

THIRD ANGLE PROJECTION		ALL DIMENSSIONS ARE IN MM								SCALE : NTS		DOC NO : F 201/D	
FINISHING PROESS		SPECIFICATION : SEFPRO				OLD M NUMBER :				CATEGORY : D		MODULE : TS 01	
PROCESS	0									SPECIAL INSTRUCTION			
HEADER SAWING	0									FLASKING :-			
CUTTING	0									1) External Major Sides Metallic Chill			
GRINDING	3									2) Mould/Bin = 1			
STEP GRINDING	1												
END GRINDING	0												
POLISHING	2												
DRILLING	0									FURNACE :-			
										1) Plugging Required			