

	REVISIONS								
ZONE	REV.	DESCRIPTION	DATE	APPROVED					
-	-	INITIAL DRAWING CREATED	04/29/16	G. CARRARA					

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	9902315-00 REV 01	PIN, NO BEARING, DOGBONE PRESSING FIXTURE	1
2	5600039-00	LINK, DOGBONE, REAR	2
3	8472A25	Press-Fit Locating Pin Diamond, 0.5625" Diameter, 1-1/2" Overall Length	2
4	4700270-01	HK2220 Needle bearing	3
5	4700105-01	SEAL, 22x28-4KC-R2/MW	3
6	9902314-00 REV 01	NEST, DOGBONE PRESSING FIXTURE	1
7	9902317-00 REV 01	DRIVER, DOGBONE PRESSING FIXTURE	2
8	9902316-00 REV 01	PIN, WITH BEARING, DOGBONE PRESSING FIXTURE	1

THIRD ANGLE PROJECTION	APPROVAL	NAME	DATE	9902313-00 REV 01 ASSEMBLY, DOGBONE PRESSING FIXTURE			
	DRAWN	F. LAST	10/7/2015	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	ALTA MOTORS 185 Valley Drive, Brisbane, CA 94005		
	CHECKED			DO NOT WANDALLY OFDATE			
	ENG APPR.			INTERPRET GEOMETRIC TOLERANCING PER:	415-230-0755		
7	MFG APPR.			ASME Y14.5-2009	ASSEMBLY, DOGBONE		
THE INFORMATION CONTAINED	Q.A.			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM.	PRESSING FIXTURE		
IN THIS DRAWING IS THE SOLE PROPERTY OF ALTA MOTORS. ANY REPRODUCTION IN PART	COMMENTS:		TOLERANCES ARE: DECIMALS ANGLES X ± 1.0 ± 1°				
OR WHOLE WITHOUT PERMISSION IS PROHIBITED.				.X±0.1 .X±0.1 .XX±0.05	B PART NO.: REV. SIZE 9902313-00 REV 01 ASSEMBLY,		
				DO NOT SCALE DRAWING	SCAPPGBONEGERSUNG FIXTUREET 1 OF 1		

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