

Radial Inner Sealing (dynamic)

Input (in.)		Nominal Size	Standard/Fit	Lower Tolerance Limit (73°F)	Upper Tolerance Limit (73°F)	Min. Dimension (73°F)	Max. Dimension (73°F)
Bore-Ø	d <sub>10</sub>	0.1260	H8*	0.0000	0.0007	0.1260	0.1267
Rod-Ø	d <sub>5</sub>	0.1250	f7*	-0.0009	-0.0004	0.1241	0.1246
Groove-Ø	d <sub>6</sub>	0.2350	H9*	0.0000	0.0012	0.2350	0.2362
Groove Width	b <sub>1</sub>	0.1500	recom.	0.0000	0.0098	0.1500	0.1598
Groove Radius	r	0.0118	recom.	-0.0039	0.0039	0.0079	0.0157
O-Ring Inside-Ø	d <sub>1</sub>	0.114	ISO	-0.005	0.005	0.109	0.119
OR Cross-Section-Ø	d <sub>2</sub>	0.070	ISO	-0.003	0.003	0.067	0.073

Temperature

°F

Linear Thermal Expansion Coefficient 10<sup>-6</sup> K<sup>-1</sup>

O-Ring Material Group

Version 5.1

ISO = in accordance with ISO 3601-1 Class B  
R = Reduction in cross section due to elongation  
OR = O-Ring  
t = Radial Housing Depth (incl. gap)  
\* = in accordance with ISO 286-2

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Calculation Results	Concentric Position		Eccentric Position		
	Min.	Max.	Min.	Max.	
Compression incl. R (%)	9.05	22.03	Compression incl. R (%)	6.96	23.52
Compression incl. R (in.)	0.006	0.016	Compression incl. R (in.)	0.004	0.017
Gap g (in.)	0.0007	0.0013	Gap g (in.)		0.0026
Housing Fill (%)	38.63	55.07	Selected O-Ring	-	-
Stretch OR Inside-Ø (%)	4.31	14.32	TSS Part No:		ORAR00006
R (%)	3.02	8.06			
OR Cross-Section-Ø incl. R (in.)	0.062	0.071			
t (in.)	0.055	0.056			
Compression OR Outside-Ø (%)	2.81	11.32			
Total Compression Force (N)	-	-			

Warning Messages

1. Circumferential compression at the OR Outside-Ø > 5%

2. Stretch > 6%

My Notes

Disclaimer

Trelleborg Sealing Solutions products have diverse application uses. The utilization, selection and designation of any specific Trelleborg Sealing Solutions product in any specific application is the sole responsibility of the O-Ring calculation program user, customer and/or purchaser. Trelleborg Sealing Solutions is not obliged to the user of the O-Ring calculation program, customer and/or purchaser to provide any consultation in conjunction with or as a result thereof.

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Recommendations in accordance with ISO 3601-2

Cross-sectional Compression

radial inner/outer sealing, static:

radial inner/outer sealing, dynamic:

Axial sealing, static:

10-35%

6-27%

13-36%

Stretch OR inside -Ø

radial inner/outer sealing, static:

radial inner/outer sealing, dynamic:

Axial sealing:

2 - 8% (min. 0.5% /max. 9%)

2 - 5% (min. 0.5% /max. 6%)

max. 3%

Compression OR outside-Ø

(radial inner sealing, only)

for OR Inside-Ø > 250mm (9.843 in.):

OR-Innen-Ø ≤ 250mm (9.843 in.):

Axial sealing:

max. 3%

max. 5%

max. 2%

Housing fill:

max. 85%

Recommendations for FFKM O-Rings

Cross - sectional Compression:

Stretch OR Inside-Ø-:

12-18%

max. 3%

Contact

Please find your local TSS contact [here](#)