REVISIONS ZONE REV. **DESCRIPTION** DATE DRAWN 01 INITIAL DRAWING CREATED 09/14/2016 G. CARRARA

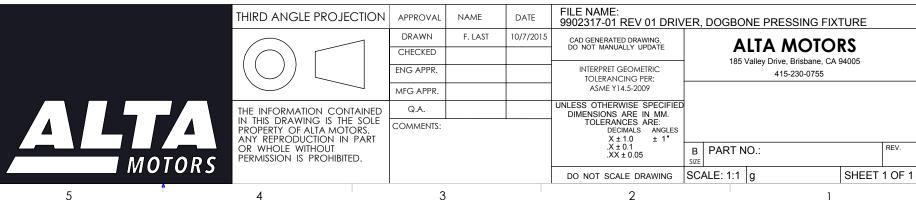
3

1.083 -3/4-10 MACHINE THREADS $\sqrt{}$ 16.0 ¯Ø 27.5 .867±.002 \emptyset 22.015±0.050 **SECTION A-A** SCALE 2:1 45.00° .079 .059 .079 .059 2.0 2.0 1.5 X 60° 1.5 X 45° DETAIL Z SCALE 4:1 .014 .945 0.35 X 60° .866 .630 24.0 16.0

NOTES:

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- THIS PRINT IS A CRITICAL TO FUNCTION DRAWING. UNMARKED DIMENSIONS TO BE TAKEN FROM SUPPLIED CAD MODEL OF SAME PART NUMBER. DRAWING NOT TO BE REPRODUCED AND IS UNCONTROLLED WHEN PRINTED.
- ALL MATERIALS REQUIRE ROHS COMPLIANCE
- MATERIAL: STEEL 4140 OR SIMILAR
- FINISH: DEBURR AND BREAK ALL SHARP EDGES TO 0.1R MAX
- CLEANLINESS: PARTS TO BE FREE OF DIE LUBRICANTS, OILS, METAL DEBRIS, MACHINING FLUIDS AND ANY OTHER CONTAMINANT THAT MAY AFFECT FUNCTION OR APPEARANCE.



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