		.3	
D - To Replace Connecting Rod Bearings (Three Additional).....		.4	
E - To Replace All Connecting Rod Bearings.....		.5	
BEARING, CONNECTING ROD - REPLACE			
POLICY: P			
INC: R&R engine assembly.			
	ONE BEARING; RZ4E		14.0
ADD:			
A - To Replace Connecting Rod Bearings (One Additional).....		.3	
B - To Replace Connecting Rod Bearings (Two Additional).....		.6	
C - To Replace All Connecting Rod Bearings.....		.8	
D - For A/T. Model8	
	ONE BEARING; 4JJ3		12.6
ADD:			
A - To Replace Connecting Rod Bearings (One Additional).....		.2	
B - To Replace Connecting Rod Bearings (Two Additional).....		.3	
C - To Replace All Connecting Rod Bearings.....		.5	
D - For 4x4 M/T. Model.....		1.5	
E - For 4x2 A/T. Model.....		1.6	
F - For 4x4 A/T. Model.....		2.5	

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
CRANKSHAFT - REPLACE			
POLICY: P			
INC: R&R engine assembly.			
	RZ4E	J1212	15.8
ADD:			
A - To Replace Piston, Pin, Rod and/or Rings (One).....			.3
B - To Replace Piston, Pin, Rod and/or Rings (Two).....			.6
C - To Replace Piston, Pin, Rod and/or Rings (Three).....			.9
D - To Replace Piston, Pin, Rod and/or Rings (All).....			1.2
E - To Replace Cylinder Head.....			3.4
INC: Recondition or Replace all valve.			
F - To Recondition or Replace All Valve.....			2.8
G - For A/T. Model8
	4JJ3	J1219	14.9
ADD:			
A - To Replace Piston, Pin, Rod and/or Rings (One).....			.3
B - To Replace Piston, Pin, Rod and/or Rings (Two).....			.6
C - To Replace Piston, Pin, Rod and/or Rings (Three).....			.9
D - To Replace Piston, Pin, Rod and/or Rings (All).....			1.2
E - To Replace Cylinder Head.....			4.3
INC: Recondition or Replace all valve.			
F - To Recondition or Replace All Valve.....			4.1
G - For 4x4 M/T. Model.....			1.5
H - For 4x2 A/T. Model.....			1.6
J - For 4x4 A/T. Model.....			2.5
PISTON, ROD AND/OR RINGS - REPLACE			
POLICY: P			
INC: R&R engine assembly.			
	ONE CYLINDER; RZ4E	J1313	14.1
ADD:			
A - To Replace Piston, Rod and/or Rings (One Additional).....			.3
B - To Replace Piston, Rod and/or Rings (Two Additional).....			.7
C - To Replace Piston, Rod and/or Rings (All).....			1.0
D - For A/T. Model8

(CONTINUED)

J - 28 ENGINE**ENGINE**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
E - To Replace Cylinder Head.....		3.4	
INC: Recondition or Replace all valve.			
F - To Recondition or Replace All Valve.....		2.8	
	ONE CYLINDER; 4JJ3	J1319	13.1
ADD:			
A - To Replace Piston, Rod and/or Rings (One Additional).....		.3	
B - To Replace Piston, Rod and/or Rings (Two Additional).....		.7	
C - To Replace Piston, Rod and/or Rings (All).....		1.0	
D - To Recondition or Replace All Valves.....		4.1	
E - To Replace Cylinder Head.....		4.3	
INC: Recondition or Replace all valve.			
F - For 4x4 M/T. Model.....		1.5	
G - For 4x2 A/T. Model.....		1.6	
H - For 4x4 A/T. Model.....		2.5	
FLYWHEEL (AUTOMATIC TRANSMISSION) - REPLACE			
POLICY: P			
INC: R&R transmission.			
	4JJ3	J1402	4.7
ADD:			
A - For 4x4 Model.....		.9	
	RZ4E	J1403	4.3
FLYWHEEL (MANUAL TRANSMISSION) - REPLACE			
POLICY: P			
INC: R&R transmission.			
	4JJ3	J1418	3.1
ADD:			
A - For 4x4 Model.....		1.5	
	RZ4E	J1419	3.1

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
FLYWHEEL HOUSING - REPLACE POLICY: P INC: R&R engine assembly.	RZ4E	J1433	10.9
ADD: A - For A/T. Model8
MOUNT, ENGINE - REPLACE ADD: A - 4JJ3 Engine.....	FRONT RIGHT	J1500	1.5
	FRONT LEFT	J1501	1.9
ADD: A - RZ4E Engine..... B - 4JJ3 Engine (4x4 Model).....	FRONT BOTH	J1507	.9 .3 3.1
ADD: A - 4JJ3 Engine (4x2 Model)..... B - 4JJ3 Engine (4x4 Model).....			1.0 1.3
PLUG, EXPANSION - REPLACE NOTE: Add appropriate labor operation time(s) for removal of necessary components to gain access to plug to regular labor hours column.		J1600	.4
PLUG, OIL GALLERY - REPLACE NOTE: Add appropriate labor operation time(s) for removal of necessary components to gain access to plug to regular labor hours column.		J1640	.4
BLOCK, ENGINE FITTED - REPLACE POLICY: P INC: R&R engine assembly.	RZ4E	J1811	17.4
ADD: A - For A/T. Model8
B - To Replace Cylinder Head.....			3.4
INC: Recondition or Replace all valve.			
(CONTINUED)			

J - 30 ENGINE**ENGINE**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
C - To Recondition or Replace All Valve.....	4JJ3	2.8	
	J1815	15.5	
ADD:			
A - To Boring.....		ST	
B - To Replace Cylinder Head.....		4.3	
INC: Recondition or Replace all valve.			
C - To Recondition or Replace All Valves.....		4.1	
D - For 4x4 M/T. Model.....		1.5	
E - For 4x2 A/T. Model.....		1.6	
F - For 4x4 A/T. Model.....		2.5	
ENGINE PARTIAL/BASIC - REPLACE			
POLICY: A, P			
INC: R&R engine assembly.	RZ4E	J1831	15.7
ADD:			
A - For A/T. Model	4JJ3	J1835	.8
			13.8
ADD:			
A - For 4x4 M/T. Model.....			1.5
B - For 4x2 A/T. Model.....			1.6
C - For 4x4 A/T. Model.....			2.5
ENGINE ASSEMBLY - REPLACE			
POLICY: A, P	RZ4E	J1892	6.3
ADD:			
A - For A/T. Model	4JJ3	J1896	.8
			5.9
ADD:			
A - For 4x4 M/T. Model.....			1.5
B - For 4x2 A/T. Model.....			2.0
C - For 4x4 A/T. Model.....			2.9

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
CAP, RADIATOR FILLER - REPLACE INC: Diagnosis to pressure test cap.	J3020	.2	
COCK OF PLUG, RADIATOR DRAIN - REPLACE INC: Drain and refill.	J3040	.4	
RADIATOR ASSEMBLY - REPLACE POLICY: A INC: Drain and refill.	J3100	2.7	
COOLER, ENGINE OIL - REPLACE INC: Drain and refill. INC: R&R engine assembly. (RZ4E Engine)	RZ4E	J3122	6.2
ADD: A - For A/T. Model	4JJ3	J3132	1.2 2.9
TUBE, OVERFLOW - REPLACE	J3180		.4
SHROUD, RADIATOR FAN - REPLACE			
	TWO PIECE TYPE; UPPER	J3248	.7
	TWO PIECE TYPE; LOWER	J3249	.4
	TWO PIECE TYPE; BOTH	J3250	.7
RESERVOIR, RADIATOR COOLANT - REPLACE	J3260		.2
CLAMP, RADIATOR HOSE - REPLACE	ONE	J3340	.5
ADD: A - To Replace Clamp (One Additional)..... B - To Replace Clamp (Two Additional)..... C - To Replace Clamp (Three Additional)..... D - To Replace Clamp (Four Additional).....			.1 .2 .3 .4

J - 32 ENGINE

ENGINE		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
HOSE, ENGINE COOLANT - REPLACE INC: Drain and refill.	UPPER LOWER BOTH	J3362 .5 J3363 .5 J3367 .6
COOLING FAN - REPLACE	J3380	.7
CLUTCH ASSEMBLY, COOLING FAN - REPLACE	J3390	.8
PULLEY, COOLANT PUMP - REPLACE INC: Adjust belt tension.	J3420	.7
PIPE, WATER SUCTION - REPLACE ADD: A - 4JJ3 Engine.....	J3470	1.6 .7
PUMP AND/OR GASKET, COOLANT - REPLACE POLICY: P INC: Drain and refill.	RZ4E 4JJ3	J3492 1.1 J3495 .9
THERMOSTAT, OUTLET AND/OR GASKET - REPLACE INC: Drain and refill. ADD: A - 4JJ3 Engine.....	J3500	.5 .1
HOUSING AND/OR GASKET, THERMOSTAT - REPLACE	J3520	.7
COOLING SYSTEM - FLUSH INC: Drain cooling system, R&R thermostat, flush with clear water and test coolant.	J3540	.8

ENGINE		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
PULLEY, GENERATOR - REPLACE INC: R&R generator. ADD: A - RZ4E Engine.....	J4021	.6 1.0
BEARING, GENERATOR - REPLACE INC: R&R generator. ADD: A - RZ4E Engine.....	J4040	.9 1.0
GENERATOR ASSEMBLY - REPLACE POLICY: A INC: Adjust belt tension. ADD: A - RZ4E Engine.....	J4100	.6 1.0
BRACE, GENERATOR ADJUSTING - REPLACE	J4120	.3
BRACKET, GENERATOR MOUNTING - REPLACE ADD: A - 4JJ3 Engine.....	J4160	1.9 .6
SOLENOID, STARTER MOTOR - REPLACE INC: R&R starter motor. ADD: A - 4JJ3 Engine (4x2 Model)..... B - 4JJ3 Engine (4x4 Model).....	J4580	.8 .1 .4
DRIVE ASSEMBLY, STARTER MOTOR - REPLACE INC: R&R starter motor. ADD: A - 4JJ3 Engine (4x2 Model)..... B - 4JJ3 Engine (4x4 Model).....	J4600	1.0 .1 .4

J - 34 ENGINE

ENGINE		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
MOTOR ASSEMBLY, STARTER - REPLACE ADD: A - 4JJ3 Engine (4x2 Model)..... B - 4JJ3 Engine (4x4 Model).....	J4640	.7 .1 .4
CONNECTOR, GLOW PLUG - REPLACE	J4785	.4
GLOW PLUG - REPLACE POLICY: A	J4790	.5
AIR CLEANER ASSEMBLY - REPLACE POLICY: E	J5000	.3
ELEMENT, AIR CLEANER - REPLACE POLICY: A	J5010	.2
INTAKE DUCT, AIR CLEANER - REPLACE	J5019	.2
DUCT, AIR CLEANER TO TURBOCHARGER - REPLACE	J5022	.2
VALVE ASSEMBLY, INTAKE THROTTLE - REPLACE POLICY: E ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download..... C - RZ4E Engine.....	J5275	.3 .5 .2
PEDAL, ACCELERATOR - REPLACE	J5350	.2
FILTER ASSEMBLY, FUEL - REPLACE	J5411	.3
FILTER, FUEL ELEMENT - REPLACE POLICY: A	J5420	.3
LIMITER, FUEL PRESSURE (DIESEL) - REPLACE	J5565	1.3

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
RAIL ASSEMBLY, COMMON, FUEL INJECTION - REPLACE POLICY: P ADD: A - 4JJ3 Engine.....	J5665	1.5	.9
INTERCOOLER COMPONENTS - REPLACE POLICY: P INTERCOOLER ASSEMBLY INTERCOOLER TO VALVE;INTAKE THROTTLE DUCT RUBBER HOSE (INLET) RUBBER HOSE (OUTLET) RUBBER HOSE (BOTH)	J5685 J5689 J5691 J5692 J5695	1.9 .3 .3 .2 .4	
TURBOCHARGER ASSEMBLY - REPLACE POLICY: A 4JJ3 ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download..... RZ4E ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	J5854 J5859	1.9 .3 .5 1.9 .3 .5	
PIPE, OIL PRESSURE & RETURN (TURBOCHARGER) - REPLACE ADD: A - 4JJ3 Engine.....	J5869	.8 .4	
HOSE, WATER RETURN (TURBOCHARGER) - REPLACE ADD: A - 4JJ3 Engine.....	J5885	.5 .2	
HOSE, WATER FEED (TURBOCHARGER SIDE) - REPLACE POLICY: E	J5886	.5	

J - 36 ENGINE

ENGINE		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
SOLENOID, TURBOCHARGER CONTROL - REPLACE POLICY: E ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	J5891	.2 .3 .5
INJECTOR, FUEL - REPLACE POLICY: A, P ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download..... C - To Replace Additional One Injector..... D - To Replace Additional Two Injectors..... E - To Replace All Injectors.....	ONE; 4JJ3 J5918	2.3 .3 .5 .3 .5 .7
 ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download..... C - To Replace Additional One Injector..... D - To Replace Additional Two Injectors..... E - To Replace All Injectors.....	ONE; RZ4E J5922	.4 .3 .5 .4 .6 .8
LINE, FUEL INJECTION HIGH PRESSURE DIESEL - REPLACE POLICY: E ADD: A - To Replace Additional Line One Or All.....	ONE; RZ4E J5933	.2
ONE; 4JJ3 J5934		1.4
ADD: A - To Replace Additional One Line..... B - To Replace Additional Two Line..... C - To Replace All Lines.....		.2 .3 .4

ENGINE		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
LINE, FUEL INJECTION HIGH PRESSURE DIESEL (COMMON RAIL) - REPLACE POLICY: E ADD: A - RZ4E Engine.....	J5939	.9 .3
PUMP, FUEL INJECTION DIESEL - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download..... RZ4E	4JJ3 J5949 RZ4E J5957	7.4 .3 .5 2.4 .3 .5
BRACKET AND/OR GASKET, FUEL INJECTION PUMP - REPLACE NOTE: RZ4E engine.	J5961	2.4
GEAR AND/OR ADVANCE TIMING MECHANISM, FUEL INJECTION PUMP - REPLACE ADD: A - 4JJ3 Engine.....	J5962	2.4 3.2
FRP (FUEL RAIL PRESSURE REGULATOR) / SCV (SUCTION CONTROL VALVE) - REPLACE (INC. SUPPLY PUMP REMOVAL AND REINSTALL TIME)	J5990	2.3
VALVE, PCV - REPLACE POLICY: E	J6000	.2
HOSE, WATER FEED (EGR COOLER) - REPLACE	RZ4E 4JJ3	.5 1.9
HOSE, WATER RETURN (EGR COOLER) - REPLACE ADD: A - To Replace EGR Cooler Water Return Hose (Lower Side)..... (CONTINUED)	RZ4E J6230	.4 .6

J - 38 ENGINE

ENGINE			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)	4JJ3	J6231	.6
ADD:			
A - To Replace EGR Cooler Water Return Hose (Lower Side).....			1.7
HOSE, HEATER FEED (HEATER CORE) - REPLACE	J6235		.5
HOSE, HEATER RETURN (HEATER CORE) - REPLACE	J6236		.5
PIPE, HEATER - REPLACE	J6237		.8
PIPE, WATER RETURN (EGR COOLER) - REPLACE	RZ4E	J6240	1.0
ADD:			
A - To Replace EGR Cooler Water Return Pipe, Lower Side (For M/T. Model).....			5.3
INC: R&R engine assembly.			
B - To Replace EGR Cooler Water Return Pipe, Lower Side (For A/T. Model).....			6.5
INC: R&R engine assembly.			
	4JJ3	J6242	2.0
PIPE, EGR - REPLACE	J6269		.4
POLICY: P			
ADD:			
A - RZ4E Engine.....			2.7
VALVE AND/OR GASKET, EGR - REPLACE	J6270		.4
POLICY: E, P			
ADD:			
A - RZ4E Engine.....			.5
B - Diagnosis Time.....			.3
C - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
COOLER, EGR VALVE - REPLACE	J6275		.9
POLICY: P			
ADD:			
A - 4JJ3 Engine.....			.1

ENGINE		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
VACUUM SWITCHING VALVE, THROTTLE - REPLACE	J6351	.3
SENSOR, CRANKSHAFT ANGLE - REPLACE	J6355	.2
ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download..... C - 4JJ3 Engine.....		.3 .5 .6
OIL SEAL (O-RING), SENSOR, CRANKSHAFT ANGLE - REPLACE	J6356	.2
ADD: A - 4JJ3 Engine.....		.6
SERVICE PROGRAMMING SYSTEM - REPROGRAM	J6358	.6
CONTROLLER, ECM (ENGINE CONTROL MODULE) - REPLACE POLICY: E	J6360	.3
ADD: A - To Program..... B - Diagnosis Time..... C - Diagnosis Time & Data Recording Module (DRM) - Download.....		.3 .3 .5
SENSOR, BARO (BAROMETRIC PRESSURE) - REPLACE	J6366	.2
ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....		.3 .5
SENSOR, FUEL TEMPERATURE - REPLACE POLICY: E	J6368	2.3
ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....		.3 .5
SENSOR, COOLANT TEMPERATURE - REPLACE POLICY: E	J6369	.5
ADD: A - Diagnosis Time.....		.3
(CONTINUED)		

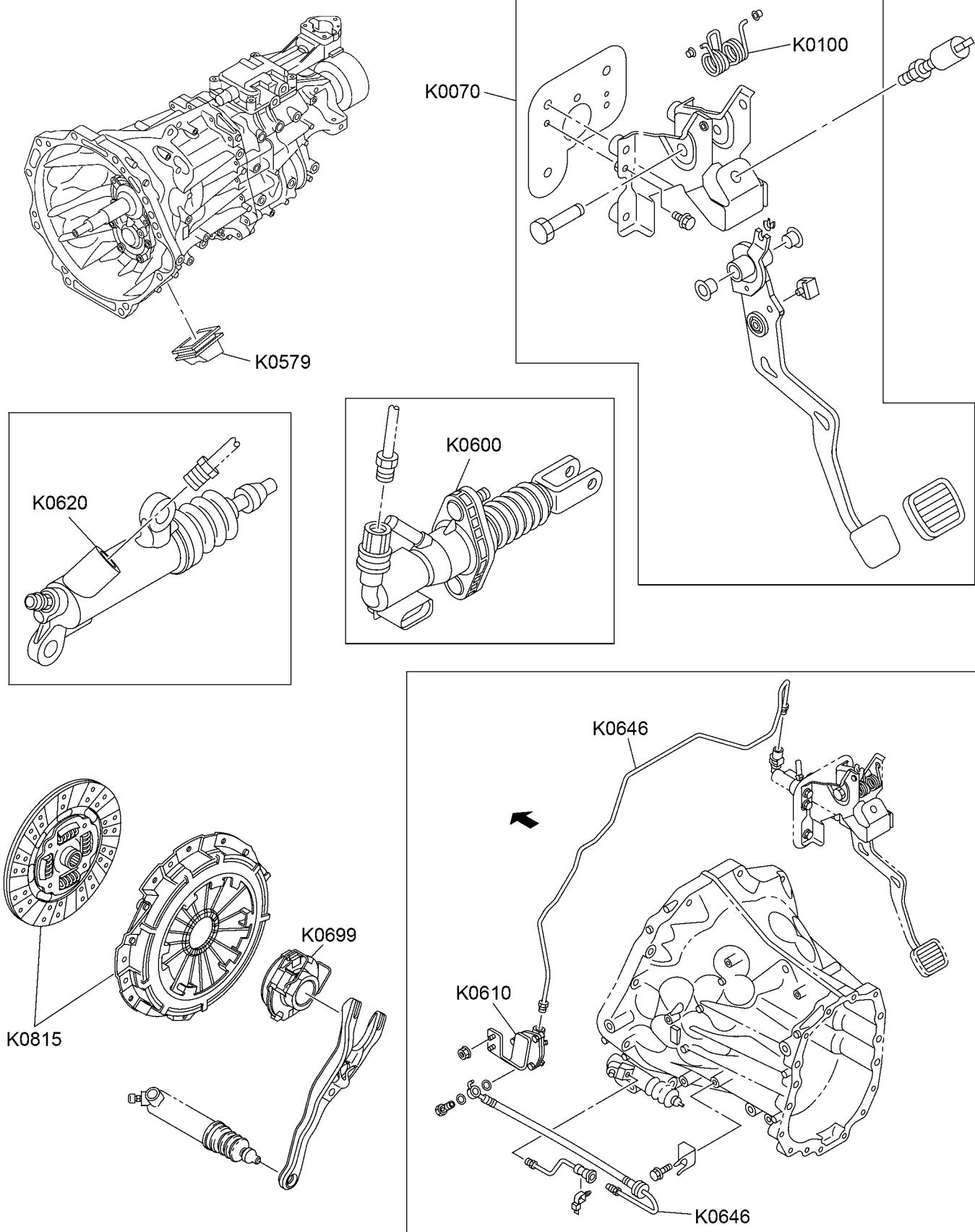
J - 40 ENGINE

ENGINE		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
(CONT'D) B - Diagnosis Time & Data Recording Module (DRM) - Download.....		.5
SENSOR, MAP (MANIFOLD ABSOLUTE PRESSURE) - REPLACE POLICY: E ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	J6370	.2 .3 .5
SENSOR, IAT/MAT (INTAKE AIR TEMPERATURE/MANIFOLD AIR TEMPERATURE) - REPLACE POLICY: E ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	J6371	.2 .3 .5
SENSOR, CAMSHAFT ANGLE - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download..... C - RZ4E Engine.....	J6376	.2 .3 .5 1.2
SENSOR, MAF/IAT (MASS AIR FLOW/INTAKE AIR TEMPERATURE) - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	J6388	.2 .3 .5

K TRANSAXLE AND TRANSMISSION

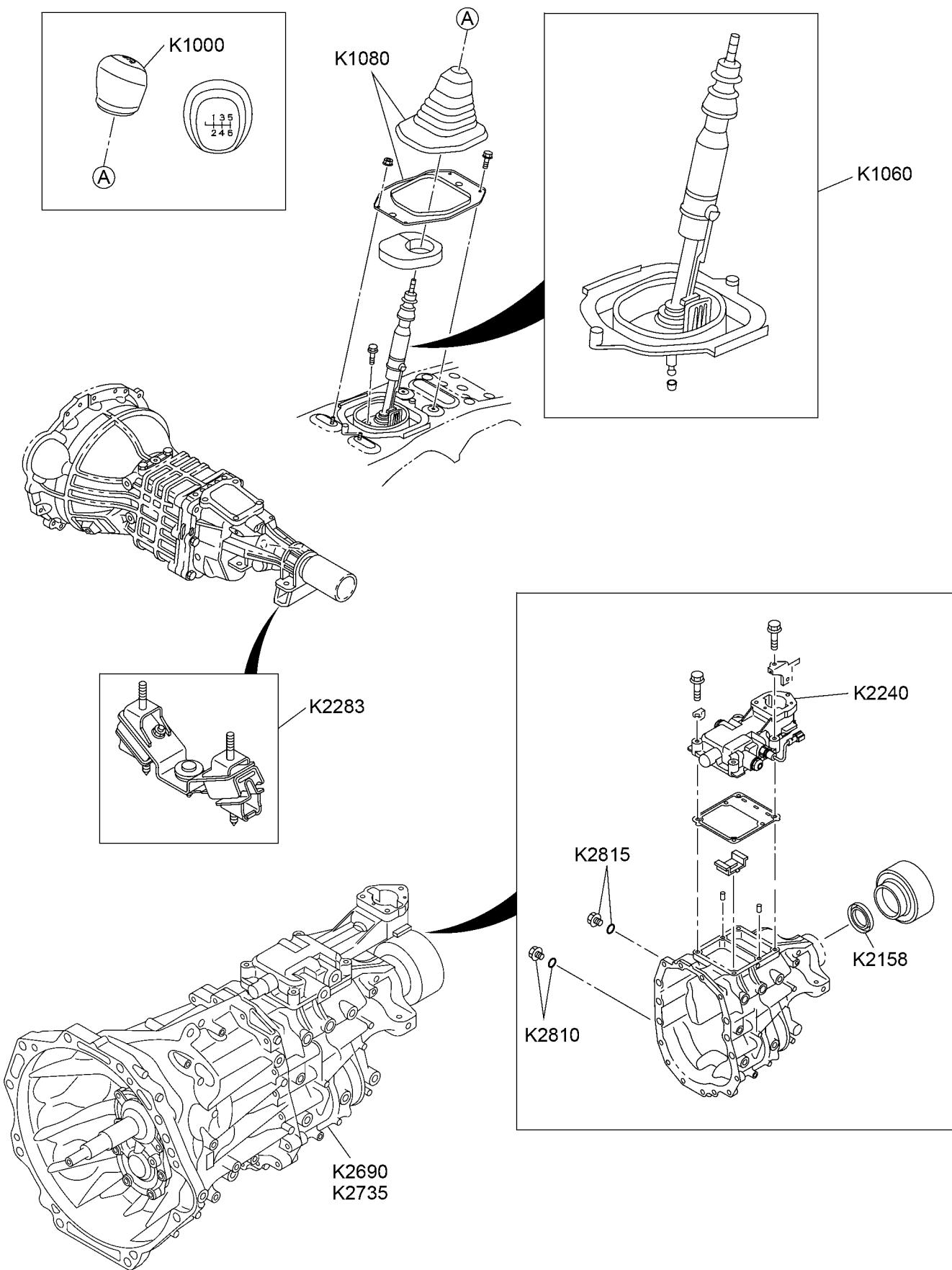
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TRANSAXLE AND TRANSMISSION K - 1



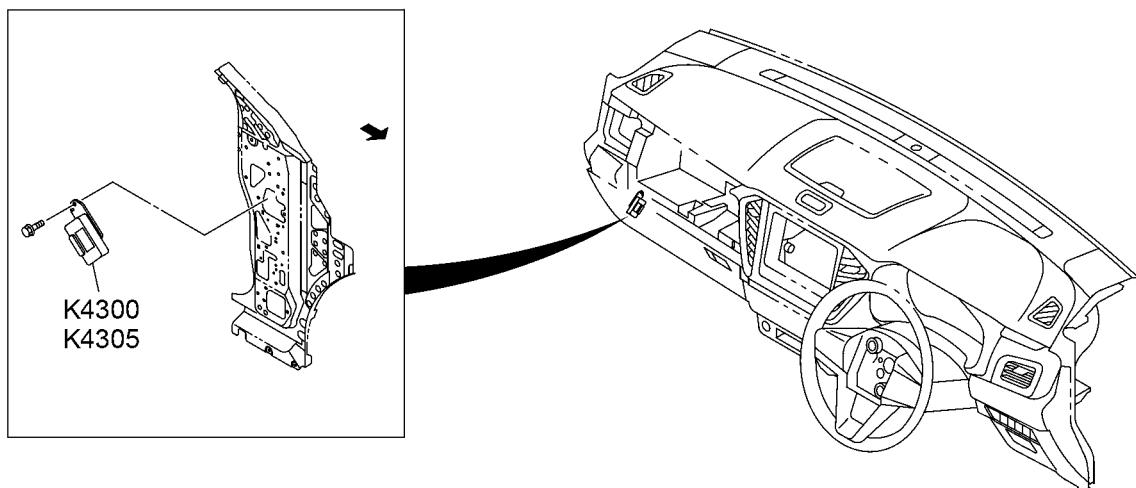
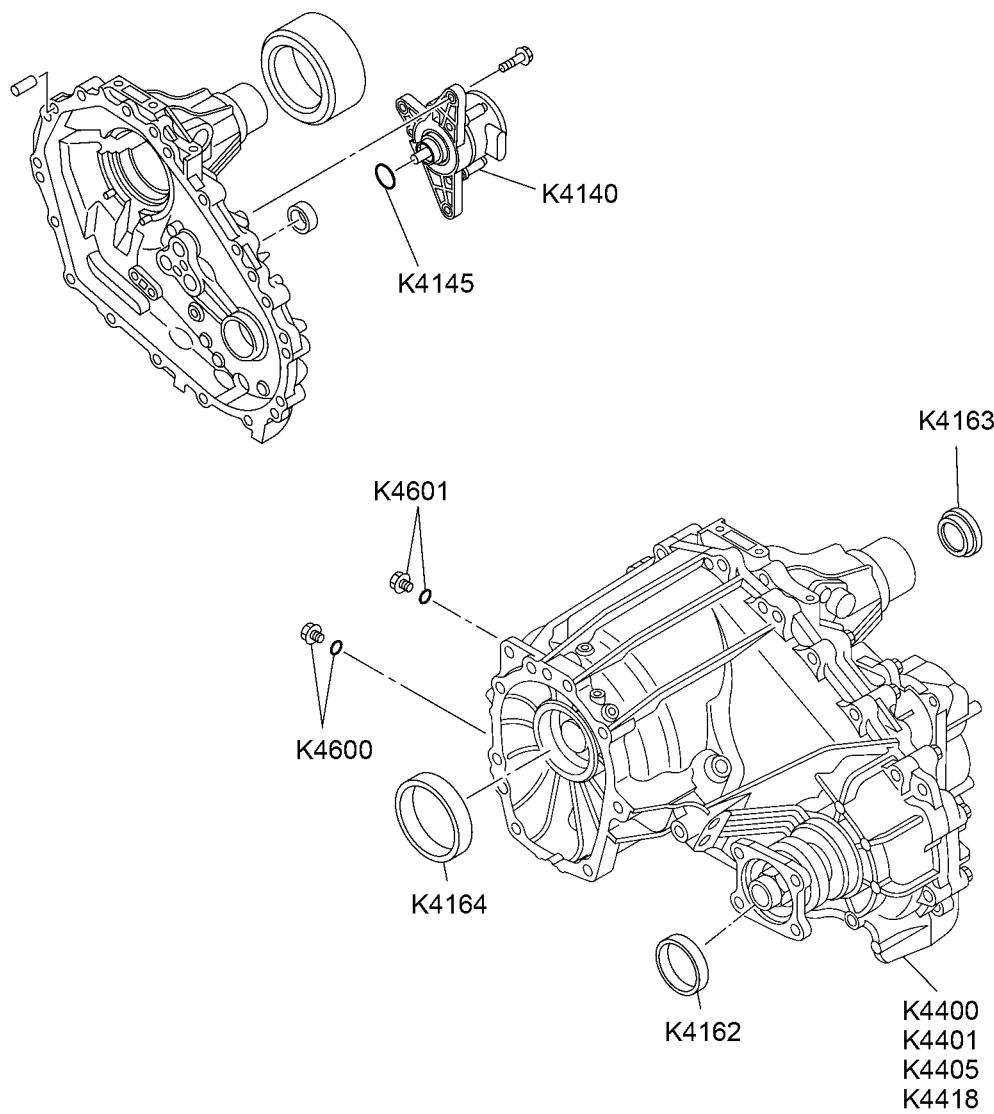
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K - 2 TRANSAXLE AND TRANSMISSION



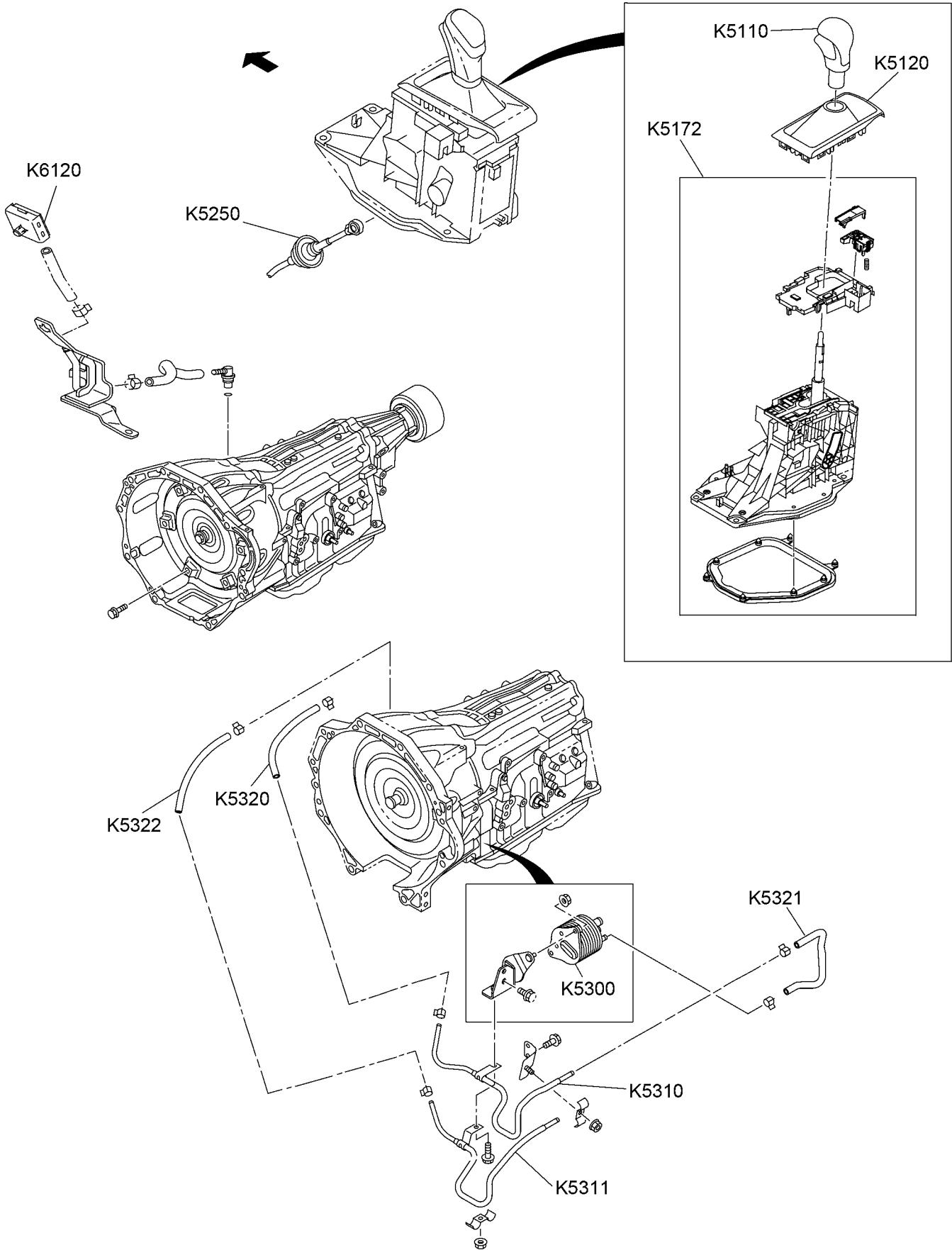
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TRANSAXLE AND TRANSMISSION K - 3



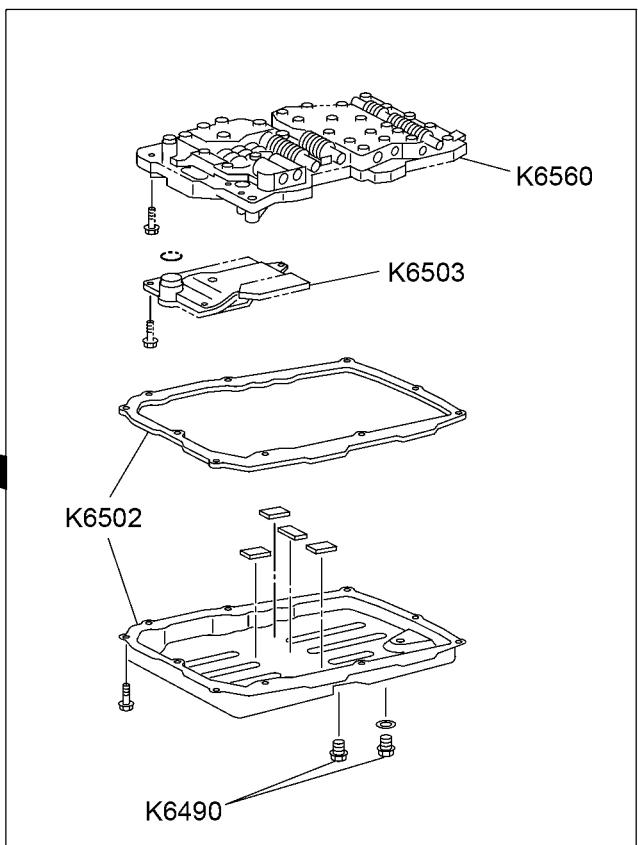
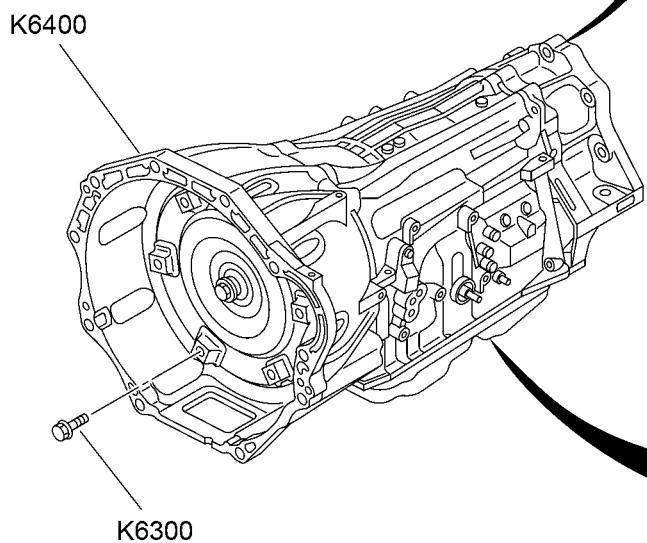
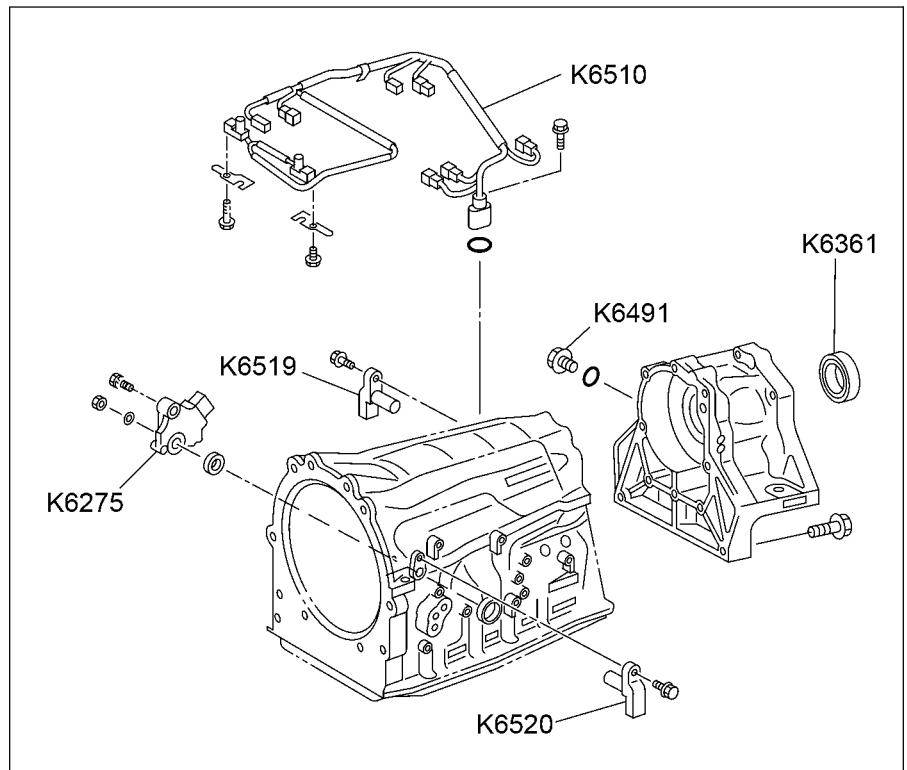
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K - 4 TRANSAXLE AND TRANSMISSION

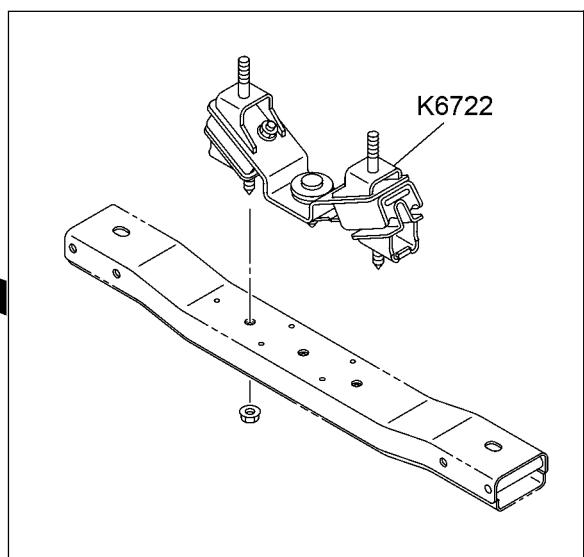
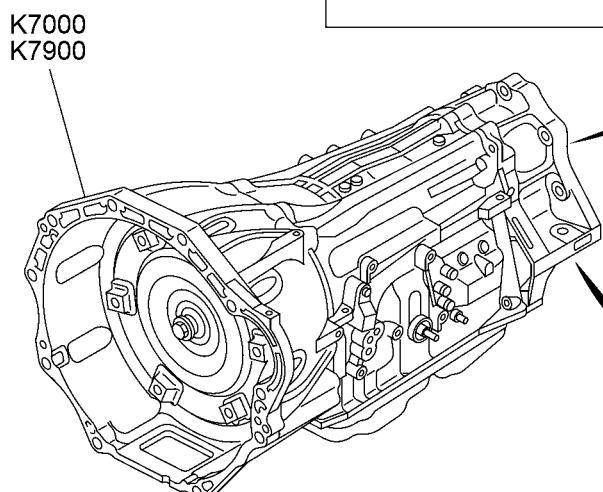
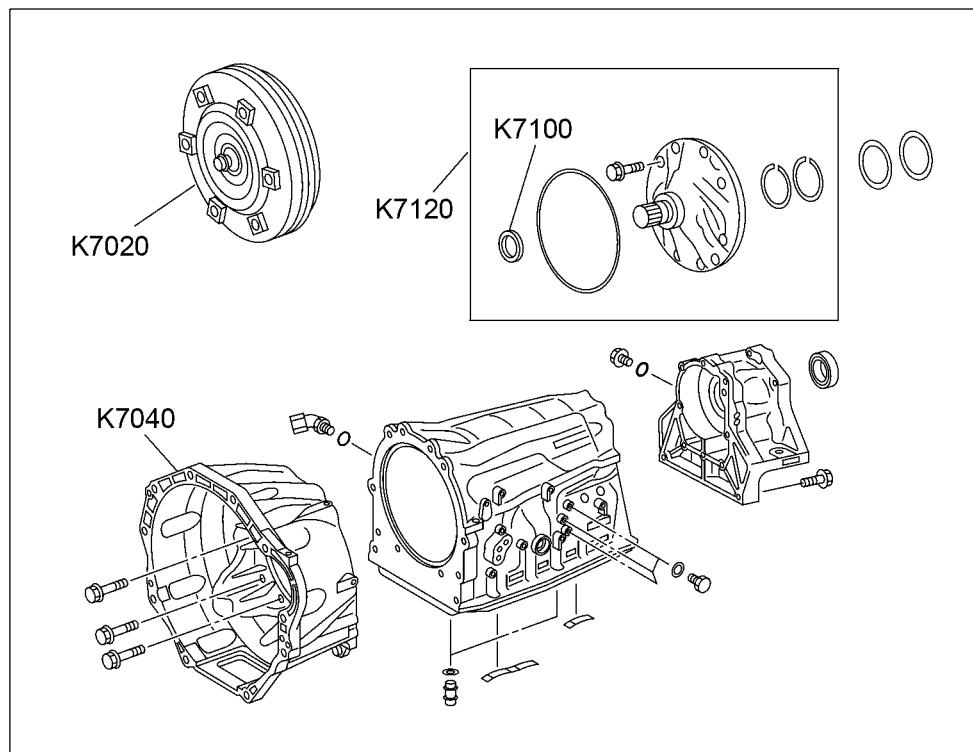
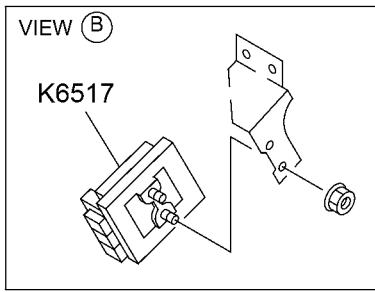
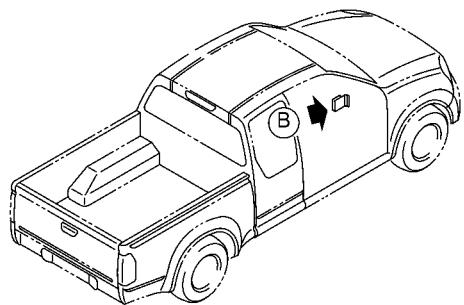


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TRANSAXLE AND TRANSMISSION K - 5



K - 6 TRANSAXLE AND TRANSMISSION



LTGL6K06

CLUTCH & CONTROLS

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
CLUTCH SYSTEM, HYDRAULIC - BLEED	K0040	.2	
PEDAL ASSEMBLY, CLUTCH - REPLACE POLICY: A	K0070	.4	
SPRING, CLUTCH PEDAL RETURN - REPLACE	K0100	.4	
DUST COVER, CLUTCH SHIFT FORK - REPLACE	K0579	.3	
CYLINDER ASSEMBLY, CLUTCH MASTER - REPLACE INC: Bleed system.	K0600	.6	
CYLINDER, CLUTCH DAMPER - REPLACE INC: Bleed system.	K0610	.4	
CYLINDER, SLAVE - REPLACE POLICY: A INC: Bleed system. ADD: A - For 4x4 Model.....	K0620	.4	
LINE, CLUTCH HYDRAULIC (MASTER CYLINDER TO SLAVE CYLINDER) - REPLACE	PIPE	K0646	.5
BEARING, CLUTCH RELEASE - REPLACE INC: R&R transmission Assembly. ADD: A - For 4x4 Model.....	MVL	K0699	2.4 1.5
DISC AND/OR PRESSURE PLATE, CLUTCH - REPLACE POLICY: A INC: R&R transmission Assembly. ADD: A - For 4x4 Model.....	MVL	K0815	2.7 1.5
(CONTINUED)			

K - 8 TRANSAXLE AND TRANSMISSION**CLUTCH & CONTROLS**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D) B - To Replace Clutch Pilot Bearing.....		.2	

MANUAL TRANSMISSION CONTROLS

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
KNOB, TRANSMISSION SHIFT CONTROL LEVER - REPLACE	K1000	.2	
LEVER, GEARSHIFT CONTROL - REPLACE	K1060	.5	
SEAL AND/OR BOOT, FLOOR MOUNTED GEARSHIFT - REPLACE TRANSMISSION GEARSHIFT	K1080	.4	

K - 10 TRANSAKLE AND TRANSMISSION
MANUAL TRANSMISSION

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
SEAL, OIL, TRANSMISSION REAR - REPLACE INC: D&C front universal joint and hanger bearing support to frame. DOES NOT INC: R&R transmission assembly or recondition universal joint.	K2158	.6	
ADD: A - For 4x4 Model.....		1.5	
COVER AND/OR GASKET, TRANSMISSION SHIFT - REPLACE INC: R&R floor mat, floor access cover, shift linkage and shift cover and gasket. Clean, inspect and retorque. DOES NOT INC: Recondition remote control assembly.	K2240	.9	
ADD: A - For 4x4 Model.....		1.5	
MOUNT, TRANSMISSION - REPLACE	REAR	K2283	1.0
TRANSMISSION ASSEMBLY - RECONDITION POLICY: A, P INC: R&R Transmission assembly.	MVL	K2690	5.0
ADD: A - For 4x4 Model.....		1.5	
TRANSMISSION ASSEMBLY - REPLACE POLICY: A, P INC: Separate transfer case assembly.	MVL	K2735	2.6
ADD: A - For 4x4 Model.....		1.5	
DRAIN PLUG AND/OR GASKET, OIL, MANUAL TRANSMISSION - REPLACE	ONE OR ALL	K2810	.3
FILLER PLUG AND/OR GASKET, OIL, MANUAL TRANSMISSION - REPLACE		K2815	.2

AUXILIARY TRANSMISSION

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
ACTUATOR, TRANSFER 2W/4W SHIFT - REPLACE	K4140	.3	
SEAL, OIL, ACTUATOR SHAFT - REPLACE	K4145	.3	
SEAL, TRANSFER CASE OIL - REPLACE			
	FRONT	K4162	.7
	REAR	K4163	.6
	FRONT INPUT	K4164	2.5
CONTROL UNIT, TRANSFER (2W-4W) - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM.) - Download.....	K4300	.5	
CONTROL UNIT, TRANSFER (2W-4W) - CLEAR MEMORY ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM.) - Download.....	K4305	.4	
TRANSFER CASE ASSEMBLY - RECONDITION POLICY: A, P			
	MANUAL TRANSMISSION	K4400	4.2
	AUTOMATIC TRANSMISSION	K4401	4.8
TRANSFER CASE ASSEMBLY - REPLACE POLICY: A, P			
	M/T. MVL	K4405	1.7
	A/T. AWR6B45	K4418	2.3
DRAIN PLUG AND/OR GASKET, OIL, TRANSFER - REPLACE	K4600	.3	
FILLER PLUG AND/OR GASKET, OIL, TRANSFER - REPLACE	K4601	.2	

K - 12 TRANSAXLE AND TRANSMISSION**AUTOMATIC TRANSMISSION CONTROLS**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
SHIFT KNOB - REPLACE	K5110	.2	
RETAINER, BOOTS GEAR SHIFT - REPLACE POLICY: A	K5120	.2	
LEVER ASSEMBLY, SHIFT - REPLACE	K5172	.4	
SHIFT CABLE, CONTROL - REPLACE INC: Adjust.	K5250	.6	

AUTOMATIC TRANSMISSION

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
ATF WARMER/COOLER - REPLACE	K5300	.6	
OIL PIPE, ATF WARMER/COOLER - REPLACE INC: Drain and refill ATF.	FEED	K5310	.4
ADD: A - For 4x4 Model.....	RETURN	K5311	.2
ADD: A - For 4x4 Model.....			.4
OIL HOSE, ATF WARMER/COOLER - REPLACE INC: Drain and refill ATF.	A/T SIDE : FEED ATF WARMER/COOLER SIDE : FEED RETURN	K5320 K5321 K5322	.4 .5 .4
BREATHER, AUTOMATIC TRANSMISSION - REPLACE	K6120		.4
INHIBITOR SWITCH, TRANSMISSION - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM.) - Download.....	K6275		.3 .3 .5
BOLTS, CONVERTER TO FLYWHEEL - REPLACE	K6300		1.0
SEAL, OIL, AUTOMATIC TRANSMISSION REAR - REPLACE ADD: A - For 4x4 Model.....	K6361		.5 1.5
OIL PRESSURE TEST	K6400		.5
DRAIN PLUG AND/OR GASKET, FLUID, AUTOMATIC TRANSMISSION - REPLACE ONE OR ALL	K6490		.3
FILLER PLUG AND/OR GASKET, FLUID, AUTOMATIC TRANSMISSION - REPLACE	K6491		.2

K - 14 TRANSAXLE AND TRANSMISSION
AUTOMATIC TRANSMISSION

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
OIL PAN AND/OR GASKET, TRANSMISSION - REPLACE INC: Drain and refill ATF.	K6502	.6	
STRAINER, TRANSMISSION - REPLACE INC: Drain and refill ATF.	K6503	.7	
HARNESS AND/OR CONNECTOR, VALVE BODY - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM.) - Download.....	MAIN CASE K6510	.8	
.3 .5			
TRANSMISSION CONTROL MODULE - REPLACE ADD: A - Diagnosis Time..... B - Program TCM..... C - Diagnosis Time & Data Recording Module (DRM.) - Download.....	K6517	.2	
.3 .3 .5			
OUTPUT SPEED SENSOR - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM.) - Download.....	K6519	.2	
.3 .5			
SENSOR, TURBIN SPEED - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM.) - Download.....	K6520	.3	
.3 .5			
VALVE BODY, TRANSMISSION - REPLACE INC: R&R transmission oil pan.	MAIN CASE K6560	.8	
MOUNT, TRANSMISSION - REPLACE	A/T. AWR6B45 K6722	.7	

AUTOMATIC TRANSMISSION

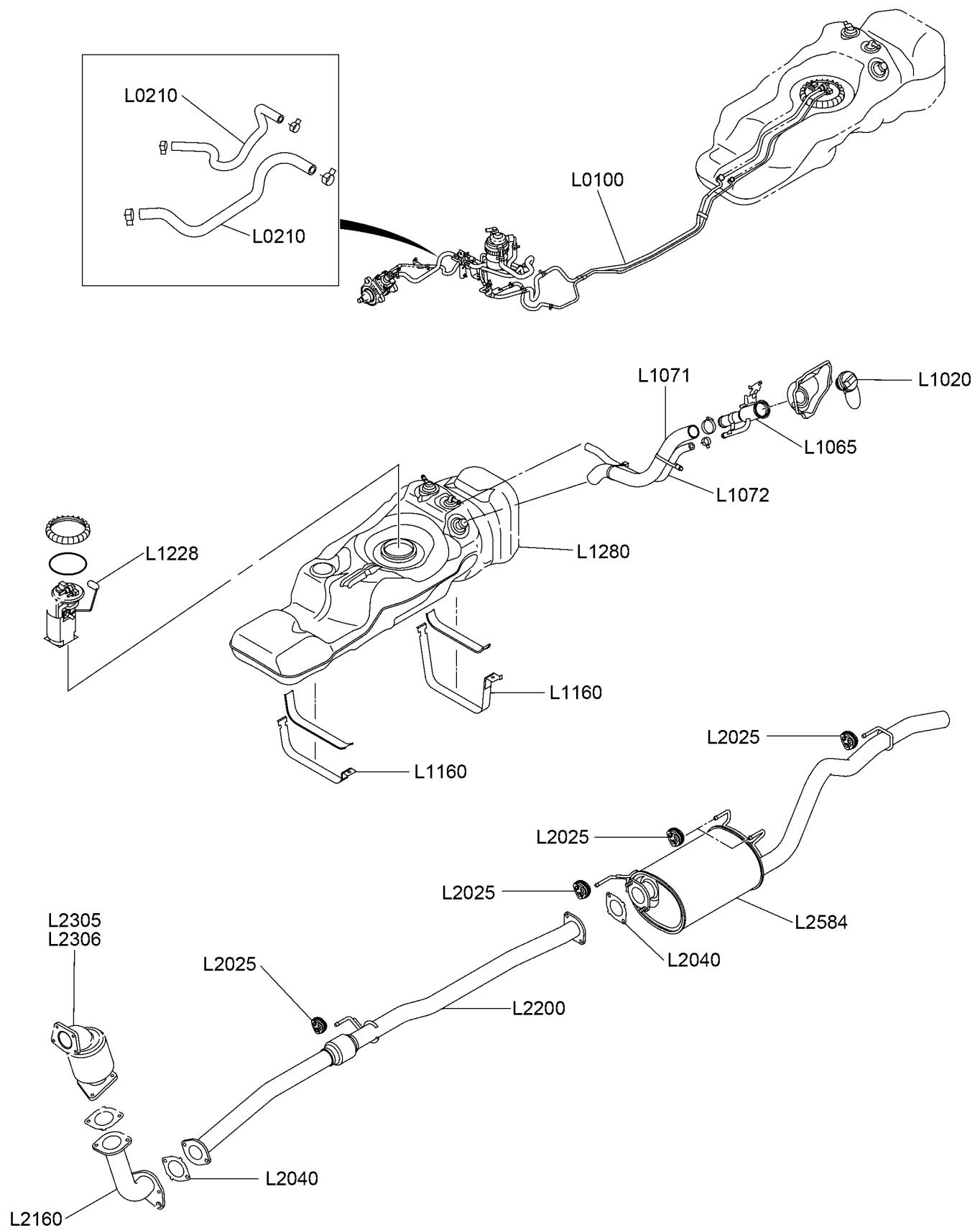
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
AUTOMATIC TRANSMISSION ASSEMBLY - REPLACE POLICY: A, P INC: Drain and refill ATF. ADD: A - To Flush Cooling Line..... B - For 4x2 Model (4JJ3 Engine)..... C - For 4x4 Model (4JJ3 Engine).....	K7000	3.6	.6 .8 1.7
TORQUE CONVERTER ASSEMBLY - REPLACE INC: R&R automatic transmission assembly. ADD: A - For 4x2 Model (4JJ3 Engine)..... B - For 4x4 Model (4JJ3 Engine).....	K7020	3.5	.8 1.7
CONVERTER HOUSING, TRANSMISSION - REPLACE INC: R&R torque converter. ADD: A - For 4x2 Model (4JJ3 Engine)..... B - For 4x4 Model (4JJ3 Engine).....	K7040	3.6	.8 1.7
SEAL, TRANSMISSION OIL PUMP - REPLACE INC: R&R automatic transmission assembly. R&R torque converter. ADD: A - For 4x2 Model (4JJ3 Engine)..... B - For 4x4 Model (4JJ3 Engine).....	K7100	3.8	.8 1.7
OIL PUMP AND/OR GASKET, TRANSMISSION - REPLACE INC: R&R automatic transmission assembly. R&R torque converter. ADD: A - To Replace Front Oil Pump Seal..... B - To Recondition Oil Pump..... C - For 4x2 Model (4JJ3 Engine)..... D - For 4x4 Model (4JJ3 Engine).....	K7120	3.7	.1 .4 .8 1.7

K - 16 TRANSAXLE AND TRANSMISSION**AUTOMATIC TRANSMISSION**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
AUTOMATIC TRANSMISSION ASSEMBLY - RECONDITION POLICY: A, P INC: R&R automatic transmission assembly. R&R torque converter. Drain and refill ATF. ADD: A - For 4x2 Model (4JJ3 Engine)..... B - For 4x4 Model (4JJ3 Engine).....	K7900	.8	1.7

L FUEL AND EXHAUST

L



L - 2 FUEL AND EXHAUST**FUEL AND EXHAUST**

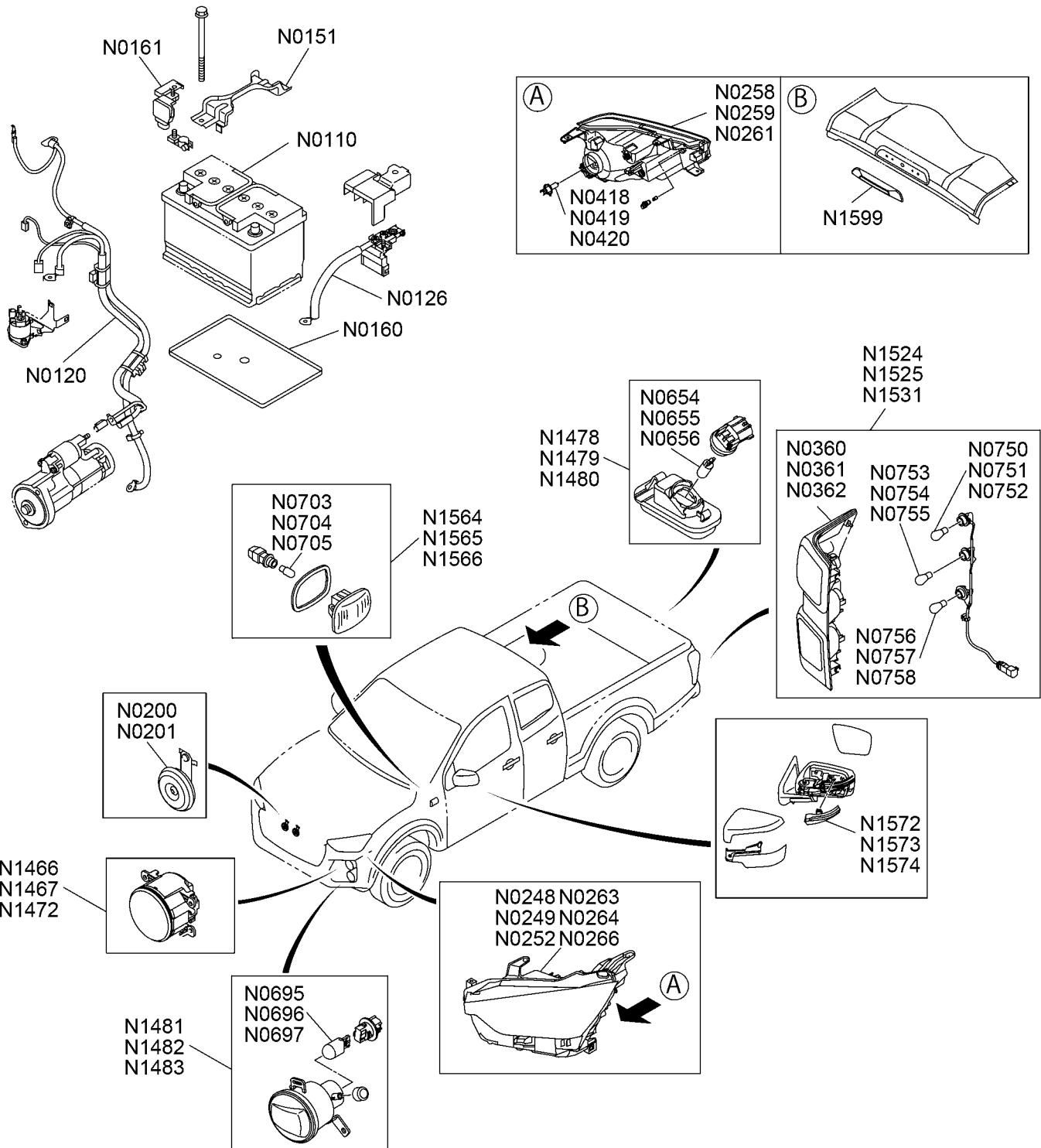
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
PIPES, FUEL - REPLACE NOTE: This is a ST (straight time) operation which requires time documentation as detailed in the claims processing manual. Authorization request is required beyond .5 hours.	L0100	.5	
HOSE, FUEL - REPLACE POLICY: A	L0210	.3	
CAP, FUEL TANK - REPLACE	L1020	.2	
NECK, PIPE, FUEL TANK FILLER - REPLACE	L1065	.5	
HOSE, FILLER, FUEL - REPLACE POLICY: A	L1071	1.0	
HOSE, VENTILATOR, FUEL TANK - REPLACE POLICY: A	L1072	1.0	
STRAPS, FUEL TANK RETAINING - REPLACE	L1160	.9	
GAUGE UNIT ASSEMBLY, FUEL TANK - REPLACE	L1228	1.0	
FUEL WAXING KIT - INSTALL	L1250	1.0	
TANK, FUEL - REPLACE INC: Drain and refill tank. Transfer gage and filler neck as necessary.	L1280	1.1	
RUBBER, HANGER, EXHAUST PIPE - REPLACE POLICY: A ADD: A - To Replace Additional One Rubber..... B - To Replace Additional Two Rubbers..... C - To Replace Additional Three Rubbers.....	L2025	.3 .1 .2 .3	

FUEL AND EXHAUST L - 3

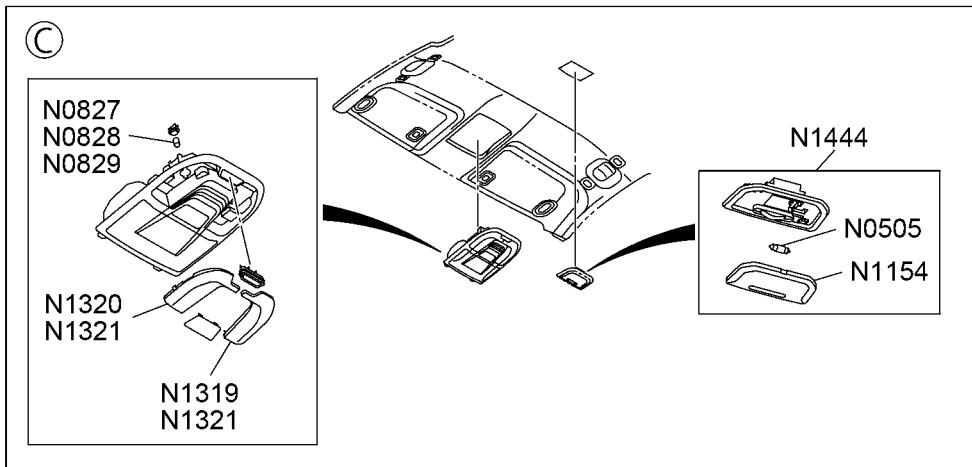
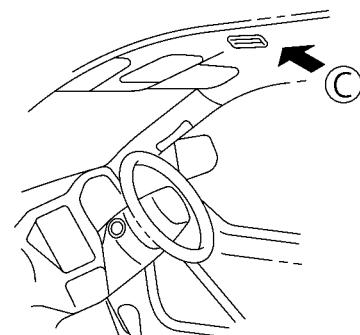
FUEL AND EXHAUST		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
SEAL, EXHAUST PIPE - REPLACE POLICY: E INC: Check system for leaks.	L2040	.4
PIPE, FRONT EXHAUST - REPLACE POLICY: E INC: Check system for leaks.	L2160	.4
PIPE, CENTER EXHAUST - REPLACE INC: Check system for leaks.	L2200	.4
CONVERTER, EXHAUST CATALYTIC - REPLACE POLICY: A, E INC: Check system for leaks.	RZ4E 4JJ3	L2305 L2306 .8 .9
MUFFLER - REPLACE POLICY: A INC: Check system for leaks.	L2584	.4

N ELECTRICAL

N

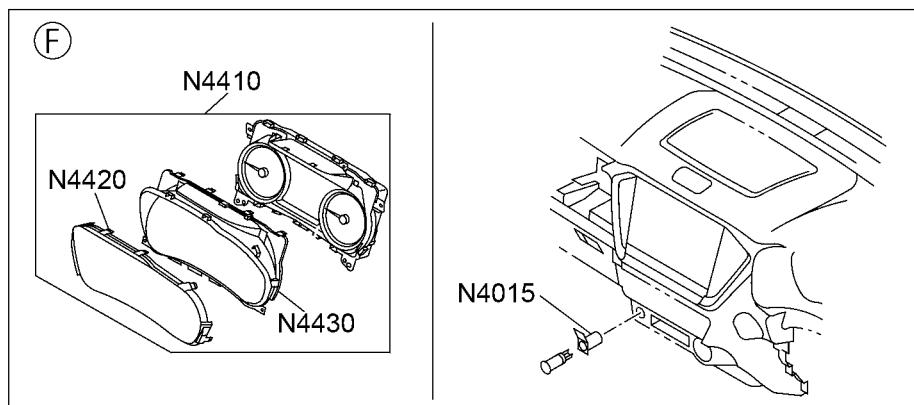
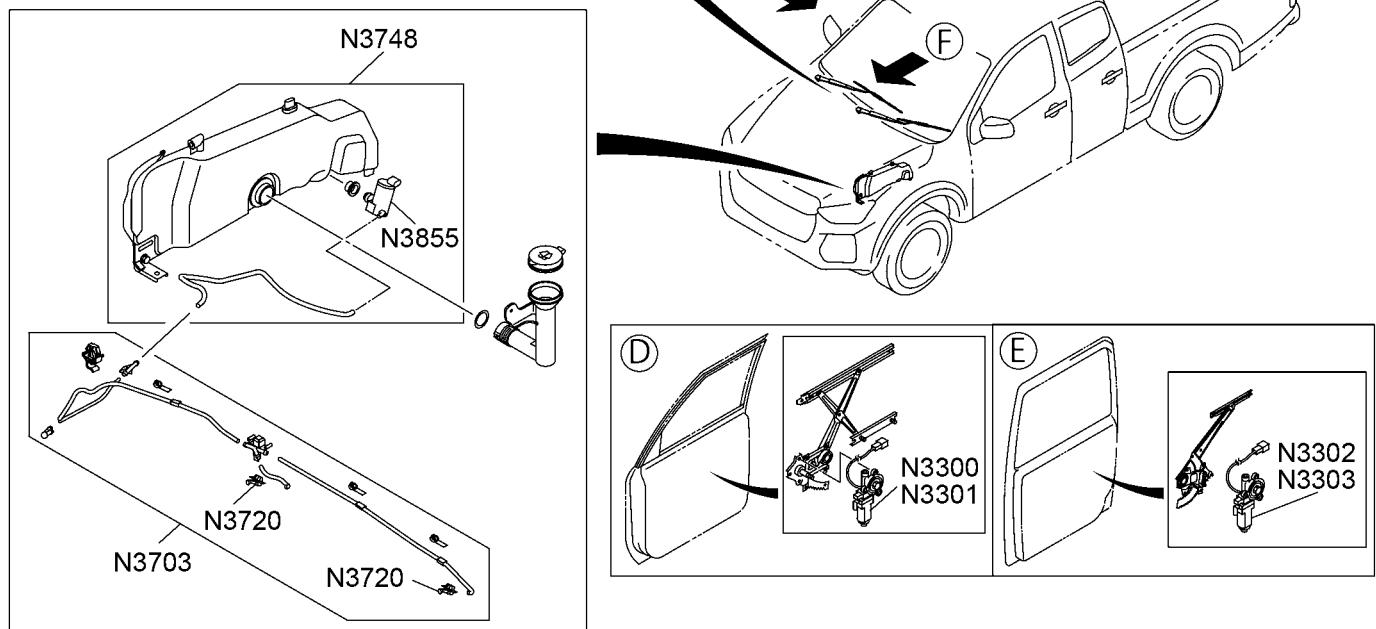
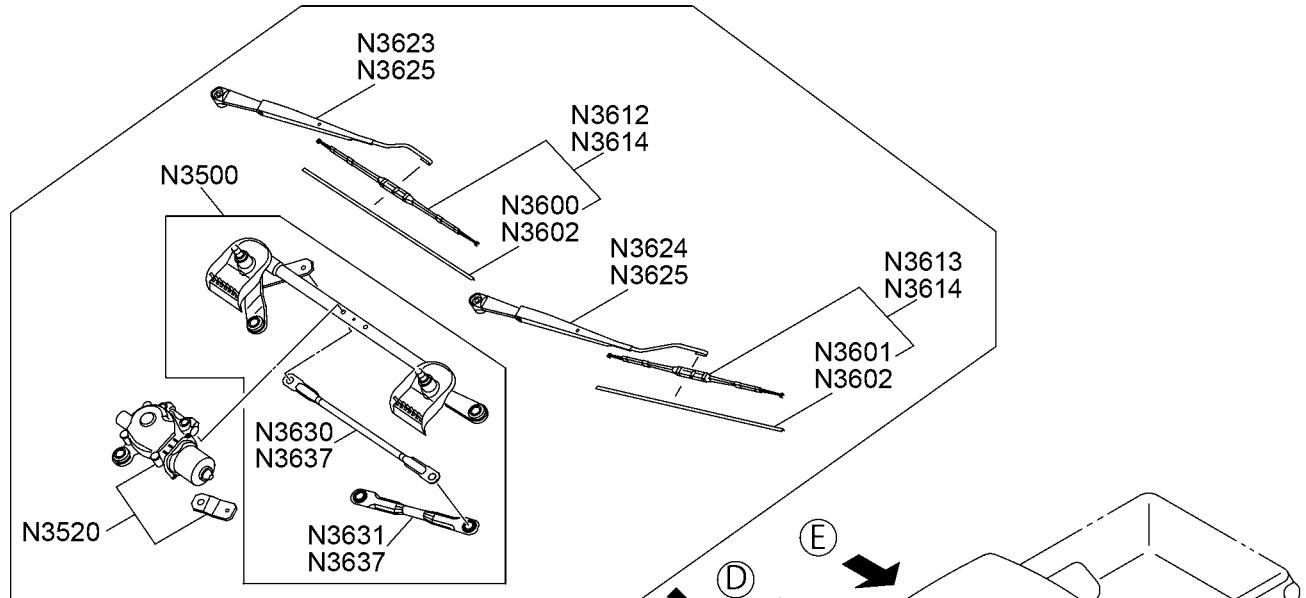


N - 2 ELECTRICAL

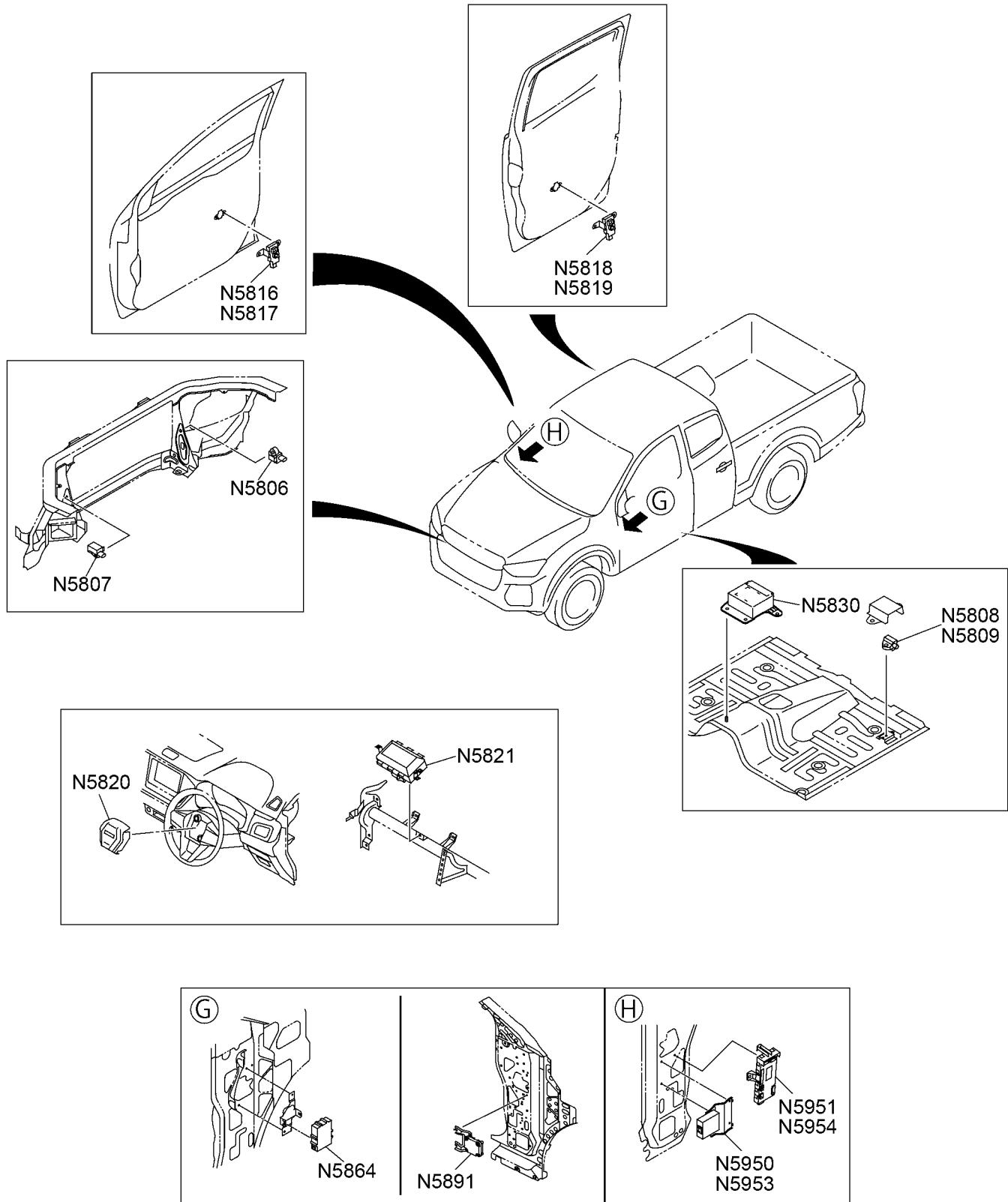


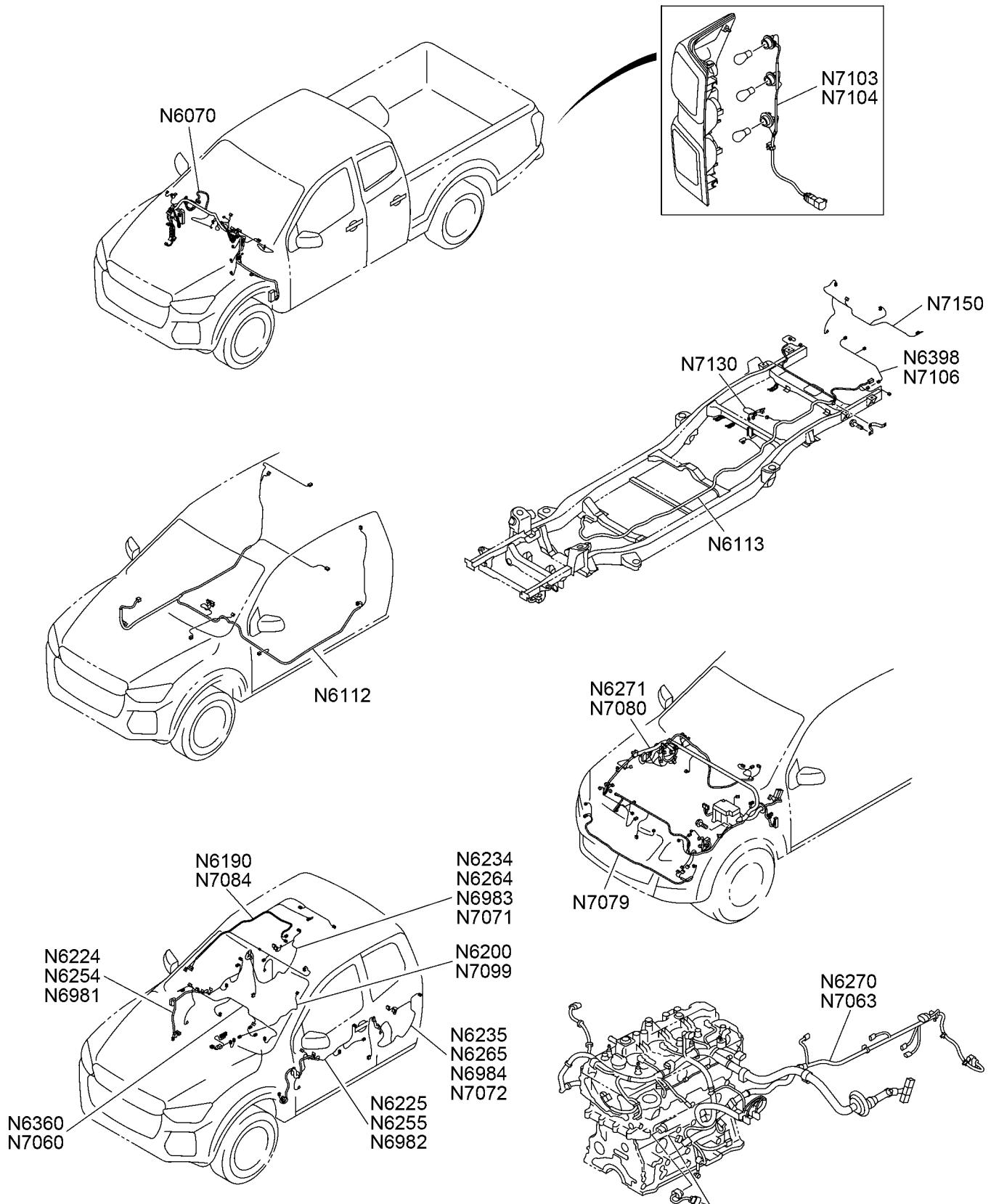
N1720	N2000	N2030	N2365	N2142
N2143 N2154 N2155	N2174 N2175 N2184 N2185	N2220	N2239	N2240
N2246	N2247		N2289 N2315 N2702 N2724 N2777 N2779	N2320
N2322	N2345	N2350	N2360	N2380
N2440	N2800 N2851 N2801 N2856 N2810 N2880 N2813 N2900 N2814 N2913 N2820 N2922 N2830 N2930 N2850 N2932	N3005	N3011	

LTGL6N02



N - 4 ELECTRICAL





N - 6 ELECTRICAL**ELECTRICAL**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
BATTERY - REPLACE POLICY: A ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	ONE	N0110	.2 .3 .5
CABLES, BATTERY - REPLACE	POSITIVE NEGATIVE	N0120 N0126	.9 .3
RETAINER, BATTERY - REPLACE		N0151	.2
TRAY OR SUPPORT, BATTERY - REPLACE		N0160	.2
SENSOR, BATTERY - REPALCE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....		N0161	.2 .3 .5
HORN ASSEMBLY - REPLACE	HIGH NOTE LOW NOTE	N0200 N0201	.2 .2
HEADLAMP ASSEMBLY - REPLACE INC: Aiming headlamps.	RIGHT LEFT BOTH	N0248 N0249 N0252	1.4 1.4 1.5
HEADLAMP HOUSING - REPLACE INC: Aiming headlamps.	RIGHT LEFT BOTH	N0258 N0259 N0261	1.5 1.5 1.7

ELECTRICAL			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
HEADLAMP - AIMING			
	RIGHT	N0263	.3
	LEFT	N0264	.3
	BOTH	N0266	.5
LAMP UNIT, COMBINATION, REAR - REPLACE			
POLICY: A			
	RIGHT	N0360	.4
	LEFT	N0361	.4
	BOTH	N0362	.7
BULBS, LAMP - REPLACE			
POLICY: A			
	HEAD; RIGHT	N0418	.3
	HEAD; LEFT	N0419	.3
	HEAD; BOTH	N0420	.4
	DOME; ONE	N0505	.2
	LICENSE; RIGHT	N0654	.2
	LICENSE; LEFT	N0655	.2
	LICENSE; BOTH	N0656	.2
	FRONT TURN SIGNAL; RIGHT	N0695	.7
	FRONT TURN SIGNAL; LEFT	N0696	.7
	FRONT TURN SIGNAL; BOTH	N0697	1.2
	SIDE TURN SIGNAL; RIGHT	N0703	.2
	SIDE TURN SIGNAL; LEFT	N0704	.2
	SIDE TURN SIGNAL; BOTH	N0705	.3
	TAIL; RIGHT	N0750	.3
	TAIL; LEFT	N0751	.3
	TAIL; BOTH	N0752	.5
	REAR TURN SIGNAL; RIGHT	N0753	.3
	REAR TURN SIGNAL; LEFT	N0754	.3
	REAR TURN SIGNAL; BOTH	N0755	.5
	BACK-UP; RIGHT	N0756	.3
	BACK-UP; LEFT	N0757	.3
	BACK-UP; BOTH	N0758	.5
	MAP; RIGHT	N0827	.2

(CONTINUED)

N - 8 ELECTRICAL

ELECTRICAL

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
	MAP; LEFT	N0828	.2
	MAP; BOTH	N0829	.3
LENS AND/OR GASKET, LAMP - REPLACE			
POLICY: A			
	DOME; ONE	N1154	.2
	MAP; RIGHT	N1319	.2
	MAP; LEFT	N1320	.2
	MAP; BOTH	N1321	.2
LAMP ASSEMBLY - REPLACE			
POLICY: A			
	DOME	N1444	.2
	FOG; RIGHT	N1466	.7
	FOG; LEFT	N1467	.7
	FOG; BOTH	N1472	1.3
	LICENSE; RIGHT	N1478	.2
	LICENSE; LEFT	N1479	.2
	LICENSE; BOTH	N1480	.2
	FRONT TURN SIGNAL; RIGHT	N1481	.3
	FRONT TURN SIGNAL; LEFT	N1482	.3
	FRONT TURN SIGNAL; BOTH	N1483	.5
	REAR COMBINATION; RIGHT	N1524	.3
	REAR COMBINATION; LEFT	N1525	.3
	REAR COMBINATION; BOTH	N1531	.5
	SIDE TURN SIGNAL; RIGHT	N1564	.2
	SIDE TURN SIGNAL; LEFT	N1565	.2
	SIDE TURN SIGNAL; BOTH	N1566	.3
	DOOR MIRROR TURN SIGNAL; RIGHT	N1572	.3
	DOOR MIRROR TURN SIGNAL; LEFT	N1573	.3
	DOOR MIRROR TURN SIGNAL; BOTH	N1574	.5
	HIGH MOUNTED STOP	N1599	1.0
ADD:			
A - For Crew Cab.....			.5

ELECTRICAL			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
FUSE, FUSIBLE LINK - REPLACE POLICY: A INC: One or more.	N1720	.2	
SWITCH - REPLACE NOTE: Switch or sending unit. INC: Replace fuse where necessary.			
COMBINATION	N2000	.4	
BACK-UP LAMP	N2030	.2	
TRANSFER INDICATOR	N2032	.3	
POWER WINDOW; DRIVER SIDE	N2142	.2	
POWER WINDOW; PASSENGER SIDE	N2143	.2	
POWER WINDOW; REAR RIGHT	N2154	.2	
POWER WINDOW; REAR LEFT	N2155	.2	
DOOR JAMB; RIGHT FRONT	N2174	.2	
DOOR JAMB; LEFT FRONT	N2175	.2	
DOOR JAMB; RIGHT REAR	N2184	.2	
ADD: A - For Crew Cab.....		.2	
DOOR JAMB; LEFT REAR	N2185	.2	
ADD: A - For Crew Cab.....		.2	
ENGINE OIL PRESSURE	N2220	.4	
ADD: A - RZ4E Engine.....		.2	
A/C. PRESSURE	N2239	.2	
ADD: A - Discharge/Charge A/C. System.....		.5	
B - To Leak Check A/C. System.....		.3	
4WD (FOUR WHEEL DRIVE)	N2240	.5	
CRUISE CONTROL	N2246	.3	
HAZARD WARNING	N2247	.3	
DIFFERENTIAL LOCK	N2289	.2	
HEADLIGHT LEVELING	N2315	.2	
IGNITION	N2320	.4	
ENGINE START/STOP	N2322	.3	

(CONTINUED)

N - 10 ELECTRICAL

ELECTRICAL

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
VACUUM	N2345	.3	
CLUTCH	N2350	.3	
NEUTRAL; M/T.	N2360	2.4	
NEUTRAL; T/F.	N2365	.3	
PARKING BRAKE LIGHT	N2380	.3	
STOP LIGHT	N2440	.2	
HILL DESCENT CONTROL (HDC)	N2702	.2	
IDLING STOP	N2724	.2	
SEAT HEATER; ONE OR ALL	N2777	.2	
4x4 INDICATOR LIGHT	N2778	.3	
TCS/ESC OFF	N2779	.2	
RELAY - REPLACE			
INC: Replace fuse where necessary.			
ENGINE MAIN (ECM)	N2800	.2	
IGNITION	N2801	.2	
STARTER	N2810	.2	
INRUSH CURRENT REDUCTION (ICR)	N2813	.2	
STARTER CUT	N2814	.2	
HEADLAMP	N2820	.2	
TAIL LIGHT	N2830	.2	
DIMMER	N2850	.2	
DAYTIME RUNNING LAMP	N2851	.2	
FOG LAMP	N2856	.2	
HORN	N2880	.2	
WIPER	N2900	.2	
HVAC BLOWER	N2913	.2	
GLOW PLUG	N2922	.2	
ACCESSORY SOCKET	N2930	.2	
HEATER	N2932	.2	
SENSOR - REPLACE			
OUTSIDE AIR TEMPERATURE	N3005	.3	
IN CAR	N3011	.2	

ELECTRICAL			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
MOTOR. POWER WINDOW - REPLACE			
	DRIVER SIDE	N3300	.7
	PASSENGER SIDE	N3301	.7
	REAR RIGHT	N3302	.6
	REAR LEFT	N3303	.6
LINK ASSEMBLY, WIPER - REPLACE			
	WINDSHIELD	N3500	.3
MOTOR, WIPER - REPLACE			
	WINDSHIELD	N3520	.4
RUBBER, WIPER BLADE - REPLACE			
POLICY: A			
	WINDSHIELD; RIGHT	N3600	.2
	WINDSHIELD; LEFT	N3601	.2
	WINDSHIELD; BOTH	N3602	.2
BLADE, WIPER - REPLACE			
POLICY: A			
	WINDSHIELD; RIGHT	N3612	.2
	WINDSHIELD; LEFT	N3613	.2
	WINDSHIELD; BOTH	N3614	.2
ARM, WIPER - REPLACE			
INC: One or both.			
	WINDSHIELD; RIGHT	N3623	.2
	WINDSHIELD; LEFT	N3624	.2
	WINDSHIELD; BOTH	N3625	.2
LINK, WINDSHIELD WIPER OPERATING - REPLACE			
	RIGHT	N3630	.4
	LEFT	N3631	.4
	BOTH	N3637	.4

N - 12 ELECTRICAL
ELECTRICAL

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
HOSES, WASHER, WIPER - REPLACE	WINDSHIELD	N3703	.3
NOZZLES, WASHER - REPLACE	WINDSHIELD	N3720	.3
TANK ASSEMBLY, WASHER - REPLACE	WINDSHIELD	N3748	.9
MOTOR, WASHER - REPLACE	WINDSHIELD	N3855	.9
SOCKET, ACCESSORY - REPLACE	FRONT CONSOLE	N4015	.5
METER BOARD ASSEMBLY - REPLACE POLICY: A		N4410	.6
LENS, METER BOARD - REPLACE		N4420	.3
BEZEL, METER BOARD - REPLACE		N4430	.3
G-SENSOR, SRS (AIR BAG) - REPLACE	FRONT; RIGHT	N5806	.4
ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.3 .5
	FRONT; LEFT	N5807	.5
ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.3 .5
	FRONT FLOOR; RIGHT	N5808	.3
ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.3 .5
(CONTINUED)			

ELECTRICAL			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
		FRONT FLOOR; LEFT	
ADD:		N5809	.3
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
		FRONT DOOR; RIGHT	
ADD:		N5816	.4
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
		FRONT DOOR; LEFT	
ADD:		N5817	.4
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
		REAR DOOR; RIGHT	
ADD:		N5818	.3
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
		REAR DOOR; LEFT	
ADD:		N5819	.3
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
SRS - AIR BAG - REPLACE			
POLICY: A			
		DRIVER	
ADD:		N5820	.2
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
		PASSENGER	
ADD:		N5821	.8
A - Diagnosis Time.....			.3
B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.5
SENDING AND DIAGNOSTIC MODULE (SRS) - REPLACE		N5830	.5
ADD:			
A - Diagnosis Time.....			.3
(CONTINUED)			

N - 14 ELECTRICAL
ELECTRICAL

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D) B - Diagnosis Time & Data Recording Module (DRM) - Download.....		.5	
CONTROL UNIT, IDLING STOP START - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	N5864	.4 .3 .5	
CONVERTER, DC-DC, IDLING STOP START - REPLACE	N5891	.6	
DATA RECORDING MODULE (DRM) - DOWNLOAD	N5950	.3	
BODY CONTROL MODULE (BCM) - DOWNLOAD	N5951	.3	
DATA RECORDING MODULE (DRM) - REPLACE POLICY: A	N5953	.4	
BODY CONTROL MODULE (BCM) - REPLACE POLICY: A ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	N5954	.7 .3 .5	
WIRING AND/OR CONNECTOR - REPAIR NOTE: This is a ST (straight time) operation which requires time documentation as detailed in the claims processing manual. Authorization request is required beyond .5 hours. INC: Connect and use diagnostic equipment to locate problem, R&R any necessary components and replace fuse if necessary.			
CAB MAIN	N6070	.5	
CHASSIS; FRONT	N6112	.5	
CHASSIS; REAR	N6113	.5	
ROOF	N6190	.5	
CENTER CONSOLE	N6200	.5	
DOOR LOCK; RIGHT FRONT	N6224	.5	
DOOR LOCK; LEFT FRONT	N6225	.5	
(CONTINUED)			

ELECTRICAL

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)			
DOOR LOCK; RIGHT REAR	N6234	.5	
DOOR LOCK; LEFT REAR	N6235	.5	
DOOR WINDOW; RIGHT FRONT	N6254	.5	
DOOR WINDOW; LEFT FRONT	N6255	.5	
DOOR WINDOW; RIGHT REAR	N6264	.5	
DOOR WINDOW; LEFT REAR	N6265	.5	
ENGINE	N6270	.5	
ENGINE ROOM	N6271	.5	
INSTRUMENT PANEL	N6360	.5	
REAR BODY	N6398	.5	
HARNESS, WIRING - REPLACE			
FRONT DOOR; RIGHT	N6981	.8	
FRONT DOOR; LEFT	N6982	.8	
REAR DOOR; RIGHT	N6983	.8	
REAR DOOR; LEFT	N6984	.8	
INSTRUMENT PANEL	N7060	3.1	
ADD:			
A - Diagnosis Time.....		.3	
B - Diagnosis Time & Data Recording Module (DRM) - Download.....		.5	
ENGINE	N7063	1.1	
ADD:			
A - For 4x4 Model.....		.2	
B - 4JJ3 Engine.....		2.0	
SIDE ACCESS PANEL; RIGHT	N7071	.7	
SIDE ACCESS PANEL; LEFT	N7072	.7	
FRONT BUMPER	N7079	1.4	
ENGINE ROOM	N7080	4.0	
ADD:			
A - 4JJ3 Engine.....		3.2	
ROOF	N7084	2.0	
CENTER CONSOLE	N7099	.5	
REAR COMBINATION; RIGHT	N7103	.3	
REAR COMBINATION; LEFT	N7104	.3	
LICENSE LAMP	N7106	.3	
(CONTINUED)			

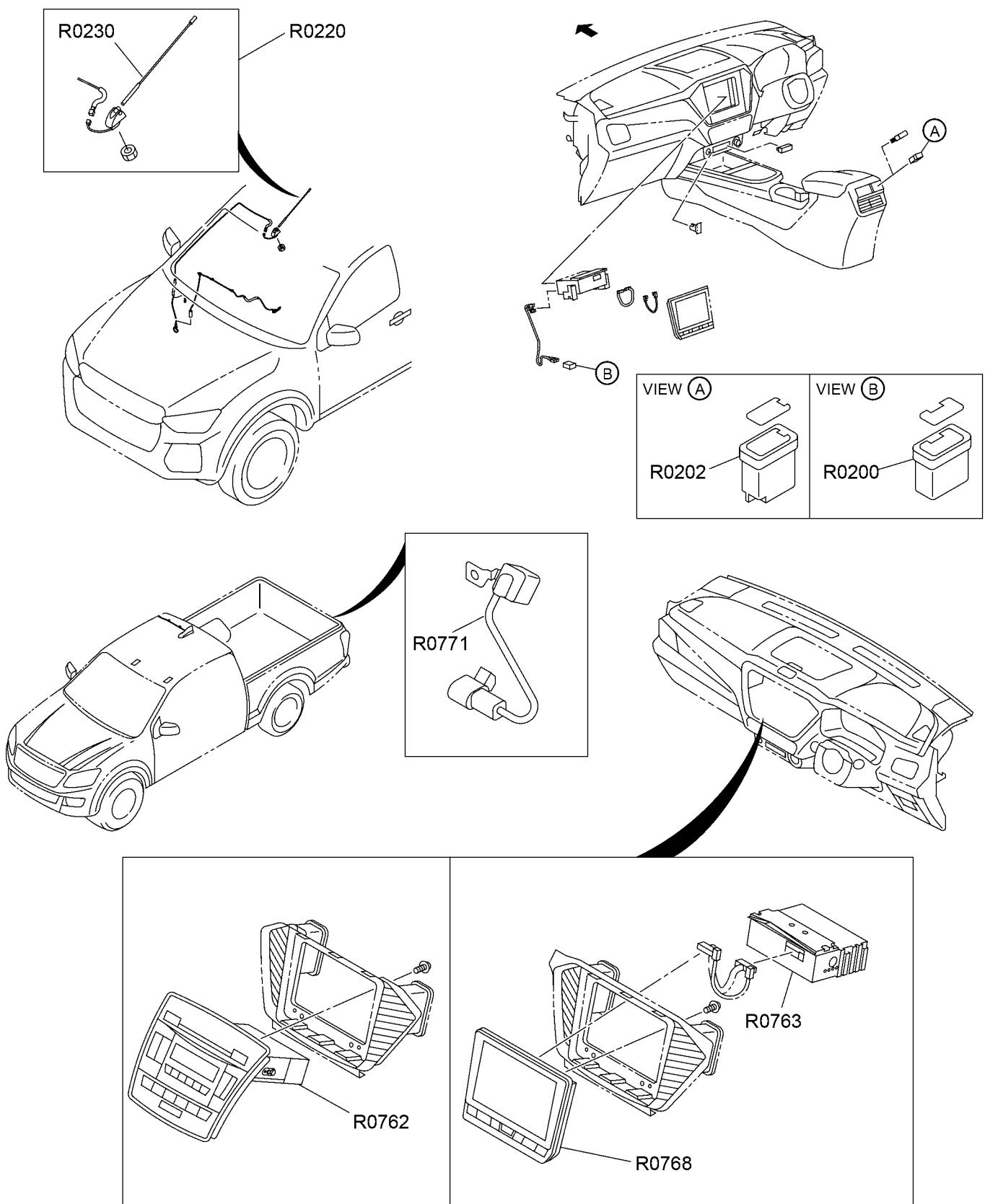
N - 16 ELECTRICAL**ELECTRICAL**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)		DIFFERENTIAL LOCK RADAR SENSOR N7130 N7150	.3 .3

R ACCESSORIES

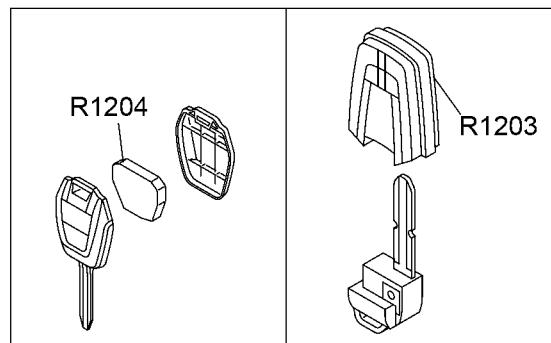
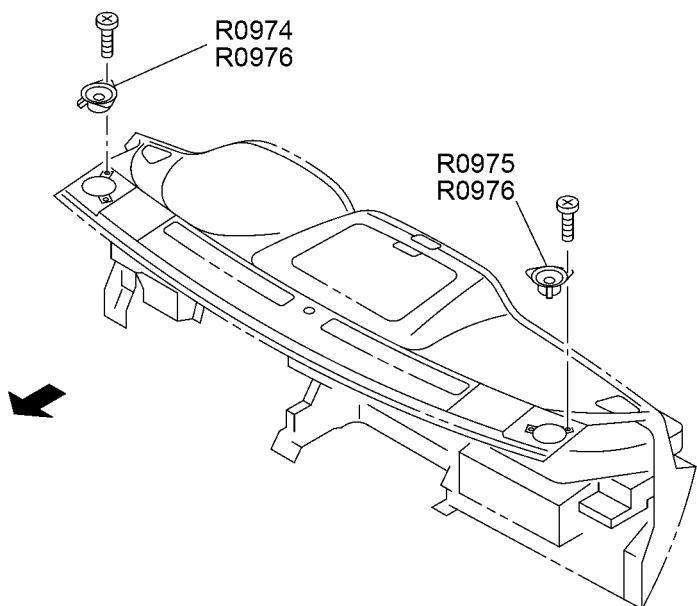
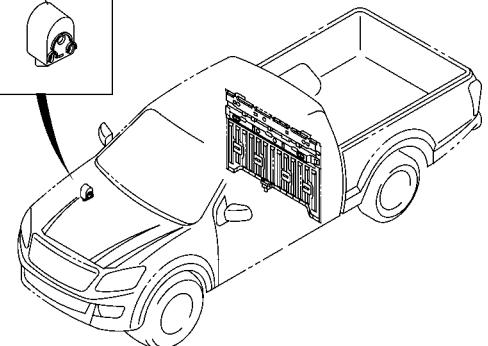
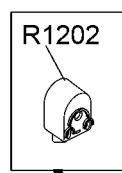
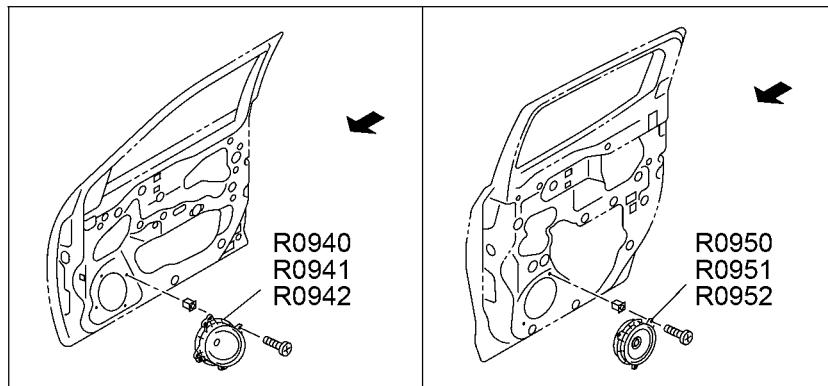
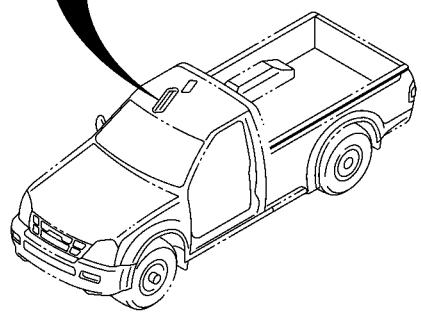
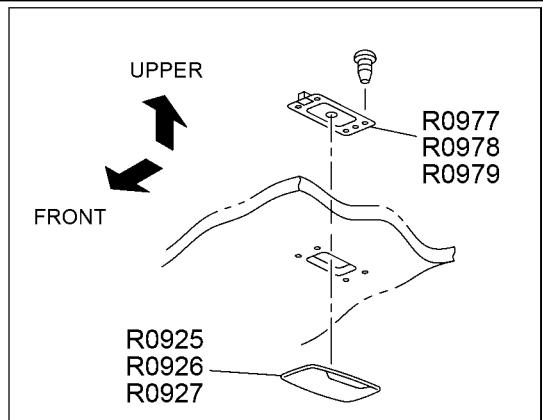
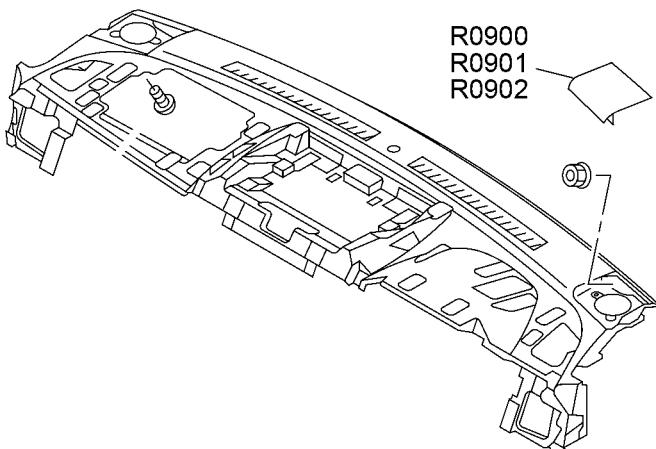
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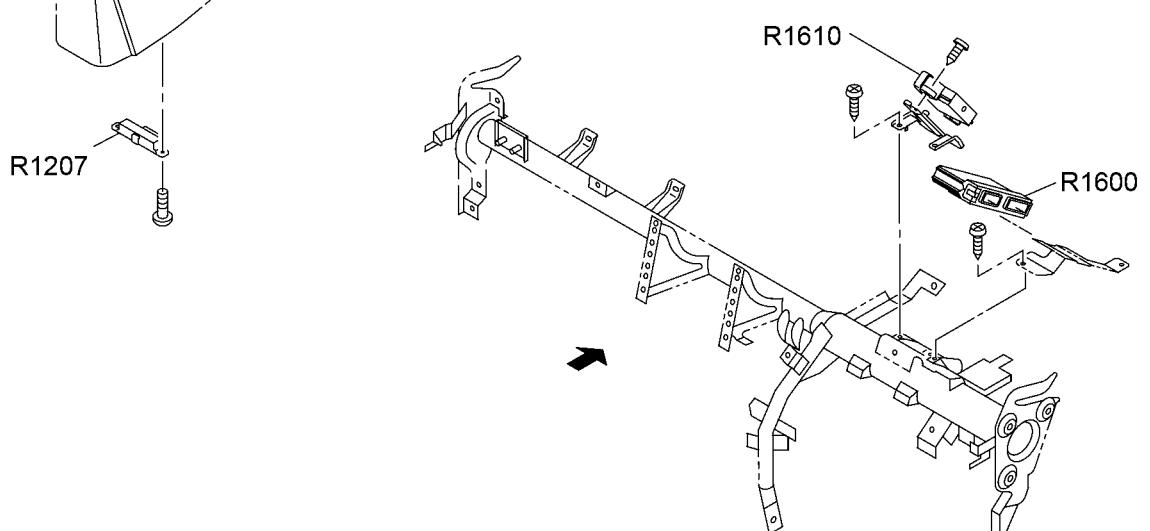
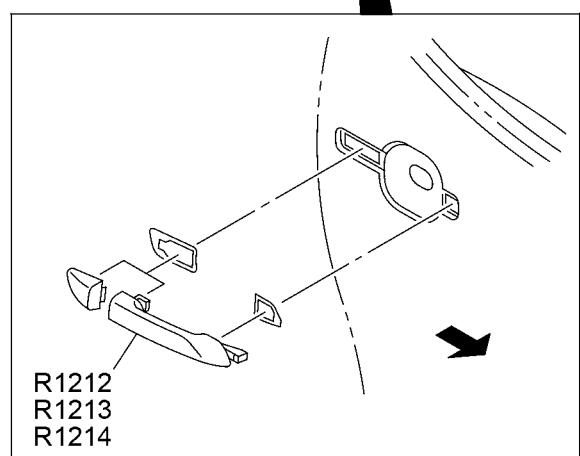
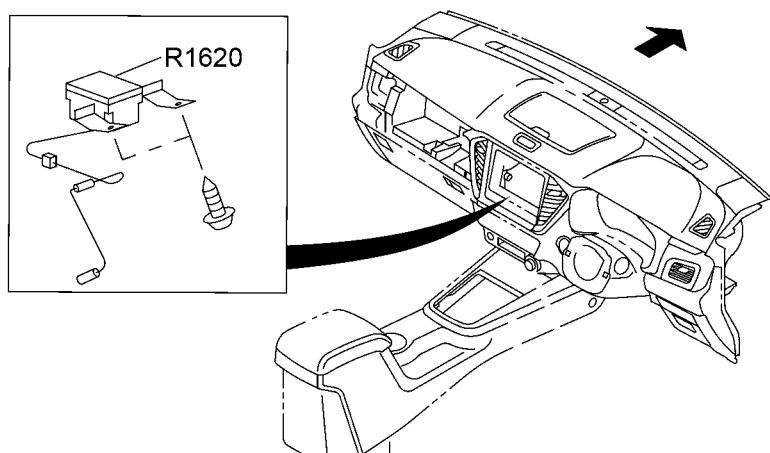
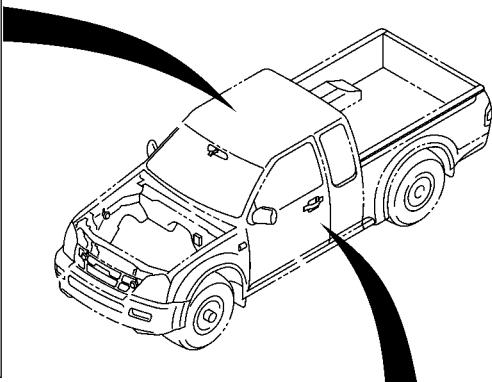
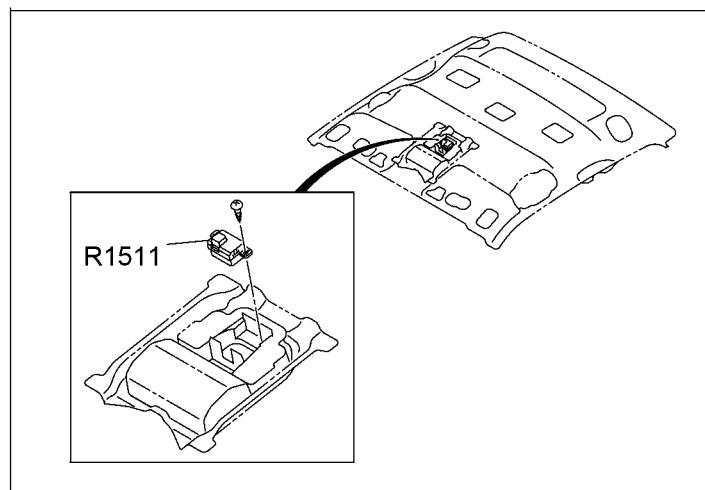
ACCESSORIES R - 1



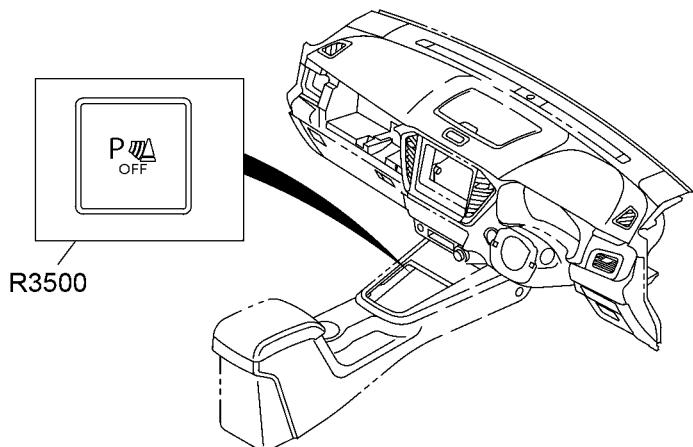
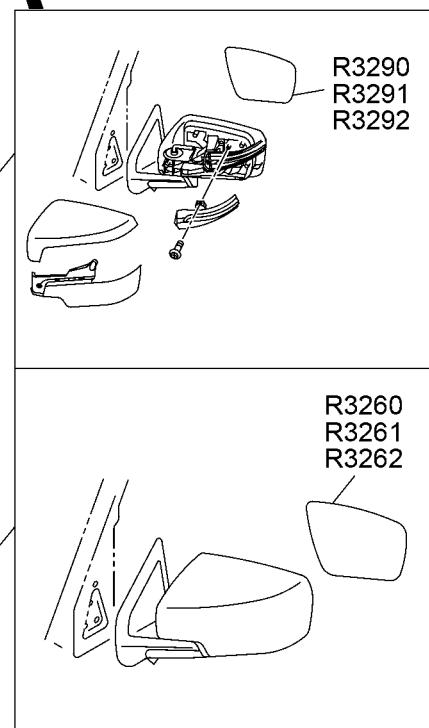
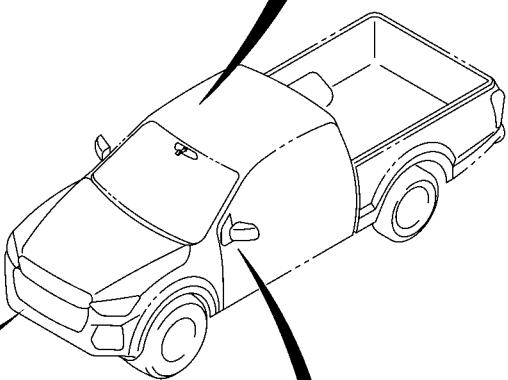
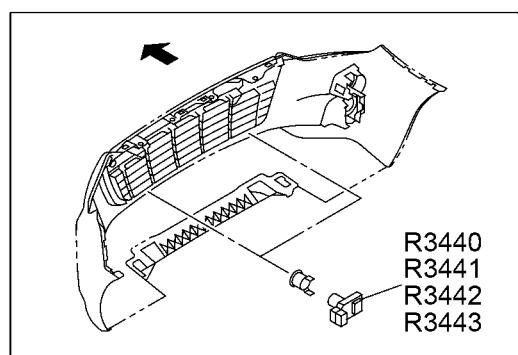
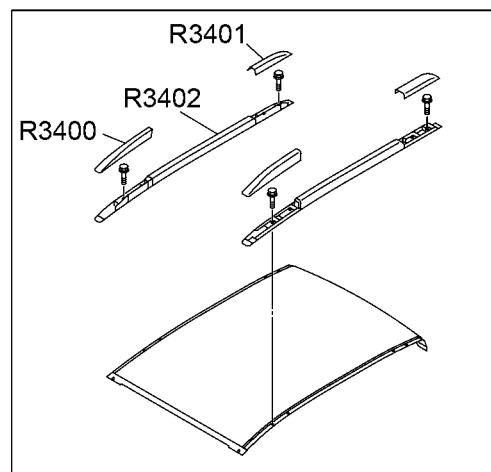
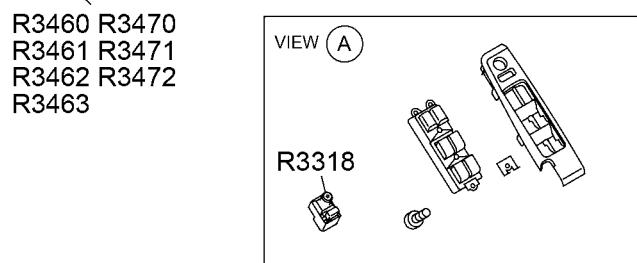
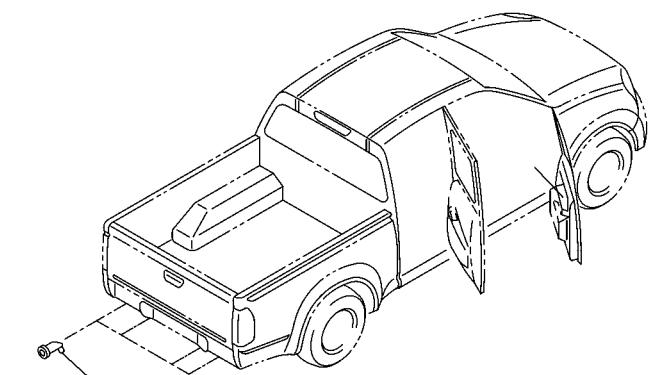
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R - 2 ACCESSORIES



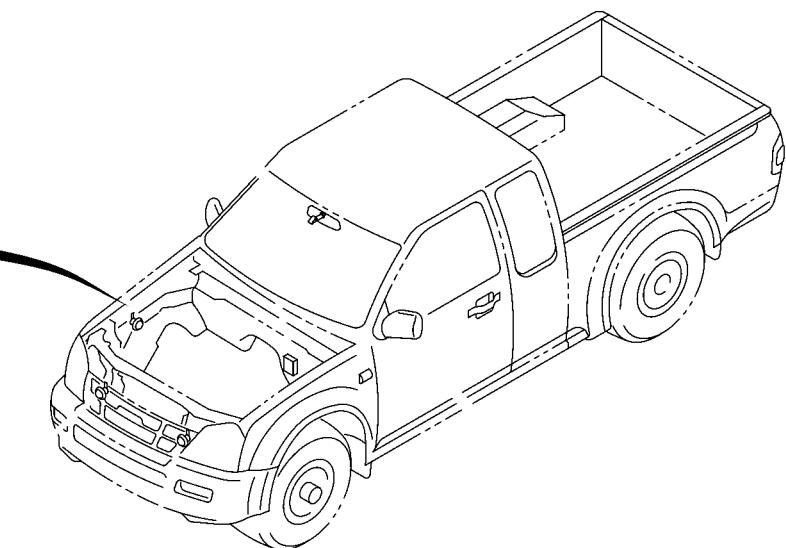
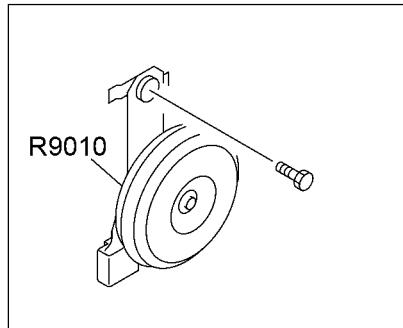
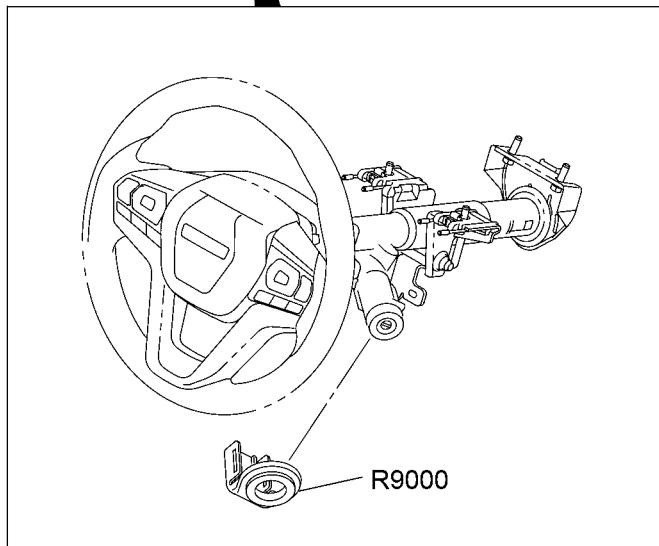
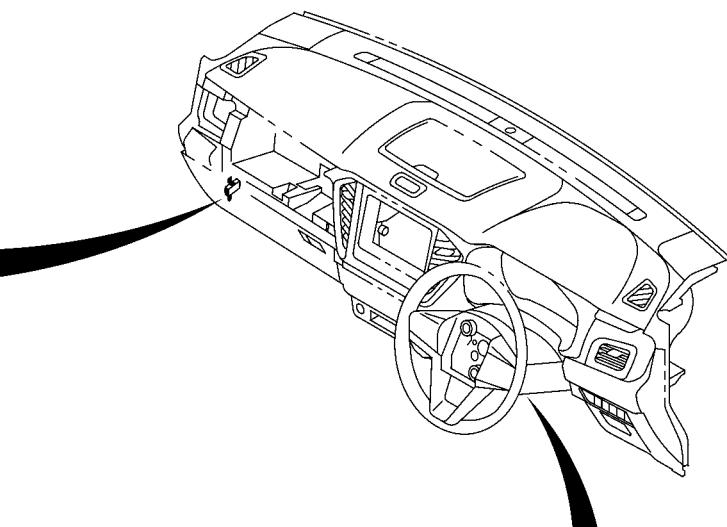
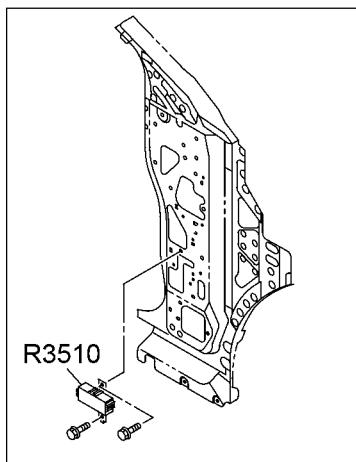


R - 4 ACCESSORIES



R3390
R3391
R3392

R3260
R3261
R3262



R - 6 ACCESSORIES

ACCESSORIES		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
		TF*
STANDING WAVE RATIO SWR - ADJUST	R0120	.4
EXTERNAL TERMINAL, USB CHARGE - REPLACE	FRONT	R0200 .4
	REAR	R0202 .2
ANTENNA COMPONENTS - REPLACE	R0220	1.0
ADD: A - For Crew Cab.....		.5
ROD, ANTENNA - REPLACE	R0230	.2
RECEIVER, RADIO AND CD - REPLACE	R0762	.2
CONTROLLER, AUDIO, MULTI DISPLAY - REPLACE	R0763	.6
DISPLAY ASSEMBLY, MULT - REPLACE	R0768	.2
CAMERA, REAR - REPLACE	R0771	.2
GRILLE, RADIO SPEAKER - REPLACE	TWEETER; INSTRUMENT PANEL RIGHT	R0900 .3
	TWEETER; INSTRUMENT PANEL LEFT	R0901 .3
	TWEETER; INSTRUMENT PANEL BOTH	R0902 .5
	ROOF TWEETER; REAR RIGHT	R0925 1.5
	ROOF TWEETER; REAR LEFT	R0926 1.5
	ROOF TWEETER; REAR BOTH	R0927 1.5
SPEAKER, RADIO - REPLACE	FRONT RIGHT	R0940 .3
	FRONT LEFT	R0941 .3
	FRONT BOTH	R0942 .5
	REAR RIGHT	R0950 .3
	REAR LEFT	R0951 .3
	REAR BOTH	R0952 .5

ACCESSORIES		OPERATION NUMBER	MODEL & TIME	
OPERATION DESCRIPTION			TF*	
TWEETER, SPEAKER - REPLACE			INSTRUMENT PANEL RIGHT INSTRUMENT PANEL LEFT INSTRUMENT PANEL BOTH ROOF; RIGHT	R0974 .4 R0975 .4 R0976 .7 R0977 1.0
ADD:	A - For Crew Cab.....		ROOF; LEFT	R0978 .5
ADD:	A - For Crew Cab.....		ROOF; BOTH	R0979 .5 1.0
ADD:	A - For Crew Cab.....			.5
BUZZER, PASSIVE ENTRY AND START SYSTEM - REPLACE				R1202 .2
ELECTRONIC KEY, PASSIVE ENTRY AND START SYSTEM - REPLACE				R1203 .2
BATTERY, ELECTRONIC KEY, PASSIVE ENTRY AND START SYSTEM - REPLACE				R1204 .2
ANTENNA, PASSIVE ENTRY AND START SYSTEM - REPLACE		CENTER CONSOLE		R1207 .3
ADD:	A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.3 .5
		DOOR HANDLE; RIGHT		R1212 .4
ADD:	A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.3 .5
		DOOR HANDLE; LEFT		R1213 .4
ADD:	A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....			.3 .5
		DOOR HANDLE; BOTH		R1214 .7
ADD:	A - Diagnosis Time.....			.3
(CONTINUED)				

R - 8 ACCESSORIES
ACCESSORIES

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D) B - Diagnosis Time & Data Recording Module (DRM) - Download.....		.5	
MICROPHONE, NAVIGATION SYSTEM - REPLACE	R1511	.2	
MODULE, WIRELESS ACCESS - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	R1600	1.2	
A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....		.3 .5	
MODULE, CENTRAL GATEWAY - REPLACE ADD: A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....	R1610	.9	
A - Diagnosis Time..... B - Diagnosis Time & Data Recording Module (DRM) - Download.....		.3 .5	
ANTENNA, GPS AND TEL - REPLACE	R1620	.4	
GLASS; MIRROR, OUTSIDE REAR VIEW - REPLACE MANUAL; RIGHT MANUAL; LEFT MANUAL; BOTH ELECTRIC REMOTE CONTROL; RIGHT ELECTRIC REMOTE CONTROL; LEFT ELECTRIC REMOTE CONTROL; BOTH	R3260 R3261 R3262 R3290 R3291 R3292	.2 .2 .3 .2 .2 .3	
SWITCH, REMOTE CONTROL MIRROR - REPLACE	R3318	.2	
MIRROR COMPONENTS, OUTSIDE REAR VIEW - REPLACE MANUAL; RIGHT MANUAL; LEFT MANUAL; BOTH ELECTRIC REMOTE CONTROL; RIGHT ELECTRIC REMOTE CONTROL; LEFT ELECTRIC REMOTE CONTROL; BOTH	R3390 R3391 R3392 R3395 R3396 R3397	.2 .2 .3 .3 .3 .5	

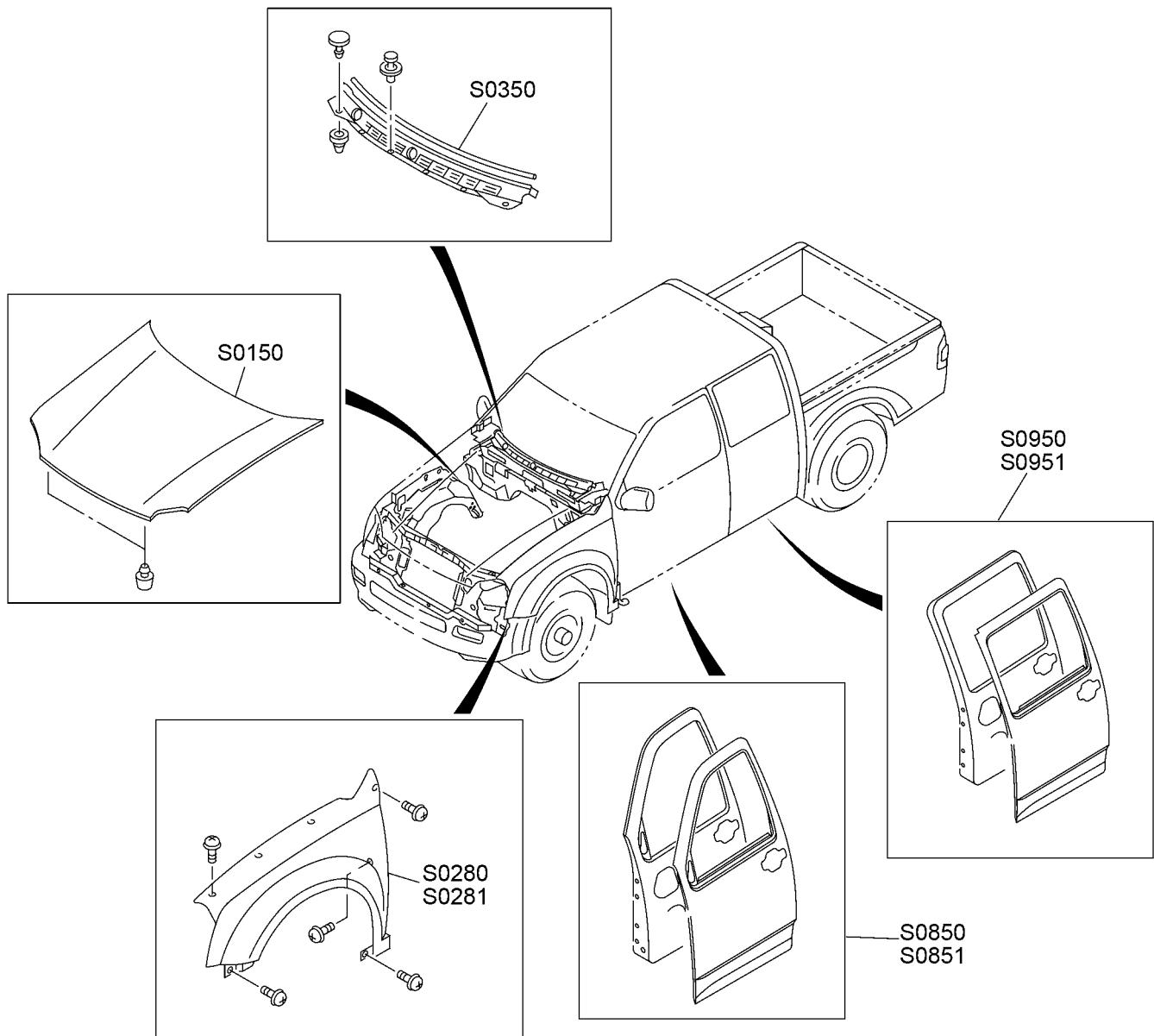
ACCESSORIES R - 9

ACCESSORIES			
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
RAIL, ROOF - REPLACE			
ADD:			
A - To Replace Additional One Rail.....	FRONT	R3400	.2
	REAR	R3401	.1
ADD:			
A - To Replace Additional One Rail.....	CENTER	R3402	.2
ADD:			
A - To Replace Additional One Rail.....			.3
SENSOR, FRONT SONAR - REPLACE			
	RIGHT	R3440	.1
	LEFT	R3441	.1
	CENTER RIGHT	R3442	.1
	CENTER LEFT	R3443	.1
SENSOR, BACK SONAR - REPLACE			
	RIGHT	R3460	.2
	LEFT	R3461	.2
	CENTER RIGHT	R3462	.2
	CENTER LEFT	R3463	.2
SENSOR, RADAR, SONAR - REPLACE			
	RADAR; RIGHT	R3470	.5
	RADAR; LEFT	R3471	.5
	RADAR; BOTH	R3472	.9
SWITCH, BACK SONAR SENSOR OFF - REPLACE	R3500		.2
CONTROL UNIT, REVERSE PARK ALERT SYSTEM - REPLACE	R3510		.3
CONTROL UNIT, ANTI-THEFT - REPLACE	R9000		.4
HORN ASSEMBLY, ANTI-THEFT - REPLACE	R9010		.2

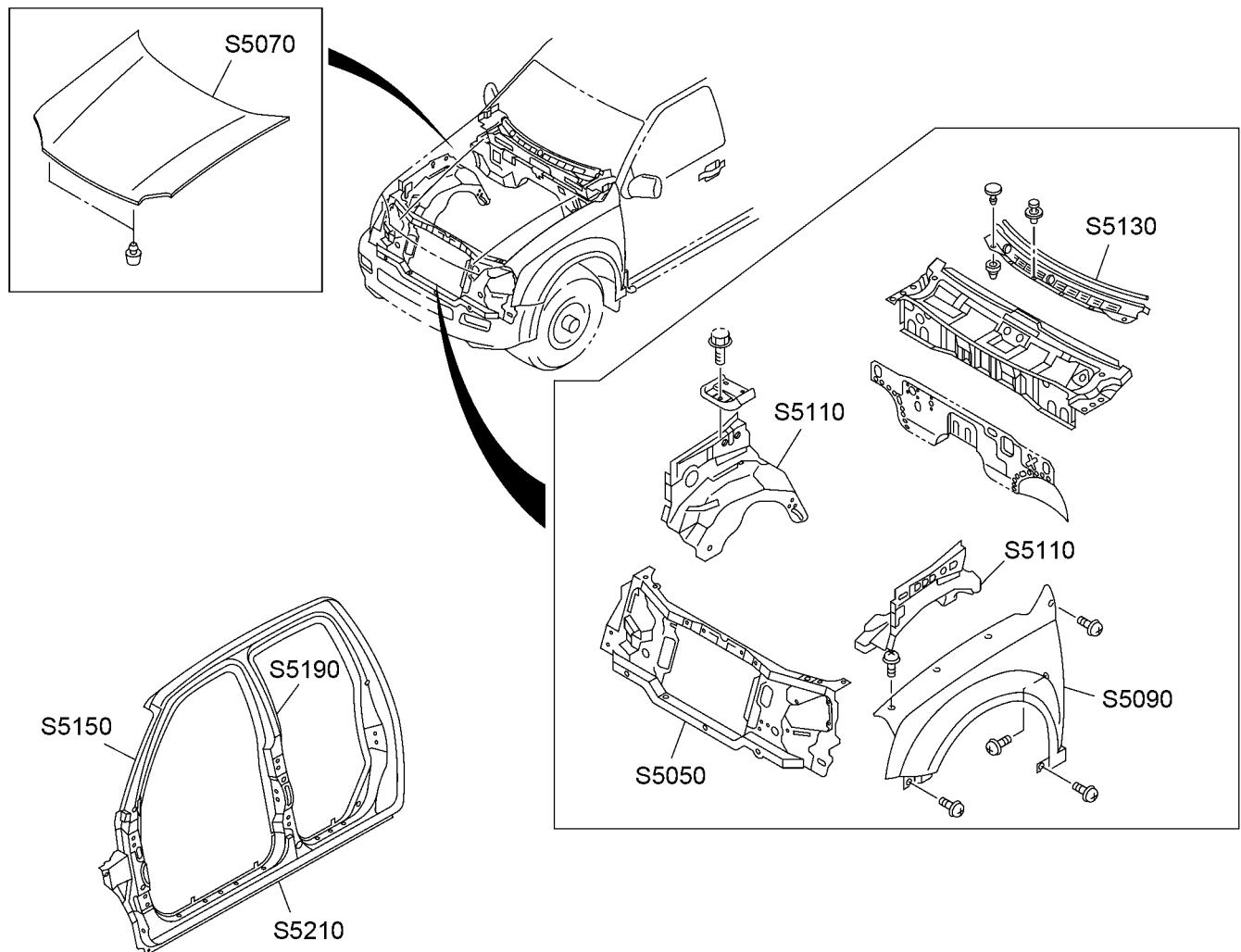
S NON WARRANTY (PANEL REPLACEMENT)

S

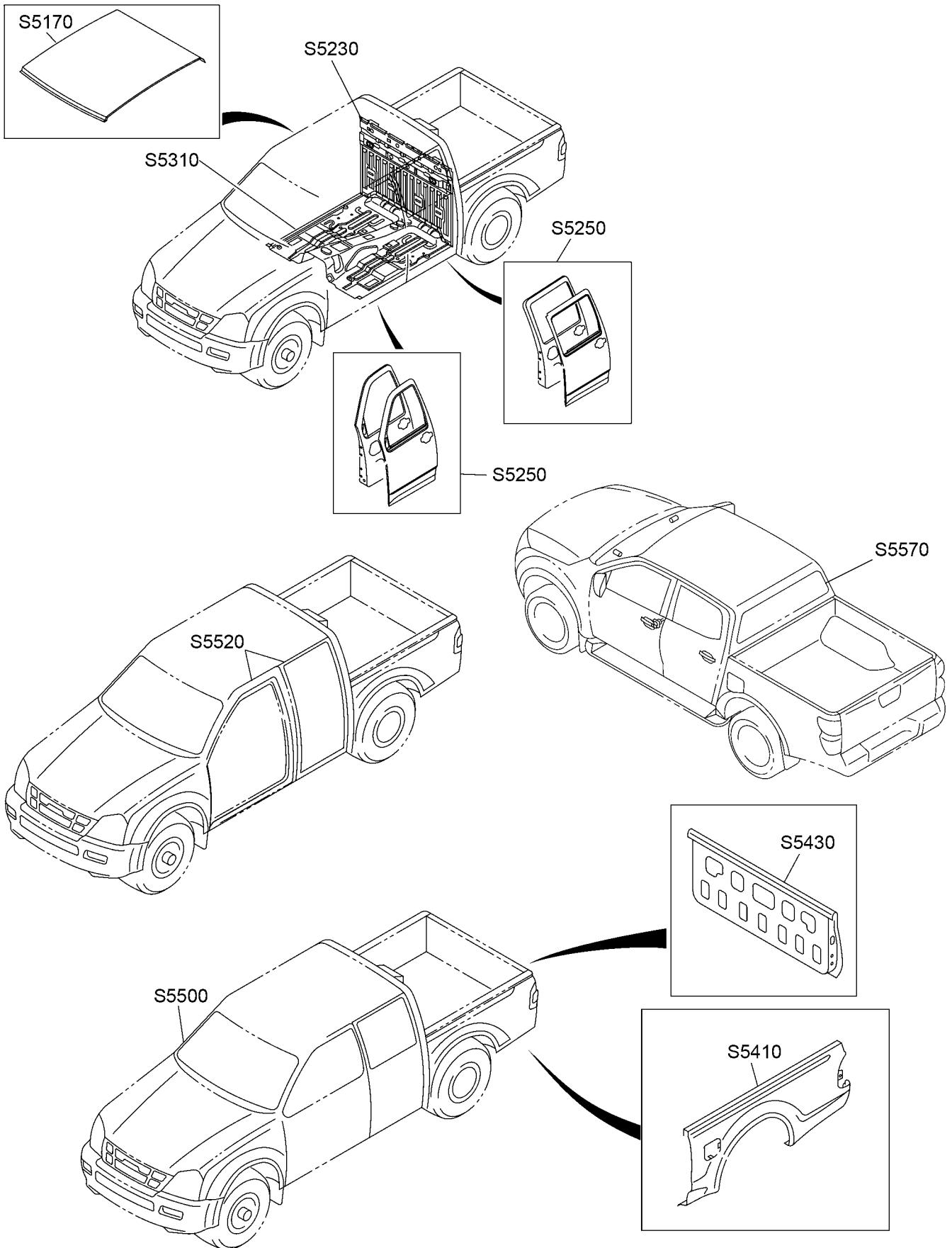
NON WARRANTY (PANEL REPLACEMENT) S - 1



S - 2 NON WARRANTY (PANEL REPLACEMENT)



NON WARRANTY (PANEL REPLACEMENT) S - 3



LTGL6S03

S - 4 NON WARRANTY (PANEL REPLACEMENTS)**PANEL REPLACEMENTS**

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
PANEL HOOD - REPLACE	S0150	.4	
FENDER, FRONT - REPLACE	RIGHT LEFT	S0280 S0281	.5 .5
COWL COVER - REPLACE	S0350		.2
DOOR ASSEMBLY, FRONT - REPLACE INC: R&R trim, glass and hardware.	RIGHT LEFT	S0850 S0851	1.9 1.9
DOOR ASSEMBLY, REAR - REPLACE INC: R&R trim, glass and hardware.	RIGHT LEFT	S0950 S0951	1.4 1.4

NON WARRANTY (PANEL REPLACEMENTS) S - 5

CORROSION PERFORATION REPAIRS

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
THE FOLLOWING OPERATIONS SHOULD BE USED TO IDENTIFY REPAIRS ON RUST THROUGH PERFORATION DAMAGE THE TIME ALLOWANCES SHOWN INCLUDE ALL METAL AND PAINT WORK NECESSARY TO COMPLETE THE REPAIR.			
RADIATOR SUPPORT AND/OR TIE BAR - CORROSION PERFORATION REPAIR	S5050	1.5	
PANEL HOOD - CORROSION PERFORATION REPAIR	S5070	1.5	
FENDER - CORROSION PERFORATION REPAIR	S5090	1.5	
PANEL MOTOR COMPARTMENT SIDE AND WHEELHOUSE INCLUDING STRUT TOWER - CORROSION PERFORATION REPAIR	S5110	1.5	
COWL AND/OR VENTILATOR GRILLE - CORROSION PERFORATION REPAIR	S5130	1.5	
PILLAR, WINDSHIELD - CORROSION PERFORATION REPAIR	S5150	1.5	
PANEL, ROOF - CORROSION RERFORATION REPAIR	S5170	1.5	
PILLAR, CENTER - CORROSION PERFORATION REPAIR	S5190	1.5	
PANEL ROCKER - CORROSION PERFORATION REPAIR	S5210	1.5	
PANEL, FLOOR - CORROSION PERFORATION REPAIR	S5230	1.5	
DOOR - CORROSION PERFORATION REPAIR	S5250	1.5	
PANEL, CAB REAR - CORROSION PERFORATION REPAIR	S5310	1.5	
PANEL PICKUP BOX - CORROSION PERFORATION REPAIR	S5410	1.5	
PANEL REAR END - CORROSION PERFORATION REPAIR	S5430	1.5	
BODY OPENING - CORROSION PERFORATION REPAIR	WINDSHIELD		
(CONTINUED)	S5500	1.5	

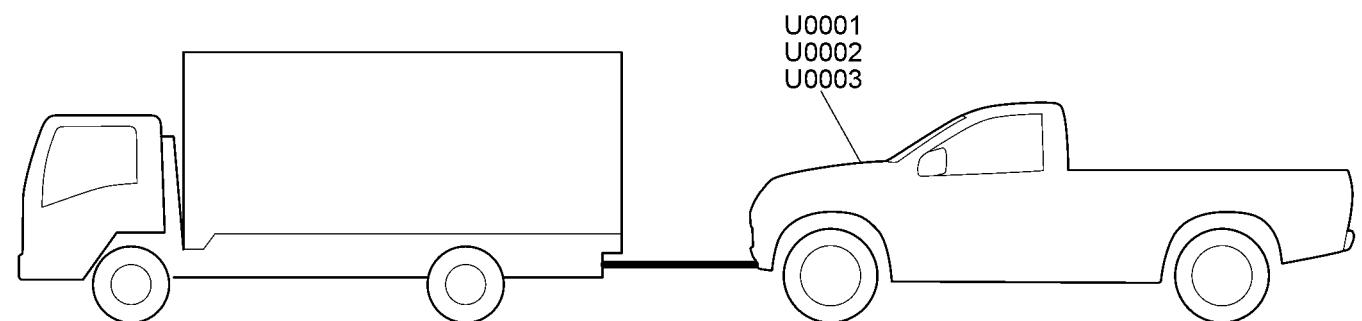
S - 6 NON WARRANTY (PANEL REPLACEMENTS)

CORROSION PERFORATION REPAIRS

OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME	
		TF*	
(CONT'D)		DOORS S5520	1.5
		BACK GLASS S5570	1.5

U OTHERS

U



U - 2 OTHERS

OTHERS		
OPERATION DESCRIPTION	OPERATION NUMBER	MODEL & TIME
	TF*	
NOTE: If vehicle becomes inoperative due to a failure and needs to be towed, ISUZU covers the towing cost to the nearest ISUZU Dealer by the third party upon an ISUZU's approval on the towing service. Reimbursement of the towing cost requires an ISUZU's approval through an Authorization Request (AR) submission beforehand. The invoice of the towing cost must be submitted together with the AR submission. The invoice needs to include the information of VIN, towing date and towing cost at least.		
TOWING POLICY: A	TOWING; 1-50km TOWING; 51-100km TOWING; More than 100km	U0001 .0 U0002 .0 U0003 .0