

HYBRID ROCKET IGNITION SIMULATION AND EXPERIMENTS



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Abstract

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1

Introduction

It's not rocket science.

The following report contains simulations and observations of the hybrid rocket MEOWTH II (**M**echanical **E**ngineering **O**bservational **T**utoring **H**ybrid rocket) created by *Team Rocket* [1] at Navitas, Aarhus University. The first rocket was built in 2014 by a previous group of students, but has since been passed along to other students, with the intent of teaching the basics of rocket science.

During the previous MEOWTH's tests, a large pressure spike during the startup phase has been observed. This can be seen in the old video here: bit.ly/1SYp1Ug in the timespan of seconds 5-7. From the video, it appears that just as the rocket exhaust reaches supersonic speeds, *something* explodes, extinguishing the flame. We know it happens before the rocket goes supersonic due to the lack of shock diamonds prior to the event [2].

This bachelor thesis attempts to simulate the rocket's startup condition in order to explain and understand the event. My advisor, Gorm Bruun Andresen, proposed a hypothesis that the pressure spike occurs at the point where mass-flow is choked in the throat. As the flow is sub-sonic, the amount of matter exiting through the nozzle is gradually increasing. When the flow goes sonic or beyond, it is suddenly capped. This abrupt change in physical properties may be able to explain this event, and the following contains the theories and thoughts that went into simulating the rocket engine's startup.

1. Introduction

In order to create a safer rocket with more measurement options, MEOWTH II was built. Gorm Bruun Andresen, Alex Nørgaard, a fellow student, and I personally assembled the rocket. The rocket can be seen on the frontpage and on figure 2.2, and each section contains at least four possible points measurements for various instruments.

The purpose of these simulations are ultimately to improve the rocket and rid it of large pressure variations. To see improvements, it is necessary to measure how the rocket behaves under different conditions. Therefore, setup and calibration of various measurement equipment is essential in order to retrieve excellent data. This is also covered in this report, as the experimental part is of equal importance. Measuring the rocket chamber's temperature is of great inconvenience, as the several thousands of kelvin are too much for even the strongest of thermocouples [3]. This issue and its solution is discussed thoroughly in the sections below.

All measurements and tests could not have been carried out if not for the test facilities provided by Peter Madsen of Raketmadsen's spcelaboratory. MEOWTH II's tests were carried out on the 3rd to the 4th of May, 2016 in Copenhagen.

The entire project is publicly available on https://github.com/carlegroen/bachelors_degree, where all work files, data and various notes can be found.

2

Theory

Understanding the theory behind the rocket's flow requires a basic knowledge of rockets. Therefore, the first theoretical segment concerns basic rocketry, followed by a more advanced segment of nozzle theory.

2.1 Basic Rocket Science

A rocket engine consists of a few fundamental elements. There exists two types of rocket engines, as seen in figure 2.1. A rocket engine is a type of jet engine that, in contrast to duct jets, carry their own rocket propellant. Jet engines as seen in aeroplanes are usually situated with a duct, confining the air flow. Rocket engines on the other hand carry a supply of oxygen and rocket propellant, which allows them to function even in vacuum.

Rocket engines work by obtaining thrust in accordance with Newton's third law. The internal combustion chamber accelerates fluids through a propelling nozzle to high speeds. The fluid is most often a gas created from mixing fuel and oxidizing components in the combustion chamber. The exhaust is accelerated to supersonic speeds by expansion in the nozzle, which forces the engine in the opposite direction.

Most rockets used today are liquid rockets which store their propellant and oxidizing component in separate tanks. The liquid fuel is then forced into the combustion chamber for consumption. Solid-

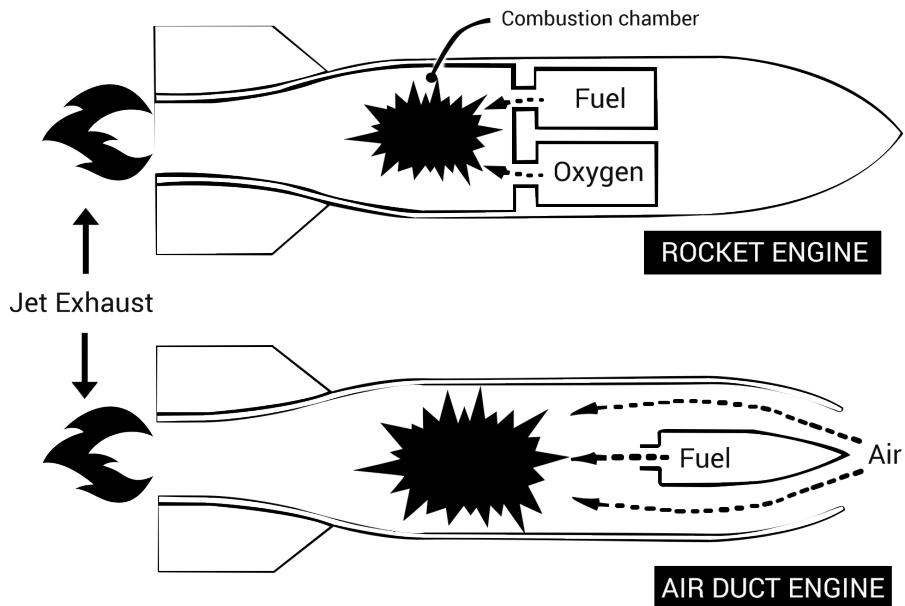


Figure 2.1: Schematic difference of the two types of jet engines: Rocket engines and air duct engines.

fuel rockets contain propellant prepared with a fixed fuel and oxidizing component. The fuel is called 'grain', and the storage compartment for the grain is the combustion chamber. A hybrid rocket is the mixture between the two. Most often, hybrid rockets contain a solid fuel, or 'grain' and liquid or gaseous oxygen, thus earning the name hybrid engine. Variations of this engine type do exist, but this configuration is the most often used [2]. Solid oxidizers are uncommon as they are problematic and have worse performance than liquid oxidizers.

Liquid and hybrid engines both use injectors to disperse oxygen and propellant into the combustion chamber. For a hybrid engines, this means spreading oxygen to the grains surface to allow combustion.

Hybrid rockets are inherently safer than its two counterparts, and accidents are less volatile as accidental fuel mixing is a non-issue.¹ The oxidizer and fuel are almost always contained in separate chambers, which also reduces the mechanical complexity of the rocket in comparison to liquid rockets.

¹Assuming you can control the oxidizer inlet valve.

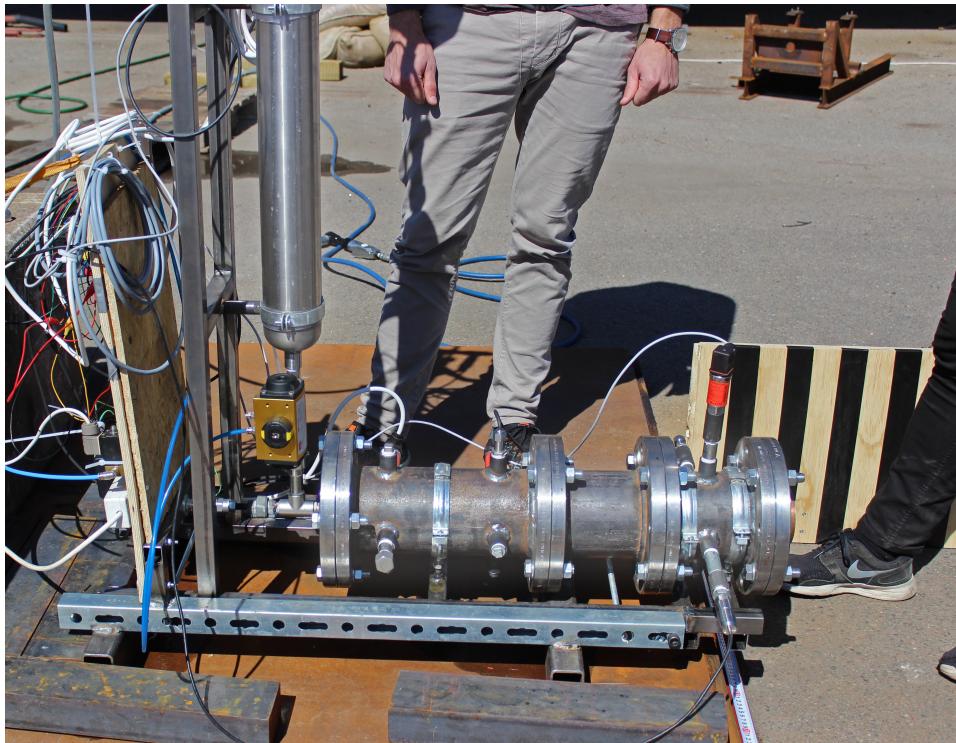


Figure 2.2: The hybrid rocket built at Navitas in Aarhus for educational purposes.

2.2 Hybrid Rocket Engine

The hybrid rocket engine consists of three parts: The combustion chamber, the converging into a throat, and diverging section after called the nozzle. A rocket's effectivity is highly dependent on the shape, size and ratios between these three segments. Accordingly, it is imperative to study these parts of the rocket's design.

The rocket in question is seen in figure 2.2 which is divided into a tank, three chambers and a nozzle. A schematic setup can be seen in figure 2.3.

From the left: The tall tank marked with a 1. contains the oxidizing agent, which is injected into the first part of the rocket. The oxidizing agent used is hydrogen peroxide in an 80% concentration. Point 2. marks the place where the injecting nozzle is placed, which determines the rocket's mass flow rate. The longest part of the rocket, as seen on figure 2.3 marked with 3., contains potassium permanganate engulfed in a flame retardant foam. The mixing of potassium permanganate and hydrogen peroxide rapidly creates

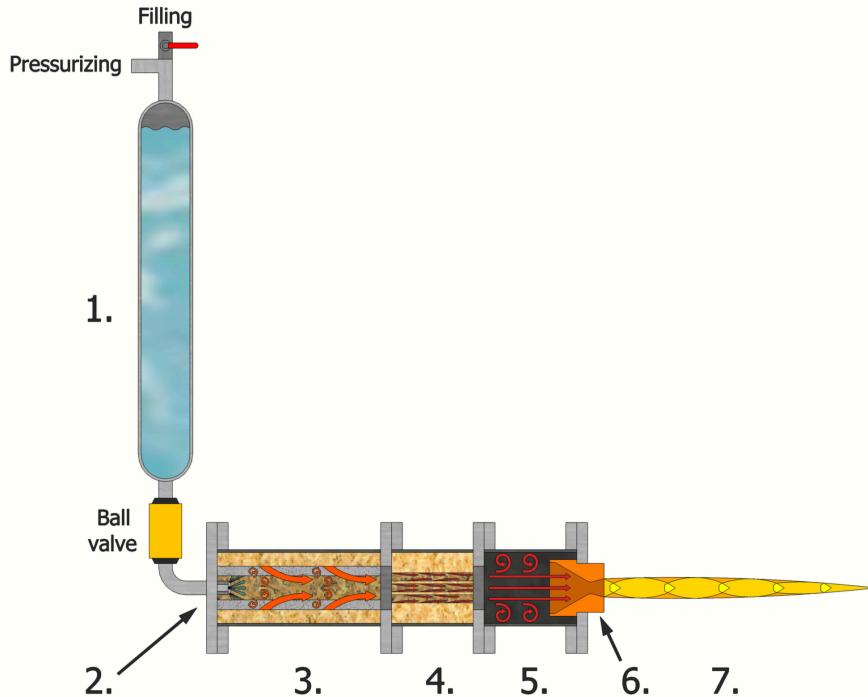


Figure 2.3: Cross section of the rocket.

large amounts of oxygen, which is forced through the rocket's second part: the grain chamber, marked with numer 4. The rocket's main fuel is plain Medium-Density Fiberboard (MDF), which resides here. The energy released during decomposition heats the wooden MDF grain, until temperatures reach MDF's autoignition point of 492K at atmospheric oxygen levels [4]. Around this point the fuel combusts, and the exhaust exits through the nozzle 6. after it has passed the mixing chamber 5.

All calculations and considerations made in the report is in regard to this particular rocket. The following subsections each elaborate individual segment of the rocket, with the purpose of providing the necessary background knowledge to understand the ignition simulations and results. The explanation is given step by step, starting with injection and ending with exhaustion.

2.2.1 Injection

To initiate combustion in the hybrid engine, an oxidizer is injected into the combustion chamber. The rocket in question creates its oxidizer by mixing an oxidizing agent with potassium permanganate.

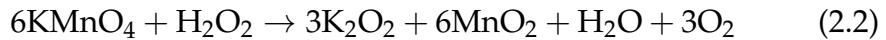
2.2. Hybrid Rocket Engine

The agent is contained in a pressurized tank containing an 80% H₂O₂ rich mixture with the remainder being H₂O. The oxidizing agent is assumed to be injected at a constant rate of:

$$\dot{m}_{\text{injection}} = 0.246 \text{ kg s}^{-1}. \quad (2.1)$$

in accordance to data collected at the recent launch [5].

The oxidizing agent is injected into the first chamber where decomposition into O₂ is aided by potassium permanganate. The hydrogen-peroxide (H₂O₂) decomposes into dioxygen (O₂) as it reacts with the potassium permanganate (KMnO₄), which is encased in a flame retardant foam. The balanced chemical redox reaction is as follows:



The specific enthalpy released during decomposition is:

$$\Delta h_{\text{decomposition}} = \frac{\Delta H_{\text{H}_2\text{O}_2}}{M_{\text{H}_2\text{O}_2}} \quad (2.3)$$

Where ΔH is the change in enthalpy. The energy released heats the grain's surface to autoignition temperatures of approximately 220 °C in this extremely oxygen-rich environment. The increased temperature increases the pressure, in accordance to the ideal-gas law:

$$PV = nRT \quad (2.4)$$

Which is assumed to be valid as the gas is approximately stagnant in the mixing chamber [6]. The ideal gas law is crucial in our description of the rocket. Describing the rocket's upstart phase requires coupling the changes in temperature T , pressure P and amount of substance n . During injection and decomposition, combustion occurs simultaneously.

2.2.2 Combustion Chamber

The combustion chamber contains two important theoretical aspects. First, the propellant grain has significant effects on the rocket's thrust over time. Secondly, the theoretical description of the rocket's combustion allows us to estimate different working parameters, and deciding the rocket nozzle's size and area ratios.

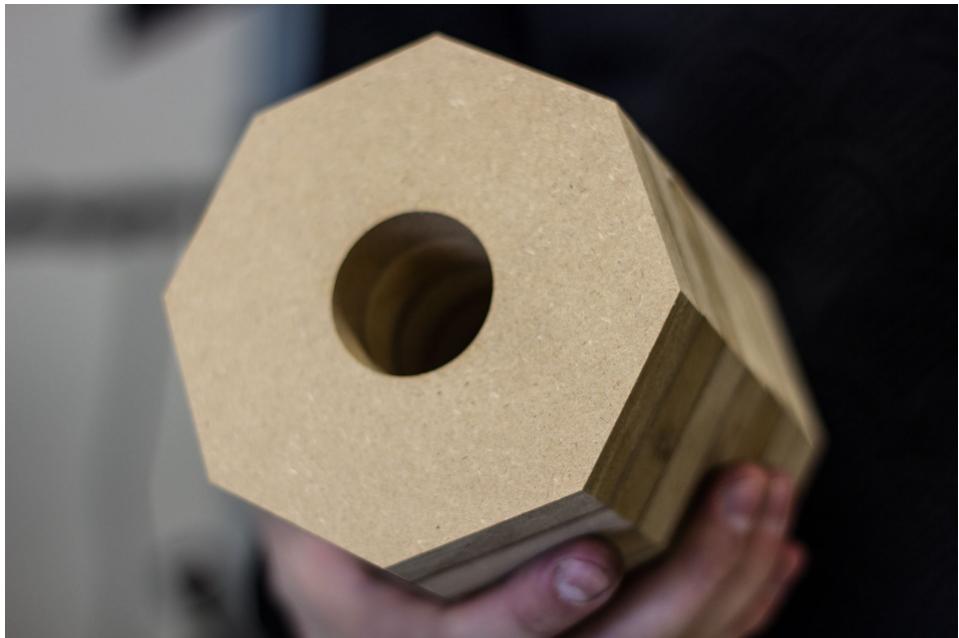


Figure 2.4: Example of MDF grain with a single combustion-hole. This will have a uniformly increasing regression-rate, as the burning area increases evenly.

Propellant Grain

The combustion chamber consists of an approximate 3 liter cavity which is filled with the grain. The actual volume in a hybrid rocket depends strongly on the initial condition of the grain and the fuel's combustion rate. Holes have to be carved in the grain to allow oxygen to reach the grain's surface, and transport exhaust towards the throat. The combustion rate is largely determined by the exposed surface area of the grain, and the flux of the oxidizer. The surface gradually expands as the outer regions are burned away, thus changing the rocket's effective thrust over time [7]. The propellant's increase in burning area during ignition is assumed to be negligible, compared to the rapid increases in pressure and temperature.

The shapes and sizes of the holes in the grain has a large impact on the initial ignition and thrust ratios [8]. An example of a single hole configuration can be seen in figure 2.4, and more examples can be found on http://www.nakka-rocketry.net/th_grain.html, along with a general performance description. Depending on the surface areas and designs, the different grain's regression rate varies greatly over time. The regression rate will be proportional to the thrust,

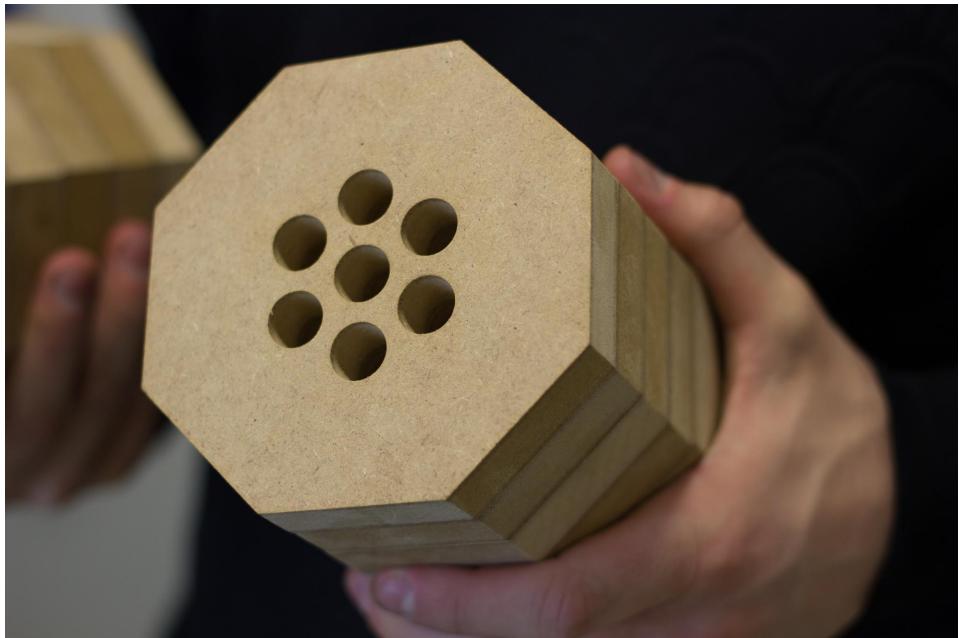


Figure 2.5: The wagon-wheel design used in all rocket tests concluded in this report. The large surface area allows combustion on a larger surface, which gives more effective combustion.

unless oxygen is the limiting factor. The generated thrust is directly proportional to the instantaneous burning area, and as this area increases, so does the thrust.

An alternative explanation to the pressure spike could therefore be a very fast increase in regression area. The grain's specifications from the previous tests are not mentioned, but a wagon-wheel design as seen in figure 2.5 with several holes could allow ignition in single canals before all of them. This could allow hot pyrolytic fuel and oxygen to accumulate, causing an eventual explosion. The large surface area of the wagon-wheel design is allows for cleaner, more efficient combustion, and it is therefore the preferred setup for our experiments [8].

Autoignition

There are two types of ignition: Autoignition and piloted ignition [9]. Piloted ignition is the process of flame propagation in a pre-mixed fuel system, such as lighting a candle or starting a petrol engine. This is the usual way of igniting every day systems, however, MEOWTH uses the other type: Autoignition.

Autoignition occurs without a spark of flame present. The fuel must have a certain concentration and temperature, before spontaneously igniting. This temperature is lowered by rising oxygen concentration and pressure, which complicates setting a specific point of time of ignition [10]. According to the MDF's datasheet [4], autoignition occurs around 220 °C to 250 °C. This minimum temperature tells us when spontaneous combustion takes place, the question is then how quickly after reaching this temperature does the material ignite?

Autoignition time t_{auto} for thick materials (thicker than 2 mm) is given by:

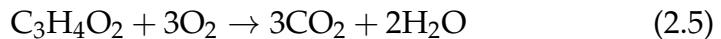
$$t_{\text{auto}} = C(k\rho c) \left[\frac{T_{\text{auto}} - T_{\text{initial}}}{\phi} \right]^2$$

where k is the thermal conductivity of the material, C is a constant depending on the heat flux, but roughly equivalent to 0.785 assuming no heat loss [9]. T_{auto} is the autoignition temperature and T_{initial} is the starting temperature, and ϕ is the heat flux.

Back-of-the-envelope calculations show that the autoignition time is on the order of magnitude , which is way faster than anything we should be able to measure. The temperature and pressure rise far too quickly for this to have an obvious effect on the ignition. It is thus assumed to be far too small to have any real influence, compared to the autoignition temperature.

Combustion

As temperatures reach the MDF's autoignition point, and oxygen levels increase, combustion starts taking place. The combustion reaction can be described chemically by the formula:



Energy released in this reaction heats up the chamber's fluids towards a design temperature of 2498 K. Assuming a *closed* chamber, the rise in temperature and amount of substance yields a rapid increase in pressure over time. This is not a desired property, as that would eventually lead to engine destruction. The accumulated decomposed and combusted material leaves through the rocket's throat, which allows the rocket to reach pressure-equilibrium. The

throat's area is essential to the rocket's pressure and thus stability, hence the advance to the throat.

2.2.3 Throat

The throat begins at the end of the combustion chamber, at the opposite side of where injection occurs. The throat is characterized by the convergence of the rocket chamber into a small passage called the throat, followed by a diverging section: The nozzle. The throat can be seen schematically on figure 2.6. The throat's cross-sectional area is what determines the maximum flow rate, as the speed of sound restricts the flow of matter. In order to calculate the amount of matter contained in the chamber, it is crucial to know how much is flowing out. Due to conservation of mass, the flow rate \dot{m}_t must be proportional to the density of the material, the velocity and the throat's area according to [11]:

$$\dot{m}_t = \rho \cdot v_t \cdot A_t \quad (2.6)$$

The velocity v_t is thus roughly proportional to the mass flow as the area and density are approximately constant in this case. Hence, as the matter approaches the speed of sound, the flow rate out of the rocket stagnates. This is called mass flow choking, which must be at a maximum when the velocity is equal to the speed of sound. This condition is satisfied when the mach number $M = 1$. For an ideal compressible gas, this becomes:

$$\dot{m}_t = \frac{A_t P_c}{\sqrt{T_t}} \sqrt{\frac{\gamma}{R}} \left(\frac{\gamma + 1}{2} \right)^{-\frac{\gamma+1}{2(\gamma-1)}} \quad (2.7)$$

Where P_c is the pressure in the combustion chamber, T_t is the temperature in the throat, γ is the specific heat ratio and R is the gas constant [11]. Three outcomes are possible:

- $\dot{m}_t < \dot{m}_{in}$, less mass is coming out than is flowing "into" the rocket.
- $\dot{m}_t = \dot{m}_{in}$, mass outflow equilibrium.
- $\dot{m}_t > \dot{m}_{in}$, more mass is flowing out than is being created.

The first outcome would yield increasing pressure until the rocket has burned all of its fuel, or it explodes. The second option is what we know as a safe and steady rocket, assuming the designed

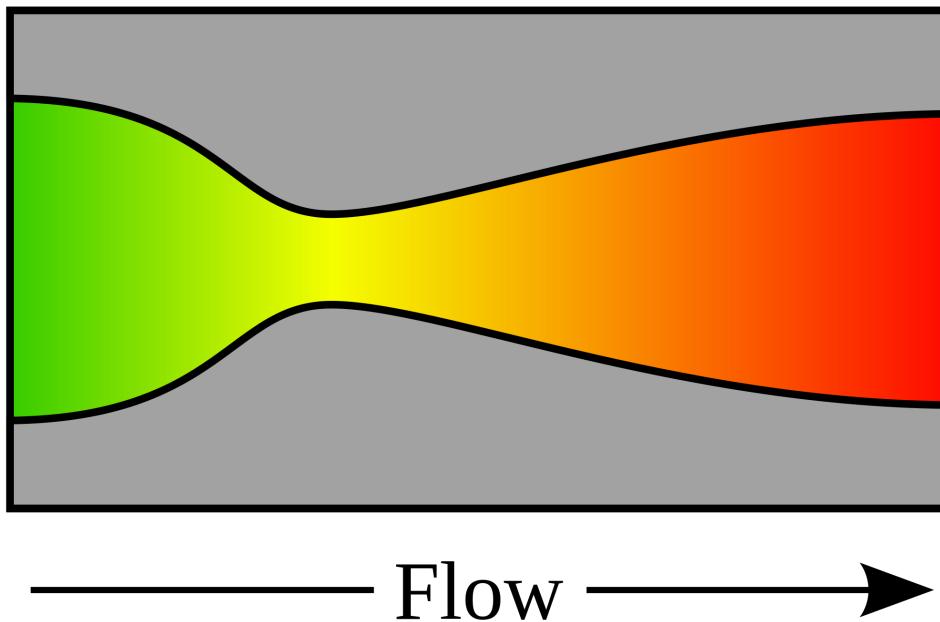


Figure 2.6: Schematic of a de Laval nozzle, where the green area is equivalent to the mixing chamber, and the red area is the nozzle's exit. Picture taken from [12].

mass flow equilibrium is within the rocket's boundaries. The final outcome will yield a slow decrease in pressure over time, until the rocket has been exhausted for material inside and combustion ceases.

In order to describe the initial pressure spike it is necessary to not assume any of these conditions. The abrupt change from the first to the second condition was initially hypothesized to cause the spike in pressure. Therefore, simulating the mass flow out of the rocket is essential to our understanding of the phenomenon. This does however require knowledge of several key parameters within the rocket, which are difficult to calculate, unless some things are assumed, such as conservation of entropy. However, in order to combine this knowledge, we first have to look at the final piece of theory.

FiXme Note: Passer det med masse?

2.2.4 Nozzle

The rocket nozzle's primary function is to channel the combusted propellant out of the rocket and accelerate it. The optimal nozzle maximizes the velocity of the exhaust, preferably to supersonic

values. The most well-known nozzle is a convergent-divergent nozzle called a de Laval Nozzle, which performs all of these things through simple geometry. Such a nozzle can be seen on figure 2.6, where the combustion chamber is to the left, and the exhaust is to the right. The flow's velocity increases from green to red in the direction of the flow. An important part of maximizing the nozzle's performance is ensuring that the flow stays isentropic. Isentropic flow requires that the flow is frictionless and adiabatic, which ensures entropy is conserved. Isentropic flow is considered to *only* be dependent on the cross-sectional area of the nozzle that the fluid moves through [13]. This allows calculation of any variable in any place, given some initial conditions.

As the fluid is pushed through the throat it is highly pressurized. The nozzle is in contact with the surroundings, which acts as a reservoir of low-pressure gas between atmospheric pressure (101.3 kPa) and no pressure (in space!), depending on the rocket's whereabouts. The expansion of course depends on the surrounding pressure, but in general, the plume can be over- and under-expanded and ambient. Ambient is the preferred expansion of the plume, where the exhaust gas is in pressure equilibrium with the surrounding air. If the exhaust has the same pressure as the surroundings, the gas is optimally expanded, and provides the maximum amount of thrust to the rocket [14].

2.3 Heat Capacity

The rocket's internal energy can be approximated as a closed system, which changes by adding heat through combustion or decomposition. Heat capacity is a measurable physical quantity, which is proportional to the ratio of heat added to the system, to the resulting change in temperature. The heat capacity ratio is denoted by γ (or κ by mechanical engineers), and it is given by the equation:

$$\gamma = \frac{C_p}{C_v} \quad (2.8)$$

γ being the ratio between C_p , which is the heat capacity at constant pressure, and C_v which is the heat capacity at constant volume. γ is also known as the isentropic expansion factor, which is essential in the next section [15].

The heat capacity ratio for various gases changes with temperature, albeit very little [16]. In order to simplify the calculations, the heat capacity ratio for the rocket's fluids is assumed to be constant at $\gamma = 1.2$. This is a rather crude simplification, as the heat capacity ratio can change with upwards ± 0.1 in the temperature and pressure ranges we are working. Complications with the simulation software EES did not allow a continuous recalculation in every iteration, however.

2.4 Isentropic Flow

In order to effectively describe the rocket's behavior, we have to assume a few things:

1. Entropy is conserved.
2. Decomposition and combustion products obey the perfect gas law.
3. All chemical reactions are adiabatic: No heat is lost to the surroundings.
4. The fluid velocity inside the chamber is approximately zero, allowing us to assume stagnated pressure. The velocity is *not* assumed to be zero when entering the throat and nozzle, however.

The assumption of isentropic flow stems from the idea that the process is reversible. The fluid will, after moving through the nozzle, have the same original values. The second law of thermodynamics states that reversible flow maintains entropy, and this allows us to calculate almost any value related to the rocket's flow. It is therefore an essential piece to the project [13].

If supersonic flow is not achieved by gradual means, isentropic flow is not a valid assumption. If shock waves occur abruptly, isentropic flow is not a valid assumption. Hence, exit values are simulated before any normal or oblique shock relations occur [17].

The simulation is based on four valuable equations: The conservation of energy, the continuity equation, the momentum equation and equation of state.

Conservation of energy requires that for adiabatic flow, between



Figure 2.7: Isentropic flow between two points x_1 and x_2 in the rocket.

two any points x_1 and x_2 , as seen in figure 2.7:

$$h_1 - h_2 = \frac{1}{2}(v_2^2 - v_1^2) = C_p(T_1 - T_2) \quad (2.9)$$

where h again is the enthalpy of the fluid, v is the flow velocity and C_p is the heat capacity, T is the fluid's temperature. From the continuity equation, we can find a pseudo-steady state from looking at the stagnation temperature in the chamber. Setting $v_2 = 0$ yields the stagnation temperature:

$$T_0 = T + \frac{v^2}{2C_p} \quad (2.10)$$

This yields several key relationships between stagnation properties for pressure, density and temperature according to [18]:

$$\frac{T_0}{T} = \frac{P_0}{P}^{\frac{\gamma-1}{\gamma}} = \frac{\rho_0}{\rho}^{\gamma-1} \quad (2.11)$$

Using this, we can find the temperature at the exit:

$$T_e = T_0 \left(\frac{P_e}{P_0} \right)^{1-\frac{1}{\gamma}} \quad (2.12)$$

As P_e is the exit pressure, which is equivalent to the ambient pressure. The exit temperature allows us to calculate the density of the exiting fluid ρ_e :

$$P_e = \rho_e R T_e \Rightarrow \rho_e = \frac{P_e}{R T_e} \quad (2.13)$$

2.4. Isentropic Flow

Bernoulli's equation provides us with the exit velocity v_e :

$$v_e = \sqrt{2 \frac{P_0 - P_e}{\rho_e}} = \sqrt{2 \frac{P_0 - P_e}{\frac{P_e}{RT_e}}} \quad (2.14)$$

$$= \sqrt{2 \frac{(P_0 - P_e)RT_e}{P_e}} \quad (2.15)$$

Exit velocity and density yields the mass outflow per second:

$$\dot{m}_{\text{out}} = A_e \cdot v_e \cdot \rho_e \quad (2.16)$$

and knowing how much matter is flowing "into" the rocket (see injection and combustion chamber sections) yields the total enthalpy contained in the rocket at all times. Therefore, we can now approximate the temperature in the rocket's chamber, knowing the different material's abundances.

(2.17)

3

Simulation

Using the previous theory, simulating the rocket's ignition phase can be done using only a fairly small sample of data. Molar masses, gas constants and the like are all table constants. Given ambient pressure P_0 , temperature T_0 and chamber volume V_{chamber} , initial conditions can be calculated. As the rocket takes off, using the mass flow \dot{m} and fraction of oxygen being consumed in combustion f , we can compute the rocket's performance at all times assuming isentropic flow. The inner pressure and temperature can be found by calculating the flow into and out of the rocket, as well as the energy released in the various chemical reactions.

3.1 Implementation

The rocket engine's ignition algorithm is based on the previous assumptions. Figure 3.1 shows a flowchart of the ignition algorithm. The implemented algorithm is divided into four parts, which determine the rocket's performance at various stages. The first stage is the rocket's pre-launch conditions, eg. amount of substance n , pressure P and temperature T . The second stage is injection of oxidizer into the pre-combustion (or decomposition) chamber. The amount of injected oxidizer is equivalent to the injection nozzle's flow per time step Δt in every iteration. This is followed by recalculating the rocket's conditions. After the initial matter has been injected, decomposition starts. This is the third stage of the algorithm. Post decomposition, the temperature, pressure, exit velocity

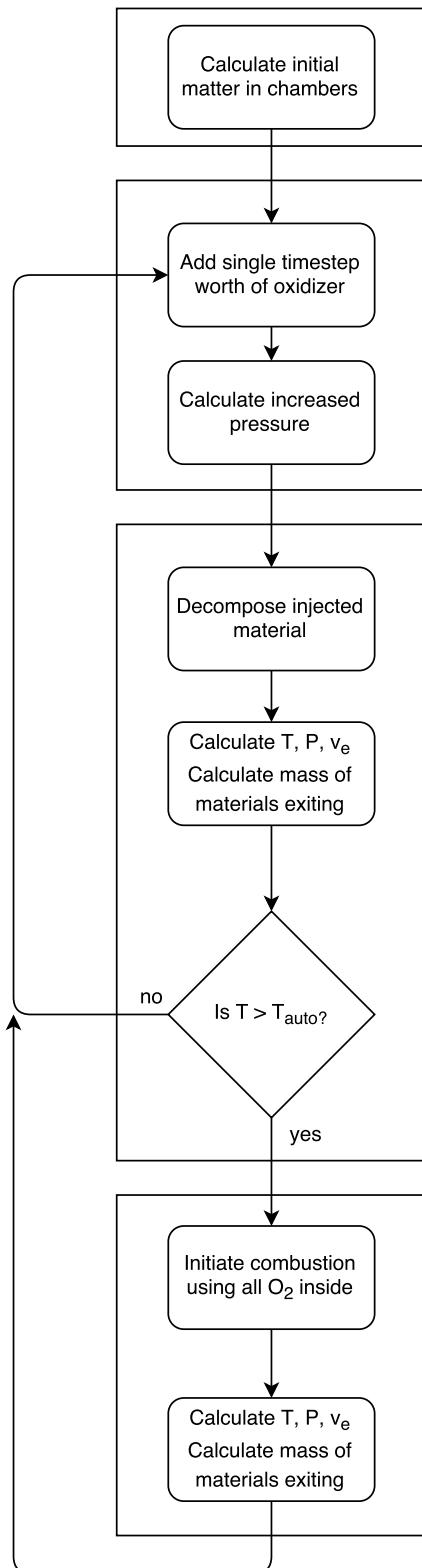


Figure 3.1: Scheme showing the implementation of the rocket's ignition algorithm.

3.1. Implementation

v_e and exit mass can be found. The temperature is compared to the autoignition temperature T_{auto} : If higher, combustion of material still contained inside the rocket starts. Otherwise, more oxidizer is injected and decomposed until the energy released during decomposition heats the interior to autoignition temperatures. The final stage occurs when temperatures are large enough to allow combustion. Combustion expends *all* the available oxygen inside the rocket during every iteration. This means, that if $T_{\text{auto}} \approx T_{\text{amb}}$, combustion occurs instantaneously, using only the oxygen released by the first time step's oxidizer. If, however, $T_{\text{auto}} > T_{\text{amb}}$ (as it is in our case), combustion occurs a certain time later, allowing oxygen to accumulate inside the chamber.

4

Rocket tests

Testing of the rocket engine ensued at "Raketmadsens Rumlaboratorium" in Copenhagen on the 3rd to the 4th of may 2016. The tests were carried out by me in company by my advisor Gorm Bruun Andresen, and seven other students from Navitas.

4.1 Logbook

4.1.1 Day 1

The test setup consists of the rocket engine with several piezoelectric and piezoresistive pressure sensors, as well as a force sensor at the back. The pressure sensors sit at various sites on the rocket, allowing us to detect any pressure waves travelling through the chamber, and measuring the rocket's pressure throughout the firing. The force sensor (henceforth mentioned as ForceLink) measures the rocket's thrust.

The equipment is set up with LabVIEW, which Gorm spent most of the first day configuring. The rocket setup was tested on day 1, otherwise, the day consisted mostly of setting up the tent and establishing a remote connection to a new computer and installing the necessary programs.



Figure 4.1: Foam permeated with KMnO₄ dust inserted into the decomposition chamber, inside a tube of MDF, in order to avoid accumulation of liquid H₂O₂

4.1.2 Day 2

Day 2 started early with preliminary water tests at 12:13, 12:33, 12:57 and 13:21. Two injectors, a low-flow and a high-flow, were brought along and tests of both ensued. Following the preliminary water tests, the rocket chambers were assembled and foam permeated with KMnO₄ was prepared and inserted into the decomposition chamber, as seen in figure 4.1. Initial rocket test started almost two hours after the final water test at 15:20 with 1.5 L of H₂O₂ at 24 bar pressure. After the test, the stand was quite smokey as the rocket flanges were *not* tightened correctly and an O-ring was missing. A leak between the grain's chamber and the after-burn chamber seared the underside of the protective casing, thankfully without harming any of the measurement equipment. After the small upset, three additional tests were carried out.

The three first tests were all done with the low-flow nozzle with a total radius of 1.5 mm per injector hole, of which there were three. The final tests were carried out with the large injector with hole radii of 2 mm. The second test happened at 17:22 with a H₂O₂ pressure of 24 bar, the next at 18:32 with 31 bar. The final test was

Fixme Note: EVT. Lav tabel over tests i stedet for at skrive det

done at 20:19, with a H₂O₂ pressure of 31 bar, with the high-flow nozzle.

All tests were done with the same hexagonal patterned grain, with masses pre- and postburn noted.

The day concluded with Peter Madsen using our test rig to test his own rocket based on a catalytic pack, with no combustion present.

The firing procedure was meticulously planned out, in order to avoid any eventual dangers. Thus, including a such list is essential for future rocketeers:

4.2 Firing Procedure

Launching the rocket requires several crucial steps in order to safely ignite the engine. Safety is the number one priority, thus, a stepwise checklist is necessary.

PRELAUNCH

1. Insert grain
2. Insert foam permeated with KMnO₄
3. Assemble rocket chambers
4. Establish remote access to control computer
5. Ensure measurement options are correct
6. Check signal and restart ManuWare
7. Create new data-log file

ALL CLEAR AREA EXCEPT FUEL RESPONSIBLE PERSON

1. Equip H₂O₂ safety equipment
2. Fill tank with H₂O₂
3. Pressurize tank
4. CLEAR THE AREA
5. Start data-collection and cameras
6. Arm the rocket
7. Fire the rocket

8. Stop data-collection and cameras
9. Remove external pressure compressor
10. Depressurize tank
11. Area is safe

Peter Madsen and his assistant Stefan Eisenknappel are the only two people present when loading the rocket with H₂O₂. The procedure is executed from start to end at each launch, and has several areas where it can be improved if time permits.

The control computer should be replaced by a microcontroller, such as an arduino or raspberry pi. As of this project, the data bandwidth is too low in either alternative, but it is a viable solution in the near future.

In order to reduce reload time, adding more piping to the christmas tree is necessary, as air leaving the H₂O₂ tank flows back, spilling the H₂O₂ concentration out of the funnel. When a suitable final design is done, welding the pieces together is a superior alternative to using bolts and nuts. Welding removes any chance hydrogenperoxide leaking, damaging the rocket and measurement equipment.

The rocket's arming and controlpad needs to be set up in a smarter, more convenient way. The ideal setup is to have a single controlbox, that when starts data-collection as soon as the rocket is armed, and notes when it is fired. This would allow everything to be controlled from a single box, with measurements being saved to a raspberry pi situated at the base of the rocket. Data can then instantaneously be read from a secondary computer through cable or wireless connection. As the rocket's final destination is space, continuously improving data-transfer and making the rocket an individual unit is paramount.

Removing additional noise from measurements can easily be done avoiding ground-loops. The ignition controlpad was grounded differently than the other equipment, which introduced another way for electricity to run to ground.

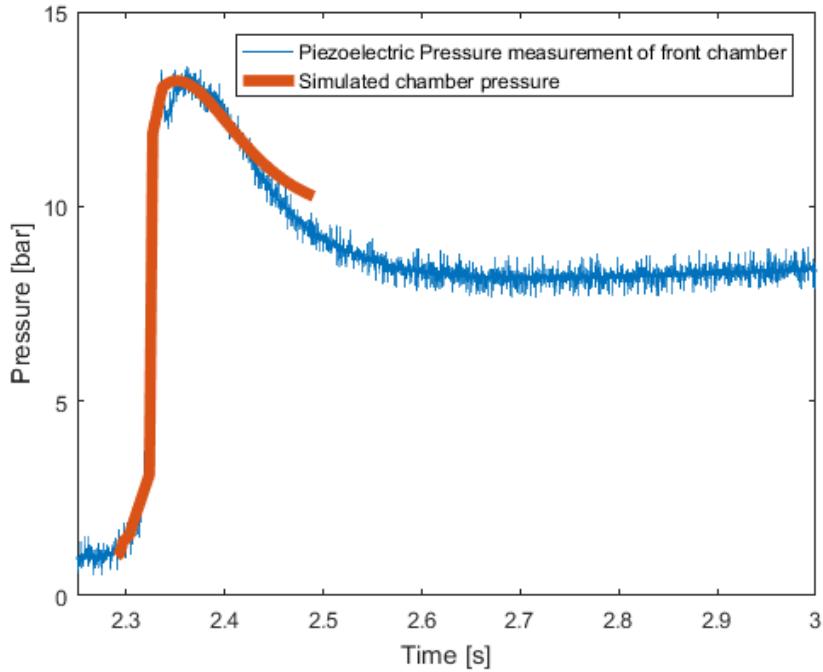


Figure 4.2: The second burn's front chamber peak, as found by the Piezoelectric pressure sensor. Plotted on top is the simulation created in this bachelor's thesis.

4.3 Results

A total of ten measurements were collected at every test. The most essential is the Piezoelectric pressure sensors located at the front. The simulation calculates the pressure after the combustion chamber, and at the nozzle's exit.

The experimental and simulation results are seen in figure 4.2, where the blue line is the experimental results, and the red is the simulated pressure. The simulation assumes no combustion until a temperature of 220°C , at which all of the oxygen inside the combustion chamber is instantly consumed, followed by a steady burning phase. The instantaneous combustion looks like an explosion, as more oxygen is available at this point than at any other. The experimental front pressure dips shortly after initial combustion, which may be due to a shockwave moving through the rocket, forcing new oxygen from flowing to the grain's surface for a short period of time. The pressure then drops rapidly to a steady state, where the simulation ends just prior. The abrupt ending is due to a bug in the

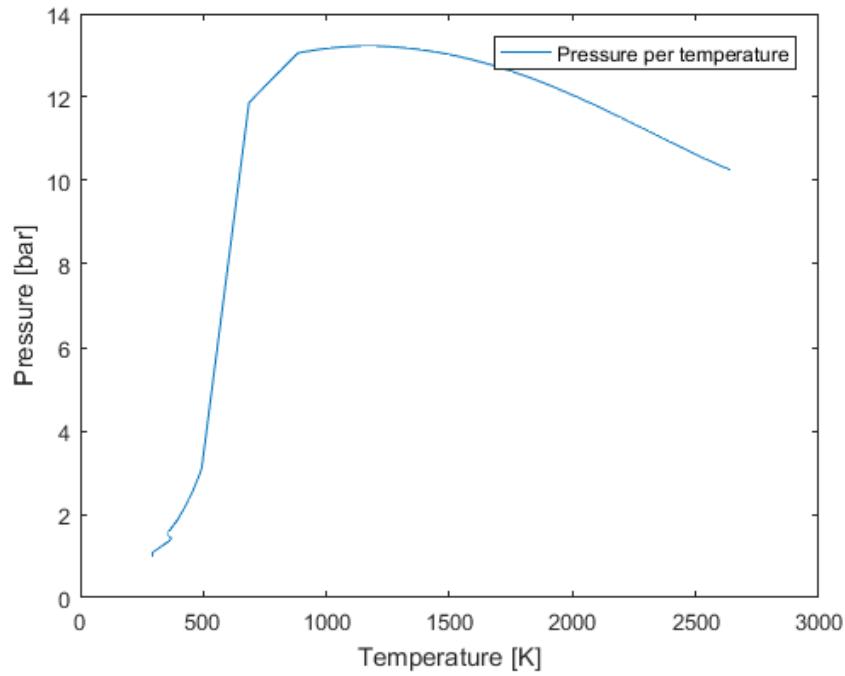


Figure 4.3: Pressure per temperature plotted over the simulated timespan in figure 4.2. As the temperature rises, the pressure falls.

current version of the simulation software EES, which crashes after a certain number of iterations. Future versions may allow the calculation of the steady state. Take note of the simulation's timescale, as the duration of the peak is very small, almost only two tenths of a second.

5

Discussion

Comparing the simulated rocket engine and the experimental data allows us to compare real life with theory.

6

Conclusion

From my simulation, I propose the hypothesis that the time it takes for the fuel and oxidizer to reach autoignition temperatures is the culprit of the pressure spikes observed at ignition. The proposed hypothesis is that the lower the autoignition temperature, the lower the pressure spike. Therefore, adding a preburner fuel such as ethanol or something with a low autoignition point should reduce this spike greatly. A pilotflame might be the solution to this problem as well, as piloted ignition occurs at lower temperatures, expending the available oxygen faster.

A proposed test experiment could be to add silane (H_4Si), white phosphorous (P) or carbon disulfide (CS_2), all which have very low ($21\text{ }^{\circ}C$, $34\text{ }^{\circ}C$ and $90\text{ }^{\circ}C$) autoignition points. These may work suitably as a self-igniting pilot flame, until the MDF's autoignition point is reached.

7

The Project's Future

After initial combustion, the resulting shockwave may move faster than the flame velocity, thus quickly extinguishing the flame before resuming a steady state. This may be an explanation for the small dip in observed pressure around the initial spike seen in the test. Thus, this is someone worthwhile calculating if moving on further with the project. The solution is probably contained in the book *The Principles of Fire Behaviour*, as found in the bibliography [9].

A

Additional figures

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