

THIRD ANGLE PROJECTION

ALL DIMENSSIONS ARE IN MM

SCALE : NTS

DOC NO : F 201/D

FINISHING PROESS		SPECIFICATION : 1		OLD M NUMBER :				CATEGORY : D		MODULE : TS 01		<div>CHILLING DETAILS</div>	
PROCESS		<div><div><div><div>650+0 [658]</div><div>350+3 [358]</div></div><div><div><div><div><div></div><div></div><div></div><div></div></div><div></div></div></div></div></div></div>						SPECIAL INSTRUCTION					
HEADER SAWING								FLASKING :-					
CUTTING								Mould/Bin = 1					
GRINDING													
STEP GRINDING													
END GRRINDING													
POLISHING		FURNACE :-											
DRILLING													

100+1 [102]

550 -2 [555]

300+1 [305]

100+1 [102]

200+0 [203]

200+0 [203]

R60 [R61]

450+0 [456]

230+2 [235]

70 -1 [70]

Solid Graphite Chill
Without Coating
(70x70)

ASSEMBLY DRG NO :	1												
ITEM NO:	2414												
CUSTOMER_PA7253	PA7253-21	1681 RN	26	---		1	---	---	195	55745	1		
CUSTOMER NAME	OA NO / ITEM	QLY/ TYPE	ORD	MADE	EX	PAT	Pc/Md	POUR	NOM	VOLUME (CC)	DRN	CHD	APPD
			QUANTITY (NOS)					WEIGHT (KG)					

TUCKSTONE

GATE

HRD.SIZE

73485

PLANT

SEPR-PALAKAD