

Growing Enterprises 69





Your Trusted Partner in Accreditation

Best Practices for Conducting Remote Assessments/Audits

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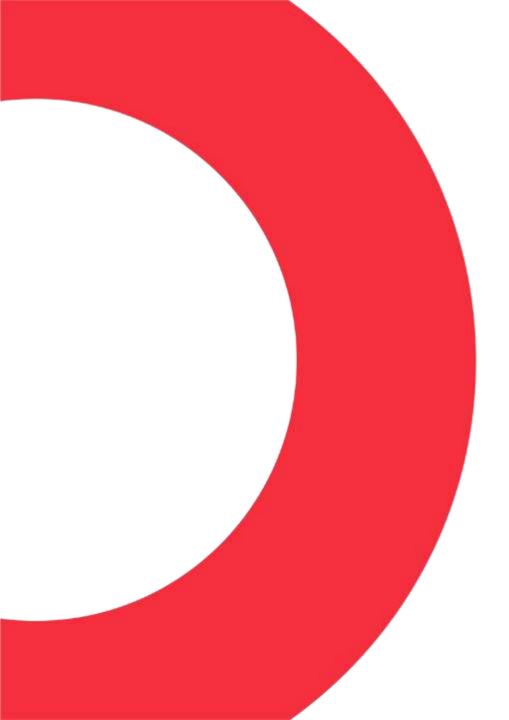






Outline

- 1. Introduction
- 2. Best Practices for Conducting Remote Assessments/Audits
 - International Community
 - Singapore
 - Singapore Accreditation Council Learning Points
- 3. Preparations in supporting remote assessments/ audits
- 4. Support Available to Help Companies Adopt Relevant Technology and Solution





Growing Enterprises 69

Introduction





1.1 About Enterprise Singapore and Quality & Excellence Group

QEG - Building Trust in Singapore Products and Services



We grow stronger Singapore enterprises



MISSION

Grow stronger Singapore enterprises by building capabilities and accessing global opportunities, thereby creating good jobs for Singaporeans.



4 PILLARS OF ENTERPRISE SINGAPORE



Building resilient, competitive industries and enterprises



Tapping global opportunities for Singapore



Developing Singapore as a top global trading and startup hub



Building trust in Singapore products and services

1.2 About Enterprise Singapore and Quality & Excellence GroupBuilding on our Quality & Excellence infrastructure to enable industry transformation and internationalization

Enterprise Singapore

STANDARDS DEVELOPMENT



Develop and review Singapore standards to facilitate interoperability, conformance and market access **TESTING, INSPECTION**& CERTIFICATION (TIC)



Competent, accredited TIC players provide supporting services

ACCREDITATION



Accreditation programmes to ensure TIC quality

CONSUMER PRODUCT SAFETY, WEIGHTS AND MEASURES





Ensures accurate weights and measures transactions, and safety of household consumer goods sold

Assess conformance of enterprises to standards

Ensure competence — and impartiality of TICs

for industry & enterprises, as well as public health and safety









1.3 About TIC Interest Group





Mission

To serve and advance the interests of the TIC Industry in Singapore

Roles of TIC Interest Group



Champion the interests of the members via regular engagements with industry and policymakers



Raise the profile and public awareness of TIC sector



Develop and provide recommendations to industry/policymakers TIC services that can support national or industry initiative



Upgrade the capabilities of TIC sector

1.4 Building a Robust TIC Industry



Enterprise Singapore

Singapore Accreditation Council



National Accreditation Body of Singapore

TIC Development

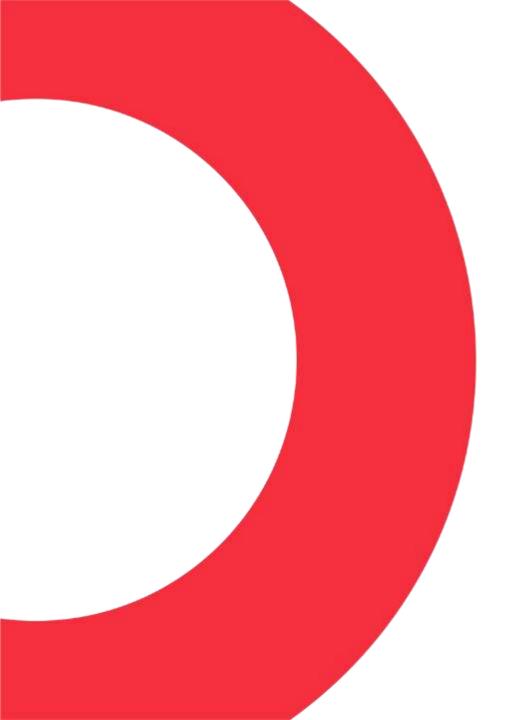
Enterprise Singapore

To spearhead industry development for the TIC sector in Singapore

SMF TIC IG



To serve and advance the interest of the TIC industry in Singapore





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Best Practices for Conducting Remote Assessments/Audits





2.1 Overview

Motivations for adopting remote assessments





Pandemic



Travel Restrictions



Technology Advancement

2.2 Remote Assessment Best Practices – International

Existing areas of remote conformity assessments





Credit: Bureau Veritas Source: Safetyatsea.net

Remote Inspections of Vessels

- Drone based remote inspections
- Thickness measurements
- in cargo hold spaces using ultrasonic techniques



Credit: Lamprell Source: offshore-energy.biz

Remote Survey and Certification

- Remote survey of steel for rigs to be built
- Certified steel at steel mill with data provided to facilitate ontime fabrication of the rigs



Credit: RINA Source: offshore-energy.biz

Classification Surveys – Live Streaming

- Live-streaming survey of ship's hull and machinery
- Detailed inspections which can't be achieved with the human eye - onshore



Credit: Boston Dynamics
Source: technologyreview.com

Spot – Rig Patrol

- Inspection of gas leaks and data collection on offshore rigs
- Perform work in high-risks environments

2.2 Remote Assessment Best Practices – International

Existing areas of remote conformity assessments



Remote Inspections of Vessels – How?

Conventional

Remote

Planning Documentary/ Records Preparation and submission

Travelling to vessel, staging, raft surveys and rope access



Conduct survey of vessel

Production of survey report

Planning Documentary/ Records Preparation and submission

Remote survey centre close to approval surveyors

Vessels with network connected devices – drones, mobile imaging equipment. Streams to surveyors

Production of survey report



Credit: Bureau Veritas
Source: marine-offshore.bureauveritas.com

Potential Benefits:

- Reduces time and costs travelling, waiting, costs to ship managers
- Enhances productivity and business efficiencies
- Reduces risks to health, safety and environment

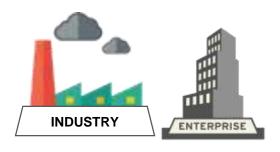
2.3 Remote Assessment Best Practices – International Opportunities for remote conformance activities

Enterprise Singapore



Regulators

- Progressively accepting alternative means of ascertaining/demonstrating conformance
- Provisional, accommodative policies to balance businesses' needs and regulatory requirements



End-users

- Mindset change, openness for pilot trials, proof of concept to enable work-around solutions to ascertain conformity
- Prolonged pandemic situation drove the need to explore alternative means of enabling product/ service to market









Accreditation Community

- Supporting remote assessment processes
 - ✓ ID3:2011 IAF Informative Document for Management of **Extraordinary Events**
 - ✓ ID12: 2015 Principles on remote assessment
 - ✓ IAF MD 4 Mandatory Document for the user of information and communication technology (ICT) for Auditing/ Assessment Purposes
- Recognize the need to move forward with alternate solutions to mitigate the impact brought about by Covid-19 to accreditation frameworks and operational processes

2.4 Remote Assessment Best Practices – Singapore

Leverage technology to meet conformance and compliance needs efficiently







Credit: H3 Dynamics Source: CNA and others

Industrial Building Facade Inspection

- Drone-based inspection of building facade
- Al-backed recognition system to identify flaws in inspected areas



Credit: Airobotics
Source: insideunmannedsystems.com

Police Enforcement

- Co-development between The Home Team Science & Technology Agency (HTX) and Airobotics
- Initial project enhancement of first responder capabilities. Tweaked to support pandemic ops.
- Unmanned, self-monitoring and real-time tracking of anomalies



Credits: CNA Source: ecowatch.com

Spot – Safe Distancing

- Deployment of Boston Dynamics' spot remind parkgoers to maintain safe distance.
- Remotely controlled by Nparks

2.4 Remote Assessment Best Practices – Singapore

Leverage technology to meet conformance and compliance needs



Remote Façade Inspection – How?

VS

Conventional

Planning Documentary/ Records Preparation and submission

Gondola Access, Shift locations, conduct inspections

Data Analysis & Production of report

Remote

Planning Documentary/ Records Preparation and submission

Drone setup, flight path mapping, image capture

Data Analysis & Production of report







Potential Benefits:

- Significantly reduces time and costs equipment setup and adjustments
- Enhances data accuracy through Al with layer of human verification
- Reduces risks to health, safety and environment

2.5 Remote Assessment Best Practices – SAC

Learning Points





Time Management

- Detailed assessment plans to smoothen process
- Pre-assessment documents, records reviews
- Familiarization of tools to enable process
- Trials and Infrastructure management



Communications

- Communicating clearly and specifically
- Misinterpretation causes delays providing correct information or documents



Modalities

- Part remote document review,
 follow up with on-site witnessing
- Not applicable for complex scopes or initials

2.6 Remote Assessment Best Practices – Summary





Acceptance and Recognition



Time & Costs Savings







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Preparations in supporting remote assessments/ audits

3.1 Preparations in supporting remote assessments/ audits





Administrative/Logistical

- Coordination and presence of resources quality representatives/ management and signatories
- Infrastructure setup and pre-assessment trials Internet, Mobile hi-resolution imaging devices, mounting and stabilisation equipment

Documentation/ Records

Confirmation of scope/ schedule at least 2 to 3 weeks before assessment day



- Advance preparations of records/ documents last 12 months would be requested at least 2 weeks in advance – cloud, drop-box or email
- Convert documents from MS words to PDF files and size optimisation, word searchable. Compress (zip, rar, 7zip) and send in parts

3.1 Preparations in supporting remote assessments/ audits



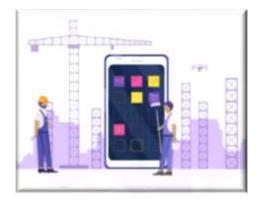


Other considerations

- ✓ Additional resources to man live streaming of tests demonstrations
- ✓ Sensitive, confidential documents provided for review/ sighting
 - Determine level of access restrictions and/ or infrastructure security
 - Non-disclosure agreements/ Pre-assessment declarations
- ✓ Familiarisation with video conferencing platforms to reduce disruptions/ delays

3.2 Emerging Areas





Smart Inspections



Biomedical and Healthcare



Environmental Sustainability



Food and Agriculture



Digitalisation and Cybersecurity

3.3 Key Take-Aways



Remote Assessment Readiness Checklist



<u>Determine scope suitability for remote assessment</u>

- Review complexity and feasibility
- Discuss with your SAC account manager

Plan and Prepare ahead



- Coordinate resource availability and update scopes
- Allocate sufficient time for demonstration witnessing
- Digitalise and optimise quality documents and records
- Determine security and confidentiality policies on documentary/ records sharing

Resource checks



- High speed internet connection
- Mobile high resolution imaging devices
- Computing devices
- Familiarisation on setup and usage of systems and devices

Others |



- Communicate, update internal team on assessment/ audit plan
- Familiarisation with roles and responsibilities for assessment/ audit day/s and conduct trials

Notes:

- Assessment and/or audit modalities shall achieve the same objective as an on-site
- Checklist serves as a guide

Potential Areas:



Smart Inspections



Biomedical and Healthcare



Environmental Sustainability



Food & Agriculture



Digitalisation & Cybersecurity





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Support Available

4.1 Funding Support – STEER



Enhanced SG Together Enhancing Enterprise Resilience (STEER)



- ESG will match \$1 for every \$2 raised by industry-led funds, up to \$1m per fund
- Supportable areas:







Grow businesses



Upgrade capabilities

Interested TACs and industry groups can submit proposals to ESG from now until 2
 March 2021

4.1 Funding Support – STEER



Examples of leveraging STEER to upgrade capabilities



Adoption of Drones

- Upgrade capabilities through adoption of drones to perform TIC activities
- Train relevant staff/personnel to operate drones

4.2 Funding Support – PSG



Deepen capabilities

- Pre-scoped IT Solution and readily available solutions
- Up to 80% support of pre-approved productivity solutions and equipment



Online Collaboration & Virtual meeting tools



Cyber-Security Solutions



Business/Process
Management Software

From 1 April 2020 - 31 December 2020

4.2 Funding Support – PSG

Examples of Supportable Projects



Online Collaboration & Virtual Meeting Tools

Hardware: eg laptops

Software: eg Video

Conferencing Tools, Cloud

Services and Microsoft

Office etc



Cyber-Security Solutions

- Anti Virus Software
- Cyber-Security Software



Business/Process Management Software

- CRM System
- Inventory Management System
- Human Resource
 Management System



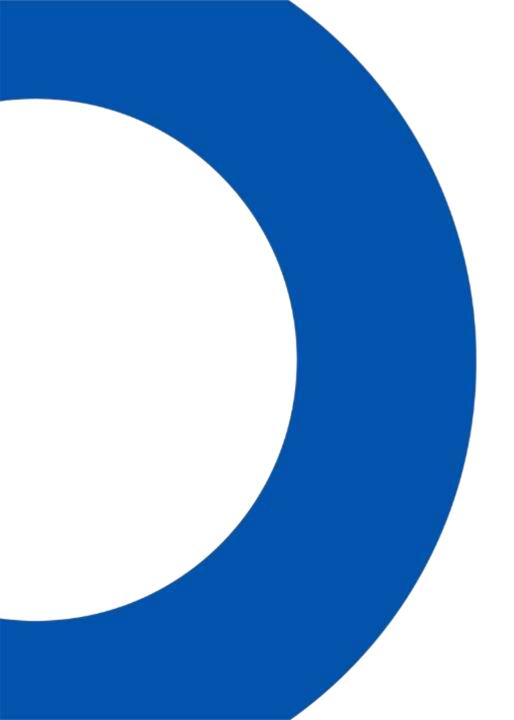
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Enhanced Enterprise Development Grant (EDG)

- Supports projects that help businesses to build capabilities, improve productivity, adopt technology/digital solutions or venture overseas
- Up to 80% support for all eligible projects

For more info, please visit ESG website

From 1 April 2020 – 31 December 2020





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Moving Forward





5.1 Areas of Collaboration Between ESG & TIC IG





Champion the interests of the members via engagements with industry & policymakers:

- Centralized platform for ESG and other stakeholders to engage TIC players on TIC development initiatives
- Representation in various SAC and Standards Development committees
- Working through TIC IG to address issues/concerns from TIC companies/industry



Raise the profile and public awareness of TIC sector:

- Joint efforts with ESG to develop Singapore as the TIC Hub to address local and regional TIC demand
- Organize overseas mission trips



Upgrade the capabilities of TIC sector:

- Foster collaborations amongst TIC players to leverage support programmes such as STEER to build TIC capabilities
- Co-organize relevant training sessions/webinars

5.2 Upcoming Webinars/Activities



Topics	Tentative Date
Facilitating Market Access – TIC opportunities in Myanmar	End Oct 2020
[TBC] Regulators' Sharing – Outsourced TIC opportunities for TIC players	Nov/Dec 2020



Thank you!

ESG

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