		DOC NO: F 201/D MODULE: SW 01	E: NTS CATEGORY: A				I	SIONS	L DIMENS			ANGLE PROJECT	THIRE FINISHING PRO
	_	SPECIFICATION: SEFPRO OLD M NUMBER: CATEGORY: A MODULE: SW 01  SPECIAL INSTRUCTION							0	OCESS			
		FOUNDRY:-									1	ADER SAWING	
				_	าช เวบา -	<b>-</b> 20				0	ITTING		
		55]			<b>-</b> 398 [20] <b>- - -</b> 390 <b>- -</b>							3	RINDING
					•	R4 [I on 4 co	(	0	EP GRINDING				
(			200 [2		POUR	$\frac{1}{2}$				2	D GRRINDING		
l c			)]	360 [3		₩F					1	LISHING	
						••					0	RILLING	
 GATE	SIDEWALL		FLASKING:-  1) External Major  2) Mould/Bin = 3  3) Use fresh gog		200 St			N	D/SAV				
941mm Ht.	MELTER SI		FURNACE :-										
× 94.	MEL	r	1) 1 Hour Repou										
009Ø	ļ	with high temperature											
Ø	TITLE	for 10 minutes	3) Hold the bin f		<u> </u>								
	j .	g to be done	4) Deep Plugging										1
	00											4321	SSEMBLY DRG NO:
PLANT	101080											11073	EM NO:
ov / N /		SRI	640 SRI SRI	<b>199</b>	1707	1	1		3	1	1711 RT	<b>'3</b> 'A6773-21	USTOMER_PA677
05-7kr				NOM	POUR	Pc/Md	PAT	EX	MADE	ORD			