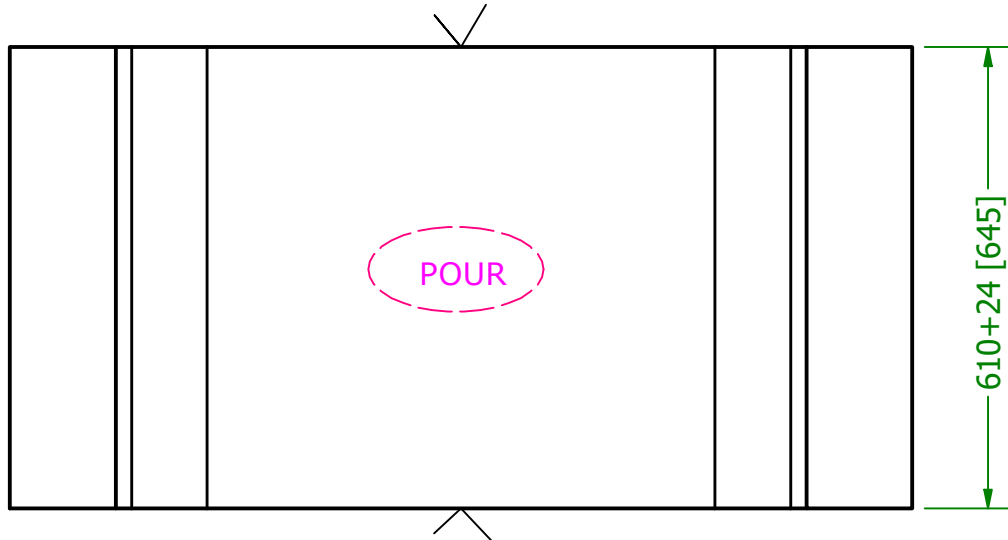
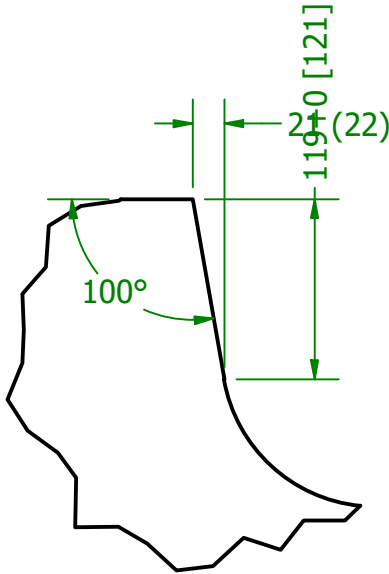
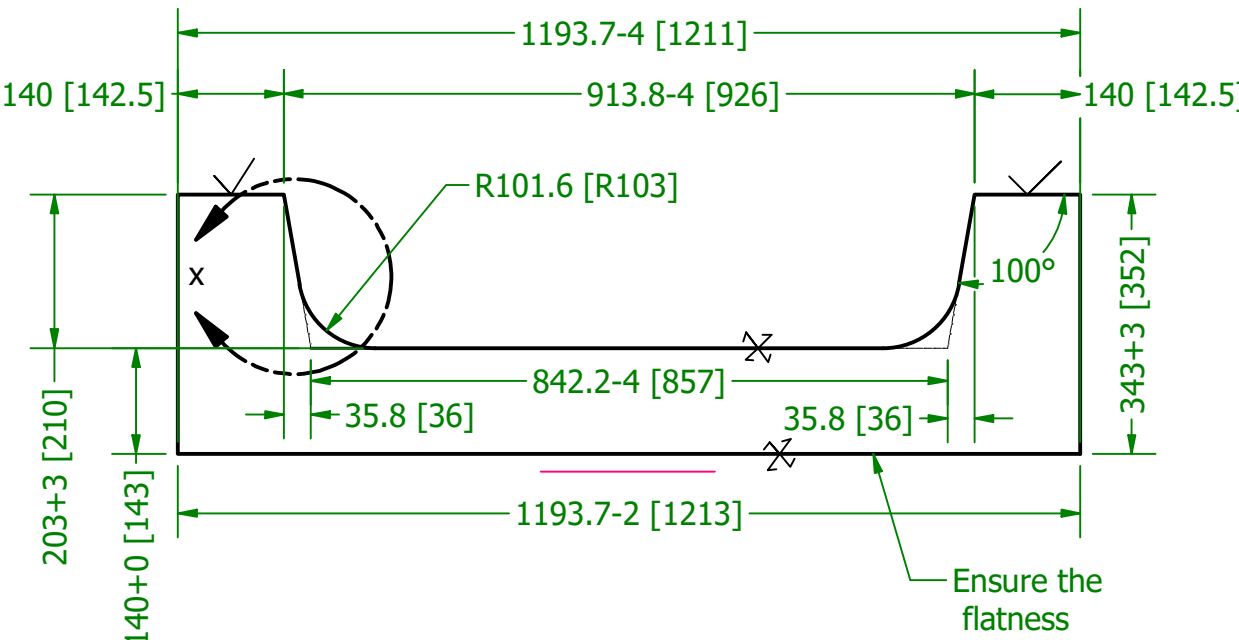
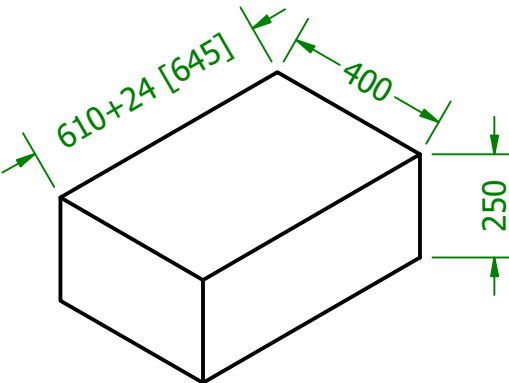


FINISHING PROCESS		SPECIFICATION : SEFPRO				OLD M NUMBER :				CATEGORY : JH		MODULE : CH 01		<div>CHILLING DETAILS</div>																			
PROCESS	-	<div></div>										SPECIAL INSTRUCTION																					
HEADER SAWING	0											NOTE :-																					
CUTTING	0											Block density = 3.17g/cc																					
GRINDING	3											Liquid density = 2.95g/cc																					
STEP GRINDING	0											Shrinkage allowance = 1.018%																					
END GRINDING	0											Liquid Volume = 158158cc																					
POLISHING	2											≤40mm graphite board for mould and core making																					
DRILLING	0																																
		<div>Header wt= 634*400*250mm 63400000 cc 195272Kg/cc 195272Kgs</div>																															
<div></div> <div>DETAIL OF 'X'</div>		<div></div>										TITLE		FEEDER CHANNEL		GATE																	
														As per Drawing																			
														HRD.SIZE																			
ASSEMBLY DRG NO : 12345												<div></div> <div>Header detail</div>																					
ITEM NO: FF101-1																																	
CUTOMERTEST PR6071-21		JARGAL M RN		---		1		1		1												467		453		142808		VIVEK		VIVEK		VIVEK	
CUSTOMER NAME OA NO / ITEM		QLY/ TYPE		QUANTITY (NOS)			WEIGHT (KG)			VOLUME (CC)												DRN		CHD		APPD							