

THIRD ANGLE PROJECTION

ALL DIMENSIONS ARE IN MM

SCALE : NTS

DOC NO : F 201/D

|                   |   |   |  |                |  |  |  |                     |  |                |  |             |                  |                   |  |
|-------------------|---|---|--|----------------|--|--|--|---------------------|--|----------------|--|-------------|------------------|-------------------|--|
| FINISHING PROCESS |   | SPECIFICATION : SI  |  | OLD M NUMBER : |  |  |  | CATEGORY : JA       |  | MODULE : PV 02 |  | <div></div> | CHILLING DETAILS |                   |  |
| PROCESS           | - | <div><div><div>POUR</div><div>610+0 [621]</div></div><div><div>75+0 [76]</div><div>457+0 [465]</div><div>HF</div></div></div> |  |                |  |  |  | SPECIAL INSTRUCTION |  |                |  |             |                  |                   |  |
| HEADER SAWING     | 0 |   |  |                |  |  |  | <u>NOTE :-</u>      |  |                |  |             |                  |                   |  |
| CUTTING           | 5 |   |  |                |  |  |  |                     |  |                |  |             |                  |                   |  |
| GRINDING          | 0 |   |  |                |  |  |  |                     |  |                |  |             |                  |                   |  |
| STEP GRINDING     | 0 |   |  |                |  |  |  |                     |  |                |  |             |                  |                   |  |
| END GRINDING      | 0 |   |  |                |  |  |  |                     |  |                |  |             |                  |                   |  |
| POLISHING         | 0 |   |  |                |  |  |  |                     |  |                |  |             |                  |                   |  |
| DRILLING          | 0 |   |  |                |  |  |  |                     |  |                |  |             |                  |                   |  |
|                   |   |   |  |                |  |  |  |                     |  |                |  |             |                  | <u>FURNANCE:-</u> |  |
|                   |   |   |  |                |  |  |  |                     |  |                |  |             |                  |                   |  |
|                   |   |   |  |                |  |  |  |                     |  |                |  |             |                  |                   |  |

WRK END BOTTOM PAVIN

TITLE

GATE

HRD.SIZE

ASSEMBLY DRG NO : 1

ITEM NO: 8-Apr

CUSTOMER\_PR6071

PR6071-21

CUSTOMER NAME

OA NO / ITEM

|           |                |      |       |             |      |             |       |     |      |  |
|-----------|----------------|------|-------|-------------|------|-------------|-------|-----|------|--|
|           | 34             | 1    |       | 1           | 1    | 71          | 20908 | AC  |      |  |
|           | ORD            | MADE | MOULD | Pc/Md       | POUR | NOM         |       |     |      |  |
| QTY/ TYPE | QUANTITY (NOS) |      |       | WEIGHT (KG) |      | VOLUME (CC) | DRN   | CHD | APPD |  |

1509

PLANT

SEPR- PERUNDURAI

125

200

Header Detail