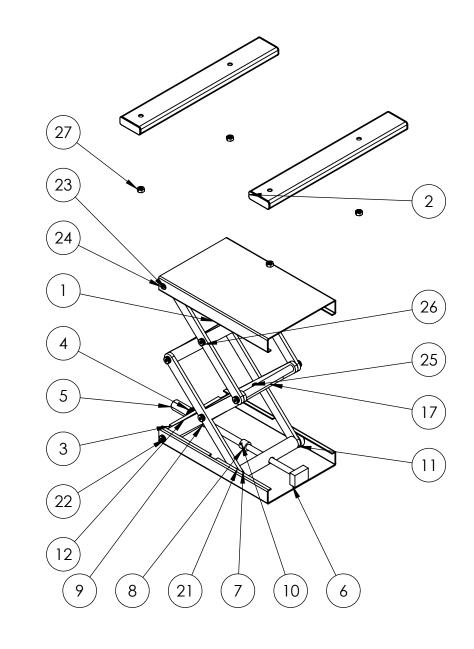


	8		7	1
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
	1	9902511-00	BASE, LIFT, SCISSOR, K&L	2
D B	2	9902561-00	ASSEMBLY, BOTTOM, RBH INTERFACE, CART, MAIN LINE	2
	3	9902522-00	HOUSING, ACME SCREW, LIFT, SCISSOR, K&L	1
	4	6681K14	thrust bearing, 18 ID, 35 OD, Lift, Scissor, K&L	1
	5	9902526-00	ACME SCREW, LIFT, SCISSOR, K&L	1
	6	9902528-00	SUPPORT, ACME SCREW, LIFT, SCISSOR, K&L	1
	7	9902529-00	DRIVE END, ACME SCREW, LIFT, SCISSOR K&L	1
	8	9902523-00	LOCK COLLAR, 15 ID X 20 LENGTH, LIFT, SCISSOR, K&L	1
	9	9902524-00	LOCK COLLAR, 17 ID X 13.5 LENGTH, LIFT, SCISSOR, K&L	1
	10	93245A126	SET SCREW, M6X6	2
C	11	9902517-00	BRACE, LIFT, SCISSOR, K&L	8
C	12	9902519-00	CROSS BRACE, LIFT, SCISSOR, K&L	4
	13	9902521-00	SPACER, 12 ID X 24 LENGTH, LIFT, SCISSOR, K&L	2
D	14	9902514-00	SPACER, 12 ID X 200 LENGTH, LIFT, SCISSOR, K&L	1
	15	9902513-00	SPACER, 12 ID X 15.2 LENGTH, LIFT, SCISSOR, K&L	2
	16	9902512-00	SHAFT, 12X256, LIFT, SCISSOR, K&L	1
	17	9902531-00	SHAFT, 12X182.6, LIFT, SCISSOR, K&L	2
	18	9902535-00	SHAFT, 12X249, LIFT, SCISSOR, K&L	1
	19	9902536-00	SPACER, 12 ID X 182.6 LENGTH, LIFT, SCISSOR, K&L	1
В	20	9902537-00	ROLLER, STEPPED, LIFT, SCISSOR, K&L	2
_	21	9902538-00	ROLLER, THING, LIFT, SCISSOR, K&L	2
	22	92981A415	SHOULDER BOLT, 12X36.5, M10 THREAD	2
	23	90965A190	WASHER, M8	2
	24	91239A416	BOLT, M8X12, BUTTON HEAD	2
	25	90576A118	LOCK NUT, M10X1.5	4
	26	92981A403	SHOULDER BOLT, 12MM X 20 LENGTH, M10 THREAD	8
	27	90591A171	NUT, M10	4

ZONE	REV.	DESCRIPTION	DATE	DRAWN
	01	INITIAL DRAWING CREATED	10/06/16	G. CARRARA

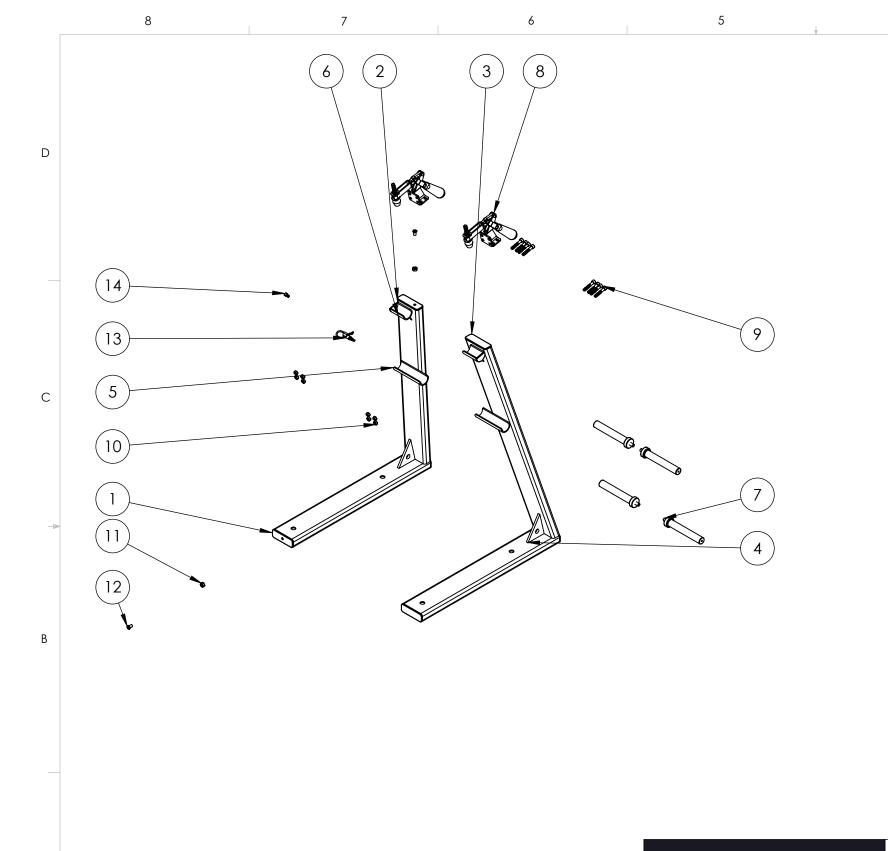




IIRD ANGLE PROJECTION	APPROVAL	NAME	DATE	FILE NAME: 9902510-00	
	DRAWN CHECKED	F. LAST	10/7/2015	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	ALTA MOTORS
	ENG APPR.			INTERPRET GEOMETRIC TOLERANCING PER:	185 Valley Drive, Brisbane, CA 94005 415-230-0755
	MFG APPR.			ASME Y14.5-2009	ASSEMBLY, MODIFIED,
E INFORMATION CONTAINED	Q.A.			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM.	LIFT, SCIŚSOR, K&L
THIS DRAWING IS THE SOLE COPERTY OF ALTA MOTORS. NY REPRODUCTION IN PART	COMMENTS:			TOLERANCES ARE: DECIMALS ANGLES X ± 1.0 ± 1°	, ,
r whole without rmission is prohibited.				.X ± 0.1 .XX ± 0.05	B SIZE PART NO.: 9902510-00 REV. 01
				DO NOT SCALE DRAWING	SCALE: 1:10 26004 7g SHEET 1 OF 2

SHEET 1 OF 2

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		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	DRAWN
	01	INITIAL DRAWING CREATED	10/06/16	G. CARRARA

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	9902561-00	ASSEMBLY, BOTTOM, RBH INTERFACE, CART, MAIN LINE	2
2	9902563-00	ASSEMBLY, VERTICAL, RIGHT, RBH INTERFACE, CART, MAIN LINE	1
3	9902565-00	ASSEMBLY, VERTICAL, LEFT, RBH INTERFACE, CART, MAIN LINE	1
4	9902559-00	CORNER BRACE, RBH INTERFACE, CART, MAIN LINE	2
5	9902560-00	RECEIVER, LOWER, RBH INTERFACE, CART, MAIN LINE	2
6	9902566-00	ASSEMBLY, RECEIVER, UPPER, RBH INTERFACE, CART, MAIN LINE	2
7	9902574-00	ASSEMBLY, PIN, RBH INTERFACE, CART, MAIN LINE	4
8	50225A120	DUAL MOUNT HOLD-DOWN TOGGLE CLAMP	2
9	91502A171	SCREW, SOCKET HEAD, M6X35	8
10	99899A211	NUT, M6	8
11	95621A100	NUT, 1/4-32, STAINLESS 18-8	2
12	9902764-00	RECEPTABLE, BANANA PLUG, 1/4-32 THREAD	2
13	9902767-00		1
14	92290A222	SCREW, SOCKET HEAD CAP, M5X8, STAINLESS	1
NGLE PROJECTIO	ON APPROVAL NAME DATE	FILE NAME: 9902552-00	

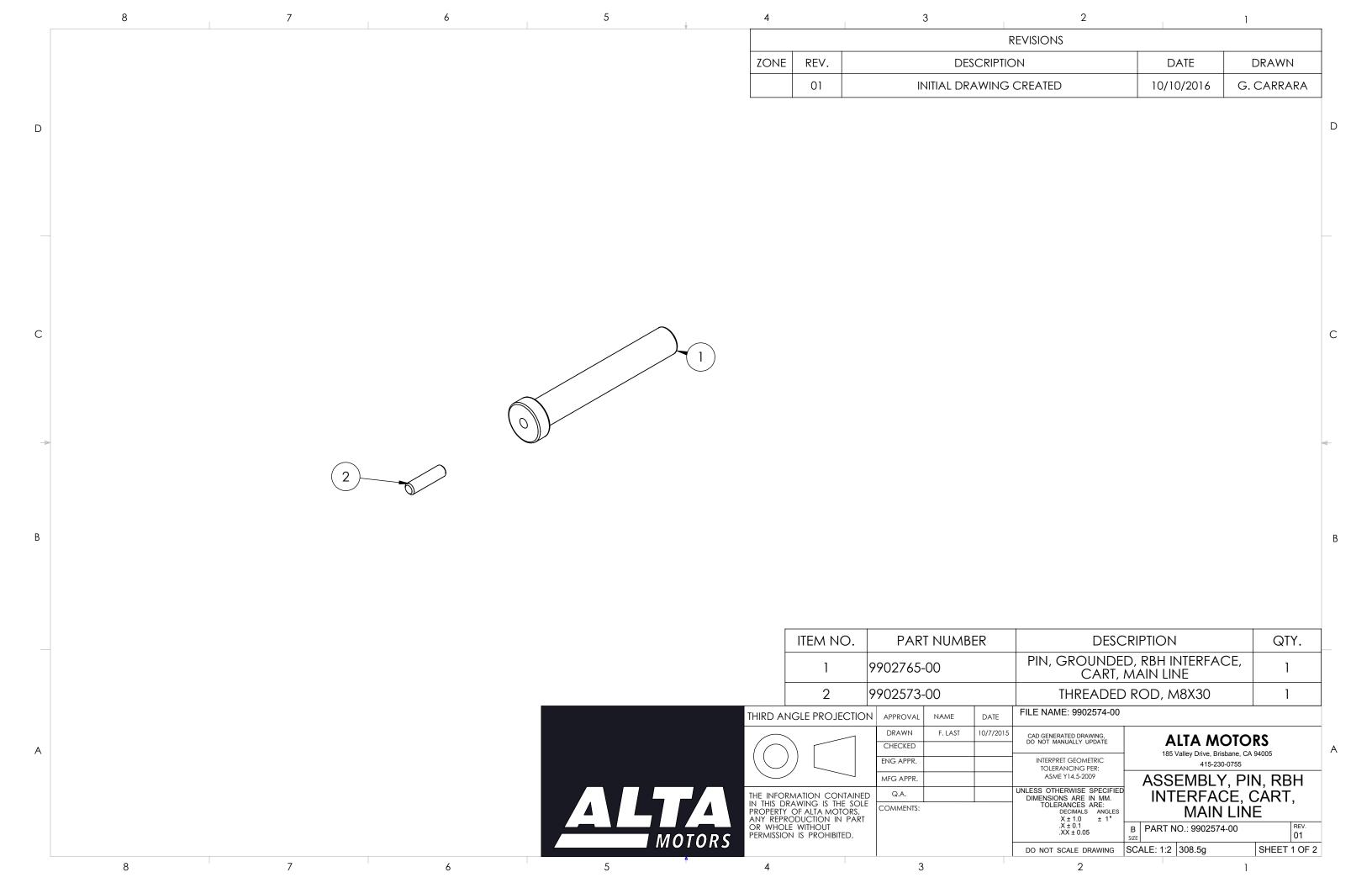


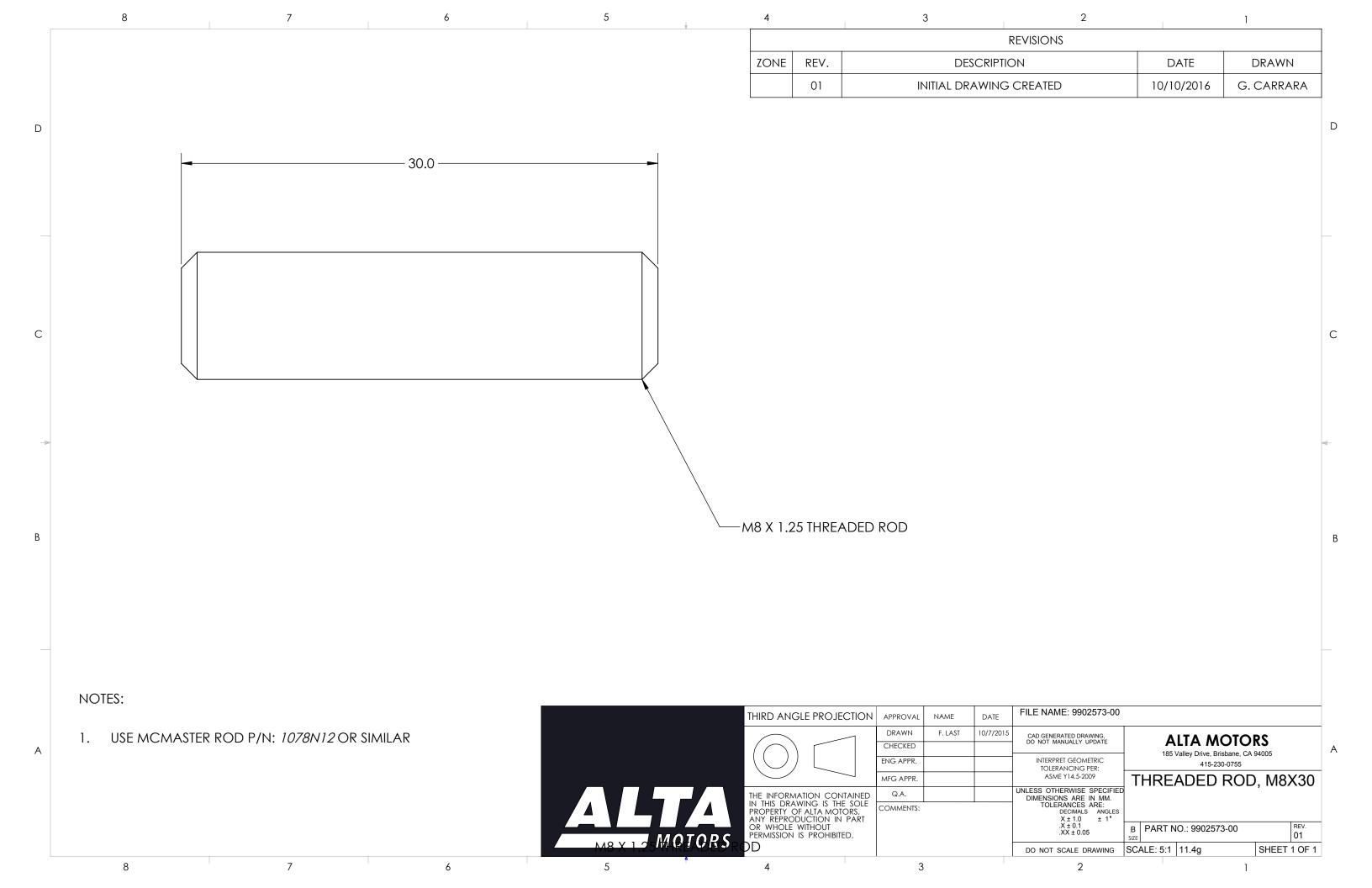
	CAD GENERATED DRAWING,	10/7/2015	F. LAST	DRAWN		
	DO NOT MANUALLY UPDATE			CHECKED		
	INTERPRET GEOMETRIC TOLERANCING PER:			ENG APPR.		
	ASME Y14.5-2009			MFG APPR.		
II.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM.			Q.A.	E INFORMATION CONTAINED	
	TOLERANCES ARE: DECIMALS ANGLES X ± 1.0 ± 1°		COMMENTS:		THIS DRAWING IS THE SOLE OPERTY OF ALTA MOTORS. 1Y REPRODUCTION IN PART	
B PAF	.X ± 0.1 .XX ± 0.05				R WHOLE WITHOUT RMISSION IS PROHIBITED.	

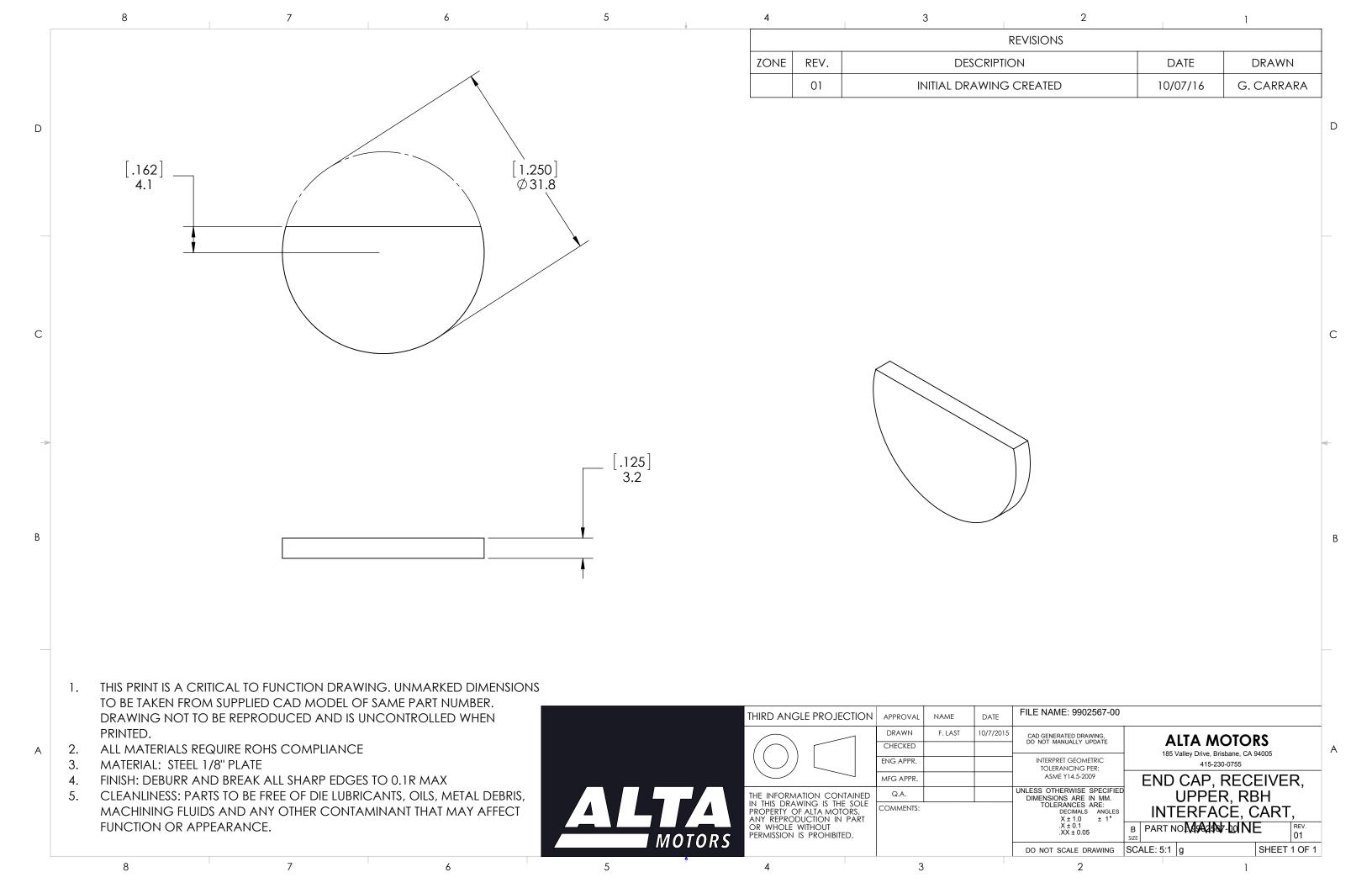
THIRD ANGLE PROJECTION APPROVAL NAME DATE

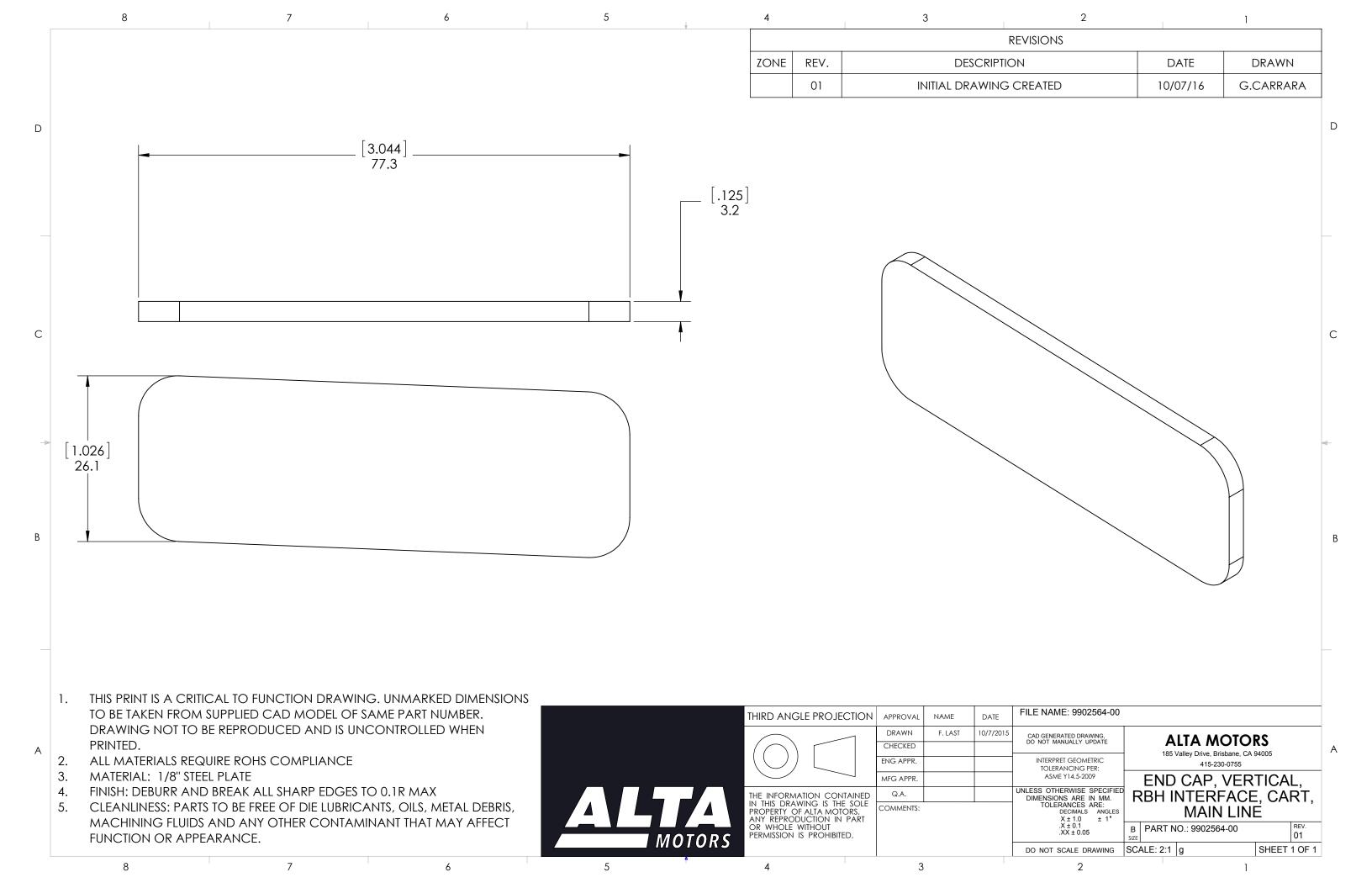
ALTA MOTORS 185 Valley Drive, Brisbane, CA 94005 415-230-0755 ASSEMBLY, RBH INTERFACE, CART, MAIN LINE

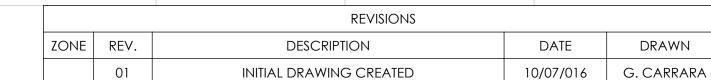
DO NOT SCALE DRAWING SCALE: 1:10 12739.1g SHEET 1 OF 2





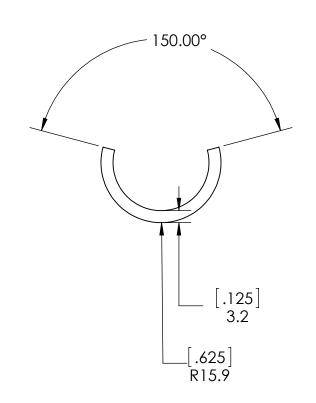


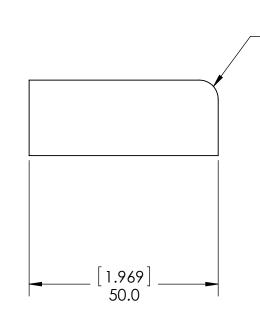


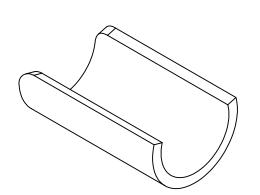


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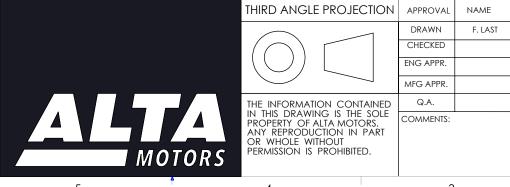
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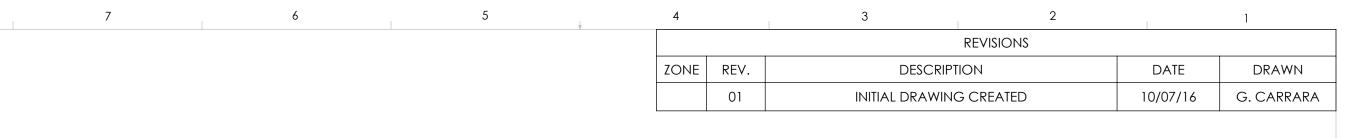


- 1. THIS PRINT IS A CRITICAL TO FUNCTION DRAWING. UNMARKED DIMENSIONS TO BE TAKEN FROM SUPPLIED CAD MODEL OF SAME PART NUMBER. DRAWING NOT TO BE REPRODUCED AND IS UNCONTROLLED WHEN PRINTED.
- 2. ALL MATERIALS REQUIRE ROHS COMPLIANCE
- MATERIAL: STEEL 1-1/4" TUBE
- FINISH: DEBURR AND BREAK ALL SHARP EDGES TO 0.1R MAX
- CLEANLINESS: PARTS TO BE FREE OF DIE LUBRICANTS, OILS, METAL DEBRIS, MACHINING FLUIDS AND ANY OTHER CONTAMINANT THAT MAY AFFECT FUNCTION OR APPEARANCE.

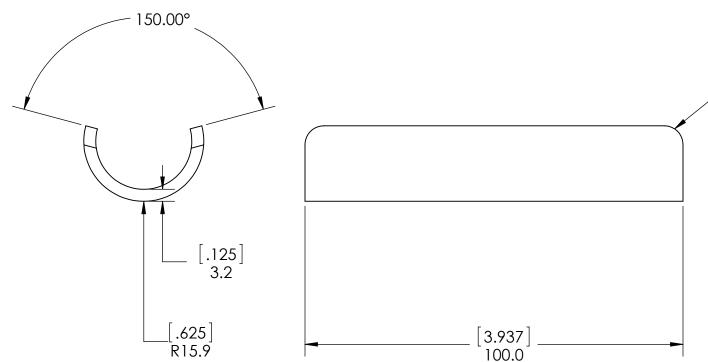


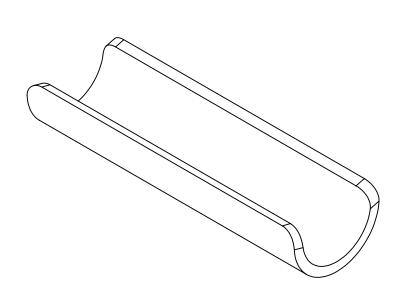
~5MM FILLET

GLE PROJECTION	APPROVAL	NAME	DATE	FILE NAME: 9902568-00				
	DRAWN F. LAST 10/7,		10/7/2015	CAD GENERATED DRAWING,	ALTA MOTORS			
	CHECKED			DO NOT MANUALLY OFDATE	185 Valley Drive, Brisbane, CA 94005			
	ENG APPR.			INTERPRET GEOMETRIC TOLERANCING PER:	103	415-230-0755	94003	
, J	MFG APPR.			ASME Y14.5-2009	RECE	IVER, UPPI	ER, R	RBH
MATION CONTAINED	Q.A.			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM.	INT	ERFÁCE, C	CAŔT	
OF ALTA MOTORS.	COMMENTS:			TOLERANCES ARE: DECIMALS ANGLES X ± 1.0 ± 1°		MAIN LIN		,
DRAWN F. LAST 10/7/2015 CAD GENERATE DO NOT MANU, CHECKED ENG APPR. MFG APPR. MATION CONTAINED AWING IS THE SOLE OF ALTA MOTORS. DDUCTION IN PART WITHOUT N IS PROHIBITED. DRAWN F. LAST 10/7/2015 CAD GENERATE DO NOT MANU, INTERPRET OF TOLERAND COMMENTS: UNLESS OTHER DIMENSIONS TOLERAND DIMENSIONS TOLERAND DIMENSIONS TOLERAND X ± X ± X X ± X X X X X X X X X X X X X	.X ± 0.1 .XX ± 0.05	B PART N	IO.: 9902568-00		REV. 01			
				DO NOT SCALE DRAWING	SCALE: 2:1	63.7g	SHEET	1 OF 1



~5MM RADIUS FILLET





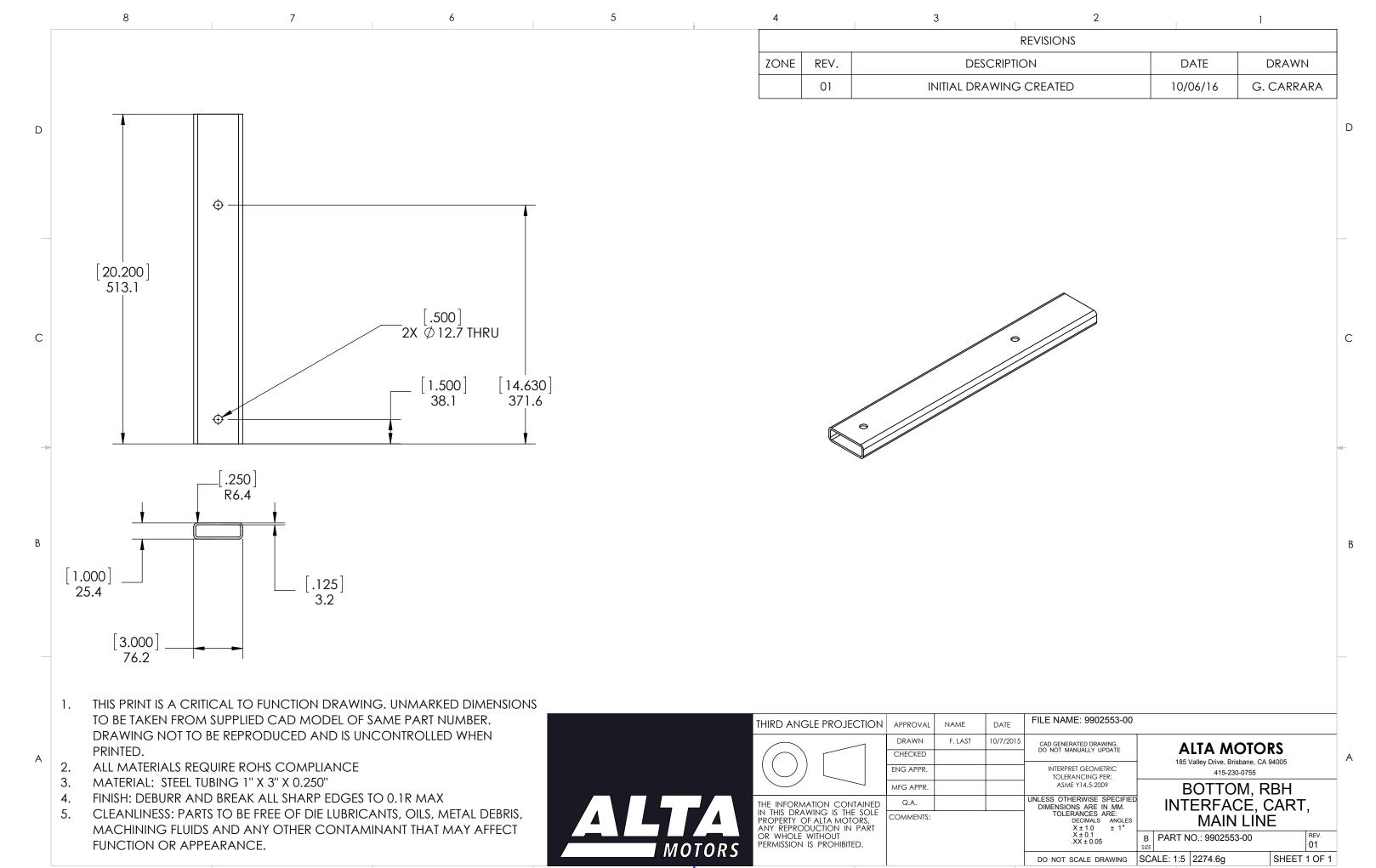
- 1. THIS PRINT IS A CRITICAL TO FUNCTION DRAWING. UNMARKED DIMENSIONS TO BE TAKEN FROM SUPPLIED CAD MODEL OF SAME PART NUMBER.

 DRAWING NOT TO BE REPRODUCED AND IS UNCONTROLLED WHEN PRINTED.
- 2. ALL MATERIALS REQUIRE ROHS COMPLIANCE
- 3. MATERIAL: STEEL 1-1/4" TUBE
- 4. FINISH: DEBURR AND BREAK ALL SHARP EDGES TO 0.1R MAX
- 5. CLEANLINESS: PARTS TO BE FREE OF DIE LUBRICANTS, OILS, METAL DEBRIS, MACHINING FLUIDS AND ANY OTHER CONTAMINANT THAT MAY AFFECT FUNCTION OR APPEARANCE.

	MOTORS	THE INFORMA IN THIS DRAW PROPERTY OF ANY REPRODI OR WHOLE W PERMISSION IS
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THIRD ANGLE PROJECTION	APPROVAL	NAME	DATE	FILE NAME: 9902560-00				
	DRAWN	F. LAST	10/7/2015	CAD GENERATED DRAWING,	ALTA MOTORS 185 Valley Drive, Brisbane, CA 94005			
	CHECKED			DO NOT MANUALLY UPDATE				
	INTERPRET GEOMETRIC		415-230-0755					
	MFG APPR.			ASME Y14.5-2009	RECEIVER, LOWER,			₹.
THE INFORMATION CONTAINED	Q.A.			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM.	RBH INTERFÁCE, CAR			
IN THIS DRAWING IS THE SOLE PROPERTY OF ALTA MOTORS. ANY REPRODUCTION IN PART	COMMENTS:					MAIN LIN		,
OR WHOLE WITHOUT PERMISSION IS PROHIBITED.	HOUT X±0.1 or B PART NO.:	O.: 9902560-00		REV. 01				
				DO NOT SCALE DRAWING	SCALE: 1:1	127.5g	SHEET	1 OF 1

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