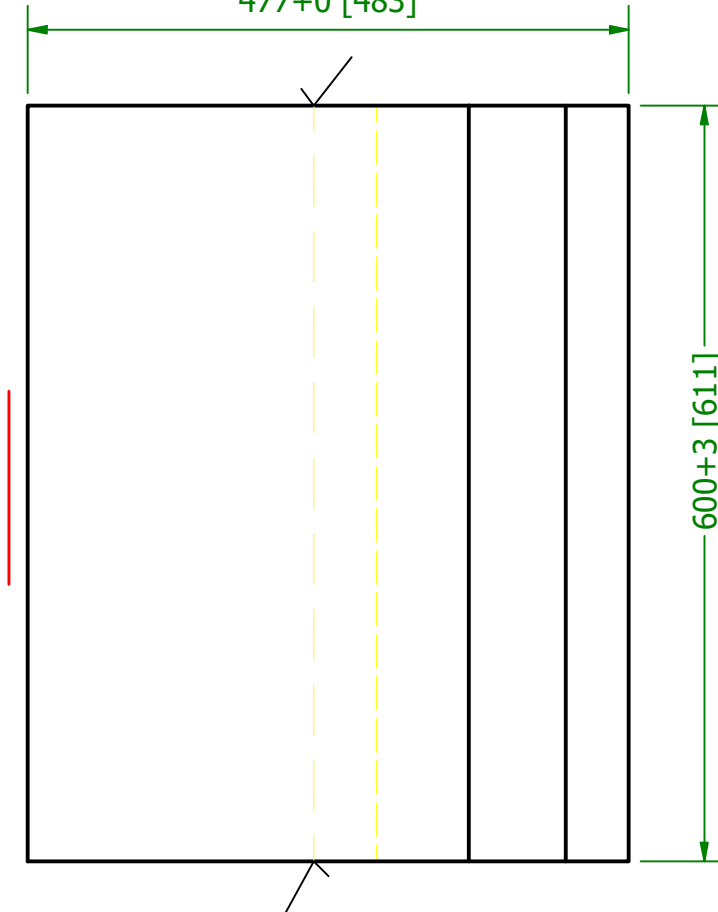
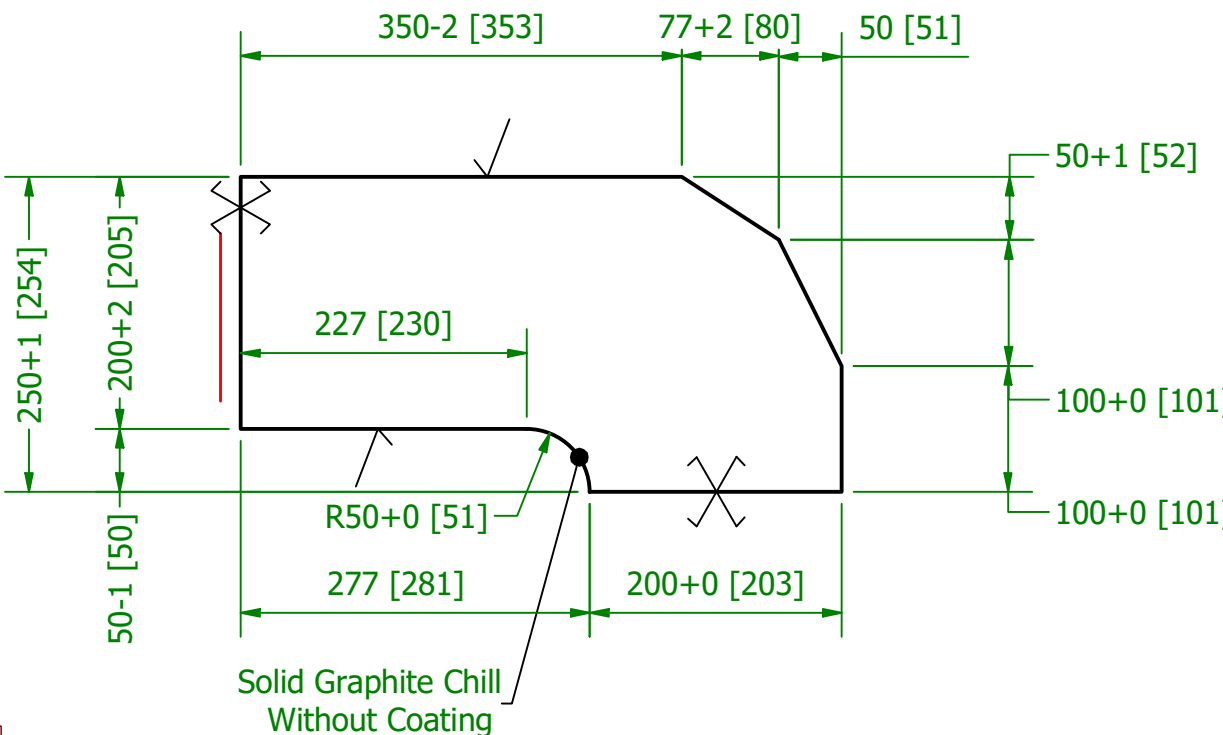
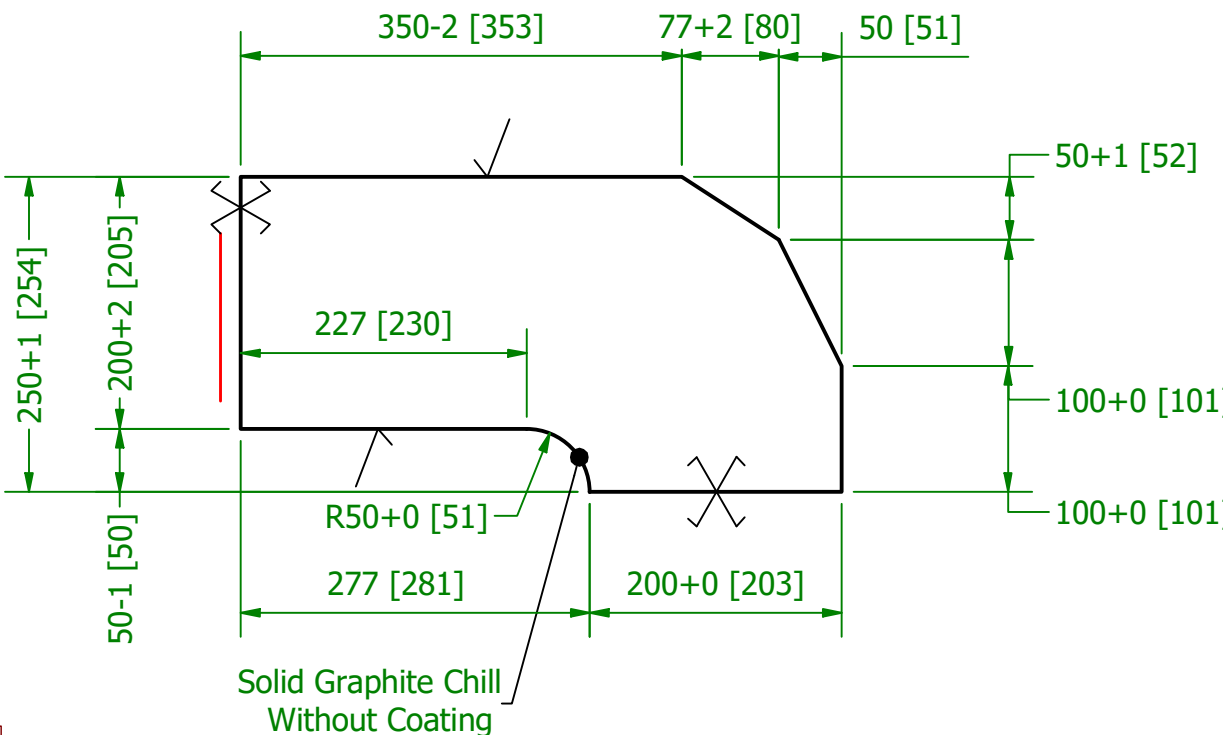


FINISHING PROESS		SPECIFICATION : SEFPRO				OLD M NUMBER :				CATEGORY : D		MODULE : TS 01		Internal Major side Metallic chill		CHILLING DETAILS											
PROCESS	0											SPECIAL INSTRUCTION															
HEADER SAWING	0											FLASKING :-															
CUTTING	0											1) External Major Sides Metallic Chill															
GRINDING	3											2) Mould/Bin = 1															
STEP GRINDING	1																										
END GRINDING	0																										
POLISHING	2																										
DRILLING	0																										
																											
ASSEMBLY DRG NO : 12345												TUCKSTONE		ø150		GATE											
ITEM NO: 2414												TITLE		M#5 Sand Header		HRD.SIZE											
CUSTOMER_PA7253 PA7253-21												1681 RN 26		2		1		1		244		208		59407		VIVEK	
CUSTOMER NAME		OA NO / ITEM		QLY/ TYPE		ORD		MADE		EX		PAT		Pc/Md		POUR		NOM		VOLUME (CC)		DRN		CHD		APPD	