# GROVE

# GMK4090-1

# product guide

# features

- 37-142 ft. (11.2-43.2 m) 5-section full power boom
- lacktriangle Patented TWIN-LOCK<sup>TM</sup> boom pinning system
- 33-56 ft. (10-17 m) bifold luffing lattice swingaway extension hydraulically offset 0° - 40°
- 37,000 lb. (16 800 kg) counterweight with hydraulic installation/removal system
- 422 hp (315 kW) Mercedes OM 501 LA 6 cylinder turbo-charged diesel engine. ZF-Astronic 12 speed forward, 2 speed reverse transmission
- Independent hydropneumatic
   MEGATRAK™
   suspension
- All wheel steering

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Features

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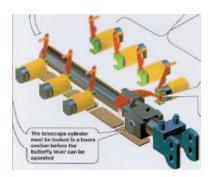
All Terrain Crane

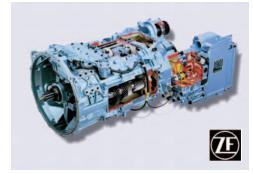




Mercedes-Benz OM501LA 422 bhp (315 kW) @ 1800 rpm 1276 ft./lb. torque (1730 Nm) @ 1080 rpm

TWIN-LOCK™
Boom pinning
mechanism
automatically pins
the sections in
position using two
horizontal large
diameter boom
pins



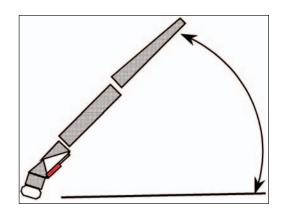


ZF AS Tronic 12 speeds fwd, 2 rev



MEGATRAK™
Independent
suspension and
all wheel steer
system allows
wheels to
remain on the
ground at all
times so
stresses and
weight are not
continually
transferred
between axles

LUFFING BI-FOLD SWINGAWAY
Hydraulically offset lattice bi-fold swingaway
lets the operator set the offset from 0°-40°
while under load, from the superstructure
cab



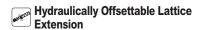
#### **Superstructure**



37 ft. - 142 ft. (11.2 m - 43.2 m) five section, full power boom with patented TWIN-LOCK™ boom pinning system. Maximum tip height: 151 ft. (46 m)



Single lift cylinder with safety valve provides boom angle from -3 $^{\circ}$  to +82 $^{\circ}$ .



33 ft. - 56 ft. (10 m - 17 m) bifold lattice swingaway extension hydraulically offsettable and luffing under load from  $5^{\circ}$  -  $40^{\circ}$ . Controlled from the crane cab.

#### \*Offsettable Lattice Extension

33 ft.-56 ft. (10m-17m) bifold swingaway extension manually offset, 0°, 20°, 40°.

#### Lattice Inserts

Two 16 ft.(5 m) inserts for use with lattice swingaway extension to increase length up to 72 ft. (22 m) or 88 ft. (27 m).

# Load Moment & Anti-Two Block System

Load moment and anti-two block system with audio/visual warning and control lever lockout provides electronic display of boom angle, length, radius, tip height, relative load moment, maximum permissible load, load indication and warning of impending two-block condition.

### Cab

All aluminum construction cab is tiltable (- 5° to +15°) and includes safety glass and adjustable operator's seat with hydraulic suspension. Other features include engine independent heater, armrest integrated crane controls, and ergonomically arranged instrumentation. Drive/steer controls.

### **◯** Swing

Axial piston fixed displacement motor and planetary gear box. Holding brake and service brake.

#### **Counterweight**

37,000 lbs. (16 783 kg) consisting of various sections with hydraulic installation/removal system controlled from the superstructure cab.

### Hydraulic System

2 separate circuits, 1 axial piston variable displacement pump (load sensing) with electronic power limiting control and 1 gear pump for swing. Dual thermostatically controlled oil coolers keep oil at optimum operating temperature.

Tank capacity: 180 gal. (680 l)

#### Control System

Full electronic control of all crane movements using electrical control levers with automatic reset to zero. Controls are integrated with the LMI and engine management system by CAN-BUS. ECOS system with graphic display.

#### Hoist

Main and auxiliary hoist are powered by axial piston motor with planetary gear and brake. "Thumb-thumper" hoist drum rotation indicator alerts operator of hoist movement.

	Main	Auxiliary
Line length:	720 ft. (220 m)	720 ft. (220 m)
Rope diameter:	16 mm	16 mm
Line speed:	410 ft./min. (125 m/min)	410 ft./min. (125 m/min)
Line pull:	11,240 lbs. (50 kN)	11,240 lbs. (50 kN)

### **4** Electrical System

24 V system with three-phase alternator 28 V/80 A, 2 batteries 12 V/170 Ah.

#### \*Optional Equipment

- \*Second spotlight on superstructure cab
- \*Stereo/cassette player
- \*Air Conditioning
- \*24 hr. timer for diesel cab heater
- \*Outrigger pad load indicator
- \*Worklight mounted on top of base section
- \*Boom mounted aircraft warning light
- \*Working range limiter
- \*Data logger superstructure
- \*Denotes optional equipment



# **specifications**

#### Carrier



#### L Chassis

Box-type, torsion resistant frame is fabricated from high-strength



#### - Outrigger System

Four hydraulic two-stage outrigger beams with vertical cylinders and outrigger pads. Outriggers can be set in four positions:

Fully extended (100%) - 23' (7 m) Partial - 19' 8" (6 m) Retracted - 16' 5" (5 m) Fully retracted (0%) - 7' 7" (2.3 m)

Independent horizontal and vertical movement control on each side of carrier. Electronic crane level indicators at each control station. Automatic level system on carrier.



#### Engine

Mercedes-Benz OM501LA, diesel, 6 cylinders, water cooled, turbo charged, 422 HP (315 kW) at 1800 rpm. Max. torque: 1,475 ft./lbs. (2000 Nm) at 1080 rpm

Engine emission: EURO II/EUROMOT/EPA/CARB (non road) Permanent exhaust brake and constant throttle brake.



106 gallons (400 L).

#### |O|Transmission

ZF-AS TRONIC automatic, 12 forward and 2 reverse speeds. Single speed transfer case with inter-axle differential lock.



8 x 6 x 8



1st axle line - drive/steer

2nd axle line - steer

3rd axle line - drive/steer (connects for all-wheel steer)

4th axle line - drive/steer

Drive axles with planetary hub reduction and center mounted gearing.



#### Suspension

Grove exclusive MEGATRAK™ suspension on all wheels independent hydroneumatic system with hydraulic lockout acting on all wheels. The suspension can be raised 6-1/2" (170 mm) or lowered 5" (130 mm) both longitudinally and transversely and features an automatic leveling system for on-highway travel.



8 tires, 20.5 R25

#### T Steering

Dual circuit, hydraulic power assisted with a transfer case mounted, ground driven, emergency steering pump. Axles 1, 2, and 4 steer on highway. Separate steering of the 3rd and 4th axle for all wheel steer and crab-steer is controlled by an electric rocker switch.



#### O Brakes

Service brake: pneumatic dual circuit acting on all wheels, air dryer. Anti-lock braking system (ABS). Parking brake: pneumatically operated spring loaded brake acting on axle lines 2 & 4.



#### Cab

Two-man, aluminum construction driver's cab includes the following features: safety glass; driver and passenger seats with hydraulic suspension, engine-dependent hot water heater, complete instrumentation and driving controls.



#### **≠** Electrical System

24 V system with three-phase alternator 28 V/100A, 2 batteries 12 V/170 Ah.



#### **W** Maximum Speed

53 mph (85 km/h) with 20.5 R25 tires.



#### **Gradeability (Theoretical)**

70% with 20.5 R25 tires.

#### **Miscellaneous Standard Equipment**

Trailing boom kit (less dolly); additional hydraulic oil cooler; working light; tool kit; fire extinguisher; rooster sheave; radio cassette in carrier cab.

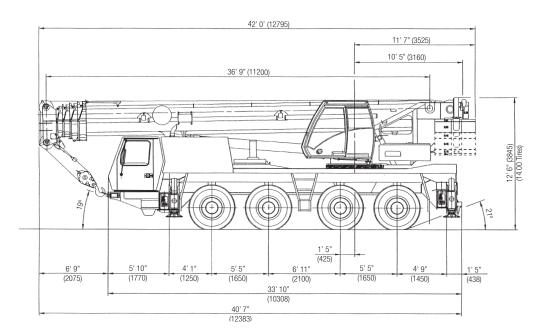
#### **Optional Equipment**

\*8 x 8 x 8

- \* Electric driveline retarder
- \* 16.00 R25 tires (vehicle width 9 ft. 10 in. [3 m])
- \* 14.00 R25 tires (vehicle width 9 ft. [2.75 m])
- \* Engine-independent diesel heater, with engine pre-heater
- \* Trailing boom "boost" weight transfer kit
- \* Air conditioning
- \* Spare tire and wheel with mounting bracket
- \* 24 hour timer for diesel heater
- \* Aluminum edging for carrier deck
- \* Additional strobe lights
- \* Worklights for outrigger beams
- \* Data logger-carrier
- \* Denotes optional equipment



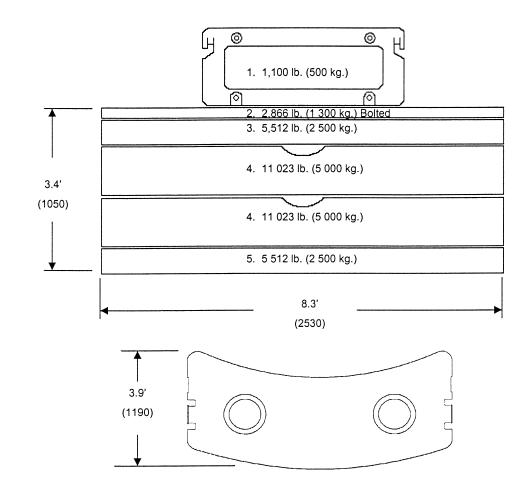
# dimensions



Basic Weights lb. (kg.)	Axles 1 & 2	Axles 3 & 4	Total
Mercedes power, 20.5 tires, auxiliary hoist, 2nd oil cooler, outrigger			
pads, hydraulic offsettable swingaway with hydraulic reel, 8x6x8 and	53,989 (24 489)	34,229 (15 526)	88,218 (40 015)
2,866 lb. (1 300 kg.) counterweight bolted to superstructure.			
Additions:			
Auxiliary boom nose	428 (194)	-251 (-114)	176 (80)
20.5 spare tire	-642 (-291)	1,451 (658)	809 (367)
16.00 spare tire	-560 (-254)	1,276 (579)	716 (325)
14.00 spare tire	-452 (-205)	1036 (470)	584 (265)
Driveline retarder	-55 (-25)	496 (225)	441 (200)
Additional 5,512 lb. (2 500 kg.) baseplate on carrier, 11,023 lb. (5 000	2 222 ( 4 050)	40,000 (0,440)	40 200 (7 200)
kg.) on superstructure. Total counterweight of 20,500 lb. (9 300 kg.)	-2,332 (-1 058)	18,620 (8 446)	16,288 (7,388)
8x8x8 drive	584 (265)	165 (75)	749 (340)
Substitute:			
IPO counterweight in lieu of auxiliary hoist	298 (135)	-500 (-227)	-202 (-92)
Manual offset swingaway in lieu of hydraulic luffing swingaway	-580 (-263)	293 (133)	-287 (-130)
16.00 tires in lieu of 20.5	-370 (-168)	-370 (-168)	-741 (-336)
14.00 tires in lieu of 20.5	-955 (-433)	-955 (-433)	-1,910 (-866)
Remove:			
Hydraulic luffing swingaway	-3,646 (-1 654)	780 (354)	-2,866 (-1 300)
2,866 lb. (1 300 kg.) bolted counterweight	1,962 (890)	-4,828 (-2 190)	-2,866 (-1 300)

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# counterweight



Counterweight Configurations

Counterweight Configurations										
lb. (kg.)	1	2	3	4	5					
3,900 (1 800)	x	×								
9,400 (4 300)	x	×			x					
14,900 (6 800)	x	x	x		x					
20,500 (9,300)	х	x		x	x					
26,000 (11 800)	х	×	х	x	x					
31,500 (14 300)	x	×		2x	х					
37,000 (16 800)	x	×	x	2x	x					

Load Chart Configuration

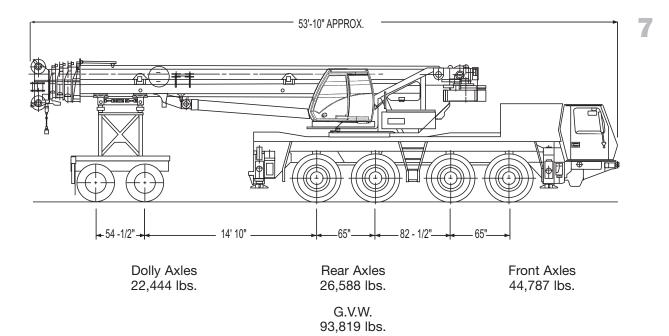
Counterweight	37,000 lb.	31,500 lb.	26,000 lb.	20,500 lb.	14,900 lb.	9,400 lb.	3,900 lb.
Main Boom	X■●□	X∎●□	X∎●□	XEOD	X■●◇□O	X■●◇□○	X∎●◇□O
33 ft. Swingaway	XEO	XIII	XEO	X■	X■	X■	X■
56 ft. Swingaway	X■●	XEO	XEO	X■	X■	X■	X■
72 ft. Boom Extension	X■	Х	Х	X	X		
88 ft. Boom Extension	X■	X	Х	X	X		

Outrigger Span 23.0 ft. = X 19.7 ft. = ■ 16.4 ft. = ● 7.6 ft. = ♦

Rubber  $P&C = \square$   $360^{\circ} = O$ 

# trailing boom proposal

#### **Trailing Boom**



#### Unit configured as follows:

37-142 ft. Boom

1.3MT counterweight on superstructure

20.5 tires

8 x 6 x 8 Drive

Outrigger pads on machine

Main & auxiliary hoists with wire rope

33-56 ft. hydraulically offsettable swingaway

Additional oil cooler

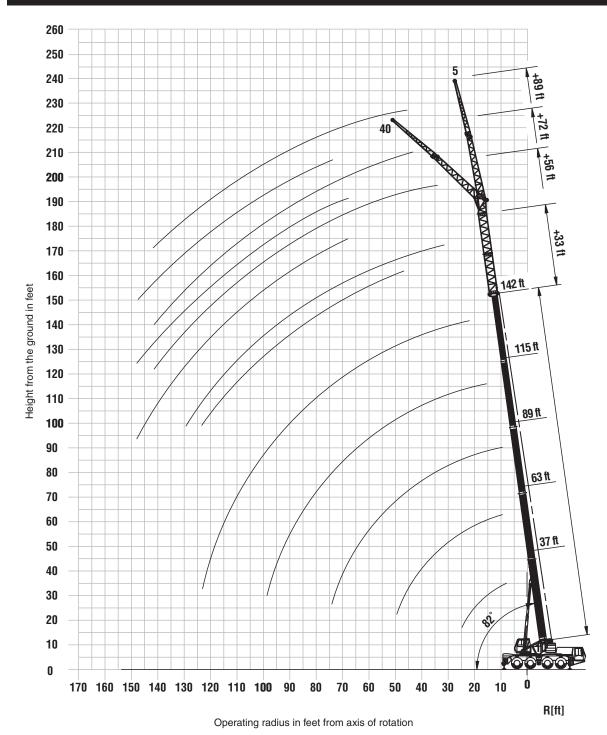
2 Axle boom dolly (5,700 lbs.)

Weights may vary due to manufacturing tolerances

# working range

#### 37'-141' main boom

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THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE. The individual crane's load chart, operating instructions and other instructional plates must be read and understood prior to operating the crane.

# load charts

37-142 ft. (11.3-43.2 m)	37,000 lb. (16,800 kg)	100% 23' Spread	<b>Q</b> 360°						
					Pounds (tl	housands)			
									4
Feet	37'	50'	63'	76'	89'	102'	115'	128'	142'
8	*165.0								
9	*153.0								
10	152.0	130.0	123.0	117.0	78.0				
15	111.0	107.0	100.0	95.0	78.0	57.0			
20	89.0	88.0	85.0	80.0	77.0	54.0	40.6	32.4	
25	70.0	72.0	69.0	65.0	63.0	48.0	40.6	32.4	25.4
30		56.0	55.0	53.0	49.0	43.6	37.8	32.4	25.4
35		44.0	45.0	43.0	40.6	39.8	34.2	30.6	25.4
40			36.8	36.0	34.0	34.0	30.6	28.0	25.4
45			30.6	30.4	30.6	29.2	27.4	25.8	23.6
50			25.8	25.8	26.8	25.2	25.0	22.6	21.8
55				23.0	23.2	22.0	22.0	20.8	20.0
60				20.4	20.2	19.8	19.4	18.8	17.6
65				18.0	17.8	18.2	17.2	16.8	15.6
70					15.6	16.0	15.4	15.0	13.8
75					14.2	14.2	13.8	13.4	12.4
80						12.6	12.2	12.0	11.0
85						11.4	11.0	10.6	9.8
90						10.2	9.8	9.4	8.8
95							8.8	8.4	7.8
100							7.8	7.6	6.8
105								6.8	6.0
110								6.0	5.2
115								5.4	4.6
120									4.0
125									3.4
130									3.0
*Directly over the re									
Lifting capacities gr	eater than 127,000 lb	o. can only be lifted wi	ith additional equipr	ment.					

					Pounds (th	ousands)			
$\Theta$									
Feet	37'	50'	63'	76'	89'	102'	115'	128'	142
8	*165.0								
9	*153.0								
10	152.0	130.0	123.0	117.0	78.0				
15	111.0	107.0	100.0	95.0	78.0	57.0			
20	85.0	80.0	74.0	71.0	66.0	54.0	40.6	32.4	
25	59.0	59.0	56.0	53.0	50.0	48.0	40.6	32.4	25
30		45.0	43.8	41.4	41.0	38.4	35.8	32.4	25
35		34.6	35.4	33.6	33.6	31.4	30.8	28.8	25
40			28.8	29.4	28.0	27.6	25.8	25.0	23
45			24.0	25.0	23.8	23.4	22.2	21.2	19
50			20.0	21.0	20.8	20.2	19.2	18.4	17
55				18.0	18.0	17.6	16.6	15.8	14
60				15.6	15.6	15.6	14.6	13.8	12
65				13.4	13.4	13.6	12.8	12.2	11
70					11.8	11.8	11.4	10.8	9.
75					10.2	10.4	10.0	9.4	8.
80						9.0	8.6	8.4	7.
85						8.0	7.6	7.2	6.
90						7.0	6.6	6.2	5.
95							5.6	5.4	4.
100							5.0	4.6	4.
105								4.0	3.
110								3.4	2.
115								2.8	2.
120									
125									

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE. The individual crane's load chart, operating instructions and other instructional plates must be read and understood prior to operating the crane.



# load charts

37-142 ft. (11.3-43.2 m) 3,900 lb. (1769 kg)

100% 23' Spread **Q** 360°

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<b>7</b>						Pound	s (thousands)	)		
<u> </u>					`					
Feet	37'	50'	63'	76'	89'	102'	115'	128'	142'	
8	*165.0									
9	*153.0									
10	152.0	130.0	123.0	112.0	78.0					
15	98.0	87.0	80.0	71.0	63.0	57.0				
20	60.0	57.0	53.0	49.0	47.0	42.6	39.4	32.4		
25	43.0	41.4	39.4	38.4	36.2	34.0	31.6	29.4	25.4	
30		31.6	30.8	30.2	28.6	27.0	25.2	23.6	21.4	
35		25.2	24.8	24.4	23.2	22.0	20.4	19.0	17.2	
40			20.0	20.0	19.0	18.0	16.8	15.6	14.0	
45			16.4	16.6	15.8	15.0	13.8	12.8	11.4	
50			13.4	14.0	13.2	12.6	11.6	10.8	9.4	
55				11.8	11.2	10.8	9.8	9.0	7.8	
60				10.0	9.6	9.2	8.2	7.6	6.4	
65				8.2	8.2	7.8	7.0	6.4	5.2	
70					7.0	6.6	5.8	5.2	4.2	
75					5.8	5.8	5.0	4.4	3.4	
80						4.8	4.2	3.6	2.6	
85						4.0	3.4	2.8	1.8	
90						3.2	2.8	2.2		
95							2.2			
100										
105										
110										
115										
120										
125										
130										
ctly over t	the rear.									

Lifting capacities greater than 127,000 lb. can only be lifted with additional equipment.

# load charts luffing swingaway

142 ft. (43.2 m) 33-56-72-89 ft. (10-17-22-27 m) Fixed & Intermediate Angles



100% 23' Spread 360°

11

						RIVETO .	Pou	ınds (thousan	ds)			
$\bigcirc$		33 FT			56 FT	$\Box$		72 FT			89 FT	
Feet	0°	0°-20°	20°-40°	0°	0°-20°	20°-40°	0°	0°-20°	20°-40°	0°	0°-20°	20°-40°
20												
25												
30												
35	13.8											
40	13.8			8.2								
45	13.8	13.8		8.2								
50	13.8	13.8	10.8	8.2			6.2			4.8		
55	13.8	13.8	10.8	8.2	8.0		6.2			4.8		
60	13.8	13.8	10.8	8.2	8.0		6.2	6.2		4.8		
65	13.8	13.6	10.8	8.2	8.0		6.2	6.2		4.8		
70	13.0	13.0	10.8	8.2	7.8		6.2	6.2		4.8	4.8	
75	11.6	11.6	10.8	8.2	7.4	6.2	6.2	6.2	6.0	4.8	4.8	
80	10.4	10.4	10.8	8.2	7.2	6.0	6.2	6.2	6.0	4.8	4.8	4.8
85	9.4	9.4	10.0	8.2	7.0	6.0	6.2	6.2	6.0	4.8	4.8	4.8
90	8.4	8.4	9.0	8.2	7.0	5.8	6.2	6.2	5.8	4.8	4.8	4.8
95	7.4	7.4	8.0	7.8	6.8	5.8	6.2	6.2	5.8	4.8	4.8	4.8
100	6.6	6.6	7.2	7.2	6.6	5.8	6.2	6.2	5.8	4.8	4.8	4.8
105	6.0	6.0	6.4	6.4	6.4	5.6	6.0	6.0	5.6	4.8	4.8	4.8
110	5.2	5.2	5.8	5.8	5.8	5.6	5.4	5.4	5.6	4.8	4.8	4.6
115	4.6	4.6	5.0	5.2	5.2	5.6	4.8	4.8	5.6	4.6	4.6	4.6
120	4.0	4.0	4.4	4.6	4.6	5.4	4.2	4.2	5.2	4.2	4.2	4.4
125	3.4	3.4	3.8	4.0	4.0	4.8	3.8	3.8	4.6	3.6	3.6	4.4
130	3.0	3.0	3.2	3.6	3.6	4.2	3.4	3.4	4.0	3.2	3.2	4.0
135	2.4	2.4		3.2	3.2	3.8	2.8	2.8	3.6	2.8	2.8	3.4
140	2.0	2.0		2.6	2.6	3.2	2.6	2.6	3.2	2.4	2.4	3.0
145	1.6			2.2	2.2	2.8	2.2	2.2	2.6	2.0	2.0	2.6
150	1.2			1.8	1.8	2.4	1.8	1.8	2.2	1.6	1.6	2.2

<b>■</b> Nik	
142 ft.	
(43.2 m)	

33-56-72-89 ft. (10-17-22-27 m)







	Loads L	uffing						
				an Kath	Pounds (th	nousands)		
$\Theta$	33	B FT	56	FT	72	FT	89	FT
Feet	0°-20°	20°-40°	0°-20°	20°-40°	0°-20°	20°-40°	0°-20°	20°-40°
20								
25								
30								
35								
40								
45	13.2							
50	13.2	10.4						
55	13.0	10.4	7.6		0.0			
60	12.6	10.4	7.4		6.0			
65 70	12.0 11.6	10.4 10.4	7.2 7.0		6.0 6.0		4.6	
75	11.4	10.4	6.6	5.8	6.0	5.6	4.6	
80	10.4	10.4	6.4	5.6	6.0	5.6	4.6	4.6
85	9.2	9.8	6.2	5.6	6.0	5.6	4.6	4.6
90	8.0	8.6	6.0	5.4	6.0	5.6	4.6	4.6
95	7.0	7.6	5.8	5.4	6.0	5.4	4.6	4.6
100	6.2	6.8	5.6	5.2	5.8	5.4	4.6	4.6
105	5.6	6.0	5.4	5.2	5.8	5.2	4.6	4.4
110	4.8	5.2	5.4	5.0	5.4	5.2	4.6	4.4
115	4.2	4.6	4.8	5.0	4.8	5.2	4.4	4.4
120	3.6	4.0	4.2	5.0	4.2	5.0	4.2	4.2
125	3.2	3.4	3.8	4.4	3.6	4.4	3.6	4.2
130	2.6	3.0	3.2	4.0	3.2	3.8	3.2	3.8
135	2.2		2.8	3.4	2.8	3.4	2.6	3.4
140	1.8		2.4	3.0	2.4	3.0	2.2	3.0
145			2.0	2.6	2.0	2.4	2.0	2.6
150			1.8	2.2	1.6	2.0	1.6	2.2

# load charts luffing swingaway

	MAN (CALLED		<b>[-</b>	Q
142 ft.	33-56-72-89 ft.	20,500 lbs.	100%	360°
(43.2 m)	(10-17-22-27 m) Fixed & Intermediate	(9,300 kg)	23' Spread	

Pounds (thousands)			71119100				$\overline{}$						
Feet 0' 0-20' 20-40' 0' 0-20' 20-40' 0' 0-20' 20-40' 0' 0-20' 20-40' 0' 0-20' 20-40' 20-40' 20-20' 20-40' 20-20' 20-40' 20-20' 20-40' 20-20' 20-40' 20-20' 20-40' 20-20' 20-40' 20-20' 20-40' 20-20' 20-40' 20-20' 20-40' 20-20' 20-40' 20-20' 20-40' 20-40' 20-40' 20-20' 20-40' 20-40' 20-20' 20-40' 20-40' 20-40' 20-20' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 20-40' 2							<b>■</b> NI <b>E</b> ZZZZ	Pour	nds (thousar	nds)			
20 25 30 35 13.8 40 13.8 40 13.8 50 13.8 13.8 10.8 8.2 50 13.8 13.8 10.8 8.2 8.0 62 4.8 65 10.4 10.4 10.8 8.2 8.0 65 10.4 10.4 10.8 8.2 8.0 65 10.4 10.4 10.8 8.2 8.0 65 10.4 50.4 10.4 10.8 8.2 8.0 65 10.4 10.4 10.8 8.2 8.0 65 10.4 10.4 10.8 8.2 8.0 65 10.4 10.4 10.8 8.2 8.0 62 62 6.2 4.8 70 9.0 9.0 10.0 8.2 7.8 6.2 6.2 4.8 80 6.8 6.8 7.6 7.4 7.2 6.0 6.2 6.2 6.0 4.8 4.8 85 6.0 6.0 6.0 6.6 6.4 6.4 6.4 6.0 6.0 6.0 4.8 4.8 4.8 90 5.0 5.0 5.0 5.8 5.6 5.6 5.8 5.4 5.4 5.8 4.8 4.8 4.8 95 4.4 4.4 5.0 4.8 4.8 5.8 4.6 4.6 5.8 4.4 4.4 4.4 4.8 100 3.6 3.6 4.2 4.2 4.2 4.2 5.2 4.0 4.0 5.0 3.8 3.8 4.8 105 3.0 3.0 3.0 3.0 3.6 3.6 3.6 4.6 3.4 3.4 4.4 3.2 3.2 4.2 110 2.6 2.6 3.0 3.0 3.0 3.0 3.0 4.0 2.8 2.8 3.8 2.6 2.6 2.6 3.6 3.6 3.1 1.4 1.4 2.2 110 1.6 1.6 2.0 2.2 2.2 2.8 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.5 1.4 1.4 1.4 2.2 1.4 1.4 1.5 1.5 1.5 1.5 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6			33 FT				$\Box$		72 FT			89 FT	
25 30 35 13.8 40 13.8 13.8 13.8 13.8 13.8 10.8 8.2 6.2 6.2 4.8 65 13.8 13.8 10.8 8.2 8.0 6.2 6.2 4.8 65 10.4 10.4 10.4 10.8 8.2 8.0 6.2 6.2 4.8 65 10.4 10.4 10.4 10.8 8.2 8.0 6.2 6.2 4.8 65 70 9.0 9.0 9.0 10.0 8.2 7.8 6.2 6.2 4.8 4.8 6.2 6.2 4.8 6.2 6.2 4.8 8.8 70 9.0 9.0 10.0 8.2 7.8 6.2 6.2 4.8 4.8 6.2 6.2 4.8 8.8 8.2 7.4 6.2 6.2 6.2 4.8 8.8 8.2 7.4 6.2 6.2 6.2 6.2 4.8 4.8 8.8 8.2 7.4 6.2 6.2 6.2 6.2 4.8 4.8 8.8 8.2 7.4 6.2 6.2 6.2 6.2 4.8 4.8 8.8 8.2 8.0 6.2 6.2 4.8 8.8 8.8 8.2 8.0 8.2 8.0 8.2 8.0 8.2 8.0 8.2 8.0 8.2 8.0 8.2 8.0 8.2 8.0 8.2 8.0 8.2 8.0 8.2 8.0 8.2 8.0 8.2 8.2 8.0 8.2 8.2 8.0 8.2 8.2 8.0 8.2 8.2 8.0 8.2 8.2 8.0 8.2 8.2 8.0 8.2 8.2 8.2 8.2 8.2 8.2 8.2 8.2 8.2 8.2	Feet	0°	0-20°	20-40°	0°	0-20°	20-40°	0°	0-20°	20-40°	0°	0-20°	20-40°
30 35 13.8 40 13.8 40 13.8 13.8 13.8 13.8 10.8 8.2 50 13.8 13.8 10.8 8.2 8.0 6.2 4.8 60 12.0 12.0 10.8 8.2 8.0 66 10.4 10.4 10.8 8.2 8.0 66 10.4 10.4 10.8 8.2 7.8 66 10.4 10.4 10.8 8.2 7.8 67 9.0 9.0 9.0 10.0 8.2 7.8 68 68 6.8 7.6 7.4 7.2 6.0 6.2 6.2 6.0 4.8 80 6.8 6.8 7.6 7.4 7.2 6.0 6.2 6.2 6.0 4.8 85 6.0 6.0 6.0 6.6 6.4 6.4 6.0 6.0 6.0 6.0 4.8 4.8 4.8 90 5.0 5.0 5.0 5.8 5.6 5.6 5.8 5.4 5.4 5.8 4.8 4.8 4.8 95 4.4 4.4 5.0 4.8 4.8 5.8 4.6 4.6 5.8 4.4 4.4 4.8 100 3.6 3.6 4.2 4.2 4.2 5.2 4.0 4.0 5.0 3.8 3.8 4.8 105 3.0 3.0 3.0 3.6 3.6 3.6 3.6 4.6 3.4 3.4 4.4 3.2 3.2 3.2 4.2 110 2.6 2.6 3.0 3.0 3.0 3.0 3.0 4.0 2.8 2.8 3.8 2.6 2.6 2.2 2.2 2.2 120 1.6 1.6 2.0 2.2 2.2 2.2 2.8 1.8 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 1.8 2.6 1.6 1.4 1.4 1.4 2.2 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 2.2 1.4 1.4 1.4 1.4 2.2 1.4 1.4 1.4 1.4 2.2 1.4 1.4 1.4 1.4 2.2 1.4 1.4 1.4 1.4 1.4 1.4 1.4 1.4 1.4 1.4	20												
35													
40       13.8       8.2         45       13.8       13.8       13.8       13.8       10.8       8.2         50       13.8       13.8       10.8       8.2       6.2       4.8         55       13.8       13.8       10.8       8.2       8.0       6.2       4.8         60       12.0       12.0       10.8       8.2       8.0       6.2       6.2       4.8         65       10.4       10.4       10.8       8.2       8.0       6.2       6.2       4.8         70       9.0       9.0       10.0       8.2       7.8       6.2       6.2       4.8         75       7.8       7.8       8.8       8.2       7.4       6.2       6.2       6.2       4.8         80       6.8       6.8       7.6       7.4       7.2       6.0       6.2       6.2       6.0       4.8       4.8         85       6.0       6.0       6.6       6.4       6.4       6.0       6.0       6.0       4.8       4.8       4.8         85       6.0       5.0       5.8       5.6       5.6       5.6       5.8       5.4       5.4	30												
45       13.8       13.8       13.8       10.8       8.2       6.2       4.8         50       13.8       13.8       10.8       8.2       8.0       6.2       4.8         65       13.8       13.8       10.8       8.2       8.0       6.2       4.8         60       12.0       12.0       10.8       8.2       8.0       6.2       6.2       4.8         65       10.4       10.4       10.8       8.2       8.0       6.2       6.2       4.8         70       9.0       9.0       10.0       8.2       7.8       6.2       6.2       4.8       4.8         75       7.8       7.8       8.8       8.2       7.4       6.2       6.2       6.2       4.8       4.8         80       6.8       6.8       7.6       7.4       7.2       6.0       6.2       6.2       6.0       4.8       4.8         85       6.0       6.0       6.6       6.4       6.4       6.0       6.0       6.0       4.8       4.8       4.8         85       6.0       5.0       5.8       5.6       5.6       5.8       5.4       5.4       5.8													
50         13.8         13.8         10.8         8.2         6.2         4.8           55         13.8         13.8         10.8         8.2         8.0         6.2         4.8           60         12.0         12.0         10.8         8.2         8.0         6.2         6.2         4.8           65         10.4         10.4         10.8         8.2         8.0         6.2         6.2         4.8           70         9.0         9.0         10.0         8.2         7.8         6.2         6.2         4.8           75         7.8         7.8         8.8         8.2         7.4         6.2         6.2         6.2         6.0         4.8         4.8           80         6.8         6.8         7.6         7.4         7.2         6.0         6.2         6.2         6.0         4.8         4.8           85         6.0         6.0         6.6         6.4         6.4         6.0         6.0         6.0         4.8         4.8         4.8         4.8           90         5.0         5.8         5.6         5.6         5.8         5.4         5.4         5.8         4.8 <t< td=""><td>40</td><td>13.8</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>	40	13.8											
55         13.8         13.8         10.8         8.2         8.0         6.2         4.8           60         12.0         12.0         10.8         8.2         8.0         6.2         6.2         4.8           65         10.4         10.4         10.8         8.2         8.0         6.2         6.2         4.8           70         9.0         9.0         10.0         8.2         7.8         6.2         6.2         4.8         4.8           75         7.8         7.8         8.8         8.2         7.4         6.2         6.2         6.2         6.0         4.8         4.8           80         6.8         6.8         7.6         7.4         7.2         6.0         6.2         6.2         6.0         4.8         4.8           85         6.0         6.0         6.6         6.4         6.4         6.0         6.0         6.0         4.8         4.8         4.8           90         5.0         5.8         5.6         5.6         5.8         5.4         5.4         5.8         4.8         4.8         4.8           95         4.4         4.4         4.2         4.2         4													
60         12.0         12.0         10.8         8.2         8.0         6.2         6.2         4.8           65         10.4         10.4         10.8         8.2         8.0         6.2         6.2         4.8           70         9.0         9.0         10.0         8.2         7.8         6.2         6.2         4.8         4.8           75         7.8         7.8         8.8         8.2         7.4         6.2         6.2         6.2         6.0         4.8         4.8           80         6.8         6.8         7.6         7.4         7.2         6.0         6.2         6.2         6.0         4.8         4.8           85         6.0         6.0         6.6         6.4         6.4         6.0         6.0         6.0         4.8         4.8         4.8           90         5.0         5.8         5.6         5.6         5.8         5.4         5.4         5.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>													
65 10.4 10.4 10.8 8.2 8.0 6.2 6.2 4.8 70 9.0 9.0 10.0 8.2 7.8 6.2 6.2 6.2 6.2 4.8 4.8 4.8 75 7.8 7.8 8.8 8.2 7.4 6.2 6.2 6.2 6.0 4.8 4.8 4.8 80 6.8 6.8 7.6 7.4 7.2 6.0 6.2 6.2 6.0 4.8 4.8 4.8 85 6.0 6.0 6.0 6.6 6.4 6.4 6.4 6.0 6.0 6.0 6.0 6.0 6.0 4.8 4.8 4.8 4.8 95 4.4 4.4 5.0 4.8 4.8 5.8 4.6 4.6 5.8 4.4 4.4 4.4 4.8 4.8 100 3.6 3.6 3.6 4.2 4.2 4.2 5.2 4.0 4.0 5.0 3.8 3.8 3.8 4.8 100 3.6 3.6 3.6 3.6 3.6 3.6 4.2 4.2 4.2 5.2 4.0 4.0 5.0 3.8 3.8 3.8 4.8 115 2.0 2.0 2.0 2.4 2.6 2.6 3.4 2.4 2.4 2.4 2.4 2.4 2.4 2.4 2.4 2.4 2													
70         9.0         9.0         10.0         8.2         7.8         6.2         6.2         6.2         4.8         4.8           75         7.8         7.8         8.8         8.2         7.4         6.2         6.2         6.2         6.0         4.8         4.8           80         6.8         6.8         7.6         7.4         7.2         6.0         6.2         6.2         6.0         4.8         4.8         4.8           85         6.0         6.0         6.6         6.4         6.4         6.0         6.0         6.0         6.0         4.8         4.8         4.8           90         5.0         5.0         5.8         5.6         5.6         5.8         5.4         5.4         5.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>													
75													
80         6.8         6.8         7.6         7.4         7.2         6.0         6.2         6.2         6.0         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8         4.8													
85 6.0 6.0 6.6 6.4 6.4 6.4 6.0 6.0 6.0 6.0 4.8 4.8 4.8 4.8 90 5.0 5.0 5.8 5.6 5.6 5.8 5.8 5.4 5.4 5.8 4.8 4.8 4.8 4.8 100 3.6 3.6 4.2 4.2 4.2 5.2 4.0 4.0 5.0 3.8 3.8 3.8 4.8 105 3.0 3.0 3.0 3.6 3.6 4.6 3.4 3.4 4.4 3.2 3.2 3.2 4.2 110 2.6 2.6 3.0 3.0 3.0 3.0 3.0 3.0 4.0 2.8 2.8 3.8 2.6 2.6 3.6 115 2.0 2.0 2.4 2.6 2.6 3.4 2.4 2.4 2.4 2.4 2.4 2.4 2.2 2.2 2.2 2													
90 5.0 5.0 5.0 5.8 5.6 5.6 5.8 5.8 5.4 5.4 5.8 4.8 4.8 4.8 4.8 95 4.4 4.4 5.0 4.8 5.8 4.6 4.6 5.8 4.4 4.4 4.4 4.8 100 3.6 3.6 4.2 4.2 4.2 5.2 4.0 4.0 5.0 3.8 3.8 4.8 105 3.0 3.0 3.6 3.6 3.6 3.6 4.6 3.4 3.4 4.4 3.2 3.2 3.2 4.2 110 2.6 2.6 2.6 3.0 3.0 3.0 4.0 2.8 2.8 2.8 3.8 2.6 2.6 3.6 115 2.0 2.0 2.4 2.6 2.6 3.4 2.4 2.4 2.4 3.2 2.2 2.2 2.2 3.2 120 1.6 1.6 2.0 2.2 2.2 2.2 2.8 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 1.8 2.6 1.8 1.8 2.6 1.8 1.8 1.8 2.6 1.8 1.8 1.8 2.6 1.8 1.8 1.8 2.6 1.8 1.8 1.8 2.6 1.8 1.8 1.8 2.6 1.8 1.8 1.8 2.6 1.8 1.8 1.8 2.6 1.8 1.8 1.8 1.8 2.6 1.8 1.8 1.8 2.6 1.8 1.8 1.8 1.8 2.6 1.8 1.8 1.8 1.8 1.8 1.8 1.8 1.8 1.8 1.8													
95													
100     3.6     3.6     4.2     4.2     4.2     5.2     4.0     4.0     5.0     3.8     3.8     4.8       105     3.0     3.0     3.6     3.6     3.6     4.6     3.4     3.4     4.4     3.2     3.2     4.2       110     2.6     2.6     3.0     3.0     3.0     4.0     2.8     2.8     3.8     2.6     2.6     3.6       115     2.0     2.0     2.4     2.6     2.6     3.4     2.4     2.4     3.2     2.2     2.2     3.2       120     1.6     1.6     2.0     2.2     2.2     2.8     1.8     1.8     2.6     1.8     1.8     2.6       125     1.4     1.6     1.6     2.4     1.4     1.4     2.2     1.4     1.4     2.2       130     1.4     1.4     2.0     1.8     1.8     1.6       135     1.6     1.6     1.6     1.4     1.4     1.2       140       145													
105         3.0         3.0         3.6         3.6         3.6         4.6         3.4         3.4         4.4         3.2         3.2         4.2           110         2.6         2.6         3.0         3.0         4.0         2.8         2.8         3.8         2.6         2.6         3.6           115         2.0         2.0         2.4         2.6         2.6         3.4         2.4         2.4         3.2         2.2         2.2         3.2           120         1.6         1.6         2.0         2.2         2.2         2.8         1.8         1.8         2.6         1.8         1.8         2.6         1.8         1.8         2.6         1.4         1.4         2.2         1.4         1.4         2.2         1.4         1.4         2.2         1.4         1.4         2.2         1.8         1.6         1.6         1.6         1.6         1.6         1.4         1.4         1.2         1.8         1.6         1.4         1.4         1.4         1.4         1.2         1.8         1.6         1.4         1.4         1.4         1.4         1.4         1.4         1.4         1.4         1.4         1.4													
110     2.6     2.6     3.0     3.0     3.0     4.0     2.8     2.8     3.8     2.6     2.6     3.6       115     2.0     2.0     2.4     2.6     2.6     3.4     2.4     2.4     3.2     2.2     2.2     3.2       120     1.6     1.6     2.0     2.2     2.2     2.8     1.8     1.8     2.6     1.8     1.8     1.8     2.6       125     1.4     1.6     1.6     2.4     1.4     1.4     2.2     1.4     1.4     2.2       130     1.4     1.4     2.0     1.8     1.8     1.6       135     1.6     1.4     1.4     1.4     1.2       140     145													
115     2.0     2.0     2.4     2.6     2.6     3.4     2.4     2.4     3.2     2.2     2.2     3.2       120     1.6     1.6     2.2     2.2     2.2     2.8     1.8     1.8     2.6     1.8     1.8     2.6       125     1.4     1.6     1.6     2.4     1.4     1.4     2.2     1.4     1.4     2.2       130     1.4     1.4     2.0     1.8     1.8     1.6       135     1.6     1.4     1.4     1.2       140     145     1.4     1.4     1.4													
120     1.6     1.6     2.0     2.2     2.2     2.8     1.8     1.8     2.6     1.8     1.8     2.6       125     1.4     1.6     1.6     2.4     1.4     1.4     2.2     1.4     1.4     2.2       130     1.4     1.4     2.0     1.8     1.8     1.6       135     1.6     1.4     1.2       140     145													
125     1.4     1.6     1.6     2.4     1.4     1.4     2.2     1.4     1.4     2.2       130     1.4     1.4     2.0     1.8     1.6       135     1.6     1.4     1.2       140     145     1.4     1.2													
130     1.4     1.4     2.0     1.8     1.6       135     1.6     1.4     1.2       140     145     1.6     1.4     1.2		1.6	1.6										
135 1.6 1.4 1.2 140 145				1.4				1.4	1.4		1.4	1.4	
140 145					1.4	1.4							
145							1.6			1.4			1.2
150													
	150												

₩VI
142 ft.
(43.2 m)









	Pounds (thousands)									
	33 FT			56 FT		72 FT		89 FT		
Feet	0°-20°	20°-40°	0°-20°	20°-40°	0°-20°	20°-40°	0°-20°	20°-40°		
20										
25										
30										
35										
40										
45	13.2									
50	13.2	10.4								
55	13.0	10.4	7.6							
60	12.0	10.4	7.4		6.0					
65	10.4	10.4	7.2		6.0					
70	9.0	10.0	7.0		6.0		4.6			
75	7.8	8.8	6.6	5.8	6.0	5.6	4.6			
80	6.8	7.6	6.4	5.6	6.0	5.6	4.6	4.6		
85	6.0	6.6	6.2	5.6	6.0	5.6	4.6	4.6		
90	5.0	5.8	5.6	5.4	5.4	5.6	4.6	4.6		
95	4.4	5.0	4.8	5.4	4.6	5.4	4.4	4.6		
100	3.6	4.2	4.2	5.2	4.0	5.0	3.8	4.6		
105	3.0	3.6	3.6	4.6	3.4	4.4	3.2	4.2		
110	2.4	3.0	3.0	4.0	2.8	3.8	2.6	3.6		
115	2.0	2.4	2.6	3.4	2.4	3.2	2.2	3.2		
120	1.4	1.8	2.2	2.8	1.8	2.6	1.8	2.6		
125		1.4	1.6	2.4	1.4	2.2	1.4	2.2		
130				2.0		1.8		1.6		
135				1.4		1.4		1.2		
140										
145										
150										

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE. The individual crane's load chart, operating instructions and other instructional plates must be read and understood prior to operating the crane.

## load charts manual offsettable swingaway

-Will		RIVEZZO			<b>]-</b>	Q						
142 ft.		3-56-72-89 ft.	37,000 lbs		100%	360°						
(43.2 m)	(1	0-17-22-27 m)	(16,800 kg	) 23'	Spread							
	Pounds (thousands)								)			
$\Theta$	33 FT				56 FT		72 FT				89 FT	
Feet	0°	20°	40°	0°	20°	40°	0°	20°	40°	0°	20°	40°
20												
25												
30												
35	13.8											
40	13.8			8.2								
45	13.8	13.8		8.2								
50	13.8	13.8	11.0	8.2			6.2			4.8		
55	13.8	13.8	11.0	8.2	8.0		6.2			4.8		
60	13.8	13.8	11.0	8.2	8.0		6.2	6.2		4.8		
65	13.8	13.6	11.0	8.2	8.0		6.2	6.2		4.8		
70	13.0	13.2	11.0	8.2	7.8		6.2	6.2		4.8	4.8	
75	11.6	12.4	11.0	8.2	7.4	6.2	6.2	6.2	6.0	4.8	4.8	
80	10.4	11.2	11.0	8.2	7.2	6.0	6.2	6.2	6.0	4.8	4.8	4.8
85	9.4	10.0	10.6	8.2	7.0	6.0	6.2	6.2	6.0	4.8	4.8	4.8
90	8.4	9.0	9.4	8.2	7.0	5.8	6.2	6.2	5.8	4.8	4.8	4.8
95	7.4	8.0	8.4	7.8	6.8	5.8	6.2	6.2	5.8	4.8	4.8	4.8
100	6.6	7.2	7.6	7.2	6.6	5.8	6.2	6.2	5.8	4.8	4.8	4.8
105	6.0	6.4	6.8	6.4	6.4	5.6	6.0	6.0	5.6	4.8	4.8	4.8
110	5.2	5.8	6.0	5.8	6.2	5.6	5.4	5.8	5.6	4.8	4.8	4.6
115	4.6	5.0	5.4	5.2	6.0	5.6	4.8	5.6	5.6	4.6	4.6	4.6
120	4.0	4.4	4.6	4.6	5.4	5.6	4.2	5.2	5.4	4.2	4.6	4.4
125	3.4	3.8	4.0	4.0	4.8	5.2	3.8	4.6	5.2	3.6	4.4	4.4
130	3.0	3.2	3.4	3.6	4.2	4.8	3.4	4.0	4.6	3.2	4.0	4.2
135	2.4	2.8		3.2	3.8	4.2	2.8	3.6	4.0	2.8	3.4	4.0
140	2.0	2.2		2.6	3.2	3.6	2.6	3.2	3.6	2.4	3.0	3.4
145	1.6			2.2	2.8	3.0	2.2	2.6	3.0	2.0	2.6	3.0
150	1.2			1.8	2.4	2.6	1.8	2.2	2.6	1.6	2.2	2.6
155						2.2			2.2			2.2

142 ft. (43.2 m) (10-17-22-27 m) (9,300 kg) 100% 23' Spread  Pounds (thousands)  Feet 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 0° 20° 40° 40° 0° 20° 40° 40° 40° 40° 40° 40° 40° 40° 40° 4	89 FT 20° 40°
Pounds (thousands)	
33 FT 56 FT 72 FT Feet 0° 20° 40° 0° 20° 40° 0° 20° 40° 0°	
	20° 40°
20	
25	
30	
35 13.8	
40 13.8 8.2	
45 13.8 13.8 8.2	
50 13.8 13.8 11.0 8.2 6.2 4.8	
55 13.8 13.8 11.0 8.2 8.0 6.2 4.8	
60 12.0 13.0 11.0 8.2 8.0 6.2 6.2 4.8	
65 10.4 11.4 11.0 8.2 8.0 6.2 6.2 4.8	
70 9.0 10.0 10.8 8.2 7.8 6.2 6.2 4.8	4.8
75 7.8 8.8 9.4 8.2 7.4 6.2 6.2 6.2 6.0 4.8	4.8
80 6.8 7.6 8.2 7.4 7.2 6.0 6.2 6.2 6.0 4.8	4.8 4.8
85 6.0 6.6 7.2 6.4 7.0 6.0 6.0 6.2 6.0 4.8	4.8 4.8
90 5.0 5.8 6.2 5.6 6.8 5.8 5.4 6.2 5.8 4.8	4.8 4.8
95 4.4 5.0 5.4 4.8 6.0 5.8 4.6 5.8 5.8 4.4	4.8 4.8
100 3.6 4.2 4.6 4.2 5.2 5.8 4.0 5.0 5.8 3.8	4.8 4.8
105 3.0 3.6 4.0 3.6 4.6 5.4 3.4 4.4 5.2 3.2	4.2 4.8
110 2.6 3.0 3.2 3.0 4.0 4.6 2.8 3.8 4.6 2.6	3.6 4.4
115 2.0 2.4 2.6 2.6 3.4 4.0 2.4 3.2 3.8 2.2	3.2 3.8
120 1.6 2.0 2.2 2.2 2.8 3.4 1.8 2.6 3.4 1.8	2.6 3.2
125 1.4 1.6 1.6 2.4 3.0 1.4 2.2 2.8 1.4	2.2 2.8
130 1.4 2.0 2.4 1.8 2.2	1.6 2.2
135 1.6 2.0 1.4 1.8	1.2 1.8
140 1.4 1.4	1.4
145	
150	

# rated lifting capacities

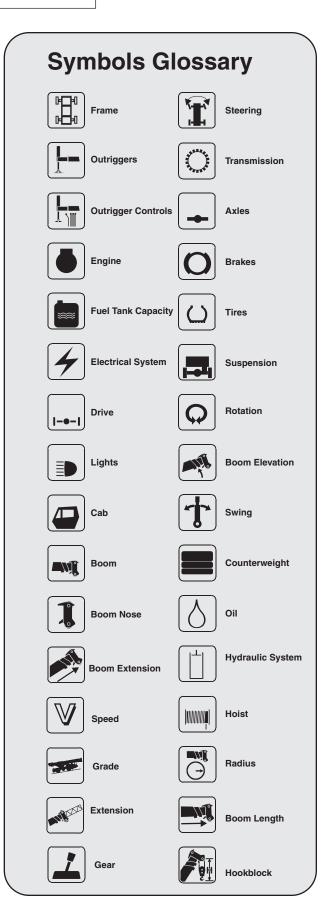
#### **IMPORTANT NOTES:**

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WARNING: THIS CHART IS ONLY A GUIDE.

The notes below are for illustration only and should not be relied upon to operate the crane. The individual crane's load chart, operating instructions and other instruction plates must be read and understood prior to operating the crane.

- 1. All rated loads meet ANSI/ASME B30.5, Mobile and Locomotive Cranes. Testing and development were performed to SAEJ1063, Cantilevered Boom Crane Structures - Method of Test and SAEJ765 Crane Stability Test Code.
- 2. Capacities given do not include the weight of hook blocks, slings, auxiliary lifting equipment and load handling devices. Their weights must be added to the load to be lifted. When more than minimum required reeving is used, the additional rope weight shall be considered part of the load.
- 3. The machine shall be leveled on a firm supporting surface. Depending on the nature of the supporting surface, it may be necessary to have structural supports under the outrigger floats to spread the load to a larger bearing surface.
- 4. When either boom length or radius or both are between values listed, the smallest load shown at either the next larger radius or next longer or shorter boom length shall be used.
- 5. For outrigger operation, outriggers shall be properly extended with tires raised off the ground before operating the boom or lifting loads.





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