

SAFETY DATA SHEET

Product Trade Name: PAX-XL60

Revision Date: 22-Oct-2018

Revision Number: 4

1. Identification

1.1. Product Identifier

Product Trade Name: PAX-XL60
Synonyms None
Chemical Family: Blend
Internal ID Code HM008138

1.2 Recommended use and restrictions on use

Application: Water Clarifier
Uses advised against Consumer use

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
 Multi-Chem Group LLC
 3000 N. Sam Houston Pkwy E., Houston, TX 77032
 Phone: 1 281 871 4000

Halliburton Group Canada
 645 - 7th Ave SW Suite 1800
 Calgary, AB
 T2P 4G8
 Canada
 Telephone: 1-403-231-9300

Prepared By Chemical Stewardship
 Telephone: 1-281-871-6107
 e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number:

Emergency Telephone Number 1-866-519-4752 or 1-760-476-3962
 Global Incident Response Access Code: 334305
 Contract Number: 14012

2. Hazards Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Serious Eye Damage/Irritation	Category 1 - H318
Acute Aquatic Toxicity	Category 3 - H402
Substances/mixtures corrosive to metal	Category 1 - H290

2.2. Label Elements

Hazard Pictograms



Signal Word: Danger

Hazard Statements
 H290 - May be corrosive to metals
 H318 - Causes serious eye damage
 H402 - Harmful to aquatic life

Precautionary Statements

Prevention
 P234 - Keep only in original packaging.
 P264 - Wash face, hands and any exposed skin thoroughly after handling
 P273 - Avoid release to the environment
 P280 - Wear eye protection/face protection

Response
 P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P310 - Immediately call a POISON CENTER or doctor/physician
 P390 - Absorb spillage to prevent material damage

Storage
 P406 - Store in corrosive resistant container with a resistant inner liner.

Disposal
 P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Aluminum chloride, basic	1327-41-9	30 - 60%	Eye Corr. 1 (H318) Aquatic Acute 3 (H402) Met. Corr. 1 (H290)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Skin Flush skin with large amounts of water. If irritation persists, get medical attention.

Ingestion Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

Causes severe eye irritation which may damage tissue.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water spray. Carbon dioxide (CO₂). Foam. Dry powder

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Avoid breathing vapors.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Neutralize with soda ash or other non-reactive alkaline.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Use appropriate protective equipment. Avoid contact with eyes, skin, or clothing. Ensure adequate ventilation. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store in a well ventilated area. Product has a shelf life of 12 months. Store at temperatures not exceeding 0-30 °C/ 32-86 °F

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Aluminum chloride, basic	1327-41-9	Not applicable	Not applicable

8.2 Appropriate engineering controls

Engineering Controls

Ensure adequate ventilation, especially in confined areas

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment	If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection	If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.
Hand Protection	Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
Skin Protection	Wear impervious protective clothing, including boots, gloves, lab coat, apron, rain jacket, pants or coverall, as appropriate, to prevent skin contact.
Eye Protection	Safety glasses with side-shields. If splashes are likely to occur, wear: Goggles, Face-shield.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	Color	Yellowish
Odor:	Mild	Odor	No information available
Threshold:			

<u>Property</u>	<u>Values</u>
<u>Remarks/ - Method</u>	
pH:	ca. 1.5
Freezing Point / Range	No data available / 32 °F
Melting Point / Range	No data available
Pour Point / Range	No data available 0 °C 32 °F
Boiling Point / Range	100-120 °C / 212-248 °F
Flash Point	Non-flammable
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.30-1.33 (20 °C/68 °F)
Water Solubility	Soluble in water (20 °C)
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	>200 °C
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available
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10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

Excessive heat

10.5. Incompatible materials

Strong oxidizers. Strong bases.

10.6. Hazardous decomposition products

Aluminum oxides Hydrogen chloride.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Skin contact. Inhalation. Ingestion. Eye contact.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation

May cause mild respiratory irritation.

Eye Contact

Causes serious eye damage.

Skin Contact

May cause mild skin irritation.

Ingestion

May cause abdominal pain, vomiting, nausea, and diarrhea. Irritation of the mouth, throat, and stomach.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Aluminum chloride, basic	1327-41-9	2000 mg/kg (Rat)	No data available	No data available

Substances	CAS Number	Skin corrosion/irritation
Aluminum chloride, basic	1327-41-9	Not irritating to skin in rabbits. (similar substances)

Substances	CAS Number	Serious eye damage/irritation
Aluminum chloride, basic	1327-41-9	Causes severe eye irritation (similar substances)

Substances	CAS Number	Skin Sensitization
Aluminum chloride, basic	1327-41-9	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Aluminum chloride, basic	1327-41-9	No information available

Substances	CAS Number	Mutagenic Effects
Aluminum chloride, basic	1327-41-9	In vitro tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Aluminum chloride, basic	1327-41-9	Not regarded as carcinogenic.

Substances	CAS Number	Reproductive toxicity
Aluminum chloride, basic	1327-41-9	When tested at maternally toxic doses, no adverse effects on fertility, teratogenicity, or development were observed. (similar substances)
Substances	CAS Number	STOT - single exposure
Aluminum chloride, basic	1327-41-9	No significant toxicity observed in animal studies at concentration requiring classification.
Substances	CAS Number	STOT - repeated exposure
Aluminum chloride, basic	1327-41-9	No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)
Substances	CAS Number	Aspiration hazard
Aluminum chloride, basic	1327-41-9	No information available

12. Ecological Information

12.1. Toxicity

Ecotoxicity effects

Harmful to aquatic organisms Harmful to aquatic life.

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Aluminum chloride, basic	1327-41-9	No information available	EC50 (96h) > 1000 mg/L (Danio rerio) LC50 (96h) = 186 mg/L (Danio rerio) LC50 (96h) > 100 mg/L (Danio rerio)	EC50 (3h) > 1000 mg/L (activated sludge) (similar substance)	EC50 (48h) = 38 mg/L (Daphnia magna) EC50 (48h) = 98 mg/L (Daphnia magna) NOEC (8d) = 3.8 mg/L (Ceriodaphnia dubia)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Aluminum chloride, basic	1327-41-9	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Bioaccumulation
Aluminum chloride, basic	1327-41-9	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Aluminum chloride, basic	1327-41-9	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods

Dispose in accordance with local regulations.

Contaminated Packaging

Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number

UN3264

UN proper shipping name: Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Polyaluminum Chloride)
Transport Hazard Class(es): 8
Packing Group: III
Environmental Hazards: Not applicable
NAERG: NAERG 154

Canadian TDG

UN Number UN3264
UN proper shipping name: Corrosive Solid, Acidic, Inorganic, N.O.S. (Contains Polyaluminum Chloride)
Transport Hazard Class(es): 8
Packing Group: III
Environmental Hazards: Not applicable

IMDG/IMO

UN Number UN3264
UN proper shipping name: Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Polyaluminum Chloride)
Transport Hazard Class(es): 8
Packing Group: III
Environmental Hazards: Not applicable
EMS: EmS F-A, S-B

IATA/ICAO

UN Number UN3264
UN proper shipping name: Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Polyaluminum Chloride)
Transport Hazard Class(es): 8
Packing Group: III
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Aluminum chloride, basic	1327-41-9	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Aluminum chloride, basic	1327-41-9	Not applicable

EPA SARA (311,312) Hazard Class

Corrosive to metal

Serious eye damage or eye irritation

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Aluminum chloride, basic	1327-41-9	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Aluminum chloride, basic	1327-41-9	Not applicable

EPA RCRA Hazardous Waste Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65

Substances	CAS Number	California Proposition 65
Aluminum chloride, basic	1327-41-9	Not applicable

U.S. State Right-to-Know Regulations

Substances	CAS Number	MA Right-to-Know Law	NJ Right-to-Know Law	PA Right-to-Know Law
Aluminum chloride, basic	1327-41-9	Not applicable	Not applicable	Present

Canadian Regulations

Canadian Domestic Substances All components listed on inventory or are exempt.
List (DSL)

16. Other information**Preparation Information**

Prepared By

Chemical Stewardship
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Revision Date:

22-Oct-2018

Reason for Revision

SDS sections updated:
1

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet

bw – body weight

CAS – Chemical Abstracts Service

d - day

EC50 – Effective Concentration 50%

ErC50 – Effective Concentration growth rate 50%

h - hour

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL50 – Lethal Loading 50%

mg/kg – milligram/kilogram

mg/L – milligram/liter

mg/m³ - milligram/cubic meter

mm - millimeter

mmHg - millimeter mercury

NIOSH – National Institute for Occupational Safety and Health

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PEL – Permissible Exposure Limit

ppm – parts per million

STEL – Short Term Exposure Limit

TWA – Time-Weighted Average

UN – United Nations

w/w - weight/weight

Key literature references and sources for data

www.ChemADVISOR.com/

Disclaimer Statement

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End of Safety Data Sheet